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Converting biomass into efficient oxygen reduction reaction catalysts for proton exchange membrane fuel cells

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ABSTRACT It is urgent to develop low-cost but efficient oxygen reduction reaction (ORR) catalysts for the emerging clean energy devices of fuel cells based on proton exchange membrane. Herein, we report a facile method to covert the biomass of black fungus into an efficient ORR catalyst. The black fungus undergoes hydrothermal and pyrolysis processes to transform into carbon-based materials. The as-obtained BF-N-950 catalyst shows prominent ORR catalytic activities in both acidic and alkaline electrolytes with a half-wave potential reaching 0.77 and 0.91 V, respectively. A membrane electrolyte assembly was fabricated with the as-obtained BF-N-950 as the cathode catalyst which shows a high peak power density of 255 mW cm⁻². The study shows the potential of converting conventional biomass into low-cost ORR catalyst, which is promising for the fuel cell technology.

Keywords: biomass, oxygen reduction reaction, electrocatalysts, proton exchange membrane fuel cell

INTRODUCTION

Proton exchange membrane fuel cells (PEMFCs) can convert the chemical energy directli into electricity with the advantages of environmental friendliness, high power density, quick-start ability and low operating temperature [1,2]. In the PEMFCs, the oxygen reduction reaction (ORR) at the cathode requires Pt to accelerate the reaction, and the high price of Pt hampers the commercialization of the PEMFCs [3]. Thus, low-cost non-precious metal-based ORR catalysts are highly desired. Carbon-based materials have shown remarkable ORR activities in acidic electrolytes [4]. Although there is still a gap to the activity of Pt, carbon materials become a prospective candidate to replace the noble catalyst [5]. The pristine

carbon materials exhibit poor activity in the ORR process [6,7], while after being doped with transition metals (e.g., Fe and Co) or nonmetals (e.g., N, P, S and B), they show enhanced ORR activity, due to the tuning effect triggered by the different electronegativity and atomic size of the dopants [6,8–10]. Especially, the Fe-N-C type materials have shown an ORR activity close to that of Pt, and it is promising for PEMFCs [11,12]. The porphyrin like Fe-N₄ sites were considered as the active sites for ORR [12]. This type of Fe-N-C material was synthesized by pyrolyzing metal porphyrin [13-16]. However, the porphyrin has relative high price. The syntheses of non-precious metal ORR catalysts from cheaper precursors, such as metal polyaniline complex and metal organic frameworks, have been reported [11,17-20]. Highly active ORR catalysts derived from low-cost precursors are still challenging [5].

Biomass can be used as carbon precursors, and it has the advantages of environmental friendliness, low cost and easy accessibility [21-23]. Some carbon-based ORR catalysts converted from biomass have been reported, including plant-based biomass (e.g., coconut and soybean shell, fruit peels, grass and seaweeds) and animal-based biomass (e.g., feathers, bones, blood, silk and hair) [21,23–28]. Liu et al. [29] converted peanut with dopant of vitamin B12, a biomolecule containing a cobalt atom, into an electrocatalyst for ORR in alkaline electrolyte, and a Zn-air battery was fabricated by this biomass-derived catalyst. Guo et al. [28] developed a facile and cost-effective approach to synthesize nitrogen-doped carbon materials by calcining enoki mushrooms, which turned into a durable ORR catalyst. In 2015, Yuan's group [30] extracted chitin from shrimp, crab, crayfish and krill shells, and transformed it into ORR/oxygen evolution

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reaction (OER) bi-functional catalyst. However, these reported biomass-derived catalysts only show ORR activity in alkaline electrolyte, and the reports about biomass-derived highly active ORR catalysts in acidic environment and their performance in real PEMFCs are rare.

Black fungus is a common product in northeastern and southwestern China, and has large productivity and low price. The black fungus from different areas has similar compositions, which is rich in minerals (such as Fe, Table S1), protein, polysaccharide and vitamins (Table S2) [31,32]. Thus it could be a good precursor for the synthesis of carbon-based materials with Fe, N S and P doping [33]. In this paper, we report a facile synthetic strategy to convert the biomass of black fungus into a highly efficient ORR catalyst, and it shows an outstanding cell performance in PEMFCs. We successfully converted black fungus into Fe-N-C type materials through a hydrothermal process followed by pyrolysis. The rich Fe, N, S and P in black fungus lead to the homogeneous doping of the pyrolyzed carbon products. Additional nitrogen resource was added during the pyrolysis step to further enhance their ORR activity. The as-obtained biomassderived catalysts show high ORR activities in both acidic and basic electrolytes, with the ORR half-wave potential as high as 0.77 and 0.91 V in 0.1 mol L⁻¹ HClO₄ and KOH electrolytes, respectively. A PEMFC membrane electrode assembly (MEA) was fabricated by using this material as the cathode catalyst, and it delivered a peak power density of ca. 255 mW cm⁻². These results demonstrate that the highly active biomass-derived catalyst is promising for PEMFC applications.

EXPERIMENTAL SECTION

Materials

Dried black fungus (produced in northeastern China) was bought from local supermarket. Melamine, aqueous ammonia (25%–28%), urea, ethanol, HCl (36.5%) and $\rm ZnCl_2$ were received from Sinopharm Chemical Reagent co., ltd. Ketjen black EC600JD was supplied by Akzo Nobel. Nafion 211 membrane and nafion solution (D520, 5 wt%) were purchased from DuPont Company. All chemicals and materials were used without any purification. Solutions were prepared with deionized water (18.2 M Ω cm).

Preparation of the BF-N-950 catalysts

Dried black fungus (3.0 g) and water (30 mL) were loaded in a 50-mL autoclave. Then the autoclave was placed in an oven at 180°C for 24 h. After being cooled down to

room temperature, the products were collected by filtration and washed with deionized water, and then dried in an oven for 12 h. The dried materials were then ground into powder. Afterwards, 500 mg of the powder was dispersed in a solution consisting of 500 mg of urea, 6 mL of aqueous ammonia, 36 mL of ethanol and 94 mL of deionized water. The mixed dispersion was then stirred for 10 h. Then the materials were collected by centrifugation and washed with deionized water. The products were dried by freeze drying for 24 h. Subsequently, 300 mg of the dried powder was ground with 300 mg of ZnCl₂, and then the mixture was transferred into a ceramic boat and placed in a tube furnace. A ceramic boat loaded with 1.5 g of melamine was placed at the upstream of the tube furnace. Then it was heated to 950°C in N₂ atmosphere with a heating rate of 5°C min⁻¹, and maintained at this temperature for 2 h before it was naturally cooled down. Then the obtained catalysts were collected and leached in acid (1 mol L⁻¹ HCl) for 8 h at 80°C, followed with washing by deionized water via filtration. The obtained catalysts were denoted as BF-N-950.

Physical characterizations

The morphologies of the as-prepared catalysts were studied by transmission electron microscopy (TEM, JEOL JEM1230) and scanning electron microscopy (SEM, Zeiss Supra 55). The microstructure was analyzed by high-resolution TEM (HRTEM, JEOL, JEM-2100). The energy dispersive spectra (EDS) and mapping were done using the accessory installed in SEM. Nitrogen sorption measurement was determined at -196°C by a micromeritics (QUADRASORB SI, Quantachrome Instruments). The X-ray photoelectron spectroscopy (XPS) was measured with a Thermo Fisher ESCALAB 250Xi spectrometer with a monochromatic Al Ka X-ray source. The X-ray diffraction (XRD) patterns of the materials were profiled on a Rigaku D/Max 2500 VB2+/PC X-ray diffractometer using Cu K α radiation (λ = 0.154 nm) with a scan rate of 10° min⁻¹. Fourier transform infrared (FT-IR) spectroscopy was measured by the Nicolet iS 50 FT-IR analyzer. The metal content of the catalyst was analyzed by using an inductively coupled plasma optical emission spectrometer (ICP-OES, Thermo-Fisher ICAP 6300 Radial). The Raman spectra was performed on the LabRAM ARAMIS with an Ar laser at a wavelength of 514 nm.

Electrochemical measurement

All electrochemical performances were measured in $0.1 \text{ mol L}^{-1} \text{ KOH or } 0.1 \text{ mol L}^{-1} \text{ HClO}_4 \text{ via}$ an electrochemical workstation system (V3, Princeton Applied

Research) combined with rotating disk electrode (RDE) or rotating ring-disk electrode (RRDE). The ink dispersions were prepared by dispersing 10 mg of catalysts in a mixture of isopropanol (800 µL), deionized water (200 µL) and nafion dispersion (5 wt%, 50 µL). The dispersion was sonicated for 30 min in ice bath. 10 μL of the resulting catalyst ink was then applied onto a rotating disk as a thin film electrode (5 mm diameter, which had already been polished to a mirror using 0.05 µm alumina), and the final catalyst loading on electrode was $0.51 \text{ mg cm}_{\text{disk}}^{-2}$. As a comparison, Pt/C (20 wt%) ink was also prepared by dissolving 5 mg Pt/C in a mixture consisting of 800 µL isopropanol, 200 µL water and 10 µL nafion dispersion, followed by a same sonication procedure as above. 4 µL of the catalyst ink was dropwise added onto the glassy carbon electrode for further study, and the final Pt loading was 20 μg_{Pt} cm_{disk}⁻². A carbon rod and the saturated calomel electrode (SCE) served as the counter electrode and the reference electrode, respectively.

The potentials were converted to the values against reversible hydrogen electrode (RHE). Solution ohmic drop (i.e., *iR* drop) was compensated. The solution resistance was measured by electrochemical impedance spectroscopy (EIS).

RRDE was used to determine the H_2O_2 yield, and the ring electrode was held at 1.3 V to oxidize H_2O_2 diffused from the disk electrode. The electron transfer number (*n*) and H_2O_2 yield of ORR were calculated as following:

$$n = \frac{4I_{\rm d}}{(I_{\rm d} + I_{\rm r}/N)},\tag{1}$$

$$\%H_{2}O_{2} = \frac{200(I_{r}/N)}{(I_{d} + I_{r}/N)},$$
(2)

where I_d is the disk current, I_r is the ring current, and N is the collection efficiency of the ring (N=0.37).

The Koutecky-Levich (K–L) equations were also used to calculate the n (Equations (3–5)):

$$\frac{1}{j} = \frac{1}{j_k} + \frac{1}{j_l},\tag{3}$$

$$\frac{1}{i} = \frac{1}{i_k} + \frac{1}{B\omega^{0.5}},\tag{4}$$

$$B = 0.62nFC_{O_2}(D_{O_2})^{\frac{2}{3}}v^{-\frac{1}{6}},$$
(5)

where j is the measured current density; j_k is the kinetic limiting current density; j_1 is the limiting current; B is the Levich slope; F is the Faraday constant (96,485 C mol⁻¹); ω is the rotation speed; $D_{\rm O_2}$ is the $\rm O_2$ diffusion coefficient (1.9×10⁻⁵ cm² s⁻¹); $C_{\rm O_2}$ is the $\rm O_2$ bulk concentration

 $(1.2 \times 10^{-3} \text{ mol L}^{-1})$; ν is the electrolyte viscosity $(0.01 \text{ cm}^2 \text{ s}^{-1})$.

PEMFC test

The MEA was prepared through a spraying and hotpressing method [34]. The cathode catalyst ink was prepared by ultrasonic dispersion of catalyst (8 mg) and 5 wt% nafion solution (100 μL, 38.5 wt% in catalyst layer) in ice bath for 1 h. The anode ink recipe was 2.1 mg of Pt/ C (20 wt%, JM), 21 µL of 5 wt% nafion solution, 200 µL of deionized water and 800 mL of isopropanol. The freshly prepared ink was then transferred to an airbrush supplied by an air compressor. The anode and cathode catalyst layers were carefully sprayed onto the two sides of nafion membrane (NRE 211), respectively. An mask with an open square window (1.0×1.0 cm²) in the centre was placed on the top of the membrane to restrict the active area of MEA. The membrane was heated to 60°C during the spaying process to accelerate the evaporation of solvent. The final loading of MEA was 0.2 mg_{Pt} for anode and 4.0 mg_{cat} for cathode. Then, the MEA was assembled by hot-pressing the gas diffusion layer (SGL, 28BC, 1.0×1.0 cm²) with the catalyst-coated membrane at 5 kg cm⁻² and temperature of 130°C for 90 s. Fuel cell performance of the obtained MEA was tested on a multirange fuel cell test system (850e, Scribner Associates Inc.). The H₂ and O₂ flow rates were 0.1 slpm at 100% relative humility (RH) for polarization curve measurement, and 0.05 slpm at 100% RH for stability measurement. The cell temperature was 80°C. A back pressure of 2.0 bar was applied.

RESULTS AND DISCUSSION

Synthesis and characterization of the biomass converted ORR catalyst

The synthetic procedure was illustrated in Fig. 1. The black fungus firstly underwent a hydrothermal process for primary carbonization to produce a carbon-enriched precursor [35]. This step can be easily enlarged, and more than 25 g of precursors could be produced in one batch (Fig. S1). Then it was mixed with urea and ZnCl₂, and further pyrolyzed in a nitrogen-rich environment constructed by melamine. We optimized the pyrolysis temperature, and found the best temperature of 950°C (the optimization details were discussed later in the catalyst optimization section). We named this product as BF-N-950.

Fig. 2a and c show the TEM and SEM images of the asobtained BF-N-950. An enlarged SEM image is shown in

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Figure 1 Schematic illustration for the synthesis of BF-N-950 and further fabrication of a PEMFC.

Fig. S2. The nanoparticle size is 50–500 nm with no well crystallized inorganic nanoparticles, demonstrating the main products are carbon-based materials. Fig. 2b shows the high resolution TEM (HRTEM) image of BF-N-950. No clear lattice fringe can be observed, demonstrating the amorphous carbon structure of the BF-N-950. In Fig. 2d-h, the EDS elemental mapping images show the even distribution of C, N, S and Fe, demonstrating the black fungus has converted to Fe, N, S-doped carbon material. This composition was previously considered as the promising catalyst for ORR [36,37].

In Fig. 3a, the XRD patterns show the broad peaks at 2θ = 26.6° and 43.5°, which can be ascribed to the (002) and (101) planes of graphite. No impurity peak was observed, revealing our method prevented the metallic agglomeration and the formation of inorganic particles during the synthesis.

The surface area and pore structure were studied by nitrogen adsorption-desorption isotherm. The surface area was 916 m² g⁻¹ calculated by the Brunauer-Emmett-Teller (BET) method. The large specific surface area makes the product expose more active sites. The pore distribution was also calculated and shown in Fig. 3b. It shows the micropores distributed from 1.0 to 2.0 nm. The pores might come from the special structure of the black fungus precursors. Additionally, ZnCl2 was also introduced as the pore-forming agent in our synthesis [38]. ZnCl₂ promoted dehydration, charring and aromatization of the precursor, and it helped the formation of pore structure of the products [39]. We also tested the pore distribution of the sample synthesized without adding ZnCl₂. The average pore size of the sample without adding ZnCl₂ is 0.90 nm, smaller than that of the sample with ZnCl₂ (0.99 nm), confirming that ZnCl₂ is beneficial

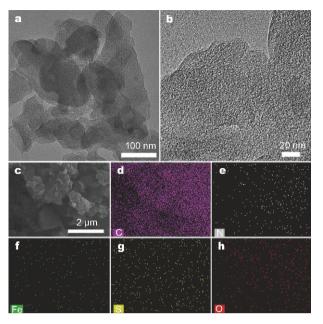


Figure 2 (a) TEM image of the BF-N-950. (b) HRTEM image of the BF-N-950. (c–g) SEM image and the corresponding EDS elemental mapping images of the BF-N-950.

to pore generation. The pores contribute to the mass transfer processes, which is important for catalysis [40,41].

Electrochemical evaluation for ORR

The ORR activity of the BF-N-950 was initially studied by cyclic voltammetry (CV) in both acid and alkaline electrolytes. Compared with the CV curves in O₂-staturated and Ar-saturated electrolytes (Fig. S3), a clear reduction peak appeared when the catalyst was tested in O2-saturated electrode, demonstrating the ability to reduce oxygen. To quantify the ORR activity of the catalysts, RDE method was employed. Fig. 4a and b show the polarization curves of the catalysts tested in O2-saturaetd electrolyte with working electrode rotated at 1600 rpm. Control samples and commercial Pt/C were also tested at the same condition for comparison. Without black fungus or by replacing it with carbon black, the obtained catalysts (named as N-950 and CB-N-950, respectively) show low ORR activity, demonstrating the unique property of the biomass black fungus. When black fungus was used as the precursor for the synthesis of the catalyst (i.e., BF-950), the ORR activity was significantly improved. The BF-950 shows the ORR half wave potential $(E_{1/2})$ of 0.86 V (vs. RHE, the same hereafter) in $0.1 \text{ mol L}^{-1} \text{ KOH}$ and 0.65 V in 0.1 mol L⁻¹ HClO₄, reaching a relative high activity, especially in alkaline condition. The improved ORR activity is attributed to the rich Fe and N in the

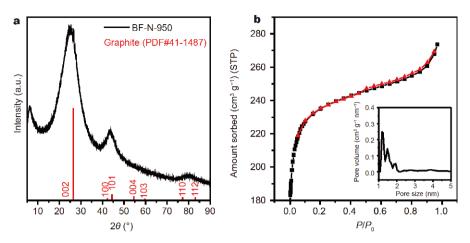


Figure 3 (a) XRD pattern of the BF-N-950. (b) Nitrogen adsorption-desorption isotherms and pore size distribution (insert) profiles of the BF-N-950 catalyst.

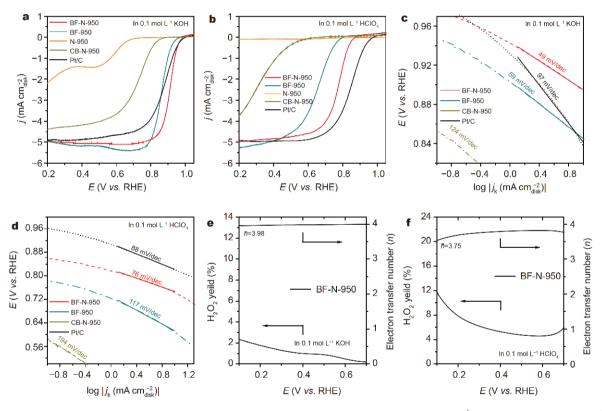


Figure 4 (a) Liner sweep voltammetry (LSV) polarization curves of the catalysts tested in O_2 -saturated 0.1 mol L^{-1} KOH at a scan rate of 1 mV s⁻¹. (b) LSV polarization curves of the catalysts tested in O_2 -saturated 0.1 mol L^{-1} HClO₄ at a scan rate of 1 mV s⁻¹. (c) The corresponding Tafel slopes in 0.1 mol L^{-1} KOH. (d) The corresponding Tafel slopes in 0.1 mol L^{-1} HClO₄. The H_2O_2 yield and electron transfer number of the BF-N-950 in (e) 0.1 mol L^{-1} KOH and (f) 0.1 mol L^{-1} HClO₄.

black fungus, which is beneficial to the formation of ORR active sites on the Fe and N-doped carbon [8].

The ORR activity could be further improved *via* introducing additional N sources. The BF-N-950 sample

shows high ORR activity in both acid and alkaline electrolytes. Fig. 4a and b show that the BF-N-950 has the $E_{1/2}$ of 0.91 V in 0.1 mol L⁻¹ KOH and 0.77 V in 0.1 mol L⁻¹ HClO₄, respectively. The ORR activity of BF-N-950 in

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alkaline electrolyte surpasses that of commercial Pt/C. The as-obtained BF-N-950 also shows the highest ORR activity compared with the reported biomass-derived ORR catalysts (Table S3), demonstrating that the black fungus is an outstanding resource for producing ORR catalysts. The BF-N-950 also shows a low Tafel slope of 49 mV/dec in 0.1 mol L^{-1} KOH and 76 mV/dec in 0.1 mol L⁻¹ HClO₄ (Fig. 4c and d). The ORR polarization curves at different rotation speeds were also recorded, as shown in Figs S4a and S5a. The K-L plots are shown in Figs S4b and S5b, where a linear relationship was found. The electron transfer number was calculated as 3.9 for both alkaline and acid electrolytes, demonstrating the high efficiency to reduce oxygen to water, which was further confirmed by the RRDE measurement (polarization curves and corresponding ring current curves shown in Fig. S6), showing that the as-obtained BF-N-950 catalyst had low H₂O₂ yield in both acid and alkaline electrolytes (Fig. 3e and f).

The durability of the BF-N-950 was examined. As shown in Fig. S7, the $E_{1/2}$ of BF-N-950 drops about 10 mV after 1000 CV cycle sweeps between 0 to 1.1 V at a scan rate of 50 mV s⁻¹, demonstrating the reasonable stability of the catalyst. We also studied the anti-poisoning ability of BF-N-950 to methanol. Fig. S8 shows the chronoamperometric curve of the catalyst at 0.75 V. After injection of methanol, the current almost did not reduce for the BF-N-950, indicating the high tolerance to the fuels, while the Pt/C catalyst almost completely lost its ORR activity after methanol injection.

Catalyst optimization

We optimized the process for additional N doping by mixing the precursor with N-rich compounds (such as NH₃ and urea), or pyrolyzing the precursor under a N-

rich environment (such as in the atmosphere generated by decomposing of melamine) [41,42]. Fig. S9 summarizes the polarization curves of the catalysts obtained by using different N doping agents and methods. Both two doping methods could promote the ORR. By comparing the ORR activity obtained through different additional N doping sources (Fig. S10), it was found that pyrolysis under the N-rich environment generated by melamine was the most efficient route, with the highest ORR activity. However, cooperating with both N doping methods, the obtained BF-N-950 catalyst showed the highest ORR in both acid and alkaline electrolytes. This sample was assumed with the highest N content, which is beneficial to ORR [41].

The element content and surface chemical condition of the as-prepared BF-N-950 were analyzed by using XPS. The N, Fe and S doping amounts for BF-N-950 were measured as 5.14, 0.13 and 0.17 wt%, respectively. The metal content of Fe was consistent with the ICP-OES result, which was 0.18 wt%. Fig. 5a shows the high resolution N 1s spectra, which could be deconvoluted into four peaks with binding energies of 398.3, 399.0, 400.6 and 404.5 eV, assigned to pyridinic N, Fe-N₂, pyrrolic N and graphitic N, respectively [43,44]. It is generally believed that the smallest amount of pyrrolic nitrogen and the largest amount of Fe-N_x centers in the pyridinic environment constitute efficient active sites for ORR [44]. In the as-obtained BF-N-950, the relative amounts of pyridinic N and Fe-N_x were counted in high ratio of 22% and 10%, respectively. Fig. 5b shows the high resolution C 1s spectra. The fitted C 1s peaks located at 284.5, 285.5, 286.5, and 290.1 eV can be assigned to graphitic sp² carbon, amorphous carbon, sp² carbon bonded to nitrogen, and sp² carbon bonded to oxygen, respectively [25].

The N doping was also investigated by FT-IR with the

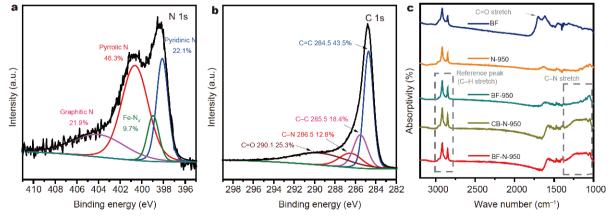


Figure 5 High-resolution N 1s (a) and C 1s (b) XPS spectra of the BF-N-950. (c) FT-IR analysis spectra of the catalysts.

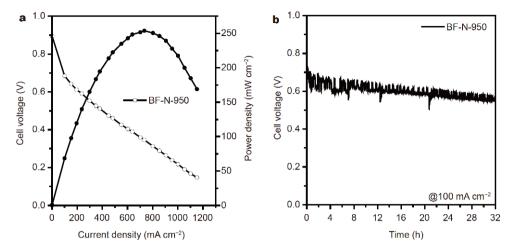


Figure 6 (a) Polarization (open symbols) and the corresponding power density (solid symbols) of the H_2 - O_2 PEMFC fabricated by using the BF-N-950 as cathode catalysts. The cell run at 80°C. The back-pressure was 2 bar. The H_2 and H_2 flow rate were both 0.1 slpm. The MEA was assembled by Nafion 211 membrane, the BF-N-950 as cathode catalyst (loading of 4.0 mg cm⁻²) and Pt/C (20 wt%) as anode catalyst (loading of 0.2 mg $_{Pt}$ cm⁻²). The MEA active area was 1.0 cm². (b) Chronopotentiometric voltage curve of PEMFC using BF-N-950 as cathode at 100 mA cm⁻².

characteristic C–N stretching vibrations in the range of 1350–1000 cm⁻¹ [45]. We normalized this peak area to the peak area for C–H stretching vibration peak in the range of 2750–3000 cm⁻¹, which was considered from the carbon substrate. The value is 1.08, 2.02, 2.23 for BF-950, CB-N-950, BF-N-950, respectively. The BF-N-950 catalyst has the highest N doping content, which is beneficial to the double doping process.

We also optimized the pyrolysis temperature, and the polarization curves for the catalysts obtained at different temperatures are shown in Fig. S11. It was found 950°C was the optimal temperature. Raman spectroscopy was used to analyze the samples prepared at different pyrolysis temperatures (Fig. S12). The peaks at 1580 and 1352 cm⁻¹ are ascribed to the G band and D band of carbons, respectively. The ratio of $I_{\rm D}/I_{\rm G}$ increases along with the increase of the pyrolysis temperature, demonstrating more heteroatoms doping in the calcination process [23]. The doped graphite was considered as the active sites for ORR. Thus the higher ORR activity was obtained for the catalyst obtained at pyrolysis temperature of 950°C.

PEMFC test

We fabricated a PEMFC by using the as-obtained BF-N-950 as the cathode catalyst. MEA was fabricated by using nafion as the membrane, commercial Pt/C as the anode and the BF-N-950 as the cathode. Fig. 6a shows the polarization curve and the corresponding power density curve. The MEA shows a high open circuit voltage of ca. 0.9 V. The fuel cell current density is 230 mA cm⁻² at the

cell voltage of 0.6 V, and the cell could deliver a peak power density of 255 mW cm⁻². The stability of the cell was tested in constant current mode which discharged at a current density of 100 mA cm⁻². As shown in Fig. 6b, the cell voltage only decreases by 15% after a continuous operation of 32 h. It is worth to note that the cell performance was not well optimized. Although the cell performance still has a gap to the state-of-the-art PEMFCs [46–48], the low cost and easy accessibility of the raw materials for the BF-N-950 make this catalyst potential in real applications.

CONCLUSIONS

Low-cost carbon-based ORR catalysts were obtained by using the biomass of black fungus as the raw materials. The synthesized BF-N-950 shows high ORR activity in both acid and alkaline electrolytes. A single PEMFC was fabricated using the as-obtained BF-N-950 as the cathode catalyst, and it showed high cell performance of a peak power density of 255 mW cm⁻². The high ORR activity was attributed to the rich Fe, N, S, P in the black fungus raw materials and the additional N doping in the pyrolysis process. These results are significant for developing conversional method for low-cost ORR catalysts, which is promising for the wide application of PEMFCs.

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Author contributions Wang X, Zhu W and Zhuang Z conceived and designed the experiments. Wang X performed the synthesis of catalyst and the test of the fuel cell. Wang X, Fang J, Liu X, Zhang X, Lv Q and Xu Z characterized the materials and discussed the results of the experiments. Wang X and Zhuang Z wrote the paper. All authors participated in the general discussion.

Conflict of interest The authors declare no conflict of interest.

Supplementary information Experimental details and supporting data are available in the online version of the paper.



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利用生物质材料合成高性能氢氧燃料电池氧还原催化剂

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摘要 制备廉价、高活性氧还原催化剂对于发展氢氧燃料电池清洁能源极为重要。在本论文中,我们利用黑木耳作为生物质材料,通过一种便捷的方法合成了高活性氧还原催化剂。黑木耳经水热和热解两个步骤,碳化形成BF-N-950催化剂。该催化剂在酸性和碱性溶液中的半波电势分别为0.77和0.91 V. 采用BF-N-950催化剂作为膜电极得到的氢氧燃料单电池,峰值功率可达255 mW cm⁻². 本文提出了使用生物质材料合成高性能氧还原催化剂的方法,为氢氧燃料电池的应用提供了有益探索.