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Yoshihiro Hamakawa (Ed.)

Thin-Film Solar Cells

Next Generation Photovoltaics
and Its Applications

With 210 Figures

Professor Yoshihiro Hamakawa
Department of Photonics
Faculty of Science and Engineering
Ritsumeikan University
1-1-1 Noji-Higashi
Kusatsu Shiga 525-8577
Japan

Series Editors:

Professor Takeshi Kamiya
Ministry of Education, Culture, Sports,
Science and Technology,
National Institution for Academic Degrees,
3-29-1 Otsuka, Bunkyo-ku,
Tokyo 112-0012, Japan

Dr. Herbert Venghaus
Heinrich-Hertz-Institut
für Nachrichtentechnik Berlin GmbH
Einsteinufer 37
10587 Berlin, Germany

Professor Bo Monemar
Department of Physics
and Measurement Technology
Materials Science Division
Linköping University
58183 Linköping, Sweden

Professor Yoshihisa Yamamoto
Stanford University
Edward L. Ginzton Laboratory
Stanford, CA 94305, USA

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Preface

The development of clean energy resources as alternatives to oil has become one of the most important challenges for modern science and technology. The obvious motivation for these efforts is to reduce the air pollution resulting from the mass consumption of fossil fuels and to protect the ecological cycles of the biosystems on Earth. Analyses of future energy usage envision that the energy structure in the 21st century will be characterized as a “Best Mix Age” involving different renewable energy forms.

Among the wide variety of renewable energy projects in progress, photovoltaics is the most promising as a future energy technology. It is pollution-free and abundantly available everywhere in the world, even in space, and can also operate with diffuse light. However, a major barrier impeding the development of large-scale bulk power applications of photovoltaic systems is the high price of solar cell modules. Therefore, reduction of the costs of solar cells is of prime importance. To achieve this objective, tremendous R&D efforts have been made over the past two decades in a wide variety of technical fields ranging from solar-cell materials, cell structure, and mass production processes to the photovoltaic systems themselves. As the result, about an order of magnitude cost reduction has been achieved in the past 10 years. According to a recent survey, however, a further cost reduction, to one fifth of the present level, is necessary if photovoltaic energy is to match the present conventional electricity price. Looking back at the past cost reduction measures, one can identify two remaining technologies for further efficiency improvement and cost reduction. The most promising of these is the thin-film solar-cell technology, which has both material saving and efficiency increase whilst at the same time allowing mass-production. The other approach is to exploit the merits of mass production for all photovoltaic system components such as solar cells and modules, inverters etc., also enhancing the market penetration of concepts such as the photovoltaic roof integrated solar house project, building solar tiles, photovoltaic electricity purchasing system, and others that have been initiated in the last few years.

In the past two decades, remarkable advances have been seen in both the physics and the technology of the tetrahedrally bonded amorphous semiconductors. In particular, much attention has been addressed to exploiting vital properties of these materials such as the controllability of their valence electrons, their excellent photoconductivity and significantly higher optical ab-

sorption coefficient as compared with crystalline semiconductors. They thus possess enormous potential as opto-electronic materials. In addition to these essential physical properties, they also possess some unique advantages from the technological viewpoint such as the possibility of mass-production through large-area non-epitaxial growth on any substrate material. This corresponds in a very timely fashion to the requirements for developing a low-cost solar cell as a new energy resource. With the aid of the national and/or semi-national projects for renewable energy development, an accelerating expansion of this field has been witnessed in recent years in both basic physics and technology. This new knowledge also opens up some other new application fields such as TFT LCD, laser printers, electro-photoreceptors, three-dimensional integrated devices, and quantum well devices, etc. The remarkable progress in amorphous silicon alloy systems has induced further interest in understanding the basic physics of thin films of other semiconductors such as CIS (copper indium selenide) and its alloys, and has triggered the birth of new kinds of high efficiency solar cell with multi-band-gap stacked (or tandem) type solar cells for the next generation solar photovoltaics.

Recently, there have been a number of books published on the subject of amorphous semiconductors. The principal concern of all these books has been the physics of amorphous semiconductors with emphasis on the random structure solids, and their electronic and optical properties. Although tremendous R&D efforts have been made in the practical application of amorphous semiconductors recently, there have been neither journals nor books published on the subject of material preparation technologies and device applications in relation to thin film solar cells. The purpose of this volume is to summarize the present status of the device physics of thin film solar cells, to describe application systems and to stimulate scientists and engineers working to advance this young, but very promising, clean energy technology.

It is the editor's earnest hope that this book will be helpful not only to all interested researchers and engineers but also to the directors and project supervisors in this new area. Moreover, the contents of the book will lead to further acceleration of advances in this rapidly expanding technological field. In the selection and preparation of the contents for this volume, many people have assisted with support and expert advice. First the authors would like to express their sincere appreciation to the ministry of Education, Special Research Project Office on "Science and Technology of Amorphous and Nanocrystalline Semiconductors", and also the New Sunshine Project Headquarters Office for releasing their supported research aids to the authors. We would like to acknowledge Dr. Claus E. Ascheron, Physics Editor, Springer-Verlag, for his kind help and advice during the editorial stages.

Kusatsu, Shiga, Japan
In a gentle breeze through green leaves,
Early summer 2003

Yoshihiro Hamakawa

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List of Contributors

Satyen K. Deb

National Renewable
Energy Laboratory
1617 Cole Boulevard
Golden, CO 80401-3393
USA
Satyen.Deb@nrel.gov

Kimitoshi Fukae

Canon Ecology R&D Center
4-1-1 Kizugawadai
Kizu-cho, Souraku-gun
Kyoto 619-0281
Japan
fukae.kimitosh@canon.co.jp

Yoshihiro Hamakawa

Department of Photonics
Faculty of Science and Engineering
Ritsumeikan University
1-1-1 Noji-higashi, Kusatsu-shi
Shiga, 525-8577
Japan
hamakawa@se.ritsumeai.ac.jp

Ryo Hayashi

Canon Ecology R&D Center
1-1, Kizugawadai, 4-chome
Kizu-cho, Souraku-gun
Kyoto, 619-0281
Japan
hayashi.ryo@canon.co.jp

Makato Konagai

Department of Physical Electronics
Tokyo Institute of Technology
0-okayama, Meguro
Tokyo, 152-8552
Japan
konagai@pe.titech.ac.jp

Michio Kondo

Research Initiative
for Thin Film Silicon Solar Cells
National Institute of Advanced
Industrial Science and Technology
Tsukuba Central 2 Tsukuba
Ibaraki 305-8568
Japan
michio.kondo@aist.go.jp

Katsumi Kushiya

Showa Shell Sekiyu K.K
Central R&D Lab.
123-1 Shimo-kawairi, Atsugi
Kanagawa, 243-0206
Japan
kushiyakatsumi
@showa-shell.co.jp

Toshihisa Masuda

The Energy Conservation Center,
Japan
3-19-9, Hatchobori, Chuo-ku
Tokyo, 104-0032
Japan
t.matsuda@eccj.or.jp

Akihisa Matsuda

Research Initiative
for Thin Film Silicon Solar Cells
National Institute of Advanced
Industrial Science and Technology
Tsukuba Central 2 Tsukuba
Ibaraki 305-8568
Japan
a.matsuda@aist.go.jp

Nobuaki Mori

Institute of Research
and Innovation
1-6-8, Yushima, Bunkyo-ku
Tokyo, 113-0034
Japan
n-mori@iri.or.jp

Shoichi Nakano

Handai Frontier Research Center
2-1, Yamadaoka,
Suita City,
Osaka 565-0871,
Japan
snakano@frc.handai.jp

Tomonori Nishimoto

Canon Ecology R&D Center
1-1, Kizugawadai, 4-chome
Kizu-cho, Souraku-gun
Kyoto 619-0281,
Japan
nishimoto.tomonori@canon.co.jp

Katsuhiko Nomoto

Solar Systems Department Center
Solar Systems Group

Sharp Corporation

282-1 Hajikami, Shinjo-cho
Kitakatsuragi-gun, Nara 639-2198
Japan
nomotok.tis
@ex.shinjo.sharp.co.jp

Kyosuke Ogawa

Canon Ecology R&D Center
4-1-1 Kizugawadai
Kizu-cho, Souraku-gun
Kyoto 619-0281,
Japan
ogawa.kiyosuke@canon.co.jp

Hiroaki Okamoto

Department of Systems Innovation
Graduate School of
Engineering Science
Osaka University
Toyonaka, Osaka 560-8531,
Japan
okamoto@ee.es.osaka-u.ac.jp

Keishi Saito

Canon Ecology R&D Center
4-1-1, Kizugawadai
Kizu-cho, Souraku-gun
Kyoto 619-0281
Japan
saito.keishi@canon.co.jp

Hans-Werner Schock

Universität Stuttgart
Institut für Physikalische Elektronik
Pfaffenwaldring 47
70569 Stuttgart
Germany
schock@ipe.uni-stuttgart.de

Makoto Tanaka

Energy Devices Department
Materials and Devices
Development Center
Technology R&D Headquarters

SANYO Electric Co., Ltd.
 7-3-2, Ibukidani-higashimachi,
 Nishi-ku, Kobe City,
 Hyougo 651-2242,
 Japan
 mtanaka@rd.sanyo.co.jp

Yoshihisa Tawada
 PV Technology Research
 and Development Division
 Kaneka Corporation
 3-2-4, Nakanoshima, Kita-ku
 Osaka 530-8288
 Japan
 yoshihisa.tawada@kaneka.co.jp

Takashi Tomita
 Solar Systems Department Center
 Solar Systems Group
 Sharp Corporation
 282-1 Hajikami, Shinjo-cho
 Kitakatsuragi-gun, Nara 639-2198
 Japan
 tomita.gae
 @ex.shinjo.sharp.co.jp

Hirosato Yagi
 Energy Devices Department
 Materials and Devices
 Development Center
 Technology R&D Headquarters
 SANYO Electric Co., Ltd.
 7-3-2, Ibukidani-higashimachi,
 Nishi-ku, Kobe City,
 Hyougo 651-2242,
 Japan
 h_yagi@rd.sanyo.co.jp

H. Yamagishi
 Kaneka Corporation
 3-2-4, Nakanoshima, Kita-ku
 Osaka 530-8288
 Japan
 hideo.yamagishi@kaneka.co.jp

K. Yamamoto
 Kaneka Corporation
 3-2-4, Nakanoshima, Kita-ku
 Osaka 530-8288
 Japan
 kenji.yamamoto@kaneka.co.jp