ORIGINAL ARTICLE



Performance assessment of up-flow anaerobic multi-staged reactor followed by auto-aerated immobilized biomass unit for treating polyester wastewater, with biogas production

Raouf Hassan 1,2 · Karim Kriaa 3,4 · Amr M. Wahaballa 2 · Mahmoud Elsayed 2 · M. Mahmoud 2 · Mahmoud Nasr 5 · Ahmed Tawfik 6

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Abstract

Polyester manufacturing industries produce highly polluted effluents, containing organics, nutrients, trace metals, and 1,4-dioxane, requiring a high degree of treatment before being discharged into the water bodies. This study focused on removing complex pollutants from a diluted polyester industrial effluent (DPIE) via a cost-efficient anaerobic/aerobic combined system, with biogas recovery. The integrated pilot-scale system was composed of an up-flow anaerobic multi-staged reactor (UASR; V = 41 L) followed by an auto-aerated immobilized biomass (AIB; $V_{sponge} = 9.54 L$) unit and operated at a total organic loading rate (OLR) of 0.75 ± 0.16 g COD/L/d and pH of 7.14 ± 0.14 at 25 °C. The UASR achieved removal efficiencies of $17.82 \pm 3.14\%$ and $15.90 \pm 3.08\%$ for chemical oxygen demand (COD, total and soluble) and $15.83 \pm 4.68\%$ for total Kjeldahl nitrogen (TKN), with bio-CH₄ yield of 263.24 ± 31.98 mL/g COD. Adding the AIB unit improved the overall COD_{total}, COD_{soluble}, and TKN to $93.94 \pm 2.39\%$, $94.84 \pm 2.23\%$, and $75.81 \pm 3.66\%$, respectively. The NH₄-N removal efficiency was $85.66 \pm 2.90\%$ due to the oxic/nitrification condition on the sponge's outer surface. The entire system also achieved $73.26 \pm 2.68\%$, $77.48 \pm 5.74\%$, and $81.26 \pm 6.17\%$ removals for Fe $(3.93 \pm 0.95 \text{ ppm})$, Zn $(5.92 \pm 2.32 \text{ ppm})$, and 1,4 dioxane (2.50 ± 0.61 ppm). Moreover, the UASR-AIB maintained removal efficiencies of $76.53 \pm 8.47\%$ and $77.51 \pm 7.38\%$ for total suspended solids (TSS: 335.95 ± 42.84 mg/L) and volatile suspended solids (VSS: 263.50 ± 36.94 mg/L). Regarding the DPIE toxicity level, the EC₅₀ value increased from 12.9 to 39.4% after UASR/AIB application. The UASR's microbial community at the genus level demonstrated that the synergistic cooperation of solubilization, hydrolysis, acidogenesis, acetogenesis, and methanogenesis was responsible for the degradation of DPIE components.

 $\textbf{Keywords} \ \ A naerobic/aerobic \cdot Microbial \ community \cdot Nitrification/denitrification \cdot Reactor \ profile \cdot Sludge \ entrapping \ colloids \cdot Sponge \ medium$

- Mahmoud Elsayed m.elsayed@aswu.edu.eg
- Ahmed Tawfik ahmed.elmitwalli@ku.edu.kw
- Civil Engineering Department, Faculty of Engineering, Imam Mohammad Ibn Saud Islamic University, IMSIU, 11432 Riyadh, Saudi Arabia
- ² Civil Engineering Department, Faculty of Engineering, Aswan University, Aswan 81542, Egypt
- Chemical Engineering Department, College of Engineering, Imam Mohammad Ibn Saud Islamic University, IMSIU, 11432 Riyadh, Saudi Arabia

- Department of Chemical Engineering, National School of Engineers of Gabes, University of Gabes, 6029 Gabes, Tunisia
- Sanitary Engineering Department, Faculty of Engineering, Alexandria University, Alexandria 21544, Egypt
- Department of Environmental Sciences, College of Life Sciences, Kuwait University, P.O. Box 5969, 13060 Safat, Kuwait



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Introduction

Polyesters are manufactured through a polycondensation process, utilizing dicarboxylic acids, anhydrides, and a mixture of dihydroxy compounds (Osama et al. 2021; Soares et al. 2017). The effluents of this manufacturing industry contain various organic pollutants, which could be inert, dissolved, colloidal, and/or slowly biodegradable (Osama et al. 2021; Gar Alalm et al. 2017). These organic-based compounds are expressed by the soluble and particulate fractions of chemical oxygen demand $(COD_{soluble}; COD_{particulate})$, giving a total COD greater than 3000 mg/L (Sun et al. 2018). It also includes complex chemicals, heavy metals, solids, and trace elements. Nitrogen species, e.g., ammonia (NH₄-N), nitrate (NO₃-N), and total Kjeldahl nitrogen (TKN), could also be detected in polyester-related wastewater mixed with domestic sources (Mahmoud et al. 2017). Moreover, polyester wastewater includes 1,4-dioxane (molecular weight of 88.1 g/mol), which is assigned as a possible human carcinogen (Stepien et al. 2014; Tawfik et al. 2022a, b, c). Discharging this wastewater (e.g., 200-300 L/ton polyester resin) without proper treatment into the environment is of great concern to humans and ecosystems (Elsamadony et al. 2015). Therefore, removing these complex compounds/chemicals from the polyester resin wastewater creates an interesting point of research.

Recent researchers have attempted to treat polyester wastewater biologically due to its cost-effectiveness and simplicity of operation. For instance, Mahmoud et al. (2017) employed an anaerobic-based unit to perform a biological treatment of polyester resin wastewater laden with COD_{total} (4275 mg/L), TKN (81.27 mg/L), 1,4-dioxane (4.21 mg/L), and heavy metals. Although their study succeeded in removing over 25% of 1,4-dioxane, 58% of Cr³⁺, 5% of Fe³⁺, 56% of Mn²⁺, and 14% of Ni²⁺, the post-treatment of anaerobic reactor effluent is still required. Another study employed an aerobic process for post-treatment of anaerobic effluent to treat polyester resin wastewater (Sun et al. 2018; Elnmer et al. 2019). While their study succeeded in reducing COD from 12,880 to 500 mg/L and the majority of phenols, alcohols, and acids, the amount of biogas that evolved from the anaerobic treatment phase remains to be quantified (Sun et al. 2018). Osama et al. (2021) employed a duckweed pond system to treat polyester resin wastewater and succeeded in eliminating 63.4% of 1,4-dioxane, 28.3% of Cd²⁺, 93.2% of Cu²⁺, 95.7% of Zn²⁺, and 93.6% of Ni²⁺. However, this phytoremediation process still requires a post-treatment step to have a final quality complying with the discharge standards. Photochemical oxidation was used as post-treatment of an aerobic unit effluent to remove organic compounds, nitrogen,

and dyes from polyester-cotton wastewater (Soares et al. 2017). However, the intensive use of oxygen supply and expensive high energy requirements could hinder the application of this technology in the middle- and low-income countries. Based on the aforementioned literature, there is a lack of studies treating polyester wastewater by a combined anaerobic/aerobic, with biogas recovery, which should be cheap and less energy-consuming.

A combined anaerobic/aerobic biological scheme has been widely employed for treating domestic and industrial wastewater sources (Tyagi et al. 2021; Farghaly et al. 2017), especially when containing complex pollutants. At the initial stage of this integrated system, anaerobic baffled reactors can partially treat wastewater under an oxygendeprived condition (Liang et al. 2020). The anaerobic biodegradation of organic compounds considers multiple steps, viz. hydrolysis, acidogenesis, acetogenesis, and methanogenesis (Schmidt et al. 2018). The reactor's configuration allows for the separation of the predominant microbial populations at each anaerobic phase, adding benefits to the treatment performance (Mahmoud et al. 2017). This technology is suitable for treating industrial effluents because it accepts high organic-loading and requires less installation procedures compared with the conventional aerobic-based bioprocesses (Barros et al. 2017). Moreover, the anaerobic baffled reactor requires lower operating costs than the activated sludge systems because it produces less amount of sludge after long retention times (Kong et al. 2019). Employing this anaerobic system as pretreatment to effectively degrade complex and recalcitrant organic compounds in polyester wastewater would offer more complete oxidation and stable treatment performance. As such, the organic residues in the anaerobic effluent could be removed by the second treatment step (aerobic unit). Because organic nitrogen is converted to ammonia under an anaerobic condition, a further nitrification step is also essential for nitrogen removal (Tawfik et al. 2010). To maintain a cost-effective wastewater treatment process, the subsequent aerobic process should save energy use and minimize the related expenses. In particular, an auto-aerated immobilized biomass (AIB) reactor has been broadly used to maintain organic oxidation and nitrification/denitrification using natural oxygen from the air (Kumar et al. 2020). This unit is occupied by sponge media having a proper oxygen concentration gradient along the sponge depth and in the attached biomass (Tanikawa et al. 2019). For instance, this oxygen profile variation supports the existence of (i) heterotrophs degrading organics and nitrifiers oxidizing ammonia on the sponge's outer surface having oxic conditions and (ii) denitrifiers in the inner pores/voids of the sponge pieces (Okubo et al. 2016). Accordingly, this anaerobic baffled reactor/sponge-based unit scheme has been successfully



used to treat complex wastes such as onion dehydration wastewater (El-Kamah et al. 2011), hazardous landfill leachate (Ismail et al. 2020), and dyeing wastewater (Nguyen et al. 2020). However, using this combined scheme to treat polyester-containing industrial effluents has not yet been investigated.

Hence, this study focused on the application of a combined anaerobic/aerobic system to treat the effluents of polyester manufacturing industries containing organics, nitrogen, 1,4-dioxane, and heavy metals. This objective was illustrated by understanding the degradation mechanisms and performances along the profiles of each treatment unit. The study also provided insights into the microbial community dynamics responsible for degrading the wastewater pollutants, with biogas recovery.

Materials and methods

Characteristics of wastewater

The influent wastewater was composed of a mixture of polyester manufacturing industry wastewater and domestic wastewater (about 70:30, v/v), giving a diluted polyester industrial effluent (DPIE; Table 1). Polyester wastewater was collected from a chemical industry located in Borg El Arab, Alexandria, Egypt, producing unsaturated polyester resins. Domestic wastewater was collected from hand basins, kitchen sinks, laundries, and sewerage systems situated in Borg El Arab, Alexandria, Egypt. This domestic wastewater was used to dilute the industrial effluent and adapt the pH value around 7.0, avoiding inhibition for microorganisms in the subsequent bio-treatment facilities (Nurliyana et al. 2015).

Table 1 Main characteristics of diluted polyester industrial effluent (DPIE)

Parameter	Unit	Average	Minimum	Maximum
pH	_	7.14	6.90	7.24
Total COD	mg/L	3291	2543	4039
Soluble COD	mg/L	2899	2258	3549
TOC	mg/L	1021	741	1306
Carbohydrate	mg/L	47.9	27.3	67.4
Ammonia	mg/L	16.0	12.9	18.6
TKN	mg/L	34.5	27.5	42.5
Nitrate	mg/L	0.48	0.38	0.59
TSS	mg/L	336	287	383
VSS	mg/L	264	223	306
Toxicity	EC_{50}	12.90	12.26	13.39

Inoculation process

Sludge samples were collected from an anaerobic digester located in Alexandria, Egypt, and inoculated into the UASR (Elsamadony and Tawfik 2018). The sludge volume (equivalent to 10 L) was 25% of the reactor's capacity. This sludge had total solids (TS) of 47 g/L and volatile solids (VS) of 32 g/L, giving a VS/TS ratio of 0.68:1. The seed sludge was acclimatized with DPIE for 30 days under the same operational condition of the UASR unit. For the AIB unit, the sponge pieces were immersed in waste activated sludge (VS/TS ratio = 0.62). The AIB facility was randomly filled by these biomass-loaded sponge elements. The sludge inside the packing medium developed rapidly within approximately 2 weeks, where the voids became saturated by about 18 g VSS/L of sponge volume. This step was used to obtain the steady-state condition before starting the experimental assays, following previous studies (Ismail et al. 2020; Nguyen et al. 2020; Tanikawa et al. 2019).

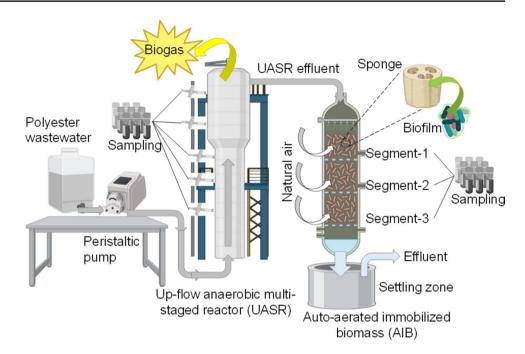
Experimental set-up of pilot plant

Figure 1 shows the anaerobic/aerobic (UASR/AIB) combined system used in this investigation to treat DPIE. The UASR unit had a height of 90 cm, length of 22.5 cm, and width of 22.5 cm and was made of Perspex material. These dimensions corresponded to a working volume of 41 L. The UASR had a pyramid shape at the bottom (wastewater inlet) and a gas—solid separator at the top. A number of baffles were fixed along the reactor's height and inclined by an angle of 45 with the horizontal, prolonging the contact time between substrate and biomass. Ports were arranged along the reactor's height for sample collection. A wet gas meter was connected to the UASR's top to measure the volume of biogas evolved.

The AIB unit was manufactured from polyvinyl chloride and occupied by sponge pieces. This unit had an internal diameter of 25 cm and a height of 180 cm, giving a sponge working volume of 9.54 L. The reactor consisted of three similar segments connected in a vertical alignment. The segments were separated from each other by openings 10 cm in height, allowing for oxygen transfer from the surrounding air. The reactor's inlet (at the top) included a rotary distributor to spread the feed homogeneously on the sponge's surface. Each sponge element (3 cm in diameter and 3 cm in length) was made of polyurethane foam warped with a netlike cylindrical polyvinyl chloride ring. The packed media (specific surface area 256 m²/m³, density 30 kg/m³, and pore size 63 mm for each sponge) were randomly distributed in each segment, as reported earlier (Ismail and Tawfik 2016). A sedimentation zone with a volume of 4 L was installed at the bottom to receive the final effluent and enable sludge collection.



Fig. 1 Schematic diagram of up-flow multi-staged anaerobic reactor (UASR) followed by auto-aerated immobilized biomass reactor (AIB) for treating polyester wastewater. The figure was created with BioRender. com, with agreement number SN26HOUJZ8



Operational condition

The polyester wastewater was fed continuously into the UASR unit using a peristaltic pump with a flow rate of 11.5 L/d. The influent wastewater moved from the bottom to the top of UASR with an up-flow velocity 0.0095 of m/h. Then, the UASR's effluent was transferred to the top of the AIB reactor by gravity. The UASR unit was operated at a hydraulic retention time (HRT) of 85.6 h and an organic loading rate (OLR) of 0.92 g/L/d (estimated at $COD_{feed} \approx$ 3290 mg/L). This condition was associated with a food-tomicroorganisms (F/M) ratio of 0.154 d⁻¹ calculated using an average sludge mass of 245 g VS in the UASR. Moreover, the sludge retention time, with an excess sludge of 2.5 g/d, was about 98 days. The AIB unit was operated at a HRT of about 20 h, calculated based on the sponge volume. Using the amount of retained sludge (18 g VSS/L \times 9.54 L=172 g) and the excess sludge ($Q_{waste} = 0.046 \text{ L/d}$ with $X_{waste} = 29.2 \text{ g}$ VSS/L), and by ignoring the sludge eluted in the effluent, the calculated SRT of AIB ranged from 125 to 130 days. The operational temperature of the bioreactors was 25 ± 5 °C, respectively, and the influent pH values were not controlled.

Analytical methods

Wastewater samples were collected from the bioreactors three times per week and analyzed for pH, COD (total, soluble, and particulate), NH_4 -N, NO_3 -N, total Kjeldahl nitrogen (TKN), total suspended solids (TSS), volatile suspended solids (VSS), and volatile fatty acids (VFAs). The soluble fractions were determined by passing the wastewater sample through 0.45 μ m filter paper. All analytical procedures were

performed according to the APHA standard method (APHA 2005). Carbohydrate concentration was measured by the phenol-sulfuric acid method, with the glucose standard solution (Dubois et al. 1956). The concentration of 1,4-dioxane was measured by the Shimadzu GCMS-QP2010 Ultra system using the gas chromatographic-mass spectrometer (GC/ MS) method, as reported previously (Ismail et al. 2021). The sampling locations were at the influent, UASR's effluent, and AIB's effluent. The toxicity tests were performed using a Microtox® Model 500 Toxicity Analyzer, as reported earlier (Johnson 2005). The EC₅₀ values obtained after 5 and 15 min were converted into toxic units and the statistical analysis was conducted using the Omni 4.1 software (Butarewicz et al. 2019). The solution pH was measured using a pH meter (HACH Hq40d multi) according to the PN-EN 12176 standard. The surface of sponge carriers, with the attached microorganism species, of the AIB reactor was analyzed by scanning electron microscope (SEM), as discussed earlier (Ismail et al. 2020; Tawfik et al. 2010; Allam et al. 2015).

Microbial community analysis

For total DNA extraction, sludge samples were collected from the UASR and pelleted by centrifugation (8000 g, 10 min). The FastDNA® SPIN kit for soil was used for extracting total microbial DNA, following the manufacturer's instructions. DNA integrity was checked using 1% agarose gel electrophoresis, capturing the image by a gel documentation system (Gel Doc. BioRad). Epoch2 microplate reader (Bio-Tek Instruments, Thermo Scientific, USA) was used to determine the concentration and purity of purified DNA. The A260:A280 ratio was used to determine the



purity of DNA. Purified DNA samples were sequenced using 16S rRNA (Macrogen Inc. company, South Korea). The bacterial and archaeal hypervariable region V4-V5 of the 16S rRNA gene with primers 515F (5'-GTGYCAGCMGCC GCGGTA-3') and 928R (5'-CCCCGYCAATTCMTTTRAG T-3') was targeted for Metagenome 16S amplicon sequencing (Poirier et al. 2016). The amplified libraries of V4-V5 region amplicons were pooled and sequenced using the Illumina MiSeq platform (2000 sequences), including 250bp paired-end reads generated with a 7-cycle index read. (Sequences with an overlap longer than 10 bp without any mismatch were assembled.) After removing the barcode and primer sequences, the resultant overlapping paired-end reads were stitched and quality-filtered using Microsynth. Sequences were analyzed using the Quantitative Insights into Microbial Ecology (QIIME) software (Wu et al. 2010). Quality-filtered sequence data were exported as a FastQ file (15,000 to 90,000 reads for each sample). DADA2 plugin was employed to filter out non-biological sequences (e.g., primers, sequencing adapters, PCR spacers, etc.), remove noisy sequences, correct errors in marginal sequences, and eliminate chimeric sequences and singletons. Dereplication is the simplest clustering method, producing Amplicon sequence variants (ASVs), representing 100% operational taxonomic units (OTUs). Taxonomic classification and identification were performed using Microbiome Analyst tools (Dhariwal et al. 2017).

Results and discussion

Performance assessment of up-flow multi-staged anaerobic reactor (UASR)/auto-aerated immobilized biomass reactor (AIB) combined system

Organic matter removal

Figure 2(a&b) shows the variation of organic matter, expressed by the removal of COD fractions, in the proposed treatment systems. The COD_{soluble}, COD_{particulate}, and COD_{total} were partially reduced through UASR, giving removal efficiencies of $12.24 \pm 4.24\%$, $39.54 \pm 17.83\%$, and $15.49 \pm 4.21\%$, respectively. Removing the particulate fraction of COD was higher than other portions (e.g., COD_{soluble}) due to the entrapment of particulate organic matter in the UASR's sludge bed. The particulate organics could also be removed via settling and adsorption in sludge bed. This particulate matter (e.g., lipids and proteins) could be further degraded and partially hydrolyzed into soluble compounds, justifying the increased COD_{soluble} fraction in the UASR's effluent. The insufficient COD_{soluble} removal by UASR could also be ascribed to the decay of biomass accumulated at the reactor's lower part. As such, the insufficient COD_{total} removal efficiency by UASR could be because the majority of the influent COD was in the soluble form $(COD_{soluble} = 0.88 COD_{total};$ see Table 1). Hence, the first treatment stage could be suitable to remove particulate COD and reduce the solids load imposed on the subsequent AIB unit.

Adding AIB to the treatment system (in the second stage) improved the organics removal performance, recording $94.84 \pm 2.23\%$ COD_{soluble}, $85.64 \pm 10.37\%$ COD_{particulate}, and $93.94 \pm 2.39\%$ COD_{total} by the combined treatment scheme.

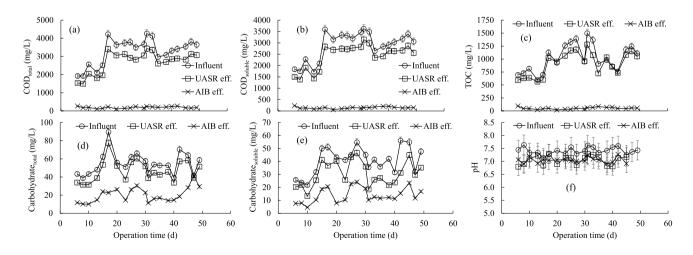


Fig. 2 Organics removal by the combined UASR/AIB system treating polyester wastewater (a) COD_{total} , (b) $COD_{soluble}$, (c) TOC, (d) carbohydrate_{total}, (e) carbohydrate_{soluble}, and (f) pH



The sponge medium in AIB was occupied by a high density of microbial biomass that utilized the soluble organic forms. Biomass located either on the surface or inside the sponge pieces, mainly in the AIB middle zone (see Fig. 1), tended to consume the soluble organic matter.

The TOC removal pattern was equivalent to that of COD (Fig. 2c). For instance, the TOC removal efficiency was only $10.29 \pm 6.99\%$ by UASR, whereas it reached $94.72 \pm 2.67\%$ by the combined system. Under the AIB's aerobic condition, the organic compounds given by COHNS (carbon, oxygen, hydrogen, nitrogen, and sulfur) are converted to CO_2 , H_2O , NH_3 , energy, and other end products. Because the final TOC concentration became below 80 mg/L (compared with influent TOC of $1021.13 \pm 269.17 \text{ mg/L}$), AIB was appropriately used to polish the UASR's effluent before final disposal.

The results presented in Fig. 2(d&e) also depicted that the UASR system achieved removal efficiencies of $14.67 \pm 6.59\%$ and $24.78 \pm 15.60\%$ for total and soluble carbohydrates, respectively. The carbohydrate-degrading bacterium, such as *Clostridium*, is usually responsible for carbohydrate conversion under anaerobic conditions (Tanikawa et al. 2020). The overall removal efficiencies of these carbohydrates increased up to $62.19 \pm 18.79\%$ and $69.01 \pm 12.30\%$, respectively, via the integrated UASR/AIB system. Because the growth rate of the aerobes is relatively fast, they attempt to consume more organic components (e.g., carbohydrates) than the anaerobic community in UASR.

The pH of the UASR's effluent remained approximately unchanged within the 6.8–7.2 range, suggesting the conversion of VFA to biogas. As such, a pH range of 6.5–7.5 tends to provide a suitable condition for methanogenic population growth (Kim et al. 2019). The balanced metabolic processes among various microbial species, which are involved in both acidogenic and methanogenic processes, could endorse stable pH values. The pH of the DHS's effluent was stable in the range of 6.9–7.2, which did not fluctuate greatly during the study. This pH range provided a suitable condition for enhancing the synergistic effects of different microorganisms, maintaining proper COD and N removal efficiencies. Similarly, a

practical-scale sponge-based reactor was operated at a pH range of 7.01–7.19, providing proper nitrification—denitrification reactions and maintaining a final effluent that complied with the water quality standards except for fecal coliform (Okubo et al. 2016).

Nitrogen removal

The results in Fig. 3(a-c) show that the AIB reactor was efficient in removing TKN and other nitrogen species. There was no noticeable enhancement in ammonia removal through UASR (Fig. 3a), probably due to the ammonification reactions associated with the hydrolysis and acidification of organic and particulate nitrogen (Rozaik et al. 2016). The nitrogen removal performance was improved to $75.81 \pm 3.66\%$ for TKN and $85.66 \pm 2.89\%$ for ammonia by adding the AIB unit (giving maximum removal efficiencies of 83.45% and 90.42%, respectively). The residual concentrations of these nitrogen species were 8.36 ± 1.90 mg/L and 2.24 ± 0.34 mg/L, respectively. The concentration of nitrate in the treated effluent was 2.26 ± 0.54 mg/L, compared with 0.49 ± 0.07 mg/L in raw wastewater. Apparently, a part of ammonia was converted to nitrate under the nitrification process in the AIB unit, as previously demonstrated (Tanikawa et al. 2019). Ammonia-oxidizing (i.e., *Nitrosomonas*) and nitrite-oxidizing (Nitrospira and Nitrospina) bacteria were dominated in the sponge media (Oshiki et al. 2020), supporting the nitrogen removal capability. The transformation of ammonium into nitrate by nitrifiers (slow-growing bacteria) in a sponge-based system has also been reported, achieving removal efficiencies of $72 \pm 6\%$ for TKN and $99 \pm 1.3\%$ for NH₄-N (El-Kamah et al. 2011). Nitrate produced after nitrification could be used as a substrate of denitrification to produce nitrogen gas, where the simultaneous heterotrophic nitrification and aerobic denitrification process in AIB has been reported (Tanikawa et al. 2019). The reduction of TKN by the entire system could also be supported by the anaerobic conversion of organic nitrogen into ammonium in UASR followed by ammonium removal via heterotrophic nitrification in the AIB step.

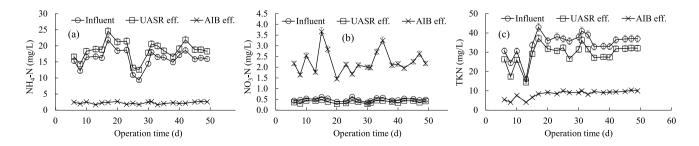
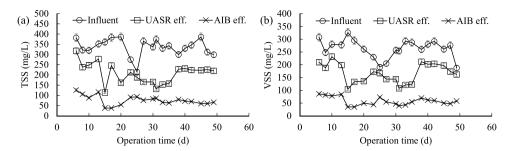


Fig. 3 Nitrogen removal by the combined UASR/AIB system treating polyester wastewater (a) NH₄-N, (b) NO₃-N, and (c) TKN



Fig. 4 Solids removal by the combined UASR/AIB system treating polyester wastewater (a) TSS, and (b) VSS



Solids removal

The UASR was able to remove only $37.33 \pm 17.03\%$ of TSS and $35.43 \pm 16.74\%$ of VSS. Adding the AIB unit to the treatment process improved these removal efficiencies to $76.53 \pm 8.47\%$ and $77.51 \pm 7.38\%$, respectively (Fig. 4a&b). Most of the coarse suspended solids and colloidal organic matter remained after UASR was removed in the AIB's upper segment. The sponge medium in this segment is responsible for wastewater bio-filtration, maintaining biodegradation of organic matter by the attached biomass and physical retention of suspended particles by filtration.

Removal of trace elements and 1,4-dioxane

Table 2 lists the concentrations of trace elements in the influent and effluent of each stage of the proposed treatment system. Ca showed the highest overall removal efficiency of 82.15%, followed by Zn (77.5%), Fe (73.16%), Mn (3.48%), and Mg (2.4%). These trace elements were removed by anaerobes to enhance the UASR process stability and VFAs degradation. As such, these elements could be removed via either bacterial metabolism or sorption onto sludge/inert particulate matter. A previous study (Ismail et al. 2020) also found that the combined anaerobic/aerobic system could remove Fe²⁺ (85.6 \pm 4.8%), Mn²⁺ (80.6 \pm 4.5%), and Zn²⁺ $(73.6 \pm 5.4\%)$ at a total HRT of 40 h. Their study depicted that the metal ions tended to form physico-chemical interaction with the extracellular polymeric substances and/ or complexation with intermediate compounds in UASR (Ismail et al. 2020). The adsorption of metals onto organic matter was a major pathway for trace metal reduction by an anaerobic/aerobic treatment scheme (Kumar et al. 2020). In another study, precipitation in the form of sulfides was found as one of the main mechanisms of heavy metal removal in anaerobic bio-systems (Shi et al. 2017). This route depends on the hydrogen sulfide generated by sulfate-reducing bacteria $(2CH_2O + SO_4^{2-} \rightarrow 2HCO_3^- + H_2S)$ to react with heavy metals $(M^{2+}$ cation), forming metal sulfide precipitates $(H_2S + M^{2+} \rightarrow MS) \downarrow 2H^+$).

The 1,4-dioxane concentration was 3.35 ± 1.21 mg/L in the feed and reduced to 2.76 ± 0.86 mg/L in the UASR's effluent (Table 2). Apparently, about 18% of 1,4-dioxane was removed under the anaerobic degradation process. This insufficient removal efficiency could be because 1,4-dioxane does not contain functional groups that are accessible to hydrolysis (Sei et al. 2013). The final effluent contained 1,4-dioxane concentration below 1 mg/L, giving an overall removal efficiency of $79.34 \pm 8.04\%$. This finding suggested that the UASR's effluent contained a suitable electron donor that stimulated the aerobic biodegradation of 1,4-dioxane, as previously reported (Luo et al. 2021). Shen et al. (2008) found that the Fe(III)-reducing bacterium could utilize 1,4-dioxane as a carbon substrate for its growth, where > 50% of the carbon from 1,4-dioxane was transformed to CO₂. Pseudonocardia dioxanivorans CB1190 was found to utilize 1,4-dioxane as a sole carbon and energy source (Sei et al. 2013). However, 1,4-dioxane degradation depends on the presence of an extra carbon source and microbial community structure. For instance, Tawfik et al. (2022a, b, c) used acetate as an electron donor to promote the production of the monooxygenase enzymes required to degrade 1,4-dioxane, leading to the release of some metabolites such as oxalic acid, ethylene glycol, and glycolic acid.

Table 2 Influent and effluent concentrations of heavy metals for UASR-AIB combined system treating polyester wastewater

Element (mg/L)	Influent (mg/L)	UASR effluent (mg/L)	UASR (R%)	AIB effluent (mg/L)	AIB (R%)	Overall (R%)
Ca ²⁺	9.47 ± 1.33	5.03 ± 0.65	46.88	1.69 ± 0.19	66.40	82.15
Mg^{2+}	25.41 ± 0.64	25.17 ± 3.02	0.94	24.80 ± 2.73	1.470	2.40
Fe ²⁺	3.95 ± 0.43	2.46 ± 0.29	37.72	1.06 ± 0.11	56.91	73.16
Mn^{2+}	13.21 ± 1.72	13.03 ± 1.69	1.36	12.75 ± 1.53	2.148	3.48
Zn^{2+}	5.91 ± 0.77	4.23 ± 0.47	28.42	1.33 ± 0.15	68.55	77.49
1,4-dioxane	2.50 ± 0.61	2.03 ± 0.64	19.57	0.48 ± 0.25	75.61	81.26



The monooxygenase-expressing strains and their related enzymes mainly used for the hydroxylation of the 1,4-dioxane ring have also been reported (Tawfik 2020).

Toxicity test derived from the UASR/AIB combined system

The toxicity degree of raw DPIE was represented by an EC₅₀ value of 12.9%. This toxicity was approximately comparable to the UASR effluent, which could be due to the presence of heavy metals, 1,4-dioxane, and organic matter. These pollutants were removed by the AIB unit, increasing the EC₅₀ value to 39.4%. These results depicted that the final effluent must be diluted more than 61% to avoid adverse effects on the growth of aquatic species and to be harmless to the environment. A 1,4-dioxane concentration of 3.125 mg/L inhibited > 75\% of sulfur-oxidizing bacteria, and the estimated EC₅₀ value was 13% at a 1,4-dioxane dosage of 2.831 mg/L (Gurung et al. 2012). Their study also depicted that EC_{50} increased to 30% for lower 1,4-dioxane dosages (around 0.5 mg/L). Although the EC₅₀ level increased after the AIB treatment step (reflecting less toxicity of the effluent), an additional wastewater treatment step would be required to reduce the toxicity-causing substances. Some of these posttreatment facilities include advanced oxidation processes and disinfection, as previously reported (Tang and Mao 2023). For example, Paździor et al. (2017) denoted that an ozonation step was required after the biological treatment process to increase the EC_{50} value from 9.75% to 51.18%.

Assessment of up-flow multi-staged anaerobic reactor (UASR) performance

Biogas production and volatile fatty acids (VFAs) of UASR unit

Figure 5(a) shows biogas production from polyester wastewater diluted with gray water via UASR. The reactor provided a maximum biogas production of 17.86 L/d, with an average value of 13.59 ± 2.50 L/d. This biogas contained a high portion of methane (72% v/v) followed by carbon dioxide (13% v/v) and hydrogen (5% v/v). For instance, the methane yield was 263.24 ± 31.98 mL/g COD, representing 75.2% of the maximum theoretical value (350 mL/g COD). It is suggested that a portion of influent organics were difficult to be biodegraded.

The results in Fig. 5(b-f) show the conversion efficiency of the volatile fatty acids (VFAs) under anaerobic conditions. The acetate (HAc) concentration decreased from 2007 ± 58 to 1853 ± 510 mg/L (Fig. 5b), suggesting its conversion into methane by archaeal communities (Pekyavas and Yangin-Gomec 2019). Acetate could also be utilized by Methanosaeta in the anaerobic reactors for methane production (Zhang et al. 2019). HPr was reduced from 462.11 ± 88.48 to 316.03 ± 92.99 mg/L (Fig. 5c), suggesting its slower degradation performance than other organic acids found in UASR. Propionate-oxidizing bacteria convert propionate to acetate and hydrogen as intermediate substances. These intermediates are further utilized by acetotrophic and hydrogenotrophic methanogenic archaea to generate methane (Barros et al. 2017). Propionate degradation could be enhanced by adding macro- and micronutrients (e.g., N, P, Fe, and Zn) to the anaerobic medium. HLa was also reduced from 433.68 ± 91.36 to 348.05 ± 81.32 mg/L during biogas production in UASR (Fig. 5d). Acetate (1 mol), bicarbonate

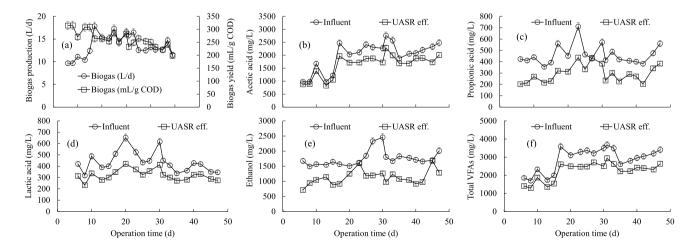


Fig. 5 Biogas production and VFAs variation by UASR treating polyester wastewater (a) biogas recovery, (b) acetic acid, (c) propionic acid, (d) lactic acid, (e) ethanol, and (f) total VFAs



(1 mol), and hydrogen (2 mol) are associated with the degradation of 1 mol of lactate (Wu et al. 2016). Et-OH was decreased from 1768 ± 262 to 1126 ± 245 mg/L (Fig. 5e). The conversion of ethanol to acetate by sulfate-reducing bacteria has been reported, where acetate is further utilized by methane-producing archaea for CH₄ production (Wu et al. 2018). Hence, the general reduction in VFAs (propionate, lactate, butyrate, valerate, etc.) and ethanol suggested their conversion to acetate, H₂, and CO₂. These final products are further utilized by methanogens to generate CH₄. Decreasing the VFAs from 2887 ± 658 to 2237 ± 498 mg/L (Fig. 5f) was accompanied by a slight decrease in the pH values from 7.14 (DPIE) to 6.8, respectively. This pH range has been considered suitable for maintaining a stable methanogenic reactor (Kamyab and Zilouei 2021).

Effect of C/N ratio and heavy metal on biogas production

The effect of varying the carbon-to-nitrogen (C/N) between 78/1 and 105/1 on the anaerobic UASR performance was investigated. There was a linear and positive correlation between C/N and biogas production (Fig. 6a-f). This finding could be because, at a lower C/N ratio, denitrifying bacteria tend to outcompete methanogens for the available organic matter (COD) as the carbon source (Kong et al. 2019). This action would reduce nitrate into nitrogen gas, representing an opposite pathway to CH₄ production. Under an unfavorable C/N condition (either low or high), the UASR unit could also suffer from ammonia inhibition. Kodera et al. (2017) also reported that a sufficient C/N ratio would support the consumption of a high COD portion by methanogens rather than denitrifying bacteria. Increasing nitrate concentration in the anaerobic UASR medium would enable the

formation of oxidation–reduction potential, creating toxicity against methanogens. In a similar study (Nurliyana et al. 2015), methane recovery from the facultative co-digestion of agricultural wastes was accelerated by incrementing the C/N ratio from 25 to 55. Their study demonstrated that the co-digestion system suffered from the formation of large quantities of ammonia at a low C/N ratio, representing a toxic condition to the methanogens. Moreover, higher C/N ratios negatively impact protein formation and deteriorate the energy and structural metabolism of the methanogens.

Figure 6(a-f) also displays the biogas production rate at different concentrations of minerals (Ca, Mg) and trace elements (Fe, Mn, Zn). These mineral and trace elements showed a positive impact on the methanogenic activity, increasing biogas production by more than 25%. Adding these elements as micro-nutrients to anaerobic digesters has been reported for maintaining a stable and effective process, especially in terms of methane yields (Demirel and Scherer 2011). Trace elements are used in enzymes/co-enzymes and co-factors involved in methanogenesis, whereas their deficiency has been associated with lower degradation performance and process stability (Schmidt et al. 2018). However, exceeding the concentrations of these elements over the recommended values reported in Choong et al. (2016) would adversely affect methanogenesis. As such, microbes impose metal efflux mechanisms to maintain various defense routes, forming microbe-metal interactions (e.g., accumulation, sorption, mineralization, and transformation). Liang et al. (2020) showed a 37.3% enhancement in biogas production from pig slurry anaerobic digestion due to adding attapulgite, which adsorbed ammonia nitrogen and released trace elements (Ca²⁺, Mg²⁺, K⁺, and Fe³⁺). Their study revealed that trace elements were essential to stimulate the

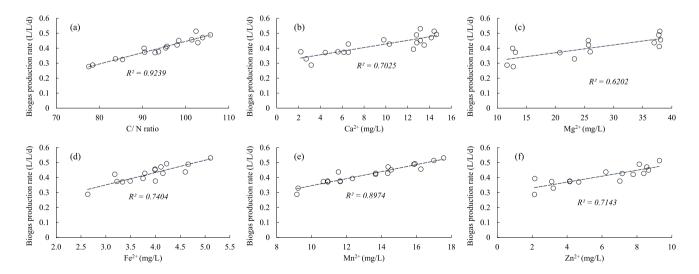


Fig. 6 Effect of C/N ratio and trace elements on biogas production from UASR treating polyester wastewater (a) C/N ratio, (b) Ca^{2+} , (c) Mg^{2+} , (d) Fe^{2+} , (e) Mn^{2+} , and (f) Zn^{2+}



Table 3 UASR profile for variation of pH, COD_{soluble}, and VFAs compositions

Parameter	Influent	Comp. 1	Comp. 2	Comp. 3	Comp. 4	Comp. 5
pН	7.15 ± 0.07	5.92 ± 0.01	6.11 ± 0.08	6.48 ± 0.01	6.74 ± 0.04	6.83 ± 0.13
COD _{soluble} (mg/L)	2899 ± 471	5326 ± 281	4549 ± 269	3808 ± 212	2615 ± 271	2441 ± 235
HAc (mg/L)	1876 ± 276	3141 ± 329	2926 ± 276	1760 ± 305	1625 ± 295	1514 ± 294
HPr (mg/L)	438 ± 50	609 ± 41	582 ± 37	420 ± 43	300 ± 32	286 ± 25
HLa (mg/L)	371 ± 54	542 ± 49	404 ± 26	342 ± 26	326 ± 32	285 ± 32
EtOH (mg/L)	2050 ± 573	2991 ± 500	2442 ± 545	1757 ± 492	1373 ± 384	1091 ± 243

methanogenic archaea and improve their enzyme activities. However, an overdose of attapulgite (≥ 30 g/L) increased the free ammonia and metal ions in the medium, causing detrimental effects to hydrolytic, acetogenic, and methanogenic microorganisms. Hence, it is essential to determine the optimum doses of the trace nutrients/elements that could support the metabolic activities and biomass yields.

Profile of UASR (pH, COD_{soluble}, and VFA compositions)

The variations of COD_{soluble}, pH, and VFA compositions along the UASR height are summarized in Table 3. These profiles are required to understand the methanogenic pathway and anaerobic medium composition as the influent moved upward, following Tawfik et al. (2022a, b, c). $COD_{soluble}$ was reduced from 5326 ± 281 mg/L (at port-1) to 2441 ± 235 mg/L (at the last sampling port) as the influent wastewater flowed in an upward direction. The COD_{soluble} concentration showed its highest value in the first compartments, probably due to the dominance of hydrolysis and acetogenesis/acidogenesis that increased the soluble metabolites. The COD_{soluble} concentration was reduced mainly in the final compartments, where the intermediate products were metabolized by methanogens. Fernández-Palacios et al. (2019) also demonstrated that the acidogenic and acetogenic populations converted the organic matter into large amounts of VFAs, which were utilized by methanogens. This route was

confirmed by increasing acetate (HAc) from 1876 ± 276 to 3141 ± 329 mg/L and lactate (HLa) from 371 ± 54 to 542 ± 49 mg/L with moving wastewater from influent to the first compartment. These VFA species were further decreased to 1514 ± 294 and 285 ± 32 mg/L in the final compartment, respectively. A similar profile was depicted for the propionate concentrations. The rapid release and degradation of intermediates during an anaerobic digestion of sugarcane bagasse have also been demonstrated (Tawfik et al. 2023). Ethanol (EtOH) showed a maximum value of 2991 ± 500 mg/L at compartment-1 and then reduced to 1091 ± 243 mg/L in the final compartment. A compartment-wise profile of an up-flow anaerobic unit (Mahmoud et al. 2017) also revealed that the maximum EtOH and CH₄ productions were found in the 1st compartment (at HRT of 19.2 h) and the last compartment (at HRT of 96 h), respectively. Increasing the acidification process in the 1st compartment was also validated by maintaining the lowest pH of 5.92 ± 0.01 , which was further elevated to 6.83 ± 0.13 at the final compartment. Gopala Krishna et al. (2009) also found that the VFAs species were consumed while moving wastewater from the first to final compartment in an anaerobic unit treating low-strength soluble wastewater. In parallel, the pH condition was very low in the 1st zone because acidogenesis and acetogenesis were dominant. Substrate-specific cellular enzymatic activities were responsible for complex organic acids generation, decreasing the medium pH (Kumar et al. 2020).

Table 4 Physicochemical parameters along the height of AIB reactor

AIB profile	UASR's effluent	Segment 1	Segment 2	Segment 3
OLR (g COD/L/d)	_	9.78	3.59	1.26
DO (mg/L)	_	0.64 ± 0.20	2.22 ± 0.53	3.20 ± 0.32
COD _{total} (mg/L)	2790.45 ± 655.32	991.75 ± 158.63	348.92 ± 58.81	188.92 ± 48.89
COD _{soluble} (mg/L)	2556.75 ± 605.16	866.25 ± 169.92	262.50 ± 52.88	141.25 ± 41.79
COD _{particulate} (mg/L)	233.69 ± 100.73	12.5 ± 78.5	86.42 ± 44.25	47.67 ± 26.42
TKN (mg/L)	29.07 ± 5.48	17.89 ± 2.39	12.41 ± 1.59	8.36 ± 1.89
NH ₄ -N (mg/L)	18.53 ± 2.97	15.25 ± 2.10	7.44 ± 1.05	2.24 ± 0.34
NO_3 -N (mg/L)	0.38 ± 0.07	0.51 ± 0.09	0.59 ± 0.11	2.261 ± 0.54
TS in sponge (g/L)	_	38.37 ± 3.62	29.36 ± 2.38	27.46 ± 2.92
VS in sponge (g/L)	_	22.73 ± 2.06	17.23 ± 1.22	13.30 ± 0.93



Assessment of auto-aerated immobilized biomass (AIB) reactor performance

AIB profile results (analysis of the different segments)

The primary treated wastewater was analyzed along the AIB's height, regarding the concentrations of dissolved oxygen, COD, TKN, and ammonia (Table 4). The lowest DO value of 0.64 ± 0.20 mg/L was found directly after the anaerobic treatment process, i.e., at the AIB top (1st segment). As wastewater trickles downward, oxygen is diffused from the surrounding atmosphere into the sponge media. This pattern would facilitate the aerobic conditions in the lower AIB zones (DO = 3.20 ± 0.32 mg/L). Moreover, the amount of DO available at the upper segments is utilized for the degradation and/or mineralization of organic compounds to CO₂, water, and simpler inorganic species. In particular, the COD fractions were mainly reduced in the upper portion of AIB, followed by slight removals in the subsequent segments. As such, the 1st segment reduced COD_{total} from 2790 ± 655 mg/L to 992 ± 159 mg/L, getting a final concentration of 189 ± 49 mg/L (Segment 3). It has been reported that the AIB's upper part reactor could remove a major portion of carbonaceous organic matter, as expressed by COD. Accordingly, the organic loading rate decreased in the last zone to 1.26 g COD/L/d compared with 9.78 g COD/L/d at the entrance. The remaining amount of oxygen was then utilized for ammonia oxidation, reducing NH_4 -N from 18.53 ± 2.97 mg/L (inlet) to 2.24 ± 0.34 mg/L (segment 3). In this nitrification process, nitrite is formed due to ammonia oxidation by the ammonia-oxidizing bacteria (AOB). This step is followed by the conversion of nitrite to nitrate by the nitrite-oxidizing bacteria (NOB). This hypothesis was confirmed by increasing NO₃-N from 0.38 ± 0.07 mg/L (influent) to 2.26 ± 0.54 mg/L (segment 3). A portion of nitrate present in the inner zone of the sponge media could be subjected to denitrification under anoxic and anaerobic conditions. Although the organics/microorganisms enriched in the sponge's inner surface could be utilized as a carbon source by denitrifiers, Tanikawa et al. (2019) used sodium acetate solution to accomplish the denitrification pathway. Concurrently, TKN was also utilized along the AIB profile, recording 29.07 ± 5.48 mg/L in influent and 8.36 ± 1.89 mg/L in the last segment. This reduction in TKN along with increased NO₃-N suggested that the biofilm attached to and inside the sponge media contributed to the simultaneous nitrification/denitrification process (Tyagi et al. 2021). These findings could be used to illustrate the organic conversion and nitrification/denitrification biodegradation processes occurring along the AIB's segments.

Scanning electronic microscope (SEM) of sponge and excess sludge

The sponge surface morphology indicated the immobilization and retention of biomass in the carrier media voids (Fig. 7a & b). For instance, the original sponge was not occupied by sludge and biodegradation byproducts. During wastewater treatment, the sponge media started to capture organics and particulate matter, in addition to the inorganic elements resulting from organic bioconversion. Biomass immobilization in the sponge pores is one of the main reasons for prolonging SRT and stabilizing the excess sludge. The VS/TS ratio of the excess sludge generated from the AIB system was around 0.5, indicating that the residual biomass had low degradable organics (volatile solids fraction). This result is also linked to the long SRT of about 130 d, providing a suitable condition for sludge stabilization. This long SRT compared with conventional activated sludge systems (SRT around 20 days) could be because no substantial amount of retained sludge was withdrawn from the AIB reactor during the course of the experiment. Accordingly,

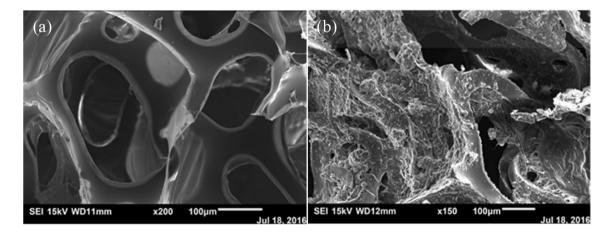


Fig. 7 Surface morphology of a clean sponge, and b sponge with biomass



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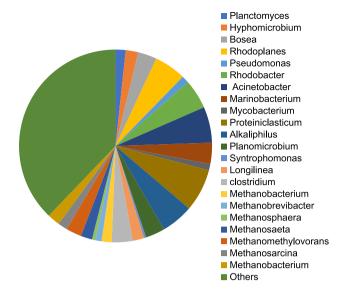
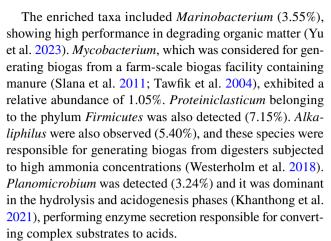


Fig. 8 Composition of the microbial community at the genus level

the management of sludge would be a flexible and cost-efficient process because it contained inert organic, inorganic matter, and other precipitates, requiring no biological-based stabilization step. Also, the sludge volume index (SVI) was 10.99 ± 0.32 mL/g, indicating that the generated sludge had good settling characteristics throughout the monitoring period.

Composition of the microbial community in UASR

The synergistic cooperation of solubilization, hydrolysis, acidogenesis, acetogenesis, and methanogenesis was responsible for the degradation of polyester wastewater components (Fig. 8). The detected genera in the inoculum included Hyphomicrobium, showing a relative abundance of (2.10%). This dehalogenation-related bacterium has been recognized for chloramphenicol removal (Li et al. 2021), and accumulation of polyhydroxyalkanoates (PHAs) under nitrogen limitation (Cattaneo et al. 2022). This heterotroph bacterium (Hyphomicrobium) could also grow optimally at a pH of about 7.0 and mesophilic temperature (Sekine et al. 2020). The bacterial genera also included *Bosea* (3.15%) that have been involved in the degradations of various organic wastes (Raut et al. 2021), aromatic compounds, and azo dye (Wang et al. 2023). The microbial culture contained *Rhodoplanes* (5.32%), assisting in the degradation of phenols, aromatic pollutants, and PAHs (Tang et al. 2021). The genus Pseudomonas, which has been responsible for the degradation of organic matter (Yu et al. 2023) and colored and toxic compounds (Kumkaew et al. 2023), was detected with a relative abundance of 1.21%. The genus Acinetobacter (6.02%) was also detected, and it has been observed in manures of biogas plants (Pulami et al. 2020).



The Firmicutes genus *Syntrophomonas*, which could decompose cellulose, protein, and other polysaccharides (Solli et al. 2014), was detected with a relative abundance of 0.34%. A high abundance of *Clostridium* (3.50%) could contribute positively to the hydrolysis of the polyester wastewater component, where this hydrolytic bacterium has been recognized for enhancing the hydrolysis, and acidogenesis/acetogenesis performances (Kim et al. 2019). *Longilinea* (1.91% relative abundance), belonging to phylum *Chloroflexi*, tends to generate acetate, lactate, and hydrogen further required for bio-CH₄ formation (Fernando Herrera Adarme et al. 2022).

The methanogenic archaeal genera recovered were Methanobrevibacter (1.00%), and Methanobacterium (3.80%), suggesting the involvement of the hydrogenotrophic pathway in methane formation in the UASR (Ventorino et al. 2018). All Methanobacterium species could utilize CO2 and H2 as substrates for bio-methanation from organic compounds (methanogenesis) (Tejerizo et al. 2017). The members of the genus Methanobacterium became dominant in anaerobic habitats, such as bioreactors (Tejerizo et al. 2017). These hydrogenotrophic methanogens also included Methanosphaera (0.60%), and their integration with acetotrophic methanogen genera (mainly Methanosaeta 1.90%) could participate largely in methane production, as previously demonstrated (Ros et al. 2017; Meky et al. 2020). In particular, this synergistic microbial interaction suggested the role of archaea and bacteria in performing biodegradation and methane routes toward polyester wastewater treatment.

Conclusions

Applying an up-flow anaerobic multi-staged reactor (UASR) followed by an auto-aerated immobilized biomass (AIB) unit could properly treat the effluents of polyester manufacturing industries mixed with domestic wastewater, with biogas recovery. The concentrations of COD_{total} , $COD_{soluble}$, and TKN were reduced from 3291 ± 733 to 2705 ± 605 mg/L,



from 2899 ± 471 to 2441 ± 235 mg/L, and from 34 ± 6 to 29 ± 5 mg/L through the UASR unit, respectively. These pollutants were significantly dropped to 189 ± 49 , 141 ± 42 , and 8 ± 2 mg/L, respectively, due to using AIB for posttreatment of anaerobic effluent. The UASR/AIB integrated system also depicted promising removals of Fe²⁺, Zn²⁺, and 1,4-dioxane, causing a decrease in the toxicity level of the final water quality (expressed by EC₅₀). Profile analysis of the UASR suggested the entrapment of colloidal/particulate organics into the sludge bed, followed by hydrolysis, acidogenesis, and methanogenesis. This finding was validated by evaluating the synergistic microbial interaction at the genus level. Profile analysis of the AIB unit demonstrated that the first segments (upper portion) were suitable for removing the residual organics, whereas the nitrification of ammonia to nitrate was accomplished through the subsequent segments (lower parts). Further studies are required to assess the inhibitory effects of different 1,4-dioxane concentrations on the hydrolysis, acetogenesis, and methanogenesis phases using batch tests. Moreover, it is recommended to investigate the practical-scale UASR/AIB system and the associated techno-economic feasibility for the end-of-pipe treatment of industrial effluents.

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Declarations

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Consent to participate Not applicable.

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