

# Equilibrium, kinetic and thermodynamic studies of Reactive Red 120 dye adsorption by chitosan beads from aqueous solution

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Abstract Chitosan beads (CHB) were prepared and studied in a batch mode operation for the adsorption of Reactive Red 120 dye from aqueous solution. Characterization on the surface of CHB was achieved by using point of zero charge (pH<sub>pzc</sub>) method, Fourier transform infrared spectroscopy, and scanning electron microscopy. Adsorbent dosage (0.02-1.5 g), initial pH solution (4-12), initial dye concentrations (30-400 mg/L), and contact time (2-500 min) were used as the function to optimize the adsorption equilibrium experiments that were carried out during the course of this study. The adsorption equilibrium data show that the adsorption process obeys the Langmuir model with maximum adsorption capacities of 114.9, 123.5 and 129.9 mg/g for 303, 313 and 323 K, respectively. The kinetics of the RR 120 adsorption was wellfitted to the pseudo-second-order kinetics. Thermodynamic parameters such as standard Gibbs free energy ( $\Delta G^{\circ}$ ), standard enthalpy ( $\Delta H^{\circ}$ ) and standard entropy ( $\Delta S^{\circ}$ ) were determined. The positive value of enthalpy indicates that the uptake of RR 120 onto CHB is endothermic in nature. The results obtained supported the use of CHB as an effective as well as favorable adsorbent in treating RR 120 dye.

**Keywords** Chitosan · Adsorption · Reactive Red 120 · Beads

#### 1 Introduction

Most of the textile, clothing, leather, cosmetics, paper, printing, and plastic industries use synthetic dyes as part of their production processes. However, the colored effluents might have comprised the synthetic dyestuff produced from these industries (Sharma et al. 2011). The synthetic dyes are classified as hazardous, toxic and nonbiodegradable as a result in restraining the photosynthesis activity by blocking the sunlight from penetrating into the water bodies. The exposure of colored substances to the environment even at trace levels is believed to be relatively risky for living things (Huang et al. 2013). Most of these dyes may also cause rigorous damage to humans such as dermatitis, cancer, jaundice, tumors, skin irritation, and heart defects (Alver and Metin 2012). Thus, it is essential to eliminate the hazardous compound in dyes from effluents before they can be discharged into the environment. It is important to select the most appropriate and suitable treatment method for the removal of dyes from wastewater by taking into consideration the source, composition and process of wastewater generation.

The existent of diverse treatment methods such as adsorption (Jawad et al. 2016a; Rashid et al. 2016), bioremediation (Khataee et al. 2012), electrochemical degradation (Fan et al. 2008), cation exchange membranes (Wu et al. 2008), Fenton chemical oxidation (Woo et al. 2014), and photocatalysis (Jawad et al. 2015, 2016b) had been extensively used for the past decades in removing dyes from aquatic bodies. Among these methods, adsorption received great attentions owing to its simplicity of design, high performance and convenient in operating without the production of dangerous end products

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(Rafatullah et al. 2010). Activated carbon is the most effective and efficient adsorbent for dye removal from aqueous effluents because of its organized pore structure and rational surface area that leads to high adsorption capacity. However, its high cost has motivated the search for inexpensive, locally available, and effective biosorbents (Sharma et al. 2011).

Among various biosorbents, chitosan has drawn a lot of attention of researches due to its content of amino and hydroxyl functional groups that act as highly active adsorption sites. Chitosan ( $\beta$ -(1  $\rightarrow$  4)-2-amino-2-deoxy-Dglucose) is a low cost biopolymer that has chemical characteristics such as nontoxic, heterogeneous, linear, cationic and biodegradable polysaccharide (Gupta 2009; Vakili et al. 2014). The chitosan backbone is a special biopolymer and has become benchmark of research material in various water treatment technologies attributable to the presence of free amino (-NH<sub>2</sub>) and hydroxyl (-OH) groups that act as adsorption sites (Auta and Hameed 2013, 2014). Given that the amino groups can be easily protonated in acidic solution, strong electrostatic attraction combined with higher adsorption affinity, especially toward an unlimited number of anionic dyes, can be achieved (Crini and Badot 2008; Nawi et al. 2010; Ngah et al. 2011; Vakili et al. 2014). However, natural chitosan is compressible at high operating pressure with high swelling index, and soluble in many organic acids (Rodrigues et al. 2008; Nawi et al. 2011).

Thus, physical modification of chitosan by converting chitosan powder and/or flakes into beads, film, and membrane is an important step to increase the surface area and porosity, resulting in improving the access to internal adsorption sites in the polymeric structure of chitosan (Miretzky and Cirelli 2009). Moreover, physical modification can also permit the polymer network to be expanded which enhances the diffusion of large size molecules and also reduce the crystalline state of the polymer (Azlan et al. 2009). Therefore, the aim of this work is to produce chitosan beads as a good and effective adsorbent for the removal of poly aromatic textile dyes with a high molecular weight like Reactive Red 120 (RR120).

## 2 Materials and methods

#### 2.1 Chemicals and materials

The chitosan was purchased from Sigma-Aldrich with a monomer molecular weight of 322 g/mol. The Reactive Red 120 (RR 120) used in this work was obtained from Sigma-Aldrich molecular weight: 1469.34 g/mol; molecular formula:  $C_{44}H_{24}Cl_2N_{14}Na_6O_{20}S_6$ ;  $\lambda_{max}$ : 534 nm. Analytical grade chemicals (CH<sub>3</sub>COOH, HCl, and NaOH) were purchased from R&M Chemicals. All these chemicals were

used directly without further purification. Ultra-pure water of 18.2  $M\Omega$  cm<sup>-1</sup> was used throughout this work.

#### 2.2 Adsorbate

Stock solution of  $1000 \text{ mg L}^{-1}$  of RR120 was done by dissolving 1.0 g of RR120 powder with ultra-pure water in a 1-L volumetric flask. This stock solution was then diluted to obtain  $30\text{--}400 \text{ mg L}^{-1}$  initial concentration of dye which was used throughout the adsorption process. The molecular structure of RR 120 is shown in Fig. 1.

#### 2.3 Preparations and characterization of CHB

Two grams of chitosan flakes was dissolved in 90 mL of 5 % acetic acid solution. The viscous solution of chitosan was left with vigorous stirring using magnetic bar for 24 h until all the chitosan flakes were completely dissolved. The beads was formed by dropping the viscous chitosan solution using 10 mL syringe (TERUMO 10 cc/mL) into 1000 mL of 0.05 M NaOH solution, and the beads were left stirring for 24 h. The beads were washed using distilled water and dried for 24 h at room temperature. The dried beads were sieved to a constant size of 212 µm before use. The pH<sub>pzc</sub> was analyzed by using a pH meter (Metrohm, Model 827 pH Lab, Switzerland). Fourier transform infrared (FTIR) spectrum analyses were recorded using PerkinElmer, Spectrum RX I spectroscope (4000–400 cm<sup>-1</sup>). The Surface properties of CHB before and after adsorption of RR 120 were observed by using scanning electron microscope, SEM, Leo Supra 50VP, Carl zeiss SMT instrument.

# 2.4 Batch adsorption experiments

The uptake of RR 120 onto CHB was investigated in a batch experiments. The experiments were carried out in a

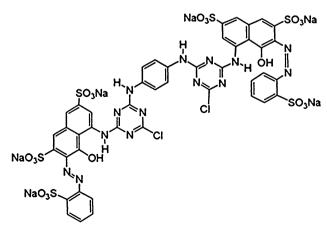


Fig. 1 Molecular structure of Reactive Red 120 dye



sequence of 250-mL Erlenmeyer flask containing 100 mL RR 120 solution with different initial concentrations (30–400 mg/L). Mass of adsorbent ranging from 0.02 to 1.5 g were added to the solution with pH varied from pH 4–12 and were agitated with a shaking speed of 90 strokes/min and 303 K until equilibrium was reached (up to 500 min) using a thermostat shaker (Memmert waterbath model WNB7-45, Germany). The pH of RR 120 was adjusted by using 0.10 M NaOH or HCl. After shaking the samples, the adsorbent was separated by centrifuged (KUBOTA model 2800) at 2400 rpm for 10 min. The supernatants were later analyzed using UV spectrophotometer (model HACH DR2800). The dye uptake  $q_{\rm e}$  (mg/g) and the percent of color removal (% CR) of RR 120 were determined using Eqs. (1) and (2), respectively.

$$q_{\rm e} = \frac{(C_0 - C_{\rm e})V}{m} \tag{1}$$

$$CR \% = \frac{(C_0 - C_e)}{C_o} \times 100$$
 (2)

where  $C_0$  (mg/L) and  $C_{\rm e}$  (mg/L) are the initial dye concentrations and the dye concentration at equilibrium, respectively. V is the volume of the dye solution (L), and m is the mass of adsorbent used (g). The adsorption experiments were conducted in duplicates and the results are reported as average.

# 3 Results and discussion

#### 3.1 Characterization of CHB

### 3.1.1 $pH_{nzc}$ of CHB

The point of zero charge (pH<sub>pzc</sub>) analysis was conducted to evaluate the charge-dependent state of CHB. The value of pH<sub>pzc</sub> for CHB was 7.05. From this observation, it can be concluded that the surface charge for CHB was classified as positively charged where the values of pH of the solution was lower than pHpzc. At pH values below the pH<sub>pzc</sub>, CHB adopts a positive charge of the surface because of the protonation of the amine groups ( $-NH_2$ ) available on the surface of CHB and converts them into cationic groups ( $-NH_3^+$ ) favoring the adsorption of anions (Nawi et al. 2010).

## 3.1.2 FTIR spectral analysis

FTIR analysis was performed for CHB as shown in Fig. 2a before and Fig. 2b after being contact with RR 120 dye solution. As observed in Fig. 2a, the major peak at 3451 cm<sup>-1</sup> can be attributed to the strong band vibration of -OH and -NH groups. -CH<sub>2</sub> stretching appeared at

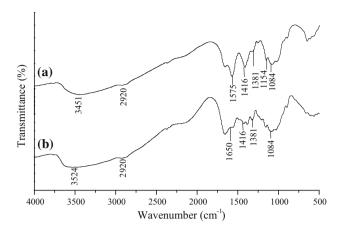


Fig. 2 FTIR spectra of a CHB before adsorption and b CHB after RR120 adsorption

2920 cm<sup>-1</sup> for asymmetric vibration meanwhile the peaks at around 1381 cm<sup>-1</sup> and 1416 cm<sup>-1</sup> are assigned to asymmetric deformation of –CH<sub>3</sub> in amide group (Rusmin et al. 2015). The band depicted the skeletal vibrational stretch of C–O in polysaccharide is obvious at 1084 cm<sup>-1</sup> (Al-Sagheer and Merchant 2011). After adsorption of RR 120 as depicted in Fig. 2b, the amide bonds in chitosan show the characteristic of absorbance at 1650 cm<sup>-1</sup> due to stretching of amide I (C=O). Other changes were seen at the absorbance band of 1575 cm<sup>-1</sup> which corresponds to the interaction of (C–N) and (C–N–H). On the other hand, the C–H bond interaction due to amide II is evident at the peak of 1416 cm<sup>-1</sup> where the peak deformed after adsorption (Deveci et al. 2015). The peak at 1154 cm<sup>-1</sup> shows antisymmetric of C–O–C stretching (Martínez et al. 2004).

#### 3.1.3 Surface morphology of CHB

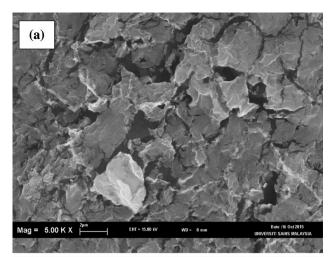
The morphology images of before and after the adsorption of RR 120 onto CHB were analyzed and are presented in Fig. 3a, b respectively. The surface of CHB before adsorption is highly heterogeneous as illustrated in Fig. 3a. It is clearly visible that the cavities with different size and shape were spotted on the surface of CHB. The cavity structure is suitable for enhancing the adsorption of RR 120 within the structure of CHB. This statement can be strengthened by Fig. 3b which shows clearly that the CHB surface has changed after the adsorption of RR 120 dye as evidenced by more dense and less cavities are seen on the surface of CHB.

# 3.2 Batch adsorption studies

# 3.2.1 Effect of adsorbent dosage

Different amounts of CHB dosage varying from 0.020 to 1.5 g were used to study the adsorption of RR 120 dye. The





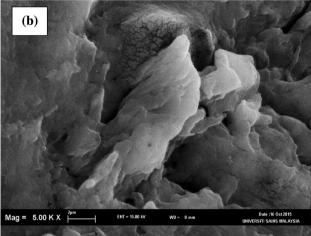
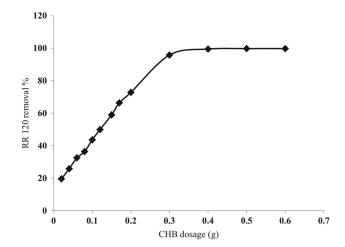


Fig. 3 SEM images of a CHB before adsorption and b CHB after RR120 adsorption

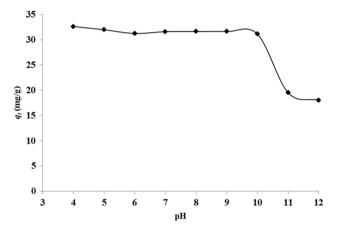
dependence of RR 120 adsorption on CHB was studied by incubating 100 mL of RR 120 solution with an initial dye concentration of 100 mg/L for a contact time of 180 min at 303 K, a 90 strokes/min shaking speed, and normal pH of 5.22 for the initial RR 120 solution. Figure 4 shows the percentage of RR 120 removal increased from 19.5 to 95.8 % by increasing the CHB dosage from 0.02 to 0.3 g. As the dosage increases, the removal of RR 120 increases as well. This can be attributed to the availability of adsorption sites presented on the surface of the adsorbent. The highest amount of adsorbent dosage achieved for CHB was 0.30 g/100 mL and was chosen as the optimal mass for the further investigations.

## 3.2.2 Effect of solution pH

The initial pH for the adsorption of RR 120 dye was evaluated over a pH range of 4–12 as shown in Fig. 5. Based on the graph, the optimum uptake of RR 120 on the surface of



**Fig. 4** Effect of adsorbent dosage on RR120 removal (%) at initial pH of solution = pH 5.22 (unadjusted),  $[RR120]_o$  dye = 100 mg/L, volume of solution = 100 mL, shaking speed = 90 strokes/min and contact time = 180 min



**Fig. 5** Effect of initial pH on RR 120 removal ([RR120]<sub>o</sub> dye = 100 mg/L, amount of adsorbent CH: 0.3 g, temperature: 303 K, contact time: 180 min, agitation speed = 90 strokes and volume of solution = 100 mL)

CHB can be observed at acidic and neutral pH environments, whereas a sharp drop in adsorption can be observed at drastic basic environments of pH 11–12. This phenomenon can be explained by the interaction between the hydrogen atoms (H<sup>+</sup>) with amine groups (–NH<sub>2</sub>) that may lead to the protonation of the NH<sub>2</sub> functional group in chitosan. Consequently, at pH lower than 6.5 (pH < pH<sub>pzc</sub>), the surface charge will become positive in acidic environment as expressed by Eq. (3). Thus, this phenomenon supports the result obtained by pH<sub>pzc</sub> analysis.

$$R-NH_2 \stackrel{H^+}{\leftrightarrow} R-NH_3^+ \tag{3}$$

Additionally, by decreasing the pH value of dye solution, the intensity of the positive charge on the chitosan



polymeric surface will be increased and making the sorption process pH sensitive (Chatterjee et al. 2005).

In aqueous solution, the sulfonate group from RR 120 dye is dissociated and is being converted to anionic dye ions as expressed in Eq. (4):

$$RR120-SO_3Na \stackrel{H_2O}{\leftrightarrow} RR120-SO_3^- + Na^+$$
 (4)

Then, the adsorption process occurs due to the electrostatic interaction between positive charge on CHB surface and the negative charge of RR 120 dye. The equation is expressed as in Eq. (5).

$$R-NH_3^+ + RR120-SO_3^- \leftrightarrow R-NH_3^+O_3S-RR120$$
 (5)

A similar observation has been reported by Farzana and Meenakshi (2014) on the removal of toxic dyes using titanium dioxide impregnated chitosan beads. Therefore, pH 4.0 was used as the pH value of RR 120 solution in this study.

#### 3.2.3 Effect of initial dye concentration and contact time

The adsorption of RR 120 dye by CHB was investigated and plotted by the means of adsorption capacity versus contact time at initial RR120 concentration ranging from 30 to 400 mg/L as shown in Fig. 6. The RR 120 uptake increased rapidly with an increase in initial dye concentration as the amount of RR120 being adsorbed by CHB. As RR 120 concentrations increase, the collision rate between RR 120 molecules and CHB surface can be increased as well. Thus, more RR 120 anions were moved to the CHB surface. Longer contact time was needed to attend equilibrium at higher RR 120 concentration as there was a tendency for the RR 120 to pass deeper within the

interior surface of the CHB and occupancy of more active adsorption sites available.

#### 3.3 Adsorption isotherms

Adsorption isotherms explain the interaction between adsorbate with adsorbent, where it describes the interaction on how the dye molecules distribute between the bulk dye solution and the solid adsorbent once the system attended equilibrium state (Njoku et al. 2014). The linear Langmuir isotherm and Freundlich isotherm can be obtained from the equilibrium data. The Langmuir model (Langmuir 1918) describes monolayer adsorption processes for uniform adsorption sites, according to Eq. (6):

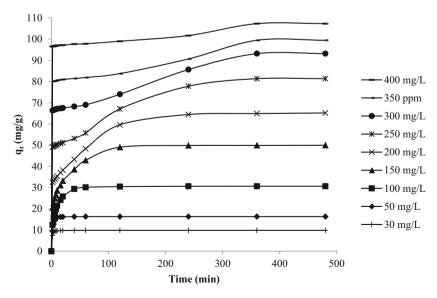
$$\frac{C_{\rm e}}{q_{\rm e}} = \frac{1}{q_{\rm m}K_{\rm L}} + \frac{1}{q_{\rm m}}C_{\rm e} \tag{6}$$

where  $C_{\rm e}$  is the concentration (mg/L) of RR 120 at equilibrium time and  $q_{\rm e}$  is the amount of RR 120 adsorbed per amount of adsorbent (mg/g),  $K_{\rm L}$  is the Langmuir equilibrium constant, and  $q_{\rm m}$  is the amount of RR 120 required to form a monolayer. Hence, a straight line with a slope  $(1/q_{\rm m})$  and an intercept as  $(1/q_{\rm m})$  can be obtained by plotting  $C_{\rm e}/q_{\rm e}$  versus  $C_{\rm e}$  as shown in Fig. 7.

The Freundlich model (Freundlich 1906) describes the multilayer adsorption isotherm onto heterogeneous adsorption sites, according to Eq. (7):

$$\ln q_{\rm e} = \ln K_{\rm F} + \frac{1}{n_{\rm F}} \ln C_{\rm e} \tag{7}$$

 $K_{\rm F}$  and n are Freundlich constants.  $K_{\rm F}$  [mg/g (L/mg)<sup>1/n</sup>] represents the adsorption capacity and 1/n indicates the adsorption intensity and curvature.  $K_{\rm F}$  and  $n_{\rm F}$  can be



**Fig. 6** Effect of initial dye concentration on the adsorption of RR120 dye (initial pH of solution = unadjusted, amount of CH adsorbent = 0.3 g, temperature = 303 K, agitation speed = 90 strokes, and volume of solution = 100 mL)



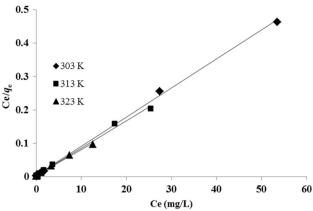


Fig. 7 Langmuir isotherm plots for the adsorption of RR120 onto CHB at variable temperatures

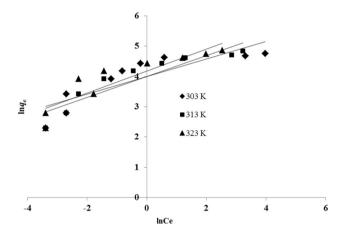


Fig. 8 Freundlich isotherm plots for the adsorption of RR120 onto CHB at variable temperatures

calculated from the intercept and slope of the plot of  $\ln q_{\rm e}$ versus  $\ln C_e$  as shown in Fig. 8.

At the variable temperatures of 303, 313 and 323 K, the adsorption parameters for both models Langmuir and Freundlich are presented in Table 1. Based on the goodness-of-fit  $R^2$  values, the adsorption of RR 120 onto CHB by the Langmuir model shows a better definition of the RR 120 adsorption. This implies that RR120 dye form a monolayer coverage on the homogeneous surface of the adsorbent that are energetically equivalent (Foo and Hameed 2012).

# 3.4 Kinetics study

The kinetic data were analyzed using two different kinetic models, namely pseudo-first-order (PFO) model and pseudo-second-order (PSO) model. The PFO model was suggested by (Lagergren 1898) and its linearized form is expressed by Eq. (8):

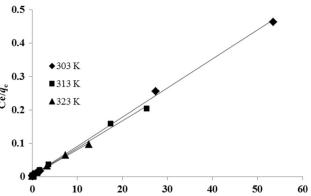


Table 1 Isotherm parameters for removal of RR120 onto CHB at various temperatures

Temperature (K)		Langmuir isotherm					
		$q_{\rm m}$ (mg/g)	$K_{\rm L}$ (L/mg)	$R^2$			
303		114.9	2.35	0.9989			
313		123.5	1.72	0.9955			
323		129.9	2.20	0.9941			
	Freun	Freundlich isotherm					
	$K_{\rm F}$ [mg/g (L/mg) <sup>1/n</sup> ]		1/ <i>n</i>	$R^2$			
303	54.3		3.44	0.7316			
313	54.3		2.90	0.8529			
323	65.1		2.75	0.8149			
323	03.1		2.73	0.01			

$$\ln(q_{\rm e} - q_{\rm t}) = \ln q_{\rm e} - (k_1)t \tag{8}$$

where  $q_e$  (mg/g) and  $q_t$  (mg/g) are the amount of adsorbate adsorbed onto adsorbent at equilibrium and time t, respectively; while  $k_1$  (1/min) is the pseudo-first-order rate constant. From the slope of the plots of  $ln(q_e - q_t)$  versus t, the values of  $k_1$  can be determined as shown in Fig. 9. The linear pattern of the PSO model (Ho and McKay 1998) is described by Eq. (9):

$$\frac{t}{q_{\rm t}} = \frac{1}{k_2 q_{\rm e}^2} + \frac{t}{q_{\rm e}} \tag{9}$$

where  $k_2$  (g/min mg) is the rate constant of pseudo-secondorder model adsorption. The values of  $k_2$  and  $q_{e(Theo)}$  were calculated from the intercept and slope of  $t/q_t$  versus t, respectively, and are presented in Fig. 10. The kinetic data for the adsorption of RR120 onto CHB under various conditions were calculated from the related plots and are presented in Table 2. The linear regression coefficient,  $R^2$ values obtained are favorable where the values of

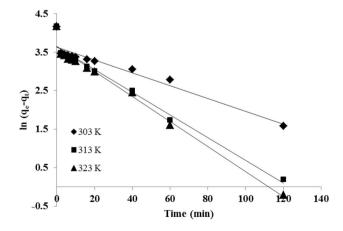


Fig. 9 Pseudo-first-order (PFO) kinetics of RR 120 (200 mg/L) adsorption on CHB at variable temperatures



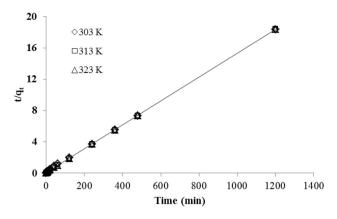


Fig. 10 Pseudo-second-order (PSO) kinetics of RR 120 (200 mg/L) adsorption on CHB at variable temperatures

**Table 2** Pseudo-first-order and pseudo-second-order kinetic adsorption parameters applied to experimental data for the adsorption of RR120 on CHB at variable temperatures

	Temperature (K)			
	303	313	323	
Pseudo-first order				
$q_{ m exp}$	38.2	38.3	38.6	
$q_{ m cal}$	38.0	38.40	38.7	
$k_1$	0.0167	0.0296	0.0326	
$R^2$	0.9038	0.9708	0.9754	
Pseudo-second order				
$q_{ m exp}$	65.3	65.2	65.3	
$q_{ m cal}$	65.8	65.79	65.79	
$k_2$	0.0017	0.0029	0.0031	
$R^2$	0.9996	0.9999	0.9999	

 $R^2 \geq 0.99$ . This was also in line with the calculated values  $q_{\rm e,cal}$  obtained which are comparable to the experimental values,  $q_{\rm e,exp}$ . Therefore, the best fitted model for the kinetic uptake of RR 120 onto CHB was the PSO model.

#### 3.5 Thermodynamics study

The thermodynamic functions of adsorption of RR 120 onto CHB were calculated from the experimental results performed at 303, 313 and 323 K. The changes in Gibbs free energy ( $\Delta G^{\circ}$ ), enthalpy ( $\Delta H^{\circ}$ ) and entropy ( $\Delta S^{\circ}$ ) were calculated using Eqs. (10–12) (Karaçetin et al. 2014):

$$k_{\rm d} = \frac{q_{\rm e}}{C_{\rm e}} \tag{10}$$

$$\Delta G^{\circ} = -RT \ln k_{\rm d} \tag{11}$$

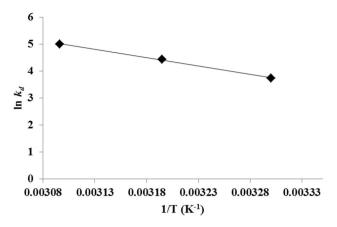


Fig. 11 Plot of  $\ln K_{\rm d}$  versus 1/T for estimation of thermodynamic parameters for the adsorption of RR120 onto CHB

Table 3 Thermodynamic parameters for the adsorption of RR120 onto CHB  $\,$ 

T (°C)	$k_{\mathrm{d}}$	$\Delta G_{\rm ads}^{\circ}$ (kJ mol <sup>-1</sup> )	$\Delta H_{\rm ads}^{\circ}$ (kJ mol <sup>-1</sup> )	$\Delta S_{\rm ads}^{\circ}$ (kJ mol <sup>-1</sup> )
303	41.623	-9.39	51.68	0.2017
313	83.580	-11.15		
323	148.13	-12.59		

$$\ln k_{\rm d} = \frac{\Delta S^{\circ}}{R} - \frac{\Delta H^{\circ}}{RT} \tag{12}$$

where  $k_{\rm d}$  is the distribution coefficient,  $q_{\rm e}$  is the concentration of RR 120 adsorbed on CHB at equilibrium (mg/L),  $C_{\rm e}$  is the equilibrium concentration of RR120 in the liquid phase (mg/L), R is the universal gas constant (8.314 J/mol K), and T is the absolute temperature (K). The values of  $\Delta H^{\circ}$  and  $\Delta S^{\circ}$  were calculated from the slope and intercept of van't Hoff plots ( $\ln k_d$  versus 1/T) as shown in Fig. 11, and the thermodynamic parameters are tabulated in Table 3. Positive value of the enthalpy change  $(\Delta H^{\circ} = +51.68 \text{ kJ/mol})$  is endothermic in nature which is consistent with the order of Langmuir adsorption capacity. Furthermore, this value also confirmed that the adsorption follows a chemisorption mechanism in nature involving strong forces of attractions (Yu et al. 2001; Gerçel et al. 2007). On the other hand, negative value for adsorption standard free energy change  $\Delta G^{\circ}$  and a positive standard entropy change  $\Delta S^{\circ}$  indicate that the process is a spontaneous process. The positive value of  $\Delta S^{\circ}$  also confirms a high preference of RR120 molecules for the surface of CHB and also suggests the possibility of some structural changes or readjustments in the dye-CHB adsorption complex.



#### 4 Conclusions

In this work, chitosan powder was converted into beads form and successful study was completed for the adsorption of RR 120 dye from aqueous solution. Adsorption equilibrium experiments were performed as a function of adsorbent dosage, pH, initial dye concentration and contact time. CHB showed the highest adsorption capacity for RR 120 dye at pH 4. Meanwhile, the optimum adsorbent dosage was 0.3 g. Langmuir isotherm showed better correlation coefficient as compared to Freundlich model with adsorption capacity,  $q_{\text{max}}$  of 114.9, 123.5 and 129.9 mg/g for 303, 313 and 323 K, respectively. It was found that the study fits pseudo-secondorder equation and was the best in describing the adsorption kinetics of RR 120 on CHB. Thermodynamics calculation denotes that the adsorption process was spontaneous and endothermic in nature.

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