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In situ-grown compressed NiCo₂S₄ barrier layer for efficient and durable polysulfide entrapment

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Abstract

Modifying a polypropylene (PP) separator with a polysulfide barrier layer can improve the cycling performance of lithium–sulfur (Li–S) batteries. However, conventional slurry-coating- and vacuum-filtration-designed barriers usually show poor particle connection and require extra binder. Herein, we propose a facile in situ growth method and a subsequent compression strategy to design multifunctional NiCo₂S₄ (NiCoS) nanosheet arrays on a PP membrane for high-performance Li–S batteries. The in situ grown NiCoS nanosheet arrays are interconnected, conductive and closely adhered to the PP membrane without using any binder. After mechanical compression treatment, the overall NiCoS film is compacted, lightweight (0.148 mg cm⁻²) and ultrathin (0.8 μ m). Density functional theory calculations combined with adsorption and diffusion tests prove that the NiCoS nanosheets have highly efficient physical/chemical entrapping capabilities for preventing polysulfide shuttling. Moreover, in situ electrochemical impedance spectroscopy demonstrated that the NiCoS barrier could efficiently suppress polysulfide diffusion and concurrently facilitate redox reactions. When applying this multifunctional separator, a sulfur/carbon nanotube (S/CNT) cathode with high sulfur content (75 wt%) delivers significantly improved long-term cycling performance, with 0.056% capacity decay per cycle over 500 cycles. This work opens up new opportunities to design multifunctional separators by an in situ growth strategy for high-performance Li–S batteries.

Introduction

With the ever-growing demands for higher energy density, conventional lithium-ion batteries (LIBs) can no longer satisfy applications in portable electronics and electric vehicles^{1–3}. Lithium–sulfur (Li–S) batteries, which are inexpensive and environmentally benign and exhibit a high theoretical energy density of 2600 Wh kg⁻¹, are considered one of the most promising candidates to meet the requirements of rapidly expanding electric vehicle markets^{4,5}. However, the practical implementation of Li–S batteries is still impeded by their rapid capacity degradation, low Coulombic efficiency and short life span^{6,7}. Specifically, the low electrical conductivity of S

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¹Pillar of Engineering Product Development, Singapore University of Technology and Design, 8 Somapah Road, 487372 Singapore, Singapore ²Hubei Key Laboratory of Catalysis and Materials Science, South-Central University for Nationalities, Wuhan, Hubei 430074, China Full list of author information is available at the end of the article. and its discharge product (Li_2S) leads to increased polarization and low sulfur utilization, and the dissolution of lithium polysulfide intermediates causes irreversible capacity loss and corrosion of Li-metal anode⁸.

To address these issues, tremendous efforts have been devoted to the development of porous cathode host materials to immobilize polysulfides by confining sulfur in porous carriers, such as porous carbon materials^{9,10}, heteroatom-doped carbon/graphene materials¹¹, and polar inorganic materials^{12,13}. These efforts have significantly enhanced sulfur utilization and improved the performance of Li–S batteries. However, in most cases, host material contents as high as 30–60 wt% are needed to encapsulate the polysulfides and suppress their shuttling, which sacrifices a large proportion of energy density (20–50%) of the whole cell in contrast to the sulfur/carbon black cathode with 70 wt% sulfur¹⁴. Therefore, it is desirable to fabricate Li–S batteries with both a high sulfur content and a stable cycling performance.

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In this regard, introducing a separator with a functional barrier layer on the cathode side of a commercial polypropylene (PP) membrane is an effective strategy to inhibit the migration of polysulfides from cathodes to anodes, which could improve the cycling stability and concurrently enable high sulfur contents due to the reduced utilization of host materials¹⁵. Currently, various nanomaterials, such as porous carbon-based materials, graphene/graphene oxides, metal oxides/sulfides and metal-organic frameworks, have been employed as barrier layers to suppress shuttling of polysulfides to the anodes^{14,16–19}. Although potential successes have been achieved, some issues still exist in this battery system. First, most of the functional separators are fabricated through slurry-coating and vacuum-filtration methods, which need extra binder or additives^{15,20}. Second, these postcoating processes usually induce poor particle connection and arrangement of the nanomaterials, leading to unstable structures and discontinuous electron pathways. In addition, the slurry-coated barrier layers are usually thick and have a high weight density (usually > 0.3 mg cm^{-2}), leading to reduced sulfur contents as well as low volumetric/gravimetric energy densities. Therefore, it is highly desirable to develop an effective approach to fabricate a novel binder-free barrier layer with a percolated electron pathway, as well as thin and lightweight characteristics with high polysulfidetrapping capabilities.

Herein, we propose a simple in situ growth and subsequent compression strategy to grow a compressed NiCo₂S₄ (NiCoS) nanosheet array film on a commercial PP separator (NiCoS/PP-P) for high-performance Li-S batteries. The rational design of this novel separator is based on the following considerations: (i) The novel porous NiCoS nanosheet arrays are interconnected and electrically conductive^{21,22}, facilitating lithium-ion diffusion and providing continuous electron transport pathways. (ii) The in situ-grown NiCoS thin film is strongly adhered to the PP separator without using any binder. (iii) The areal mass and thickness of the compressed NiCoS nanosheet arrays grown on the PP separator are only 0.148 mg cm⁻² and 0.8 μ m, leading to high sulfur contents throughout the whole cell. (iv) The mechanical compression treatment leads to a dense NiCoS thin film, which can block the polysulfide diffusion pathway. (v) The polar NiCoS nanosheet arrays can provide strong chemical adsorption toward polysulfides. (vi) The compressed NiCoS barrier layer can enable formation of a commercially available CNT/S cathode with a high sulfur content (up to 75 wt%), which is appealing for practical applications. As a result, the compressed NiCoS barrier layer efficiently suppresses polysulfide shuttling between the cathode and anode, resulting in a significantly improved Coulombic efficiency of 99.6%, high areal capacity of 2.63 mAh cm^{-2} (0.5 C) and cycling performance with only 0.056% capacity decay per cycle over 500 cycles at 0.5 C.

Materials and methods

Synthesis of a NiCoS/PP-P separator

First, 1 mol Ni(NO₃)₂·6H₂O, 2 mol Co(NO₃)₂·6H₂O and 10 mol hexamethylenetetramine $(C_6H_{12}N_4)$ were dissolved in a 70 mL solution containing distilled water/ ethanol (v/v, 1:1). Then, a piece of commercial polypropylene (PP, Celgard 2400) bound on a glass slide was immersed into the abovementioned solution and aged for 30 min. Afterward, the PP/glass slide and solution were transferred into a sealed container (100 ml) and held at 90 °C for 8 h. After reaction, the NiCo-layered double hydroxide (NiCo-LDH) grew on the PP membrane. Then, the NiCo-LDH/PP/glass slide was removed and rinsed with distilled water and ethanol several times. Next, the NiCo-LDH/PP/glass slide was transferred into a sealed container (100 ml) filled with a 70 mL Na₂S solution (20 mM) and kept at 110 °C for 6 h. Then, the NiCoS/PP membrane was collected, washed with distilled water and dried at 60 °C in a vacuum oven. Finally, the NiCoS/PP membrane was sandwiched between two Al foils (each with a thickness of $15 \,\mu$ m) and compressed by a vertical electric calender machine (MSK-2150, Shenzhen Kejing Star Technology) with a roller distance of 80 µm. After compression, the NiCoS/PP-P membrane was obtained. During the sulfurization process, the nanosheet arrays adsorbed on the glass were peeled off owing to the weak interaction between NiCoS and glass. Then, the freestanding NiCoS nanosheet arrays were collected from the solution. To obtain nickel sulfide, nickel-manganese sulfide and cobalt-manganese sulfide thin films, the corresponding metal nitrates were used in the reaction.

Adsorption and diffusion test

For the adsorption test, Li_2S and sulfur with a molar ratio of 1:5 were added into a mixed 1,2-dimethoxyethane and 1,3-dioxolane (DOL/DME) solution (1:1, v/v) and stirred overnight at 60 °C. The concentration of Li_2S_6 in the solution was 3 mmol L⁻¹. Then, 10 mg of NiCoS nanosheet arrays were added to 3 mL of the abovementioned Li_2S_6 solution. The mixture was stirred and rested for 3 h for observation. For the diffusion test, Hshaped glass bottles were used. A 5 mL DME solution containing 0.1 mol L⁻¹ Li_2S_6 was added to the left bottle, and 5 mL pure DME was added to the right bottle. The separators were sandwiched between two bottles. The Hshaped glass bottles were placed in an Ar-filled glove box for observation.

Materials characterizations

The crystal structure of the NiCoS nanosheet arrays was determined by a Bruker D8 advance X-ray diffractometer

(Cu K α , $\lambda = 0.154$ nm, 40 kV, 25 mA). In situ XRD measurements were performed in a stainless-steel Swageloktype cell, which was connected to a multichannel battery testing system (Neware, China). Field-emission scanning electron microscopy was performed on a JEOL JSM-7600F microscope equipped with a field-emission gun at a 10 kV acceleration voltage. Transmission electron microscopy (TEM) was performed on a JEOL JEM-2100F microscope operating at 200 kV acceleration voltage. N₂ adsorption/desorption isotherms were measured on an automated gas sorption analyzer (Autolab-iQ, Quantachrome Instruments). The surface area was determined by a multipoint Brunauer-Emmett-Teller (BET) method. Xray photoelectron spectroscopy (XPS, PHI 5600) was used to analyze the surface electronic states by using monochromatic Al Ka X-rays (350 W) and a pass energy of 30 eV.

Electrochemical measurements

The commercial sulfur and carbon nanotubes in a weight ratio of 75:25 were mixed and heated at 155 °C in a sealed bottle. Then, the obtained CNT/S composite was mixed with PVDF at a weight ratio of 90:10 to form the cathode slurry. Then, the slurry was coated onto the Al foil and dried at 60 °C for 12 h in a vacuum oven. The areal sulfur loading of the electrode is $\sim 1.5-2 \text{ mg cm}^{-2}$. For comparison, thicker CNT/S electrodes with higher sulfur loading values of 3.4 and 5.3 mg cm^{-2} were also prepared. The electrolyte/sulfur ratio of all electrodes was 10 µL mg^{-1} . Lithium foil was employed as the anode, and bare PP, NiCoS/PP, and NiCoS/PP-P were used as the separators. The electrolyte was 1 M bis(trifluoroethanesulfonyl) imide lithium (LiTFSI) in DME/DOL (v/v = 1:1) containing 0.3 M LiNO₃. CV measurements were carried out by an electrochemical workstation (VMP3, Bio-Logic, Claix, France) at different scan rates. In situ electrochemical impedance spectra (EIS) were measured with the same electrochemical workstation in the 100 kHz-10 mHz frequency range with 10 mV of AC amplitude at different potentials. Galvanostatic discharge/charge cycling was studied in a potential range of 1.7-2.8 V, using a multichannel battery testing system (Neware, Shenzhen, China).

Density functional theory calculations

All the calculations are based on density functional theory (DFT) using the plane-wave pseudopotentials with the Perdew–Burke–Ernzerhof (PBE) exchange-correlation functional as implemented in the Vienna Ab initio Simulation Package (VASP)^{23,24}. The effective onsite Coulomb interaction values used here are taken from the literature: 6.4 eV for Ni and 4.0 eV for Co²⁵, with J = 1 eV for both. A cutoff energy of 500 eV is employed for the plane-wave expansion of the wave functions. The Brillouin zone is sampled with a $3 \times 5 \times 1$ Monkhorst–Pack *k*-point mesh²⁶

for structural optimization. The convergence criteria for the total energy and ionic forces were set to 10^{-4} eV and 0.01 eV/Å, respectively. The construction with a 20 Å vacuum zone in the *z* direction minimizes the interactions between adjacent images.

Results

The entire fabrication procedure to generate the compressed NiCoS/PP membrane is schematically shown in Fig. 1a (see details in the Materials and methods section). First, a thin layer of Ni-Co layered double hydroxide (LDH) nanosheet arrays was grown onto the PP membrane through a facile hydrothermal reaction at a low temperature of 90 °C. As revealed in Fig. S1a, b, after the reaction, the PP membrane was uniformly covered with a green NiCo-LDH layer without any crack. The presence of functional groups (e.g., methyl groups) in PP may assist in the capture of LDH crystal seeds on the PP membrane, which improves the adherence and mechanical stability of the thin film compared with the standard solution and colloidal deposition techniques such as spin coating, dip coating, vacuum filtration, and doctor blading²⁷. Second, the obtained NiCo-LDH/PP membrane was chemically transformed to NiCoS/PP after a solution sulfurization reaction (Fig. S1a). Finally, the compressed NiCoS/PP was obtained after a rational mechanical compression treatment of the NiCoS/PP, which is denoted as NiCoS/PP-P. The chemical growth and physical compression processes result in excellent adhesion of the NiCoS thin film onto the PP membranes, as confirmed by the folding/unfolding test (Fig. S1c). Over the entire process, the PP membrane preserves the porous structure owing to its high thermal and chemical stability, as revealed by the SEM images (Fig. S2).

Scanning electron microscopy (SEM) images of several membranes are shown in Fig. 1b-g. The uniform green layer coverage indicates that the NiCo-LDH thin film is continuously and uniformly grown on the membrane (inset in Fig. 1b). The SEM image reveals that the NiCo-LDH consists of interconnected porous nanosheet arrays with a thickness of $\sim 2.5 \,\mu m$ (Fig. 1b, c). After sulfurization, the NiCo-LDH thin film is converted to a NiCoS thin film (Fig. S3a, NiCo₂S₄, JCPDS No. 01-073-1704). The obtained NiCoS thin film retains the initial 3D porous nanosheet array structure (Fig. 1d) with an average thickness of 2.5 µm (Fig. 1e). A high-magnification SEM image reveals that the thickness of the NiCoS nanosheet is ~25 nm (Fig. S3b). According to the calculation, the loading density of the NiCoS thin film on the PP membrane is $\sim 0.148 \text{ mg cm}^{-2}$. Interestingly, during the sulfurization process, some freestanding NiCoS nanosheet arrays can be collected from the solution (see the details in the Materials and methods section). The SEM images reveal that the NiCoS nanosheet array has two different



sides: the top side that is exposed to the solution and the bottom side that is in contacts with the substrate (Fig. S4). The top side (Fig. S4c) presents the same nanosheet array morphology as that observed in Fig. 1d, while the bottom side shows much denser and smaller nanosheets with abundant mesopores (Fig. S4d), which is beneficial for the suppression of polysulfide shuttling. The corresponding elemental mapping images demonstrate the uniform distribution of S, Co and Ni in the NiCoS nanosheet arrays (Fig. S5). The nitrogen adsorption-desorption isotherm of NiCoS nanosheet arrays exhibit a typical type IV isotherm with remarkable H3 hysteresis (Fig. S6a)²⁸, validating a mesoporous structure with a high BET surface area of $61.3 \text{ m}^2 \text{g}^{-1}$. The microstructure of the NiCoS nanosheet array was characterized by transmission electron microscopy (TEM), as depicted in Fig. 1h-j. The lowmagnification TEM image (Fig. 1h) indicates that the nanosheet array is porous and interconnected. A highmagnification TEM image (Fig. 1i) confirms that the thickness of the nanosheet is ~ 25 nm, consistent with the SEM image. Notably, the thick nanosheet (25 nm) is composed of many thinner nanosheets with a thickness of ~2.5 nm, which creates abundant nanopores within the thick nanosheets. A high-resolution TEM (HRTEM) image shows well-resolved lattice fringes with spacings of 0.283 nm, corresponding to the (311) plane of cubic NiCo₂S₄ (Fig. 1j). The hierarchical porous structure and ultrathin nanosheets can facilitate fast Li⁺ diffusion and provide abundant chemical anchoring sites for polysulfides in subsequent electrochemical tests. However, owing to the large pores within the NiCoS nanosheet arrays, the polysulfides are likely to eventually migrate



into the anode side, leading to the shuttling effect. Thus, to improve the ability of this physical layer to suppress polysulfide diffusion, the NiCoS/PP membrane was compressed by a twin-roller machine (see the details in the Materials and methods section). After compression treatment, the NiCoS thin film remained intact without any break (inset in Fig. 1e), indicating the robust adhesion of the NiCoS thin film onto the PP membrane. The SEM image shows that the top part of the nanosheets becomes bent and uniformly covers the middle/bottom parts of the NiCoS nanosheets (Fig. 1e). The cross-section SEM image reveals that the thickness of the NiCoS thin film is reduced to 800 nm (Fig. 1f), which is much smaller than that of the as-prepared NiCoS nanosheet arrays (~ 2.5 µm). Moreover, several layers of NiCoS nanosheets cover the middle/bottom parts of the NiCoS thin film (Fig. S7). The areal mass loading of the compressed NiCoS remains at ~ 0.148 mg cm⁻². The thickness and areal mass loading are lower than those of many reported previously (see the comparison in Table S1), such as the graphene nanosheets²⁹ (1.3 mg cm⁻², thickness of $30 \,\mu\text{m}$) via the slurry-coating method and Ti_3C_2 MXene³⁰ (0.4 mg cm⁻², thickness of 2 µm) via the vacuum-filtration method. More importantly, the in situ growth strategy can be broadened to fabricate other functional separators, such as nickel sulfide/PP, nickel-manganese sulfide/PP, cobalt-manganese sulfide/PP, as shown in Fig. S8. Notably, the compressed NiCoS/PP membrane shows a smaller BET surface area of $36.6 \text{ m}^2 \text{ g}^{-1}$ than the uncompressed NiCoS/PP membrane (42.8 m² g⁻¹, Fig. S6c, d).

To prove the advantage of this thin film in suppressing polysulfide migration, the permeability of polysulfide through several separators was examined, as shown in Fig. 2. H-shaped glass bottles were used for this examination, where the separator was sandwiched between the two bottles. The left bottle is filled with 1,2-dimethoxyethane (DME) solution containing 0.1 M Li_2S_6 , and the right bottle is filled with pure DME solvent. Over time, Li₂S₆ diffusion to the pure DME can be clearly observed with different separators. For bare PP, the Li₂S₆ diffuses to the right bottle rapidly after only 10 min, indicating the poor capability of the bare porous PP to block the polysulfides (Fig. 2a). After introducing the NiCoS layer, the NiCoS/PP shows much less polysulfide diffusion, suggesting that the NiCoS layer can chemically/physically trap the polysulfides (Fig. 2b). However, the porous NiCoS layer

cannot suppress the polysulfide diffusion effectively since a large amount of Li_2S_6 migrates to the pure DME across the NiCoS/PP membrane after 240 min. In contrast, the NiCoS/PP-P with compression demonstrates the significant improvement in trapping the polysulfides (Fig. 2c). Even after 240 min, the polysulfide migration phenomenon is still negligible, revealing the superior polysulfide blocking capability of the compressed NiCoS thin film. The polysulfide permeability test implies that the NiCoS/PP-P separator has a strong application potential in Li–S batteries.

To explore whether the introduction of NiCoS thin film will influence the Li⁺ diffusion coefficient, a series of cyclic voltammograms (CVs) combined with the linear fits of peak currents were obtained for the cells with bare PP, NiCoS/PP and NiCoS/PP-P (Fig. S9, Fig. 2d–f). The Li⁺ diffusion coefficients (D_{Li}^+) were calculated based on the Randles–Sevick equation³¹.

$$I_{\rm p} = 2.69 \times 10^5 n^{1.5} A D_{\rm Li^+}^{0.5} C_{\rm Li} v^{0.5} \tag{1}$$

where D_{Li}^{+} represents the lithium diffusion coefficient $(\text{cm}^2 \text{ s}^{-1})$, I_{p} is the peak current (A), *n* is the number of electrons involved in the reaction (n = 2 for Li–S battery), A is the area of the electrode, C_{Li} is the concentration of Li^+ in the reaction (mol L^{-1}) and ν refers to the scan rate (V s⁻¹). It is noted that the $D_{\rm Li}^+$ of NiCoS/PP (3.00 × 10^{-9}) and NiCoS/PP-P (3.00 × 10^{-9}) at peak A is slightly smaller than that of bare PP (4.65×10^{-9}) , indicating that the introduction of the NiCoS layer will slow the Li⁺ diffusion across the separator at an early stage (Table 1). However, at peak B, the D_{Li}^+ of NiCoS/PP (8.94 × 10⁻⁹) and NiCoS/PP-P (8.75 × 10⁻⁹) become slightly larger than that of bare PP (8.49×10^{-9}) . Generally, at peak B, the solid lithium sulfides are likely to deposit at the cathodeseparator interface as an insulating layer and hinder Li⁺ diffusion³². The porous NiCoS nanosheet arrays in this work can provide abundant voids to accommodate various redox species and suppress the insulating layer formation, resulting in enhanced lithium-ion diffusion¹⁴. Remarkably, at peak C, the bare PP exhibits much smaller $D_{\rm Li}^+$ (1.15 × 10⁻⁸) than the NiCoS/PP (2.64 × 10⁻⁸) and NiCoS/PP-P (4.89×10^{-8}), indicating that the polysulfide shuttling to the anode results in debilitated Li⁺ diffusion

Table 1 The Li-ion diffusion coefficient with differentseparators

Samples	Bare PP	NiCoS/PP	NiCoS/PP-P
$D_{\rm Li}^+$ at peak A (cm ² s ⁻¹)	4.65×10^{-9}	3.00×10^{-9}	3.00 × 10 ⁻⁹
$D_{\rm Li}^+$ at peak B (cm ² s ⁻¹)	8.49×10^{-9}	8.94×10^{-9}	8.75×10^{-9}
$D_{\rm Li}^{+}$ at peak C (cm ² s ⁻¹)	1.15×10^{-8}	2.64×10^{-8}	4.89×10^{-8}

during the subsequent anodic process owing to the corrosion of the anode and increased viscosity of the anolyte. Therefore, the introduction of the NiCoS layer nearly has no notable degradation on Li⁺ diffusion. To further illustrate the superiority of the NiCoS barrier layer, the self-discharge phenomenon is investigated by monitoring the open circuit voltage (OCV) of Li-S cells with different separators. As shown in Fig. S10a, the PP membrane with the NiCoS layer delivers higher initial OCV (2.58 V and 2.6 V for NiCoS and compressed NiCoS, respectively) than the bare PP (2.39 V). After several hours, the OCV of NiCoS quickly decreases to 2.45 V, while the compressed NiCoS maintains a high OCV value of 2.58 V, suggesting that the compressed NiCoS thin film on the PP membrane can effectively depress the self-discharge phenomenon.

As mentioned above, the NiCoS thin film can not only serve as a physical layer to suppress the polysulfide diffusion to the anode but also provide abundant chemical bonding sites to trap the polysulfide species. Density functional theory (DFT) calculations were conducted to evaluate the adsorption energies of NiCoS to polysulfides. As shown in Fig. 3a, b, the (400) surface of NiCoS renders high adsorption energies of -1.7, -2.97, -2.90, -3.09, -4.31, and -4.13 eV for S₈, Li₂S₈, Li₂S₆, Li₂S₄, Li₂S₂, and Li₂S species, respectively, suggesting the strong chemical anchoring of polysulfides onto the NiCoS nanosheets. A polysulfide adsorption test was carried out to further demonstrate the strong adsorption of NiCoS nanosheets to polysulfides. After mixing the NiCoS nanosheet arrays with $3 \text{ mmol } \text{L}^{-1} \text{ Li}_2 \text{S}_6$ solution, the $\text{Li}_2 \text{S}_6$ solution shows rapid discoloration within 3 h, indicating the strong chemical interaction between NiCoS and polysulfides (Fig. S10b). The chemical adsorption mainly originates from several interactions: chemical bonding between S atoms (in Li₂S₆) and Co/Ni and chemical bonding between Li and S (in NiCoS). To better clarify the chemical interaction between NiCoS and polysulfides, X-ray photoelectron spectroscopy (XPS) was performed (Fig. 3c-e). In the S 2p spectrum, the pristine NiCoS presents two major S 2p_{3/2} peaks: 161.7 and 164.0 eV (Fig. 3c). The former corresponds to S²⁻, and the latter belongs to S–O that results from superficial oxidation. After intercalation with Li_2S_6 , the intensities of the S^{2-} and S–O peaks significantly decrease. Furthermore, the S $2p_{3/2}$ peaks at 169.1 eV become stronger. This peak is assigned to a polythionate complex, which comes from the chemical reaction between long-chain polysulfide and NiCoS³³. The polythionate complex in the electrode is proven to be reversible and can serve as an anchor and transfer mediator to inhibit active materials (polysulfides) dissolution into the electrolyte³⁴. The oxidation of Li₂S₆ to a polythionate complex is accompanied by a valence state decrease of Co and Ni, as identified in Fig. 3d, e. In the



pristine NiCoS, both the Co $2p_{3/2}$ and Ni $2p_{3/2}$ spectra show an obvious oxidation state (at 781.0 and 856.4 eV, respectively) originating from superficial oxidation. These surface oxidation layers could activate the surface metal sites and provide extra bonding effect for polysulfides³⁵. Upon contact with Li₂S₆, both the Co–S and Co–O peaks shift to significantly lower binding energies (Fig. 3d), confirming the chemical interaction between NiCoS and polysulfide that results in electron transfer from Li₂S₆ molecules to Co atoms³⁶. Similarly, both the Ni–S and Ni–O peaks shift toward lower binding energy, suggesting the electron transfer from Li₂S₆ molecules to Ni atoms (Fig. 3e). Both the DFT calculations and XPS analysis confirm the strong chemical adsorption of NiCoS for polysulfides.

To explore the effect of the NiCoS layer on the electrochemical reaction kinetics, in situ electrochemical impedance spectroscopy (EIS) was performed during the cycling processes based on the bare PP, NiCoS/PP and NiCoS/PP-P separators (Fig. 4). The Nyquist impedance plots in Fig. 4a–d were recorded at the potentials of open circuit voltage (OCV), 2.1 V (discharge), 1.7 V (discharge), and 2.8 V (recharge), respectively, corresponding to the a, b, c, and d points in the cyclic voltammetry (CV) curves (Fig. S11). All the EIS spectra are modeled with equivalent circuits (Fig. 4e), and the corresponding results are summarized in Table S2. As shown in Fig. 4a, all the fresh cells display only one semicircle, corresponding to the chargetransfer resistance R_1 . After introducing the NiCoS layer, the charge-transfer resistance slightly decreases (80.8 Ω), indicating that the NiCoS thin film can facilitate charge transportation along the electrolyte/electrode interface owing to the porous and conductive nature of the NiCoS layer. With compression treatment, the charge-transfer resistance shows a negligible change (81.5 Ω). When the cells are discharged to 2.1 V, all the EIS spectra display an additional semicircle in medium frequency, corresponding to the interface contact resistance (R_2) between the soluble polysulfide and the cathode electrode (Fig. 4b)³⁷. In addition, the charge-transfer resistance R_1 of all the cells shows a dramatic decrease ($< 54 \Omega$), revealing good electrolyte infiltration into the cathode and better contact between the electrolyte and cathode. Both of the cells with NiCoS/PP and NiCoS/PP-P separators exhibit smaller R_1 and R_2 values than those with bare PP separators. Upon further discharge to 1.7 V, solid lithium sulfides $(Li_2S_2/$ Li₂S) are formed. Thus, the semicircles representing R_2 increase dramatically for all the cells (Fig. 4c), demonstrating an increased lithium sulfides/cathode interface contact resistance. Since porous NiCoS nanosheet arrays can provide abundant voids to accommodate various redox species and suppress the deposition of the Li₂S layer between the cathode and separator, the cells with NiCoS/ PP and NiCoS/PP-P separators exhibit much smaller R_2 than those with bare PP. In addition, for all the cells, an additional semicircle (R_3) appears between R_1 and R_2 ,



representing the interface contact resistance between the diffused polysulfide and anode³⁷. The cell with NiCoS/PP-P shows the smallest R_3 (35.86 Ω) among all the cells (see the R_3 values in Table S2), revealing that the compressed NiCoS thin film significantly suppresses polysulfide migration to the anode. After recharge to 2.8 V, all the EIS spectra recover to a semicircle in the high-frequency region (R_1) and an inclined line in the low-frequency region (Fig. 4d). The charge-transfer resistance R_1 of all the cells decreases significantly in contrast to the pristine cells because the cycling processes result in improved wettability between the electrolyte and cathode. In addition, the R_1 value of the NiCoS/PP-P separator is smaller than that of NiCoS/PP, indicating that the suppression of polysulfide diffusion can decrease the internal resistance in the subsequent cycles. The results also suggest that conductive NiCoS can facilitate redox reactions by forming an upper current collector between the PP membrane and cathode¹⁵.

To demonstrate the superiority of the compressed NiCoS/PP separator, the performances of Li-S batteries with bare PP, NiCoS/PP, and NiCoS/PP-P separators were evaluated, as shown in Fig. 5. The commercial CNT was chosen as the cathode host material to fabricate the CNT/ S cathode. The sulfur content of the CNT/S cathode is as high as 75 wt%, and the areal sulfur loading is \sim 1.5–2 mg cm^{-2} . According to the different separators applied, the cells are denoted as bare PP, NiCoS/PP, and NiCoS/PP-P, respectively. Figure 5a compares the galvanostatic discharge-charge profiles of the three cells at a current density of 0.2 C (1 C = 1673 mA g^{-1}). All of the profiles show two discharge plateaus and two charge plateaus. For NiCoS/PP-P, the two discharge plateaus at 2.32 and 2.11 V are assigned to the reduction of sulfur to longchain lithium polysulfide Li_2S_x ($4 \le x \le 8$) and the subsequent conversion to short-chain sulfides (Li2S2/Li2S), respectively³⁸. The charge plateaus at 2.23 and 2.37 V correspond to the oxidation of Li₂S/Li₂S₂ to long-chain



polysulfides and then to sulfur³⁸. Compared with the bare PP and NiCoS/PP, the NiCoS/PP-P exhibits longer and flatter plateaus with lower polarization because the conductive and compressed NiCoS thin film can enhance the redox reaction kinetics and improve the sulfur utilization. As a result, NiCoS/PP-P delivers a higher discharge capacity (1041 mAh g^{-1}) than NiCoS/PP (964 mAh g^{-1}) and bare PP (873 mAh g^{-1}). Figure 5b compares the cycling performance of bare PP, NiCoS/PP, and NiCoS/ PP-P at a current density of 0.2 C. The bare PP presents a reversible capacity of 488 mAh g^{-1} after 100 cycles, with a low capacity retention of 55.9%. After applying the compressed NiCoS/PP separator, the NiCoS/PP-P exhibits a much higher capacity of 765 mAh g^{-1} after 100 cycles, corresponding to an improved capacity retention of 74%. In addition, over the entire cycling process, the NiCoS/ PP-P exhibits a high Coulombic efficiency of ~99.6%. The improved capacity retention of NiCoS/PP-P implies that the compressed NiCoS layer can effectively suppress the polysulfide shuttling, in good agreement with the polysulfide diffusion measurements.

The rate capabilities of bare PP, NiCoS/PP, and NiCoS/PP-P were then evaluated at various current densities from 0.1 to 2 C (Fig. 5c). The average capacities of NiCoS/PP-P at 0.1, 0.2, 0.5, 1, and 2 C are 1231, 1004, 779, 644, and 499 mAh g^{-1} , respectively. When the current density returns to 0.1 C, the capacity recovers to a high value of 1086 mAh g^{-1} , indicating the good reversibility of NiCoS/PP-P. At various current rates, the NiCoS/PP-P always exhibits the highest capacity among the three cells, corresponding to the best reaction kinetics and highest sulfur

utilization of the NiCoS/P-P cell. Long-term cycling is further studied at a high current rate of 0.5 C (Fig. 5d). Remarkably, the NiCoS/PP-P delivers a high capacity of 573 mAh g^{-1} after 500 cycles, corresponding to a highcapacity retention of 71.5% (0.056% capacity decay per cycle), which is better than most previous works based on separator modification (see the comparison in Table S3). In contrast, the bare PP shows a much lower capacity of \sim 262.3 mAh g^{-1} after 500 cycles. Over long-term cycling, the Coulombic efficiency of NiCoS/PP-P is maintained at ~99.6%. With thin and lightweight barrier layers, the NiCoS/PP-P separator enables the commercial CNT/S cathode with excellent cycling stability and rate capability, highlighting the superiority of the NiCoS/PP-P separator for high-performance Li-S battery. To further improve the energy density of the Li-S battery system and inspect the feasibility of the NiCoS/PP-P separator, CNT/S electrodes with different areal sulfur loadings were evaluated at 0.5 C (Fig. 5e, Fig. S12). It can be noted that with a high sulfur loading up to 5.3 mg cm^{-2} , the CNT/S cathode still approaches a high reversible capacity of 495 mAh g^{-1} after 200 cycles, corresponding to a high areal capacity of 2.63 mAh cm^{-2} . This result indicates that the NiCoS/PP-P membrane can enable the Li-S battery to achieve stable cycling even with high sulfur loading.

Discussion

Notably, NiCoS nanosheet arrays contribute a very low lithium storage capacity (~ 9.6 mAh g⁻¹) in the voltage window of 1.7–2.8 V (Fig. S13), indicating that the NiCoS thin film is chemically stable for the Li–S battery. To



further confirm the chemical stability of NiCoS, in situ XRD measurements in the 1.7–2.8 voltage window were performed by using NiCo₂S₄ as the electrode (Fig. 6a). The results reveal that over the first and second cycles, the (220) and (311) peaks from NiCo₂S₄ (JCPDS No. 01-073-1704) do not change or shift, demonstrating the excellent chemical stability of NiCo₂S₄ in the 1.7–2.8 voltage window.

The superior trapping performance of NiCoS/PP-P is due to the compressed NiCoS thin film that provides physical/chemical entrapment of polysulfides and facilitates the redox reactions (Fig. 6c, d). To demonstrate the functional roles of the compressed NiCoS layer upon cycling, ex situ observations of the NiCoS/PP-P, NiCoS/ PP and bare PP after 10 cycles were obtained. The separators were collected from the disassembled cell without any cleaning. As shown in Fig. 6e-g, the cycled NiCoS/PP and bare PP (top left) show obvious gravish yellow residues, corresponding to the polysulfide species. For NiCoS/PP-P, only some inconspicuous gray residues are observed, indicating that most of the dissolved polysulfides have been converted to solid sulfur during the recharge process. The corresponding top-view SEM image (Fig. S14) shows that a solid porous layer covers the compressed NiCoS nanosheet arrays, which can be ascribed to the electrolyte residue or solid electrolyte interface layer³⁹. The cross-sectional SEM images of the compressed NiCoS films (Fig. 6b) reveal that the NiCoS layer preserves its nanosheet array structure with an unchanged thickness of 800 nm, and no crack or pulverization can be observed, suggesting the robust adhesion of the NiCoS layer on the PP membrane. Furthermore, the cycled Li metals were studied, as shown in Fig. 6e-g (bottom left). Compared with Li metal with bare PP and NiCoS/PP separators, Li metal with a NiCoS/PP-P separator is shinier and cleaner, indicating that the NiCoS/PP-P efficiently suppresses the polysulfide diffusion to the Li-metal anode. The corresponding morphologies (Fig. 6e-g, top right) reveal that the Limetal surface with the NiCoS/PP-P separator is relatively smooth, demonstrating that the compressed NiCoS/PP membrane suppresses Li dendrite formation, possibly due to the synergetic effect of lithium polysulfide and lithium nitrate that can form a stable and uniform solid electrolyte interphase layer on the Li-metal surface⁴⁰. The bare PP shows obvious Li dendrite due to the serious corrosion of Li metal by lithium polysulfides, which leads to inhomogeneous Li⁺ flux and formation of a Li dendrite. The elemental analysis of Li metal (Fig. 6e-g, bottom right) reveals that Li metal with compressed NiCoS/PP was determined to have the lowest sulfur content, further confirming that the NiCoS/PP-P separator successfully alleviates polysulfide shuttling. The superior trapping performance of NiCoS/PP-P can be ascribed to the following reasons: (i) the hierarchical porous NiCoS nanosheet arrays can provide abundant chemical bonding sites to anchor the polysulfides; (ii) the compressed NiCoS thin film has a compacted structure to prevent polysulfide diffusion; (iii) several layers of bending nanosheets covering the NiCoS surface block the open pores and alleviate polysulfide migration; (iv) the conductive and porous NiCoS layer can help reactive the dead sulfur species in the separator and facilitate redox reactions by forming an upper current collector between the PP membrane and cathode.

In summary, we have developed a multifunctional separator for use in long-life Li-S batteries by growing conductive and lightweight NiCoS (NiCo2S4) nanosheet arrays on one side of a commercial PP membrane. In contrast to traditional vacuum-filtration and slurrycoating methods, the in situ growth strategy results in a uniform NiCoS thin film tightly adhering to the PP membrane without any binder. The uniform conductive NiCoS layer is thin (0.8 µm) and lightweight (0.148 mg cm⁻²), which has little effect on the gravimetric/volumetric energy densities of the Li-S battery. More importantly, porous and conductive compressed NiCoS nanosheet arrays not only physically inhibit polysulfide migration and chemically anchor polysulfides but also provide a continuous electron transport pathway and facilitate fast Li⁺ transportation. Thus, the compressed NiCoS-modified separator endows the sulfur cathode made of commercial CNT and sulfur with a high Coulombic efficiency (~99.6% at 0.2 C), a long cycle life (500 cycles with 0.056% capacity decay per cycle) and excellent rate performance. The in situ growth strategy combined with the mechanical compression method demonstrated in this work provides a new perspective for fabricating multifunctional separators for high-performance Li-S batteries.

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Author contributions

S.Z.H. and H.Y.Y. conceived the idea and designed the experiments, analyzed the results, and wrote the paper. Y.W. prepared the sample and measured the in situ XRD. J.H. performed the DFT calculation. Y.V.L. and D.K. conducted the battery performance measurements. L.G. performed the XRD and BET measurements. Z.K. performed the TEM. Y.C. contributed to discussions and interpretation of results.

Conflict of interest

The authors declare that they have no conflict of interest.

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