#### **ORIGINAL PAPER**



# Facile synthesis of mesoporous carbon material from treated kitchen waste for energy applications

Prabhsharan Kaur<sup>1</sup> · Subhashini Singh<sup>2</sup> · Gaurav Verma<sup>1,3</sup>

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#### Abstract

Biomass is abundant, easily available, and environmentally benign source of C which can be converted to scientifically useful materials by appropriate processing. This work is our attempt to convert the treated kitchen waste and chicken manure into valuable mesoporous carbons, and to check its suitability for energy applications. The samples have been prepared using high-temperature carbonization method, and the results are investigated for physical, chemical, and preliminary electrochemical studies. The synthesized porous carbons have mesoporous size distributions (10.29 nm) along with high-doped N content (9.2 at. %). An increase in the disordered porous structure and, hence, the number of active sites have been observed under field-emission scanning electron microscopy. In the electrochemical studies, a positive shift of -0.104 V has been observed in the oxygen reduction onset potential of the kitchen waste and chicken manure-based mesoporous carbons as compared to the control sample. Interestingly, the electrocatalytic performance is even comparable to the commercial Pt/C-based electrocatalyst. These studies indicate the suitability of the designed electrocatalyst for clean energy devices. Our approach is also an effective way to dispose-off the kitchen waste by modifying it using poultry faeces, which is a remedy to manage large-scale organic waste.

**Keywords** Biomass · Mesoporous carbons · Kitchen waste · Sustainability · N-doping · Poultry faeces

### Introduction

A continual use of fossil fuel reserves is leading us towards an alarming situation, where we have to devise some alternative means of energy generation. Hence, there are persistent efforts to replace present-day fuel resources with more economic, environment-friendly, and advanced alternative fuels [1]. A rapid industrial growth and increasing world population are adding on to this pressure with each passing day. In this scenario, most viable and practical approach is

to look back at technologies which were in use before the advent of using non-renewable sources. Biomass is in use for various means of energy generation since the beginning of mankind. The materials such as firewood, crop residues, manure, or charcoal used in a traditional way have been the main energy source for most of the human history and still play relevant roles. It is the biological matter which includes all living matter on the earth. Biomass-based materials are indeed advantageous for the three most important reasons: it is renewable source, hence an everlasting solution for the developments in the future as compared to conventional fossil fuels; it is an environment-friendly source of energy as it releases  $CO_2$  and sulphur contents in fewer amounts; and it is more economic and financially viable as compared to the costlier fossil fuels [2].

Biomass accounts for ~10% of the world energy consumption [3]. It mainly consists of cellulose  $(C_6H_{10}O_5)_x$ , hemicelluloses  $(C_5H_8O_4)_m$ , lignin  $[C_9H_{10}O_3(COH_3)_{0.9-1.7}]_n$ , proteins, fats, sugars, water, ash content, etc. Cellulose is the main constituent of biomass; it is 35–50% of biomass by weight. Lignin is 15–20% and hemicelluloses are about 20–35% of biomass weight, while the remaining 15–20%



<sup>☐</sup> Gaurav Verma gauravverma@pu.ac.in; gauravvermas@gmail.com

Dr Shanti Swarup Bhatnagar University Institute of Chemical Engineering & Technology (Formerly Department of Chemical Engineering & Technology), Panjab University, Sector 14, Chandigarh 160014, India

Department of Chemical Engineering, Sant Longowal Institute of Engineering and Technology (SLIET), Longowal, Sangrur, Punjab 148106, India

<sup>&</sup>lt;sup>3</sup> Centre for Nanoscience and Nanotechnology, UIEAST, Panjab University, Chandigarh 160014, India

is fats, proteins, ash content, and small extractives [4]. In general, biomass is classified into six sub-groups: wood and woody biomass, aquatic biomass, contaminated and industrial biomass waste, herbaceous and agricultural biomass, animal and human biomass waste, and biomass mixtures from all these varieties [5]. The individual characteristics of each category of biomass depend upon their physical properties, ultimate analysis, and proximate analysis. The properties change in every natural material with time, age, and growth environment [6].

Besides using biomass-based materials as alternative fuels to the conventional fuels, significant efforts are going on to utilize biomass and waste materials for several energybased applications [7–9]. One major concern is the commercialization of clean energy devices such as Fuel cell (FC). A major hurdle in FC operation is the slow kinetics of oxygen reduction reaction (ORR) occurring at the cathode. An electrocatalyst is required to speed it up, and conventionally, Pt/C is the material of choice for this. However, it is a costlier metal, and another major issue associated with it is the CO poisoning which degrades the operational stability of an FC [10]. A recent breakthrough in this direction is the use of porous carbon material (PCM) (synthesized using biomass materials) based cathode electrocatalysts to fasten the rate of ORR [11, 12]. Sun et al. [13] synthesized high surface area (1177.76 m<sup>2</sup>g<sup>-1</sup>) PCM by carbonizing waste cornstalks at 1000 °C. It was observed that temperature and heteroatom dopants such as N greatly influence the number of active sites and operational stability of the PCM. N-doping in PCM is special as it induces charge delocalization and promotes the cleavage of O–O bonds to speed up the oxygen reduction process at the cathode of an FC. Pomelo peels were utilized to synthesize N-doped nanoporous carbons with a surface area up to 1444.9 m<sup>2</sup>g<sup>-1</sup> and high-doped graphitic-N content [14, 15]. Zhang et al. [16] carbonized bamboo leaves at high temperature to design an effective electrocatalyst with higher methanol tolerance, operational stability, and CO poisoning resistance as compared to Pt/C. Protein-rich fish scales were converted to porous nanocarbons via two-step pyrolysis method following some chemical activation and acidic treatment methods [17]. It is reported that the doped heteroatoms, high surface area, and inner architecture of the porous carbons contributed towards it. Similarly, coffee bean waste [18], napkin paper [19], and soya [20] have been used as precursors to synthesize PCM with 1213, 1839, and 1072 m<sup>2</sup>g<sup>-1</sup> surface area, respectively.

The potential of waste fruit peels has also been suggested for various applications [21–26]. Pathak et al. [21] suggested the use of fruit peels (banana, citrus, orange, and jackfruit) for the extraction of some valuable compounds (such as phenolic antioxidants, carboxylic acid, enzymes, and bioactive chemicals), energy generation (bio-methane, bio-hydrogen, gasification, bio-oil, bio-ethanol, etc.), bio-adsorbents, and

bio-fertilizers. Fruit peels contain 3% phenolic compounds, 0.8–9% lignin, 9–59% cellulose, and 8–17% hemicelluloses, along with high C and H contents. All these compositions make them suitable for the above-said application areas. However, to the best of our knowledge, no such report on the electrochemical potential of fruit peels or other kitchen waste exists. This sets up the motivation to undertake the current research work. To utilize the solid waste of our institute, we have utilized the hostel (dormitories) and university eateries kitchen waste and processed it scientifically to synthesize valuable PCM which could be used for electrochemical as well as other applications. An organic manure was prepared, by decomposing kitchen waste into soil, and further poultry faeces were also added to it to make it nutrient rich (N in specific). A high-temperature treatment of this organic manure gives rise to PCM. Our approach is unique and innovative to discard kitchen wastage (fruits and vegetable peels, tea, eggs, etc.) and get something very valuable which could have the potential to replace costlier Pt/C as an electrocatalyst in an FC. The results have been characterized via FESEM, BET, EDX, XRD, FTIR, CV, and LSV studies.

# **Experimental section**

## Synthesis of organic manure and PCM

Kitchen waste was collected from different sources of our institute campus, like hostel mess, and university eateries. This ensures a very wide and heterogeneous composition for biomass sources, a necessity for procuring a good mix of elements. In a typical synthetic process, the kitchen waste collected from all sources and was segregated into different vegetable and fruit peels. A list of the collected kitchen waste and their elemental compositions are given in Table 1. The peels were separately ground in a home grinder. The ground paste of various peels was then mixed together in equal proportions to make a consistent mixture of kitchen waste paste of a 500 ml volume. The mixture was then divided into three equal parts. Two pits were dug at different locations within the university premises. All the pits were filled with kitchen waste paste and covered. To enrich the paste with N, poultry faeces were further added to one of the two pits [27]. This step was performed to check the effects of increased N content on the synthesized porous carbons. Regular intermixing was done at the equal time intervals for proper decomposition activity of anaerobic microbes. Higher humidity and moderate temperature favour fast decomposition of organic manure which was already prevailing during that weather (temperature ranged from 23 to 35 °C and humidity ranged from 60 to 90%). Under these weather conditions, the kitchen waste was completely converted into the



Table 1 Elemental composition of different organic waste procured from kitchen

S. no.	Name of organic waste	Elemental composition					
		Macronutrients	Micronutrients	Other elements			
Vegeta	ible peels						
a.	Cabbage	Higher protein content, N, P Co, Cu, Fe, Mn, Zn A Ca, Mg, Na, K,		Al, As, Ba, Pb, Li, Ni etc.			
b.	Ladyfinger	K, Ca, Mg, and Na	Fe, Cu, Zn, Mn, and Cr				
c.	Onion	N, P, and K	Ca, Mg, Mn, and B				
d.	Tomato	N, P, Ca, and Na	Cr and Fe	Vit.B1, B3, and C			
e.	Cauliflower	Ca, P, Na, and K	Cr and Fe	Moisture and carbohydrates			
f.	Potato	P, Na, and K	Ca, Cr, and Fe	Vit. B3, C, moisture, and carbohydrates			
g.	Bottle gourd	Ca, P, and K	Na, Cr, and Fe	Vit. C, moisture, proteins, and carbohydrates			
h.	Carrot	Ca, P, Na, and K	Cr, Zn, Mn, and Fe	Vit. B3, C, Moisture, and carbohydrates			
i.	Spinach	Ca, P, Na, Fe, and K	Cr	Vit. B1, B2, B3, C, moisture, and protein			
j.	Sweet pepper (capsicum)	Ca, P, Na, Fe, and K	Cr				
Fruit p	eels						
a.	Mango	Polyphenol, dietary fibre, Vit. C, E, the rich source of pectins and flavonoids.					
b.	Papaya	N <sub>2</sub> , Ca, K, Mg, Cu, Zn					
c.	Watermelon	P, Na, Ca, K, Mg, Fe, Zn, Mn, Cu					
d.	Banana	Glucose, fructose, starch, Fe, K, Na, Ca and Mn					
e.	Tea	Carbohydrates, polyphenols, flavanoids, amino acids (L-theanine)					
f.	Egg shells	Calcium carbonate					

organic manure within 15–20 days. The organic manure was collected from the two pits.

Three samples (control sample, kitchen waste, and kitchen waste plus poultry faeces) were heated in an oven at 50 °C to remove any moisture. The dried samples were ground into uniform powder. The samples were coded as S2 for control soil, SK2 for kitchen waste, and SKC2 for kitchen waste with poultry faeces samples, respectively. Next, the samples were carbonized at 800 °C in an inert gas (Ar) atmosphere. The carbonization was carried out for 4 h. The activated samples were then washed with  $1 \times 10^3$  M HCl and  $2.74 \times 10^{-3}$  M EDTA. The washing of activated samples is necessary for removing the traces of any heavy metals. It involved the treatment of 6 g sample (< 2.0 mm) with 30 ml volume of extracting solutions. The mixture was taken into centrifuge tubes and each sample was centrifuged for 60 min at about 1200 rpm [28]. The supernatant solutions were then filtered and the solid residue was collected into the Petri dishes and dried in an oven at 50 °C overnight.

#### Instrumentation

A JEOL JED-2300F Field Emission Scanning Electron Microscope (FESEM) equipped with Energy Dispersive Spectrometer (EDS) having a voltage capacity between 0.5 and 30 kV was used to evaluate the surface morphology of the processed samples.

 $\rm N_2$  adsorption and desorption isotherms were measured using NOVA 2000e (Quantachrome) surface area and pore size analyzer to obtain the Brunauer–Emmett–Teller (BET) surface area and pore size distributions.

For analyzing the structural morphology of the samples, a Panalytical's X'Pert Pro X-ray Diffraction was used. The instrument consists of vertical theta—theta goniometer having a range of 0°–160° 2-theta. The radiation used is Cu K-alpha-1, whereas nickel metal is used as a beta filter. For sample preparation, 2 g fine powder sample or sample on glass slide of size 3.5 cm×2.5 cm and thickness 0.2 cm with uniform sample layer on one side is required for obtaining the diffractogram.

To examine the functional groups and assess the chemistry of the samples, FTIR spectra were recorded on a Perkin Elmer-Spectrum RX-FTIR in the scan range of  $400-4000~\text{cm}^{-1}$ .

The electrochemical measurements were performed using Bio-Logic SP-150, a computer-controlled potentiostat with a typical three-electrode cell. A platinum wire was used as counter electrode and Ag/AgCl/3.0 M NaCl as reference electrode. All the experiments were conducted at room temperature. The electrodes for electrochemical measurements in the three-electrode system were prepared by introducing a predetermined amount (2 mg) of various samples in loading 10  $\mu L$  of processed kitchen waste and ionomer mixed solution on to the surface glassy carbon electrode (GCE).

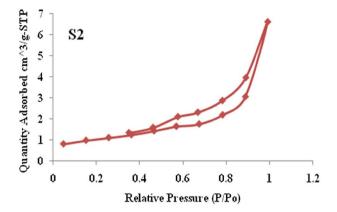


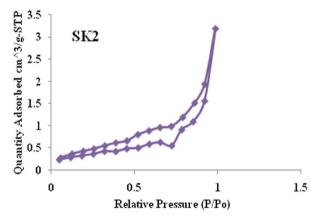
LSV curves of ORR on GCE in  $O_2$ -saturated 0.1 M KOH solutions were recorded at a scan rate of 10 mVs<sup>-1</sup>. Cyclic voltammetry (CV) was performed in  $O_2$ -saturated 0.1 M KOH solutions. The electrode area was 0.07 cm<sup>2</sup>. CV measurements were performed at scan rates of 50 mVs<sup>-1</sup> between the potentials of  $-0.8 \sim 0$  V vs SHE. All potentials in the text are represented based on Ag/AgCl/sat'KCl.

### **Results and Discussion**

Figure 1a–c shows FESEM images of the samples S2, SK2, and SKC2, respectively. The development of porosity has been observed in all of them, and an inset of the sample S2 in Fig. 1a shows a closer view of the porous arrangements in it.

The porous developments in all the samples very much owe to the kitchen-waste decomposing medium too, which is the ground here. The ground acts as the natural template for the porous arrangement generation in all the samples. BET surface area analysis reveals the porosity and pore volumes of all the samples. The pore volumes were found to be 0.10, 0.06, and 0.04 cm<sup>3</sup>g<sup>-1</sup> for S2, SK2, and SKC2 samples, respectively. The average pore diameters for the same order of samples were noted to be 5.86, 8.08, and 10.29 nm, highlighting their mesoporous nature. BET surface area was  $3.477 \text{ m}^2\text{g}^{-1}$  for S2, 1.776  $\text{m}^2\text{g}^{-1}$  for SK2, and 0.8267  $\text{m}^2\text{g}^{-1}$ for the sample SKC2. It shows that the processed samples (SK2 and SKC2) exhibited lower surface area and pore volumes, but increased pore sizes as compared to the control sample (S2). As shown in N2-sorption isotherms in Fig. 2, all the samples exhibited type IV isotherm curves which signifies the presence of mesopores in them [29]. This highlights their suitability for the electrocatalytic applications, as mesoporous size distributions (2–50 nm) are highly desirable for the faster diffusion of larger molecules into the internal porous surface of carbons. Hierarchical porous carbon structures with multimodal (meso- and micro-porous) pore size distributions are advantageous for the ORR in an FC, microporosity provides numerous accessible active sites,





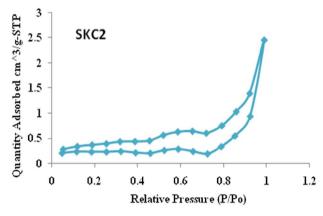


Fig. 2  $N_2$  adsorption–desorption isotherms for the samples S2, SK2, and SKC2

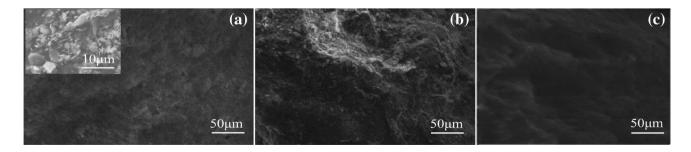


Fig. 1 a-c FESEM images for the samples S2, SK2, and SKC2, respectively. An inset in a shows a closer view of the mesoporous arrangements in S2



and mesoporosity facilitates efficient mass transport in the catalyst layers [30].

The presence of various heteroatoms in the porous arrangement of all the samples was further confirmed by EDS analysis. The spectra are shown in Fig. 3, and the sample composition analysis is given in Table 2. It has been established that all of them contain significant portions of various dopants, most importantly N and O, which have been considered to be vital for an improved catalytic performance of the electrocatalysts to speed up the kinetics of ORR in an FC [31]. A comparison of the amount of N content present in all the samples shows that SKC2 sample contains the maximum doping content, and the amount is significantly higher than the samples S2 and SK2. In addition, the doped N content varies slightly in the other two samples (S2 and SK2). It shows that the treatment of the organic manure with the poultry faeces has resulted in an increased N content in the sample SKC2. It is important to say here that the doped N content in all the samples is either comparable or higher than previously reported biomass-derived PCM-based electrocatalysts [32–39]. It again signifies the utilization of kitchen waste-based organic manure for the electrocatalytic applications in futuristic clean energy devices. However, a detailed study of the doped N content and the N-bonding configurations is required further which reveals the exact role of the heteroatoms content for an improved electrocatalytic performance and the operational stability of an electrocatalyst.

Further analysis of values in Table 2 shows the presence of higher O, Mg, Al, and K contents in the sample SK2 as compared to other two samples (S2 and SKC2). Maximum C content is present in the sample S2. The presence

of Si and Ti contents is obvious, as the kitchen waste was decomposed into soil. Fe has been observed to be present in all the samples. It is to be noted here that the amount of doped Fe content is not much higher in the samples SK2 and SKC2 as compared to the sample S2. It shows that the washing treatments (in sect. "Experimental section") given to the samples for the heavy metals removal are successful. However, a complete removal of the Fe content is vital to achieve metal-free electrocatalysis of an electrocatalyst, as Fe plays its role in the electrocatalytic activity of an electrocatalyst [40].

Bulk composition analysis of the three samples was also performed to check the % of organic matter, N and the P contents in three samples. S2 contains organic matter 2.14%, N content 120.7 kg/ha, and P content 0.67 kg/ha. SK2 contains organic matter 0.42%, N content 246.20 kg/ha, and P content 1.61 kg/ha. SKC2 contains organic matter 1.46%, N content 324.60 kg/ha, and P content 1.79 kg/ha. It has been observed that the organic matter content is the maximum in the sample S2, preceding it are the samples SKC2 and SK2. The doped N content is the maximum for the sample SKC2 and minimum for the sample S2. These results are consistent with the EDS analysis. In addition, it has been observed that the doped P content is the maximum for the sample SKC2 and minimum for the sample S2. However, the values are very less as compared to the doped N content. Both these dopants are important to achieve a higher electrocatalytic performance of an electrocatalyst [41].

The amount of disorder introduced by the presence of different heteroatoms in the samples SK2 and SKC2 was further studied by XRD spectra. For comparison, XRD of

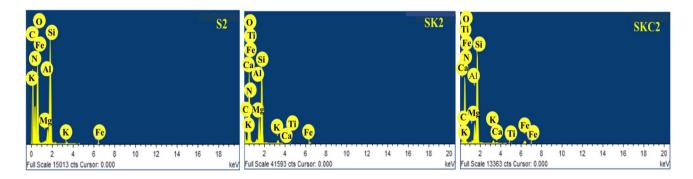
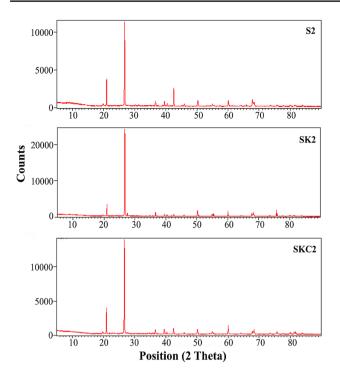


Fig. 3 EDS spectra of the samples S2, SK2, and SKC2

**Table 2** Elemental compositions (at. %) of the samples S2, SK2, and SKC2, respectively

Sample name	Elements (at. %)									
	C	N	О	Mg	Al	Si	K	Fe	Ca	Ti
S2	45.8	6.3	42.7	0.1	0.6	4.4	0.1	0.1	0	0
SK2	18.2	6.7	62.9	0.5	2.9	7.9	0.3	0.4	0.1	0.04
SKC2	18.9	9.2	59.3	0.3	1.9	9.2	0.3	0.6	0.1	0.06





**Fig. 4** XRD patterns for the samples S2, SK2, and SKC2. A negative (left) shift in the characteristic peaks is clearly visible for the samples SK2 and SKC2, as compared to S2

the sample S2 was also performed. In Fig. 4, all the spectra show the presence of two peaks located at 26.72°:42.76°, 26.66°:42.53°, and 26.70°:42.32° for the samples S2, SK2, and SKC2, respectively. The peaks correspond to the (002) and (100) lattice planes of a typical turbostratic C structure [42]. No characteristic signals for the salts or impurities were observed, however. The lattice spacing is 0.333 nm for the sample S2, 0.334 nm for the sample SK2, and 0.335 nm for the sample SKC2. This shows the presence of graphitic C. It has been reported previously that the C graphitization of a catalyst leads to its enhanced conductivity, so it again confirms the utilization of these samples for the electrocatalytic

applications [43]. Bit higher values of lattice spacing in the kitchen waste-based organic manure samples (SK2 and SKC2) confirm the presence of more heteroatoms doped in it, and hence a higher disorder in these. A negative shift in the peak values also confirms the doping of heteroatoms in the graphitic carbons of samples SK2 and SKC2 as compared to sample S2 and more disordered graphitic C structures in these. A left-shift in the peak values gives rise to increased d-spacing values and it has been indeed observed here [44]. FESEM images (Fig. 1b, c) also shows higher disorder as compared to control sample of Fig. 1a. A higher disorder is shown by the turbulent wave-like structure in these samples (SK2 and SKC2) and indicates morphology changes taking place in these samples. S2 sample has been observed to be more planar and exhibits better morphological ordering.

Next, FTIR spectroscopy study was performed to get an insight into the chemical bond formation or dissociation in the samples upon their high-temperature treatment. The spectra are shown in Fig. 5 for all the samples. An occurrence of sharp peaks at high temperature shows the formation of stable bonds at this range. A detailed analysis of the most prominent peaks is given in Table 3 [45]. It has been observed in FTIR spectra that all the samples exhibit similar characteristic peaks except the sample SKC2, which exhibits two more peaks at 2960 and 2840 cm<sup>-1</sup>. These peaks correspond to characteristic C-H stretching and relate to the presence of more saturated carbons in it. The region above 3000 cm<sup>-1</sup> corresponds to unsaturated carbons (alcohols, amines, amides, or carboxylic acid functional groups). The peak intensity at 3630.844 cm<sup>-1</sup> is more for the samples S2 and SKC2 as compared to S2 indicating the presence of more unsaturated carbons in it. The peaks at 2238, 1524, 1275, and 1044 cm<sup>-1</sup> correspond to C≡N stretching, N–O nitro compounds, C-N aromatic amines, and C-N stretch, respectively. These peaks are more pronounced for the sample SKC2 as compared to S2 or SK2, as it contains higher N content (as discussed above). The peaks at 472.790 and

**Fig. 5** FTIR spectra of the samples S2, SK2, and SKC2

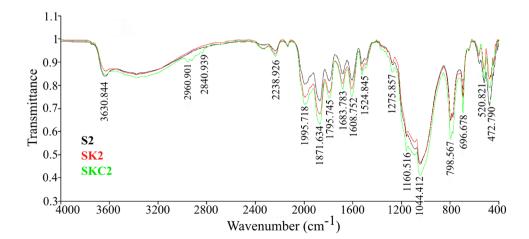




Table 3 Peak assignments in FTIR spectroscopy of samples S2, SK2, and SKC2

S. no.	Assignment	Peak frequency (cm <sup>-1</sup> )		
1.	O–H stretching	3630.844		
2.	C-H stretching	2960.901		
3.	C-H stretching	2840.939		
4.	C≡N stretching	2238.926		
5.	C=C=C stretching	1995.718		
6.	C≡C stretching	1871.634		
7.	C=C stretching	1608.752		
8.	C–H bending	798.567		
9.	C–H bending	696.678		
10.	Alkenyl C–H stretch alkenyl C=C stretch	1683.783		
11.	C=O carbonyls	1795.745		
12.	N-O nitro compounds	1524.845		
13.	C-N aromatic amines	1275.857		
14.	C–H alkyl halides	1160.516		
15.	C-N stretch	1044.412		
16.	Alkyl halides (C-Br, C-Cl, C-F)	520.821		
17.	Alkyl halides (C–Br, C–Cl, C–F)	472.790		

520.821 cm<sup>-1</sup> indicate the presence of more alkyl halides in the control sample (S2) as compared to SK2 or SKC2.

The CV study was performed to study the electrocatalytic performance of the samples. The analysis was performed in 0.1 M KOH solution saturated with O2 at a scan rate of 50 mVs<sup>-1</sup>. The plots for all the samples are shown in Fig. 6a-c, respectively. The cyclic voltammograms of all the samples clearly show the characteristic two-step electron reduction process, with peak potential occurring at -0.04 V for the sample S2 (Fig. 6a). Similarly, the peak potential for the samples SK2 and SKC2 is at -0.012 and -0.006 V, respectively (Fig. 6b, c). A positive shift in the reduction potential of -0.034 V has been observed in the oxygen reduction peak potential of SKC2 as compared to S2 and -0.028 V as compared to SK2. It clearly shows that SKC2 is more active as compared to the other two electrocatalysts. Therefore, it is evident from the CV that the sample SKC2 with the highest percentage of N in it shows the best reduction potential. It can be concluded here that the additional treatment with poultry faeces has significantly affected the electron reduction process by providing more oxygen containing functional groups on the surface of the activated carbons and the increased N-doping content.

The preliminary electrochemical behaviour of the samples S2, SK2, and SKC2 has also been investigated using

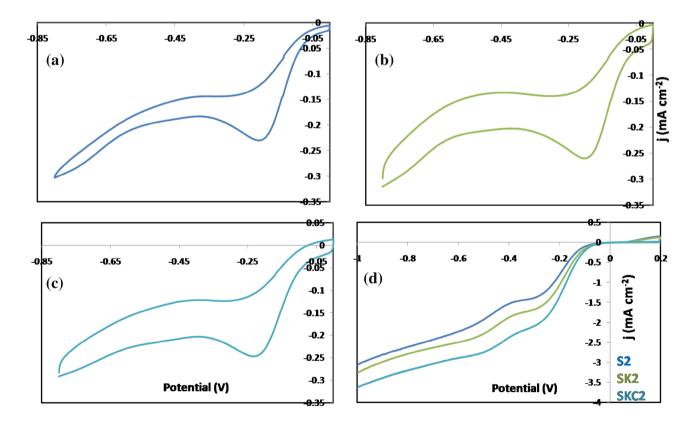


Fig. 6 a-c Cyclic voltammograms of the samples S2, SK2, and SKC2. d LSV plots for ORR in an O2 saturated 0.1 M KOH solution at a scan rate of 10 mVs<sup>-1</sup>. The rotation rate is 1600 rpm



glassy carbon RDE. In general, the values of onset potential and peak current give a qualitative estimation of the electrocatalytic activity of an electrocatalyst. Lower onset potential and higher peak current indicate higher electrocatalytic activity of an electrocatalyst towards ORR. The ORR performance of all the samples (S2, SK2, and SKC2) has been investigated by LSV measurements on an RDE. The measurements were made with  $\rm O_2$ -saturated 0.1 M KOH solution at a scan rate of 10 mVs<sup>-1</sup> and a rotation rate of 1600 rpm. The results for all the samples are shown in Fig. 6d.

The presence of N in the porous carbonaceous structure of processed kitchen waste leads to polarized C-N bonds. The charge redistribution and a higher electronegativity of N play an important part in enhancing the oxygen adsorption and the charge transfer, and in turn the electrocatalytic activity of an electrocatalyst. A positive charge on the C atoms neighbouring N facilitates the oxygen adsorption which is the first step towards an efficient ORR. The onset potential of ORR at  $-0.025 \text{ mAcm}^{-2}$  for the electrode S2 starts at -0.125 V followed by an increase in the current density (as shown in Fig. 6d). For the electrode SK2 and SKC2, ORR onset potential shifts positively to -0.106 and -0.104 V, respectively, followed by an increase in the current density and limiting diffusion current. Interestingly, the onset potential of ORR for the electrode SKC2 is comparable to the commercial Pt/C-based electrocatalyst [46]. The chicken manure-based processed kitchen waste sample (SKC2) exhibits current density and the ORR onset potential comparable to Pt/C-based electrocatalyst as compared to the other two samples (S2 and SK2). It points towards the suitability of these materials as ORR electrocatalysts for the FC. However, further more electrochemical studies should be undertaken on these materials to get an in depth knowledge and improvement of their performance.

Above results give a strong hint towards the successful utilization of the processed kitchen waste for the synthesis of mesoporous carbons and further their utilization for electrocatalytic applications. The presence of mesopores and a higher doped N content are altogether important for catalysis-based applications. N-doping in graphitic carbons is special as it is more electronegative element than C; hence, C–N bonds are polarized. N in its vicinity makes the C atom electron deficient and promotes the O<sub>2</sub> adsorption on a graphitic C structure [47, 48]. The charge delocalization upon the introduction of N dopants into C structure dissociates the O–O bonds and facilitates the ORR occurring at the cathode of an FC. Therefore, a significant amount of N dopants present in the sample SKC2 is advantageous from the applications point of view.

The versatility of the results for the control sample and the kitchen waste-based samples is attributed to their treatments and the additives used. Although they were treated at the same temperature (900  $^{\circ}$ C), different biomass sources were

used in all. In SK2, kitchen waste (vegetable and fruit peels, egg shells, and tea) was used, SKC2 consisted of kitchen waste mixed with poultry faeces, and no such biomass was used in the control sample S2. The addition of poultry faeces has been observed to lead to a higher doped N content and increased pore sizes in the sample SKC2. Any biomass source consists of three basic structural components, lignin, cellulose, and hemicelluloses. It is a complex mixture of inorganic and organic matter, and also contains varied contents of liquid and solid phases. All these phases are a result of their origin, time, and formation process. Therefore, each biomass source has different characteristic behaviours under a given heat treatment and may result in the varied characteristics of the synthesized porous carbons. It has been said in the previous studies that the composition of any biomass is more important than the interactions between its individual components, and it leads to its characteristic behaviour under a given physical, thermal, or chemical treatment [49].

### **Conclusion**

We have suggested an effortless and cost-effective route to synthesize mesoporous carbons using residual biomass in this work. Kitchen waste was collected and treated to reduce it into organic manure, which was further given hightemperature treatments to get porous carbons valuable for energy applications. To enrich the organic manure with N, poultry faeces were also added additionally to kitchen waste, and it has been observed to give a higher doped N content and increased pore sizes of the synthesized mesoporous carbons. The presence of graphitic carbons and variety of doped heteroatoms in the porous carbons make them suitable for a variety of applications and in particular for electrocatalytic applications. A positive shift in the oxygen reduction onset potential of the kitchen waste and chicken manure-based electrocatalyst as compared to other samples, and its comparable electrocatalytic performance to Pt/C shows its suitability as ORR electrocatalyst in an FC. This study not only stimulates the development of sustainable and economical electrocatalysts for the FC, but also enlightened a new way to reuse and minimize the filthy waste. More optimization and electrochemical studies on this system will be carried on further, to get details of the exact N-bonding configurations (pyridinic-N, pyrrolic-N, graphitic-N, and pyridinic-oxide-N) in the porous carbons, the role of temperature, surface area, and their role in the increased electrocatalytic activity of an electrocatalyst.

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