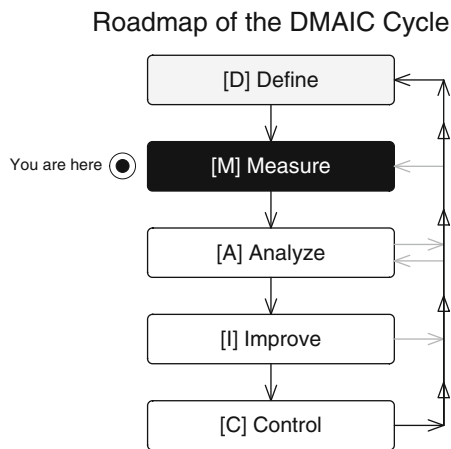


Part III

R Tools for the Measure Phase



In this part of the book, tools useful during the Measure phase are introduced.

In this phase, the baseline and target performance of the process must be determined, the input/output variables of the process defined, and the measurement systems validated.

We will introduce three of the most representative tools: measurement system analysis, Pareto analysis, and process capability analysis.