



WS₂ nanoplates embedded in graphitic carbon nanotubes with excellent electrochemical performance for lithium and sodium storage

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ABSTRACT WS₂ has been considered as a promising anode material due to its high lithium storage capacity as well as fascinating physical properties. However, the insufficient electrical and ionic conductivities deteriorate the rate performance of the batteries. Herein, we report a simple synthetic approach towards graphene-WS₂ hybrids by rolling graphene into a hollow nanotube in which WS₂ nanoplates are encapsulated. This new electrode design strategy facilitates the fabrication of integrated and binder-free lithium ion battery and sodium ion battery electrodes by combining electrospinning and chemical vapor deposition (CVD) methods. Benefiting from their confined growth and the interconnected *in-situ* graphitic carbon coating nanocable web, the WS₂@G with nano-level WS₂ dispersion not only provides an efficiently conductive and electrolyte accessible framework, but effectively alleviates the volume change during the cycling, enabling a mechanically robust binder-free electrode along with the outstanding electrochemical Li⁺ and Na⁺ storage properties.

Keywords: two-dimensional materials, lithium-ion battery, sodium-ion battery, core-shell nanocables, binder-free

INTRODUCTION

Very recently, graphene-like two-dimensional (2D) layered materials, such as inorganic transition metal dichalcogenide (TMDC) materials are of great interest for the scientific community due to their unique layered structure and fascinating physical properties [1–3]. Among TMDC, 2D nanoscale metal disulfides, such as MoS₂ [4] and WS₂ [5], have been intensively studied to

examine their properties, including electrical transport, luminescence, photocurrent and catalytic properties, as well as their strain effects [6–9]. WS₂, as an important member of the TMDC family, however, has yet been extensively explored in practical applications, and only a few studies have reported that it can be utilized in electrochemical devices such as sodium storage and lithium-ion batteries (LIBs) [10–14]. When used as an anode material for LIBs, the 4-electron transfer reaction hosting lithium ions endowed it with higher lithium storage capacity (443 mA h g⁻¹) than that of a commercial graphite anode (372 mA h g⁻¹) [14,15]. Besides, WS₂ has a larger spacing between neighboring (002) planes (6.18 Å) than that of graphite (3.35 Å), which in principle may make Li⁺ diffusion easier [16–18]. Moreover, the density of WS₂ is 7.6 g cm⁻³, resulting in a high volumetric energy density (about 4 times that of graphite). In spite of these advantages, the insufficient electrical and ionic conductivities derived from their semiconductor characteristics deteriorate the rate performance of the batteries [19,20]. Additionally, though the volume changes are less than those of Si and metal oxides, the large volume changes during the cycling processes usually lead to pulverization and aggregation of particles, and hence poor cycling stability, especially at high discharge/charge rates [21,22]. This is even more important when sodium storage is concerned, which currently attracts much attention because of the limited global resources of lithium.

Several strategies including reducing the size, optimizing the morphology, and incorporating WS₂ into conductive carbonaceous materials, such as graphene [23–25]

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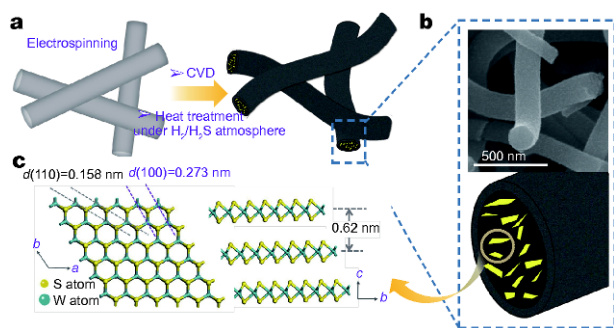


Figure 1 Electrode design. (a) Schematic illustration of the formation procedures; (b) SEM images and scheme of a single nanocable of $\text{WS}_2@\text{G}$; (c) top view and side view images of the atomic structures of the layered WS_2 nanoplates.

and carbon nanofibers [20,26] have been proposed to simultaneously deal with the volume expansion problem and provide facile electron pathways, showing enhanced electrochemical performance. Bao *et al.* [27] reported a self-assembled double carbon coating *via* a self-assembly process between oleylamine-coated WS_2 nanosheets and graphene oxide, showing a 90% capacity retention after 200 cycles as well as excellent rate capabilities. Nevertheless, the WS_2 -carbonaceous based composites are normally fabricated as powder and thus need to be mixed with excessive additives (e.g., carbon black) and polymer binders, and finally compressed onto a current collector (Al foil) [13,15]. The substantial need of these extra inactive materials adversely affects not only the designated electrochemical properties of the hybrids but also the electrode performance including both volumetric capacity and gravimetric capacity, as the total weight and volume of the electrode must be counted from a practical viewpoint [28–30].

Recently, a new electrode design strategy has been exploited to fabricate integrated and binder-free LIB electrodes by combining electrospinning and chemical vapor deposition (CVD) methods. The resulting framework constructed by graphitic carbon coated nanocables possesses high surface area, skeleton framework and most efficient 1D electron transport pathways [31,32]. The unique graphitic carbon coatings of nanocable can not only facilitate the easy access of electrolyte and the fast transfer of electrons, but also can accommodate the volume changes of metal oxides and sulfides and prevent their aggregation during cycle processes [31,33]. It is also noted that the electron transport of 2D metal disulfides (WS_2) through the basal planes is much faster as compared to the one parallel to the planes [34]. Thus, to encapsulate WS_2 in a graphitic nanocable, especially with

side to face contact mode is highly desired.

Herein, as schemed in Fig. 1, we report a facile synthetic approach towards 2D graphene- WS_2 hybrids by rolling graphene into a hollow nanotube in which WS_2 nanoplates are encapsulated. This new electrode design strategy facilitates the fabrication of integrated and binder-free electrodes by combining electrospinning and CVD methods. Due to their confined growth and the interconnected *in-situ* graphitic carbon nanotube web, the resultant few-layer WS_2 nanoplates/graphitic carbon nanotubes ($\text{WS}_2@\text{G}$) can effectively alleviate the volume change and the aggregation of WS_2 during the cycling processes, provide an efficiently conductive and electrolyte accessible framework, and additionally enable a mechanically robust binder-free electrode along with the outstanding electrochemical Li^+ and Na^+ storage properties.

EXPERIMENTAL SECTION

Typical procedure for $\text{WS}_2@\text{G}$ preparation

First, 0.36 g tungsten chloride (WCl_6) was dissolved in 1.5 mL ethanol. A flexible film composed of W-SiO₂-PVP was produced through electrospinning of 4 mL *N,N*-dimethylformamide (DMF) solution of 0.65 g polyvinyl pyrrolidone (PVP) with the addition of 1.5 mL ethanol solution of WCl_6 and 500 μL tetraethyl orthosilicate (TEOS). Afterward, the resulting films were conducted through CVD to grow several layers of graphene with good mechanical properties and excellent conductivity, followed by a mild oxidation at 350°C ($\text{WO}_3\text{-SiO}_2@\text{G}$). Subsequently, $\text{WS}_2@\text{G}$ was finally obtained by annealing the $\text{WO}_3\text{-SiO}_2@\text{G}$ at 800°C for 2 h in $\text{H}_2/\text{H}_2\text{S}$ and then removal of SiO_2 by HF. The samples containing different WS_2 mass ratio were prepared from electrospinning solutions with different WCl_6 concentrations.

Characterization

The morphologies of the samples were examined by the scanning electron microscopy (SEM, Hitachi S4800) and field emission transmission electron microscopy (FE-TEM, FEI Tecnai G² 20 ST). Nitrogen adsorption isotherms of the samples were measured with a Micromeritics ASAP 2020 instrument, and the surface area was obtained by Brunauer-Emmett-Teller (BET) analyses. X-ray diffraction (XRD) with Cu K α radiation (Rigaku D/max-2500B2+/PCX system) was used to determine the phase composition and the crystallinity.

Electrochemical characterization

The free-standing $\text{WS}_2@\text{G}$ film was directly used as the

working electrode while the working electrode for bulk WS_2 powder was made by active material, acetylene black and poly(vinylidene fluoride) (PVDF) binder (dispersed in *N*-methylpyrrolidone) in a weight ratio of 7:1.5:1.5 on a copper foil. The as-made working electrodes were assembled into coin-type half cells (CR2032) in an argon-filled glovebox (<1 ppm of oxygen and water) with lithium foil as the counter electrode, porous polypropylene film as the separator, and 1 mol L^{-1} LiPF_6 in 1:1 (*v/v*) ethylene carbonate/diethyl carbonate (EC/DEC) as the electrolyte. Notably, the obtained $\text{WS}_2@\text{G}$ film was directly used as the electrode without any current collector and binder. For each investigated electrode, the total electrode weight (the weight of $\text{WS}_2@\text{G}$ film including graphene) was used for calculating specific capacities. The total mass of $\text{WS}_2@\text{G}$ film applied to each cell was around 1.0 mg cm^{-2} . The cycle-life tests were performed using a CT2001A battery program controlling test system at different current rates within the 3–0.01 V voltage range. Electrochemical measurement of $\text{WS}_2@\text{G}$ film for Na-ion storage was performed in a half-cell configuration with a Na metal counter electrode and 1 mol L^{-1} NaClO_4 in ethylene carbonate and propylene carbonate (EC:PC=1:1 *v/v*) electrolyte and 5 wt.% fluoroethylene carbonate additive. The galvanostatic tests were carried out on the Land Battery Measurement System within a voltage range of 10 mV to 3 V. For achieving the capacity value of each electrode material, at least five cells were assembled and characterized under the same conditions. For each investigated electrode, the total electrode weight was used for calculating specific capacities. Electrochemical impedance spectral (EIS) measurements were carried out in the frequency range from 100 kHz to 10 MHz on a Biologic VSP electrochemical workstation.

RESULTS AND DISCUSSION

Fig. 1 shows a schematic illustration of the preparation process and the detailed structure of $\text{WS}_2@\text{G}$. In a typical synthesis, a flexible film composed of W-SiO₂@PVP nanocables was obtained through electrospinning of the DMF solution of PVP, tungsten source and TEOS. Afterward, the resulting films were coated with several layers graphitic carbon *via* CVD which provide the structure with good mechanical properties and excellent conductivity after a mild oxidation at 350°C (WO₃-SiO₂@G). Subsequently, $\text{WS}_2@\text{G}$ was finally obtained by annealing at 800°C in the atmosphere of H₂/H₂S and removing SiO₂ by HF. It is worth mentioning that the contents of WS_2 in the nanocables can be easily tuned by changing the amount of adding W-source.

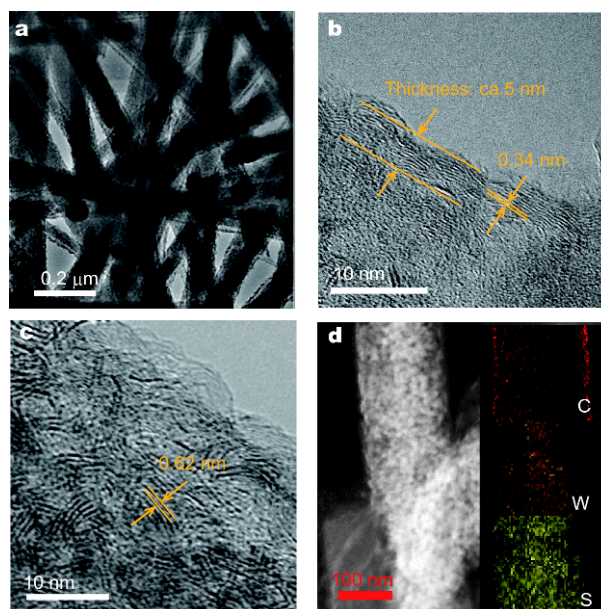


Figure 2 Morphology and microstructure. (a) TEM image of $\text{WS}_2@\text{G}$. Scale bar, 0.2 μm . (b, c) HRTEM images of $\text{WS}_2@\text{G}$. Scale bar, 10 nm. (d) Dark field transmission electron microscopy image and mapping of $\text{WS}_2@\text{G}$. Scale bar, 100 nm.

The self-supported film built up by interwoven nanocables in the as-prepared $\text{WS}_2@\text{G}$ samples was firstly confirmed by SEM. As shown in Fig. 1b and Fig. S1, the morphologies of the thus-produced hybrid architectures maintained the interwoven nanowires and nanocables network. Each nanocable is around 150 nm in diameter and several micrometers in length. TEM and high-resolution TEM (HRTEM) further confirmed the microstructure of the as-prepared $\text{WS}_2@\text{G}$ architectures. As presented in Fig. 2a, the continuous and uniform building blocks, nanocables, in interwoven $\text{WS}_2@\text{G}$ architectures are clearly demonstrated. The typical HRTEM image (Fig. 2b) further discloses the random but firm WS_2 nanoplates core which are encapsulated in the graphitic carbon nanotubes (Fig. S2) with a ca. 5 nm thickness of the wall. The characteristic lattice fringe corresponding to 0.62 and 0.34 nm should derive from the (002) lattice of WS_2 and the (001) of multilayer graphitic carbon, respectively (Fig. 2b, c). Coupled with their elemental mapping analysis, the homogeneous distribution of WS_2 in graphitic carbon nanotube is distinctly observed as exhibited in Fig. 2d.

The detailed structure of $\text{WS}_2@\text{G}$ is further disclosed by XRD and Raman analyses. For comparison, bulk WS_2 powder was adopted and used as an anode material, the morphology of which is shown in Fig. S3. As shown in Fig. 3a, the XRD pattern of the $\text{WS}_2@\text{G}$ (*P63/mmc* space

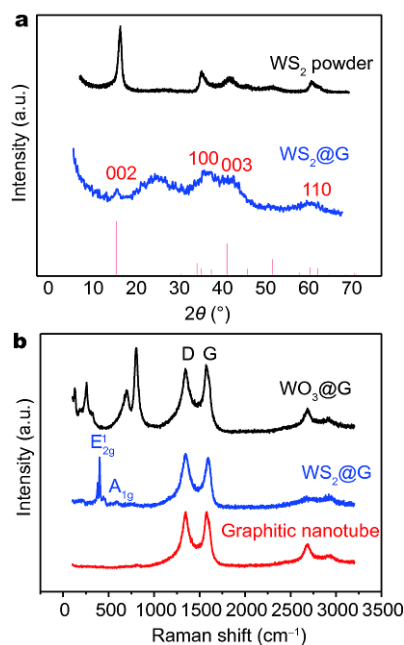


Figure 3 Component analyses. (a) XRD pattern of WS₂@G and WS₂ powder, (b) Raman analysis of WS₂@G and WO₃@G.

group, JCPDS No. 08-0237) is similar to that of the WS₂ powder, the (002) peak for the *c*-axis, the (100) and (110) peaks for the *ab*-plane. Nevertheless, the obvious broadening of its typical diffraction peaks is attributed to the ultrathin dimension of WS₂ nanoplates [12]. Interestingly, the adsorption data of nitrogen adsorption-desorption curve (Fig. S4) indicates that the specific surface area of WS₂@G is only 12 m² g⁻¹, reflecting the almost full filling of WS₂ in the cables, which is in consistent with the TEM characterizations.

The Raman scattering spectra of the WS₂@G (Fig. 3b) further confirms that the crystalline WS₂ phase was successfully synthesized. The peak intensity of the out-of-plane vibrational mode (A_{1g}) at 416 cm⁻¹ is relatively low compared to that of the in-plane vibrational mode (E_{12g}) at 352 cm⁻¹ due to the few-layer effect, while for the bulk WS₂ powder, the peak intensity of the A_{1g} mode is comparable to that of the E_{12g} mode [35]. The D-band related to the defects and disorder is located at 1,363 cm⁻¹, while the G-band associated with the ordered graphitic crystallites is observed at 1,601 cm⁻¹. The relative intensity ratio of the D-band to the G-band (*I_D/I_G*) is nearly 1, suggesting that the carbon grown by CVD are not perfect graphene layers but poly-crystalline, defect-containing graphitic carbon structures [36]. Actually, these characters of structure imperfections and defects are

critically important for providing multiple pathways for efficient lithium ion transportation as previously reported [37].

The electrochemical properties of the WS₂@G, where the content of WS₂ in the cable is around 70% as confirmed by TGA in Fig. S5, were investigated by cyclic voltammetry (CV) for the initial three cycles over a voltage window of 0.01–3.0 V (vs. Li⁺/Li) at a scan rate of 0.1 mV s⁻¹, as shown in Fig. S6. A strong cathodic peak located at around 0.56 V can be observed in the first cycle, which is ascribed to the reduction of WS₂ to metallic W embedded in a Li₂S matrix in accompany with the decomposition of the electrolyte. The anodic peak at 2.43 V accounts for the oxidation of W to WS₂. From the 2nd cycle, the original reduction peak at 0.56 V disappears while two smaller cathodic peaks appear at 2.06 and 1.84 V, which correspond to the formation of Li_{*x*}WS₂ upon lithium insertion into WS₂, suggesting dramatic lithium driven structural or textural modifications during the first lithiation process [13]. Fig. 4a displays the charge-discharge voltage profiles cycled at a current density of 0.2 A g⁻¹ in the same voltage range. The charge and discharge profiles present relatively sloped plateaus, consistent with the broad peaks observed during CV scans. The initial charge and discharge capacities are 502 and 791 mA h g⁻¹, respectively, based on the total mass of the WS₂@G composite. The large initial discharge capacity of the composite is generally ascribed to the production of the solid electrolyte interface (SEI) layer on the surface of the electrode owing to electrolyte decomposition, similar to that reported in nanosized TMD-based anode materials [10,38]. Furthermore, the defect of the graphitic carbon coating with high surface area probably also contributes to this high discharge capacity [23,24]. Despite a large irreversible capacity loss occurred in the first cycle, which is probably due to irreversible Li insertion as well as the formation of an SEI layer on the surface of the WS₂@G electrode, the reversibility of the capacity was greatly enhanced, with an average Coulombic efficiency of nearly 100% for up to 300 cycles after the second cycle (Fig. 4b). Additionally, considering that the capacity of hollow graphitic carbon nanotube is around 370 mA h g⁻¹ (Fig. S7), the capacity of WS₂ in the composite is calculated to be 540 mA h g⁻¹.

The stable cycle performance is an essential requirement for a practical anode material. Poor cycle performances of WS₂ powder electrodes are observed in Fig. 4b, which is mainly originated from a structural change and agglomeration of metal sulfides during the conversion reaction. In contrast, our WS₂@G electrodes exhibit ex-

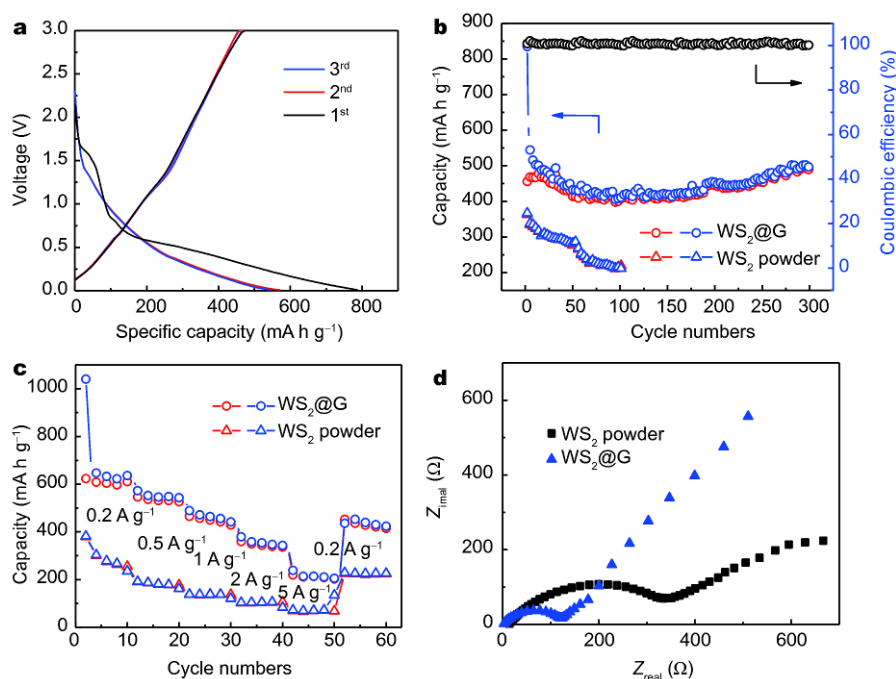


Figure 4 Electrochemical performance of $\text{WS}_2@G$ as LIBs anodes. (a) The charge/discharge curves of $\text{WS}_2@G$, (b) cycling performance of $\text{WS}_2@G$ and WS_2 powder electrodes under 0.5 A g^{-1} , (c) reversible capacity of $\text{WS}_2@G$ and WS_2 powder at various current rates from 0.2 to 5 A g^{-1} , (d) Nyquist plots of the $\text{WS}_2@G$ and WS_2 powder.

cellent cycle life and can still deliver a reversible capacity of nearly 500 mA h g^{-1} after 300 cycles at 0.5 A g^{-1} , corresponding to 104.2% capacity retention. The increased capacity in $\text{WS}_2@G$ electrode may be attributed to an activation process occurring on conversion reaction [12]. Besides the achieved high specific capacity and superior cycling stability, the $\text{WS}_2@G$ electrode shows a satisfactory rate capability as well. As displayed in Fig. 4c, along with increasing current densities from 0.2 to 0.5, 1, 2 and 5 A g^{-1} , reversible capacities of 606, 532, 455, 349, and 211 mA h g^{-1} are achieved, respectively. Importantly, after continuous cycling with the increasing current densities, a specific capacity of as high as 432 mA h g^{-1} could be recovered at a current density of 0.2 A g^{-1} , suggesting an excellent lithium storage reversibility. EIS was implemented to gain in-depth insight of such outstanding electrochemical performance, as shown in the data of the Nyquist plots obtained at a fully lithiated state after 20 cycles (Fig. 4d). Both samples show a semicircle in high to medium frequency regions and an inclined line in low frequency regions, which correspond to the electrochemical reaction impedance (namely, charge transfer) and the ion diffusion impedance, respectively. The much smaller diameter of the semicircle for $\text{WS}_2@G$ in the high-medium frequency region indicates the greatly de-

creased charge-transfer resistance at the electrode/electrolyte interface, while the more vertical line corresponds to the quicker Li^+ diffusion process.

Additionally, the large interlayer gaps between the (002) crystal planes of WS_2 could provide a facile channel for Na ion diffusion and space to accommodate the Na ions, which features the as-prepared $\text{WS}_2@G$ a promising electrode candidate for Na-ion batteries (SIBs). The discharge-charge voltage profiles of SIBs are in good agreement with the CV result, and are also similar to those of LIBs. However, the voltage and capacity of SIBs are lower than those of LIBs. The storage reactions of Na have lower absolute values of Gibbs energy change, and the kinetics of Na charging and discharging are more sluggish than those of Li, which can be ascribed to the larger ionic radius of Na^+ than Li^+ . Benefiting from the developed conductive networks and unique ion transport channels of 2D materials, the flexible film directly as SIBs anodes exhibits fast sodium storage properties. As shown in Fig. 5, when discharged at altering rates ranging from 50 mA g^{-1} to 3 A g^{-1} , the electrode achieves capacity retention rate of nearly 70% (289 mA h g^{-1} even at a high current density of 3 A g^{-1}). When the current density decreases to 0.1 A g^{-1} after cycling under high current densities, $\text{WS}_2@G$ can still regain a reversible capacity

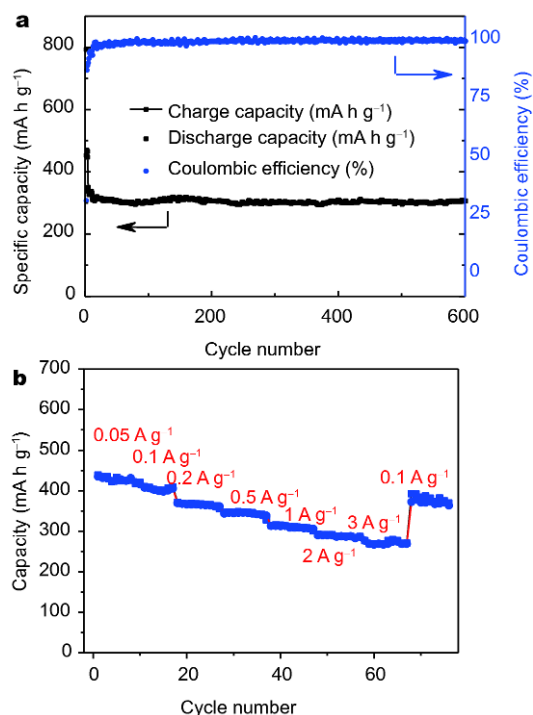


Figure 5 Electrochemical performance of WS₂@G as SIBs anodes. (a) Cycling performance of WS₂@G electrodes under 0.5 A g⁻¹, (b) reversible capacity of WS₂@G at various current rates from 0.05 to 3 A g⁻¹.

near 400 mA h g⁻¹. Except for excellent rate capability, the WS₂@G electrodes deliver excellent Na⁺ storage capability with capacity more than 340 mA h g⁻¹ when galvanostatically discharging at 500 mA g⁻¹ for 600 cycles.

To our knowledge, this is the best rate performance reported to date for both lithium and sodium storage in tungsten-sulfide materials. The exceptional electrochemical performance of our designed WS₂@G hybrids is thought to be the result of their unique structural and compositional features. Specifically, the space inside the hollow nanotubes can effectively accommodate the volumetric change of WS₂ upon electrochemical cycling [22]. The carbon shell not only improves the conductivity, but also prevents the WS₂ active materials from being eroded by direct contact with the electrolyte, resulting in a long cycle life [30–32]. The 1D structure is able to promote vectorial ion and electron transport, enabling the fast lithium storage [33]. Additionally, the nanosized WS₂ and the defect of the graphitic carbon coating with high surface area lead to a higher discharge capacity. Moreover, the interconnected self-supported film not only provides the most efficient electron transport pathways and forms a robust skeleton framework, but also increases the actual energy density without the

addition of any other auxiliary component (e.g., binder, conductive carbon, foils).

CONCLUSIONS

In summary, we have successfully fabricated a novel 2D graphene/WS₂ hybrids by rolling 2D graphitic carbon into a hollow nanotube in which WS₂ nanoplates are encapsulated. When employed as a binder-free anode material, the composite exhibits excellent lithium and sodium storage properties for a rechargeable LIB or SIB cell, which is attributed to the external electronically conductive and elastic graphitic carbon nanotube networks as well as the surface carbon layer and the uniform distribution of WS₂ nanoplates. Considering the advantage and the universal characteristics of the 2D@2D hybrid structures, it can be easily extended to many applications in catalysis, gas-storage materials, sensors, and other electrochemical devices, especially for thin film devices.

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Author contributions Kong D and Qiu X designed and engineered the samples; Wang B, Xiao Z, Gao Y helped to carry out the characterization; Kong D wrote the paper with support from Zhi L and Yang Q-H. All authors contributed to the general discussion.

Conflict of interest The authors declare no conflict of interest.

Supplementary information Supporting data are available in the online version of the paper.



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具有高电化学性能 WS_2 纳米片嵌石墨化纳米碳管材料($WS_2@G$)用于锂离子或钠离子电池储能领域研究

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摘要 本论文通过结构设计及简单方法成功制备一种二维石墨烯- WS_2 复合结构, 即 WS_2 纳米片嵌入石墨烯化中空纳米碳管中($WS_2@G$). 这种新的电极结构采用静电纺丝技术和化学气相沉积技术组合的方式, 有利于实现集成化和无粘结剂锂离子或钠离子电池电极材料制备. 采用内部的受限生长以及原位的石墨化碳包覆纳米同轴的互贯网络, 得到纳米尺度 WS_2 片层分散的 $WS_2@G$ 复合结构, 能够提供有效的导电性和电解液浸润性的网络结构, 同时还能够有效地降低电池在充放电循环过程中导致的体积膨胀效应, 最终实现一种高机械性能、无粘结剂、优异电化学活性的电极在锂离子或钠离子电池储能领域中的应用.