



Chitosan biopolymer based nanocomposite hydrogels for removal of methylene blue dye

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Abstract

Nanocomposite hydrogels were synthesized by γ -radiation-induced copolymerization and crosslinking of Chitosan biopolymer (CS), acrylic acid (AAc) and TiO_2 nanoparticles (CS-PAAc/ TiO_2). The structure, morphology, and properties of the nanocomposites were investigated using Fourier-transform infrared spectroscopy, X-Ray Diffraction, Scanning electron microscopy, Transmission electron microscopy, and thermogravimetric analysis techniques. The nanocomposites hydrogel was used for the removal of methylene blue dye (MB) from wastewater. It was found that the presence of TiO_2 in the copolymeric matrix enhances the adsorption by increasing the physical interaction between the dye molecules and the adsorbent surface. The removal percentage increases with the increase in pH of the medium of all investigated samples and the maximum value is obtained at the solution pH is 10. The maximum adsorbent dosage for CS-PAAc/ TiO_2 nanocomposites is 0.20 g and for CS-PAAc hydrogel is 0.15 g per liter of the adsorbate. This study revealed that the loading of TiO_2 nanoparticles into the polymeric matrix of CS-PAAc does a remarkable increase in the removal parentage of MB dye from its aqueous solution.

Keywords Gamma radiation · Nanocomposite · Chitosan · TiO_2 · Dye removal

1 Introduction

The effluent dye industry has caused severe hazards to the environment and biology due to its complex structure and chromogenic functional groups [1–3]. Among many pollutants that the mill discharges millions of gallons into the water contain naphthol, vat dyes, sulfur, nitrates, acetic acid, chromium compounds and heavy metal ions like arsenic, lead, cadmium, copper, and many other pollutants [4–6]. Most of these contaminants are hydrocarbon-based softeners, formaldehyde-based dye fixing agents and non-biodegradable dyeing chemicals [1, 2, 6]. Methylene blue dye (MB) is harm to the respiratory system and skin. It can cause vomiting and even cancer for living organisms [4]. MB absorbs light, and it affects the growth of the aquatic

organisms [5]. Moreover, the aromatic structure is hardly biodegradable which means the remaining of MB for a long time if there is no adopting method for treatment [7]. Various physicochemical techniques such as adsorption, photodegradation, and membrane separation have been applied to treat the dye effluents [8]. The ideal material for efficient adsorption should possess the properties of porosity, high surface area, and physicochemical stability [9]. Bio-based adsorbents are considered one of the most promising materials in water treatment [10].

One of the most interesting materials for scientists is Chitosan (CS). It is a biodegradable, renewable, and inexpensive natural polymer [11, 12]. It has many environmentally friendly qualities and has high efficiency in water purification [13, 14]. Chitosan is used for the

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removal of dyes and metals [15, 16] as it has active adsorption sites like amino ($-\text{NH}_2$) and hydroxyl ($-\text{OH}$) functional groups and metals. However, it has some disadvantages for industrial applications [3], wastewater technologies, such as the too soft structure, which creates problems [17–19], its high solubility in the organic solvent, high swelling percent in water, low mechanical strength, and low surface area [20]. Many studies have been applied to improve CS properties and efficiency [21–23]. The combination of inorganic [24] and polymeric materials [25] is a successful strategy for the improvement of the restricted properties and developing new properties by introducing new functional groups that can be enhancing the ability of dye-binding [26–28]. Also improving the chemical stability of chitosan toward the acidic environment and reduce its the hydrophobicity chemical cross-linking reaction used [29]. Graft polymerization of vinyl monomers onto chitosan using gamma irradiation have been reported [30] for examples butyl acrylate onto chitosan [31], it was revealed that grafting percentage increased as the monomer concentration and the total irradiation dose were increased. Radiation grafting of acrylamide and maleic acid on chitosan and its effective application for removal of Co(II) from aqueous solutions has been studied by Saleh et al.; [32] it was found that chitosan-P(acrylamide) and chitosan-P(maleic acid) show high sorption capacity toward Co(II) as. 150 mg/g and 421 mg/g, respectively, that makes them potential sorbents of Co(II) for wastewater treatment.

In this study, (CS- PAAc/TiO₂) nanocomposite hydrogel was prepared using the gamma irradiation technique. This technique has the advantage of liberty from toxic impurities such as crosslinking agents and initiators [33, 34]. Characterization and properties the prepared nanocomposites were studied using different techniques. The influence of TiO₂ nanoparticle content on the adsorption was studied towards methyl blue dye (MB). The effect of different parameters was studied to estimate the best condition for adsorption of methyl blue dye (MB) dye that was included; pH of dye solution; adsorbent dose and temperature of the feed solution.

2 Materials and methods

Chitosan (CS) has average molecular weight 100.000–300.000 (Acros, Belgium), acrylic acid (AAc) of purity 99.9% (Aldrich) and titanium dioxide nanoparticle (TiO₂) of powder size 15 ± 3 nm (nano-gate; Egypt) were used without further purification. Other chemicals, such

as buffers were purchased from El-Nasr Co. for Chemical Industries, Egypt and used without further purification.

2.1 Preparation of CS-PAAc hydrogel

CS-PAAc hydrogels were prepared by adding AAc to CS in different copolymer composition wt.%, to obtain a solution of total concentration 20 wt.%. The solution was transferred into a glass tube to be irradiated by γ -rays from Co-60 source at radiation dose of 30 kGy. The hydrogels were obtained in a long cylindrical shape and were cut into small pieces. All samples were washed in excess water to remove the unreacted component then dried in air to constant weight.

2.2 Preparation of CS-PAAc/TiO₂ nanocomposite

A solution of CS-PAAc of equal ratio was prepared as mentioned above and different content of TiO₂, 0.0, 1.0, 2.0 & 3.0 wt.% of the total polymer concentration, was added to the solution. The mixtures were sonicated in a bath sonicator for 15 min to obtain homogenous solutions. The solutions were transferred into small glass vials and were subjected to ⁶⁰Co-gamma rays at irradiation dose of 30 kGy. After that, the above steps of preparation CS-PAAc hydrogel were followed.

2.3 Gamma irradiation

Irradiation to the required doses was carried out in the cobalt-60 (⁶⁰Co) gamma cell (India) at a dose rate range from 1.77 to 2.23 kGy/min in air. This source was installed at the National Center for Radiation Research and Technology (NCRRT).

2.4 FTIR spectroscopy measurement

The infrared spectra were investigated by FTIR spectrophotometer, Spectrum One, Perkin Elmer, USA, over the range of 4000–400 cm^{-1} .

2.5 X-ray diffraction analysis (XRD)

XRD analysis was carried out using a Shimadzu Diffractometer D6000 series Kyoto, Japan. (30 mA and 40 kv) at Cu K α ($\lambda = 1.54 \text{ \AA}$) radiation at room temperature in a 2θ range of 4–90 scan speed 8 deg/min. The average particle size was also calculated using the Scherer formula.

$$L_{\theta} = \frac{k\lambda}{\beta \cos\theta} \quad (1)$$

where, L_θ is average grain size of formed crystallite and λ (1.54 Å) is the wavelength of used X-ray. β denotes the full width at half maximum (FWHM) for corresponding diffraction peak and θ is diffraction angle. k is constant (K: 0.9–1).

2.6 Scanning electron microscope (SEM)

Scanning Electron Microscope analysis (SEM) Surface of the samples was investigated by Jasco JSM-5200 scanning electron microscope (SEM), Japan with voltage accelerated at 25 kV after gold deposition in vacuum for 3 min.

2.7 Transmission electron microscopy (TEM)

The morphology of the nanocomposite was observed using transmission electron microscope (TEM) (JEOL-JEM 1400CX ELECTRON MICROSCOPE, Japan,) at acceleration voltage 80 kV. The nanocomposite sample was prepared by grinding carefully, mixed with acetone, and accompanied by a sonication process. A drop of the solution was deposited on a microgrid, to prevent the high-voltage electron beam from damaging the sample; the chamber of the sample inside the device was placed in a bath of liquid nitrogen to stabilize the temperature.

2.8 Thermal properties

Thermal Gravimetric Analysis (TGA) and differential Thermal Analysis DTA. The thermogravimetric analysis (TGA) was performed by using TGA-30 (Shimadzu, Japan) at a heating rate of 10 °C/min under the nitrogen atmosphere in the temperature range from room temperature up to 600 °C. The relative thermal stability of the samples was evaluated in terms of decomposition temperature.

2.9 Swelling properties

CS-PAAc hydrogels and CS-PAAc/TiO₂ nanocomposite hydrogels of known weights were immersed in distilled water at definite interval times until the equilibrium. The swollen samples were re-weighed after the excess surface water was removed immediately with a filter paper. The degree of swelling was determined according to the following equation:

$$\text{Degree of Swelling (\%)} = \frac{W_t - W_d}{W_d} \times 100 \quad (2)$$

where W_t is the weight of the sample after swelling at time t and W_d is initial of dry sample.

2.10 Point of zero charge

The pH that the charge of the adsorbent surface is zero has known as the zero point of charge (pHZPC). Zero-point charge pH of CS-PAAc/TiO₂(3.0 wt.%) was determined by the pH drift method as follows [25]: 25 ml of 0.01 M NaCl solutions were poured into the beakers. The pH was adjusted 2, 4, 6, 8, 10, and 12 by adding 0.1 M HCl or 0.1 M NaOH. 0.1 g of adsorbent was then added to each beaker, and the beakers were agitated for 72 h at room temperature. Finally, the pH of solutions was measured, and the final pH was plotted against the initial pH. The zero-point charge pH is the point of intersection of the resulting curve.

2.11 Adsorption study

Batch adsorption experiments were carried out at different temperatures; 25, 35, and 50 °C. Exactly 20 ml of dye solution of known initial concentration (20 mg/L) at adjusted pH was shaken at a certain agitation speed of 250 rpm of a known dose of dried sample for 24 h.

The absorption capacity (Q_e , mg.g⁻¹) and MB removal percent were calculated using the following equation:

$$Q_e = \frac{(C_0 - C_e)V}{m} \quad (3)$$

$$\text{MB Removal(\%)} = \frac{C_0 - C_e}{C_0} \times 100 \quad (4)$$

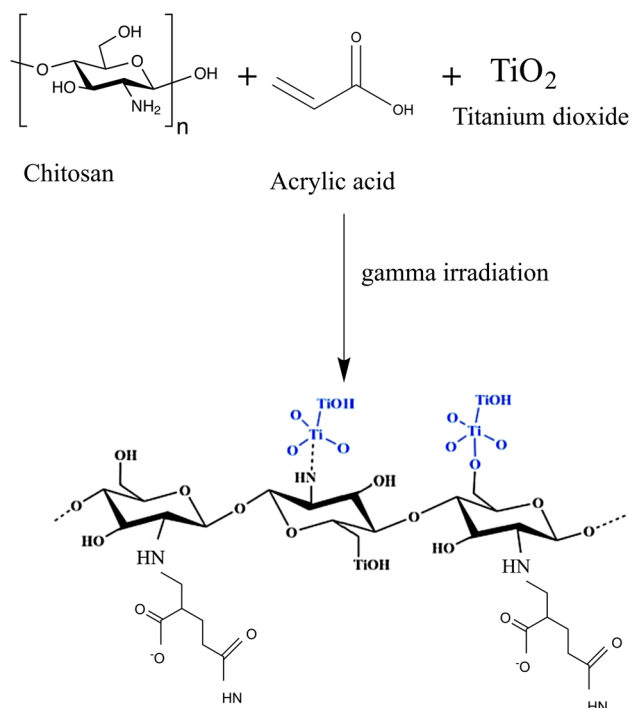
where, C_0 and C_e (both in mg/L) are the initial dye concentration and the dye concentration at equilibrium, respectively. V is the initial solution volume (L); and m is the adsorbent dry weight (g). MB dye concentration was calculated using a UV/VIS spectrometer, model UV-Jasco V-530 made by Japan at λ_{max} of 664 nm with a quartz cell of 1.0 cm optical length.

3 Results and discussion

3.1 FTIR spectroscopy

The radiation-induced copolymerization mechanism of acrylic acid onto chitosan is shown in Scheme 1. Infrared spectroscopy analysis is an important tool to confirm the occurrence of the functional groups of the prepared hydrogel.

Figure 1 explains the FTIR spectra of CS-PAAc hydrogel and CS-PAAc/TiO₂(3.0 wt.%) nanocomposite hydrogel. For CS-PAAc hydrogel, there is broadband that



Scheme 1 Synthesis of CS-PAAc/TiO₂ nanocomposite hydrogel

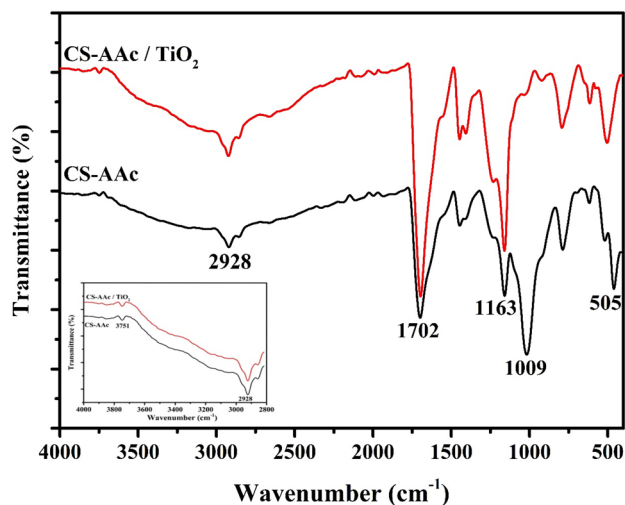


Fig. 1 FTIR spectra of CS-PAAc hydrogel and CS-PAAc/TiO₂ nanocomposite hydrogel; TiO₂ content 3.0 wt.%

appears in the range of 3678–3003 cm^{-1} due to O–H and N–H bands of AAc and CS which overlapped with the stretching band of C–H group at 2928 cm^{-1} . The band at 1702 cm^{-1} corresponds to the C=O of the carbonyl group and amide I. The band at 1590 cm^{-1} due to the N–H deformation of the amino group (amine II) [33]. For CS-PAAc/TiO₂ nanocomposite a new peak was observed at 505 cm^{-1} due to Ti–O–Ti vibration [35].

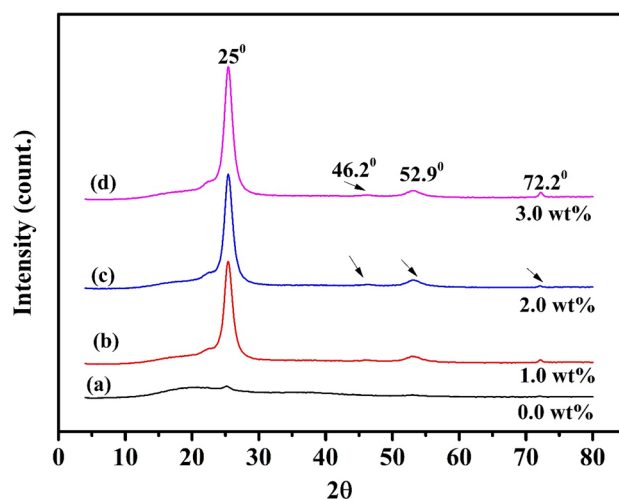


Fig. 2 XRD patterns of CS-PAAc/TiO₂ nanocomposites of different TiO₂ content

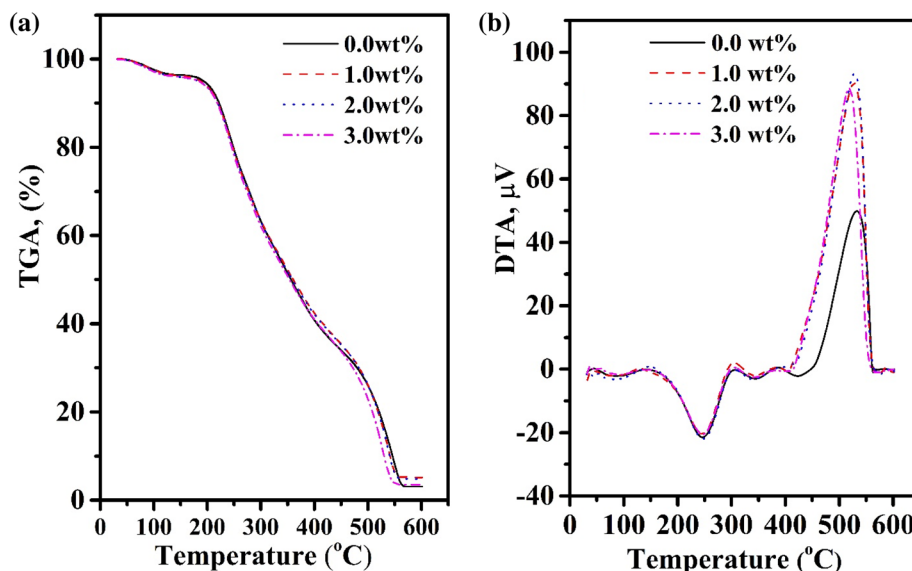
3.2 X-ray diffraction (XRD)

XRD diffractograms of CS-PAAc/TiO₂ nanocomposite hydrogels were investigated in a 2θ range of 4°–90° and the results are shown in Fig. 2. In the pattern of CS-PAAc hydrogel (0.0% TiO₂), a broad peak was observed at $2\theta = 20^\circ$ due to the CS-PAAc copolymer hydrogel network and confirmed the formation of an amorphous phase in the hydrogel [34]. In CS-PAAc/TiO₂ nanocomposite hydrogels patterns, sharp peaks appear at $2\theta = 25^\circ$ compared with the XRD pattern of the CS-PAAc hydrogel. The intensity of peaks increases as TiO₂ content increases. Moreover, the presence of low-intensity diffraction peaks at 2θ values of about 46.2°, 52.9°, and 72.2° assigned to TiO₂ nanoparticles. These diffraction peaks confirmed the presence of crystalline TiO₂ nanoparticles in the nanocomposite hydrogels [36]. The average particle size of TiO₂ nanoparticles was calculated by the Scherrer equation (Eq. 1). It is estimated as; 5.8, 5.7, and 5.9 nm for 1.0, 2.0, and 3.0 wt % TiO₂ content; respectively in the CS-PAAc/TiO₂ nanocomposite hydrogels.

3.3 Thermal properties

Thermogravimetric analysis (TGA) and differential thermal analysis (DTA) were evaluated as shown in Fig. 3. TGA determines the changes in weight as a function of temperature [37]. The TGA results [Fig. 3a] seem similar thermal behaviors and maximum thermal temperature in each stage of all investigated samples. In general, the TG curves resolved four main decomposition stages. The first decomposition stage in the range of ~50–180 °C due to the evaporation of the physically bonded water. This stage

Fig. 3 **a** TGA and **b** DTA analysis of CS-PAAc hydrogel and CS-PAAc/TiO₂ nanocomposites hydrogel; TiO₂ content (0.0, 1.0, 2.0 & 3.0 wt.%)

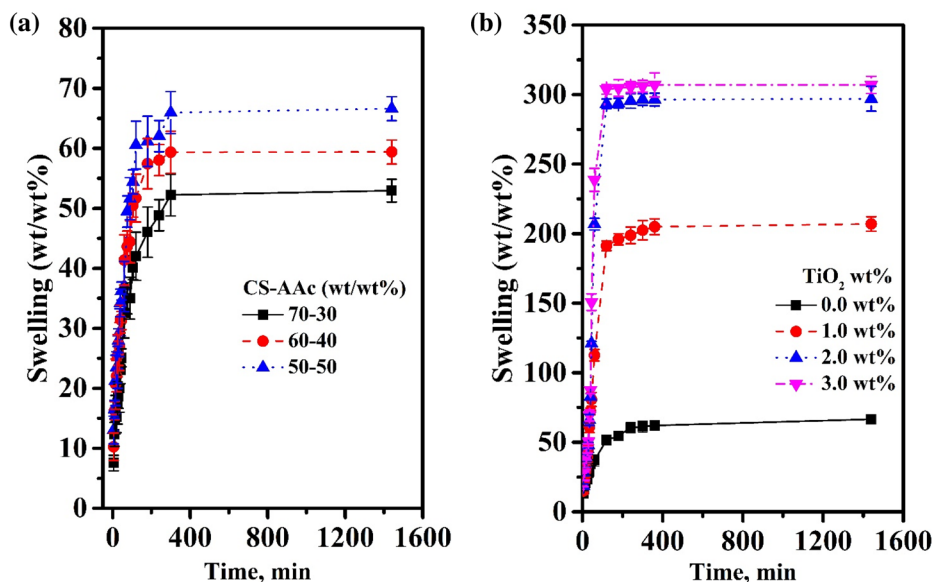


accompanied by an endothermic peak centered at 121 °C [Fig. 3b]. The second decomposition stage in the range of 180–293 °C due to the destruction of the side groups and vaporization of volatile compounds [38]. A broad endothermic peak centered at 253 °C accompanies this stage. The third decomposition stage occurs in the range of 293–423 °C due to thermal degradation of the backbone polymeric chains and accompanied by an endothermic peak centered at 354 °C. The last decomposition stage was detected in the range of 423–558 °C accompanied with a sharp exothermic peak [Fig. 3b] corresponds to the transformation of the TiO₂ nanoparticles phase.

3.4 The swelling properties

The swelling of the polymeric material is important in several aspects. Water molecules may act as plasticizers relaxing interaction between the polymeric chains. Moreover, it may have a dramatic change in the permeability properties, especially in the hydrophilic polymers. Figure 4a represents the effect of CS-AAC composition on the swelling percentage. It can be seen that the swelling percentage enhances as the content of AAC is increased. It was reported that as the polymer chain backbone is built using a hydrophilic type monomer, here is (AAc), the water uptake may increase [39]. Figure 4b shows the effect of TiO₂ content on the

Fig. 4 **a** Effect of CS-AAC composition on the swelling percentage of CS-AAC hydrogel; **b** Effect of TiO₂ content on the swelling percentage of CS-AAC/TiO₂ nanocomposite hydrogel, CS: AAc (50:50 wt.%)



swelling percentage of CS-PAAc/TiO₂ nanocomposite hydrogels. It can be noted that the swelling percentage increases with the increase of TiO₂ content in the matrix. The swelling percentage enhances nearly fourth times by adding 1 wt.% TiO₂ nanoparticle in the nanocomposite hydrogel compared with CS-PAAc hydrogel. The increase of TiO₂ content in the nanocomposite matrix may reduce the crosslink density. Where a large free volume is available in the polymeric network consequently, more water can be absorbed [40].

3.5 Surface morphology

The surface morphology of the prepared CS-PAAc hydrogel and CS-PAAc/TiO₂ nanocomposites hydrogel was examined by SEM as shown in Fig. 5. The SEM image of

CS-PAAc hydrogel [Fig. 5a] appears as a net-like structure with pores due to the hydrophilicity of both CS and PAAc, that have a great affinity to swell in water. CS-PAAc hydrogel morphology is changed drastically when loaded with TiO₂ [Fig. 5b]. The surface morphological structure of CS-PAAc/TiO₂ nanocomposite, 3 wt.% of TiO₂, appears as a compact surface with very large pores and this result illustrates the increase of the swelling percentage in the presence of TiO₂ nanoparticle.

Figure 5c shows the TEM image of CS-PAAc/TiO₂ nanocomposite hydrogel. It is clear that TiO₂ nanoparticles appears as black irregular spherical particles. The particle size is in the range of 32-59 nm. This means there is some agglomerations where the calculated particle size by the Scherrer equation is about 6 nm.

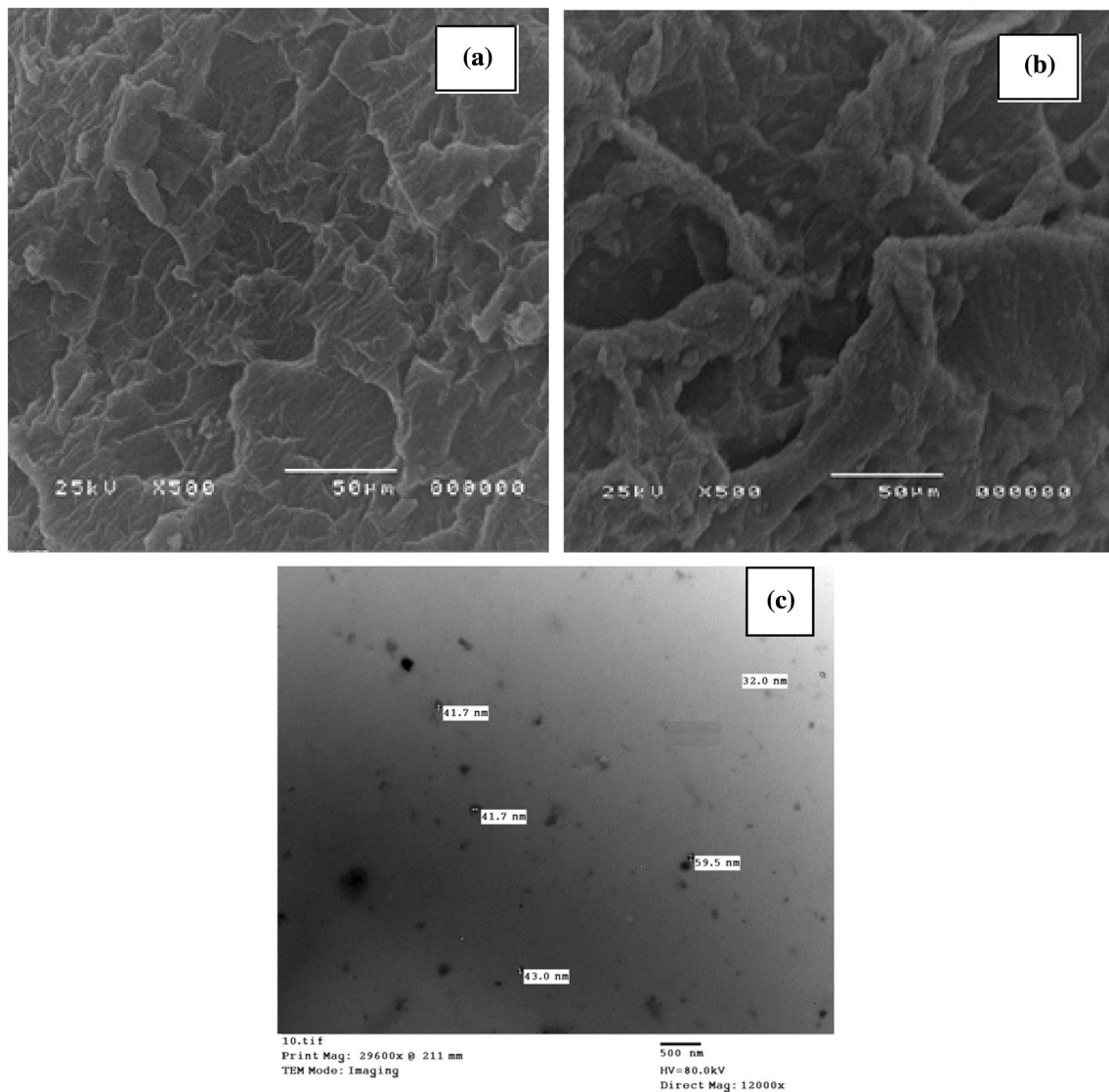


Fig. 5 **a** SEM of CS-PAAc hydrogel; **b** SEM of CS-PAAc/TiO₂ nanocomposite and **c** TEM of CS-PAAc/TiO₂ nanocomposites; TiO₂ content 3 wt.%

3.6 Adsorption study

The adsorption characteristics of the prepared CS-PAAC/TiO₂ nanocomposites towards methylene blue dye (MB) were examined. Furthermore, the adsorption behavior of CS-PAAC hydrogel (TiO₂; 0 wt.%) was also evaluated to know the influence of the presence of TiO₂ nanoparticles in the copolymeric matrix. The factors affect the adsorption behavior such as pH, adsorbent dose, and temperature were studied.

As it is clear in Fig. 6a, CS-PAAC hydrogel and CS-PAAC/TiO₂ nanocomposite hydrogel have negatively charge surface in pH range 2 to 12. It has been reported that, at pH less than pHzpc, due to the presence of the high concentration of H⁺ ions in the environment, the surface charge of adsorbent is positive [41] while at pH greater than pHzpc the surface is negatively charged. The acidic character of CS-AAc/TiO₂ surface is attributed to the Acrylic acid COOH- and the acidic feature of titanium dioxide.

The influence of pH of the medium on the removal percentage of MB by CS-PAAC/TiO₂ nanocomposites was examined over pH range values between 2.0 through 10.5 and the results are shown in Fig. 6b. It was found that the removal percentage increases with the increase in pH of the medium of all investigated samples and the maximum value are got at pH 10.5. It is well known that the extent of adsorption is highly varied according to the adsorbent functional groups [42]. MB is cationic dye. At low pH values, the amino group of CS is protonated, the existence of partially positive charges on the adsorbent reduces the removal percentage by the electrostatic repulsion

between them and the cationic dye molecules. As the pH value increases over the pKa of -COOH which is approximately 4.6 [43] the carboxylic acid groups are ionized. An electrostatic attraction between the positively charged cationic dye and the negatively charged carboxylate anion is done which responsible for enhancing the removal percentage. On the other hand, it can be noted that CS-PAAC hydrogel (TiO₂; 0 wt) has the lowest removal percentage. An enhancement in the removal percentage was observed by using CS-PAAC/TiO₂ nanocomposites. However, no remarkable change in the adsorption was detected by increasing the TiO₂ content in the nanocomposite matrix. The presence of TiO₂ in the copolymeric matrix enhances the adsorption by increasing the physical interaction between the dye molecules and the adsorbent surface. As mentioned before in the examination of the surface morphology by SEM, the surface of the nanocomposite has very large pores compared with CS-PAAC hydrogel, Fig. 5a, b. The large pores permit the possibility of the connection between the adsorbent surface and MB molecules through the large surface area.

The influence of the adsorbent dosage on the removal percentage is shown in Fig. 7. It can be obtained that the removal percentage values increase with increasing the dosage of the sorbent from 0.05 to 0.15 g. Above this value a decrease in adsorption was observed for CS-PAAC hydrogel. In addition, a little increase in adsorption was done at 0.2 g of the two investigated nanocomposites. The maximum adsorbent dosage for the investigated CS-PAAC/TiO₂ nanocomposites is 0.20 g per liter of adsorbate and for CS-PAAC hydrogel is 0.15 g per liter

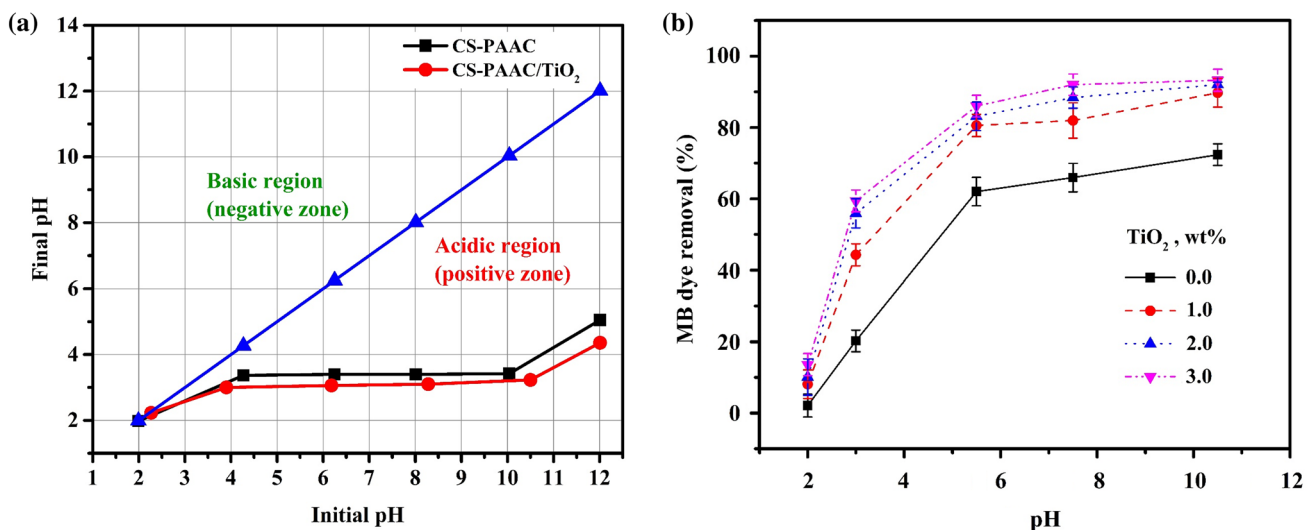


Fig. 6 **a** The pH drift method for CS-PAAC and CS-PAAC/TiO₂ nanocomposite; blue line indicates that (pH_i) = (pH_f). **b** The effect of pH on the removal percentage of MB dye by CS-PAAC/TiO₂ nanocom-

posites at ambient temperature, initial dye concentration; 20 mg/L and contact time; 24 h

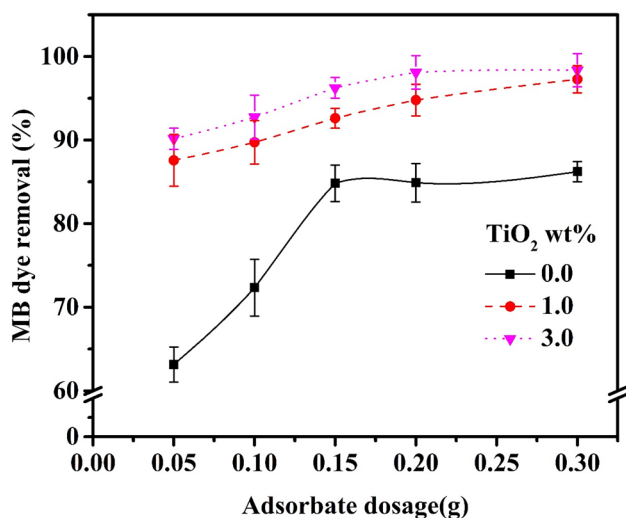


Fig. 7 The effect of the adsorbent dosage on the removal percentage of MB dye by CS-PAAc/TiO₂ nanocomposites at ambient temperature, initial dye concentration; 20 mg/L and contact time; 24 h

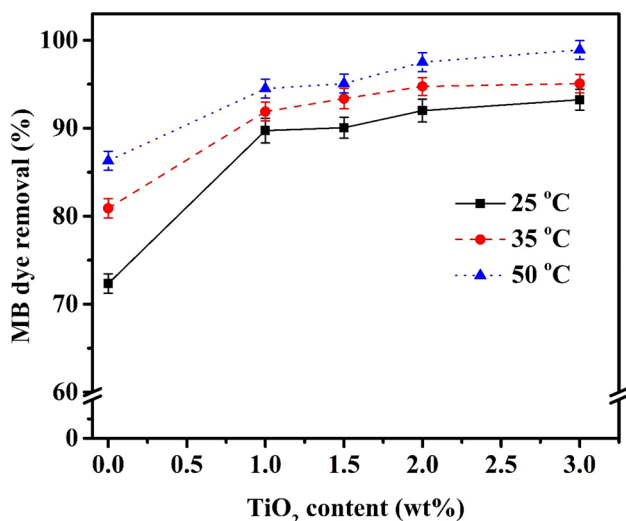


Fig. 8 The effect of TiO₂ content (wt.%) on the removal percentage of MB dye by CS-PAAc/TiO₂ nanocomposites at different temperatures, initial dye concentration; 20 mg/L and contact time; 24 h

of adsorbate. With increasing adsorbent dosage, more adsorption active sites are available for adsorption of MB dye and consequently the dye removal raises. However, at higher dosage huge available functional groups on the adsorbent compared with the number of available dye molecules [44].

The influence of TiO₂ content on the removal percentage of MB dye at different temperatures is shown in Fig. 8. It can be obtained that TiO₂ does a remarkable increase in the removal parentage. The removal percentage of MB by CS-PAAc hydrogel (TiO₂; 0.0 wt.%) is 73% at 25 °C while

it becomes 86% by using CS-PAAc/TiO₂ nanocomposite (TiO₂; 1.0 wt.%) at the same temperature. Above this TiO₂ content value, a little increase in the removal percentage was observed with increasing TiO₂ content in the nanocomposite.

On the other hand, an enhancement in the removal percentage was obtained by rising the temperature. This result indicated to that the adsorption reaction is endothermic.

The thermodynamics of adsorption of MB dye onto CS-PAAc and CS-PAAc/TiO₂ nanocomposite hydrogels were analyzed by the thermodynamic parameters, such as Gibb's free energy change (ΔG), enthalpy change (ΔH), and entropy change (ΔS) that can be calculated by the following equations:

$$\Delta G = -RT \ln K_C \tag{5}$$

$$K_C = \frac{Q_e}{C_e} \tag{6}$$

$$\ln K_C = \frac{\Delta S}{R} - \frac{\Delta H}{RT} \tag{7}$$

where, K_C is the thermodynamics parameter, T is the absolute temperature (K), R is the universal gas constant (8.314 J mol⁻¹K⁻¹). The values of ΔH and ΔS can be obtained from the slope and intercept of the linear graph about $\ln K_C$ versus $1/T$, as shown in Fig. 9, respectively as listed in Table 1.

For all samples, the values of ΔG at all investigated temperatures are negative during the adsorption process. This implies that the adsorption is thermodynamically

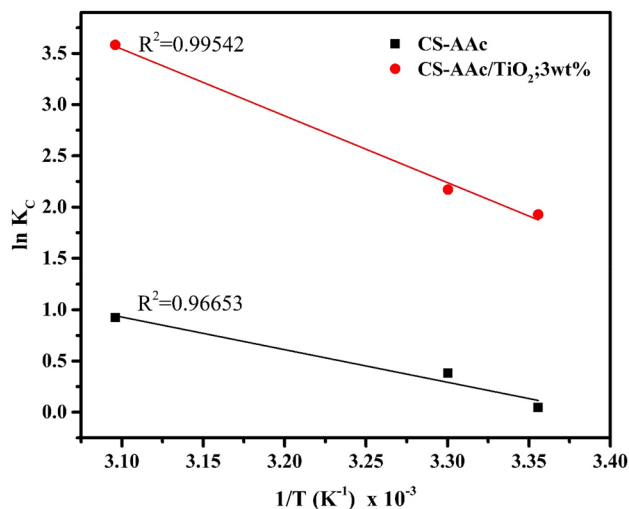


Fig. 9 Van't Hoff Plot for adsorption of MB dye onto CS-PAAc and CS-PAAc/TiO₂

Table 1 Thermodynamic parameters of MB dye removal with CS-PAAc and CS-PAAc/TiO₂

Thermodynamic parameters				
Sample	T (K)	ΔG (kJ.mol ⁻¹)	ΔS (kJ.mol ⁻¹ K ⁻¹)	ΔH (kJ.mol ⁻¹)
CS-PAAc	298	-0.113	0.089	26.469
	308	-0.956		
	323	-2.480		
CS-PAAc/ TiO ₂ ; 3 wt.%	298	-4.77567	0.198	54.193
	308	-5.46654		
	323	-9.62055		

favorable and spontaneous nature of the adsorption process. Moreover, the increase of the negative values of ΔG as the temperature increases indicated that the adsorption of MB onto CS-PAAc and CS-PAAc/TiO₂ nanocomposite hydrogel is more spontaneous at higher temperature. The positive values of ΔH confirmed the physisorption process and the endothermic nature of adsorption. ΔS also has positive values demonstrated increasing the randomness at the solid-solution interface.

4 Conclusions

In the present study, CS-PAAc/TiO₂ nanocomposite hydrogel was prepared by gamma irradiation technique. Characterization and properties were investigated. It was found that XRD diffractograms of CS-PAAc/TiO₂ nanocomposite hydrogels confirmed the presence of crystalline TiO₂ nanoparticles in the nanocomposite hydrogels. The average particle size of TiO₂ nanoparticles is estimated as; 5.8, 5.7, and 5.9 nm for 1.0, 2.0, and 3.0 wt.% TiO₂ content; respectively. The TGA results seem similar thermal behaviors and maximum thermal temperature in each stage of CS-PAAc/TiO₂ nanocomposite by varying the TiO₂ content with very little change. However, the swelling percentage enhances nearly fourth times by adding 1 wt.% TiO₂ nanoparticle in the nanocomposite hydrogel compared with CS-PAAc hydrogel and there are further increases in the swelling percentage with increasing TiO₂ content in the matrix. The adsorption characteristics of the prepared CS-PAAc/TiO₂ nanocomposites were studied for removal of MB dye. It was obtained that the maximum removal percentage is obtained at pH = 10.5. The maximum adsorbent dosage for CS-PAAc/TiO₂ nanocomposites is 0.20 g and for CS-PAAc hydrogel is 0.15 g per liter of the adsorbate. The removal percentage of MB by CS-PAAc/TiO₂ nanocomposite is higher than CS-PAAc hydrogel however a little increase in the removal percentage was observed with increasing TiO₂ content in the nanocomposite. The removal percentage is enhanced with rising the temperature this means the

adsorption reaction is endothermic. This study revealed that the loading of TiO₂ nanoparticles into the polymeric matrix of CS-PAAc does a remarkable increase in the removal percentage of MB dye from its aqueous solution.

Compliance with ethical standards

Conflict of interest The authors declare that they have no competing interests.

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