



Constructing high gravimetric and volumetric capacity sulfur cathode with LiCoO₂ nanofibers as carbon-free sulfur host for lithium-sulfur battery

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ABSTRACT Although the gravimetric energy density of lithium-sulfur battery is very encouraging, the volumetric energy density still remains a challenge for the practical application. To achieve the high volumetric energy density of battery, much attention should be paid to the sulfur cathode. Herein, we introduce heavy lithium cobalt oxide (LiCoO₂) nanofibers as sulfur host to enhance the volumetric capacity of cathode, maintaining the high gravimetric capacity simultaneously. With the high tap density of 2.26 g cm⁻³, LiCoO₂ nanofibers can be used to fabricate a really compact sulfur cathode, with a density and porosity of 0.85 g cm⁻³ and 61.2%, respectively. More importantly, LiCoO₂ nanofibers could act as an efficient electrocatalyst for enhancing the redox kinetics of sulfur species, ensuring the cathode electroactivity and alleviating the shuttle effect of polysulfides. Therefore, a balance between compact structure and high electrochemical activity is obtained for the sulfur cathode. At the sulfur loading of 5.1 mg cm⁻², high volumetric and gravimetric capacities of 724 mA h cm⁻³_{cathode} and 848 mA h g⁻¹_{cathode} could be achieved based on the cathode volume and weight, respectively. Moreover, with this efficient S/LiCoO₂ cathode, the lithium corrosion by polysulfides is suppressed, leading to a more stable lithium anode.

Keywords: lithium-sulfur battery, sulfur cathode, volumetric energy density, lithium cobalt oxide, catalytic activity

INTRODUCTION

Lithium-sulfur (Li-S) battery is considered as the most promising energy storage technology beyond lithium-ion batteries (LIBs), due to the high energy densities of 2600 W h kg⁻¹ or 2800 W h L⁻¹ based on mass or volume consideration, respectively [1–3]. With the overall reaction of 2Li + S = Li₂S, some fundamental issues exist in

Li-S chemistry, including the insulation of sulfur/Li₂S, the volume variation of the cathode during cycling, the shuttle of soluble intermediate lithium polysulfides (LIPS) in ether-based electrolyte, and dendrites/cracks on lithium anode [4–5]. In the past decade, great efforts have been made to tackle these issues, such as employing sophisticated cathode structure [6–8], heteratom-doped carbon [9–11], polar compounds [12–16], interlayers [17–18], functional separators [19–20], novel binders [21–22], and stabilized anode [23–26]. As a result, the battery performance has improved to a large extent. For instance, the gravimetric energy density (W_G) of pouch Li-S cell has reached 300–600 W h kg⁻¹ in recent years, and researchers are ready to put Li-S battery into markets for specific applications, such as unmanned aerial vehicle, e-buses, trucks and marine devices [27–29]. Despite the attractive W_G , however, the volumetric energy density (W_V) is limited within ca. 325 W h L⁻¹ for Li-S battery, far behind LIBs (~700 W h L⁻¹) [30–31]. The low W_V is a critical challenge for the practical application of Li-S battery with a confined space, and might undermine its possible market interests in electric vehicles [31]. Therefore, W_V should be paid more attention to in order to fully achieve the potential of Li-S battery [31–33].

Intrinsically, the low W_V of Li-S battery stems from the low density of sulfur (2.07 g cm⁻³), in comparison with the intercalation compounds as cathode in LIBs. The light-weight sulfur makes it hard to construct high density sulfur cathode (S-cathode), and this situation is further aggravated when a large amount of carbon nanomaterials with a low density are used as sulfur host [34]. Recently, some attempts have been made to increase the S-cathode density, including increasing the sulfur content [35], employing compact carbon [36–38], and

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fabricating dense cathode structure [39–42]. The volumetric capacity is enhanced in these publications, but there is still room for further improvement as these studies are still limited by carbon nanomaterials as host. Generally, calendaring technology could tune the cathode porosity and increase the density, leading to an improved volumetric capacity [43–44]. However, the resultant dense structure by pressure often slows down the sulfur redox due to the poor electrolyte wetting and $\text{Li}_2\text{S}_2/\text{Li}_2\text{S}$ deposition, which are harmful to the gravimetric capacity [32,45–46].

To face this challenge, it is necessary to develop alternative approaches with carbon-free and heavy host. Intrinsically, pure sulfur could provide a high volumetric capacity (theoretical $3444 \text{ mA h cm}^{-3}$). However, it appears impossible to use sulfur alone as cathode because of its insulation nature. Usually, the S-cathode consists of sulfur, host materials, binder and conductive agent, where sulfur is distributed on host materials to form the sulfur-based composite (S-composite). The host materials could be classified into two categories in terms of density: heavy one with higher density, and light one with lower density as compared with sulfur. By introducing heavy metal oxides or sulfides, the high volumetric capacity could be obtained for the compact S-composites [32,47–53]. Most recently, Mo_6S_8 and $\text{Ti}_3\text{C}_2\text{T}_x$ are reported to act as heavy sulfur host to build high-density S-cathode [54–55]. Although high volumetric capacity is presented, the gravimetric capacity still needs to be enhanced because of the low sulfur content in cathode (<60 wt%).

In this study, for the first time, we used heavy lithium cobalt oxide (LiCoO_2) nanofibers as sulfur host to enhance the volumetric capacity and simultaneously keep the high gravimetric capacity. LiCoO_2 nanofibers have several unique advantages. First, LiCoO_2 , as a typical LIB cathode material, has a high electronic conductivity ($\sim 10^{-3} \text{ S cm}^{-1}$) [56]. The conductive networks fabricated by the LiCoO_2 nanofibers would facilitate the electron transfer, and a high sulfur fraction of 58–71 wt% in cathode can be easily achieved. Second, LiCoO_2 is demonstrated to be an efficient electrocatalyst for enhancing the oxygen evolution reaction (OER) and oxygen reduction reaction (ORR) [57–58]. As sulfur and oxygen belongs to the same group in periodic table, LiCoO_2 is expected to potentially accelerate the sulfur redox kinetics, which alleviates the shuttle issue by decreasing the LiPS accumulation at the cathode side and therefore improves the cycle life of Li-S battery. Third, LiCoO_2 possesses a true density and tap density up to 5.1 and $2.4\text{--}2.9 \text{ g cm}^{-3}$, respectively [59–60], much higher than

those of carbon nanomaterials (2.2 and $\sim 0.3 \text{ g cm}^{-3}$, respectively) [32]. The high density feature of LiCoO_2 is favorable to construct a compact S-cathode. Therefore, both the high gravimetric and volumetric capacities could be achieved for the compact cathode after using LiCoO_2 nanofibers as sulfur host, which is essential for the practical application of Li-S battery.

EXPERIMENTAL SECTION

Materials

Sublimed sulfur (99.5%) and 1,3-dioxolane (99.8%) were purchased from Sigma-Aldrich. LiNO_3 and 1,2-dimethoxyethane (DME) were purchased from Alfa Aesar. *N,N*-dimethylformamide (DMF, 99.9%), lithium bis(trifluoromethanesulfonyl)imide (99%) and polyacrylonitrile (molecular weight of 150,000) were purchased from J&K. Lithium acetate (99%) and cobalt acetate tetrahydrate (99.5%) were purchased from Macklin. Carboxymethyl cellulose sodium and styrene butadiene rubber were purchased from Shenzhen Kejing Star Technology company. All chemicals were used without further purification.

Preparation of LiCoO_2 nanofibers and S/ LiCoO_2 composite

LiCoO_2 nanofibers were prepared by an electrospinning-calcination method. First, precursor fibers were prepared by electrospinning the solution of DMF, polyacrylonitrile, lithium acetate, and cobalt acetate tetrahydrate, and then the precursor fibers were calcined at 650°C for 3 h in air at a heating rate of 1°C min^{-1} . The distance and voltage between the nozzle and collector were 12 cm and 15 kV, respectively, with a flow rate of $20 \mu\text{L min}^{-1}$. Carbon nanotubes (CNT) were bought from Nanjing XFNANO Materials Tech. Co., Ltd. The sulfur-based composites were obtained by the melt-diffusion method. Typically, sublimed sulfur and LiCoO_2 nanofibers or CNT were first ground using an agate mortar, and then the well mixed powders were sealed in Ar-filled Teflon vessel and heated at 155°C for 12 h with a heating rate of 3°C min^{-1} .

Characterization

The morphology and structures of LiCoO_2 nanofibers were characterized by scanning electron microscope (SEM, JEOL, JSM-7800F) and transmission electron microscope (TEM, JEOL, JEM-2800). The crystalline structure was investigated by X-ray diffraction (XRD, Rigaku mini FlexII). The chemical state was analyzed by X-ray photoelectron spectroscopy (XPS, Thermo Scientific ESCALAB 250Xi). The sulfur content was measured by

thermogravimetry (TG, METTLER TOLEDO, TGA/DSC1) and the specific surface area and pore distribution were tested by using Brunauer-Emmett-Teller method (BET, JW-BK112 system). The polysulfides in solution was examined by UV-vis measurement (Varian Cary 100 Conc).

Electrochemical measurement

The S-cathode was prepared by casting the aqueous slurry of S-composite, conductive agent, and binder on current collector. The sulfur loading was controlled by adjusting the slurry thickness. The conductive agent was graphene, and the binder consisted of carboxymethyl cellulose sodium (60 wt%) and styrene butadiene rubber (40 wt%). The cathode was dried first in air circulation oven and then vacuum oven at 60°C for solvent removal. The cathode was cut into a round disk with the diameter of 12 mm. The metal lithium foil was bought from China Energy Lithium Co., LTD., and the lithium anode had the diameter and thickness of 16 and 0.6 mm, respectively. CR2032 coin cells were assembled using S-cathode, lithium anode, Celgard 2300 separator, and the electrolyte composed of lithium bis(trifluoromethanesulfonyl)imide (1 mol L⁻¹) and LiNO₃ additive (2 wt%) in 1,3-dioxolane (DOL) and DME (1:1, v/v). The electrolyte/sulfur (E/S) ratio was 5–10 μL mg⁻¹. The galvanostatic discharge-charge processes were tested on LAND-CT2001A instruments (1 C = 1672 mA g⁻¹) and the cyclic voltammetry (CV) measurement was performed on a CHI 600e electrochemical station. For CV measurement, Al foil was used as current collector, and for battery cycling, carbon paper (TORAY TGP-H-060) was used as current collector.

Electrode porosity (ε)

ε was determined using the following equation [61]:

$$\varepsilon = 1 - \frac{m_{\text{areal}} \left(\frac{w_{\text{sulfur}}}{\rho_{\text{sulfur}}} + \frac{w_{\text{host}}}{\rho_{\text{host}}} + \frac{w_{\text{conductive}}}{\rho_{\text{conductive}}} + \frac{w_{\text{CMC}}}{\rho_{\text{CMC}}} + \frac{w_{\text{SBR}}}{\rho_{\text{SBR}}} \right)}{L}, \quad (1)$$

where m_{areal} (g cm⁻²) is the mass loading of the electrode except current collector, L (cm) is the electrode thickness, and w (%) and ρ (g cm⁻³) are the mass fraction and real density of each component, respectively.

Exchange current density (j_0)

The electrochemical surface area (ECSA) was determined by the CV method in a three-electrode electrochemical cell, with LiCoO₂ or CNT as the working electrode, platinum as the counter electrode, Ag/AgCl as the reference

electrode and 5 mmol L⁻¹ K₃[Fe(CN)₆] in 1 mol L⁻¹ KCl solution as the electrolyte. The CV scans were tested from 10 to 100 mV s⁻¹ in the electrochemical window of 0–0.6 V (vs. Ag/AgCl). The diffusion coefficient of 5 mmol L⁻¹ K₃[Fe(CN)₆] in 1 mol L⁻¹ KCl is 0.76 × 10⁻⁵ cm² s⁻¹, and the ECSA could be calculated based on the linear relationship between the peak current and square root of scan rate. For j_0 , linear sweep voltammetry (LSV) was tested by using LiCoO₂ or CNT as the working electrode, lithium foil as the counter and reference electrode in a three-electrode electrochemical cell, with 30 mmol L⁻¹ Li₂S₄ and 1 mol L⁻¹ LiTFSI in DME as the electrolyte. j_0 was derived from the Tafel plot of current density-voltage (J - V) curves.

RESULTS AND DISCUSSION

To obtain LiCoO₂ nanofibers, composite fibers of polyacrylonitrile (PAN), lithium acetate, and cobalt acetate tetrahydrate were first prepared by electrospinning, and then the composite fibers were calcinated at 650°C for 3 h in air atmosphere. During calcination, PAN was decomposed and the acetates were reacted with oxygen to form crystalline LiCoO₂. By optimizing the ratio of PAN and acetates, LiCoO₂ could retain an apparent nanofiber morphology with a length of tens of micrometers (Fig. 1a). The nanofibers were built up with small irregular nanocrystals with clear open tips (Fig. 1b), and the hollow nanofibers have an outer diameter of about 600 nm. The formation of the scraggly surface and hollow channel is due to the LiCoO₂ shrinkage and gas expansion from PAN decomposition. Specifically, the diameter of the channel and the outer thickness of the single nanofiber are around 470 and 65 nm, respectively. The hollow nanofibers could provide enough space for sulfur accommodation and form conductive networks for electron transportation. High-resolution TEM (HRTEM) image displays the clear lattice fringes of 0.47 and 0.2 nm, corresponding to the exposed (003) and (104) planes (Fig. 1d). The selected area electron diffraction (SAED) pattern shows the diffraction rings of (003), (101), (104) and (110) planes (Fig. 1e). Fig. 1f shows the XRD pattern of the layered LiCoO₂ (JCPDS 50-0653), in good agreement with the results of HRTEM and SAED.

Characterization of LiCoO₂ nanofibers

The chemical state of LiCoO₂ surface was characterized by XPS. Fig. 2a shows the Co 2p core level, including the Co 2p_{1/2}}, Co 2p_{3/2}} and satellite peaks of Co(II). The binding energies at 779.97 and 780.60 eV are attributed to the Co(III) and Co(II), respectively. In the O 1s core level,

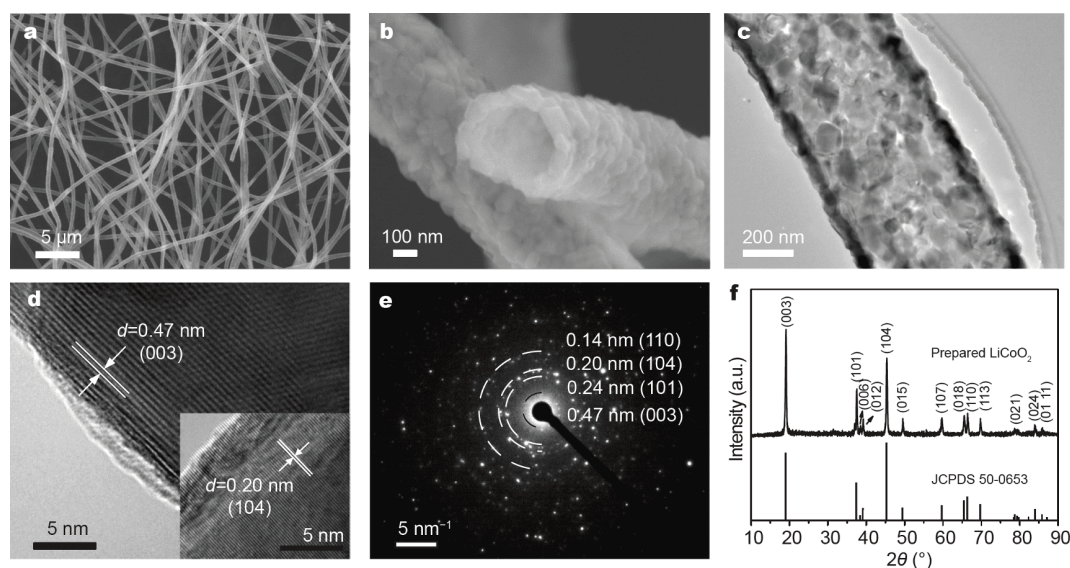


Figure 1 Characterization of LiCoO₂ nanofibers. (a, b) SEM images. (c) TEM image. (d) HRTEM image. (e) Selected area electron diffraction (SAED) pattern. (f) XRD pattern.

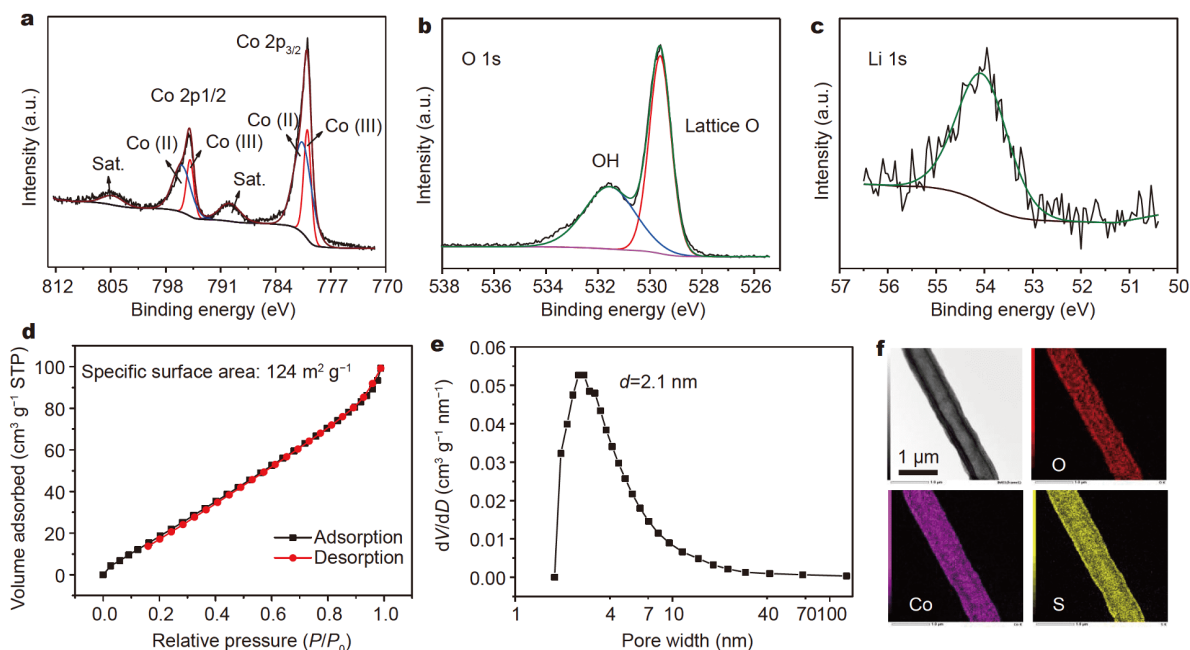


Figure 2 Characterization of LiCoO₂ nanofibers and S/LiCoO₂ composite. XPS of LiCoO₂: (a) Co 2p, (b) O 1s and (c) Li 1s. (d) Nitrogen sorption isotherms of LiCoO₂ nanofibers. (e) Pore width distribution of LiCoO₂ nanofibers. (f) EDS of S/LiCoO₂ composite.

the peak at 529.60 eV is assigned to the lattice oxygen, while the peak at 531.54 eV is attributed to the defective sites within the oxide, adsorbed oxygen or hydroxide species (Fig. 2b) [62]. The spectral area at binding energy range of 52–56 eV is the contribution of Li 1s (Fig. 2c). The nitrogen sorption test shows that LiCoO₂ nanofibers

have a BET surface area of 124 m² g⁻¹, with dominant mesopores of ca. 2.1 nm (Fig. 2d, e). The S/LiCoO₂ composite was prepared by the typical melt-diffusion method, and energy dispersive spectra (EDS) show that sulfur is successfully infiltrated into the hollow channel of LiCoO₂ nanofibers, with oxygen and cobalt uniformly

distributing along the nanofiber (Fig. 2f).

Electrochemical performance of S/LiCoO₂ cathode

The cathode is composed of the S/LiCoO₂ composite, graphene as a conductive agent, and carboxymethyl cellulose sodium (CMC) and styrene butadiene rubber (SBR) as the binder. Sulfur fraction (w) in the cathode is a highly important parameter for calculating the sulfur capacity (Q_s) and cathode capacity (Q_c) by the relation of $Q_c = Q_s \times w$. Therefore, four cathodes with different sulfur contents (58, 64, 67 and 71 wt%) were prepared in order to find out the optimized sulfur fraction (Fig. S1). The discharge capacity and capacity retention are shown in Fig. 3. Clearly, the cathode with 64 wt% sulfur shows the highest cathode capacity in the initial cycle at 0.25 mA cm⁻² and 15th cycle at 0.50 mA cm⁻². The cathode consists of 64 wt% sulfur, 15.5 wt% LiCoO₂, 15.5 wt% graphene and 5 wt% binder. In the following section, the cathode with 64 wt% sulfur was investigated in detail. Note that the standard deviation of capacity is increased slightly with increasing the sulfur fraction, implying that the cathode consistency could be decreased to a certain extent at high sulfur fraction (Fig. 3b).

Before testing the electrochemical performance, the interaction of LiCoO₂ host and intermediate polysulfides was examined by immersing LiCoO₂ powders in the stoichiometric Li₂S₄ solution for 48 h. After removing the solvent, the chemical state of Li₂S₄/LiCoO₂ composite was characterized by XPS. The spectra of Co, O and Li in Li₂S₄/LiCoO₂ are almost identical to those of the pristine LiCoO₂, indicating the good chemical stability of LiCoO₂ in the presence of polysulfides (Fig. S2a–c). In the core level of sulfur, the typical terminal sulfur (S_T^{-1}) at 161.6 eV and bridging sulfur (S_B^{-1}) at 162.7 eV of Li₂S₄ are observed. The slight high valence sulfur at 166.9 and 168.9 eV are attributed to the oxidation by oxygen during the sample transfer process. In the UV-vis spectra of

Li₂S₄/LiCoO₂ supernatant, a S₄²⁻ peak can also be observed, further confirming the stable existence of S₄²⁻ without side reactions between S₄²⁻ and LiCoO₂ (Fig. S3). Impressively, the polar LiCoO₂ shows a relatively strong absorption capability than conventional carbon materials, as demonstrated by the weakened S₄²⁻ peak in the UV-vis spectra. Such absorption is expected to alleviate the polysulfides shuttle and benefit the battery cycle stability.

LiCoO₂, a typical cathode material in LIBs, is demonstrated to be a superior carbon-free sulfur host in Li-S battery. Fig. 4a shows the CV curves of S/LiCoO₂ electrode at 0.1 mV s⁻¹. The two cathodic peaks at 2.30 and 2.04 V are assigned to the reduction of sulfur to polysulfides (Li₂S_{*x*}, 4 ≤ *x* ≤ 8) and further to the sulfides (Li₂S₂/Li₂S), respectively. Correspondingly, two anodic peaks at 2.34 and 2.39 V are associated with the oxidation of sulfides to polysulfides and further to sulfur, respectively. The discharge-charge curves of S/LiCoO₂ show two typical potential plateaus that indicate the stepwise conversion of sulfur, coinciding well with the CV curves. When the E/S ratio is controlled at 10 μL mg⁻¹, the S/LiCoO₂ cathodes with different sulfur loadings of 2.1, 3.6 and 4.8 mg cm⁻² could deliver desirable gravimetric capacities of 873, 793 and 829 mA h g⁻¹_{cathode} at current densities of 0.17, 0.25, 0.25 mA cm⁻², respectively (Fig. 4b), which correspond to areal capacities of 2.9, 4.5 and 6.2 mA h cm⁻²_{cathode}, respectively (Fig. 4c). Moreover, the S/LiCoO₂ cathode exhibits a decent cycling stability, with 553 mA h g⁻¹_{cathode} remaining and a high coulombic efficiency over 98% within 100 cycles (Fig. 4d). The long-term stable cycling at 0.1 C rate is also demonstrated by S/LiCoO₂ cathodes (2.3 mg cm⁻² sulfur loading) in Fig. S4. Specifically, with the sulfur loading of 4.8 mg cm⁻², the S/LiCoO₂ cathode at the current density of 0.5 mA cm⁻² delivers a high areal capacity of 4.3 mA h cm⁻²_{cathode} which outperforms the conventional LIBs (~4 mA h cm⁻²), and keeps an outstanding cycling and a

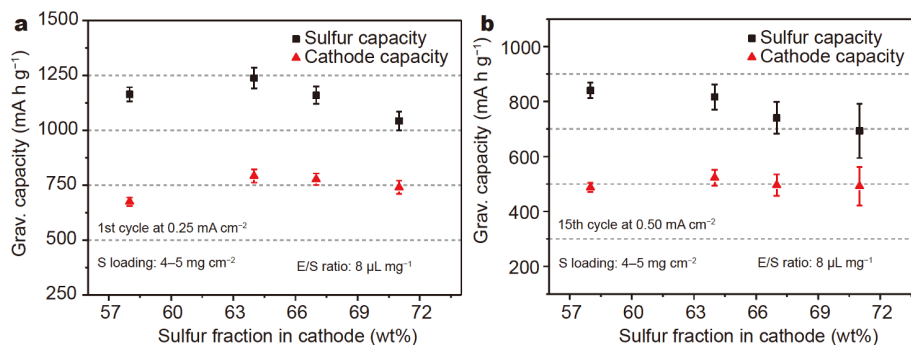


Figure 3 The gravimetric capacities in the 1st (a) and (b) 15th cycles based on sulfur and cathode mass with different sulfur fractions in cathode.

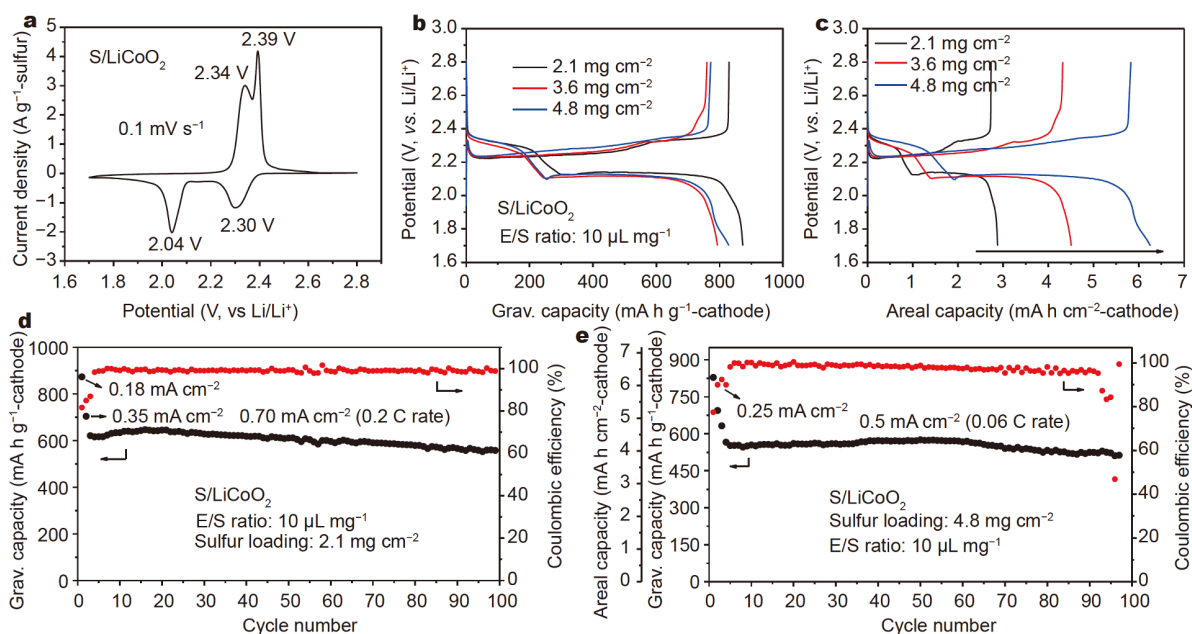


Figure 4 Electrochemical performance of S/LiCoO₂ cathode at an E/S ratio of 10 $\mu\text{L mg}^{-1}$. (a) CV curves at 0.1 mV s^{-1} . Galvanostatic discharge curves based on (b) gravimetric capacity and (c) areal capacity. The current densities are 0.17, 0.25, 0.25 mA cm^{-2} for sulfur loadings of 2.1, 3.6 and 4.8 mg cm^{-2} , respectively. (d) Cycling performance at 0.7 mA cm^{-2} at the sulfur loading of 2.1 mg cm^{-2} . (e) Cycling performance at the current density of 0.5 mA cm^{-2} with the sulfur loading of 4.8 mg cm^{-2} .

coulombic efficiency of ca. 98% over 97 cycles (Fig. 4e).

Electrolyte quantity is highly correlated with the battery performance because of the dissolution-deposition mechanism of sulfur [63]. Abundant electrolyte is beneficial to the fast redox of cathode, but harmful to the energy density of battery. In contrast, lean electrolyte could increase the energy density of battery, but slow down the redox of cathode, which could be called the “electrolyte paradox”. Therefore, the S/LiCoO₂ cathode under lean electrolyte is further evaluated in the following section, by taking conventional sulfur/carbon nanotube (S/CNT) cathode as a contrast sample. As shown in the CV curves of S/CNT cathode, there are two typical cathodic peaks and two anodic peaks, corresponding to the stepwise reduction and oxidation of sulfur species in ether-based electrolyte (Fig. S5a). As shown in Fig. 5a, the S/LiCoO₂ cathode exhibits two typical potential plateaus that suggest its good redox kinetics, with initial discharge capacities of 834, 818 and 790 $\text{mA h g}^{-1}_{\text{cathode}}$ under E/S ratios of 7, 6 and 5 $\mu\text{L mg}^{-1}$, respectively. Moreover, the S/LiCoO₂ cathode with a sulfur loading of 4.4 mg cm^{-2} has an outstanding cycling with 539 $\text{mA h g}^{-1}_{\text{cathode}}$ remaining over 69 cycles, much better than the conventional S/CNT cathode (Fig. 5b). The decent electrochemical performance under lean electrolyte indicates the unique superiority of LiCoO₂ as carbon-free

sulfur host. Besides, the S/LiCoO₂ cathode exhibits a good rate performance at E/S ratio of 7 $\mu\text{L mg}^{-1}$, with high discharge capacities of 704, 605, 547 and 494 $\text{mA h g}^{-1}_{\text{cathode}}$ at 0.25, 0.5, 1.0 and 1.5 mA cm^{-2} , respectively (Fig. 5c, d). The two potential plateaus during discharge are well maintained at a high current density of 1.5 mA cm^{-2} , indicating a high electrochemical activity of the S/LiCoO₂ cathode with lean electrolyte.

Volumetric capacity of S-cathode

Cathode densification is a key factor for Li-S battery to get rid of the low-density drawback from sulfur and carbon, and to achieve a decent balance between W_V and W_G . It is demonstrated that, by adopting heavy LiCoO₂ as sulfur host, one can construct a densified S/LiCoO₂ cathode. The SEM images in Fig. 6a–d show the top views and cross-sections of the compact S/LiCoO₂ cathode and porous S/CNT cathode. At high sulfur loading of 5.1 mg cm^{-2} , the thickness for the S/LiCoO₂ and S/CNT cathodes are 89.1 and 173 μm , respectively, resulting in different electrode densities of 0.85 and 0.44 g cm^{-3} , respectively (inset of Fig. 6a, c). Thus, compared with the S/CNT cathode, the S/LiCoO₂ cathode has the advantage in electrode densification. The high density of the S/LiCoO₂ electrode originally stems from the higher tap density of LiCoO₂ (2.26 g cm^{-3}) in comparison to that of CNT

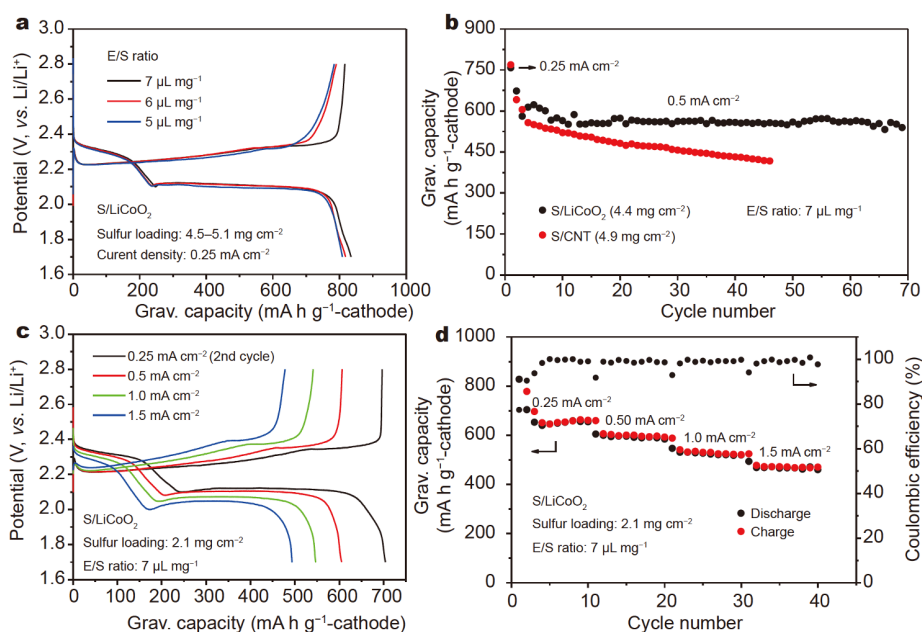


Figure 5 Electrochemical performance of the S/LiCoO₂ cathode under lean electrolyte. (a) Galvanostatic discharge-charge curves of cathode with E/S ratios of 7, 6 and 5 $\mu\text{L mg}^{-1}$. (b) Cycling performance of S/LiCoO₂ and S/CNT cathodes with E/S ratio of 7 $\mu\text{L mg}^{-1}$. (c) Galvanostatic discharge-charge curves of the S/LiCoO₂ cathode at different current densities. (d) Rate performance of the S/LiCoO₂ cathode with E/S ratio of 7 $\mu\text{L mg}^{-1}$.

(0.19 g cm^{-3}). More importantly, the compact S/LiCoO₂ cathode still exhibits a good electrochemical activity under lean electrolyte ($7 \mu\text{L mg}^{-1}$), which guarantees the high gravimetric capacity (Fig. S5b). Thus, a balance between densification and electroactivity is obtained through LiCoO₂ nanofibers as sulfur host. At the current density of 0.25 mA cm^{-2} , the compact S/LiCoO₂ cathode delivers desirable gravimetric/volumetric capacities of $848 \text{ mA h g}^{-1}/724 \text{ mA h cm}^{-3}$, superior to $724 \text{ mA h g}^{-1}/324 \text{ mA h cm}^{-3}$ of the porous S/CNT cathode (Fig. 6e). By considering the nominal working potential (2.1 V), the cathode could reach high W_V and W_G of 1520 W h L^{-1} and 1781 W h kg^{-1} based on the volume and mass of S/LiCoO₂ cathode, respectively, without the current collector. With less electrolyte of $5 \mu\text{L mg}^{-1}$, the S/LiCoO₂ cathode still achieve decent W_V and W_G (1410 W h L^{-1} and 1659 W h kg^{-1}).

Fig. 6f summarizes the W_V and W_G of both blade cast and freestanding S-cathodes in literatures. All the cathodes have high areal sulfur loadings of above 4 mg cm^{-2} , which is a minimum criterion for practical application. It is suggested that a lower density of the cathode ($<0.7 \text{ g cm}^{-3}$) usually leads to high W_G and low W_V , which is the typical case for conventional sulfur/carbon cathodes. While a higher density of the cathode ($>1.3 \text{ g cm}^{-3}$) generally gives rise to high W_V and low W_G , which is more common for the compact cathode. For the

latter case, the conversion of sulfur in the densified structure is inevitably inhibited because of the difficulty for electrolyte infiltration or limited effective surface area for Li₂S/L₂S deposition [32,45–46]. Therefore, a tradeoff between the cathode density and sulfur utilization should be achieved. Owing to the heavy and catalytic LiCoO₂ nanofibers, the S/LiCoO₂ cathode can achieve both high density and good electrochemical activity. As a result, a balance between high W_V and W_G is obtained at low E/S ratios, which is superior to all the blade cast cathodes and most of the freestanding cathodes.

Electrochemical redox kinetics

For the S-cathode, fast electrochemical redox kinetics not only ensures a large capacity output by increasing sulfur utilization, but also alleviates the LiPS shuttle and prolongs the cathode life [64]. Therefore, the S/LiCoO₂ cathode, with S/CNT as a comparison, was further investigated in terms of the diffusion and charge transfer processes, which are indispensable in sulfur conversion [32,47].

The diffusion process was characterized by CVs at various scan rates from 0.1 to 0.5 mV s^{-1} (Fig. 7a and Fig. S6) [65]. There are two redox couples in the CV curves, which are related to the conversion between sulfur and LiPS (Peak A and D), and the conversion between LiPS and sulfide (Peak B and C). By plotting the peak

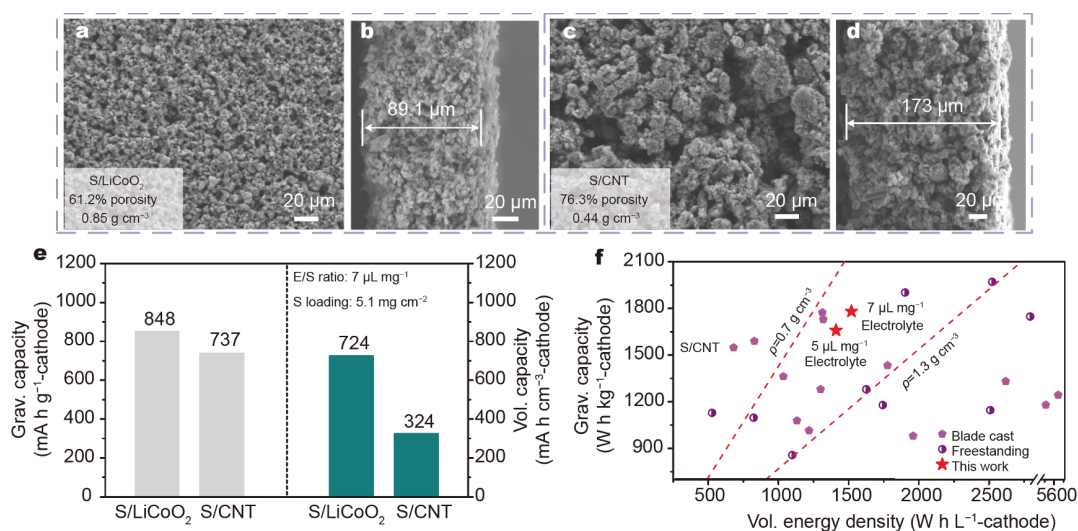


Figure 6 Comparison of gravimetric and volumetric capacity of the S/LiCoO₂ and S/CNT cathodes. SEM images of (a, b) S/LiCoO₂ and (c, d) S/CNT cathodes. The inset shows the cathode porosity and density. (e) Comparison of gravimetric and volumetric capacities. (f) Summary of high W_V and W_G cathodes in literatures, and the selection criteria is that the sulfur loading should exceed 4 mg cm⁻². The energy density was calculated based on the cathode volume and mass without considering the current collector. The detailed data are available in Tables S2, S3 in the Supplementary information.

current against the square root of scan rate, a linear relationship is demonstrated, indicating that the rate-determining step of sulfur reaction is dominated by the diffusion process. Thus, the diffusion behavior could be described by the Randles-Sevcik equation [66]:

$$i_p = (2.69 \times 10^5) n^{3/2} A D_0^{1/2} \nu^{1/2} C_0^* \quad (2)$$

where i_p is the peak current (A), n is the charge transfer number, A is the active electrode area (cm²), D_0 is the lithium ion diffusion coefficient (cm² s⁻¹), ν is the scan rate (V s⁻¹), and C_0^* is the concentration of LiPS (mol cm⁻³). The slope of i_p vs. $\nu^{1/2}$ reflects the diffusion rate because n , A and C_0^* are constant in the battery environment. As shown in Fig. 7b, c, the larger slopes for the S/LiCoO₂ cathode demonstrate the improved diffusion of LiPS on LiCoO₂ host (Fig. 7b, c). Since the Li-S system is mainly controlled by the diffusion process, the improved diffusion of LiPS is indicative of faster reaction of sulfur species.

Charge transfer is a critical process for electrocatalysis of the LiPS redox. The ECSAs of LiCoO₂ and CNT electrodes were determined by CV using reversible K₃[Fe(CN)₆] as a probe (Figs S7, S8) [67,68], and the charge transfer was quantitatively evaluated by j_0 , which is derived from the LSV using a three-electrode electrochemical cell in 3 mmol L⁻¹ Li₂S₄ of 1 mol L⁻¹ LiTFSI electrolyte. The J - V profiles of LiCoO₂ and CNT elec-

trodes are shown in Fig. S9. From the J - V curves, the derived j_0 from Tafel plot for LiCoO₂ electrode is 1.63×10^{-5} and 2.35×10^{-5} A cm⁻² for cathodic and anodic polarization, respectively, larger than those for the CNT electrode (1.32×10^{-5} and 0.80×10^{-5} mA cm⁻², respectively) (Fig. 7d, e). This suggests that LiCoO₂ can act as efficient electrocatalyst for accelerating the charge transfer of intermediate LiPS, indicating a faster redox kinetics (Fig. 7f).

Protection of lithium anode

Generally, the lithium corrosion by diffused LiPS on the anode side is inevitable, and would get more serious when lithium is coupled with thick S-cathode [69]. Therefore, the lithium anode was further investigated with respect to the surface morphology, element distribution and chemical state. After cycling of the cells with different S-cathodes at E/S ratios of 7 μL mg⁻¹ and sulfur loadings of 4–5 mg cm⁻², the lithium anodes were extracted from the cell for measurement. It is shown that the lithium anode coupled with the S/LiCoO₂ cathode has a relatively smooth surface with slight cracks (Fig. 8a), while as a contrast, the lithium anode coupled with the S/CNT cathode shows a rough surface with serious cracks (Fig. 8d). It can be seen from the EDS mappings that the distribution of sulfur and oxygen elements matches well with the surface cracks, suggesting that the lithium cor-

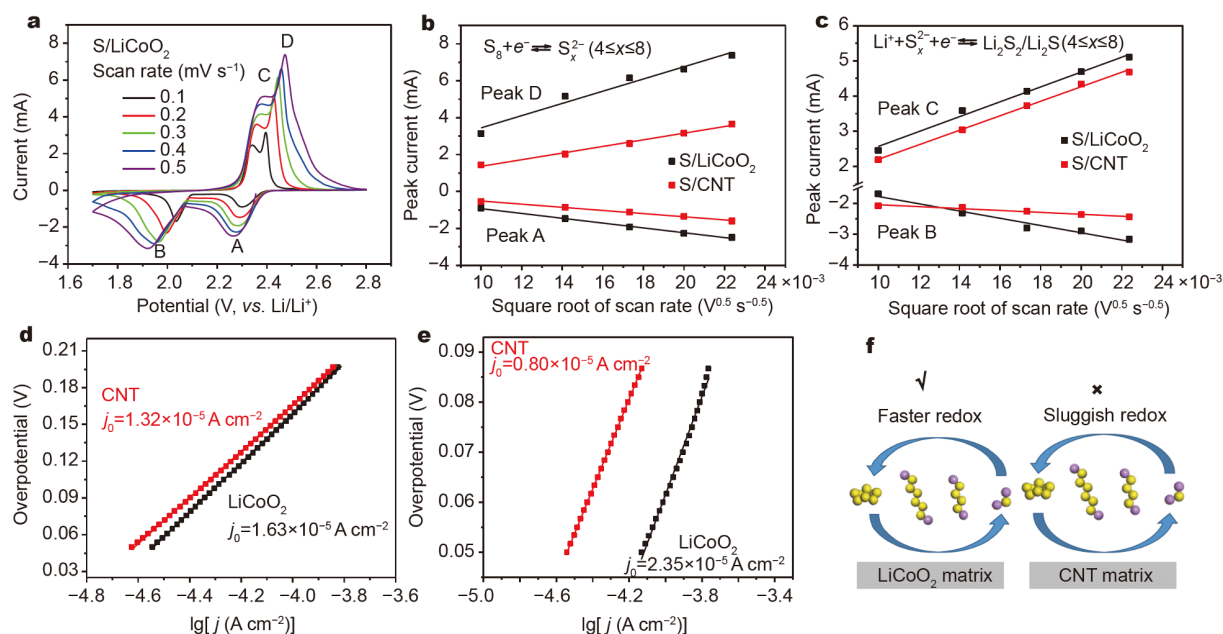


Figure 7 Electrochemical redox kinetics of S/LiCoO₂ and S/CNT cathodes. (a) CV curves of the S/LiCoO₂ at the scan rates from 0.1 to 0.5 mV s⁻¹. Relationships of square root of scan rate and peak current: (b) Peaks A and D, (c) Peaks B and C. Charge-transfer behavior of lithium polysulfides (Li₂S₄) on LiCoO₂ and CNT electrode: Tafel plot in (d) cathodic polarization and (e) anodic polarization. (f) Schematic illustration of fast redox and sluggish redox of sulfur species on LiCoO₂ and CNT hosts, respectively.

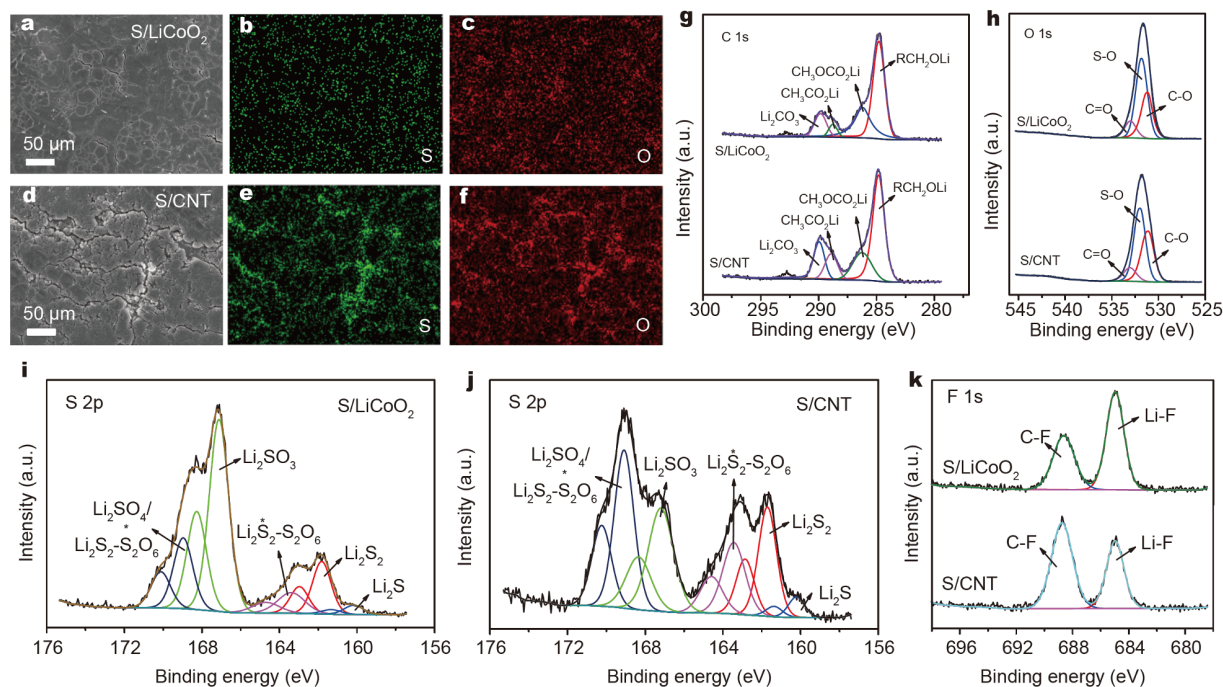


Figure 8 Lithium anode after cycling in the cells with different S-cathodes at E/S ratio of 7 $\mu\text{L mg}^{-1}$ and sulfur loadings of 4–5 mg cm^{-2} . (a) SEM and (b, c) EDS images of lithium surface from the cell with S/LiCoO₂ cathode. (d) SEM and (e, f) EDS images of lithium surface from the cell with S/CNT cathode. XPS analysis of the lithium surface: (g) C 1s spectra, (h) O 1s spectra, S 2p spectra of lithium surface from (i) S/LiCoO₂ and (j) S/CNT cells and (k) F 1s spectra.

rosion is mainly related to the irreversible deposition of soluble LiPS on the anode side during cycling (Fig. 8b, c, e, f).

In Fig. 8g–k, the chemical compositions of the lithium surfaces are compared based on semi-quantitative XPS analysis. The C 1s spectra show the typical decomposition products of solvents as solid electrolyte interface (SEI) film (Fig. 8g) [70], and the O 1s spectra show the contribution of C–O and S–O bonds with slight C=O bond (Fig. 8h). In S 2p_{3/2} core level, two sulfur environments are observed, including the low valence sulfides from the chemical reaction of lithium and LiPS (Li₂S at 160.18 eV and Li₂S₂ at 161.82 eV), and the high valence sulfur species from the LiPS oxidation by LiNO₃ (163.39, 167.12 and 168.97 eV) (Fig. 8i, j) [70–72]. For lithium anode coupled with the S/LiCoO₂ cathode, the low fraction of sulfides is in coincidence with the smooth surface, indicating the suppressed LiPS shuttling during cycling. Herein, the suppressed shuttling could be originally attributed to the improved electrochemical kinetics of the S/LiCoO₂ cathode as revealed in Fig. 7. In F 1s spectra, the peaks at 684.98 and 688.63 eV are attributed to the formation of inorganic Li–F and organic C–F bonds, respectively (Fig. 8k). Since LiF is the key composition of the SEI film [73], the large fraction of LiF implies the more stable SEI film on the lithium surface in the cell with S/LiCoO₂ cathode.

CONCLUSIONS

In summary, we construct a high density S-cathode using heavy LiCoO₂ nanofibers as host material. The tap density of LiCoO₂ is as high as 2.26 g cm⁻³, and the resultant S-cathode possesses a high density of 0.85 g cm⁻³, much higher than that of the conventional S/CNT cathode (0.44 g cm⁻³). Moreover, LiCoO₂ nanofibers can serve as an efficient electrocatalyst for enhancing the electrochemical conversion of intermediate LiPS, rendering the S-cathode excellent electrochemical performances. As a result, a balance between the compact structure and good electroactivity is obtained for the S/LiCoO₂ cathode, which exhibits both higher gravimetric capacity and volumetric capacity along with good cycling stability, superior to the conventional S/CNT cathode. In addition, the efficient S/LiCoO₂ could help to protect lithium anode from irreversibly reacting with polysulfides by alleviating the shuttle effect. Therefore, the present research provides an alternative way for electrode densification, which is critical in achieving both high W_V and W_G for Li-S battery. We do believe that this study would attract more

attention on efficient catalytic metal oxides as carbon-free host to further promote their application for Li-S battery.

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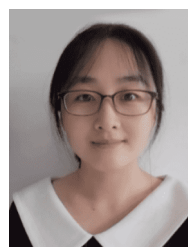
idea. Liu YT designed the research, conducted the experiment, analyzed the data, and wrote the manuscript. Liu S and Li GR analyzed the data. Liu YT and Gao XP revised the manuscript. All the authors contributed to the general discussion.

Conflict of interest The authors declare no conflict of interest.

Supplementary information Supporting data are available in the online version of the paper.



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利用钴酸锂构筑高体积比容量和高质量比容量硫电极

刘亚涛[†], 王璐[†], 刘胜, 李国然, 高学平^{*}

摘要 锂-硫电池的质量能量密度较高, 但其体积能量密度却并不理想. 为了提高锂-硫电池的体积能量密度, 需要重点改善复合硫电极的结构和密度. 本研究引入高密度的钴酸锂纳米纤维作为硫的载体材料. 钴酸锂的振实密度高达2.26 g cm⁻³, 硫/钴酸锂电极的密度和孔隙率分别为0.85 g cm⁻³和161.2%. 研究发现, 钴酸锂是一种优异的电催化剂, 可以加速活性物质硫的反应速率. 因此, 硫/钴酸锂正极兼具致密的电极结构和良好的电化学活性, 其体积能量密度得到显著提升, 并同时保持较高的质量能量密度. 当硫的面负载量为5.1 mg cm⁻²时, 整体硫/钴酸锂电极的体积和质量比容量分别为724 mA h cm⁻³和848 mA h g⁻¹. 此外, 钴酸锂可以减缓多硫化锂的穿梭并降低多硫化锂对锂负极的腐蚀, 提高锂负极的稳定性.