Research Article

A facile synthesis and controlled growth of various MoO₃ nanostructures and their gas-sensing properties

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Abstract

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In this paper, three MoO_3 nanostructures were successfully synthesized via a hydrothermal method with the assistance of surfactants. We systematically explained the evolution process and proposed the possible formation mechanisms of the morphologies. The additives played an important role in the formation of MoO_3 morphologies. The gas sensing performance of the MoO_3 nanostructures to ethanol was also investigated. 3D porous nest-like MoO_3 nanostructures assembled with numerous nanorods exhibited excellent property. The results may be of great benefit to further investigations of synthesizing different MoO_3 nanostructures and their gas sensing applications.

Keywords $MoO_3 \cdot Nanostructures \cdot Hydrothermal \cdot Crystal growth \cdot Sensors$

1 Introduction

As a typical layered materials and n-type metal oxide semiconductors, MoO₃ nanomaterials have drawn considerable attention because of their superior physical and chemical properties [1, 2]. In recent years, they have been applied extensively as photochromic and electrochromic devices, gas sensors and catalysis, chemical and biological sensors, catalysts, energy storage, battery electrodes and supercapacitors [3-12]. The structures and morphologies of MoO₃ affect greatly its superior properties. Up to now, significant efforts have been devoted to constructing and controlling all kinds of nanostructures, such as nanoparticles, nanorods, nanowires, nanobelts, nanofires, and urchin-like nanostructures [13-18]. Notably, the porous nanostructures assembled with 1D or 2D nanocrystals, exhibited superior sensing properties in current studies [19]. Therefore, it is very important to develop a facile, shape and size-controlled route for the formation of the porous MoO₃ nanomaterials or architectures assembled from 1D nanocrystals.

In this paper, we synthesized three MoO_3 nanomaterials via a CTAB-assisted hydrothermal process, and reported their gas sensing properties. Besides, a possible formation mechanism was discussed in detail.

2 Experimental

2.1 Synthesis of samples

All chemical reagents were of analytic purity and applied directly without further purification. Firstly, sodium molybdenum (Na₂MoO₄·2H₂O, 0.08 mmol), 10 ml 2 mol/L hydrochloric acid (HCl) solution, and cetyltrimethyl ammonium bromide (CTAB, 0.219 g, 0.365 g), were mixed in the 30 ml deionized water. Secondly, the pH value of the mixture was adjusted to 1–3.5 by dropping 2 mol/L hydrochloric acid (HCl). Thirdly, the final solution was transferred into a 100 ml Teflon-lined stainless autoclave. Then, the autoclave was maintained at 180–190 °C for 24 h, and cooled to room temperature naturally. Finally, the as-prepared samples were collected, and washed several times with

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Table 1	Experimental	condition	of the fou	ur samples
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Samples	Na ₂ MoO ₄ ·2H ₂ O (mmol)	firstly added	Secondly added	Distilled water (ml)
I	0.08	HCI (10 ml)	CTAB (0.219 g)	30
II	0.08	CTAB (0.219 g)	HCl (10 ml)	30
III	0.08	CTAB (0.365 g)	HCl (10 ml)	30

distilled water and absolute ethanol, and dried finally in a vacuum oven at 80 °C for 10 h. To better describe the samples, when HCl is firstly added, as-prepared sample with CTAB (0.219 g) is named sample I. While HCl is posteriorly added, the powders obtained with the first addition of CTAB (0.219 g), CTAB (0.365 g), are named as sample II and sample III, respectively, as shown in Table 1.

2.2 Characterization of samples

The phase and crystallinity of the as-prepared samples were characterized via a powder X-ray diffraction (XRD) with a Rigaku D/Max-1200 diffractometry employing Cu Kα radiation operated at 30 kV and 100 mA. The size and morphology of as-obtained products were investigated using a Hitachi S-4300 scanning electron microscopy (SEM).

3 Results and discussion

3.1 XRD analysis

Figure 1 illustrates the diffraction pattern of three samples. All the peaks accord well with orthorhombic MoO_3 (α -MoO_3) of the JCPDS card (No. 05-0508), whatever the surfactants CTAB is firstly added or HCl is firstly added. The results show that addition order of the surfactants and HCl, does not affect the structure and purity of the synthesized samples. No diffraction peaks of any other impurities are observed, revealing the high purity of the prepared α -MoO₃. The strong and sharp peaks indicate that the products are highly crystallized.

3.2 SEM observation

Figure 2a shows the nanorods of the sample I. It can be seen that the size of the nanorods is about 100–200 nm in diameter and 1–3 μ m in length (Fig. 2b). Figure 2c displays overall view in SEM image of the sample II, from which it could be observed that the MoO₃ products exhibit unique

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Fig. 1 XRD patterns of the products obtained

hierarchical nest-like architecture and these nest-like architectures with a diameter of about 3 μ m link each other. Figure 2d shows that the magnified nest-like MoO₃ architectures are self-assembled by numerous nanorods, which have length of 300–500 nm and diameter of 50–100 nm. Figure 2e, f shows a SEM image of the MoO₃ nanosheets. The numerous nanosheets aggregate irregularly to flower-like architecture. And the size of the flower-like architecture is about 5 μ m in diameter (Fig. 2e). As shown in Fig. 2f, the size of the nanosheets is about 500 nm–3 μ m in width and 200 nm in thickness.

3.3 Growth mechanism

Theoretically, Na₂MoO₄ and HCl firstly reacted with each other to form H₂MoO₄. Then, under the hydrothermal conditions, the intermediate species (H₂MoO₄) decomposed and massive MoO₃ crystal nuclei were formed into nanocrystals [Eqs. (1)–(3)] [8]. In fact, due to the hydrothermal acidic system with high pressure, a part of MoO₃ crystal would dissolve into the H₂MoO₄. Large amount of small recrystallized MoO₃ might be formed immediately along with the large MoO₃ grain gradually dissolving in the solution. The crystal growth of MoO₃ was a delicate balance between the circulating dissolution and recrystallization process of MoO₃. The chemical reaction equations about the formation process of MoO₃ can be described as follows:

$$MoO_4^{2-} + H^+ \rightarrow HMoO_4^-$$
(1)

$$HMoO_4^- + H^+ \to H_2MoO_4(aq)$$
⁽²⁾



Fig. 2 SEM images of **a**, **b** sample I, **c**, **d** sample II and **e**, **f** sample III

 $\rm H_2MoO_4(aq) \rightarrow MoO_3 \cdot H_2O$

(3)

Figure 3 shows a possible growth mechanism of the three samples. As a positive ionic surfactant, CTAB ionizes completely in water. As shown in Fig. 3a, when HCl was firstly added, Na_2MoO_4 and HCl firstly reacted to form H_2MoO_4 . And H_2MoO_4 decomposed and large amount of

 MoO_3 nanocrystals obtained. The later added CTAB played an important role in the formation of MoO_3 nanorods. The growth of orthorhombic α -MoO₃ with highly anisotropical structure, was influenced greatly by reaction conditions [20, 21]. It is reported that the interactions in α -MoO₃ between layers along [010] direction were weak van der Waals forces, but the interactions along [001] direction **Fig. 3** Schematic illustration of the possible formation process for three MoO₃ nanostructures



were strong covalent bonds. In other words, more energy would be released if the α -MoO₃ nanocrystals grew along [001] direction. So, it is proposed that the later added CTAB tended to adsorb on \pm (010) and \pm (100) crystal surfaces of the α -MoO₃ nanocrystals, enhancing the growth rate along the [001] direction. Therefore, later added CTAB acted as an essential structure-directing agent in the formation of α -MoO₃ nanorods, along with the hydrothermal reaction proceeding.

When the concentration of CTAB reached the critical micelle concentration (CMC) [14, 22], CTAB micelles appeared. As shown in Fig. 3b, in the spherical micelles, the lipophilic groups tended to move inward and hydrophilic groups outward. However, the MoO₄²⁻ anions would combine with the CTA⁺ cations to form the CTA⁺– MoO_4^{2-} ions pairs due to the electrostatic interactions. When the HCI was later added, the strong interactions between H⁺ and MoO_4^{2-} would suppress the attraction of MoO_4^{2-} by CTA ⁺. So, H₂MoO₄ decomposed and large amount of MoO₃ crystal nuclei, adsorption on the spherical micelles, were formed. According to the above analysis, we could can draw a conclusion that, in the acidic environment, the α -MoO₃ nanocrystals adsorption on the spherical micelles would grow to nanorods along the preferred orientation of [001] direction. As a result, the 3D nest-like α -MoO₃ nanostructures assembled with numerous nanorods were formed.

According to previous literatures, the different morphologies CTAB micelles appeared, along with the difference of the CTAB concentration and reaction temperature. As shown in Fig. 3c, 0.365 g CTAB was firstly added, CTAB laminar micelles appeared. The MoO_4^{2-} anions tended to gather between two layers due to the interaction force of the $CTA^+-MOO_4^{2-}$ ions pairs. So, after HCI was added, α -MoO₃ nanocrystals were obtained between two layers and grew gradually into sheets. On the other hand, the nanosheets had two exposed surface and surface energy was high. Thus, in order to reduce the surface energy, the

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3.4 Gas-sensing properties

Figure 4a showed the gas sensing properties of the MoO_3 nanostructures fabricated sensors to ethanol at operating temperature from 200 to 450 °C. The optimum working temperature is 350 °C. The gas response increased with the temperature increasing when the temperature is below 350 °C. While the temperature exceeded 350 °C, the gas response decreased along with temperature increasing. The highest gas responses for the samples (I, II, III) to ethanol were estimated to be 35, 45, 39, respectively.

Figure 4b showed the response of the samples to ethanol under the different concentrations. Along with the increasing of concentrations, the gas responses all have a remarkable increase. Moreover, the nest-like α -MoO₃ structures exhibited more excellent performance. It may be just because that the nanoporous nest-like hierarchical nanostructures had the sufficient nano/micro reaction rooms for chemical reaction and effective diffusion channels for gases.

4 Conclusions

In summary, different morphologies of MoO_3 were successfully prepared via a simple CTAB-assisted hydrothermal process. As an assembling and structure directing agent to controllable, CTAB played a critical role in producing MoO_3 morphologies. The nanorod-assembled nest-like α -MoO₃ hierarchical structures exhibited superior gas sensing performance to ethanol. The results represent an advance of the porous hierarchical nanostructures in further enhancing the functionality of gas



Fig. 4 Temperature versus gas response of the sensors made of MoO₃ to 400 ppm (a); Ethanol concentration versus gas response at 350 °C (b). Green line, blue, orange line for sample I, III, II, respectively

sensors. Moreover, this facile method may be extended to the synthesis of other oxides.

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Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

Ethical approval This article does not contain any studies with human participants or animals performed by any of the authors.

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