Research Article

Enhancing the dynamic performance of a wind-driven PMSG implementing different optimization techniques



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Abstract

Quick transient and smooth stable-state output of permanent magnet synchronous generator (PMSGs) is crucial for sustained power generation and grid code fulfillment specifically the fault ride-through (FRT) capability. Optimization techniques such as gray wolf optimizer (GWO), particle swarm optimizer (PSO) and whale optimizer algorithm (WOA) are proposed to realize a fast transient response and smooth operation of the PMSG. The proposed algorithms for machine-side converter are used to get the optimum power generated. Braking chopper (BC) was chosen as a solution for achieving the FRT for PMSG. The studied cases are the three-step wind speed change and symmetrical fault contingencies. In the first case, PSO gives better performance compared with conventional proportional integral, while in the second case, GWO and WOA give a better performance than PSO. GWO delivers the best output in the case of symmetrical fault compared to the WOA. MATLAB/Simulink environment is used to demonstrate the effectiveness of the proposed GWO technique including BC for improving the PMSG dynamic performance.

Keywords Permanent magnet synchronous generator · Machine-side converter · Gray wolf optimizer · Braking chopper · Fault ride-through

1 Introduction

Sustainable energy becomes absolute all over the world due to the depletion of fossil fuel and the high percent ratio of CO₂ resulted from non-renewable sources [1]. The significant types of renewable energy sources are solar, wind and tidal. Wind and solar energy represent the high sector of renewable energy in all countries roughly. The wind is known as clean, inexhaustible and cheap compared to other renewable sources [2, 3]. The year 2018 considered a good year for the global wind industry with 51.3 GW of new wind energy added. The 51.3 GW of new installations makes the total cumulative additions reach 591 GW [3]. Due to all aforementioned reasons, researchers are interested in improving the dynamic performance of wind generators to study the high penetration ratio of

wind energy to the grid. The dynamic behavior of gridconnected PMSG means studying its behavior under anomalous conditions such as changes in wind speed or failures. The world looks forward to getting all the power from sustainable energy that is means 100% penetration of new renewable sources [3].

Nonetheless, wind energy generation systems (WEGSs) have two strategies: one of them is fixed-speed wind generator (FSWG) and the other strategy is variable-speed wind generator (VSWG). Squirrel cage induction generator (SCIG) is the major type for representing the (FSWG). Doubly fed induction generator (DFIG) and permanent magnet synchronous generator (PMSG) are the major types to represent VSWG [4–6]. On the other hand, VSWG applications can extract maximum power from a wind speed profile compared to the other type. Self-excitation,

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simple structure, low maintenance, gearless, full-scale power electronic converter interface, high power density and high inertia compared to any wind generator are the main advantages for PMSG [7].

Fuzzy controller, neural networks and model predictive controller are applied to machine-side converter (MSC) and grid-side converter (GSC) to obtain the optimal parameters which will make the performance of PMSG is better [8, 9]. However, mention techniques are considered intelligent, but have some drawbacks like complex structure and their results have high oscillations [10]. Field-oriented control (FOC) has been preferred to apply to MSC to extract the optimal power from the wind [11]. GSC has been also controlled by voltage-oriented control (VOC) to stabilize the dc link voltage and controlling of real and reactive power injected to the grid. The two-level converter has been preferred to use because it is a simple structure and easy to control through space pulse width modulation (SPWM) [12, 13].

Grid faults affect power system reliability and PMSG output that is connected to the grid. FRT realization technique becomes more and more important which means PMSG must still be connected to the grid for a known time that has been determined according to electrical grid codes law. Consequently, only improved control techniques are not enough for FRT realization of PMSG under grid faults [14, 15]. Hardware solutions have been used to assist PMSG to ride through grid faults. Proposed techniques are applied to enhance FRT capability like flexible alternating current transmission systems (FACTS), energy storage systems, superconducting magnetic energy storage, modified back-to-back converter and BC. The last type mentioned is preferred because of simplicity, low cost and easy control implementation [16, 17].

Nowadays optimization techniques are capable of tuning proportional integral (PI) controller at its optimal values to improve the dynamic performance of PMSG [18, 19]. PI controller is simpler, lower cost, high reliability for linear systems and easily implemented, but it suffers from poor performance during wind speed change or power from stator change. Thanks to optimization techniques like a new colony, particle swarm optimization (PSO) and whale optimization algorithm (WOA) are capable of tuning PI controller [19]. Nearly all papers concentrate on acquiring maximum power point tracking (MPPT) from PMSG by using optimization algorithms in recent years. This paper studies the impact of optimization techniques on FRT improvement and also compares three of optimization techniques to choose the best algorithm work with PMSG. Researchers also examine optimal values for crowbar resistance and its effect on PMSG actions. To limit the current, the BC resistance value must be high and has a small value to limit the dc link voltage, so selecting the

value has a great effect on the wind generator's dynamic behavior.

The main contribution of the paper can be concluded as:

- GWO, WOA and PSO have proposed techniques to solve the limitations for conventional PI.
- Dynamic system disturbance improved with GWO including BC and enhanced FRT compared to other techniques
- A comparison is made between the conventional PI controller and proposed algorithms in case of normal and abnormal conditions
- The study depicts that the superior performance of the GWO compared to other techniques enhances the overall WECS efficiency and aids in FRT realization.

This paper is organized in the following sections: Sect. 2 presents the analysis of WEGS. Section 3 describes the modeling of MSC. Section 4 depicts the modeling of GSC. Section 5 illustrates FRT capability realization for PMSG with BC and its control structure. Section 6 depicts the significance of meta-heuristic algorithms and their flow-charts. Section 7 presents a discussion of simulated results. Finally, the conclusion is summarized in Sect. 8.

2 Analysis and modeling of WEGS

The WEGS-based PMSG configuration is illustrated in Fig. 1. The wind power captured by the wind turbine is transmitted to PMSG. It is connected to voltage source converter (VSC), back-to-back converter and then to grid. The inputs parameters to the control system are V_{grid} , I_{grid} , V_{dcr} , V_{windr} , I_{statorr} , β and ω_{m} to give the appropriate pulses to MSC and GSC according to these values. The parameters mentioned are grid voltage, grid current, dc link capacitor voltage, wind speed, pitch angle and mechanical speed.

2.1 Modeling of variable-speed wind power

Variable-speed wind turbine (VSWT) characteristics such as power coefficient (C_p), tip speed ratio (λ), mechanical power (P_m) and turbine torque (T_{tur}) equations are expressed as surveys in [4, 20, 21]:

$$C_{\rm p}(\lambda,\beta) = 0.5176 \left(\frac{116}{\lambda_i} - 0.4\beta - 5 \right) \exp^{-\frac{21}{\lambda_i}} + 0.0068\lambda$$
 (1)

$$\frac{1}{\lambda_i} = \frac{1}{\lambda + .08\beta} - \frac{.035}{\beta^3 + 1}$$
(2)

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Fig. 1 Configuration of PMSG-based WEGS connected to the grid

$$\lambda = \frac{\omega_{\rm m} * R}{V_{\rm wind}} \tag{3}$$

$$p_{\rm m} = 0.5 c_{\rm p} \rho A \left(V_{\rm wind} \right)^3 \tag{4}$$

From Eq. (3), we can obtain the value of $\omega_{\rm m}$ at optimal λ and operated wind speed:

$$T_{\rm tur} = \frac{P_{\rm m}}{\omega_{\rm m}} \tag{5}$$

$$T_{\rm tur} = J_{\rm eq} \frac{d\omega_{\rm m}}{dt} + B_{\rm eq} \cdot \omega_{\rm m} + T_{\rm e} \tag{6}$$

where ρ is the air density, A is the swept area of WT blades, J_{eq} is the total equivalent inertia of turbine, B_{eq} is the damping coefficient and T_{e} is the electromagnetic torque. An optimum value of $P_{\rm m}$ is only gotten when the rate of change of $\frac{dp_m}{d_{om}}$ is zero. To achieve that, Eq. (4) is used as follows:

$$\frac{dp_{\rm m}}{d\omega_{\rm m}} = 0.5\rho A \left(V_{\rm wind} \right)^3 \cdot \frac{dC_{\rm p}(\lambda,\beta)}{d\omega_{\rm m}}$$
(7)

The optimum value when β equals zero, then the value of C_p is dependent on λ only. The value of $\frac{dC_p}{d\omega_m}$ is shown as follows:

$$\frac{dC_{\rm p}}{d\omega_{\rm m}} = \frac{dC_{\rm p}}{d\lambda_i} * \frac{d\lambda_i}{d\omega_{\rm m}}$$
(8)

Then,

$$\frac{dp_{\rm m}}{d\omega_{\rm m}} = 0.5\rho A \left(V_{\rm wind} \right)^3 \cdot \left(\frac{1260}{\left(\lambda_i\right)^3} - \frac{114.39}{\left(\lambda_i\right)^2} \right) (e)^{(-21/\lambda)} \cdot \frac{V_{\rm wind} * R}{\left(V_{\rm wind} - 0.035R\omega_{\rm m}\right)^2}$$
(9)

For obtaining the maximum power condition when $(V_{wind} - 0.035R\omega_m) \neq 0$ according to Eq. (9), λ opt and C_p opt values are 10.5 and 0.44, respectively, at β equal to zero and that is clear in the simulated results. The illustration of the optimal real power curve obtained under different wind speed values is depicted in [10].

2.2 Modeling of a wind-driven PMSG

The extended park transition from abc to dq is used for the investigation for the dynamic model of direct drive PMSG and the stator voltages d-g components within the synchronous reference frame [4, 20, 22].

$$I_{\rm ds} = \frac{1}{s} \left(-V_{\rm ds} - R_{\rm s} I_{\rm ds} + \omega_{\rm r} L_{\rm q} I_{\rm qs} \right) / L_{\rm d} \tag{10}$$

$$I_{qs} = \frac{1}{s} \left(-V_{qs} - R_s I_{qs} - \omega_r L_d I_{ds} \right) / L_q$$
(11)

$$V_{\rm ds})^* = -R_{\rm s}I_{\rm ds} - L_{\rm s}\frac{d}{dt}I_{\rm ds} + L_{\rm s}\omega_{\rm e}I_{\rm qs}$$
(12)

$$\left(V_{\rm qs}\right)^* = -R_{\rm s}I_{\rm qs} - L_{\rm s}\frac{d}{dt}I_{\rm qs} - L_{\rm s}\omega_{\rm e}I_{\rm qs} \tag{13}$$

$$\omega_{\rm e} = \omega_{\rm m} \cdot P \tag{14}$$

$$T_{\rm e} = \frac{3p}{2} \left(\lambda_{\rm r} I_{\rm qs} - \left(L_{\rm d} - L_{\rm q} \right) I_{\rm ds} I_{\rm qs} \right) \tag{15}$$

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For surface-mounted (non-salient) $L_d = L_a$

$$T_{\rm e} = \frac{3p}{2} \left(\lambda_{\rm r} I_{\rm qs} \right) \tag{16}$$

where (V_{ds}, V_{qs}) , R_{s} , λ_{r} , T_{m} , (I_{ds}, I_{qs}) , ω_{r} , p, T_{e} , L_{s} and ω_{e} are d-q axis stator voltages, stator resistance, rotor flux linkage, mechanical torque, d-q axis stator currents, rotor mechanical speed, number of poles, electromagnetic torque, stator inductance and electrical angular rotor speed (rad/s), respectively.

3 MSC modeling and analysis

MSC has been mainly applied for controlling the rotor speed of wind generators to maximize output power. Direct current in MSC is set to be equal to zero in order to reduce the current flow for a known torque and also eliminate the resistive losses. The GWO, WOA and PSO techniques were applied to MSC to select the optimum values for the controller. The MPPT uses TSR to achieve Te optimal value based on the equations discussed in Sect. 2.1. The quadrature current can be calculated as per Eq. 16. Equations (17), (18) are used for implementation d–q stator voltage components of MSC [9, 10, 13]. The park has been transformed from d_q to *abc* to get V^*a , V^*b and V^*c ; then, the SPWM takes the decision for switching states. The block diagrams of vector control for MSC-based GWO, WOA and PSO are depicted in Figs. 2, 3 and 4, respectively.

$$(V_{sd})^* = V'_d - (V_d)^{comp} = L_d I_d - L_q \omega_e I_q$$
 (17)

$$\left(V_{\rm sq}\right)^* = V'_{\rm d} - \left(V_{\rm q}\right)^{\rm comp} = L_{\rm q}I_{\rm q} + \omega_{\rm e}\omega_{\rm pm} \tag{18}$$

4 GSC modeling and analysis

The GSC is used to inject the real power into the grid at the unity power factor and to keep the dc link voltage at prescribed limits where $V_{dc} = 1150$ V using VOC. The VOC is combined from the outer control loop which is used to regulate the dc link voltage to its reference value and the inner control loop which is used to supply the grid with zero reactive power. The d-q axis voltage components of the GSC are [9, 10].

$$(V_{\rm gd})^* = V_{\rm id} - R_{\rm g}I_{\rm gd} - L_{\rm g}\frac{d}{dt}I_{\rm gd} - L_{\rm g}\omega_{\rm e}I_{\rm gq}$$
 (19)

$$(V_{gq})^* = V_{iq} - R_g I_{gq} - L_g \frac{d}{dt} I_{gq} - L_g \omega_e I_{gq}$$
 (20)

where R_g , L_g , V_{id} and V_{iq} are the grid resistance, grid inductance and the two inverter voltage components, respectively. Injection active power (P_g) and reactive power (Q_g) from PMSG to the grid can be obtained as follows:

$$P_{\rm g} = 1.5 V_{\rm gd} I_{\rm gd} \tag{21}$$



Fig. 2 Vector control structure for MSC-based GWO



Fig. 3 Vector control structure for MSC-based PSO



Fig. 4 Vector control structure for MSC-based WOA

$$Q_{\rm g} = 1.5 V_{\rm gd} \, I_{\rm gq} \tag{22}$$

From Eqs. (21), (22) controlling of P_g and Q_g can be done by varying I_d and I_q currents, respectively. In order to inject the total of active power generated from the wind turbine, dc voltage must be constant according to Eq. (23). Dc link voltage can be determined from relation $V_{dc} \ge 1.633 v_g$ [13].

$$c \cdot \frac{dV_{dc}}{dt} = \frac{P_t}{V_{dc}} - \frac{P_g}{V_{dc}}$$
(23)

where C is the capacitance of the dc link capacitor and P_t is the active power from the wind turbine. Figure 5 illustrates the block diagram of vector control of GSC (Fig. 6).

5 FRT capability realization for PMSG with BC

For new grid codes, wind-driven PMSG is needed to enhance grid transient stability and reliability with FRT capability. PMSG must stay connected to the grid during short-term voltage dip and inject reactive power after fault clearance. Previous studies were sure that improved controller methods are not enough for FRT. BC has been chosen as a hardware solution because of the low cost and control structure simplicity as illustrated in Fig. 7 [15]. BC system is proposed to be inserted in dc link to dissipate the active power during the grid faults [14]. It combined from a high-rated-power resistor with a series switch as depicted in Fig. 6. The duty ratio (D_{SW}) for the BC switch



Fig. 5 Vector control structure for the grid-side PWM converter



depends on the difference between generator power from MSC and the grid power from GSC [23]. At normal grid operation, P_{BC} equal to zero and under abnormal grid operation PBC does not equal zero because of a mismatch that occurs between P_{MSC} and P_{GSC} .

Which is expressed as:

$$P_{\rm BC} = P_{\rm MSC} - P_{\rm GSC} \tag{24}$$

$$D_{\rm SW} = \frac{R_{\rm BC}}{\left(V_{\rm dc}\right)^2} P_{\rm BC} \tag{25}$$

where P_{BC} is the power dissipated by BC and where RBC is the braking resistance. BC can dissipate surplus power to protect the dc link from overvoltage that may destroy the dc link. Thanks to power electronic voltage source converter (VSC) that have the capability of reactive power injection after fault clearance to support voltage. In this paper, the two tasks have been performed by VSC and BC including optimization techniques, meaning FRT capability realization to improve the dynamic performance of PMSG [14].

6 Meta-heuristic algorithms

There are many statistical and conventional techniques like Taguchi technique, response surface method (RSM) [24], artificial neural network (ANN) [12, 25] and affine projection algorithm (APA) [14] where are applied for fine-tuning the PI controller employed in the regulatory system for different power system components. But, these techniques depend on the initial values, so meta-heuristic algorithms such as PSO [26], cuckoo search algorithm (CSA) [27], WOA, Bee algorithm [28], gravitational search algorithm (GSO) [29] and differential evolution algorithm are competitive solutions for fine-tuning the parameters of PI controllers. Figure 8 illustrates the steps needed to find the best solution and the three proposed techniques

6.1 GWO applied on MSC

GWO is a meta-heuristic algorithm introduced by Mirjalili et al. [26, 29], which represents the local manner of gray wolves. A group of them contains 5–12 wolves roughly. The group has a leader named alpha (*a*), supported by secondary wolves named beta (β), which aid *a* in decisionmaking. The rest members of the group are named δ and ω as shown. GWO was applied to the PI controller for a wind-driven PMSG to identify the optimal parameter gains for improving FRT capability and MPPT. The control costs as follows:

Minimize
$$F(x) = \int_0^1 W_1 |i_d - i_d^*| + W_2 |\omega_m - \omega_m^*| + W_3 |Q_s - Q_s^*| + W_4 |V_{dc} - V_{dc}^*|$$
 (26)



Fig. 8 Four steps to finding the perfect solution







Fig. 10 Flowchart for the GWO technique suggested



chosen to be 4×10^5 for all. The GWO algorithm flowchart is depicted in Fig. 9.

6.2 WOA applied on MSC

The WOA is one of the novel meta-heuristic techniques. It introduces the same manner of GWO in finding the optimal gain factors for PI. It also used for enhancing MPPT and FRT capability. The WOA algorithm flowchart as illustrated in Fig. 10.

6.3 PSO used for MSC

The PSO, motivated by bird running social behavior, is a stochastic optimization technique based on population. The main objective of applying PSO to MSC is to get the optimal gains for the PI controller. It has also been used to improve the MPPT and FRT capabilities. The PSO algorithm flowchart is illustrated in Fig. 11. Table 1 shows the optimal gain factors for the PI controller where GWO, PSO and WOA are applied to MSC. Table 2 depicts the PI controllers

applied on GSC where are not changed according to [10, 23, 30].

7 Analysis of simulated results and discussion

Case 1 A comparative study among PSO and conventional PI controller in case of multi-step change of wind speed

Initially, the application of a three-step change in wind speed at different times which are 5 s, 10 s and 15 s, respectively, depicts the impact of PSO on the dynamic performance of PMSG. Steady-state error and overshoot are much better for PSO compared to conventional PI. The values for $T_{\rm e}$, $I_{\rm q}$ —MSC, $\omega_{\rm r}$ and $P_{\rm s}$ values are affected by wind speed variations due to the aforementioned equations for modeling of PMSG. Values for $Q_{\rm s}$ and $I_{\rm d}$ —MSC are equal to zero due to unity power factor (UPF) operation. The $V_{\rm dc}$ is maintained at a constant rated value because of





Table 1	Optimal	gain	factors	for P	lon	MSC
		<u> </u>				

Technique	<i>K</i> _{<i>p</i>1}	<i>K</i> _{p2}	<i>K</i> _{i1}	K _{i2}
Ref [10]	1.4	1.4	136.11	136.11
GWO	2.902	2.902	199.2117	199.2117
WOA	2.993	2.993	199.3436	199.3436
PSO	3	300	1.1395	117.7865

the controller of GSC that indicates that the power transferred from MSC to GSC (Fig. 12).

Table 2 Gain factors for PI on GSC GSC	Technique	К _{р3}	<i>К</i> _{р4}	К _{р5}	K _{i3}	K _{i4}	K _{i5}
	Ref [10]	8	400	0.83	5	0.83	5
	GWO	8	400	0.83	5	0.83	5
	WOA	8	400	0.83	5	0.83	5
	PSO	8	400	0.83	5	0.83	5

Fig. 12 Simulated results **a** wind speed profile, **b** power coefficient (C_p) , **c** injected active power (P_s) to the grid, **d** injected reactive power (Q_s) to the grid, **e** ω_r **f** rotor speed (ω_r) , **g** direct current for MSC (I_d — MSC), **h** quadrature current for $(I_q$ —MSC), **i** dc link voltage (V_{dc})



Fig. 12 (continued)



Fig. 12 (continued)



Case 2 Comparison between PSO, WOA and GWO under a three-step wind speed change

Simulated results show that GWO and WOA are superior compared to PSO, but WOA and GWO seem to

be identically. Overshoot and steady-state errors are improved as compared to PSO with GWO and WOA. Under the optimal power coefficient and optimal tip speed ratio, the proposed optimization techniques were successful in operating PMSG (Fig. 13). Fig. 13 Simulated results a injected P_s to the grid, b injected Q_s to the grid, c rotor speed (ω_i), d electromagnetic torque (T_e), e direct current for MSC (I_d —MSC), f dc link voltage (V_{dc}), g tip speed ratio, h power coefficient (C_p)



Fig. 13 (continued)



Case 3 FRT capability for wind power PMSG

it is rated 12 m s^{-1} . Due to the voltage dip on the grid, threephase current, electrical angular speed and dc link voltage rise, but electromagnetic torque decreases. On the other hand, oscillations occur in direct and quadrature currents,

For simulated system, an 85% voltage drop on the grid occurs at t=3 s and cleared at t=3.15 s and wind speed is at

power from wind turbines and real output power leads to

the increase in rotor speed or due to the high inertia of the

generator. Reactive power is set to be zero because of the

unity power factor. The increase in reactive power during

fault assists PMSG to realize FRT (Fig. 14).

and GWO technique includes BC success in assisting the damping oscillations in all parameters. Excessive energy that cannot be transmitted to the grid was dissipated by BC. Dc link voltage increases due to active power injected to grid mismatch. A mismatch between the mechanical

to grid mismatch. A mismatch Fig. 14 Simulated results. a Three-phase voltages, b threephase currents, c electromagnetic torque (T_e), d rotor speed (ω_r), e dc link voltage (V_{dc}), f direct current for MSC (l_d — MSC), (g) quadrature current for MSC (l_q —MSC), h quadrature current for GSC (l_q —GSC), i direct current for GSC (l_d — GSC), j injected active power to

the grid (P_s), **k** injected reactive

power to the grid (Q_s)

0. Vabc (pu) -0.5 -1 3.05 3.15 2.95 3 3.1 3.2 Time (seconds) (a) 2 (nd) abc (-2 2.95 3 3.05 3.15 3.2 3.1 Time (seconds) **(b)** 0. 0.895 Te (pu) 0.8 0.88 WOA+ crowba GWO+ crowbar without crowbar 0.88 3 3.2 3.4 3.6 3.8 4 4.2 4.4 4.6 4.8 Time (seconds) (c) 1.092 1.0915 1.091 1.090 in the plant we approved by (nd) 1.09 Wr 1.089 1.089 WOA + Crowbar 1.0885 GWO + cro without cro 1.088 3 3.2 3.4 3.6 3.8 4 4.2 4.4 4.6 4.8 5 Time (seconds) (**d**)

Fig. 14 (continued)







8 Conclusion

In this paper, different operating conditions are considered to get the optimal parameters of the PI controller. The proposed PI-based PSO provides MPPT during wind speed variation. The proposed PI-based WOA provides MPPT during wind speed variation and also introduces an improvement in FRT capability realization. The proposed PI-based GWO provides MPPT during wind speed variation and also aid in FRT capability realization. The TSR algorithm has succeeded in operating PMSG at MPPT at a given wind speed. In order to help PMSG ride through grid faults, BC was introduced into the dc connection. As dealing with the same operating conditions, GWO shows better results for PMSG than other optimization approaches. While GWO and WOA are identical in the case of variance in wind speed, the PI values for GWO are lower, meaning low cost. The PMSG including BC is checked under symmetrical fault for the realization of FRT capability with GWO and WOA techniques. The results show the superiority of GWO technique in FRT achieving compared with WOA. Finally, it can be concluded that PMSG's operation with GWO technique based on PI controller and BC was the most effective under all the scenarios studied.

Compliance with ethical standards

Conflict of interest The authors declare that no conflict of interest.

Appendix

See Tables 3 and 4.

Table 3 Parameters for simulated wind-driven PMSG [10]

Parameter	Value	
Rated power	1.5 [MW]	
Rated stator voltage	575 [V]	
Rated frequency	60 [Hz]	
Dc link voltage	1150 [V]	
Pole pairs	40	
Generator inductance in the d frame	0.7 [p.u]	
Generator inductance in the q frame	0.7 [p.u]	
Generator stator resistance	0.01 [p.u]	
Flux of the permanent magnets	0.9 [p.u]	
Line inductance	0.3 [p.u]	
Line resistance	0.003 [p.u]	

Table 4 BC resistance parameters [31]

Resistance	1.5 Ω
Rated power	12 kW
Maximum temperature	150 °C
Thermal time constant	4 min
Weight	30 kg
Dimensions	(750,330,150) mm

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