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# Ionic-liquid-assisted synthesis of metal single-atom catalysts for benzene oxidation to phenol

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ABSTRACT Ionic liquids (ILs) have the advantages of low cost, eco-friendliness, abundant heteroatoms, excellent solubility, and coordinated ability with metal ions. These features make ILs a suitable precursor for fabricating metal singleatom catalysts (SACs). Herein, we prepared various metal single atoms anchored on ultrathin N-doped nanosheets (denoted as Cu<sub>1</sub>/NC, Fe<sub>1</sub>/NC, Co<sub>1</sub>/NC, Ni<sub>1</sub>/NC, and Pd<sub>1</sub>/NC) by direct pyrolysis using ILs and g-C<sub>3</sub>N<sub>4</sub> nanosheets as templates. Taking benzene oxidation to phenol with H<sub>2</sub>O<sub>2</sub> as a model reaction to evaluate their catalytic performance and potential applications, Cu<sub>1</sub>/NC calcined at 1000°C (denoted as Cu<sub>1</sub>/NC-1000) exhibits the highest activity with a turnover frequency of about 200 h<sup>-1</sup> in the first 1 h at 60°C, which is better than that of most metal SACs reported in the literature. High benzene conversion of 82% with high phenol selectivity of 96% and excellent recyclability were achieved using the Cu<sub>1</sub>/NC-1000 catalyst. This study provides an efficient general strategy for fabricating SACs using ILs for catalytic applications.

Keywords: single-atom catalysis, copper, benzene oxidation, ionic liquids

#### **INTRODUCTION**

Due to the high atom utilization and particular unsaturated coordination environment, single-atom catalysts (SACs) have recently attracted extensive research interest, and they have shown superior catalytic performance in electro/photo/thermal catalytic reactions [1–6]. Various methods have been developed to fabricate SACs, and they can be roughly categorized as "bottom-up" and "top-down" routes based on the starting precursors [7–8]. Nevertheless, abundant coordination heteroatoms or defects are required to stabilize single metal atoms during the preparation processes [9–11]. Heteroatoms with lone pairs of electrons, particularly, N, O, P, and S have strong coordination ability to anchor metal single atoms and provide SACs with unique electronic structures [12–18].

The advantageous features of ionic liquids (ILs), such as lowcost, eco-friendliness, abundant heteroatoms, excellent solubility, and coordinated ability with metal ions make them suitable precursors for fabricating catalysts [19–23]. Through direct pyrolysis, ILs have been used to prepare porous carbon materials with different structural defects and heteroatom doping for oxidative removal of naproxen [24]. Through the pyrolysis of a cationic polyionic liquid with a cobalt (II) chloride anion, coreshell cobalt nanoparticles encapsulated in graphite carbon were obtained to achieve selective dehydrogenation of primary amines to imines [25]. Besides pyrolysis, ILs could be used for the electrostatic stabilization of SACs in the hydrogenation of acetylene [26]. Furthermore, the nanoconfinement of ILs at single-Ni sites could improve CO<sub>2</sub> electrocatalytic reduction [27]. Considering the features of ILs and the aforementioned demonstrations, we anticipate that ILs would be a better precursor for anchoring metal atoms [28] to prepare SACs.

Herein, we designed an efficient pathway to synthesize metal SACs using ILs. ILs and metal ions were first coordinated [29] and then coadsorbed on the surface of  $g-C_3N_4$  nanosheets in water. After water evaporation, metal SACs were obtained through direct pyrolysis of the powder under an argon atmosphere. Various metal SACs (Cu, Fe, Co, Ni, Pd, etc.) could be fabricated using this strategy. The prepared SACs were tested for benzene oxidation to phenol with  $H_2O_2$ , a crucial and useful reaction in industry. The results show that Cu SAC pyrolyzed at 1000°C (denoted as Cu<sub>1</sub>/NC-1000) exhibits the highest activity with a turnover frequency (TOF) of 200 h<sup>-1</sup> in the first 1 h at 60°C, which is better than that of most metal SACs reported in the literature. High benzene conversion (82%) with high phenol selectivity (96%) and excellent recyclability is achieved using Cu<sub>1</sub>/NC-1000.

#### **EXPERIMENTAL SECTION**

#### Materials

All chemicals were used as received without further purification. 1-Vinyl-3-ethylimidazolium bromide (VEIMBr) and 1-vinyl-3ethylimidazolium tetrafluoroborate were obtained from Damas Beta. Copper (II) chloride dihydrate (CuCl<sub>2</sub>·2H<sub>2</sub>O, 98%) was obtained from Acros Organics. Urea (AR), and iron (III) chloride hexahydrate (FeCl<sub>3</sub>·6H<sub>2</sub>O, CP), nickel (II) chloride hexahydrate (NiCl<sub>2</sub>·6H<sub>2</sub>O, Ar), and cobalt (II) chloride hexahydrate (CoCl<sub>2</sub>·6H<sub>2</sub>O, Ar) were provided by Shanghai Chemical Reagents, China. PdCl<sub>2</sub> was purchased from Shanghai Tuosi

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#### Preparation of g-C<sub>3</sub>N<sub>4</sub> nanosheets

 $g-C_3N_4$  nanosheets were synthesized following the procedure reported in the literature [30]. An amount of urea was put into the crucible with a cover. Then, it was annealed at 550°C for 4 h in a muffle with a heating rate of 2.3°C min<sup>-1</sup>.

#### Preparation of Cu<sub>1</sub>/NC

Following a typical procedure, 2 mg of  $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$  and 660 mg of VEIMBr were dissolved in 10 mL of  $\text{H}_2\text{O}$ . Then, 400 mg of g- $\text{C}_3\text{N}_4$  nanosheet was added to the solution. After stirring for 2 h, the solution was frozen-dried. The obtained powder was annealed at a high temperature for 2 h under an Ar atmosphere at a heating rate of 3°C min<sup>-1</sup>.

#### Preparation of Fe<sub>1</sub>/NC, Co<sub>1</sub>/NC, and Ni<sub>1</sub>/NC

The synthesis of different catalysts was the same as that of Cu SAC, except that 2 mg of  $CuCl_2 \cdot 2H_2O$  was replaced by 4.8 mg of FeCl\_3 \cdot 6H\_2O, 4 mg of CoCl\_2 \cdot 6H\_2O, and 4 mg of NiCl\_2 \cdot 6H\_2O, respectively, for Fe<sub>1</sub>/NC, Co<sub>1</sub>/NC, and Ni<sub>1</sub>/NC.

#### Preparation of Pd<sub>1</sub>-NC

The synthesis of Pd SAC was the same as that of Cu SAC except that 2 mg of CuCl<sub>2</sub>·2H<sub>2</sub>O was replaced by 1 mg of PdCl<sub>2</sub> and 660 mg of VEIMBr was replaced by 660 mg of 1-vinyl-3-ethylimidazolium tetrafluoroborate.

#### Characterizations

The morphology and microstructures of the samples were characterized using transmission electron microscopy (TEM) (JEM-2100F, JEOL, Japan) and high-resolution TEM (HR-TEM) (JEM-2100F, JEOL, Japan) working at 200 kV and scanning electron microscopy (SEM) (HITACHI S-4800, Japan) working at 10 kV. Elemental mapping was obtained using HR-TEM equipped with an Oxford detector. Powder X-ray diffraction (XRD) patterns were obtained using the Rigaku D/max-2500n diffractometer with Cu K $\alpha$  radiation ( $\lambda = 1.5418$  Å) at 40 kV and 200 mA. X-ray photoelectron spectroscopy (XPS) was performed using a VG Scientific ESCALab220i-XL electron spectrometer with 300-W Al ka radiation. Inductively coupled plasma atomic emission spectroscopy (ICP-AES, Shimadzu ICPE-9000) was used to measure the loading content of metals on the catalysts. Aberration-corrected high-angle annular dark-field scanning transmission electron microscopy (AC-HAADF-STEM) images were obtained using JEOL ARM300F (JEOL, Tokyo, Japan) scanning transmission electron microscope operated at 200 kV with a cold-field emission gun and double hexapole Cs correctors (CEOS GmbH, Heidelberg, Germany). The Brunauer-Emmett-Teller (BET) surface areas of the samples were determined by measuring the N2 adsorption and desorption isotherms on a Micromeritics ASAP 2460 surface area and porosity analyzer at 77 K. Before the BET measurement, all samples were degassed under dynamic vacuum at 220°C for 12 h.

#### XAS measurements and analysis

X-ray absorption spectroscopy (XAS) was performed at 1W1B station in Beijing Synchrotron Radiation Facility (BSRF). The storage rings of BSRF were operated at 2.5 GeV with an average current of 250 mA. Using Si (111) double-crystal mono-chromator, data collection was performed in transmission/

fluorescence mode using an ionization chamber. All spectra were collected in ambient conditions.

The acquired extended X-ray absorption fine structure (EXAFS) data were processed according to standard procedures using an ATHENA module implemented in IFEFFIT software. The  $k^3$ -weighted EXAFS spectra were obtained by subtracting the post-edge background from the overall absorption and then normalizing it with respect to the edge-jump step. Subsequently, the  $k^3$ -weighted  $\chi(k)$  data of Cu K-edge were Fourier transformed into real (R) space using a hanning window (dk = 1.0 Å<sup>-1</sup>) to separate the EXAFS contributions from various coordination shells. To obtain the quantitative structural parameters around central atoms, least-squares curve parameter fitting was performed using the ARTEMIS module of IFEFFIT software [31–33].

#### General catalytic test

For the catalytic test, 10 mg of catalyst and 6 mL of methyl cyanide (MeCN) were added to a 25-mL glass reaction tube sealed with a Teflon lid (Beijing Synthware Glass, Inc. Pressure Vessel, HeavyWall). Then,  $300 \,\mu\text{L}$  of benzene and  $5 \,\text{mL}$  of  $H_2O_2$ were added sequentially. The reaction mixture was stirred in a preheated 60°C oil bath for a desired time. After the reaction, the reaction mixture was cooled to room temperature and 100  $\mu L$  of *n*-tridecane was added. The solution was extracted using 10 mL of ethyl acetate, and the solid catalyst was recovered by centrifugation. Then, the catalyst was filtered off, and a sample of the mixture was directly subjected to gas chromatography (GC) or gas chromatography-mass (GC-MS) spectrometry. The gas chromatograph (Shimadzu GC-2010) was equipped with a flame ionization detector and an Rtx-5 capillary column (0.25 mm in diameter, 30 m in length). The GC-MS (Shimadzu GCMS-QP2010S) was equipped with an HP-5MS capillary column (0.25 mm in diameter, 30 m in length).

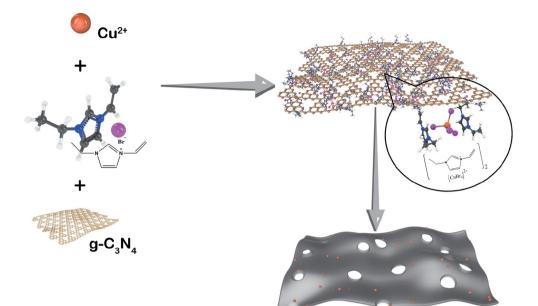
For the time-dependent catalytic performance test, the reaction mixture included 10 mg of catalyst, 6 mL of MeCN,  $300 \,\mu$ L of benzene, and 5 mL of H<sub>2</sub>O<sub>2</sub> at 60°C. When the reaction time reached 6 h, another 5 mL of H<sub>2</sub>O<sub>2</sub> was added.

For the recyclability test, the reaction conditions were: 10 mg of catalyst, 6 mL of MeCN, 300  $\mu$ L of benzene, 5 mL of H<sub>2</sub>O<sub>2</sub>, 60°C, and 6 h. At the end of the catalytic reaction, the mixture was centrifuged and the solid was recovered, washed five times with MeCN, dried at 60°C under vacuum and then reused in the next run.

#### **RESULTS AND DISCUSSION**

#### Preparation and characterizations

Taking Cu as an example, Scheme 1 illustrates the synthesis procedure for Cu<sub>1</sub>/NC using ILs. SEM and XRD results suggest that the metal cations-ILs complex is uniformly adsorbed on the surface of  $g-C_3N_4$  nanosheets (Fig. S1). After calcination, the Cu SACs were denoted as Cu<sub>1</sub>/NC-800, Cu<sub>1</sub>/NC-900, and Cu<sub>1</sub>/NC-1000, corresponding to the calcination temperature of 800, 900 and 1000°C, respectively. The morphology and microstructure of Cu<sub>1</sub>/NC-1000 were first characterized by TEM and HR-TEM. As shown in Fig. 1a, b, Cu<sub>1</sub>/NC-1000 exhibits an ultrathin nanosheet structure, and no nanoparticles could be observed. However, the energy-dispersive X-ray spectroscopy (EDS) mapping images reveal Cu species dispersed in the nitrogendoped carbon nanosheets (Fig. 1c). The Cu amount was about



Scheme 1 Schematic illustration of the synthesis of Cu<sub>1</sub>/NC catalyst.

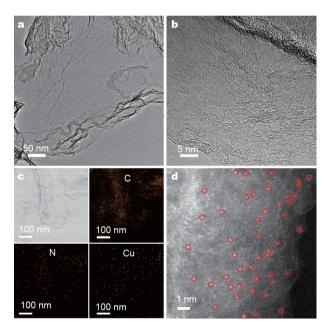
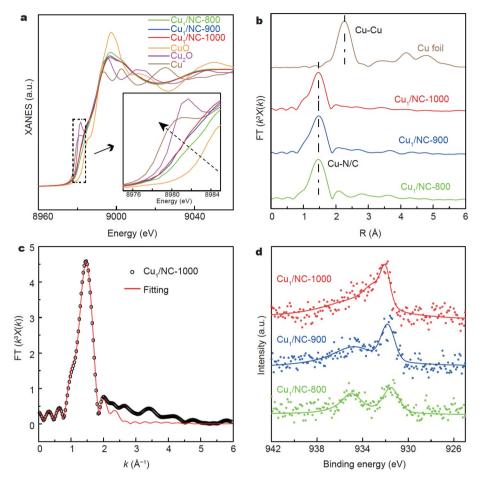


Figure 1 (a) TEM, (b) HR-TEM, (c) EDS mapping, and (d) AC HAADF-STEM images of  $Cu_1/NC-1000$ .

0.9 wt% according to ICP-AES measurements (Table S1). Further, only two broad peaks at  $2\theta = 24^{\circ}$  and  $44^{\circ}$ , corresponding to graphic carbon, could be observed in the XRD pattern (Fig. S2). These results suggest that Cu species were highly dispersed on the support. AC HAADF-STEM was further employed. As shown in Fig. 1d, isolated bright dots (highlighted by red circles), which correspond to Cu single atoms, were observed due to the different Z-contrasts with carbon.

Synchrotron radiation XAFS measurements were then performed to analyze the states and coordination structures of Cu atoms in Cu<sub>1</sub>/NC. The Cu K-edge X-ray absorption near-edge structure (XANES) curves (Fig. 2a) demonstrate that Cu species in all Cu<sub>1</sub>/NC samples is between +1 (Cu<sub>2</sub>O) and +2 (CuO), suggesting the partial positive charge of Cu. Moreover, there is a shift toward lower energy from Cu<sub>1</sub>/NC-800 to Cu<sub>1</sub>/NC-1000, indicating a decrease in the oxidation state of Cu with an increase in the calcination temperature. The XPS spectra confirm the changes in the Cu species. As shown in Fig. 2d, the peak at ~935 eV, corresponding to Cu2+, decreases gradually, and that at ~932 eV, corresponding to Cu<sup>+</sup>, increases gradually [34]. Additionally, from Cu<sub>1</sub>/NC-800 to Cu<sub>1</sub>/NC-1000, the N content decreases gradually (Table S2). Fourier-transform  $k^3$ -weighted EXAFS spectra show only one main peak at ~1.5 Å (without a phase change), which is attributed to the Cu-N/C scattering path, and no peak at 2.2 Å of Cu-Cu bonds is observed, verifying the sole presence of atomically dispersed Cu atoms in all Cu<sub>1</sub>/NC samples (Fig. 2b) [35]. Further EXAFS-fitting result shows the average coordination number for Cu<sub>1</sub>/NC-1000 is 3.1, suggesting that a single Cu atom is mainly coordinated with three nitrogen/ carbon atoms in a carbon matrix (Fig. 2c). However, the average coordination numbers for Cu1/NC-900 and Cu1/NC-800 increase to 3.3 and 3.5, respectively (Fig. S3 and Table S3). The coordination structure has a significant influence on catalytic performance [36–37], which is discussed in a later section.

Besides the crucial role of ILs, g-C<sub>3</sub>N<sub>4</sub> nanosheets play important roles in the formation of final Cu<sub>1</sub>/NC [38]. First, g-C<sub>3</sub>N<sub>4</sub> nanosheets are the structural template for ILs layer adsorption and dispersion, which is subsequently calcined to form the nanosheet structure. Second, the complete decomposition of g-C<sub>3</sub>N<sub>4</sub> nanosheets releases gases (Fig. S4), which generates additional mesoporosity and improves the surface area of Cu<sub>1</sub>/NC SACs. The N<sub>2</sub> adsorption–desorption isotherms of the three Cu<sub>1</sub>/NC catalysts (Fig. S5) show typical type IV curves with H<sub>3</sub> hysteresis loops and have a similar BET surface area and pore-size distribution, confirming a mesoporous structure. Thus, the pore structure does not account for the difference in the catalytic activity of the three catalysts. The relatively high specific surface and mesoporous structure improve the mass transfer of the substrate and the activity of the catalysts [39]. Third, few N



**Figure 2** (a) Cu K-edge XANES spectra of Cu<sub>1</sub>/NC and standard samples. (b) Fourier-transform (FT) EXAFS (FT-EXAFS) spectrum ( $k^3$ -weighted) of Cu<sub>1</sub>/NC-1000 and standard samples in the R space. (c) Corresponding EXAFS fitting curve of Cu<sub>1</sub>/NC-1000. (d) Comparison of high-resolution Cu 2p XPS spectra of the obtained catalysts with different calcination temperatures.

atoms in the g- $C_3N_4$  nanosheets were also doped into the carbon skeleton during pyrolysis, which helps anchor Cu single atoms. In comparison, the obtained carbon material without g- $C_3N_4$  nanosheets was lumpy and the N content was very low (Fig. S6).

By exploiting the strong coordination ability of ILs and the particular roles of  $g-C_3N_4$  nanosheets, other metal SACs (Fe<sub>1</sub>/NC, Co<sub>1</sub>/NC, Ni<sub>1</sub>/NC, and Pd<sub>1</sub>/NC) could also be obtained through the same method. As shown in Fig. S7, all the samples exhibit similar ultrathin nanosheet structures, and no nanoparticles were observed in their TEM images and XRD patterns (Fig. S2). EDS mapping results show that metal species were highly dispersed. The isolated bright dots corresponding to Fe, Co, Ni, and Pd single atoms were observed in their AC HAADF-STEM images (Fig. 3). These results indicate that this strategy is universal for fabricating metal SACs.

#### Benzene oxidation reaction performance

Phenol is one of the important industrial chemicals due to its broad applications in phenolic resin, pharmaceuticals, agrochemicals, etc. [40]. Compared with the traditional three-step cumene process, one-step direct catalytic oxidation of benzene to phenol with  $H_2O_2$  over heterogeneous catalysts has the advantages of high efficiency, low cost, and environmental friendliness [41]. Owing to the maximized utility of metal atoms

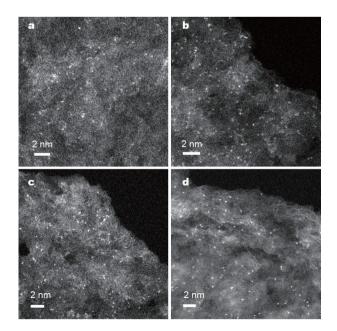


Figure 3  $\,$  AC HAADF-STEM images of (a) Fe\_1/NC, (b) Co\_1/NC, (c) Ni\_1/NC, and (d) Pd\_1/NC.

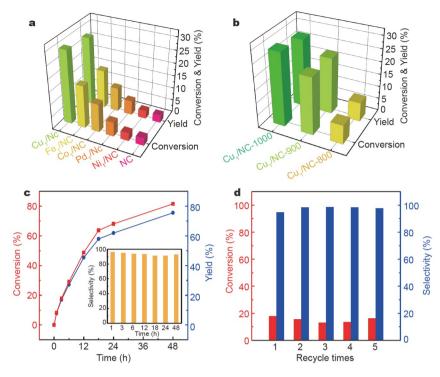


Figure 4 Comparison of benzene oxidation performance of the obtained catalysts with (a) different metal SACs and (b)  $Cu_1/NC$  at 60°C for 6 h. (c) Timedependent catalytic performance and (d) recycle performance of  $Cu_1$ -NC-1000 for benzene oxidation.

and unique coordination structure, several metal SACs have been reported to show much better catalytic performance than the corresponding nanoparticles for this reaction [35,37,41–45].

Thus, benzene oxidation to phenol with H<sub>2</sub>O<sub>2</sub> was chosen as a model reaction to evaluate the catalytic performance of the asprepared metal SACs [46]. As shown in Fig. 4a, Cu<sub>1</sub>/NC-1000 exhibits the highest conversion and yield among the metal SACs under the same conditions at 60°C for 6 h. Additionally, Cu<sub>1</sub>/ NC-1000 shows the best catalytic performance among Cu<sub>1</sub>/NC samples (Fig. 4b), suggesting that coordination structures affect the catalytic activity. The formation of active oxygen species through H<sub>2</sub>O<sub>2</sub> decomposition plays an important role in benzene oxidation reaction. Thus, electron paramagnetic resonance measurements were conducted. As shown in Fig. S8, OOH\* was detected in all tested solutions [44]. Comparing the free radical concentrations, we conclude that Cu<sub>1</sub>/NC-1000 with a lower coordination number and valence state of Cu is more beneficial for OOH<sup>\*</sup> formation, which reacts with benzene to form phenol. This is consistent with the reports in the literature [43-44,46-47].

To further investigate the catalytic performance of Cu<sub>1</sub>/NC-1000, kinetic and cyclic tests were conducted. As shown in Fig. 4c, the reaction rate was maintained at a high level during the first 6 h, after which it gradually decreased due to the continuous consumption of H<sub>2</sub>O<sub>2</sub>. After adding another 5 mL of H<sub>2</sub>O<sub>2</sub>, the conversion of benzene reached 82% with phenol selectivity of 96% at 60°C. The calculated TOF at the first 1 h was about 200 h<sup>-1</sup>, better than that of most catalysts reported in the literature (Table S4) [35,37,40–48]. In addition, there was no obvious decrease in benzene conversion and phenol selectivity after five cycles (Fig. 4d). Cu species after reuse maintained single atoms, as confirmed by AC HAADF-STEM (Fig. S9) and XAFS analyses (Fig. S10 and Table S3). Only the minor valence

state of Cu was increased after use.

#### CONCLUSIONS

We developed an efficient and general strategy to produce various metal SACs (Fe<sub>1</sub>/NC, Co<sub>1</sub>/NC, Ni<sub>1</sub>/NC, Cu<sub>1</sub>/NC, and Pd<sub>1</sub>/NC) using ILs. ILs serve as the complexing agent and carbon source to disperse metal ions on the surface of g-C<sub>3</sub>N<sub>4</sub> nanosheets. After pyrolysis in argon, metal single atoms anchored on the ultrathin N-doped nanosheets were obtained. Furthermore, the as-prepared Cu<sub>1</sub>/NC-1000 exhibited excellent catalytic activity, selectivity, and stability in benzene oxidation to phenol using H<sub>2</sub>O<sub>2</sub> at 60°C. This study provides an efficient general strategy for fabricating SACs using ILs for catalytic applications.

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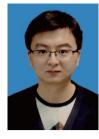
**Author contributions** Shen Q performed the experiments; Zheng L performed the XAFS characterization and analysis; Cao C and Song W designed the experiments; Shen Q, Cao C and Song W co-wrote the paper. All authors contributed to the general discussion.

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**Supplementary information** Supporting data are available in the online version of the paper.

#### **SCIENCE CHINA Materials**

### ARTICLES



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## 离子液体辅助合成金属单原子催化剂用于苯氧化制苯酚

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摘要 离子液体具有成本低、环境友好、杂原子丰富、溶解性好、与

金属离子良好的配位能力等优点,是一种理想的用于制备金属单原子 催化剂的前驱体材料.在本文中,我们利用离子液体与金属的强配位能 力,以g-C<sub>3</sub>N<sub>4</sub>纳米片为结构模板,合成了多种锚定在氮掺杂超薄碳纳米 片上的金属单原子催化剂(分別简写为Cu<sub>1</sub>/NC、Fe<sub>1</sub>/NC、Co<sub>1</sub>/NC、 Ni<sub>1</sub>/NC和Pd<sub>1</sub>/NC).将上述金属单原子催化剂用于双氧水氧化苯制苯酚 反应中,1000°C煅烧得到的铜单原子催化剂(Cu<sub>1</sub>/NC-1000)表现出最高 的活性,60°C时反应1h的转换频率(TOF)约为200h<sup>-1</sup>,优于文献报道的 大多数金属单原子催化剂.随着反应时间延长,最终苯的转化率可达 82%,苯酚的选择性维持在96%.此外,Cu<sub>1</sub>/NC-1000催化剂具有良好的 循环稳定性.本研究为制备单原子催化剂提供了一种新的有效的普适 性策略.



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