



REVIEW

Removal of toxic elements from aqueous environments using nano zero-valent iron- and iron oxide-modified biochar: a review

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Abstract

Biochar (BC) has gained attention for removal of toxic elements (TEs) from aqueous media; however, pristine biochar often exhibits low adsorption capability. Thus, various modification strategies in BC have been developed to improve its removal capability against TEs. Nanoscale zero-valent iron (nZVI) and iron oxides (FeOx) have been used as sorbents for TE removal. However, these materials are prone to agglomeration and also expensive, which make their usage limited for large-scale applications. The nZVI technical demerits could be resolved by the development of BC-based composite sorbents through the loading of nZVI or FeOx onto BC surface. Nano zero-valent iron modified BC (nZVIBC), FeOx-modified BC (FeOxBC) have attracted attention for their capability in removing pollutants from the aqueous phases. Nonetheless, a potential use of nZVIBC and FeOxBC for TE removal from aqueous environments has not been well-realized or reviewed. As such, this article reviews: (i) the preparation and characterization of nZVIBC and FeOxBC; (ii) the capacity of nZVIBC and FeOxBC for TE retention in line with their physicochemical properties, and (iii) TE removal mechanisms by nZVIBC and FeOxBC. Adopting nZVI and FeOx in BC increases its sorptive capability of TEs due to surface modifications in morphology, functional groups, and elemental composition. The combined effects of BC and nZVI, FeOx or Fe salts on the sorption of TEs are complex because they are very specific to TEs. This review identified significant opportunities for research and technology advancement of nZVIBC and FeOxBC as novel and effective sorbents for the remediation of TEs contaminated water.

Keywords Feedstock · Engineered biochar · Toxic metal(loid)s · Biosorption · Wastewater remediation

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1 Introduction

Contamination of toxic elements (TEs; such as Cr, As, U, V, Pb, Cd, and Hg) in aqueous environments has increased rapidly due to industrialization and lack of regulations, and can cause critical damage to all living organisms and ecosystem balance (Antoniadis et al. 2019; Shaheen et al. 2022a, b, c). Therefore, environmental contamination by TEs poses a major threat for human health (Rinklebe et al. 2019; Vasseghian et al. 2022). The effect of TEs on living organisms including human beings depends on their content and speciation (Shaheen et al. 2019a, b; Hussain et al. 2017; Natasha et al. 2021). Consequently, it is of great importance for humans and for the environmental protection to employ environment-friendly and economically viable means to efficiently remove/recover TEs from water (Sharma et al. 2021; Shaheen et al. 2019a, 2022a, b, c). Recently, the use of some byproducts has been tested for TE removal from water (Shaheen et al. 2013, 2015; Palansooriya et al. 2020; Wang et al. 2021a, b; Lashen et al. 2022). For efficient usage, these materials should be readily available, abundant, and thus cheap or free to obtain, easily biodegradable, and derived from renewable sources (Gupta et al. 2009; Ahmaruzzaman 2011; Singh et al. 2021a, b; Katiyar et al. 2021).

The two-fold effort of, firstly, achieving sustainable management of the hazardous materials, solid wastes, contaminated soils, and wastewater and, secondly, providing clean water, food, and environment makes significant contribution to meet the United Nations Sustainable Development Goals (Younis et al. 2021; Shaheen et al. 2022a, b, c). The safe recycling of biowastes for producing low-cost amendments and their use for remediation of water contaminated with TEs are priorities from agro-environmental and economic points of view.

Biochar (BC) is a carbon-rich product derived from pyrolysis of biomass (plant or animal residues) that could conform to all the requirements for TEs removal (Lehmann 2007, 2019; Lehmann and Joseph 2015). The attention of the scientific community concerning the use of BC as an environment-friendly amendment has increased in recent years due to its appealing benefits in various agro-environmental usages (Wu et al. 2019, 2020a, b, 2021a, b; Bolan et al. 2022; Lu et al. 2020). It is employed in waste management and treatment owing to its intrinsic porous structure (El-Naggar et al. 2021; Shaheen et al. 2022a, b, c; Amen et al. 2020; Pan et al. 2021). Several studies reported the effectiveness of BC for TEs removal from aqueous environments (Shaheen et al. 2019a, b; Singh et al. 2021a, b; Katiyar et al. 2021). Nonetheless, unmodified (alternatively termed “raw,” “pristine,” or “untreated”)

BC in reference to the commercially available sorbents exhibits low sorption efficiency (Liu et al. 2015; Faheem et al. 2016; Duan et al. 2019). In an effort to enhance the sorptive capability of BC, various modification schemes have been suggested (Wang et al. 2020; Xiong et al. 2021; Bolster 2021; Yang et al. 2022).

Impregnating BC with magnetic particles (e.g., Fe salts, Fe oxides (FeOx) and nano zero-valent iron (nZVI)), can produce magnetic BC (Gillingham et al. 2022). Some unmodified BC produced from feedstocks that contain high concentrations of Fe which successfully form magnetic particles through chemical changes induced by pyrolysis, may also be classed as magnetic BC (Reddy and Lee 2014; Rodriguez Alberto et al. 2019; Wurzer and Mašek 2021; Gillingham et al. 2022).

Although nano-sized zero-valent iron (nZVI) has been tested as sorbent for the removal of TEs and their immobilization (Hu et al. 2020; Liang et al. 2021; Tan et al. 2016), it is prone to agglomeration due to its steric effects among nanoscale particles and also expensive if applied alone, which makes its usage limited for large-scale applications (Tan et al. 2016). However, the limitations of nZVI could be overcome using BC-based composite adsorbents by means of the loading of nZVI, or similar agents like iron oxides (FeOx), onto the BC surface (Hu et al. 2020; Huang et al. 2019a; Faheem et al. 2016; Li et al. 2017). Nano zero-valent iron-modified biochar (nZVIBC) and FeOx-modified biochar (FeOxBC) have gained considerable attention for their capability in removing pollutants from aqueous environment as well as immobilizing soil pollutants (Wang et al. 2015a, b; Zou et al. 2016; Peng et al. 2017; Qian et al. 2017). As such, Tan et al. (2016) reported that a composite of BC and nanoscale oxides combined the advantages of both constituents and, thus, resulted in improved surface functional groups, pore properties, degradability, and were easily separable from the aqueous phase. Nevertheless, these composites are capable of removing contaminants from aqueous environments (Tan et al. 2016; Ahmaruzzaman 2021; Liang et al. 2021). As the preparation, characterization, and application of nZVIBC and FeOxBC have not been sufficiently reviewed, this detailed review aims at updating the readers with the state-of-the-art of the subject and improving their understanding of BC modification with nZVI and FeOx. Also, the sorption behavior and retention mechanisms of TEs onto nZVIBC and FeOxBC were compared to those of raw BC under various experimental conditions. Lastly, this review discusses the future opportunities and challenges for the production/use of nZVIBC and FeOxBC for TEs removal from waters.

2 Why nZVIBC and FeOxBC?

Despite that BC is an efficient sorbent, its removal efficiency for water pollutants is restricted for the following reasons: (i) BC has a relatively limited number of functional groups (particularly inorganic reactive groups) depending on the feedstock; (ii) BC has relatively low ion-exchange capacity, resulting in its inability to retain high contaminant concentrations (Tan et al. 2015); (iii) finely-sieved BC cannot be readily separated from the aqueous phase (Chen et al. 2011; Reddy and Lee 2014); (iv) net charge on BC surface is predominantly negative, therefore, anionic species like As, Cr(VI), Mo, P, Se, and V cannot be retained if no environment-mediated changes in BC net charge take place; (v) raw BC may increase water/soil pH, which triggers higher mobility of some anionic TEs like As, Mo, Se, and V; (vi) the high sorption capacity of aqueous contaminants is limited to a narrow range of solution pH (Chen et al. 2020); (vii) pristine BC has a low desorbability potential for sorbed ions (Mosa et al. 2020); and (viii) raw BC capability to retain contaminants is highly contingent on the raw feedstocks and the pyrolysis conditions (Tan et al. 2015, 2016). Consequently, apart from the raw BC, chemically modified/activated/engineered BCs have gained much attention due to their enhanced properties and multidimensional applications (Imran et al. 2020; Wu et al. 2017). Biochar properties can be enhanced by various pre-/post-modification techniques, such as coating with nZVI (Amen et al. 2020; Wen et al. 2021; Yang et al. 2021a, b, c). The high functionality of nZVI supports its applications for decontamination of TEs and chlorinated compounds (Mukherjee et al. 2016; Sun et al. 2020).

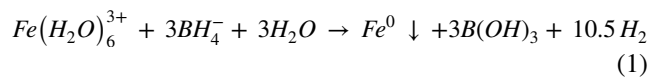
FeOx can also be used for improving physicochemical properties of raw BC. It could be due to their intrinsic high affinity for TEs, low cost, high specific capacitance, environmental compatibility, and remarkable structural versatility (Zou et al. 2016; Yang et al. 2021a, b, c). Nevertheless, the poor electrical conductivity and redox kinetics of FeOx hinder its electrochemical applications. To circumvent the noted limitations and increase a chance to use FeOx pseudo-capacitance, a common strategy is to integrate oxide materials onto highly conductive substrates, such as a carbon-rich material (BC) (Zou et al. 2016; Tan et al. 2016). This strategy creates hybrid capacitors with a large pseudo-capacitance in addition to the capacitance provided by the electrical double layer at the supporting electrode surface (Zou et al. 2016; Tan et al. 2016). In addition, this strategy contributes to acquiring large active surface area and good electrical connection (Liu et al. 2015).

Although nano-FeOx has a high affinity for TEs due to their surface hydroxyl groups, it tends to be aggregated in aqueous solutions (Zhou et al. 2014). Such aggregation

makes its applicability rather problematic (Zhou et al. 2014). Such technical demerits have raised the interest for synthetic sorbents by merging nano-FeOx onto BC, aiming at creating a low-cost and environment-friendly sorbent, which would combine the advantages and decrease the costs, as compared to individual nano materials (Zhou et al. 2014). Indeed, deposition of nano-oxides onto the BC surface may reduce a chance in aggregation and the resultant component may be developed into a more homogenous structure than what would be obtained after physical mixture of the original materials. In addition, the impregnation of BC with FeOx and nano-oxides enhances the immobilization of toxic oxyanions in soils/water as FeOx retains oxyanions via anion exchange (Zou et al. 2016). Meanwhile, the impregnation of BC with FeOx or nZVI improves original BC physical and/or chemical properties that improve the TEs retention capacity (Tan et al. 2016).

3 Production technologies of nZVIBC and FeOxBC

With the recent advancement in chemical technology, the novel chemical methods have been introduced to synthesize nZVI. Most commonly, nZVI is produced using Fe salts such as FeSO_4 and a reducing agent, sodium borohydride (NaBH_4) as in Eq. 1 (Stefaniuk et al. 2016).



Due to their high magnetic/redox properties, nZVI/FeOx tend to agglomerate, which indeed deteriorates their effectiveness as an environmental medium for pollutant removal (Wu et al. 2020a, b). Thus, to stabilize nZVI/FeOx and enhance its remediation efficiency, they are anchored on porous materials: the resultant materials possess the properties of both porous material and the nZVI/FeOx (Ahmad et al. 2018). The impregnation of nZVI/FeOx into BC led to excellent performance of the composite due to many facts such as the increased specific surface properties, the abundance of functional groups, and the high contaminant sorption efficiencies (Li et al. 2019a, b, c, d; Mu et al. 2017). The preparation protocols of nZVIBC and FeOxBC are slightly different from each other. Generally, the composites of iron oxide (such as FeOxBC) are prepared as follows: 2 g of biomass feedstock is added to Fe_3O_4 solution (0.5 g/500 mL) and the mixture is stirred for 24 h at the room temperature. The obtained FeOxBC are subjected to various washings (generally 5) with distilled water followed by drying in an oven at 80 °C to a constant weight (He et al. 2017). Two treatments are commonly used to synthesize nZVI-coated BC composites: (i) pre-treatment of raw feedstock and

(ii) post treatment to BC; both methods are summarized in Fig. 1. In some cases, nZVI is oxidized and hydrolyzed using dissolved oxygen in water to form FeOxBC composites (Zhang et al. 2020).

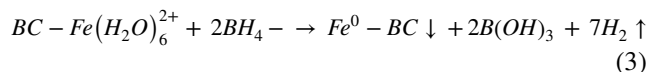
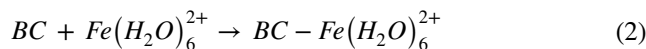
3.1 Pre-treatment

This method includes the impregnation of raw feedstock with Fe; alternatively, Fe is co-precipitated on biomass, and then in either case the feedstocks are pyrolyzed under various conditions. The resultant material is BC-based phase, which includes nZVI/FeOx particles into the pores of BC, as has been the case with FeCl₃-pretreated biomass reported elsewhere (Tan et al. 2016). Similarly, Yao et al. (2020) produced nZVI-coated BC with FeCl₃ on ground sorghum straw where the solid residues were first separated, dried, and then the FeCl₃-laden sorghum straw was thermolyzed at 800 °C. The resulting product was found to have exceptional surface properties.

3.2 Post-treatment

In this technique, the feedstock is pyrolyzed and then coated with nZVI metal. Most commonly, BC is submerged in FeSO₄·7H₂O solution and the reduction of iron from Fe²⁺ to Fe⁰ is realized with dropwise addition of NaBH₄ by means of stirring. The resulting material is nZVI-coated BC that can be separated from the liquid phase and washed several times with ethanol (Table 1). Mitzia et al. (2020) synthesized nZVI-BC by mixing BC with nZVI suspension (nZVI:water = 1:1, w:w). After a sorption experiment, nZVI was found to be agglomerated with secondary and

poorly-crystalline FeOx; however, agglomeration was lower than that of the original nZVI. The chemical reactions for the synthesis of nZVI-impregnated BC are as follows (Su et al. 2016b):



A few studies have slightly modified the synthetic protocols for nZVIBC. Qian et al. (2017) agitated BC (0.2 g) in FeSO₄ solution at pH 4 for 24 h at 150 rpm. The solid part in the suspension was washed with ethanol and N₂ was purged for 1 h. The reduction reaction was conducted using potassium borohydride (KBH₄) and the synthesized nZVI-coated BC was separated from the aqueous phase using a magnet. Peng et al. (2017) synthesized the nZVIBC composites by sonicating a BC-FeSO₄ suspension for 1 h with N₂ supply. The reduction process was completed using NaBH₄ for 4 h under N₂. In an attempt to increase the binding/coating of nZVI on BC surface, Ahmad et al. (2020a, b) added chitosan (2% acetic acid) to the BC-FeSO₄ suspension (pH 6). To stabilize the reaction, 1.2% NaOH was added under stirring and N₂ purging and the reaction was continued for 1 h and the black particles were separated from the liquid phase.

Although most studies have used nZVI to fabricate nZVIBC composites, Iqbal et al. (2021) synthesized BC using the same method as described for nZVIBC composites using Mn salt and NaBH₄. Animal-derived BC can also be modified using nZVI to increase its ability for TE removal in water as reported by Liu et al. (2021a, Additional file 1:

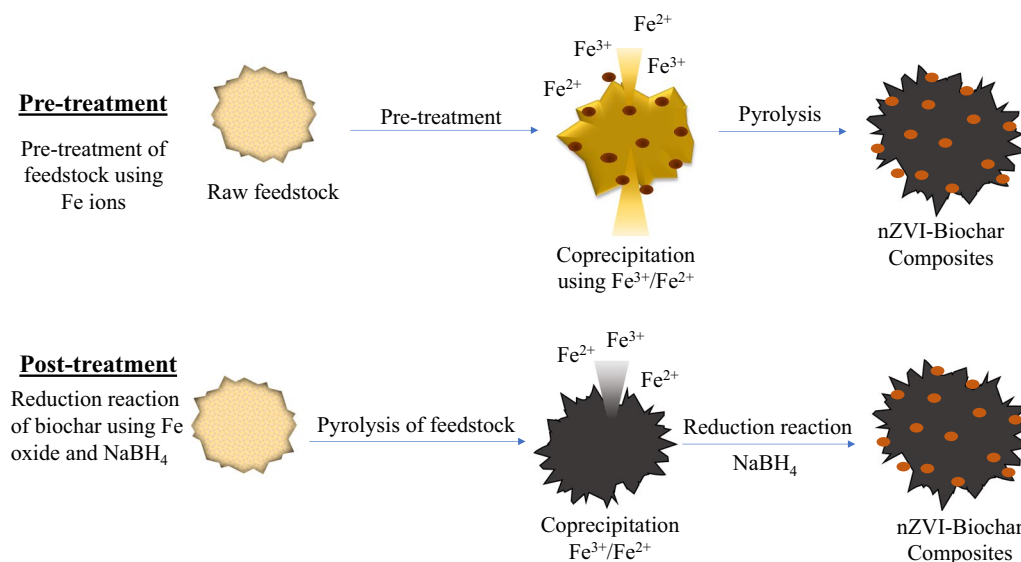


Fig. 1 Schematic diagram for the synthesis of nZVIBC/FeOxBC (Reproduced and modified from Tan et al. (2016) after a permission of the publisher)

Table 1 Synthesis of nano zero-valent iron-modified biochar (nZVIBC) and FeOx-modified biochar (FeOxBC)

| Biochar feed-stock | Pyrolysis temperature | Biochar mass used | Chemical used | Reducing agent | Degassing | Production ratio | Washing material | References |
|--------------------|-----------------------|-------------------|--|---|----------------|------------------|------------------|-------------------------|
| Bagasse | 600 °C, 2 h | 1 g | FeSO ₄ ·7H ₂ O (4.9643 g in 50 mL) | NaBH ₄ (30 mL, 2.8896 g/0.1% NaOH) | – | – | Ethanol | Li et al. (2020d) |
| Date palm | 600 °C | 56 g | FeSO ₄ ·7H ₂ O (1 M, 100 mL) | NaBH ₄ (2 M) | N ₂ | – | Ethanol | Ahmad et al. (2020a, b) |
| Sewage sludge | 300 °C, 1 h | 0.756 g | FeSO ₄ ·7H ₂ O (250 mL, 0.054 M) | NaBH ₄ (250 mL, 0.108 M) | N ₂ | 1:1 | Ethanol | Li et al. (2020a) |
| Corn stalk | 800 °C, 2 h | – | FeCl ₃ ·6H ₂ O (100 mL, 0.05 M) | NaBH ₄ (100 mL, 0.2 M) | N ₂ | – | – | Li et al. (2020c) |
| Sewage sludge | 300 °C, 1 h | 0.756 | FeSO ₄ ·7H ₂ O (50 mL, pH 5) | NaBH ₄ (250 mL, 0.108 M) | N ₂ | – | Ethanol | Wei et al. (2020) |
| Wheat bran | 500 °C, 3 h | 1 g | FeCl ₃ ·6H ₂ O (4.41 g/100 mL DI) (pH-5) | NaBH ₄ (0.05 M) | N ₂ | 1:1 | Ethanol | Wan et al. (2019) |
| Corn stalk | 600 °C, 2 h | 1 g | FeSO ₄ (100 mL 0.179 M) | NaBH ₄ (120 mL, 0.3 M) | – | – | – | Zhu et al. (2019) |
| Palm | 500 °C, 8 h | 1.68 | FeCl ₃ (30 mL 1 M) | NaBH ₄ (200 mL, 0.6 M) | – | – | – | Jiang et al. (2018) |
| Mongolia | 400 °C, 3 h | 2 g | FeSO ₄ ·7H ₂ O (500 mL, 0.075 M) | NaBH ₄ (0.3 M, 300 mL) | N ₂ | – | Ethanol | Shang et al. (2017) |
| Saw dust | 600 °C, 1 h | 2.5 g | FeSO ₄ ·7H ₂ O (2.474 g) | NaBH ₄ (5 g/80 mL) | N ₂ | – | – | Peng et al. (2017) |
| Wheat straw | 600 °C, 2 h | 1.5 g | FeSO ₄ ·7H ₂ O (100 mL, 0.25 M) | NaBH ₄ (100 mL, 0.55 M) | – | 1:1 | Ethanol | Li et al. (2017) |
| Pine wood | 600 °C, 1 h | 5 g | FeCl ₃ ·6H ₂ O (0.01 M) | NaBH ₄ (5 g/80 mL) | Ar | – | Ethanol | Wang et al. (2017) |
| Rice husk | 400 °C, 2 h | 0.756 g | FeSO ₄ ·7H ₂ O (0.054 M, 250 mL) | NaBH ₄ (0.108 M) | N ₂ | 1:1 | Ethanol | Hussain et al. (2017) |
| Bagasse | 600 °C, 2 h | 0.42 g | FeSO ₄ ·7H ₂ O (100 mL, 0.075 M) | NaBH ₄ (0.3 M) | – | 1:1 | Acetone | Su et al. (2016b) |
| Bagasse | 600 °C, 2 h | 0.42 g | FeSO ₄ ·7H ₂ O (100 mL, 0.075 M) | NaBH ₄ (0.3 M) | – | 1:1 | Acetone/ethanol | Su et al. (2016a) |
| Rice hull | 300 °C, 6 h | 0.756 g | FeSO ₄ ·7H ₂ O (0.054 M, pH 5.0) | NaBH ₄ (250 mL, 0.108 M) | N ₂ | – | Ethanol | Yan et al. (2015) |

Fig. S1). The pyrolysis conditions also affect the stability of nZVI-BC and its efficiency for removal of TEs. More specifically, in reference to conventional dry pyrolysis (moderate heating rates with long residence times), the wet pyrolysis process (known as hydrothermal carbonization) increases the stability of loaded Fe (94.54 vs. 98.59%) and the magnetization force (71.48 Oe and 1.31 emu g⁻¹ vs. 125.76 Oe and

1.26 emu g⁻¹ for coercivity and remanence, respectively) (Zhou et al. 2021). The hydrothermal carbonization or the wet pyrolysis process is generally carried out at a lower temperature (100–300 °C) via the heterogeneous reaction of BC and the nZVI solution in a reactor (Shaheen et al. 2022a, b, c). The wet pyrolysis has also been found to improve the maximum sorption capacity of Cr(VI) (83.02 mg g⁻¹) over

dry pyrolyzed Fe-loaded BC (70.79 mg g^{-1}); this was elucidated by the enhanced porosity/stability/magnetization, the abundance of active functional groups, and the specific surface area.

4 Characterization of Fe- and nZVI-coated BC

Coating of BC with nZVI offers enhanced BC adsorption capacities for TEs by improving surface morphology, functional group modification, and elemental composition in reference to the pristine one (Ahmad et al. 2019, 2020a, b; Fig. 2). Previously, Nguyen et al. (2019) found a heterogeneous structure (a structure with dissimilar components or elements, appearing irregular or variegated) of Fe-coated BC surface compared to the pristine, a feature that contributes to enhanced As retention. Similarly, FTIR analysis of nZVI-coated BCs confirmed the change in surface properties after modification (Fig. 2). These alterations in surface properties enhanced the sorption capacities for TEs (Ahmad et al. 2019, 2020a, b). The details of BC surface modification after coating with nZVI are discussed below.

4.1 Surface deposition of nZVI on biochar

The nano size of nZVI allows it to be dispersed onto BC, which can be identified and confirmed by SEM images and FTIR/XRD analyses. The XRD patterns of nZVIBC exhibit clear diffraction peak characteristics of nZVI, which evidences the synthesis of nZVIBC (Liu et al. 2021b). Yang et al. (2021b) reported that nZVI particles were agglomerated on BC to form spherical chain structures. Compared to nZVIBC, the starch-modified nZVIBC showed that nZVI was uniformly dispersed on surface with higher nZVI aggregation on nZVIBC than in the starch-modified nZVIBC. The SEM images of nZVI-coated corn straw BC revealed a uniform, uneven, granular and solidified covering of nZVI onto BC, and that nZVI particles were homogeneously distributed onto the BC surface and pores (Li et al. 2020b).

Moreover, Zhang et al. (2021) fabricated longan shell BC; as a raw material it was with block structure and irregular morphology but when coated, nZVI was reported to be evenly diffused on the BC surface. Furthermore, the characteristic diffraction peaks of XRD spectra of pristine BC and nZVI were found to remain in the nZVIBC material. This was a sign for the successful synthesis of nZVIBC that exhibited FeOx bands along with the original characteristic bands (OH, C=O, C–O), presumably deriving from the nZVI loading onto BC. With the movement into the more environment friendly approaches, “green” methods, i.e.,

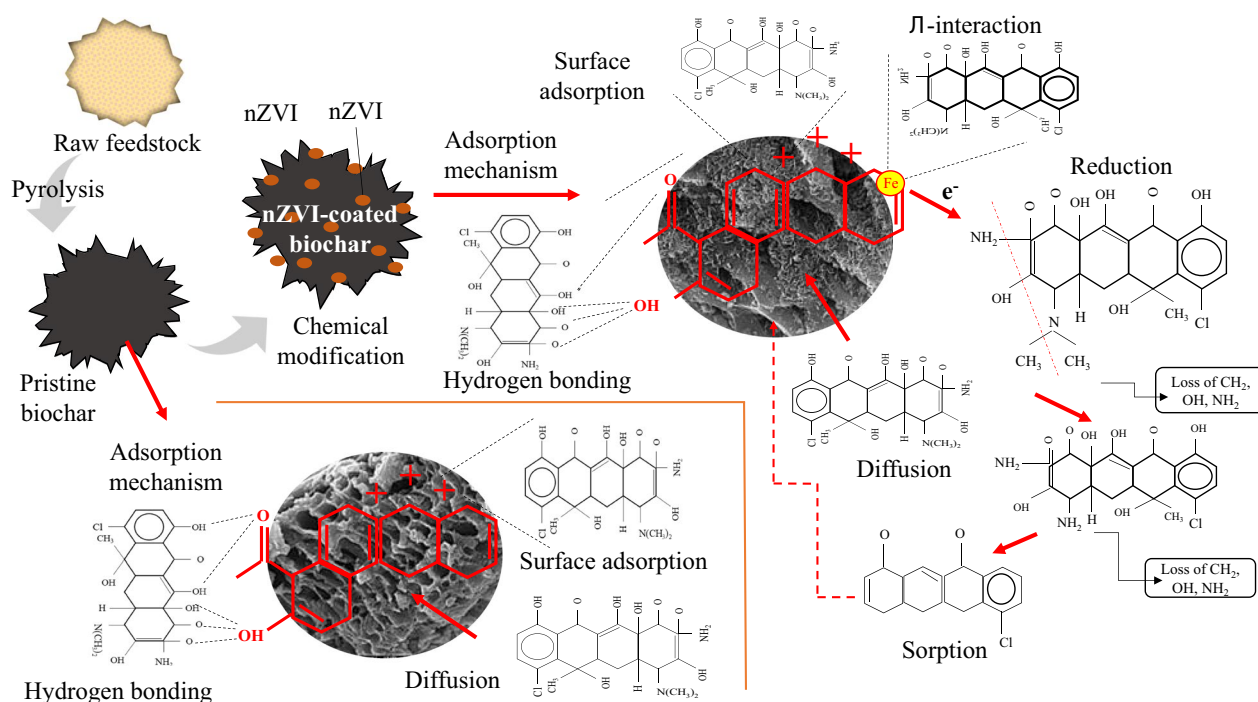


Fig. 2 Comparison of surface modification and adsorption mechanism of pristine and nZVIBC (Reproduced and modified from Ahmad et al. (2019, 2020a, b) after a permission of the publisher)

the use of plants, plant parts and/or plant extracts, has been employed to synthesize nanoscale particles. Indeed, it is a cheaper, faster and eco-friendly method. This method does not require high pressure, energy, or temperature, and it eliminates the need for large quantities of toxic chemicals (Deepak et al. 2019). Wang et al. (2021a) synthesized nZVI-loaded BC by “chemical” and “green” methods; however, both produced BCs had weak diffraction peaks of Fe_2O_3 , Fe_3O_4 and Fe_3C , which proved the successful loading of nZVI onto BC. Still, the “green” nZVIBC was more resistant to oxidation with long-term reactivity than chemically synthesized nZVIBC.

In another work, the XRD patterns showed obvious characteristic peaks of nZVI at an angle ranging between 5 and 85° (Li et al. 2020b). The EDX/XRD patterns have also confirmed that the formed nZVIBC particles showed white color and were mainly composed of ZVI (Fan et al. 2020). Ma et al. (2021) synthesized nZVI-loaded BC by co-pyrolysis of feedstock with varying molarities (0.01, 0.05, 0.1 M) of K_2FeO_4 . The XRD analysis indicated sharp diffraction peaks of ZVI, and the intensity of peaks increased linearly with the increase of molarity of K_2FeO_4 , indicating that the crystallinity increased as the molarity of the Fe precursor increased.

4.2 Surface morphology

The chemical modification of BC with nZVI usually enhances its adsorption efficiency due to the enhanced surface area in line with the pore volume. It can also affect the chemical reactivity by increasing the electrostatic attraction, surface complexation, and the abundance of high-affinity adsorption sites, which maximize the capacity for TEs sorption. Several studies have characterized and compared the surface properties of pristine BC and nZVIBCs using SEM or the Brunauer–Emmett–Teller (BET) surface analyzer. Liu et al. (2021a) synthesized nZVI-coated BC and reported that the BET surface area increased from $84.3 \text{ m}^2 \text{ g}^{-1}$ for pristine BC to $509.2 \text{ m}^2 \text{ g}^{-1}$ for nZVI-coated BC. Also, Devi and Saroha (2015) reported a twofold increase in BC specific surface, micropore volume, pore diameter and total pore volume after coating with nZVI. Similarly, Wang et al. (2021a) reported a porous matrix with nZVI particles attached onto the BC surface, and they found that the “green”-synthesized nZVIBC exhibited a smaller degree of nZVI agglomeration and higher dispersibility of nZVI compared to chemically synthesized nZVIBC.

Beside the increase in surface area, it is noteworthy that some studies also reported a diminished surface area of the nZVIBC composite after nZVI coating. For instance, Trinh et al. (2019) synthesized rice husk BC coated with nZVI at the two pyrolyzing temperatures (400 and 800°C) and the BET analysis showed that after impregnation of

BC with nZVI, surface area decreased from 141.2 to $132.4 \text{ m}^2 \text{ g}^{-1}$ (for pyrolysis at 400°C) and from 213 to $181.9 \text{ m}^2 \text{ g}^{-1}$ (800°C). Likewise, Li et al. (2019c) treated corn stover BC with $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ to synthesize nZVI-coated BC and found a decreased surface area down to $224.8 \text{ m}^2 \text{ g}^{-1}$ from the original $339.6 \text{ m}^2 \text{ g}^{-1}$. Similarly, Zhang et al. (2021) reported that coating of BC with nZVI particles actually resulted in micropores being blocked, resulting in a 48% reduction in specific surface area. The increase/decrease of the surface area is highly contingent on the synthesis protocols, the feedstock used for biochar preparation, pyrolysis temperature, the relative amount of BC and Fe precursors. Ma et al. (2021) identified dosage, amount, and rate of Fe precursor addition as the decisive factors. They reported an increase in specific surface from 1018 to $1086 \text{ m}^2 \text{ g}^{-1}$ when the BC was treated with 0.01 M and 0.05 M K_2FeO_4 . The specific surface area, however, decreased to $272 \text{ m}^2 \text{ g}^{-1}$ with increasing K_2FeO_4 dosage to 0.1 M due to the larger Fe content and the lower yield. The increase/decrease in surface area may be attributed to different chemical modifications taking place during composite synthesis, such as the release of volatiles from the biochar matrix. Similarly, the incorporation of nanoparticles facilitates the enlargement of the pores and hence increases the specific surface area (Zhu et al. 2015). However, the decreased specific surface area of nZVIBC is attributed to blocking of BC pore structure by nZVI particles (Zhu et al. 2019). It is also possible that the biochar pore structure gets collapsed by the chemical reactions during chemical modification.

4.3 Elemental composition

A biochar coated with nZVI exhibits changes in the elemental composition in reference to the pristine one. Qian et al. (2017) reported that BC without nZVI was abundant in organic ($-\text{OH}$, $\text{C}=\text{C}$, $\text{C}-\text{O}$), and inorganic reactive groups ($\text{Si}-\text{O}-\text{Si}$), whereas in the nZVI-coated BC, the typical bands of 1373 cm^{-1} (typical to Fe coating) were observed. Also, the FTIR spectra of pristine- and nZVI-BC revealed that there was significant difference in bands at ranges of $1710\text{--}1560 \text{ cm}^{-1}$ and $470\text{--}1100 \text{ cm}^{-1}$ due to nZVI loading onto BC. Wang et al. (2017) reported a 131-fold increase in Fe content (10.5) in nZVIBC composites compared to raw pinewood BC. Nevertheless, the concentrations of C and N were decreased by 15 and 5% in nZVIBC, as compared to control. Similarly, Mandal et al. (2020) reported that loading of BC with nZVI decreased Ca, K, C, Mg, Cu contents, while Fe increased. According to Wang et al. (2021a), an XRF (X-ray fluorescence) analysis revealed that in addition to the four basic elements (C, O, N, and H), Fe was the main element with

the largest percentage in nZVIBC. However, a remarkable reduction in C (40%) and O (42%) percentage in BC was also observed after nZVI treatment (Fan et al. 2020).

5 Applications of nZVIBC for removal of TEs in water

There are many studies reporting that nZVIBC exhibits the desirable surface properties and the high adsorption capacity for TEs as compared to the pristine BC (Fig. 3). The following subsection will present and discuss these studies in relation to specific TEs.

5.1 Chromium

Chromium exists in several oxidation states (-2 to $+6$), of which Cr(III) and Cr(VI) are the most prevalent and stable in natural environments (Zhang et al. 2019b). The toxicity of Cr(VI) is higher than Cr(III) by 1000 times for its strong oxidation capability, which causes several carcinogenic/mutagenic effects (Hu et al. 2021). Iron-loaded biochar showed high efficacy toward Cr(III) elimination from the aqueous environments. The dominant removal mechanism of Cr(III) by Fe-loaded biochar was the formation of nanoscale chromite (FeCr_2O_4) precipitates (Chen et al. 2020). In a previous work (Qiu et al. 2020), sludge derived biochar at 600°C was served to support nZVI loading for efficient removal of Cr(III). The engineered nZVIBC recorded the sorption capacity of 28.89 mg g^{-1} through forming precipitates

with Fe(II). The high capacity of nZVI to cause reduction has been explored in several investigations for Cr(VI) decontamination under the principle of redox chemistry between Fe and Cr ($\text{Fe}^0/\text{Fe}^{2+}$ is -0.44 V and $\text{Cr(VI)}/\text{Cr(III)}$ is 1.33 V) (Cheng et al. 2021; Xu et al. 2021). However, these nanoscale oxide particles showed a high tendency for agglomeration into larger-scale particles, which have low specific surface and, thus, limited the reduction capacity in sorbent–sorbate interactions (Huang et al. 2020). The utility of submerged aquatic plants for BC production has been investigated to support nZVI since their hollow structural matrix not only contains high C content but also high levels of cellulose, proteins, sugars, lipids and other active compounds that participate effectively in contaminant sequestration (Nautiyal et al. 2016). Figure 4 shows the schematic illustration of the Cr removal mechanisms using nZVIBC. The BC derived from *Egeria najas*, an aquatic plant with high reproductive capacity, was loaded with nZVI and was investigated for aqueous decontamination with Cr(VI) (Yi et al. 2020). The Cr(VI) maximum sorption onto the fabricated composite was 56.79 mg g^{-1} , and reached equilibrium after 30 min. Although the surface area of *Egeria najas* pristine BC was relatively low ($22.17\text{ m}^2\text{ g}^{-1}$), the impregnation with nZVI increased its surface area and consequently its surface adsorption as the BC adsorption of aqueous Cr(VI) was only 16.2%. The Cr(VI) adsorption by nZVI alone was 47.9%, due to the reduced surface area caused by particle aggregation. When the two materials were combined, Cr(VI) removal was 98.2%, as the high porosity of the carbonaceous matrix minimized aggregation of nZVI, and possibly coupled with electrochemical reduction of Cr(VI) into Cr(III)

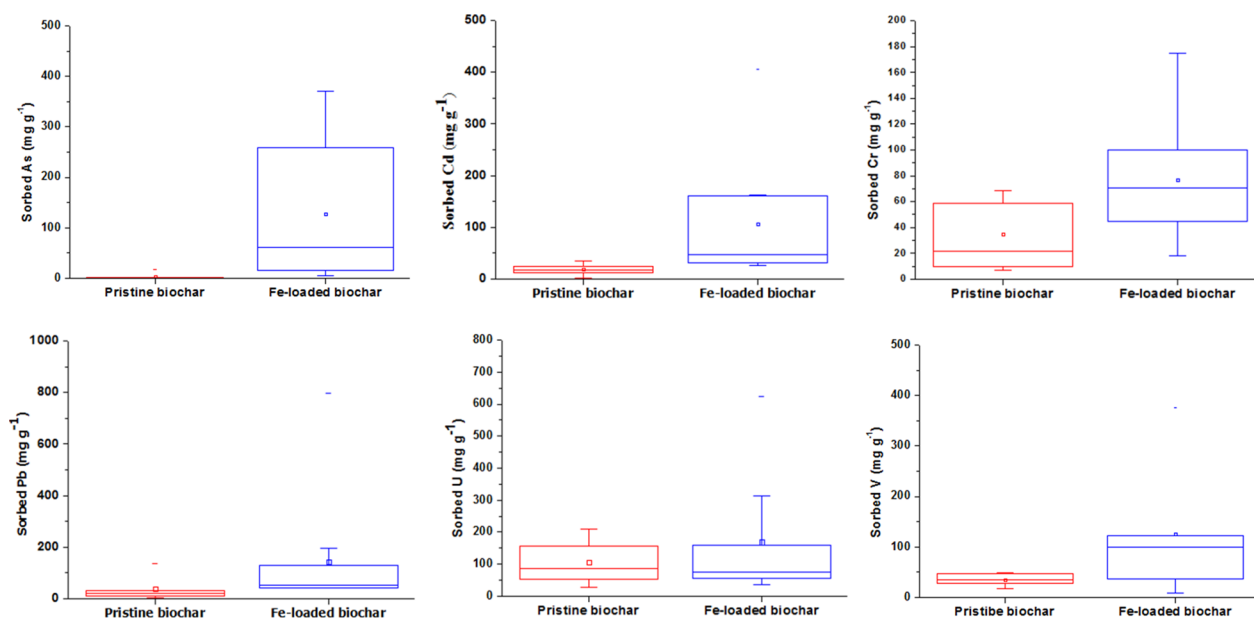


Fig. 3 Effect of Fe loading on the biochar sorption capacity for TEs in water

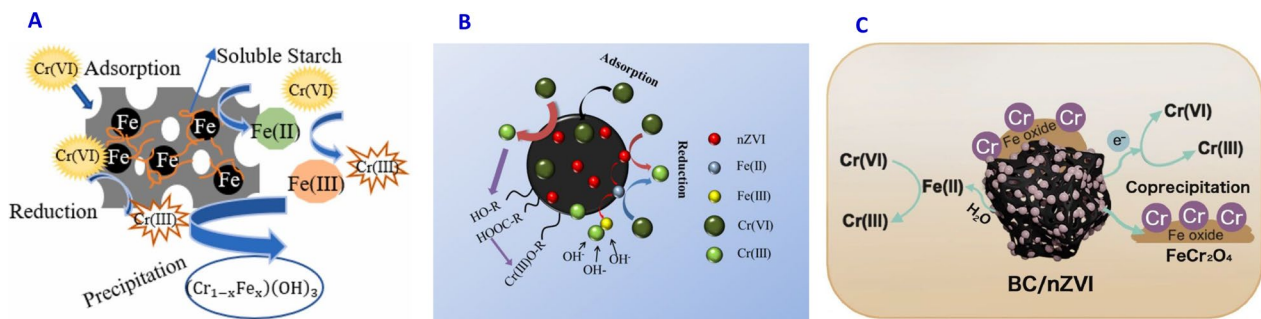


Fig. 4 Schematic illustration of Cr removal mechanisms using nZVIBC/FeOxBC

by the oxidation of Fe^0 into Fe^{2+} . Fan et al. (2019) synthesized nZVI-BC to explore its Cr(VI) removal efficiency, and its recyclability potential. Sorption capacity of Cr(VI) onto the synthesized composite reached 43.3 mg g^{-1} . Furthermore, the re-pyrolysis of spent BC showed a good efficacy to bind Cr(VI), with sorption maxima at 25.04, 8.04, and 7.46 mg g^{-1} with the first, second, and third pyrolysis cycle, respectively.

Organic stabilizers are encapsulated into nZVIBC composites to circumvent the potential agglomeration of nZVI (Liu et al. 2021b; Wu et al. 2021a, b). Soluble starch, a low-cost stabilizer rich in active functional groups, when loaded onto nZVIBC reduces the agglomeration and promote the crystallization of nZVI (Kumari and Dutta 2020). Yang et al. (2021a) reported a 99.67% removal efficiency of Cr(VI) ions by BC-stable starch loaded with nZVI (nZVI/SS/BC). It was deduced that a loading of soluble starch diminished the potential formation of secondary oxides, and increased the reducibility of Cr(VI) by Fe^0 . Unexpectedly, the synthesized composite was able to persist and showed Cr(VI) removal efficiency at solution pH of 2.1–10.0. Similarly, the extract of pomegranate peel was tested to boost nZVIBC Cr(VI) removal (Wang et al. 2021b). The high polyphenolic content of pomegranate peel extract improved the reducibility potential of the fabricated composite, and Cr(VI) removal was ca. 100% within 90 min.

Three types of modified BCs (HCl-BC, KOH-BC and H_2O_2 -BC) were synthesized from pyrolysis of corn stalk at 500°C to prepare a supporter for nZVI (Dong et al. 2017). nZVI embedded onto HCl-BC showed the highest sorption capacity of Cr(VI), two times greater than the untreated one, due to the lower electronegativity and the higher surface area of HCl-BC, which reduced passivation of nZVI. Physical activation of BC was tried to enhance the interfacial affinity of FeOx with the surfaces of BC and increase the reducibility of Cr(VI). Iron-laden BC was produced by ball-milling (BM), and the performance of the produced BM-Fe-BC was investigated for Cr(VI) elimination from water (Zou et al. 2021). Ball milling maximized the specific surface area

(~17.4% higher than Fe-BC), and improved the uniformity of FeOx distribution onto BC surfaces.

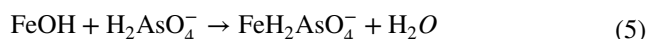
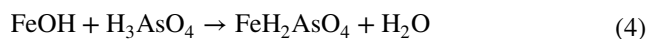
The reduction of Cr(VI) to Cr(III) has been repeatedly reported as a necessary step to allow the removal of Cr(VI). Qiu et al. (2021) studied the retention of Cr(VI) and Cr(III) by a sludge-derived BC (SDBC) modified with nZVI (NZVISDBC). They presumed that the matrix of BC could readily be an “electron shuttle mediator” facilitating the transfer of electrons from NZVI to sorbed Cr(VI). The reported kinetics of Cr(VI) removal indicated three distinct phases, each governed by the mechanisms of adsorption, reduction, and electrostatic attraction (see Additional file 1: Fig. S2).

As compared to other TEs, Cr shows different behavior with biochars including Fe-modified biochar, particularly under redox and pH changes. Reduction of Cr(VI) to Cr(III) followed by Cr(III) complexation is a major immobilization mechanism for Cr(VI) by BCs. The pH-dependent sorption of Cr(VI) in BCs increases under acidic conditions, which can be explained by the protonation of BC surface at low pH value, which favors the formation of ion-pair interaction mechanism between chromate (CrO_4^{2-}) ions and the positively charged functional groups (Shaheen et al. 2019b). Also, the presence of electron donor functional groups ($-\text{C}-\text{OH}$, $\text{C}-\text{O}$, $\text{C}-\text{O}-\text{R}$) could promote sorption of Cr(VI) on biochar by sorption coupled reduction of Cr(VI) to Cr(III) in order to enable surface sorption (Shaheen et al. 2019a, b). The oxygen-containing compounds in BCs may be responsible for the reducing Cr(VI) to Cr(III) and its subsequent sorption by biochar (Shaheen et al. 2019b). Therefore, application of biochar in redox-sensitive media such as aquatic environments including wetlands might be an efficient tool to reduce and detoxify PTEs such as Cr(VI) (Yuan et al. 2017; Shaheen et al. 2019b).

5.2 Arsenic

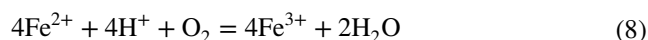
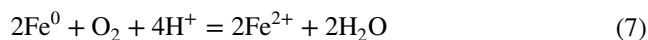
Arsenic is a toxic metalloid and occurs in natural aquatic systems as arsine [$\text{As}(-\text{III})$], non-valent species [$\text{As}(0)$], arsenite [$\text{As}(\text{III})$] and arsenate [$\text{As}(\text{V})$] (Alam et al. 2018). The aqueous

As species could be removed by means of co-precipitation with Fe oxyhydroxides and/or complexation onto the surface of nZVI by an outer layer of FeOx (Singh et al. 2021a, b). For instance, a Fe-modified BC, derived from rice straw at 500 °C, was tested for the removal of aqueous As(V), where the equilibrium was reached in 90 min, and the sorption maximum was 28.49 mg g⁻¹ through complexation with Fe according to these proposed reactions (Nguyen et al. 2019):



Also, pine wood BC fabricated at 600 °C was investigated to serve as a support for nZVI (Wang et al. 2017). nZVI-BC proved to have the high sorption capacity for As(V) irrespective of solution pH, and reached equilibrium within 1 h, where the sorption maximum at pH 4.1 was 124.5 mg g⁻¹ with an active participation of the surface complexation mechanisms. This composite was also efficient to remove 100% of As(V) in the flowing conditions at 2.1 mg L⁻¹ (as added concentration). The adsorption mechanisms were more effective by 8% under the anoxic conditions compared to the oxic ones due to Fe-oxidation. Under the anoxic conditions, however, the mechanisms of reduction became predominant alongside with the adsorption due to the presence of Fe⁰. The oxidation of ZVI under the oxic/anoxic conditions can be attributed to the following reactions (Bang et al. 2005):

Under oxic conditions



Under anoxic conditions



The mutual participation of Fe-containing substances, i.e. Fe⁰, Fe²⁺ and FeOOH, and several organic species, e.g., dissolved organic matter, in the reduction of As(V) by sewage sludge BC (500 °C) supported by nZVI was also reported (Liu et al. 2021c). The maximum of sorption equaled 60.61 mg g⁻¹ (at pH 2.0), and the soluble As was immobilized due to the formation of insoluble As–O–Fe species (Fig. 5; Liu et al. 2021c).

Although great attention has been paid to the feature of the specific surface area of BC, this criterion is insignificant when addressing As(III) decontamination by nZVI/BC (Liu et al. 2021d). This understanding was based on testing BCs with varying specific surface areas (33.38–470.36 m² g⁻¹; Bakshi et al. 2018). It was found that BC electrochemical properties were more crucial to regulate the oxidation of BC for oxidizing highly toxic As(III) to the less toxic As(V). The work also showed that nZVI loading onto BC increased the average oxidation rate and the removal efficiency of As(V) in reference to nZVI (32% for composite vs. 27% for the sole nZVI; as for specific area, 306.5 for the composite vs. 192.7 mg g⁻¹ for for the sole nZVI). This oxidation occurred by reactive oxygen species (ROS; i.e. $\cdot\text{O}^{2-}$, OH and H₂O₂) generated under aerobic conditions through electron transfer

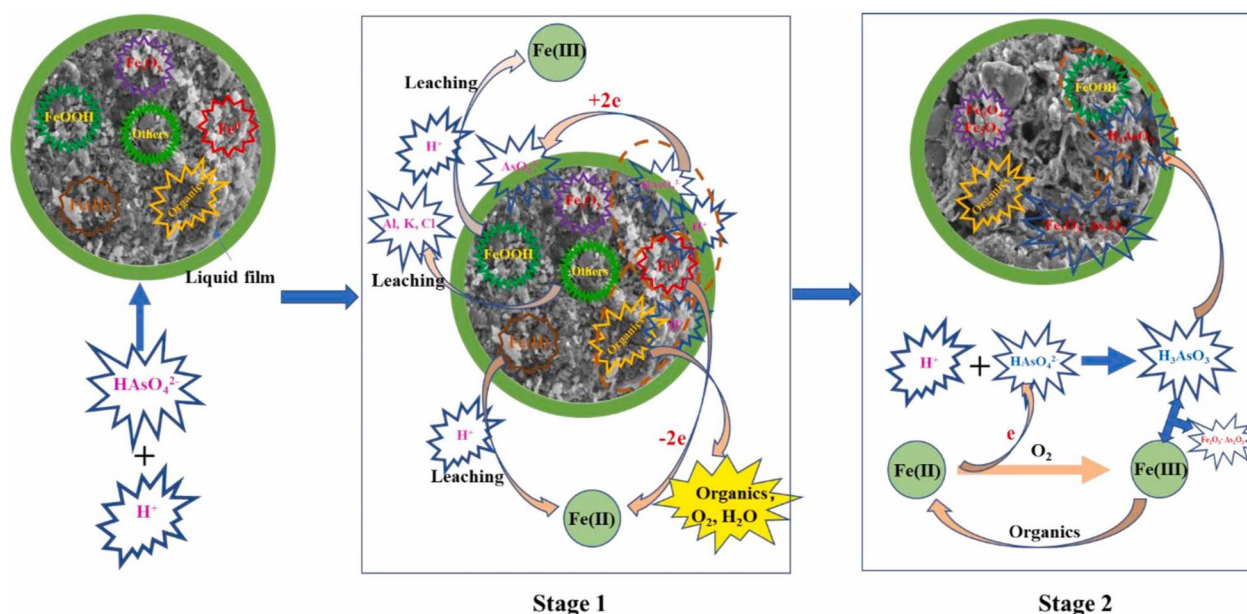


Fig. 5 Potential mechanisms of As(V) removal by nZVI/BC (Reproduced from Liu et al. (2021c) after a permission of the publisher)

from nZVI to H₂O₂. The surface quinone moieties have also been found to induce electron transfer between BC and nZVI, which promotes the origination of ROS ($\hat{A}\cdot O_2^-$, in particular) towards As(III) oxidation. In a study aimed to remove As(V) from drinking water, ZVIBC was prepared by the pyrolysis of red oak (RO) and switchgrass (SG) feedstocks and magnetite at 900 °C (Bakshi et al. 2018). The maximum sorption was 15.58 mg g⁻¹ for ZVI/RO-BC and 7.92 mg g⁻¹ for ZVI/SG-BC. The remediation mechanisms were suggested to be Fe⁰ oxidization to Fe³⁺ and the simultaneous reduction of As(V) to As(III), followed by isomorphous substitution between As(III) and Fe(III) in α/γ -FeOOH.

In a study by Liu et al. (2020), As(III) removal from water by graphene-like BC (GBC) impregnated with nZVI was tested. The efficiency of nZVI-GBC for metal removal was significantly higher than GBC or nZVI (1.4 times). GBC promoted nZVI oxidation to form Fe oxyhydroxides and caused a 35% decrease of As(III) by converting it into As(V). Reactive oxygen species (ROS) were responsible for oxidizing As(III) to As(V) following the reaction of nZVI with dissolved oxygen to form H₂O₂, which reacts with Fe(II) to form ROS. Oxidation and surface complexation were revealed as the dominant mechanisms, while electrostatic binding also affected As(III) removal (Fig. 6).

Biochar could promote the reduction of As(V) to As(III). Arsenic species, including As(III) and As(V) can undergo redox reactions in the presence of strong oxidizing (e.g., FeOx) and reducing agents, such as Fe on the biochar surface. The redox changes can strongly affect the removal efficiency of Fe-modified BCs (such as nZVIBC and FeOxBC) for As from water (Amen et al. 2020; Bolan et al. 2022). The pivotal role of Fe-modified BCs in redox transformation and

removal of As might be noticed due to the presence of active moieties on biochar. The reducers (electron donating functional groups such as phenolic groups) and oxidants (compounds accepting electrons such as quinones and aromatic groups) on the surface of Fe-modified BCs highly affect the redox-induced transformations of As and its immobilization/sorption in water (Amen et al. 2020; Bolan et al. 2022; Yang et al. 2022).

5.3 Mercury

Mercury is discharged from the flue gas of coal combustion in three main forms, i.e., solid-state particulate mercury (Hg^p; < 2%, wt), mercuric oxide (Hg²⁺; < 15%, wt) and gaseous elemental mercury (Hg⁰; > 85 wt.%; Tang et al. 2016). The Hg^p and Hg²⁺ species are easily eliminated by the traditional gas purification systems; however, Hg⁰ has low solubility and high volatility and is thus difficult to eliminate (Shi et al. 2021). Activated carbon has been widely used in the gas purification systems of coal-fired power plants; however, its future application in industry is limited due to its high cost, limited sorption capacity at narrow range of temperatures, and low renewability potential (Tan et al. 2016). Biochar, impregnated with other materials, has attracted an interest for mercury removal in recent years. As such, novel Fe-BC composites were doped with Ce, Cu and Mn and compared with Fe-BC and pristine BC for removal of Hg⁰ (Jia et al. 2021). Biochar doping with metals significantly improved the oxidation efficiency of Hg⁰ compared with pristine BC, which showed minor oxidation capacity. Biochar doping with multiple elements was even more efficient than doping with a single element, and Hg⁰ removal by

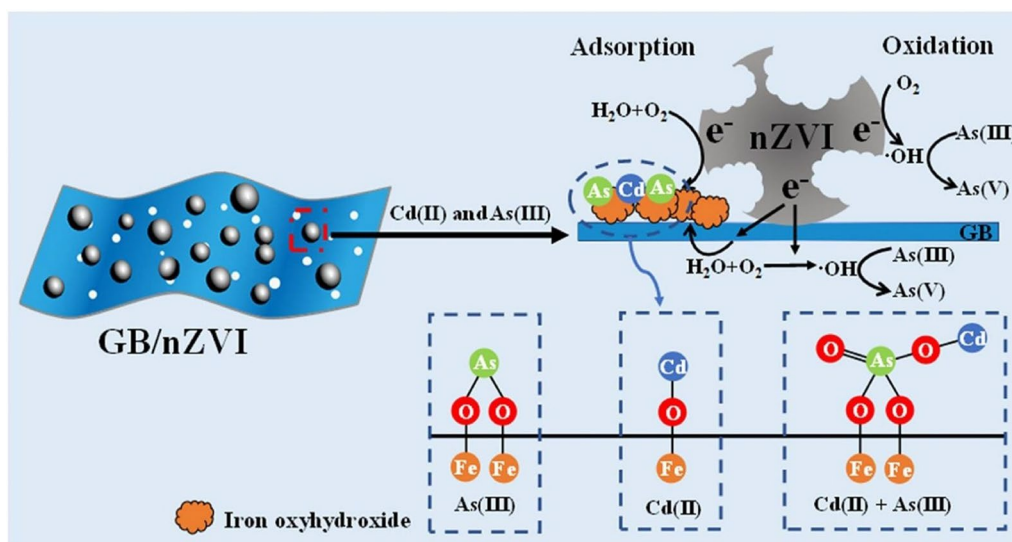


Fig. 6 The potential mechanisms of As(V) and Cd(II) removal by nZVIBC/FeOxBC. (Reproduced from Liu et al. (2020) after a permission of the publisher)

Fe-Ce-Mn-BC composite was significantly higher than those of Fe-BC by 13.3 times and of the pristine BC by 14.4 times.

The significantly higher ability of FeCl₃-modified sawdust BC (pyrolyzed at 500–800 °C) for the removal of Hg⁰ in a simulated combustion flue gas as compared to the untreated BC has been reported by Yang et al. (2016). The produced FeCl₃-modified BC was 78% more efficient than the unmodified one, due to the fact that a coordination of Fe³⁺ in tetrahedral coordination [Fe³⁺(t)] and lattice oxygen acted as active sorption/oxidizing sites for Hg⁰. The integration of heteroatom dopants into Fe-BC composites might also increase the sorption capacity of the engineered composites due to the electron-withdrawal effect, which promotes sequestration of the transition elements. In a recent work, doping of Fe-BC with Mn maximized the sorption capacity of Hg⁰ (4141 ng g⁻¹) over the undoped 10%-Fe based BC (2779 ng g⁻¹) and the unmodified BC (1912 ng g⁻¹; Jia et al. 2018). This noticeable increase by the modified BCs was caused by the chemisorption of Hg⁰ into HgO and Hg-OM, however, the physisorption was apparently the only mechanism involved to the unmodified BC.

Unfortunately, few studies have been carried out to evaluate the effectiveness of Fe-BC composites on Hg²⁺ elimination. For example, banana peels were treated with Fe salts to produce Fe-modified BC (500 °C) for the efficient removal of Hg²⁺ (Oladipo et al. 2019). The porous structures, abundance of active functional groups, high magnetization (39.55 emu g⁻¹), and high specific surface of 323.2 m² g⁻¹, promoted Hg²⁺ sorption (83.4 mg g⁻¹) by the modified BC over the original BC (45.5 mg g⁻¹) at pH 6.0. The predominant mechanisms were ion exchange, Hg²⁺-π stacking, electrostatic attraction and inner-sphere complexation. The future research on Hg²⁺ immobilization using Fe-BC composites should focus on dissolved organic materials derived from BC. Based on findings of Hg²⁺ sorption onto 36 types of BC, >99% of sorbed Hg²⁺ was complexed by dissolved organic materials derived from BC (Liu et al. 2019). This high affinity between Hg²⁺ ions and dissolved organic materials was highly pronounced under low pyrolysis temperature and manures compared to high temperature and woody biomass (Liu et al. 2019).

5.4 Uranium

A tremendous increase of radionuclides (uranium (VI)) discharges into aquatic ecosystems has occurred due to the fast growth in nuclear power generations (Ma et al. 2020; Wollenberg et al. 2021). Due to its high surface reactivity, BC has been exploited for U(VI) elimination from water. A Fe-modified rice husk BC was used for U(VI) removal from water (Li et al. 2019a), where a relatively low sorption capacity (52.63 mg g⁻¹ at pH 4.0) was realized via surface complexation and reduction into U(IV) as the main

mechanisms. The U(VI) removal by the Fe-modified BC, prepared via the hydrothermal synthesis of FeOx particles, was about two times that of the unmodified BC (118 mg g⁻¹ vs. 64 mg g⁻¹) due to the improved specific surface area, porosity and hydrophobicity that led to enhanced complexation and ion exchange (Wang et al. 2018). Nevertheless, a significant decrease in the sorption capability of U(VI) was observed from the reusability of Fe-BC composite due to the leaching of Fe₃O₄. Another study pointed out to a slight increase in aqueous U(VI) sequestration by Fe₃O₄-modified BC, from the carbonization of hydrophyte biomass at 700 °C, (54.35 mg g⁻¹ vs. 52.36 mg g⁻¹ for the pristine BC), where inner-sphere complexation and reduction into U(IV) were proposed as the potential mechanisms toward U(VI) sequestration. Apparently, the high Si content in feedstock, e.g. rice husk, could improve the sorption capacity of U(VI) onto FeOx-BC composite (138.88 mg g⁻¹), with 99.8% removal of the initial U(VI), due to the enhanced specific surface area of the synthesized composite (62.88 m² g⁻¹; Sen et al. 2021).

These shortcomings of U(VI) sorption by Fe₃O₄-modified BC were addressed through oxidation of a fabricated composite, supported by pine needles as a precursor, by HNO₃ to produce Fe₃O₄-oxidized BC (Philippou et al. 2019). The sorption capacity of U(VI) onto Fe₃O₄-modified BC increased from 71.9 to 623.7 mg g⁻¹, with inner-sphere adsorption being the key sorption mechanism. Nevertheless, the re-used Fe₃O₄-loaded oxidized BC showed a remarkable reduction in sorption (from 99.5 to 87.2%) and desorption (from 99.6 to 62.6%) of U(VI), either by the loss of sorbed U(VI) or by the loss of the sorbent material during the regeneration cycles. Supporting BC with starch and nanoscale iron sulfide (SFeS-BC) has also been tested to improve the sorption capacity of U(VI) by Fe-loaded BC (Liu et al. 2021c). The SFeS increased the sorption capacity of U(IV) up to 76.32 mg g⁻¹, because of the mutual participation, reduction, electrostatic attraction, complexation, and precipitation mechanisms.

Biochar activation with Fe(0) towards U(IV) decontamination has been studied, taking into consideration the high reducibility of nZVI. Zhang et al. (2019a) tested nZVI_{BC} composites from ferric chloride and ferric nitrate salts to produce nZVI_{chloride}-BC and nZVI_{nitrate}-BC, respectively, and both composites showed a relatively low sorption capacity of U(IV) ions (34.82 and 55.14 mg g⁻¹ for nZVI_{chloride}-BC and nZVI_{nitrate}-BC, respectively), with the co-participation, sorption and reduction being the main mechanisms. Conversely, nZVI loading into BC (800 °C; longan shell) recorded a high sorption capacity of U(IV) ions (331.13 mg g⁻¹; Zhang et al. 2021). The reduction mechanism contributed significantly in U(VI) decontamination through the participation of Fe⁰ and Fe²⁺ (converted to oxidized Fe^{III}OOH, Fe^{III}₂O₃ and Fe^{II}Fe^{III}₂O₄ species (Fig. 7).

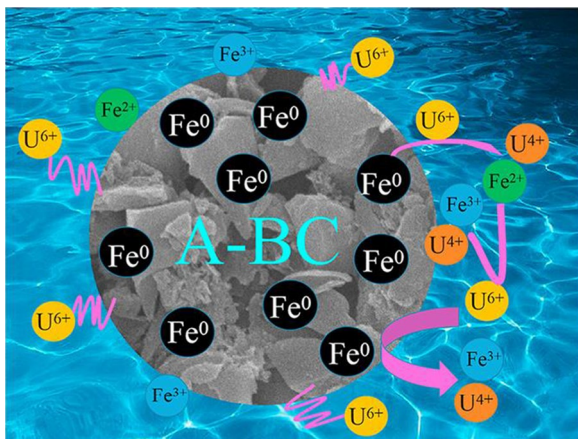


Fig. 7 Schematic illustration of U (VI) removal mechanism using nZVIBC/FeOxBC. (Reproduced from Zhang et al. (2021) after a permission of the publisher)

5.5 Vanadium (V)

The tracing of V could be a useful marker to monitor the potential release of TEs from the use of fossil fuels given the excessive release of V fingerprint from oil refinery and coal-fired power plants (Huang et al. 2021). The aquatic ecosystems are the most vulnerable to V accessibility including rivers (He et al. 2021; Klemm et al. 2020; Lin et al. 2013) and groundwater (Kong et al. 2020; Paradis et al. 2020; Shi et al. 2020). Still, studies on the effect of BC to sequester V are limited, due to the complicated reactions of V species under a wide range of pH values, and the low sorption capacity of BC towards V(V) and other anionic pollutants. Consequently, Fe-doped BCs might increase the effectiveness of BC toward V elimination from aquatic resources.

Corn cob wastes were subjected to slow pyrolysis at 600 °C, and loaded with nZVI to produce nZVIBC that was used to treat water polluted with V(V) (Fan et al. 2020). The fabricated composite exhibited a high removal efficiency (46.2–48.5 mg g⁻¹) at pH 2.0–10.0, suggesting applicability of nZVIBC to remove V(V) under acidic/neutral/alkaline environments. The V(V) removal by nZVIBC occurred through the co-precipitation with Fe³⁺, followed by the reduction by Fe⁰ and Fe²⁺ to generate VO₂ (90%) and V₂O₅ (10%) as terminal species. Also, Ghanim et al. (2020) pyrolyzed a mixture of saw dust in the presence of red mud at 600 °C to produce a functionalized BC for efficient elimination of V(V) but the maximum sorption of V(V) onto the fabricated BC-red mud composite was relatively low (16.45 mg g⁻¹) at pH 3.5–5.5. However, the high ability of V(V) to be desorbed suggested the high reusability of this sorbent in subsequent regenerations.

There was an evidently weak affinity between V(V) and the tested composite, which was attributed to the underlying mechanisms of electrostatic interaction and pore-entrapment which were weak.

5.6 Lead

Separation/disposing of Pb-laden BC still poses a tremendous challenge in the large-scale application (Zahedifar et al. 2021). For this purpose, scholars have strived to use modified BC composites with higher magnetization to enhance separation of Pb-laden BC from aqueous solutions. Huang et al. (2019b) prepared FeOxBC composite by doping Fe₃O₄ nanoparticles into amino-modified aerobic granular sludge BC for the efficient removal of Pb²⁺. They found that the modification process improved the sorption capacity of synthesized BC (127.0 mg g⁻¹ at pH 5.5 and equilibrium time of 360 min), with the electrostatic attraction, complexation and precipitation as the predominant mechanisms. Further, the developed FeOxBC composite showed a high reusability potential as the desorption efficiency of Pb²⁺ reached 88.14 mg g⁻¹ after five cycles. Another study found that the removal capacity of Pb(II) by BC-supported nanoscale FeSBC composite was 88.06 mg g⁻¹, and the mechanisms involved were physisorption, ion exchange, electrostatic attraction, hydrogen bonding and precipitation (Chen and Qiu 2021). The FeSBC composite showed a high reusability potential as the removal capacity reached 58.12% in the fourth sorption–desorption cycle.

A hybrid BC was developed by grafting CeO₂–MoS₂ into Fe-modified BC (pyrolyzed at 600 °C) for Pb(II) removal (Li et al. 2019a, b, c, d). Hybridization improved the removal capacity of Pb(II) (263.6 mg g⁻¹). Hybridization further improved the renewability potential as the composite exhibited a good removal capacity (19.34 mg g⁻¹) after five sorption–desorption cycles. The underlying mechanisms for Pb(II) sorption onto the hybrid composite were electrostatic attraction, adsorption, complexation and Cπ–Pb(II) bond. Moreover, BC Fe-sodium alginate (Fe-SA-BC) showed a higher sorption capacity for Pb(II) (796.27 mg g⁻¹) than Fe-sodium alginate hydrogel (Fe-SA; 287.52 mg g⁻¹) and 900 °C-graphitic BC (84.42 mg g⁻¹) over pH range 2–6 (Zhao et al. 2021).

Renewability and reusability of exhausted BC are of great importance to reduce the potential discharge of disposed materials into the ecosphere; however, this regeneration process might cause a reduction in the magnetization of the synthesized composites (Wang et al. 2015c). Sorption of Pb²⁺ onto the exhausted BC was comparable among six regeneration cycles, and the reduction was only observed in the first regeneration cycle (≈ 20.8%). Li et al. (2020a, b, c, d, e) produced a hydrophilic composite

consisting of BC embedded with nZVI (nZVI-HPB) for Pb removal. They found that nZVI-HPB was more efficient than the raw BC and the complexation and co-precipitation were involved in metal removal (Fig. 8).

5.7 Cadmium

Biochar loading with Fe-species could progress the applicability of Cd(II) removal, and the renewability of the exhausted composite. For example, FeOxBC composite was fabricated from pine bark and CoFe_2O_4 by calcination at 950°C and tested against Cd and Pb (Reddy and Lee 2014). The produced composite recorded a good sorption capacity over the range of solution pH (4–6), where the maximum sorption capacity of Cd^{2+} reached 14.96 mg g^{-1} . In another investigation, a synthesized nZVIBC composite was prepared through liquid-phase reduction of Fe(II) on pristine water hyacinth BC at 500°C (Chen et al. 2019). The maximum sorption capacity of Cd^{2+} onto nZVIBC was enhanced (56.62 mg g^{-1} vs. 25.38 mg g^{-1} in pristine BC) with the electrostatic adsorption, reduction, complexation and precipitation being the sorption mechanisms.

Khan et al. (2020) pyrolyzed maize straw at 600 and 800°C , and the produced BC was further spiked with ferric nitrate to produce Fe-modified BC (Fe-BC600 and Fe-BC800). The resulting composites showed high Cd^{2+} immobilization capacity (28.71 and 46.90 mg g^{-1} for

Fe-BC600 and Fe-BC800, respectively) compared to the conventional BCs (16.44 and 14.32 mg g^{-1} for BC600 and BC800, respectively) due to the increase in the specific surface area and in the abundance of reactive groups, beside the formation of inner-sphere complexations. The magnetic force of the developed composites (14.5 emu g^{-1} and 9.75 emu g^{-1} , respectively) motivated the ease of separating Cd-laden BC after sorption. Liu et al. (2020) used graphene-like BC (GBC) supported with nZVI to remove Cd from irrigation water and its efficiency was 1.7 times higher than GBC or nZVI alone. Surface complexation was identified as the predominant mechanism for Cd removal (Fig. 6).

5.8 Copper

FeOxBC was prepared under several pyrolysis temperatures ($300\text{--}700^\circ\text{C}$) for Cu^{2+} removal from wastewater (Phoungthong and Suwunwong 2020). It was reported that pyrolysis temperature had a minor effect on sorption and the maximum sorption ranged between 35.64 and 40.39 mg g^{-1} . Besides, surface complexation onto active functional groups (Fe–O stretching in particular), ion exchange (with K^+ and Zn^{2+}) and cation– π interaction could be the predominant mechanisms for Cu^{2+} immobilization. Similar results also reported that FeOxBC, derived from banana peels pyrolyzed at 500°C , was more efficient than pristine BC for the removal of Cu^{2+} (75.9 mg g^{-1} vs.

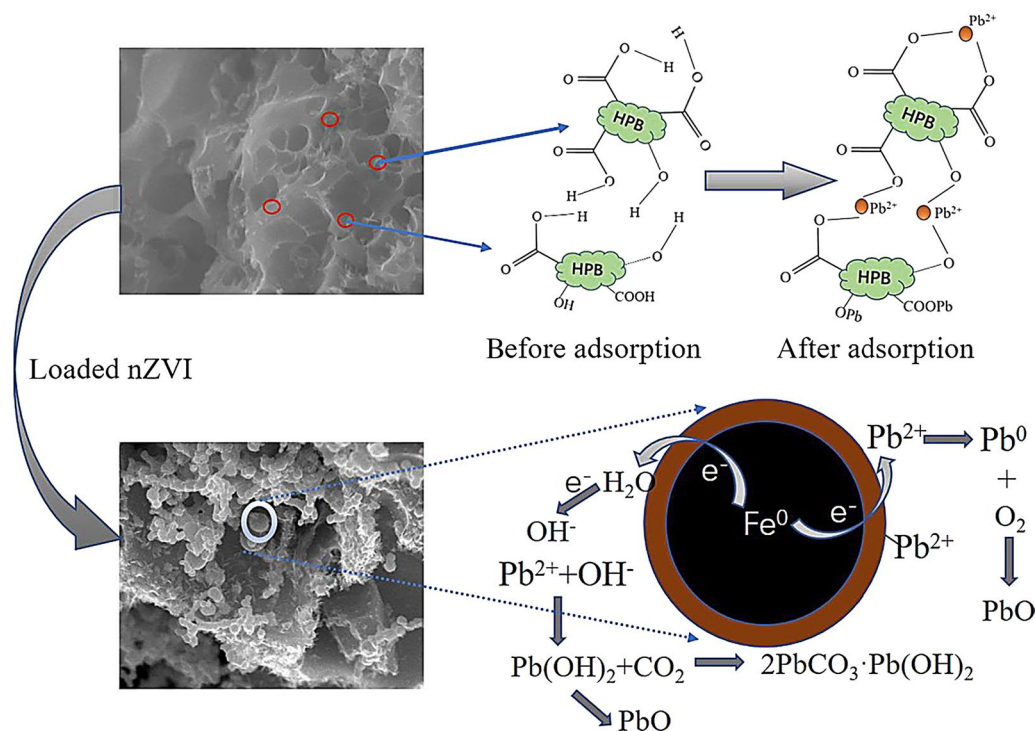


Fig. 8 Schematic diagram of possible Pb^{2+} adsorption mechanisms onto nZVIBC/FeOxBC (Reproduced from Li et al. (2020a, b, c, d, e) after a permission of the publisher)

44.9 mg g⁻¹) and Zn²⁺ (72.8 mg g⁻¹ vs. 44.9 mg g⁻¹), due to its surface reactivity, which improved the active participation of several sorption mechanisms (M²⁺-π stacking, ion exchange, adsorption and specific, inner-sphere, retention). In addition, the FeOxBC showed a high reusability potential with a high removal efficiency of Cu²⁺ (~89%) in the fifth regeneration cycle as compared to 97% in the first cycle.

Mandal et al. (2020) used corn stack BC modified with graphene and Fe⁰ (CTBC-GO/nZVI) for Cu immobilization, where they found that nZVI-BC exhibited improved thermal stability relative to the graphene oxide-incorporated and untreated BC. CTBC-GO/nZVI was found to be more efficient in immobilizing soil Cu than the pristine BC or graphene oxide-modified BC (GOBC), where the mobile Cu decreased by more than 65% in CTBC-GO/

nZVI, because the treatment resulted in the conversion of the accessible Cu into less bioavailable forms and thus reduced Cu toxicity (Fig. 9).

6 Conclusion and future needs

The coating of biochar (BC) surface with nZVI or FeOx increases its efficiency for toxic element (TE) sorption by altering surface morphology, functional group modification, and elemental composition. The conclusion of preparation and application of nZVIBC/FeOxBC for the removal mechanisms of TEs and environmental implications is illustrated in schematic diagram of Fig. 10. The combined effects of BC and nZVI/FeOx properties on TE sorption were indeed metal-specific. Using the nZVIBC and/or FeOxBC for retaining water TEs is indeed to overcome the disadvantages of the mono use of either BC and/or nZVI and to shift from the traditional and less-effective materials to the novel and highly effective materials. More attention is warranted to study the redox-mediated interaction between Fe-doped BCs and cationic/anionic TEs using advanced spectroscopy and microscopic techniques. Future research should also pay much attention to the potential utilization of Fe-doped BCs in oxyanions decontamination. As little is known about the fate of nanomaterials in ecosystem, especially under different biotic impacts, more consolidated research should evaluate the environmental fate of nZVI, their potential impacts on human health, and their impacts on the whole ecosystem

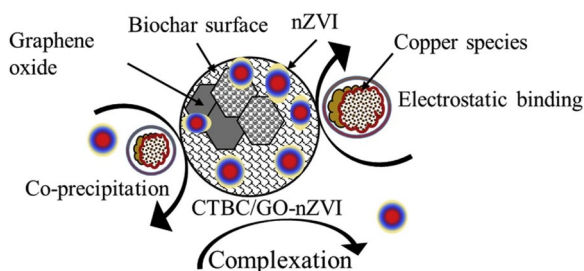


Fig. 9 Proposed mechanism for immobilization of copper from the soil by using corn stack biochar modified with nZVI (Reproduced from Mandal et al. (2020) after a permission of the publisher)

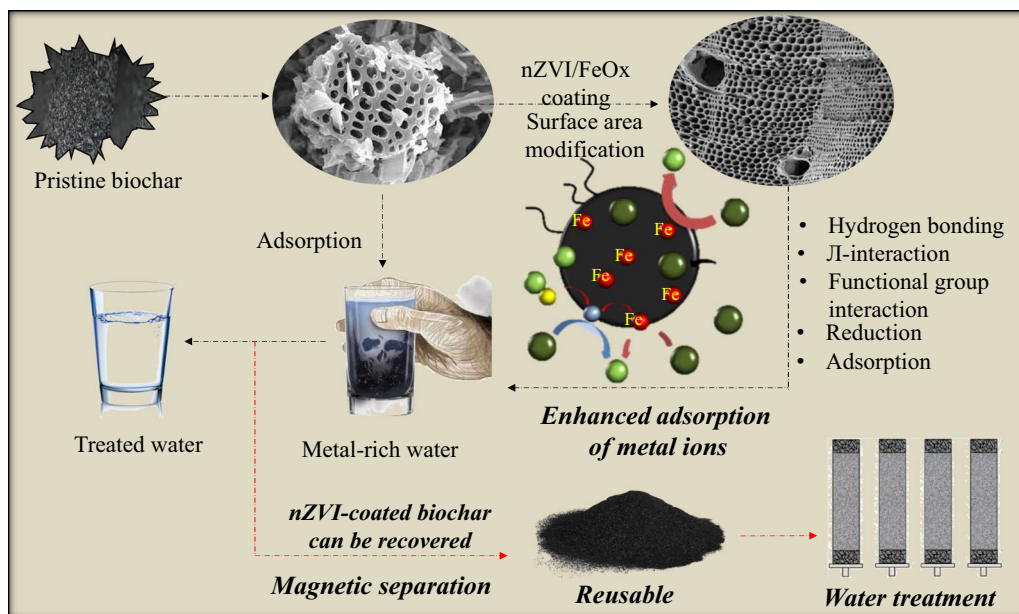


Fig. 10 Schematic diagram for the article’s graphical abstract to conclude the preparation and application of nZVIBC/FeOxBC for TEs removal mechanisms and environmental implications

over time. Understanding and evaluating the cost effectiveness and feasibility of using nZVI in large scale is also relevant and important for broader application and optimization.

7 Highlights

- Removal of water toxic elements (TEs) using nZVI/FeOx-modified biochar is reviewed.
- Coating of biochar with nZVI/FeOx increased its sorption capacity for water TEs.
- Coating of biochar with nZVI/FeOx improved its surface activity.
- TEs sorption on nZVIBC/FeOxBC is complex and highly metal-specific.
- The review elucidates the nZVIBC/FeOxBC potential for cleaning contaminated water.

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