Correction to: Optimization of drilling parameters in hybrid (Al6061/SiC/B₄C/talc) composites by grey relational analysis

C. Ramesh Kumar¹ · V. JaiGanesh² · R. Ravi Raja Malarvannan³

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In the original version of this article, the contents of the Table 2 were incorrectly published. This is a corrected version of the Table 2.

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✉ C. Ramesh Kumar
Sarmech2016@gmail.com

¹ Department Mechanical Engineering, Sriram Engineering College, Chennai, India

² Department of Mechanical Engineering, SA Engineering College, Chennai, India

³ Department of Mechanical Engineering, Saveetha Engineering College, Chennai, India

Table 2 Experimental data [thrust force (TF), surface roughness (SR) and circularity (CIR)] for L27 orthogonal array

S. no.	Cutting speed (A)	Feed (B)	Drill dia (C)	% of reinforcement (D)	Torque force (N-m)	SR (micron)	CIR (mm)
1	750	15	6	5	102.7140	4.8495	0.0954
2	750	15	7	10	109.7733	5.0453	0.1181
3	750	15	8	15	107.1401	5.1851	0.1152
4	750	25	6	10	107.8955	4.3705	0.1135
5	750	25	7	15	123.4050	4.2369	0.1054
6	750	25	8	5	104.7280	5.0548	0.0969
7	750	35	6	15	109.0750	3.4400	0.1175
8	750	35	7	5	109.5010	4.1950	0.1023
9	750	35	8	10	124.5450	4.9875	0.1064
10	1000	15	8	5	80.8602	5.1325	0.1289
11	1000	15	6	10	112.5275	6.0247	0.1423
12	1000	15	7	15	79.2775	5.0255	0.1150
13	1000	25	8	10	91.6750	5.2725	0.1492
14	1000	25	6	15	108.9668	4.8142	0.1486
15	1000	25	7	5	104.6330	5.4792	0.1343
16	1000	35	8	15	96.5200	5.5030	0.1245
17	1000	35	6	5	100.1870	6.7925	0.1064
18	1000	35	7	10	109.6221	5.3937	0.1321
19	1250	15	7	5	70.3171	5.2279	0.1261
20	1250	15	8	10	74.2064	4.0119	0.1473
21	1250	15	6	15	80.3486	5.1483	0.1379
22	1250	25	7	10	81.9541	5.2528	0.1452
23	1250	25	8	15	86.9208	4.3171	0.1544
24	1250	25	6	5	84.8920	5.3295	0.1445
25	1250	35	7	15	85.3290	5.2307	0.1473
26	1250	35	8	5	83.5598	4.9773	0.1477
27	1250	35	6	10	78.1763	4.9631	0.1458