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Highly dispersed L1₀-PtZn intermetallic catalyst for efficient oxygen reduction

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ABSTRACT Highly active and durable electrocatalysts with minimal Pt usage are desired for commercial fuel cell applications. Herein, we present a highly dispersed L10-PtZn intermetallic catalyst for the oxygen reduction reaction (ORR), in which a Zn-rich metal-organic framework (MOF) is used as an in situ generated support to confine the growth of PtZn particles. Despite requiring high-temperature treatment, the intermetallic L10-PtZn particles exhibit a small mean size of 3.95 nm, which confers the catalysts with high electrochemical active surface area (81.9 m 2 g $_{Pt}^{-1}$) and atomic utilization. The Pt electron structure and binding strength between Pt and oxygen intermediates are optimized through ligand effect and compressive strain. These advantages result in ORR mass activity and specific activity of 0.926 A mg_{Pt}⁻¹ and 1.13 mA cm⁻², respectively, which are 5.4 and 4.0 times those of commercial Pt/C. The stable L1₀ structure provides the catalysts with superb durability; only a halfwave potential loss of 11 mV is observed after 30,000 cycles of accelerated stress tests, through which the structure evolves into a more stable PtZn-Pt coreshell structure. Therefore, the development of a Zn-based MOF as a catalyst support is demonstrated, providing a synergy strategy to prepare highly dispersed intermetallic alloys with high activity and durability.

Keywords: L1₀-PtZn intermetallic catalyst, Zn vapor protect, confinement effect, morphological evolution, ORR

INTRODUCTION

Proton exchange membrane fuel cells are attractive nextgeneration power sources owing to their advantages including high power density, high conversion efficiency and low pollution [1]. Although Pt has been extensively investigated as the most active monometallic element for the oxygen reduction reaction (ORR) in the past years, high Pt loading is required as a result of the sluggish ORR kinetics at the cathode, which restricts the commercialization of fuel cells [2–4]. To address these issues, intense efforts have been devoted to increase the Pt mass activity and specific activity by optimizing the catalyst particle composition, size, structure, and interaction between carrier and particles [5,6].

Introducing secondary transition metals is effective for enhancing the activity of Pt through ligand effect and compressive strain [7-12]. Thus, by selecting appropriate transition metal elements, the d-band center of Pt could be effectively downshifted, thereby weakening the overly strong binding to oxygen species [13,14]. Although firstrow transition metals can most effectively boost the catalytic performance, they are unstable under electrochemical conditions due to their much lower standard oxidation potential. To overcome such problem, the synthesis of Pt-based intermetallic alloys as catalysts has emerged as an ideal strategy [15–17], since the ordered Pt structure not only ensures a strong lattice strain but also stabilizes the second metal as a result of the reinforced bonding between Pt and the latter [18-21]. In this regard, Zn is a promising secondary metal for the formation of Pt-Zn intermetallic structures. The smaller atomic radius and lower electronegativity of Zn confer PtZn alloys with much superior activity to that of pure Pt due to compressive strain and a decreased Pt 5d-band center [22]. Moreover, PtZn alloys have lower formation energy than PtCo and PtNi, which is ascribable to the stronger Pt-Zn bonding energy, thus improving the structural stability during fuel cell operation [23,24].

However, achieving ordered intermetallic catalysts is not a trivial task, since high-temperature treatment is typically required, which inevitably leads to severe aggregation and sintering. Hence, the development of an effective strategy to fabricate PtZn intermetallic alloys

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without sacrificing the mass activity is highly desirable. Typically, aggregation during high-temperature annealing can be prevented by using oxides such as MgO and SiO_2 to form a protective shell on the catalyst particles [25,26]. However, such strategy requires additional post-treatment to remove the protective layer, which complicates the process and hinders upscale synthesis.

Herein, we report the synthesis of a highly efficient L1₀-PtZn intermetallic ORR catalyst, in which a Zn-based metal-organic framework (MOF) is responsible for the formation of the ordered structure. Specifically, Zn, as a metal node in the MOF precursor, spontaneously incorporates into the Pt entity and forms a stable L1₀-PtZn intermetallic structure via high-temperature pyrolysis. Moreover, the excessive Zn atoms are volatilized at high temperature during the synthesis process, thus preventing the aggregation of PtZn particles. This results in ordered L1₀-PtZn nanoparticles that are stable toward pyrolysis and possess a small mean size of 3.95 nm and high electrochemical active surface area (81.9 m² g_{pt}⁻¹). This $L1_0$ -PtZn catalyst shows better ORR activity (0.926 A mg_{Pt}^{-1} of mass activity and 1.13 mA cm⁻² of specific activity) and durability (11 mV of halfwave potential $(E_{1/2})$ loss after 30,000 cycles) than commercial 20 wt.% Pt/C owing to the ligand effect and compressive strain. The ORR performance of our catalyst is among the best of recently reported intermetallic compounds (Table S1). Morphological evolution of a Pt shell and a residual L1₀-PtZn intermetallic core are observed after accelerated durability tests (ADTs). This study demonstrates a synergy strategy to prepare atomically dispersed L1₀-PtZn intermetallic alloys with high activity and durability.

MATERIALS AND METHODS

Materials

Zinc acetate (99.0%, Aladdin), ellagic acid (96.0%, Aladdin) and 1-methyl-2-pyrrolidinone (98.0 %, Aladdin) were used as received without further purification.

Methods

In a typical synthesis of MOF, 0.316 g of ellagic acid and 0.46 g of zinc acetate were dissolved with 40 mL of 1-methyl-2-pyrrolidinone in a beaker under stirring. After two days of reaction, the precipitate was centrifuged by centrifugation with 1-methyl-2-pyrrolidinone and ethanol, and then dried at 55°C in a drying baker.

For the synthesis of pyrolyzed carbon (C_{MOF}), the asprepared MOF was heat-treated at 950°C for 2 h under

Ar/H₂ with a gas flow ratio of 90/10.

For the synthesis of Pt/C_{MOF} , 75 mg of C_{MOF} and 2.4 mg of Pt (1 mg_{Pt} mL⁻¹, chloroplatinic acid solution, homemade) were stirred for 2 h in 40 mL ethanol. After centrifuging and drying, the precursor was heat-treated at 950°C for 2 h under Ar/H_2 with a gas flow ratio of 90/10, yielding around 50 mg of Pt/C_{MOF} .

For the synthesis of L1₀-PtZn/C_{MOF}, 0.53 g of MOF and 4.4 mg of Pt (1 mg_{Pt} mL⁻¹, chloroplatinic acid solution, self-configured) were stirred for 2 h in 40 mL ethanol. After centrifuging and drying, the precursor was heat-treated at 950°C for 2 h under Ar/H₂ with a gas flow ratio of 90/10. Around 100 mg of PtZn/C_{MOF} was obtained.

Characterizations

Scanning electron microscopy (SEM) measurements were performed with an XL 30 ESEMFEG field emission scanning electron microscope. Transmittance electron microscopy (TEM) and elemental mapping analysis were conducted on a Philips TECNAI G2 electron microscope operated at 200 kV. Powder XRD measurements were performed on a PW1700 diffractometer (Philips Co.) with a Cu Ka (λ = 0.15405 nm) radiation source operated at 40 kV and 30 mA. The textural and morphological features of precursors and catalysts were determined by nitrogen physisorption at 77 K with a Micromeritics ASAP 2020. X-ray photoelectron spectroscopy (XPS) measurements were performed using a Kratos XSAM-800 spectrometer with an Mg Ka radiation source.

Electrochemical measurements

The electrochemical measurements were conducted using a 750E Bipotentiostat (CH Instruments). The catalyst ink was prepared by dispersing 5 mg of catalyst ultrasonically in a mixture containing 50 µL of Nafion (5 wt%) solution, 550 μL of isopropanol, and 400 μL of deionized water. The catalyst film-coated electrode was obtained by dispersing the catalyst ink on a glassy carbon rotating disk electrode (RDE) or a rotating ring-disk electrode (RRDE) followed by drying in air. The catalyst loading on the electrode was 20 μg_{Pt} cm⁻² for Pt/C and 12 μg_{Pt} cm⁻² for PtZn/C_{MOF}. A conventional three-electrode cell comprising a reversible hydrogen electrode (RHE) as the reference electrode, a graphite rod as the counter electrode, and the catalyst film-coated RDE or RRDE as the working electrode was employed. A 0.1 mol L⁻¹ HClO₄ solution was used as the electrolyte for the ORR test. A 90% IR correction was performed during the ORR test. RRDE measurements were conducted by linear sweep voltammetry (LSV) from 0.05 to 1.03 V with a scan rate of SCIENCE CHINA Materials ARTICLES

 10 mV s^{-1} at 1600 rpm. The H_2O_2 collection coefficient at the ring in the RRDE experiments was 0.37. The following equations were used to calculate the apparent number of electrons transferred during ORR (n) and the percentage of H_2O_2 released during ORR:

$$n = \frac{4I_{\rm D}}{I_{\rm D} + (I_{\rm R}/N)},\tag{1}$$

$$H_2O_2\% = 100 \frac{2I_R/N}{I_D + (I_R/N)},$$
 (2)

where $I_{\rm D}$ is the Faradaic current at the disk, $I_{\rm R}$ is the Faradaic current at the ring, and N is the ${\rm H_2O_2}$ collection coefficient at the ring.

The ORR results were presented after subtracting the currents measured in N_2 -saturated 0.1 mol L^{-1} HClO $_4$ electrolyte to remove capacitive currents. ADTs were performed at room temperature in O_2 -saturated 0.1 mol L^{-1} HClO $_4$ solution by applying cyclic potential

sweeps between 0.6 and 1.0 V *versus* RHE at a sweep rate of 200 mV s^{$^{-1}$} for 30,000 cycles, and the initial and final LSV curves were collected. We collected electrolyte samples at 5000, 10,000, 20,000, and 30,000 cycles to determine the loss of Pt and Zn by inductively coupled plasma (ICP).

RESULTS AND DISCUSSION

First, we synthesized a Zn-based MOF using ellagic acid and Zn(OAc)₂ as precursors (Fig. 1a) [27]. The MOF structure consisted of staggered nanosheets and an overall spherical morphology (Fig. 1b and Figs S1, S2), which was well retained after pyrolysis (Fig. S3). The carbon obtained after pyrolysis (denoted as $C_{\rm MOF}$ hereafter) exhibited interlaced nanosheets (Fig. S4) and much higher specific surface area than the MOF precursor (882 m² g⁻¹ for $C_{\rm MOF}$ and 27.9 m² g⁻¹ for MOF). Specifically, the N_2 adsorption–desorption isotherm of $C_{\rm MOF}$ exhibits a type

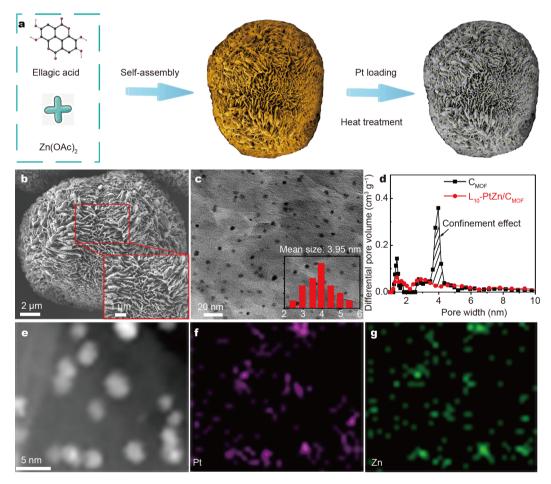


Figure 1 Synthetic scheme, structure with interlaced nanosheets, and morphology of $L1_0$ -PtZn/ C_{MOF} . (a) Synthetic procedures for $L1_0$ -PtZn/ C_{MOF} . (b) SEM images of MOF. (c) TEM image and particle-size distribution of $L1_0$ -PtZn/ C_{MOF} . (d) Pore-size distribution of $L1_0$ -PtZn/ C_{MOF} and C_{MOF} . (e) HAADF-STEM image of $L1_0$ -PtZn/ L_{MOF} . (f, g) EDS elemental mappings of Pt and Zn, respectively.

IV hysteresis loop at medium relative pressure (Fig. S5), revealing its mesoporous nature. The density functional theory (DFT) analysis shows a major peak located at 2 nm for MOF and 4 nm for $C_{\rm MOF}$ (Fig. 1d and Fig. S5), further verifying the mesoporous nature of the carbon material. This mesoporous carbon structure, which is beneficial for anchoring the metal particles and for mass transfer during fuel cell operation, renders $C_{\rm MOF}$ an ideal support.

The synthesis of the C_{MOF}-supported L1₀-PtZn catalyst was performed by simply introducing the Pt precursor into the MOF structure before pyrolysis. In this system, a host-guest mechanism can be considered responsible for the high dispersion of the final Pt catalyst. As shown in Fig. 1c, PtZn particles with a mean particle size of 3.95 nm and high dispersion were achieved after pyrolysis at 950°C for 2 h. Interestingly, the particle size of PtZn is in good correlation with the pore size of C_{MOF} (both around 4 nm), which suggests that the hierarchical pore exerts a confinement effect limiting the particle growth. This hypothesis was supported by DFT analysis, which showed that the introduction of Pt led to a restricted pore width of 4 nm (Fig. 1d). Meanwhile, the *in situ* generation of Zn vapor was also crucial to prevent particle agglomeration. This was demonstrated by synthesizing a control Pt/C_{MOF} sample, in which C_{MOF} was used to load Pt followed by a second pyrolysis process. In the control sample, the nanoparticle aggregation was observed (Fig. S6). We then investigated the catalyst composition by ICP optical emission spectrometry (ICP-OES). Interestingly, the catalyst exhibited mass fractions of Pt and Zn of 4.4% and 1.4%, respectively, demonstrating a Pt/Zn atom ratio of 1:1. However, in the absence of Pt, Zn was vaporized during the pyrolysis, leaving carbon as the sole product (Table S2). These results indicate that Pt has a strong tendency to bind with Zn, thereby leading to the spontaneous formation of the PtZn bimetal structure. Taken together, these results demonstrate that the combination of the confinement effect of the MOF, according to which mesopores of around 4 nm are filled with PtZn nanoparticles, and the Zn vapor protecting strategy, which restrains the particle growth, prevents particle aggregation at high temperature.

High-annular dark-field scanning transmission electron microscopy (HAADF-STEM) and scanning transmission electron microscopy-energy dispersive spectrometry (STEM-EDS) elemental mapping of L1₀-PtZn/C_{MOF} (Fig. 1e–g) reveal that the distribution of Zn resembles that of Pt, thus confirming the alloy feature. The atomic ratio (Fig. S7) of Pt/Zn was determined to be 1:1 by EDS, which is consistent with the ICP result. The powder X-ray

diffraction (XRD) pattern of L1₀-PtZn/C_{MOF} (Fig. 2c) agrees well with the intermetallic L10-PtZn PDF card (PDF#06-0604) without any impurity peak, demonstrating the formation of an ordered L10-PtZn intermetallic structure. The super lattice peaks observed at 31.3° and 25.3° can be assigned to the (110) and (001) planes of L1₀-PtZn, and an intensity ratio of 0.30 for (110)/(111), which is close to that of the bulk L1₀-PtZn, and further verifies the ordered structure [28]. The high-resolution TEM (HRTEM) images depicted in Fig. 2a, b reveal the presence of lattice fringes of 0.221 and 0.351 nm, corresponding to the (111) and (001) facets of the PtZn intermetallic structure. An evident lattice shrinkage in comparison to Pt/C (0.226 nm for (111)) was noticed, corresponding to 2.2% compressive strain. The intensified d-orbital overlapping caused the d-band center to shift downward, resulting in weakened adsorption properties of the reaction intermediates, which is beneficial for the enhancement of the binding strength [29,30]. We then investigated the electronic property of L1₀-PtZn/ C_{MOF} and Pt/C by XPS. A negative shift was observed in the Pt core levels (71.7 eV for Pt 4f) compared with those of Pt/C (71.9 eV for Pt 4f) (Fig. 2d). Furthermore, the Zn core levels (1022.0 eV for Zn 2p) (Fig. S8) underwent a positive shift compared with pure Zn (1021.5 eV for Zn 2p). Since the XRD results reveal that Zn and Pt are bonded strongly in the intermetallic alloy, these electronic changes are most likely caused by electron donation from Zn to Pt. This electron transfer can downshift the Pt dband center, thus optimizing the binding affinity between Pt and oxygen intermediates [3,31-33].

We then conducted electrochemical tests to evaluate the ORR performance of the catalyst. First, the electrochemical active surface area was evaluated through CO stripping (Fig. 3a) and hydrogen underpotential deposition (Fig. S9, the hydrogen area was covered). The L1₀-PtZn/C_{MOF} and Pt/C catalyst exhibited surface areas of 81.9 and $60.1 \text{ m}^2 \text{ g}_{Pt}^{-1}$, respectively, with the former higher due to its smaller particle size (3.95 nm). Second, the $E_{\frac{1}{2}}$ (Fig. 3b) of L1₀-PtZn/C_{MOF} (0.922 V) was much higher than that of commercial Pt/C (0.880 V), Pt/C_{MOF} (0.881 V), and C_{MOF} , according to LSV recorded in an O_2 saturated 0.1 mol L⁻¹ HClO₄ solution. The LSV analysis also revealed that the Tafel slope of L10-PtZn/CMOF (67 mV dec⁻¹) was smaller than that of Pt/C (75 mV dec⁻¹), indicating the enhanced ORR kinetics for the former (Fig. 3c). The electron transfer number (3.98) calculated from the RRDE (Fig. S10) is consistent with a complete four-electron pathway from O2 to H2O with scarce generation of H₂O₂. Furthermore, L1₀-PtZn/C_{MOF}

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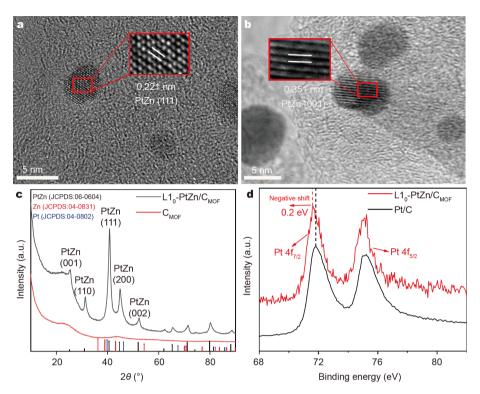


Figure 2 Structure and composition of $L1_0$ -PtZn/ C_{MOF} . (a, b) HRTEM images and lattice fringes of $L1_0$ -PtZn/ C_{MOF} . (c) XRD patterns of $L1_0$ -PtZn/ C_{MOF} and C_{MOF} . (d) XPS spectra of $L1_0$ -PtZn/ C_{MOF} and Pt/ C_{MOF} .

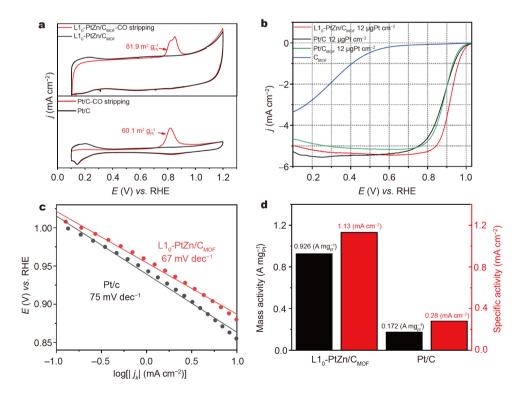


Figure 3 Electrochemical performance of $L1_0$ -PtZn/ C_{MOF} and Pt/C. (a) cyclic voltammetry (CV) and CO stripping curves of $L1_0$ -PtZn/ C_{MOF} and Pt/C. (b) LSV curves of different samples. (c) Tafel plots of $L1_0$ -PtZn/ C_{MOF} and Pt/C. (d) Mass activity and specific activity of $L1_0$ -PtZn/ C_{MOF} and Pt/C.

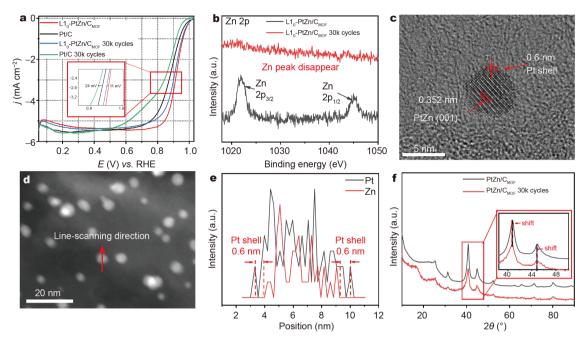


Figure 4 Durability performance and morphological evolutions. (a) LSV curves of L1₀-PtZn/C_{MOF} and Pt/C after ADTs. (b) Zn peak changes of the XPS spectra. (c) Lattice fringes and Pt shell after ADTs. (d, e) HAADF line profiles showing the Pt shell. (f) XRD peak changes of L1₀-PtZn/C_{MOF}.

exhibited mass activity of $0.926~A~mg_{Pt}^{-1}$ and specific activity of $1.13~mA~cm^{-2}$ at 0.9~V~versus an RHE (Fig. 3d), which were respectively 5.4~and~4.0 times those of the Pt/C reference sample ($0.172~A~mg_{Pt}^{-1}$ and $0.28~mA~cm^{-2}$). According to the electrochemical tests, it can be concluded that the incorporation of Zn and the formation of the intermetallic alloy between Pt and Zn are beneficial for improving the ORR performance.

In addition to activity, durability is an important evaluation criterion for catalyst applicability; therefore, L1₀-PtZn/C_{MOF} was subjected to ADTs for 30,000 cycles between 0.6 and 1.0 V in an O₂-saturated 0.1 mol L⁻¹ HClO₄ solution. Its high durability was evidenced by an $E_{\frac{1}{2}}$ loss of 11 mV (Fig. 4a), which is much smaller than that of Pt/ C (24 mV $E_{\frac{1}{2}}$ loss), demonstrating the more robust nature of L1₀-PtZn/C_{MOF} compared with Pt/C during the test. To explore the reason for this high durability, the morphology, composition, electronic state, and structure of L1₀-PtZn/C_{MOF} were studied after ADTs. The particle size did not change significantly (Fig. S11), and Zn and Pt remained together (Fig. S12). This good morphology stability toward migration and agglomeration is beneficial for maintaining high ORR performance [34,35]. With regard to composition changes, since the second metals are usually difficult to preserve due to their more active chemical properties, we investigated the electrolyte composition changes of Pt and Zn at different cycles during ADTs. The ICP results (Table S3) showed that Pt was well retained during the whole ADTs, whereas 1/3 Zn was lost before 5000 cycles. The rest of Zn remained until 30,000 cycles, indicating that L1₀-PtZn/C_{MOF} was stable after 5000 cycles. Interesting changes were observed when evaluating the electronic state. Thus, the Zn peak disappeared in the XPS spectra (Fig. 4b), suggesting that the Zn on the nanoparticle surface dissolved, and a Pt shell was eventually formed. This morphological evolution was further demonstrated by HRTEM (Fig. 4c, Fig. S13); the lattice fringes inside the nanoparticles no longer extended to the surface, and a Pt shell was observed on the surface [36]. The thickness of this Pt shell was about 0.6 nm (Fig. 4c-e), which corresponds to 3-4 atomic Pt layers. Structurally, the XRD patterns depicted in Fig. 4f show that the peaks shifted slightly to lower angles because the smaller atomic radius of Zn was reduced one third after ADTs, being 0.353 nm for the (001) and 0.288 nm for the (110) interplanar fringes (Fig. S13), further demonstrating that the L10-PtZn structure changed throughout the ADTs. Considering the above comprehensive analysis, we conclude that a core-shell structure with a PtZn intermetallic core and a Pt shell eventually formed after ADTs.

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This core-shell structure contributes to maintain ORR activity and stability, protecting the PtZn particles against further Zn leaching from the inner region [32,37–41].

CONCLUSIONS

Benefiting from the confinement effect of the MOF and a Zn vapor protective feature, we successfully prepared an L1₀-PtZn intermetallic ORR catalyst with small particle size (3.95 nm) using a Zn-rich MOF as support for the particle growth. The L1₀-PtZn catalyst shows high mass activity (0.926 A mg_{Pt}⁻¹) and specific (1.13 mA cm⁻²), which are 5.4 and 4.0 times those of commercial Pt/C. In ADTs, the catalyst shows robust stability with an $E_{\frac{1}{2}}$ decay of 11 mV after 30,000 cycles, and the intermetallic particles undergo morphological evolution to an intermetallic core with a Pt shell. XRD, TEM, and other experimental results reveal that the admirable ORR performance can be ascribed to the alloying affect and compressive strain around the L1₀-PtZn intermetallic alloy. Therefore, a synergy strategy to prepare highly dispersed intermetallic alloys is demonstrated, which involves a clear morphology evolution that prevents particle agglomeration at high temperature. This study can contribute to the rational design of electrocatalysts for practical applications.

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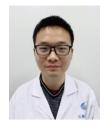
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Conflict of interest The authors declare that they have no conflict of interest.

Supplementary information Supporting data are available in the online version of the paper.



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高分散L10-PtZn金属间化合物高效催化氧还原

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摘要 燃料电池商业化的关键在于实现低铂催化剂的高活性和高耐久性.本文通过使用一种富锌MOF作为原位生长的载体来限制PtZn粒子增长,成功制备了高分散的L10-PtZn金属间化合物氧还原反应(ORR)催化剂.该催化剂经过高温处理后平均粒径仅为3.95 nm,具有较高的电化学活性表面积(81.9 m^2 gp_t^{-1})和原子利用率.配体效应和压缩应变优化了铂的电子结构,从而调节了铂与氧中间体之间的结合强度.催化剂表现出高的质量活性(0.926 A $\text{mg}_{\text{Pt}}^{-1}$)和比活性(1.13 mA cm⁻²),分别为商业Pt/C催化剂(0.172 A $\text{mg}_{\text{Pt}}^{-1}$ 和0.28 mA cm⁻²)的5.4倍和4.0倍.由于L10自身结构更加稳定,并且PtZn金属纳米粒子在耐久循环中逐步演变为PtZn-Pt核壳结构,使得该催化剂在30,000圈加速老化测试中表现出优异的稳定性(仅11 mV半波电位($E_{1/2}$)损耗).