

Engineering Materials

For further volumes:
<http://www.springer.com/series/4288>

Masumi Saka
Editor

Metallic Micro and Nano Materials

Fabrication with Atomic Diffusion

 Springer

Editor

Prof. Masumi Saka
Department of Nanomechanics,
Graduate School of Engineering
Tohoku University
Aoba 6-6-01, Aramaki
Aoba-ku, Sendai 980-8579
Japan
e-mail: saka@ism.mech.tohoku.ac.jp

ISSN 1612-1317

e-ISSN 1868-1212

ISBN 978-3-642-15410-2

e-ISBN 978-3-642-15411-9

DOI 10.1007/978-3-642-15411-9

Springer Heidelberg Dordrecht London New York

Library of Congress Control Number: 2010936451

© Springer-Verlag Berlin Heidelberg 2011

This work is subject to copyright. All rights are reserved, whether the whole or part of the material is concerned, specifically the rights of translation, reprinting, reuse of illustrations, recitation, broadcasting, reproduction on microfilm or in any other way, and storage in data banks. Duplication of this publication or parts thereof is permitted only under the provisions of the German Copyright Law of September 9, 1965, in its current version, and permission for use must always be obtained from Springer. Violations are liable to prosecution under the German Copyright Law.

The use of general descriptive names, registered names, trademarks, etc. in this publication does not imply, even in the absence of a specific statement, that such names are exempt from the relevant protective laws and regulations and therefore free for general use.

Cover design: deblik, Berlin

Printed on acid-free paper

Springer is part of Springer Science+Business Media (www.springer.com)

Preface

Recently, various kinds of micro and nano metallic materials have been produced by using different chemical or physical techniques, and these materials have been found to possess excellent mechanical, electrical, optical and thermal properties compared with their bulk states. These micro and nano metallic materials are therefore expected to be key elements of future technologies and will be widely used to overcome worldwide issues in energy, food, health, etc. Needless to say, in many cases for particular applications, further research and development are needed to resolve the wide gap that exists between research status and their availability for practical applications.

This book covers many peripheral technologies that can be employed to effectively use existing micro and nano materials for future applications, as well as the relevant fabrication technologies. In this book we mainly examine physical methods for forming micro and nano metallic materials by controlling the diffusion of atoms, although many micro and nano metallic materials can be synthesized based on chemical reactions. Two different atomic diffusion phenomena that can be utilized for fabricating micro and nano metallic materials are introduced. The first of these is ‘electromigration’, which is driven by a high density flow of electrons, and the other is ‘stress migration’, which relies on a gradient of hydrostatic stress in the material. Techniques for evaluating the mechanical and electrical properties of these materials are also described with some practical examples. Moreover, ‘modification’ technologies for these materials such as cutting, welding and bending are described, along with some of their applications.

This book is consisted of six chapters. (I) Introduction: Scope of This Book. (II) Basis of Atomic Diffusion: Theoretical Background of Two Phenomena of Atomic Diffusion, i.e., Electromigration and Stress Migration. (III) Fabrication of Micro and Nano Metallic Materials: Typical Micro and Nano Metallic Materials Formed by Atomic Diffusion with Details of the Fabrication Procedures. (IV) Evaluation of Mechanical Properties: Techniques for Evaluating the Mechanical Properties of Micro and Nano Metallic Materials, such as the Concentrated-Mass Cantilever, some Kinds of Bending Tests, etc. (V) Evaluation of Electrical Properties: Techniques such as the Four-Point AFM Probe, Microwave AFM Probe, etc. for

Evaluating the Electrical Properties of Micro and Nano Metallic Materials. (VI) Modification of Nano/Micromaterials: Welding and Cutting Technologies with Joule Heat for Micro and Nano Metallic Materials, together with some Applications, and Bending of Metallic Nanowires to form Nanocoils. The authors hope that this book will play a role in making readers familiar with the key techniques in the field of micro and nano metallic materials.

The authors wish to express their gratitude to Professor Emeritus Hiroyuki Abé, Tohoku University, for his valuable advice and thankworthy encouragement to our research activities. Also we appreciate colleagues at Tohoku University; Dr. Shien Ri, Mr. Takao Shōji and Ms. Hiromi Sugawara, for their kind help in preparing the manuscript of this book. The techniques covered in this book are based on the research by the authors “Formation of Metallic Nanomaterials by Controlled Atomic Accumulation and Their Characterizations” supported by Grant-in-Aid for Scientific Research (S) 18106003.

Sendai, June, 2010

Masumi Saka

Hirosaki , June, 2010

Kazuhiko Sasagawa

Akita, June, 2010

Mikio Muraoka

Akita, June, 2010

Hironori Tohmyoh

Nagoya, June, 2010

Yang Ju

Contents

Introduction	1
1 Background	1
2 Typical Micro and Nano Materials	2
3 Importance of Fabricating Micro and Nano Metallic Materials	3
4 Fabrication of Micro and Nano Metallic Materials	4
4.1 Vapor-Liquid-Solid Growth	4
4.2 Template-Based Synthesis	5
4.3 Stress Migration	6
4.4 Electromigration	8
5 Importance of Evaluation and Modification	9
6 Summary	11
References	13
Basis of Atomic Diffusion	15
1 Electromigration	16
1.1 Historical Review of EM	16
1.2 Theory of EM (Huntington–Grone Equation)	16
1.3 Polycrystalline Structure of Metallic Thin Films	18
1.4 Bamboo Structure in Metallic Thin Films	18
1.5 Effect of Passivation on EM	19
1.6 Governing Parameter for EM Damage, AFD	19
1.7 Derivation Method of Characteristic Constants of EM	35
2 Stress Migration	42
2.1 Introduction	42
2.2 Historical Review of Typical SM-Induced Phenomena	43
2.3 Summary	46
References	48

Fabrication of Micro and Nano Metallic Materials	53
1 Introduction	54
2 Fabrication of Micro and Nano Metallic Materials by Utilizing EM	54
2.1 Effect of Temperature Gradient on Atomic Diffusion	54
2.2 Effective Atomic Accumulation Due to an Introduced Artificial Slit	58
2.3 Fabrication of Al Micro Spheres by Utilizing EM	59
2.4 Fabrication of Al Micro Belts by Utilizing EM	63
2.5 Effect of Purity of Source Material on Fabrication of Al Micro/Thin Materials.	65
2.6 Effect of Temperature on Controlling EM to Selectively Form Micro and Nano Materials	67
2.7 Numerical Simulation of Fabrication of Micro/Nano Materials	72
3 Fabrication of Micro and Nano Metallic Materials by Utilizing SM	81
3.1 Rapid and Mass Formation of Cu Nanowires by Utilizing SM	81
3.2 Fabrication of Ag Micro Materials by Utilizing SM	86
References	90
 Evaluation of Mechanical Properties	 93
1 Overview of Mechanical Tests	93
2 Contact Resonance of Concentrated-Mass Cantilevers	98
2.1 Short History of Atomic Force Microscopy and Dynamic Modes	98
2.2 Dynamics of Bending	102
2.3 Dynamics of Concentrated-Mass Cantilevers	107
2.4 Evaluation of Elastic Modulus	110
3 Large Bending Test of Nanowires	113
3.1 Introduction	113
3.2 Theory on Equilibrium Bent-Shape of Nanowires	114
3.3 Evaluation of Elastic Modulus and Strength	120
3.4 Diameter Dependency of Elastic Modulus	127
4 Small-Span Bending Test	130
4.1 Importance of Bending Test	130
4.2 Testing Scheme	130
4.3 Example of Small-Span Bending Test	132
References	138
 Evaluation of Electrical Properties	 143
1 Introduction	143
1.1 Conductivity Measurement of Metallic Nanowires	145

1.2	Geometry (Cross-Section Shape) of Nanowires	145
1.3	Measuring the Dimensions (Length and Cross-Section Area) of Nanowires	146
1.4	Measuring the Resistance of Nanowires	147
1.5	Determining the Grain Size of Nanowires	149
2	The FPP Method	149
2.1	The Advantage of the FPP Method	149
2.2	The Modified FPP Method	150
3	The Four-Point AFM Probe Method	151
3.1	Fabrication of the Four-Point AFM Probe	152
3.2	A Nanowire Sample and Its AFM Image	154
3.3	Measuring the Conductivity of the Nanowire	155
4	The Microwave AFM Method	157
4.1	Fabricating the Tip of the M-AFM Probe	159
4.2	Fabrication of the M-AFM Probe	159
4.3	Measuring Topography by M-AFM Probe	162
4.4	Microwave Image Obtained by the M-AFM	164
4.5	Measurement of Electrical Properties by M-AFM	166
	References	169
	Modification of Nano/Micromaterials	173
1	Welding and Cutting of Materials	174
1.1	Introduction	174
1.2	Heat Conduction in Thin Wires	177
1.3	Melting Phenomenon at Nanocontacts	180
1.4	Cutting of Ultrathin Pt Wires	184
1.5	Welding of Ultrathin Pt Wires	187
2	Application of Welding and Cutting	194
2.1	Manipulation of a Small-Scaled Object	194
2.2	Fabrication of a Small-Scaled Electromagnetic Ring	197
2.3	Fabrication of a Small-Scaled Thermoelectric Element	201
3	Permanent Bending of Brittle Nanowires for Formation of Nanocoils	205
3.1	Introduction	205
3.2	Residual Stress in Deposited Thin Films	206
3.3	Misfit-Strain-Induced Bending of Nanowires	210
	References	217
	Errata to: Metallic Micro and Nano Materials	221
	Index	231