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Facile preparation of hierarchical porous polydopamine microspheres for rapid removal of chromate from the wastewater



Lin Xiang, Jiayou Lin, Qin Yang, Shaojian Lin, Sheng Chen and Bin Yan 🐌

Abstract

Cr(VI) containing industrial wastewaters are highly toxic and carcinogenic, and severely threats living creatures and the environment. Therefore, it is highly desired yet challenging to develop an available and economical adsorbent for simultaneously detoxifying Cr(VI) anions to Cr(III) ions and removing them from the wastewater. Here we propose a facile method for rapid removal of Cr(VI) ions from the wastewater by using a synthetic polydopamine microsphere (PPM) adsorbent with hierarchical porosity. The as-prepared PPM exhibits high Cr(VI) removal capacity of 307.7 mg/g and an outstanding removal efficiency. They can effectively decrease the Cr(VI) concentration to lower than 0.05 mg/L well below the limits for drinking water standard of WHO regulations in 60 s at pH 2. More importantly, PPMs can reduce the lethal Cr(VI) anions to Cr(III) ions with low toxicity, and simultaneously immobilize them on the matrices of PPMs.

Keywords: Porous polydopamine microspheres, Cr(VI), Cr(III), Adsorption and detoxification

1 Introduction

Cr(VI) containing industrial wastewaters have caused severe pollution to water and soil and emerges as an environmental and health crisis in many areas due to their excellent solubility, mobility, bioaccumulation and carcinogenesis [1, 2]. Many industrial activities, such as leather, electroplating and mining, produce a large amount of Cr(VI) containing effluents [3]. A worldwide agreement has been reached aiming at reducing or eliminating the thread of Cr(VI). In China, the sewage discharge standards mandate that the maximum Cr(VI) concentration of the discharged effluent should be below 0.5 mg/L [4]; and the World Health Organization (WHO) put forwards even much stricter limits of 0.05 mg/L for drinking water [5]. Tremendous efforts have been put into the treatment of Cr(VI) polluted wastewaters, including electrochemical precipitation [6], membrane separation [7],

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College of Biomass Science and Engineering, National Engineering Laboratory for Clean Technology of Leather Manufacture, Sichuan University, Chengdu 610065, China photocatalysis [8, 9], ion exchange [10], and bioremediation [11]. Among these technologies, adsorption is one of the most simple, scalable, effective and economical ones for removing Cr(VI) [12–17]. Some composites adsorbents, including hydrogel, modified polyaniline, magnetic nanoparticles have been developed for Cr(VI) removal [3, 18–20]. Nonetheless, these adsorbents still have some inherent drawbacks, such as low adsorption capacity, limited adsorption efficiency at low ion concentration, poor selectivity in complex wastewater, and troublesome regeneration and recovery of adsorbents. More importantly, the adsorbed Cr(VI) ions on the adsorbents are still very toxic and mobile, which can be easily diffused into the environment to cause the secondary pollution.

By contrast, Cr(III) is one of the indispensable trace elements in mammals that can regulates insulin and blood sugar levels [21]. In aqueous solution, Cr(III) forms sparingly soluble $Cr(OH)_3$ or Cr_2O_3 precipitate, and can stably exist in the sediment [22]. Many efforts have been devoted to develop advanced materials for



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simultaneously transferring Cr(VI) anions into Cr(III) cations and adsorbing the later from the wastewater [8, 16, 23-26]. For example, Wang et al. [23] developed a core-shell magnetic Fe₃O₄@poly(m-phenylenediamine) particles and applied for chromium removal. The developed materials show excellent adsorption capacity of 246.09 mg/g due to synergistic effect of for chromium reduction and adsorption. Jiang et al. [16] prepared an easily separable humic acid coated magnetite (HA-Fe₃O₄) nanoparticles and employed for effective adsorption and reduction of toxic Cr(VI) to nontoxic Cr(III). Despite these great progress, there are still great need to develop other available and economical adsorbents for simultaneously transferring Cr(VI) anions into Cr(III) cations and adsorbing the later from the wastewater by using biocompatible materials. Polydopamine (PDA) are a kind of biocompatible polymers that have a wide variety of applications [27-29]. Polydopamine-based adsorbents have abundant functional groups, including phenol groups, catechol, carboxy, o-quinone, amino, imine, which have a strong ability to combine with heavy metals and organic pollutants via chelation, $\pi - \pi$ stacking interactions, electrostatic interaction, hydrogen bonding [30]. Moreover, PDA possesses strong reduction ability and has proved effective in reducing some metal ions such as Pt^{3+} , Au^{3+} and Ag^{+} and graphene oxides [31, 32]. Recently, PDA-based functional materials are a kind of adsorbents that have attracted much attention for Cr(VI) removal [25, 26, 33–35]. However, the developed PDA-based adsorbents still suffer from relatively slow adsorption rate at low Cr(VI) concentration and show limited detoxifying effect of reduction Cr(VI). These drawbacks can be ascribed to the compact structure of these PDA-based adsorbents, which cannot offer sufficient active sites for reducing Cr(VI) and binding Cr(III) because of their low surface area with limited porosity [15, 36, 37]. Thus, we reasoned that porous PDA nanomaterials with hierarchical porosity and high surface area would endow the developed adsorbent with rapid adsorption kinetics and large removal capacity of Cr(VI) via adsorption and reduction. Nevertheless, it remains a great challenge to develop porous PDA adsorbent materials with hierarchical porosity and most reported strategy to prepare PDA-derived porous materials are relied on carbonization at high temperature to remove the pore agents, thereby resulting in severe loss of active functional groups [38, 39].

For overcoming the above mentioned material defects, we present a facile method to develop hierarchical porous synthetic polydopamine microspheres (PPMs) by combining the slow polymerization of dopamine (DA) with the fast condensation of tetraethoxysilane (TEOS) followed with selective silica etching. The resultant PPMs possess larger surface area of 70.92 m²/g with hierarchical porosity, giving rise to abundant available chelating sites for Cr(VI). PPMs were found to have higher Cr(VI) removal capacity of 307.7 mg/g as well as faster adsorption rate when compared with the reported Cr(VI) adsorbents (Table S1). The as-prepared PPMs can effectively decrease the total Cr concentration from 10 mg/L to below 0.5 mg/L to meet the sewage discharge standards in China in 90 s and to lower than the Cr(VI) concentration of 0.05 mg/L (WHO regulations) in 60 s at pH 2, outperforming the performances of existing PDAbased adsorbents. Furthermore, PPMs can effectively reduce the acute Cr(VI) into the low-toxicity Cr(III) ions and immobilize them on PPM matrices. Compared with photocatalysis and Fenton reduction, PPM shows strong reduction capacity without the need for additional reagents (such as nZVI and H₂O₂) [17, 40] and specific experimental environment (such as, visible-light) [9]. This work demonstrates that PPMs hold great promise for effective and efficient decontamination of Cr(VI)-contained wastewaters.

2 Material and methods

2.1 Material

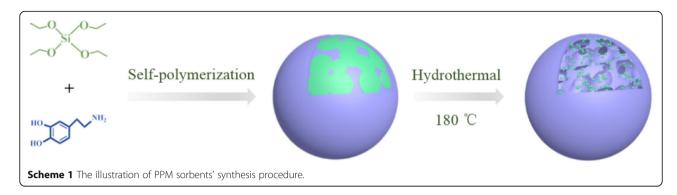
The Chemicals, including DA and tetraethylorthosilicate (TEOS, 99%), were from Aldrich. Ammonium (25 wt%), ethanol, hydrochloric (HCl) and NaOH were from Chemical Co. Ltd. (Chengdu, China). NaCl, NaNO₃, Na₂SO₄, K₂Cr₂O₇ were from Kelong (Chengdu, China). Hydrothermal reactor was obtained from ShengJinKang Instrument Co. Ltd., Chengdu, China.

2.2 Synthesis of PPMs

The synthesis scheme for PPMs is shown in Scheme 1. PPMs were synthesized by a facile self-polymerization method under alkaline condition [38]. Typically, a round-bottomed flask was charged with aqueous ammonia (0.5 mL, 25%), ultrapure water (40 mL) and absolute ethanol (12 mL). The resultant mixture was stirred 288 K for 1 h. Then, TEOS (0.5 mL) was added to the above mixture and kept stirring for 30 min to form the silica components. After that, 0.2 g of DA was added to the above solution and the mixture was stirred for another 24 h at 288 K. At last, the resultant solution was transferred into a hydrothermal reactor at 453 K for 24 h. Finally, the obtained product was purified by centrifugation followed with washing with a large amount of ethanol and water until the supernatant is colorless.

2.3 PPMs material characterization

The morphology of PPMs was characterized using Tecnai transmission electron microscope (TEM, G2 F20 S-TWIN, USA) and its surface properties were measured on fully automatic and fast specific surface area and



porosity analyzer (Gemini VII 2390, USA). The surface charged properties of PPMs were measured on Malvern zeta potentiometer (Zetasizer Nano ZS, England) while the possible adsorption mechanisms of PPMs to Cr(VI) were explored via X-ray photoelectron spectroscopy (XPS, AXIS Ultra DLD, Japan). The morphology of the PDA was recorded using a scanning electron microscope with the accelerating voltage of 20 kV. FTIR spectra were obtained on Fourier infrared spectra by conventional KBr disk tablet.

2.4 Cr(VI) removal experiments

This paper explores the factors that could influence the adsorption performance, such as solution pH, competing ions and solution temperature. Moreover, we also investigated the adsorption thermodynamics, adsorption kinetics and reusability of PPMs. The adsorption time was set as 24 h, except for the rapid Cr(VI) adsorption kinetics experiment. Ultraviolet-visible spectrophotometer (TU-1900 UV-vis spectrometer, China) was used to measure the concentration of Cr(VI).

The removal capacity, q_e (mg/g), and rate, M (%), of PPMs to Cr(VI) were determined using Eqs. (1) and (2) [41]:

$$q_e = (C_0 - C_e)/m * V \tag{1}$$

$$M = (C_0 - C_e) / C_0 * 100\%$$
⁽²⁾

Where C_0 (mg/L) stands for the initial concentration of Cr(VI) solutions and C_e (mg/L) stands for the equilibrium concentration of Cr(VI) solutions while m (g) is the mass of PPMs and V (L) is the volume of Cr(VI) solutions.

Effect of pH: PPMs (1 mg) were added to $K_2Cr_2O_7$ solutions (10 mL, 100 mg/L) in each glass bottle, and the resulting suspensions were stirred at room temperature for 24 h. The NaOH or HCl solutions (0.1 mol/L) were used to tune the pH of these solutions to the desired value.

PPMs adsorption thermodynamics: isothermal adsorption experiments were performed at three temperatures of 298, 313 and 333 K. At desired temperatures, PPMs (1 mg) were added to different concentrations solution (5 ~ 100 mg/L, 10 mL) and stirred for 24 h. Then, the filtrate was collected by filtering the resulting suspensions via a 0.22- μ m membrane for measuring the remaining concentrations of Cr(VI).

Two classic models were used to analyze isothermal adsorption behaviors of PPMs to Cr(VI) [36, 42]:

Langmuir model :
$$C_e/q_e$$

= $1/K_L q_{max} + C_e/q_{max}$ (3)

Freundlich model :
$$\lg q_e = \lg K_F + \lg C_e/n$$
 (4)

Where q_{max} (mg/g) and K_L are the maximum adsorption capacity and a binding constant, respectively; while K_F and n represent the Freundlich coefficient and a constant.

Thermodynamic parameters ($^{\triangle}H^{0}$, $^{\triangle}S^{0}$, and $^{\triangle}G^{0}$) can be calculated by Eqs. (5), (6) and (7) [36, 42, 43]:

$$K_c = q_e / C_e \tag{5}$$

$$\Delta G^0 = -RT \ln K_c \tag{6}$$

$$\ln K_c = \Delta S^0 / R - \Delta H^0 / RT \tag{7}$$

Where R (8.314 J/(mol K)) is gas constant and K_c is the adsorption equilibrium constant; while T (K) is the temperature of the aqueous solution.

Rapid Cr(VI) adsorption kinetics experiment: PPMs (18 mg) were added to $K_2Cr_2O_7$ solution (60 mL, 10 mg/L). After stirring for the fixed period, the resulting suspension was filtered to collect the filtrate for determining its total Cr content using ICP-OES (5100 SVDV, USA).

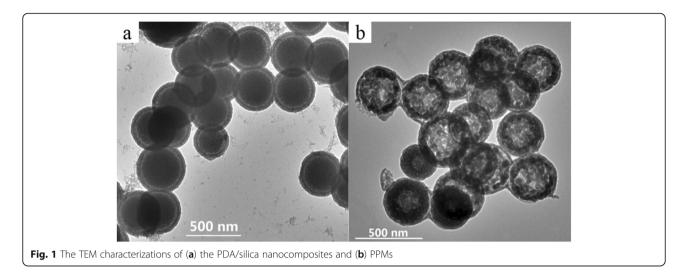
To better understand the adsorption mechanism, two commonly-adopted kinetic models were used to analyze the kinetic results [37, 42]:

The pseudo-first-order model:

$$\ln(q_e - q_t) = \ln q_{ecal} - k_1 * t/2.303$$
(8)

The pseudo-second-order model:

$$t/q_t = 1/(k_2 * q_{ecal}^2) + t/q_{ecal}$$
 (9)



 q_t stands for PPMs' adsorption capacity (mg/g) in different sample time. k_1 and k_2 are the kinetic rates constant. q_{ecal} stands for the equilibrium adsorption capacity calculated by model fitting.

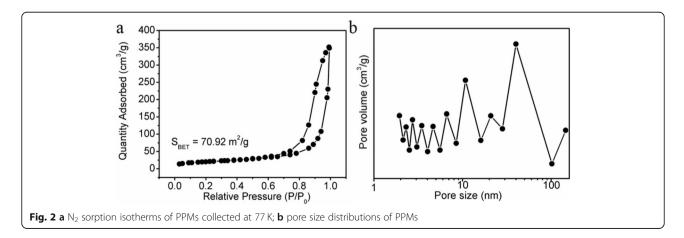
Effect of completing ions on Cr(VI) adsorption: weighing three different kinds of salt substances (NaCl, NaNO₃, Na₂SO₄) and adding to chromium solution (10 mL, 20 mg/L, pH = 2) to obtain different molar ratios chromium solution (the molar ratio of anion to Cr(VI)). The molar ratios (R) were set to 0, 16, 32, 64 and 128, respectively. Then, 0.2 mg PPMs were added to the solution.

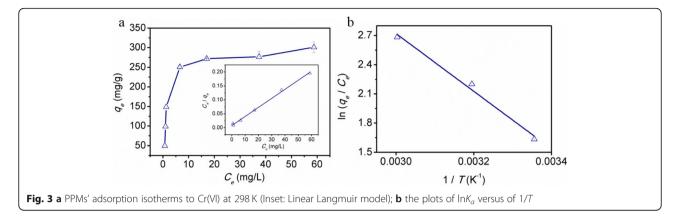
Reusability test of PPMs: The reusability of PPMs was investigated to evaluate the cost-effectiveness. Two desorbents were used for the desorption of the chromateloaded adsorbent (Cr(VI)-adsorbed PPMs): one was an acidic solution (pH: 2, ionic concentration:0.5 mol/L NaCl) [15], and the other was a basic solution with 0.5 mol/L NaOH and NaCl [44]. In brief, the Cr(VI)adsorbed PPMs were regenerated by stirring in the desorption solution (10 mL) for 24 h and then collected by centrifuging and washing with water until the supernatant is colorless. The regenerated PPMs were reused for Cr(VI) removal.

3 Results and discussion

3.1 Synthesis and characterizations of the PPMs

The PPMs were synthesized with a combination of a one-step Stöber route and a sequent selective silica etching as shown in Scheme 1. In brief, the PDA/silica nanocomposites were first developed with TEOS as the structure assistant and DA as the polydopamine precursor in an alkaline mixture containing ammonia, ethanol and water. As shown in Fig. 1a, the PDA/silica nanocomposites have a distinct core-shell structure with average diameter of 410 nm (Fig. S1). Then silica components in the resultant PDA/silica nanocomposites were selectively etched following a reported procedure via a hydrothermal treatment at weakly alkaline condition, resulting in the desired PPMs [38]. It is obvious that the resulting PPMs maintain the integrity of the PDA/silica nanocomposites with similar diameter and the silica component among PPMs has been partially etched, generating a hierarchical nanostructure (Fig. 1b





and Fig. S2a). This special hierarchical nanostructure confers the developed PPMs with high surface area and hierarchical porosity, which was verified by Brunauer-Emmett-Teller (BET) measurement. PPMs provided a type IV isotherms indicating mesoporosity. According to the nitrogen adsorption isotherm, BET surface area of PPMs is calculated for $70.92 \text{ m}^2/\text{g}$ (Fig. 2a), higher than that of PDA-based adsorbent materials which are previously reported [45]. Meanwhile, the pore size distribution of PPMs indicates that PPMs have hierarchical porosity ranging from 1 to 50 nm (Fig. 2b). The combination of high surface area and hierarchical porosity ensure abundant chelation sites for Cr(VI) adsorption [46]. From FTIR spectra (Fig. S2b), PPM preserves all the functional groups of polydopamine, including 1246 $cm^{-1}(C-N \text{ stretching mode}), 1622 cm^{-1}(N-H \text{ bending})$ overlapped with C=C resonance vibrations), 3420 cm^{-1} (the surface adsorbed water and hydroxyl groups) [47, 48] and 1065 cm⁻¹ (the Si–O–Si groups stretching vibration of silica nano-particles) [47].

3.2 High Cr(VI) removal capacity of PPMs

High chromate removal capacity is very important for the as-prepared adsorbent to hold promise in its practical application. Therefore, the Cr(VI) equilibrium removal capacity of PPMs were obtained by adding the PPMs in a series of Cr(VI) concentrations solutions (V = 10 mL, $5 \sim 100 \text{ mg/L}$) at 298 K, and the isotherm results are shown in Fig. 3a. At optimal pH = 2 (Fig. S4a), the adsorption behavior of PPMs can be better described by Langmuir model with a higher coefficient of 0.997

Table 1 Fitting parameters of thermodynamic adsorption under different temperatures

| Materials | Т (К) | Langmuir | | | Freundlich | | |
|-----------|----------|-------------------------|-----------------------|-------|----------------------|-------|----------------|
| | | q _{max} (mg/g) | K _L (L/mg) | R^2 | K _F (L/g) | n | R ² |
| PPMs | 298 | 307.7 | 0.419 | 0.997 | 94.990 | 3.030 | 0.727 |
| | 313 | 602.4 | 0.083 | 0.988 | 221.958 | 5.583 | 0.973 |
| | 333 | 636.9 | 0.207 | 0.995 | 314.409 | 7.293 | 0.769 |

compared with Freundlich one (inset of Fig. 3a and Fig. S5a). The PPMs were determined to have maximum adsorption capacity of 307.7 mg/g, outperforming most previously reported PDA derived materials (Table S1). Meanwhile, the effect of adsorbent dose on adsorption performance of PPM was also investigated (Fig. S3). The result shows that increasing the adsorbent dose induces a decrease in the adsorption capacity of PPMs.

Meanwhile, isothermal adsorption experiment was also performed to study the thermodynamic behavior of PPMs. The results show that PPMs' adsorption capacity to Cr(VI) is highly temperature-dependent (Table 1 and Fig. S5b). Increasing the reaction solution temperature from 288 to 333 K results in more than 50% enhancement of the adsorption capacity of PPMs, reaching to 636.94 mg/g. In all the three cases, PPMs' adsorption capacity to Cr(VI) can be better fitted by the Langmuir model, suggesting a homogeneous monolayer adsorption of Cr(VI) on PPMs (Fig. S5c, d).

To better explore the effect of temperature on PPMs' adsorption to Cr(VI), we derived key thermodynamic parameters, such as ${}^{\triangle}S^{0}$, ${}^{\triangle}H^{0}$ and ${}^{\triangle}G^{0}$, from the adsorption isotherms under different temperatures (Fig. 3b and Table 2). We can observe that the adsorption reactions at all three temperatures yield negative ${}^{\triangle}G^{0}$ values, reflecting that PPMs adsorb Cr(VI) from the wastewater spontaneously, and increasing the temperature favors PPMs' adsorption to Cr(VI) ensured by a greater ${}^{\triangle}G^{0}$ values. This result is also confirmed by the change of ${}^{\triangle}H^{0}$ value. The positive ${}^{\triangle}H^{0}$ (i.e., 18.15124.621 kJ/mol) indicates that the adsorption process by PPMs is an endothermic reaction, Thus, increasing the temperature of the reaction system is more conducive to the adsorption.

3.3 Rapid Cr(VI) adsorption kinetics of PPMs

Since rapid purification of heavy metals is crucial to the practical application of a material, it is necessary to explore the adsorption kinetics of PPMs. Therefore, the removal efficiency of PPMs to Cr(VI) was determined by

| Table | | ic parameters or -m | , -5 and -0 |
|-------|--------------------------|--------------------------|----------------------------|
| T(K) | △G ⁰ (kJ/mol) | △H ⁰ (kJ/mol) | ≙S ⁰ (kJ/mol K) |
| 298 | -4.405 | 24.621 | 0.096 |
| 313 | -5.268 | | |

333

-6.424

Table 2 The thermodynamic parameters of $^{A}H^{0}$, $^{A}S^{0}$ and $^{A}G^{0}$

investigating the Cr(VI) adsorption kinetics of PPMs. As shown in Fig. 4a, PPMs demonstrate a rapid Cr(VI) adsorption, which can effectively decrease the total Cr concentration from 10 mg/L to below 0.5 mg/L in 90 s to meet the sewage discharge standards in China. In addition, PPMs are able to generate a purified water with the Cr(VI) concentration lower than the acceptable limit of 0.05 mg/L for potable water mandated by WHO. To reliably represent PPMs' adsorption kinetics to Cr(VI), we also fitted the kinetic results with two kinetic models. The fitting results demonstrated that PPMs' adsorption kinetics can be better described by the pseudo-secondorder kinetic model with a higher R^2 (> 0.999) when compared to that of the pseudo-first-order one (Fig. 4b and Table 3), suggesting that PPMs' adsorption process is controlled by chemisorption. The adsorption rate constant k_2 was determined to be up to 3.39 g/(mg min), which is higher than solid PDA microspheres [36] and the highest among all reported PDA derived materials for chromate removal [37, 44]. We attribute this rapid adsorption kinetics of PPMs to the hierarchical porosity and high BET surface area.

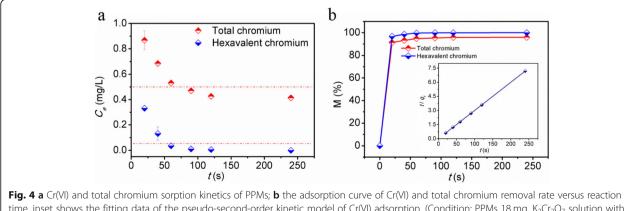
3.4 Highly selectivity of PPMs to Cr(VI) from complex wastewater

In practical applications, it is critical for an adsorbent to possess high selectivity for removing Cr(VI) because the discharged wastewater commonly contains a large number of competing ions [49]. Therefore, the selectivity test was carried out by using $K_2Cr_2O_7$ solutions containing Cl⁻, NO₃⁻ and SO₄²⁻ ions. These ions are commonly

existed in the discharged effluents. As shown in Fig. 5, PPMs demonstrate an excellent adsorption selectivity for Cr(VI) even with these competing ions at high concentrations. Interestingly, instead of undermining the PPMs' removal capacity to Cr(VI), when the SO₄²⁻ concentration changes from 0 to 590 mg/L, the removal capacity slightly increases by 10% and reaches 167 mg/g. Cl⁻ and NO₃⁻ ion exhibit an obvious enhancement on PPMs' removal capacity to Cr(VI). For example, increasing the Cl⁻ concentration from 0 to 1747 mg/L will achieve a peak in the removal capacity first and then decrease. However, compared to that without competitive ions, PPMs' removal capacity of Cr(VI) at all the conditions are increased. Competing ions can influence the Cr(VI) adsorption of PPM in two ways. At a low ionic strength, anions, especially the smaller anions such as Cl-, can enter PPMs structure, causing the polymer chains to expand/swell PPMs' matrices for more adsorption sites and increasing the adsorption capacity of PPM to Cr(VI) [50]. However, further increasing the concentration of these anions will result in strong electrostatic competition with Cr(VI) adsorption, thus decreasing its removal capacity.

3.5 Easy regeneration and recovery of adsorbents for recycling

Although alkaline desorption method has been commonly adopted for regenerating the Cr(VI)-adsorbed adsorbents, it was found that under strong alkaline conditions, PPMs will be aggregated, which result in low dispersibility and poor adsorption performance in the next adsorption cycle [51]. On the contrary, the regenerated PPMs via acidic condition demonstrate an outstanding dispersibility and maintain a good adsorption performance in the following cycles. Moreover, the PPMs can be easily regenerated and show a wonderful recyclability. We used HCl solution (0.01 mol/L) to wash and regenerate the Cr(VI)-adsorbed PPMs. This



time, inset shows the fitting data of the pseudo-second-order kinetic model of Cr(VI) adsorption. (Condition: PPMs 18 mg, $K_2Cr_2O_7$ solution with Cr(VI) concentration of 10 mg/L, 60 mL, pH = 2)

| Mass | Pseudo-first-order model | | | Pseudo-second-order model | | |
|---------------------------------------|--------------------------|-----------------------|----------------|---------------------------|---------------------------|----------------|
| ration of Cr(VI) and PPMs | q _{ecal} (mg/g) | k ₁ (/min) | R ² | q _{ecal} (mg/g) | k ₂ (g/mg min) | R ² |
| 1:30 | 2.071 | 2.508 | 0.957 | 33.422 | 3.39 | 0.999 |

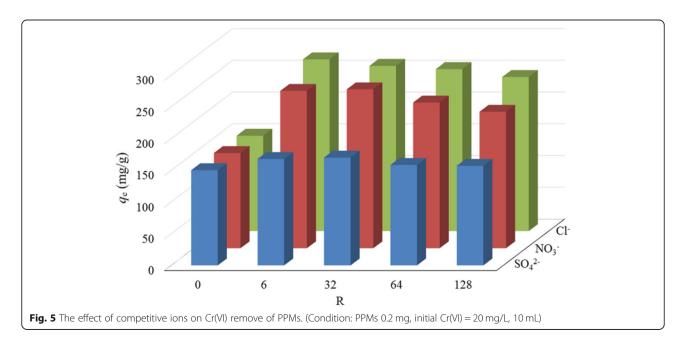
Table 3 Kinetic adsorption model fitting data

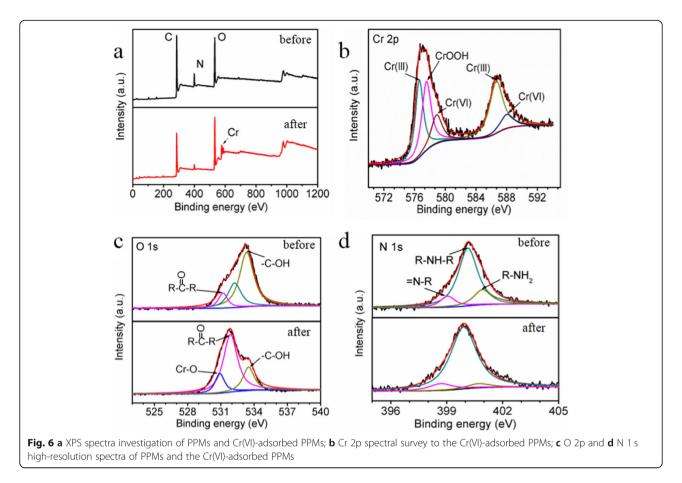
procedure can effectively regenerate the PPMs and guarantee an remarkable recyclability with inappreciable loss of Cr(VI) adsorption capacity of PPMs. It was found that after 4 regeneration and reuse cycles, the PPMs can still retain 97% of the original adsorption capacity (Fig. S6).

3.6 Cr(VI) adsorption mechanisms of PPMs via reduction and immobilization

To disclose possible Cr(VI) removal mechanism of PPMs, we carried out XPS characterization on PPMs and the Cr(VI)-adsorbed PPMs. As shown in Fig. 6a, both PPMs samples display peaks of O 1s, C 1s and N 1s, confirming that PPMs are mainly composed of PDA polymers. By contrast, Fig. 6b shows the Cr(VI)-adsorbed PPMs have distinct Cr 2p peak, which can be subdivided into different peaks belonging to Cr(VI) and Cr(III) species [3, 37]. It can find that the majority of Cr components are in Cr(III) state, as the content of Cr(III) peaks at 576.61 eV, 577.54 eV and 586.62 eV account for about 80% of the total chromium. Therefore, PPMs has a strong reduction effect on Cr(VI) during the adsorption. This reduction effect was also confirmed by the change of O 1s by two materials (PPMs and Cr(VI)-adsorbed PPMs). Compared to that before adsorption, the peaks belonging to the phenolic hydroxyl group (-C-OH) dramatically decrease while these belonging to the quinone group (R-CO-R) increase significantly after adsorption (Fig. 6c) [52]. These results indicate that phenolic hydroxyl groups on PPMs can help reduce Cr(VI) anion and transfer to its counterpart Cr(III) ions [30]. Meanwhile, the binding energy of the N 1s at 400.14 eV shifts to that of 399.88 eV after adsorption. The typical N 1 s peaks can be assumed into three peaks at 399.05 eV (=N-R), 400.14 eV (R-NH-R), 400.92 eV (R-NH₂) before adsorption, which clearly shift to 398.68 eV (= N-R), 399.95 eV (R-NH-R), 400.71 eV (R-NH₂) after adsorption (Fig. 6d). The peak shifting indicate that the regional bonding environment near nitrogen species of PPM has changed after Cr(VI) adsorption and reveal the possible strong interaction between nitrogen and chromium species [53, 54].

Therefore, the mechanism for the Cr(VI) adsorption of PPMs can be summarized in three steps. Firstly, PPMs enrich chromate on their matrices via electrostatic attraction (see Fig. S3b and S3c). Then, the reductive groups of PPMs such as the phenolic hydroxyl are able to reduce the acute Cr (VI) anions to form the benign Cr(III) ions. Finally, the nitrogen and oxygen species,





such as amine and phenol, on PPMs provide lone pair electrons to coordinate the Cr species, achieving the aim at elimination and detoxing Cr(VI).

4 Conclusions

We have demonstrated a facile approach to develop porous polydopamine microspheres (PPMs) with hierarchical porosity for efficiently removing Cr(VI) from the wastewater via adsorption and reduction. The developed PPMs possess hierarchical porosity ranging from 2 to 50 nm with high surface area of $70.92 \text{ m}^2/\text{g}$, giving rise to abundant available coordinating sites for Cr(VI) adsorption. These outstanding properties endow PPMs with high removal capacity to Cr(VI) of 421.9307.7 mg/g, and rare rapid kinetics for Cr(VI) removal with k_2 about 22.5923.39 g/(mg min). Meanwhile, PPMs rapidly decrease the Cr(VI) concentration from 10 to below 0.5 mg/L to meet the sewage discharge standards in China in 20 s and to lower than 0.05 mg/L in 60 s at pH 2. Moreover, PPMs can retain high adsorption capacity in high concentration competitive ion solutions. More important, PPMs can synergistically reduce lethal Cr(VI) anions to Cr(III) and immobilize the latter on the matrices. The as-prepared PPMs show great promises in treating the Cr(VI)-containing wastewater and eliminating its thread to the environment and living creatures.

5 Supplementary information

Supplementary information accompanies this paper at https://doi.org/10. 1186/s42825-020-00036-x.

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Additional file 1: The supporting information include 6 figures and 1 table:
Statistical analysis of particle size of PDA/silica nanocomposites; the SEM image
and FTIR graph of PPM; the effect of adsorbent dose on PPMs' adsorption
performance. (Cr(VI) concentration of 100 mg/L, 10 mL); the relation of solution
pH and PPMs adsorption of Cr(M); Zeta potential charges of PPMs; Cr(M) species
distribution at different solution pH: linear Freundlich model of adsorption
isotherms of Cr(VI) onto PPMs at 298 K; adsorption isotherms of Cr(VI) onto
PPMs at different temperatures; linear Langmuir model at different
temperatures; linear Freundlich model at different temperatures; the recyclability
of PPMs for removing Cr(VI). (Recycling conditions: PPMs 10 mg, initial Cr(VI) =
50 mg/L, 10 mL). Figure S1. Statistical analysis of particle size of PDA/silica
nanocomposites. Figure S2. The SEM image and FTIR graph of PPM. Figure
S3. The effect of adsorbent dose on PPMs' adsorption performance. (Cr(VI)
concentration of 100 mg/L, 10 mL). Figure S4. (a) The relation of solution pH
and PPMs adsorption of Cr(VI); (b) Zeta potential charges of PPMs; (c) Cr(VI)
species distribution at different solution pH. Figure S5. (a) Linear Freundlich
model of adsorption isotherms of Cr(VI) onto PPMs at 298 K; (b) adsorption
isotherms of Cr(VI) onto PPMs at different temperatures; (c) linear Langmuir
model at different temperatures; (d) linear Freundlich model at different
temperatures. Figure S6. The recyclability of PPMs for removing Cr(VI).
(Recycling conditions: PPMs 10 mg, initial Cr(VI) = 50 mg/L, 10 mL). Table S1.
Selected Cr(VI) sorption data for reported adsorbents.
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Abbreviations

PPMs: Porous polydopamine microspheres; DA: Dopamine; TEOS: Tetraethoxysilane

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Authors' contributions

The author(s) read and approved the final manuscript.

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Availability of data and materials

The raw/processed data required to reproduce these findings cannot be shared at this time as the data also forms part of an ongoing study.

Competing interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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