



Nanomechanical characterization and modeling of anodized porous aluminum oxide thin films with photografted anti-biofouling polymer brushes on their pore walls

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Abstract

Nanocomposites are known for their unique properties with many potential applications. In the present work, porous anodic aluminum oxide (AAO) thin films were processed on glass substrates and subsequently photo-grafted with a zwitterionic anti-biofouling polymer. This allows to fabricate scratch-resistant, transparent anti-biofouling films. The microstructure and how it is affected by nanomechanical testing are investigated by scanning electron microscopy and atomic force microscopy. It is shown that the polymer forms a thin layer on the pore walls and in deionized water, the pore diameter changes due to swelling of the polymer. The nanomechanical and scratch resistance properties are studied using a nanoindenter testing system. The experimental results are validated via numerical calculations. The values of the elastic modulus and hardness are shown to be in good agreement with the numerical ones, and under dry conditions, higher values were obtained in comparison to wet films. There is also a large agreement between modeling and microscopic deformation behavior of the films. Finally, the critical loads in dry and wet conditions for the non-coated AAO samples are approximately the same, while for the coated samples, the critical load is reached rapidly in wet condition in comparison to the dry one.

Keywords Nanoindentation · Anodized porous aluminum oxide · Computational modeling · Mechanical properties · Polymer brushes

Introduction

Porous anodic aluminum oxide (AAO) is widely used for the template-assisted processing of nanomaterials (Xie et al. 2016; Mijangos et al. 2016). The structural features like the pore length, diameter, and density (Balde et al. 2015; Berger et al. 2016a; Sharma and Islam 2016; Chung et al. 2017; Laghrissi and Es-Souni 2019) can be controlled via a proper choice of the anodization conditions and electrolyte, and are transferred to the nanostructures, because the pores are the

molds in which the nanostructures are grown. More applications of AAO include photonic crystals (Wang et al. 2007), the structural stabilization of polymeric films (Szuwarzyński et al. 2013), and corrosion protection (Wojciechowski et al. 2016; Yabuki et al. 2019). Recently, AAO films on glass substrate were shown to be used as structural stabilization scaffolds for anti-biofouling polymers, yielding transparent, scratch-resistant films which resist protein and cell adhesion; in particular, the polymer thin films were shown to not only cover the surface but also adhere to the pore walls thus allowing self-healing of the anti-fouling surface (Wassel et al. 2018). However, a quantitative analysis of the nanomechanical properties of the films and their scratch resistance is still to be performed, to fully characterize the films and understand the ensuing behavior.

The experimental characterization by nanoindentation technology has evolved in the last decade to a powerful tool to determine the nanomechanical properties of thin films grown on different substrates (Hu 2017; Wen et al. 2017) thanks to advanced capabilities and the improved post-analysis of the continuously measured depth, load and stiffness

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values. For instance, the experimental method of continuous stiffness measurement (CSM) coupled with the Oliver and Pharr analysis, (Oliver and Pharr 1992, 2004), allows the calculation of the nanomechanical properties as a function of the depth or the load during the nanoindentation process (Li and Bhushan 2002; Hu 2017). Indentation size effects on elastic modulus and hardness of MgB_2 thin film were investigated by Ozmetin et al. (Ozmetin et al. 2015). In another work, Mallikarjunachari and Pijush Ghosh used nanoindentation and scratch testing techniques in the analysis of strength and mechanical response of polymer thin film interfaces (Mallikarjunachari and Ghosh 2016).

In terms of what is of concern to this work, various studies on the mechanical properties of AAO can be found in the literature, including the effects of pore size and pore density on the elastic modulus and hardness (Ko et al. 2005; Tsyt-saru et al. 2014; Dai et al. 2017). However, very few studies were conducted so far on coated AAO to investigate the difference between the mechanical characteristics of bare and coated pores. Apart from one work on polydimethylsiloxane filled AAO membranes (Fang et al. 2009), and another one on metal filled AAO (Zechner et al. 2014), no other work has been found on the nanomechanical properties of polymer-AAO thin film composites.

Modeling and finite element analysis (FEA) is of a great benefit for the prediction and simulation of the mechanical properties of various types of materials, and in particular, thin film coatings (Khan et al. 2018; Alaboodi and Hussain 2019). Furthermore, a deeper understanding of the nanoindentation process can be approached by studying the stress and strain distributions in the film and the substrate, which hardly can be analyzed by experimental means. For AAO thin films, Hu et al. developed a three-dimensional FE model to study the mechanical characteristics of the films, and to identify the effect of the glass substrate (Hu et al. 2016).

Further, nano-scratch testing provides an additional tool for the characterization of thin film coatings, particularly their adhesion strength to the substrate. Few studies associated with scratch testing of AAO films on aluminum are reported in the literature (Vojkuvka et al. 2012; Choudhary et al. 2015), with emphasis on their mechanical characteristics and the scratch track morphology as a function of the anodization conditions.

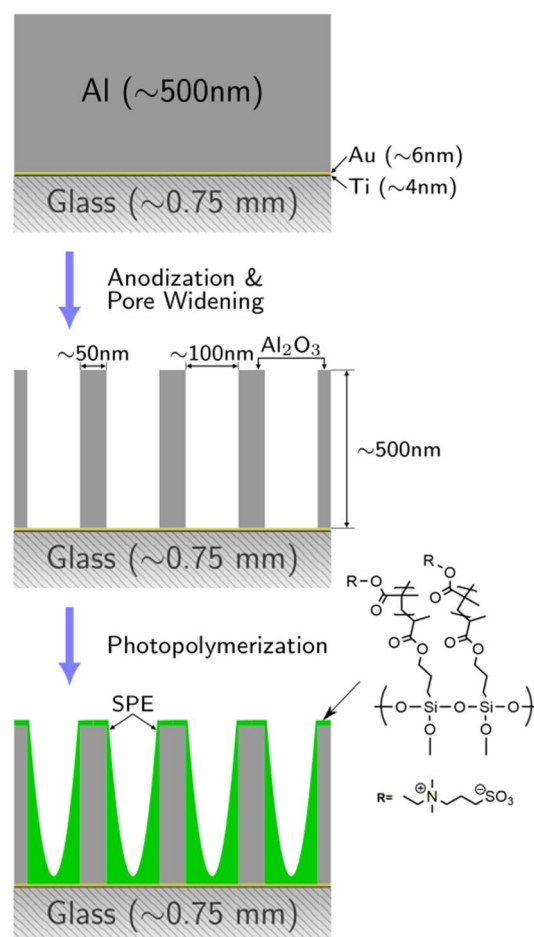
In this paper, 500 nm thick AAO films were obtained via anodization of a thin aluminum film on a glass substrate and subsequently coated with a non-fouling, zwitterionic polymer, namely poly (sulfobetaine methacrylate), *N,N*-dimethyl-*N*-(2-methacryloyloxyethyl)-*N*-(3-sulfopropyl) ammonium betaine (SPE), using a photografting technique as described in previous work (Es-Souni et al. 2019). Their nanomechanical properties are investigated using a nanoindenter device and compared to those of non-coated AAO films. The resulting elastic modulus and hardness

are compared and validated with a three-dimensional FEA model. The nanomechanical characteristics were further analyzed in dry and wet conditions in anticipation of their behavior in service. Nano-scratch testing is also performed on the coated and non-coated thin films in wet and dry conditions, where the scratch profile and cross profile are obtained. Finally, the surface morphology of the nanomechanically tested samples is analyzed and discussed with the aid of SEM imaging.

Experiment

SPE-coated AAO thin films preparation

The processing of SPE-coated AAO thin films on glass substrate is shown in Scheme 1, following the procedure presented in previous works (Berger and Es-Souni 2016; Laghrissi and Es-Souni 2019; Es-Souni et al. 2019). A 500 nm aluminum film was deposited on a heterostructure



Scheme 1 Schematic representation of the fabrication procedure of SPE-coated AAO thin films on glass substrate

of Au(6 nm)/Ti(4 nm)/glass using electron beam evaporation in a PVD device (PVD75, Lesker, USA). The anodization process is conducted using a two-electrode set-up in 0.2M aqueous solution of oxalic acid under potentiostatic conditions of 70 V using an electrochemical workstation (Keithley 2400 SM, Cleveland, OH, USA). A Pt foil was used as a counter electrode. Phosphoric acid (5 wt% in water) was used for the barrier layer removal and pore widening for 50 min at 30 °C. The average thickness of the AAO layer is about 500 nm and the substrate thickness is 0.75 mm.

The dimensions of the AAO pores were statistically evaluated in a previous work (Berger et al. 2016b) and as shown in Fig. S1 (Supplementary Material), the average pore diameter is in the range of 123–140 nm for a minimum opening time between 44 and 48 min with standard deviation of 15%, while, the distance between the center points of two adjacent pores is 156 nm with standard deviation of 10%.

For the coating, a photo-grafting process following the procedure described in earlier work (Es-Souni et al. 2019) was conducted to fill the pores with a zwitterionic polymer, Poly (sulfobetaine methacrylate), N,N-dimethyl-N-(2-methacryloyloxyethyl-N-(3-sulfopropyl)ammonium betaine (SPE).

Microscopic characterization of the films was performed using a high-resolution scanning electron microscopy (SEM Ultra Plus, ZEISS, Germany) operating in the secondary (SE) and energy selective backscattered (ESB) electron modes. The SEM is also equipped with an energy dispersive X-ray spectroscopy (EDS) package (INCAx-act, Oxford Instruments, UK). The surface morphology was also investigated using an atomic force microscope (AFM, Nanowizard, JPK, Berlin, Germany).

Characterization by nanoindentation

Experimental characterization of the samples was performed using iMicro[®], Nanomechanics Inc., a nanoindentation and nanoscratch testing system (KLA Tencor, Oak Ridge, TN, USA) mounted on an adaptive stage for vibration damping. The iMicro system offers a variety of analytic models that can be utilized to determine the properties of various materials using the force, displacement and stiffness data obtained from indentation or scratch tests.

A Berkovich pyramidal sharp-tip indenter was used in the measurements to obtain the load-depth curves. Fig. S2a (Supplementary Material) shows a sketch of a perfect Berkovich tip geometry which is a three-sided pyramid with an angle of 65.27° between the vertical axis and the one of the pyramid faces, while the actual average measured values are 65.25 ± 0.3°, 65.23° ± 0.3 and 65.29 ± 0.3° with respect to each pyramid face. The three faces are symmetrical in a cyclic way around the vertical axis with 120° between each other, and the average measured angle is also 120° ± 0.1. A SEM image

of an indent using the described Berkovich tip is shown in Fig. S2b on aluminum. Due to the imperfection of the diamond tip, whether in the face angles or the tip rounding, an advanced tip calibration procedure was followed by performing indentation tests on fused silica. The resulting data were used to obtain an interpolation of the relationship between the contact depth, h_c and the area, A_c , given in a 7-terms polynomial as follows:

$$A_c = 24.5 h_c^2 - 16834.98 h_c + 2475336.65 h_c^{0.5} - 51810470.24 h_c^{0.25} + 301436327.43 h_c^{0.125} - 582192243.25 h_c^{0.0625} + 330194978.12 h_c^{0.03125} \quad (1)$$

Using a test method adapted for thin films, the elastic modulus and hardness are measured as a continuous function of the penetration depth. The method is based on the continuous stiffness measurement (CSM) by applying small superposed oscillation with a fixed frequency and amplitude values of 100 Hz and 2 nm, respectively. In the thin film method, the loading process stops at 50% of the film thickness, but the results are calculated for 25% of that thickness, to minimize the substrate effect. In our case, the thickness is 500 nm. Thus, the indentation stops at the depth of 250 nm, and the properties are calculated for the indentation depth of 125 nm. The reduced modulus, E_r , of the sample is obtained using the classical Oliver and Pharr analysis (Oliver and Pharr 1992, 2004). The elastic modulus, E , of the coated and non-coated AAO thin film samples can then be obtained from the following equation (Oliver and Pharr 1992, 2004):

$$\frac{1}{E_r} = \frac{1 - \nu^2}{E} + \frac{1 - \nu_i^2}{E_i} \quad (2)$$

where $E_i = 1141$ and $\nu_i = 0.07$ are, respectively, the elastic modulus and Poisson's ratio of the diamond tip of the indenter, while, $\nu = 0.21$ is the Poisson's ratio of the films. Dynamical testing on the glass substrate was also conducted prior to the thin film samples by performing normal indentation tests with a maximum load of 50 mN. The Poisson's ratio of the glass substrate used to calculate the elastic modulus is $\nu_s = 0.22$.

Further, to check the homogeneity of the properties, the hardness and elastic modulus of the SPE-coated and non-coated AAO thin films were mapped using Nanoblitz4D[®], a high-speed mapping technique provided by iMicro nanoindenter system. The hardness and modulus maps were obtained by performing 20 × 20 indents on each of 20 layer depth in a two-dimensional square-grids of 10 × 10 μm² and the tests were performed with a maximum indentation depth of 200 nm.

Nano-scratch testing

Controlled scratch tests were performed on the SPE-coated and non-coated AAO thin films to study the adhesion of the coated thin films using the same Berkovich indenter with

small load values on the film layer without reaching the substrate. The scratch test terminates if the indenter penetration reaches 80% of the film thickness, called the critical index. The test normally starts by profiling over the surface where the scratch will be performed. The length of the scratch is 100 μm at a velocity of 5 $\mu\text{m/s}$. The ramp-load takes place starting from 0 mN and ending at a maximum value of 2 mN, if the critical index is not reached. The scratch vector is then profiled at the end of the scratch to record the residual damage from the scratch. Finally, the system performs cross profiling, which is a line profile orthogonal to the scratch vector. The length of the cross-profile is 50 μm near the end of the scratch with a fraction of 0.8 of the scratch length and a velocity of 0.1 $\mu\text{m/s}$.

FE modeling

A numerical model of the nanoindentation procedure was constructed using 3-D structural element type of the commercial ANSYS® 19.2. The proposed FE model was used to study the mechanical behavior of AAO thin films on glass substrate to validate the experimental results. A Berkovich indenter geometry was used with a round-shape at the tip of the indenter of 400 nm in length, to get the same depth-load results obtained after the calibration of the real tip used in the experiment, Fig. 1.

A bilinear isotropic model was used for the material properties of the glass substrate and AAO thin film to characterize the elasto-plastic deformations, while, an elastic isotropic model for the diamond indenter and the polymer coating was assumed to reduce computational time and cost. Young's modulus and Poisson's ratio used for the simulation are (73.12 GPa, 0.22), for the glass substrate, (41.0 GPa, 0.21), for the AAO film, (100 kPa, 0.3) for the SPE polymer and (1141 GPa, 0.07) for the diamond. The yield strength values for glass and AAO are chosen by adapting an optimization technique to adjust the maximum load value to the obtained experimental data, resulting in $Y_s = 4.6$ GPa for glass and $Y_f = 1.66$ GPa for AAO.

The dimensions of the three-dimensional model are set as 8 μm in height and 8×4 μm in area, so the stress and strain contours will not reach the boundaries and hence will not be affected by the boundary conditions. As mentioned above, the AAO thickness is considered to be 500 nm, with a mean pore diameter of 100 nm, and a mean distance of 150 nm between each pore center. To reduce the cost of the numerical computation, an adaptive mesh of the proposed geometries was generated with refined mesh near the contact zones with the smallest element size about 0.03 μm , and a coarser mesh in other regions to reduce the number of

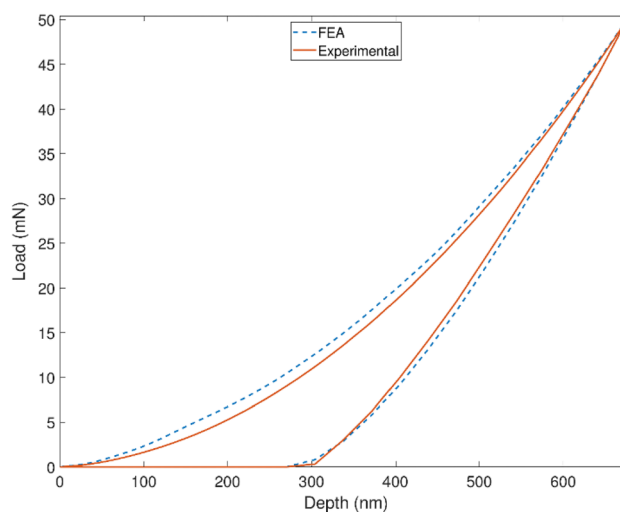


Fig. 1 Experimental and FEA load vs. depth curves of fused silica after calibration

elements used for the simulation. Examples of the meshed nanoindentation computation models with very close view of the indenter round tip are shown in Fig. 2.

The solution was obtained by defining appropriate boundary conditions, namely, fixed support at the bottom nodes of the sample geometry, a loading and unloading indentation depths on the top of the indenter resembling the displacement values obtained from the experimental results. A symmetric plane at $z = 0$ was assumed and the attached nodes were constrained with no displacements in z -axis direction ($u_z = 0$). The obtained load-depth curves were then analyzed following the same Oliver–Pharr analysis and the resulting values of the elastic modulus and hardness were compared with the values obtained from the experimental characterization.

Results and discussion

Morphology of AAO layers

The morphology of the AAO layers is depicted in Fig. 3a, b which shows top-view and cross-section SEM micrographs of the coated sample (the micrographs of the non-coated sample are shown in Fig. S3, supplementary information). Figure 3b is a high-resolution back-scattered electron (BSE) micrograph of the cross-section of the coated sample; it illustrates that the polymer layer penetrates the pores and forms a thin layer of approximately 20–30 nm on the pore walls, because the AAO layer is transparent to the wave length used for the photografting (360 nm). An EDS analysis

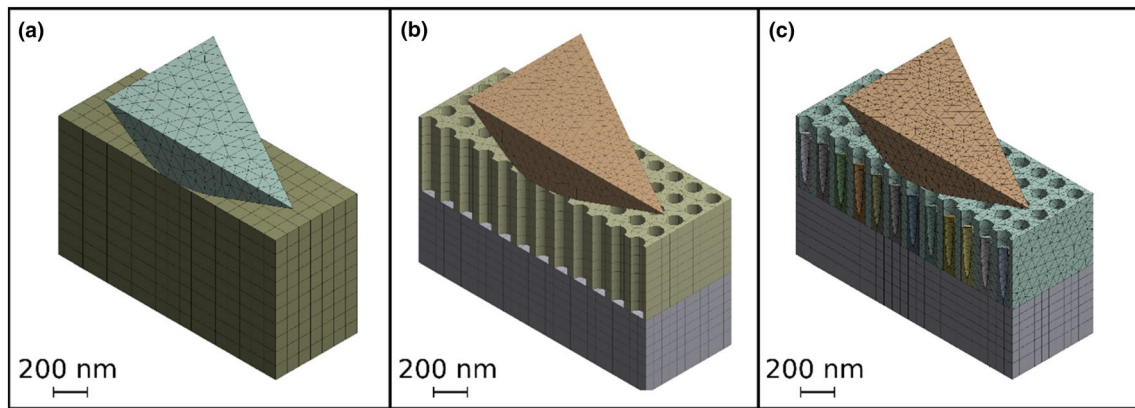


Fig. 2 Close view of 3-D meshed models of the nanoindentation modeling of glass (a), AAO on glass (b) and SPE-coated AAO on glass (c)

of the SPE-coated sample is also shown in Fig. 3c with both silicon (from the primer) and sulfur (as a signature of the SPE-coating) peaks together with the other elements present in the coating. The FT-IR spectra of the SPE-coated AAO films are shown in Fig. 3d which depicts the main vibrations pertaining to SPE (Es-Souni et al. 2019). These results are similar to those reported in earlier work together with a demonstration of the anti-biofouling properties of the films (Es-Souni et al. 2019).

Because anti-biofouling is one of the main applications sought for these films, AFM images were performed in deionized water which should hint to morphological changes in aqueous media. Figure 4a, b are AFM images of the AAO-SPE-coated films in dry (a) and wet condition (b), and show that some swelling takes place in water, changing the pore diameter. However, because of the low volume fraction of the polymer film and its weakness in terms of stiffness and strength values in comparison to the stronger AAO, the integrity of the film is not affected by swelling.

Nanoindentation

Table 1 shows the experimental data obtained from the nanoindentation tests on three samples, namely, glass substrate, non-coated AAO, and SPE-coated AAO thin films on glass substrate alongside with the corresponding standard deviations. Average values are calculated from 20 indents of the substrate and 24 indents on each of the bare AAO and SPE-coated AAO samples for both dry and wet conditions. The maximum load used in the experiments varies among the samples. For the glass substrate a 50 mN load was applied, while for the coated and non-coated AAO thin films the maximum load is dependent on the thickness of the film, as the indentation terminates when the penetration depth reaches 50% of the film thickness.

Because the CSM method was used, the mechanical properties are reported with respect to the indentation depths. The results show small variations in the modulus and hardness values with respect to depth for the glass substrate with an average value of 77.15 GPa for the elastic modulus and 4.75 GPa for the hardness which largely agree with results from literature (Hu et al. 2016). But for the AAO films, the modulus and hardness increase with increasing depth because of the substrate effect. The values of the elastic modulus and hardness obtained for the pure AAO thin film are 35.80 GPa and 1.13 GPa, respectively, and are in good agreement with the values reported in the literature (Vojkuvka et al. 2012; Hemmouche et al. 2013). The SPE-coated AAO thin film shows similar elastic modulus and hardness values to the non-coated ones, mainly due to the low volume fraction of the polymer, and the fact that the stronger AAO film dominates the mechanical properties of the composite structure; this is confirmed by the FEA results below.

Because these films are intended for anti-biofouling applications, they were also tested after 24 h soaking in water at room temperature. The results obtained in this condition slightly differ from those pertaining to the dry condition, Table 2, which shows higher modulus and hardness values. Swelling of AAO and polymer (see also Fig. 4a, b) through incorporation of water molecules might account for this result.

Mechanical property mapping

Property mappings in a depth of 127 nm of the coated and non-coated AAO thin films are presented in Fig. 5. The maps were generated on an area of $100 \times 100 \mu\text{m}^2$ by analyzing the results of 20×20 indents with a sufficient spacing to

Fig. 3 Top-view (a) and cross-section (b) SEM micrographs of an SPE-coated AAO sample. The top-view (a) shows the SPE-coating surrounding the pore walls (arrows); some of the pores are entirely filled with the coating (arrows); the cross-section BSE micrograph (b) shows the gray polymer thin film on the pore walls (arrows); (c) EDS analysis of the SPE-coated AAO thin film showing the peaks constituting the thin film; silicon is from the primer-layer while sulfur is the signature of the SPE-layer. (d) FT-IR absorbance spectra of SPE on AAO obtained on different positions of the sample surface. It shows the sum spectrum (top) and enlarged views of SO_3 (bottom, left), CN (bottom, middle) and CO (bottom, right) vibrations (Es-Souni et al. 2019). The two vibrations centered at 1500 cm^{-1} are for carboxylated AAO (Wassel et al. 2018)

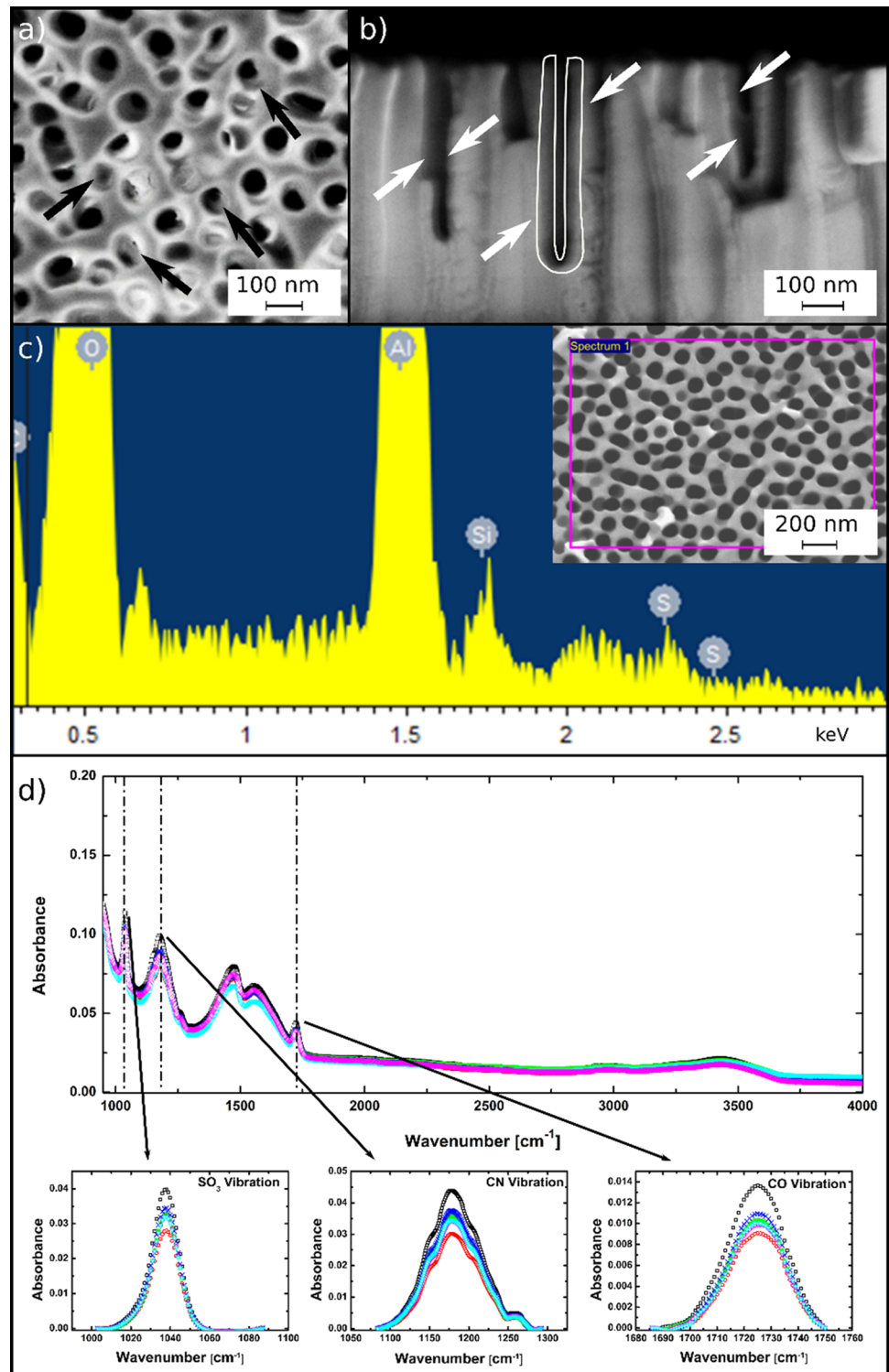


Fig. 4 AFM images of the SPE-coated AAO sample: **a** in air, **b** in deionized water

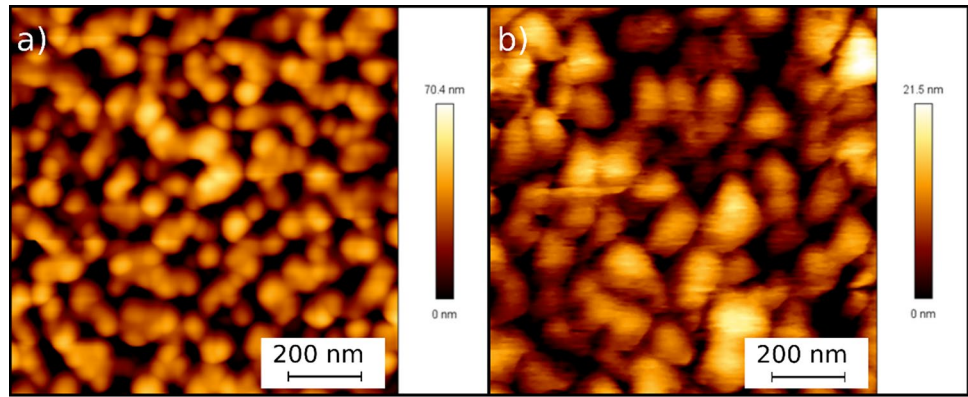


Table 1 Experimental data of the elastic modulus (E) and hardness (H) values obtained via nanoindentation testing for different depth (h) and load (P) values of a glass substrate, AAO thin film and SPE-coated AAO thin film, both on glass substrate

	Avg	St. Dev	Avg	St. Dev	Avg	St. Dev	Avg	St. Dev
<i>(a) Glass substrate</i>								
h (nm)	100.10	0.08	300.15	0.11	500.31	0.13	700.30	0.15
P (mN)	0.86	0.09	6.96	0.48	19.75	0.99	39.23	1.59
E (GPa)	75.24	3.39	81.29	1.19	78.31	0.89	74.56	0.90
H (GPa)	2.29	0.27	3.71	0.33	4.57	0.34	5.10	0.34
<i>(b) AAO film on glass substrate</i>								
h (nm)	50.09	0.05	100.11	0.09	150.13	0.10	200.16	0.09
P (mN)	0.12	0.02	0.41	0.04	0.76	0.08	1.16	0.10
E (GPa)	27.86	3.41	33.84	2.90	37.90	2.34	41.31	2.08
H (GPa)	0.83	0.16	1.10	0.10	1.12	0.13	1.08	0.10
<i>(c) SPE-AAO film on glass substrate</i>								
h (nm)	50.10	0.10	100.16	0.09	150.17	0.07	200.22	0.12
P (mN)	0.12	0.04	0.38	0.09	0.71	0.11	1.14	0.16
E (GPa)	27.87	7.24	34.72	6.65	39.48	4.50	42.93	4.33
H (GPa)	0.83	0.31	1.01	0.25	1.02	0.16	1.05	0.15

Table 2 Comparison of the modulus and hardness obtained from experiments in dry and wet conditions and compared with FEA

	h_{max} (nm)	Cond.	Elastic modulus (GPa)		Hardness (GPa)	
			Exp	FEA	Exp	FEA
(a) Glass substrate	793	Dry	73.10	73.50	5.16	5.18
(b) AAO-glass	125	Dry	35.80	35.65	1.13	1.16
		Wet			1.00	
(c) SPE-AAO-glass	125	Dry	37.10	35.13	1.01	1.15
		Wet			1.00	

observe the property distribution with respect to the sample topography. From the first observations, a good correlation is noticed between the hardness and elastic modulus in term of the peak values. In addition, the mapping shows a close to homogenous distribution of the properties on the coated and the non-coated sample. Small differences are noticed from one point to another, probably accruing from the porous

structure the AAO film, and the distribution of the polymer coating for the SPE-coated sample.

Microscopy of the indented layers

Top-view secondary electron (SE) micrographs comparing indentations in AAO and AAO-SPE are shown in Fig. 6.

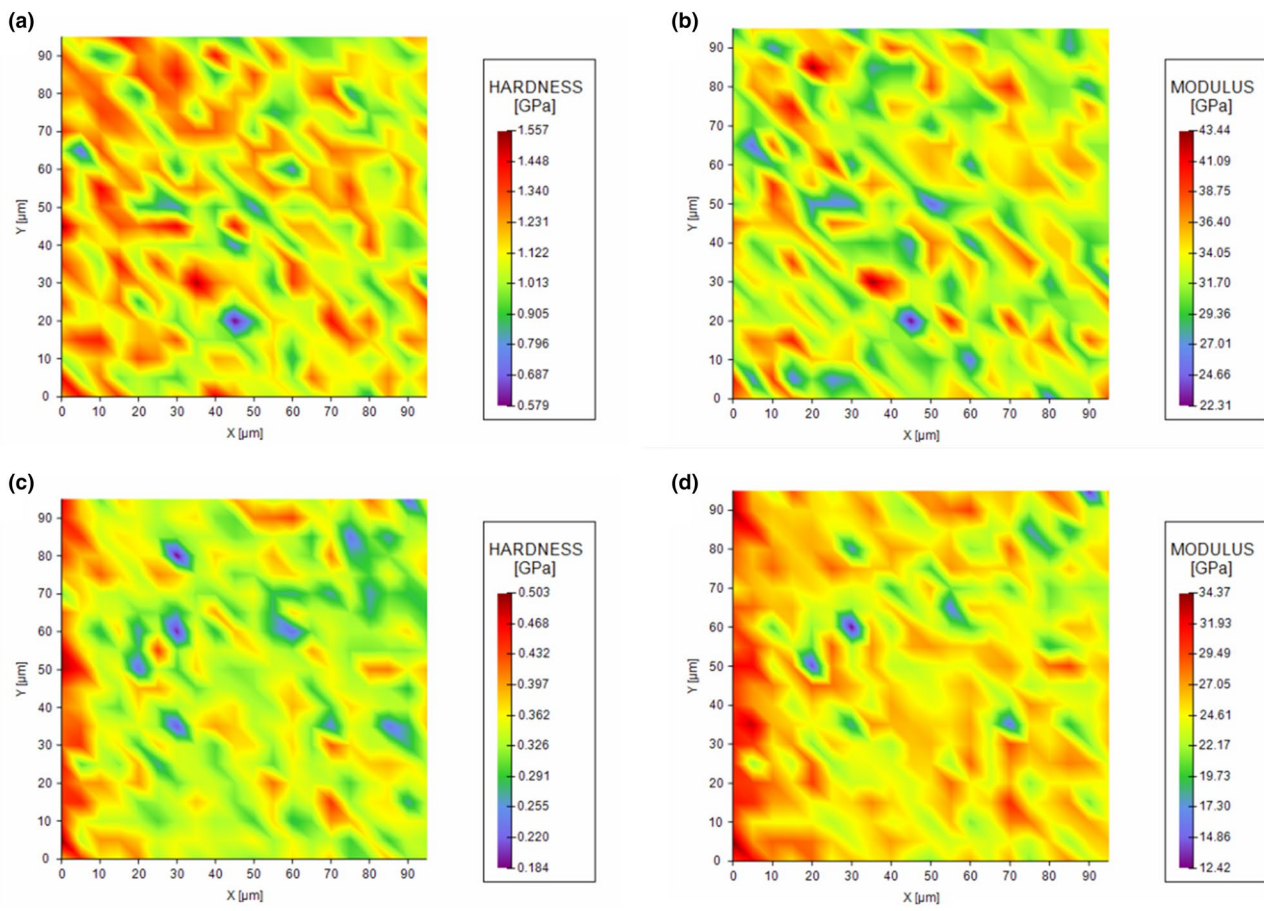


Fig. 5 Hardness and elastic modulus maps of non-coated AAO thin film (**a, b**) and SPE-coated AAO thin film (**c, d**)

It is interesting to note that in both cases the indentations result in the smearing of the pores without the appearance, or at least limited, cracking which confers to the indentation a sort of plasticity. Such a behavior has been previously observed for AAO of different pore sizes and percentage porosity on aluminum, although the testing conditions were different from the one considered in this work (Vojkuvka et al. 2012). The high-resolution micrograph of bare AAO shows only compressed material with eventually deformed pores and no cleavage cracks in the center of the indentation. This behavior is more pronounced in SPE coated AAO, presumably because of the presence of the polymer layer.

Modeling

The results obtained from the modeling of the nanoindentation process on glass and AAO thin films are shown in Table 2. The tip used in the modeling was modified to ensure

that the results are consistent with the experimental ones and the load-depth curve is close to the one of the fused silica, as shown in Fig. 1. For a fixed value of the indentation depth for the three samples (notice that the depth in the AAO films is limited to approximately 30% of the film thickness which should preclude any substrate effect), the elastic modulus and the hardness from the simulation are in good agreement with the measured ones. However, it can be noticed that the hardness obtained from the simulation is slightly higher than the one obtained from the nanoindentation experiment. This might arise from inhomogeneity of the SPE coating, but also from the model which, for the sake of simplicity (the contact between the tip and the polymer is avoided because the properties of the polymer are not known), stipulates that only the pore walls are coated with SPE.

The stress and strain distributions are presented in Fig. 7. The strain distributions are found to take highest values in the coated AAO film, and essentially in the polymeric film,

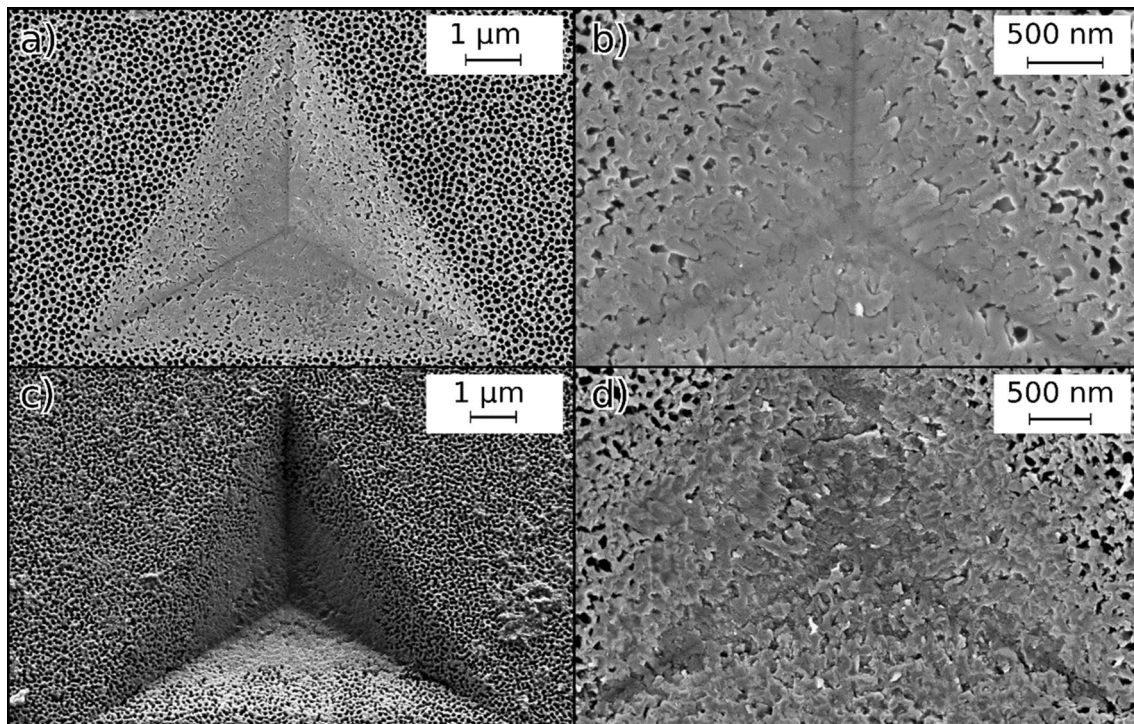


Fig. 6 Top-view SEM images with different magnifications of the indentations in non-coated AAO films (**a**, **b**), and SPE-coated AAO (**c**, **d**). Notice the higher degree of “smearing” in (**c**, **d**) due to the presence of the polymer film

obviously due to its low stiffness. In comparison, low strain values are noticed in the AAO film with a maximum of 5.2% that is slightly lower than that of the glass substrate, probably because of the presence of the pores. Noteworthy is the similarity of the simulation results and the top-view microscopic images of the nanoindentation depicted in Fig. 6 with compression of the pore walls, leading to closure of the pores. In cross section, there is also a large similarity between simulation and deformation behavior qualitatively depicted in a cross-section of a scratch (see Fig. 9c, d below), where buckling of the pore walls is clearly visible.

The stress distribution in the AAO thin films shows a completely different picture than what is observed in the glass plate. While the stress field in the glass plate is almost spherical in its expansion, with maximum values underneath the nanoindenter tip, the presence of the pores in AAO thin films seems to limit the magnitude of stress. The stress distributions take a semispherical shape with field maximum under the tip, weakly radiating in the neighboring areas of the AAO films.

Figure 7 also shows that higher stress values are obtained in the AAO pore walls of the SPE-coated AAO thin film, due to the presence of the polymer inside the pore’s structures. Finally, a close look at the substrate underneath the AAO films reveals semispherical stress and strain distributions,

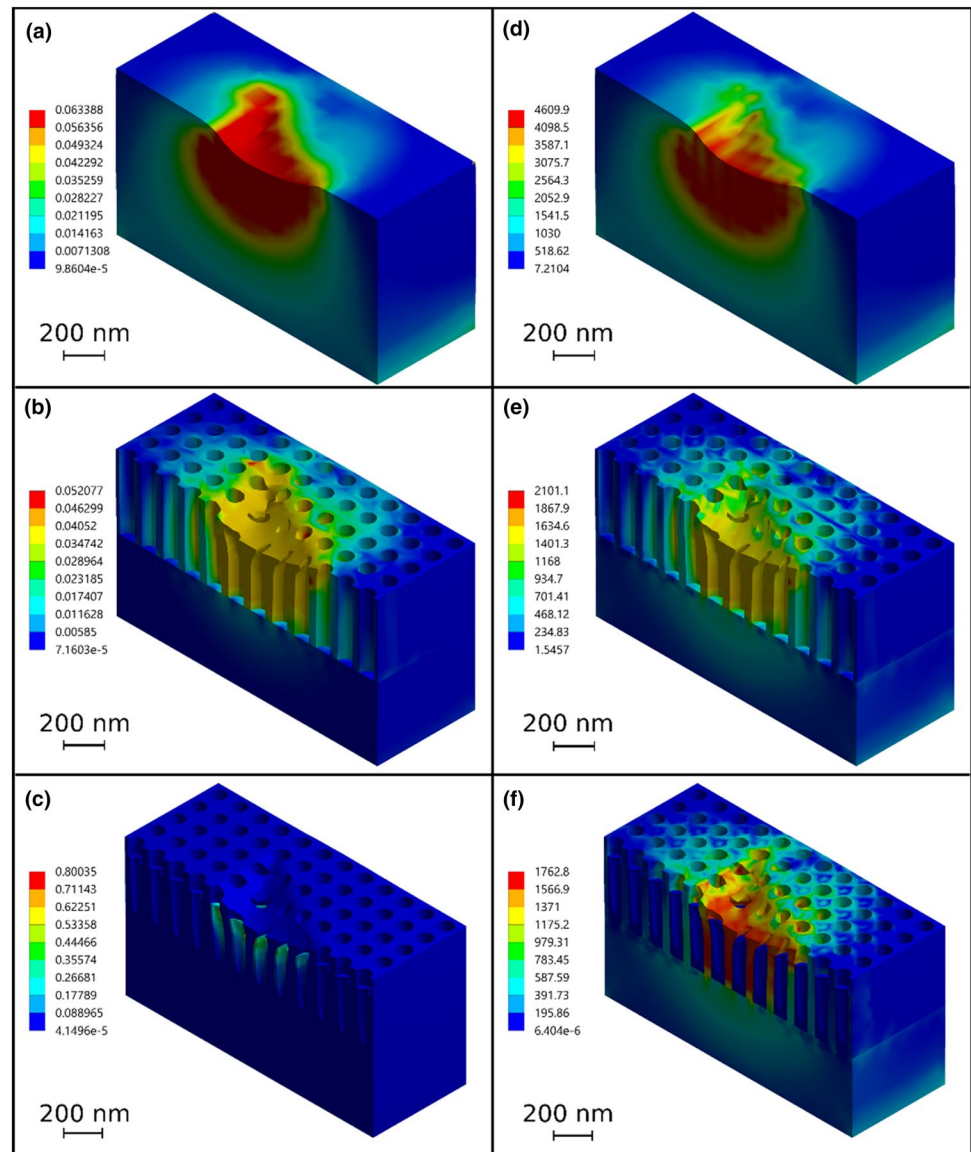
although with substantially lower magnitudes than in the AAO films.

Nano-scratch testing

Nano-scratch testing was performed on the SPE-coated and non-coated AAO thin films using different loads. The 200 μm scratches start at 0 mN and end at the preset maximum load of 2 mN. The AAO samples were tested in dry and wet conditions. From the results, shown in Fig. 8, similar scratch curves were obtained for the dry SPE-coated AAO and dry/wet non-coated AAO thin films, with the scratch reaching the critical index at the same load value and a depth of around 350 nm. For the wet SPE-coated AAO thin film, it is clearly noticed that the critical load is reached slightly faster than in the dry condition which might be due to polymer swelling (see also the AFM images above).

In Fig. 9a, b, SEM images of the scratches on both coated and non-coated samples are presented. In both cases the upper layer is sheared by the indenter, leading to broken pore walls and the smearing of the porous structure with, however, roughly any pile-up. The existence of the SPE-polymer has the effect of a stronger smearing of the upper-layer (compare the outlined areas in Fig. 9a, b) which is probably

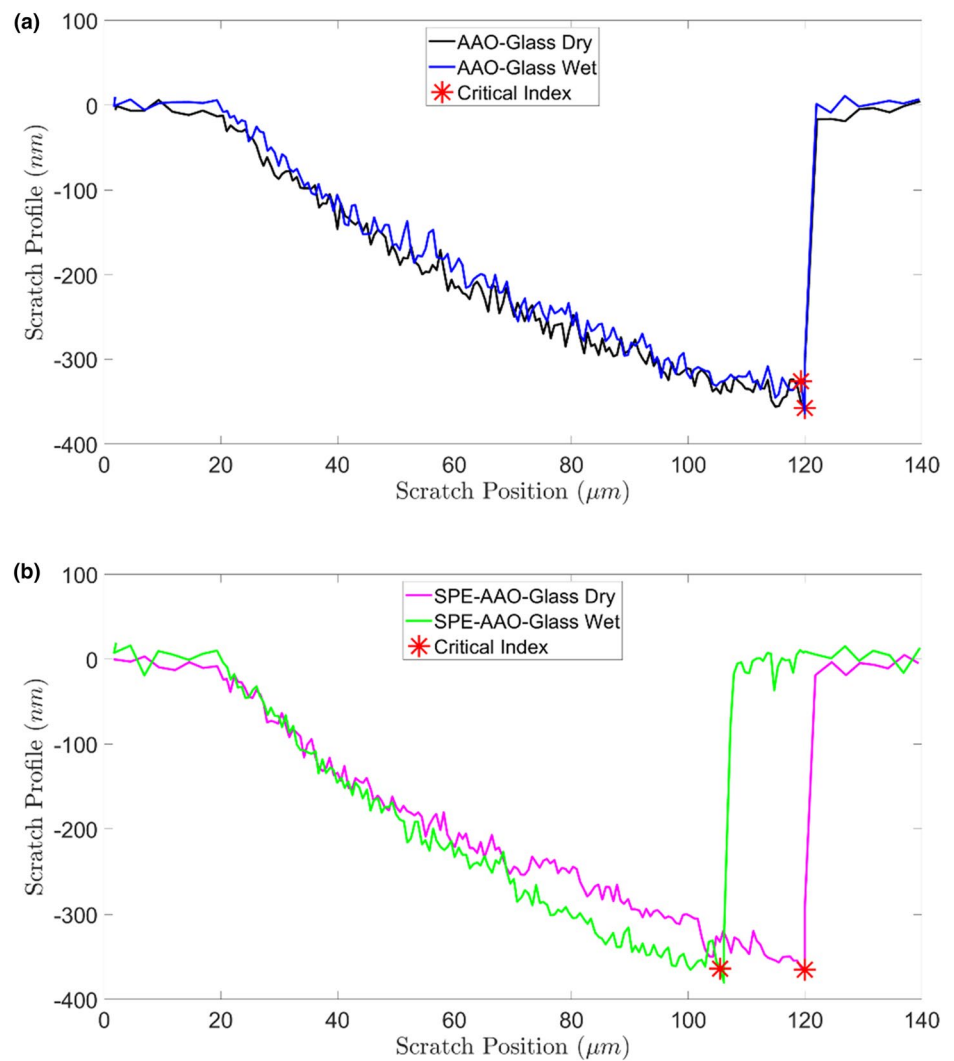
Fig. 7 Equivalent elastic strain ($\mu\text{m}/\mu\text{m}$) distributions at 125 nm depth in glass (a), AAO on glass (b) and SPE-coated AAO on glass (c). Equivalent (von-Mises) stress (MPa) distributions at 125 nm depth in glass (d), AAO on glass (e) and SPE-coated AAO on glass (f)



due to the plastifying effect of the polymer. Further, the polymer is expected to remain on the surface thus conferring the anti-biofouling functionality to the surface, even after a relatively deep scratch, and this endows these layers with a kind of self-healing property (Es-Souni et al. 2019). In Fig. S4 (Supplementary Material), the cross-profile of the scratch is plotted with respect to the position of the scratch, which is fixed at 0.8 fraction of the scratch length. Similar cross profile curves were obtained with small differences between the coated and non-coated AAO sample, in both dry and wet conditions.

SEM cross-sections through scratches that were performed at a maximum normal load of 2.5 mN are presented in Fig. 9c, d. As mentioned above, deformation of the films is affected by buckling of the pore walls. However, while in the case of the non-coated films, breaking of the pore walls is a dominant damage occurrence (Fig. 9c, delineated area), the coated films, in contrast, hardly show broken pore walls. A close look at Fig. 9d (delineated area), suggests that the polymeric film acts as though it is gluing/repairing the damages to the pore walls. This supports the results depicted above for the morphology of the nanoindentation

Fig. 8 Scratch profile for **a** AAO on glass and **b** SPE-coated AAO on glass



(Fig. 6) and the scratch surface (Fig. 9a, b). More SEM images of the middle part of the scratch are presented in Fig. S5 (Supplementary Material) with little difference in the scratch morphology.

Conclusions

In the present work, porous anodic aluminum oxide thin films are first processed on glass substrates and subsequently photo-grafted with a zwitterionic anti-biofouling polymer (SPE). This with the aim of fabricating scratch-resistant, transparent anti-biofouling films. Morphological and nanomechanical studies together with FEA modeling are conducted to understand the behavior of the films. The following conclusions may be drawn:

- The polymer forms a thin layer of approximately 20 nm on the pore walls and, when soaked in in deionized water, the pore diameter changes due to swelling of the polymer
- The average nanomechanical properties, elastic modulus and hardness, of coated and non-coated AAO films are very similar. This is explained in terms of the low volume fraction of the polymer and its weakness in comparison to the AAO film. Property mapping show an almost homogeneous property distribution
- Nanomechanical testing in wet and dry condition yields slightly higher elastic modulus and hardness in the dry condition
- FEA modeling using an optimized 3D-model yields very close results to the experimental ones
- The deformation behavior of the AAO-films obtained with FEA modeling is very well reflected in the microscopic examination of deformed films

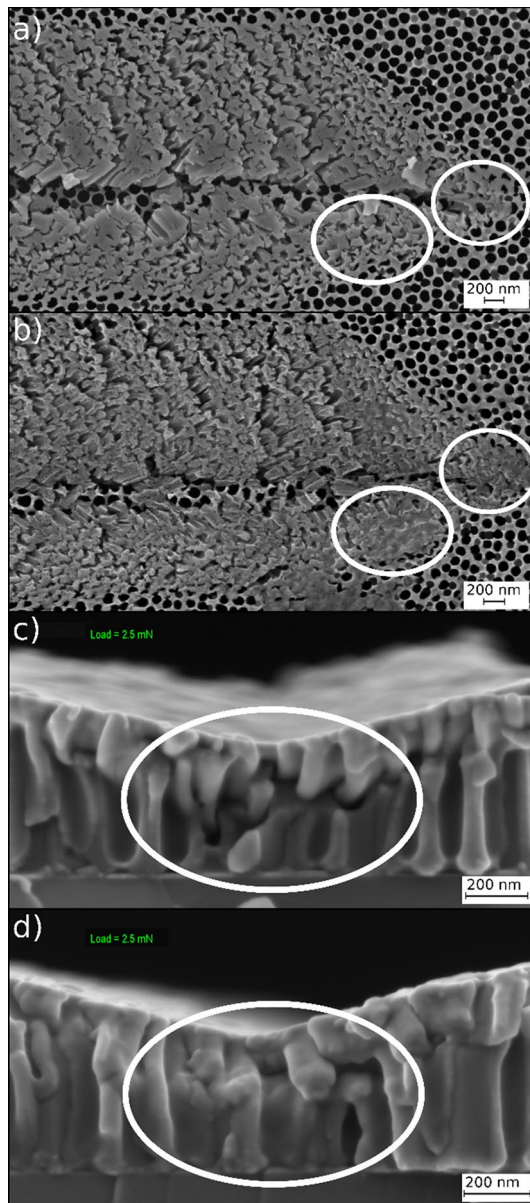


Fig. 9 SEM images near the end of the scratch position for (a) AAO on glass and (b) SPE-coated AAO on glass. SEM cross-sections through scratches in non-coated AAO (c) and SPE-coated AAO (d) thin films performed at a maximum normal load of 2.5 mN. The delineated areas compare the behaviors of coated and non-coated AAO. Notice that the pore walls are formally “glued” to each others in (d)

- Nano-scratch testing of both coated and non-coated AAO films shows no pile-up or delamination of the films
- The SPE-coated AAO film shows a different damage picture than the coated one. Specifically, the polymer layer seem to act similarly to a glue, preventing complete braking of the walls.

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Compliance with ethical standards

Conflict of interest On behalf of all authors, the corresponding author states that there is no conflict of interest.

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