

Magnetocaloric effect of LaFe_{11.35}Co_{0.6}Si_{1.05} alloy

Piotr Gębara*

Received: 19 July 2016/Revised: 9 September 2016/Accepted: 20 April 2017/Published online: 24 May 2017 © The Author(s) 2017. This article is an open access publication

Abstract The aim of the present paper was to study the large magnetocaloric effect observed in LaFe11.35-Co_{0.6}Si_{1.05} alloy. X-ray diffraction (XRD) result reveals a coexistence of two crystalline phases: a dominant La(Fe,Si)₁₃-type and a minor α -Fe(Co,Si). It is confirmed by the Mössbauer spectroscopy and microstructural observations accompanied by an energy-dispersive spectroscopy (EDS) analysis. The value of the magnetic entropy changes $(|S_M|)$ in the vicinity of the Curie temperature ($T_{\rm C} = 268$ K) was calculated using thermomagnetic Maxwell relation, and it equals to $21.4 \text{ J}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$ under the change in an external magnetic field of $\mu_0 \Delta H = 3$ T. The investigation of magnetic phase transition was carried out using the Landau theory, an analysis of the field dependences of the magnetic entropy change and universal scaling curve, revealing the second order of phase transition in the studied material.

Keywords X-ray diffraction; Mössbauer spectroscopy; Magnetocaloric effect

1 Introduction

The La(Fe,Si)₁₃-type alloys belong to a group of magnetic materials known as magnetocaloric materials (MCMs). The magnetocaloric effect (MCE) is temperature change (ΔT_{ad}) of magnetic material under the change in external magnetic field and is strongly related to entropy changes. The intensive investigations of MCE were started in 1997, due

P. Gębara*

to the discovery of the giant magnetocaloric effect (GMCE) by Pecharsky and Gschneidner in Gd₅Ge₂Si₂ alloy [1]. Next to ΔT_{ad} , to describe the quantity of MCE, the isothermal magnetic entropy change ($\Delta S_{\rm M}$) is used. The maximum magnetic entropy change $(|\Delta S_M|)$ calculated for $Gd_5Si_2Ge_2$ alloys equals $18.6 \text{ J}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$ the at $T_{\rm C} = 276$ K under the change in an external magnetic field $(\mu_0 \Delta H = 5 \text{ T}, \text{ where } \mu_0 \text{ is magnetic permeability of the}$ vacuum and H is the magnetic field.). The high Gd content and very restrictive processing conditions result in the high price of Gd₅Si₂Ge₂ alloys. Accordingly, Fe-based alloys are more promising. The La(Fe,Si)13-type alloys consist of almost 80 at% Fe, so they are relatively cheap (estimated price is about 8 Euro kg^{-1}). The La(Fe,Si)₁₃ alloys crystallize in fcc NaZn₁₃ structure (space group Fm3c) [2]. The LaFe₁₃ phase does not exist, due to the fact that the enthalpy of mixing between La and Fe is positive. However, a small addition of Si or Al causes a decrease in total free energy and a stabilization of pseudobinary La(Fe,Si)13 phase [3]. The La atoms occupy 8a position (in Wyckoff notation) and Fe atoms are placed in two nonequivalent positions 8b (Fe-I) and 96i (Fe-II). As shown in Refs. [3, 4] additions such as Co, Si or Al occupy 96i positions, which is the result of the chemical affinity of the atoms.

The formation of the expected La(Fe,Si)₁₃-type phase is achieved by long time annealing from several days up to 2 months [5–8]. The application of rapid cooling processing methods (melt spinning or strip casting) leads to a shortening of the annealing time down to 1 h [9–12]. It is caused by the fineness of the alloy microstructure [12, 13]. Magnetic entropy changes and the Curie temperature of the La(Fe,Si)₁₃ alloys are strongly dependent on chemical composition [4–12]. The large value of the magnetic entropy change was measured (under 5T magnetizing field

Institute of Physics, Częstochowa University of Technology, 42-200 Czestochowa, Poland e-mail: pgebara@wip.pcz.pl

induction) for the following alloys: LaFe_{11.8}Si_{1.2} $(\sim 31 \text{ J} \cdot \text{kg}^{-1} \cdot \text{K}^{-1})$ at $T_{\text{C}} = 201 \text{ K}$ [9], LaFe_{11.2}Co_{0.7}Si_{1.1} $(\sim 20.3 \text{ J} \cdot \text{kg}^{-1} \cdot \text{K}^{-1})$ at $T_{\text{C}} = 274 \text{ K}$ [7] and LaFe_{11.4}Si_{1.6} $(\sim 19.4 \text{ J} \cdot \text{kg}^{-1} \cdot \text{K}^{-1})$ at $T_{\rm C} = 208 \text{ K}$ [14]. Recently, investigations of La(Fe,Si)13-type alloys in lower magnetizing field induction ($\sim 2 \text{ T}$) have also revealed large magnetic entropy change in samples: La(Fe_{0.99}Mn_{0.01})_{11.7-} $Si_{1.3}H_y$ (~16 J·kg⁻¹·K⁻¹ at $T_C = 336$ K) [15] and LaFe_{11.4}Si_{1.6} (~19.2 J·kg⁻¹·K⁻¹ at $T_{\rm C} = 202$ K) [16]. Such high values of magnetic entropy change are caused by the first-order magnetic phase transition observed in these alloys. Owing to the low value of the Curie point (except for $LaFe_{11.2}Co_{0.7}Si_{1.1}$ and $La(Fe_{0.99}Mn_{0.01})_{11.7}Si_{1.3}H_{y}$) the practical application in domestic magnetic refrigerators is impossible. The tuning of the Curie temperature has been realized by Co [3, 9, 17], Al [12, 18], H [19-21] or C [16, 21] additions, but it has been connected with a decrease in magnetic entropy change. According to these results, it is very difficult to project the optimal chemical composition of the alloy, which has promising magnetocaloric properties near room temperature at a relatively low magnetizing field induction (~ 2 T) produced by the proper arrangement of modern permanent magnets. Fujita and Fukamichi [22] revealed that the increase in Fe content in an alloy composition causes a raise in magnetic moment and magnetic entropy change. This observation confirms results measured in the mentioned alloy [7, 9, 15, 16]. High magnetic entropy change and Curie temperature close to ambient temperature were the main reason during the preparation of the chemical composition in LaFe_{11.35} Co_{0.6}Si_{1.05} alloy.

The aim of the present paper was to study the structure and magnetic properties of $LaFe_{11.35}Co_{0.6}Si_{1.05}$ alloy. Moreover, in order to explain the reason for high magnetic entropy change, the investigation of the nature of the magnetic phase transition was carried out.

2 Experimental

The ingot alloy with a nominal composition of LaFe_{11.35}-Co_{0.6}Si_{1.05} was prepared by arc melting of the mixture of La (99.95% in purity), Fe (99.99% in purity), Co (99.95% in purity) and Si (99.999% in purity) under low pressure of Ar. In order to compensate losses of La during arc melting, the 5 wt% excess of La was used. The sample was remelted several times to ensure its homogeneity. In order to avoid oxidation of the sample during heat treatment, it was sealed off in a quartz tube under low pressure of Ar. The annealing was carried out at 1323 K for 15 days. The sample was quenched into water. The structural analysis was carried out using X-ray diffractometer (XRD, Bruker D8 Advance) equipped with a semiconductor LynxEye detector. And the XRD was supported by Rietveld analysis using PowderCell 2.4 software [23]. In order to confirm the results of XRD studies and reveal the magnetic state of recognized phases, the Mössbauer spectrum for the investigated sample was measured at room temperature using a Polon Mössbauer spectrometer working in transmission geometry with a ⁵⁷Co source in a Rh matrix (of the activity of 50 mCi). The analysis was carried out using thin absorber approximation. The Mössbauer spectrum was fitted with WinNormos for Igor 6.04 package. The observations of the microstructure were carried using scanning electron microscope (SEM, TESCAN VEGA 3SBU) equipped with wavelength-dispersive spectroscopy (WDS)/ energy-dispersive spectroscopy (EDS) detectors. The temperature dependences of magnetization were measured using Faraday balance. The magnetocaloric effect was studied using a vibrating sample magnetometer (VSM, VersaLab Cryogen-free, Quantum Design) working in magnetic fields up to 3T at a wide range of temperatures. The magnetic entropy changes were calculated using the thermomagnetic Maxwell relation. The order of the magnetic phase transition in the prepared sample was studied using the Landau theory of phase transitions and a construction of a universal scaling curve.

3 Results and discussion

3.1 Structural analysis

In order to reveal the microstructure of the sample, SEM studies were performed. In Fig. 1, SEM image together with EDS analysis is shown. The microstructure of the LaFe_{11.35}Co_{0.6}Si_{1.05} alloy reveals the coexistence of two phases. The chemical composition of the observed grains was characterized by EDS. As shown in Fig. 1, the homogeneity area is built by La, Fe, Co and Si atoms. This microstructure is typical for La(Fe,Si)13-type phase and was observed in Refs. [10, 12, 24, 25]. The chemical composition of inclusions, which are constructed mainly by Fe with addition of Co and Si, is recognized as α -Fe(Co,Si) phase. Formulas of observed phases are given La_{7.8}Fe_{80.7} Co_{4.2}Si_{7.3} (at%) and Fe₉₀Co₄Si₆ (at%) for La(Fe,Si)₁₃-type and α -Fe(Co,Si), respectively. The element contents revealed by EDS analysis corresponds quite well with the nominal composition of the prepared alloy. However, the formation of La(Fe,Si)13-type phase is realized by the diffusion in solid state during annealing and chemical composition of the some parts of alloy could be slightly different. Owing to this fact, the nominal composition LaFe_{11.35}Co_{0.6}Si_{1.05} was used in further descriptions.

XRD pattern was collected for the sample of the studied alloy, as shown in Fig. 2 together with the fitted pattern.

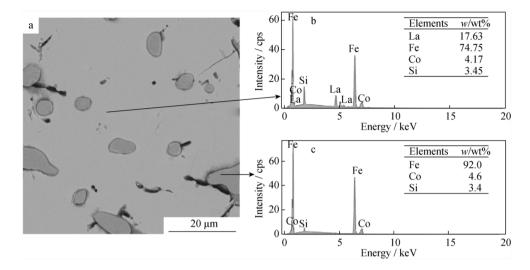


Fig. 1 SEM image of investigated sample a and corresponding EDS results b, c (arrows indicating scanning area)

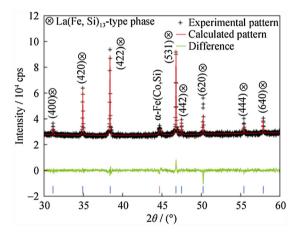


Fig. 2 XRD patterns collected for sample $LaFe_{11.35}Co_{0.6}Si_{1.05}$ together with fitted pattern

XRD patterns confirm a biphasic structure constructed by the dominant fcc La(Fe,Si)₁₃-type with minor bcc α -Fe(Co,Si), and La-rich phase is not found. The Rietveld analysis reveals that the content of La(Fe,Si)₁₃-type reaches up to 96 vol%. The lattice constants calculated for the recognized phases are (1.14794 ± 0.00016) and (0.28745 ± 0.00016) nm, for La(Fe,Si)₁₃-type phase and α -Fe(Co,Si), respectively. A slightly higher value of the lattice parameter of α -Fe(Co,Si) suggests an expansion of the unit cell caused by Co and Si additions.

A more detailed study of the phase structure and magnetic state of LaFe_{11.35}Co_{0.6}Si_{1.05} alloy at room temperature was carried out using Mössbauer spectroscopy. The Mössbauer spectra together with deconvoluted component lines are shown in Fig. 3. Two components are identified during the analysis of Mössbauer spectrum. The sextet line which is typical for ferromagnetic phase corresponds to α -Fe(Co,Si) phase. The calculated hyperfine field ($B_{\rm hf}$) equaled to 33.6 T. The increase in this value in reference to

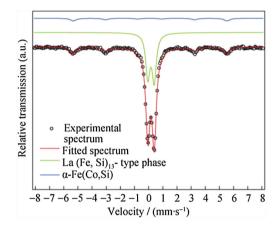


Fig. 3 Mössbauer spectrum of LaFe_{11.35}Co_{0.6}Si_{1.05} alloy

pure α -Fe ($B_{hf} = 33.1$ T) is caused by Co and Si additions. According to XRD data, a paramagnetic doublet is assigned to La(Fe,Si)₁₃-type phase. The doublet is asymmetric and probably it is caused by distribution of the gradient of electrical field [26]. The paramagnetic state of La(Fe,Si)₁₃-type phase suggests that its Curie temperature is lower than room temperature. The hyperfine parameters corresponding to component lines that fit the experimental spectrum are given in Table 1. Similar results were obtained in Ref [27].

3.2 Magnetic studies

The Curie point measurements were carried out by the temperature dependence of magnetization (*M*). The *M* vs. *T* curve and its first derivative dM(T)/dT are shown in Fig. 4. Both dependences are normalized to maximum and minimum values for M(T) and dM(T)/dT, respectively. The minimum of dM/dT vs. *T* curve is observed at 268 K and shows Curie temperature of La(Fe,Si)₁₃-type phase. The *M*

Table 1 Hyperfine parameters of Mössbauer spectrum components determined for LaFe_{11.35}Co_{0.6}Si_{1.05} alloy

Phases	Hyperfine filed (B _{hf})/ T	Isomer shift (IS)/ (mm·s ⁻¹)	Quadrupole splitting (QS)/ (mm·s ⁻¹)	Content/ wt%
La(Fe,Si) ₁₃ - type	-	0.06 ± 0.01	0.45 ± 0.01	95
α-Fe(Co,Si)	33.6 ± 0.1	0.08 ± 0.01	0.03 ± 0.01	5

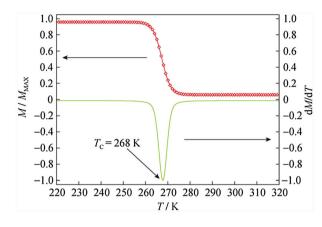


Fig. 4 Temperature dependence of magnetization (M(T) normalized to its maximum value, M_{max}) collected under external field of $\mu_0 H = 0.01$ T together with its first derivative dM(T)/dT

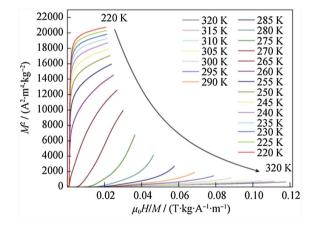


Fig. 5 Arrott plots M^2 vs. $\mu_0 H/M$ constructed for LaFe_{11.35}Co_{0.6}Si_{1.05}

versus $\mu_0 H$ curves collected in a wide temperature range were used to construct Arrott plots in the same temperature range. The Arrott plots are depicted in Fig. 5. The positive slope of the Arrott plots in the vicinity of the Curie temperature suggests a second-order phase transition, according to Banerjee criterion [28]. The magnetocaloric effect was measured indirectly. The *M* versus $\mu_0 H$ curves allow the calculation of the isothermal magnetic entropy change (ΔS_M) using the following Maxwell thermodynamic relation [29]:

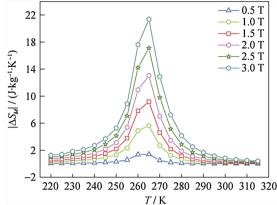


Fig. 6 Temperature dependences of magnetic entropy change for three maxima of external magnetic field $\mu_0 H$ in LaFe_{11.35}Co_{0.6}Si_{1.05}

$$\Delta S_{\rm M}(T,\Delta H) = \mu_0 \int_0^H \left(\frac{\partial M(T,H)}{\partial T}\right)_H {\rm d}H$$
(1)

where M(T,H) is the magnetization per unit mass.

This equation has been implemented into the Mathematica software in the form of the following algorithm [30]:

$$\Delta S_{\rm M}(T,H) = \mu_0 \sum_i \frac{M_{i+1}(T_{i+1},H) - M_i(T_i,H)}{T_{i+1} - T} \Delta H \qquad (2)$$

where $M_{i+1}(T_{i+1}, H)$ and $M_i(T_i, H)$ are magnetizations measured under the magnetic field (*H*) at temperatures T_{i+1} and T_i , respectively.

The temperature dependences of the calculated $|\Delta S_{\rm M}|$ are shown in Fig. 6. The peaks of $|\Delta S_{\rm M}|(T)$ are observed in the vicinity of 265 K, which corresponds well with the value of the Curie temperature revealed from the dM(T)/dT curve. The maximum values of $|\Delta S_{\rm M}|$ are 5.6, 13.1 and 21.4 J·kg⁻¹·K⁻¹, for the change in the external magnetic fields of 1, 2 and 3 T, respectively. In reference to $|\Delta S_{\rm M}|$ values measured in Refs. [10, 27], results calculated for LaFe_{11.35}Co_{0.6}Si_{1.05} alloy are lower, but its Curie temperature is much higher. Similar results of $|\Delta S_M|$ and Curie temperature were investigated in Refs. [7, 31]. However, the value of $|\Delta S_{\rm M}|$ measured at 3T is comparable or higher than these obtained in Refs. [1, 7, 31, 32], which were investigated at 5T. Such promising magnetic entropy change is caused by a high content of Fe and the high content of La(Fe,Si)₁₃-type phase in the alloy composition.

Next to magnetic entropy change ($|\Delta S_M|$), the second important parameter characterizing magnetocaloric materials is refrigeration capacity (RC). It can be calculated using the Wood relation [33]:

$$\mathrm{RC}(\delta T, H_{\mathrm{max}}) = \int_{T_{\mathrm{cold}}}^{T_{\mathrm{hot}}} \Delta S_{\mathrm{M}}(T, H_{\mathrm{max}}) \mathrm{d}T$$
(3)

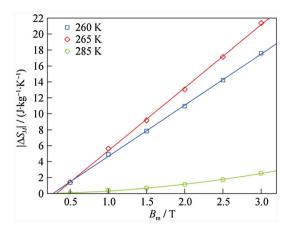


Fig. 7 Magnetizing field induction dependences of magnetic entropy change collected below (blue), in vicinity (red) and above (green) Curie point

where RC is cooling capacity, $\delta T = T_{hot} - T_{cold}$ is temperature of thermodynamic cycle (T_{hot} and T_{cold} are the corresponding temperatures at full width half maximum of $\Delta S_{\rm M}$ peak) and $H_{\rm max}$ is the maximum value of external magnetic field. The RC equals to 65, 177 and 299 J·kg⁻¹ for $\mu_0 H_{\rm max}$ of 1, 2 and 3T, respectively. Calculated values are comparable or lower to those obtained for LaFe_{13-x}Si_x (x = 1.17 - 2.60) [34] and GdZn-based composites [35]. High magnetic entropy change in La(Fe,Si)₁₃-type alloys is usually caused by the first-order phase transition [5, 6, 9–11, 27]. However, the positive slope of the Arrott plots and the symmetrical shape of the $\Delta S_{\rm M}$ versus *T* curves suggest the occurrence of the second-order phase transition in LaFe_{1.35}Co_{0.6}Si_{1.05} alloy.

Figure 7 shows that the magnetic entropy change strongly depends on the temperature and also on the magnetizing field induction. Franco et al. [36, 37] showed that the maximum magnetizing field induction dependence of magnetic entropy change can be written as the following relation:

$$\Delta S_{\rm M} = CB_{\rm max}^n \tag{4}$$

where C depends on temperature, n is exponent depending on the magnetic state of the sample and B_{max} is the maximum change in external magnetic field induction corresponding to maximum $\Delta S_{\rm M}$. The magnetizing field induction dependences of magnetic entropy change below, in the vicinity and above the Curie temperature are shown in Fig. 7. The linear relation was used to fit experimental data collected below and near the Curie point. However, in the case of $\Delta S_{\rm M}(B_{\rm max})$ dependence, a parabolic relation was used. The correlation coefficients are higher than 0.999.

As shown in Refs. [36, 37] the value of exponent (*n*) strongly depends on the magnetic state of the sample. If the specimen is in the ferromagnetic state, *n* amounts to 1. However, when it is at a temperature above Curie point then *n* equals to 2. The exponent (*n*) at the Curie point is described by $n = 1 + 1/\delta(1 - 1/\beta)$ (δ and β are critical exponents), provided that the material obeys the Curie–Weiss law [36]. These conditions were formulated for materials with the second-order phase transition. The results of fitting $|\Delta S_M|(B_{max})|$ also indicate the second-order phase transition in LaFe_{11.35}Co_{0.6}Si_{1.05} alloy.

In order to confirm the nature of the phase transition, the Landau theory was used. The Landau theory of phase transitions is based on free energy expanded into a power series near a critical point [38, 39]. The free energy (F(M, T)) can be written as:

$$F(M,T) = \frac{c_1(T)}{2}M^2 + \frac{c_2(T)}{4}M^4 + \frac{c_3(T)}{6}M^6 + \cdots - \mu_0 HM$$
(5)

where $c_1(T)$, $c_2(T)$ and $c_3(T)$ are the Landau coefficients. The calculation of Landau coefficients is possible after the reconstruction of Eq. (4) in the following form [40]:

$$\mu_0 H = c_1(T)M + c_2(T)M^3 + c_3(T)M^5 \tag{6}$$

The temperature dependences of the Landau coefficients are shown in Fig. 8. Distinguishing between the first- or second-order phase transition is possible using $c_1(T)$ and $c_2(T)$ curves. The $c_1(T)$ is always positive and reaches minimal value at the Curie temperature, while $c_2(T)$ settles between the first- and second-order phase transitions. In

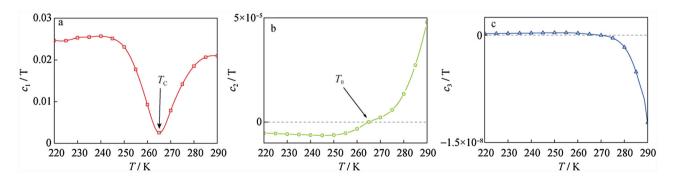


Fig. 8 Temperature dependences of Landau coefficients: a c_1 , b c_2 and c c_3

Fig. 8, two temperatures are marked, Curie point ($T_{\rm C}$) and T_0 (T_0 is the point where $c_2(T)$ curve changes its sign from minus to plus). If $T_{\rm C} < T_0$, then the first-order phase transition is observed in the material. However, when $T_{\rm C} = T_0$, it indicates the second-order phase transition in the investigated sample. In the case of LaFe_{11.35}Co_{0.6}Si_{1.05} alloy, T_0 equals to $T_{\rm C}$. It confirms the occurrence of the second-order phase transition in the studied alloy.

Another method to investigate the nature of the phase transition was proposed by Franco et al. [36]. It is based on the phenomenological universal curve relating $\Delta S_{\rm M}$ to H and T. The procedure for the construction of the scaling curve is shown in Ref [41]. In the first step, all $\Delta S_{\rm M}$ versus T curves should be normalized to their respective maximum value $\Delta S_{\rm M}(T_{\rm C})$, or if it is impossible due to the accuracy of measurements, it was needed to use $\Delta S_{\rm M}^{\rm pk}$ (i.e., $\Delta S_{\rm M}(T)/\Delta S_{\rm M}^{\rm pk}$), where $\Delta S_{\rm M}^{\rm pk}$ is the maximum value of $\Delta S_{\rm M}$ versus T curve. The second step is based on rescaling the temperature axis (θ_1) above and below the Curie point by using the following equation [42]:

$$\theta_1 = \frac{T - T_{\rm C}}{T - T_{\rm r}} \tag{7}$$

where $T_{\rm C}$ is the Curie temperature and $T_{\rm r}$ is the reference point selected for specified fraction of $\Delta S_{\rm M}^{\rm pk}$. In the present work, the reference temperature has been chosen according to the relation $\Delta S_{\rm M}(T_{\rm r}) = 0.4\Delta S_{\rm M}^{\rm pk}$. The universal scaling curve constructed for the investigated alloy is shown in Fig. 9.

As shown in Fig. 9, all curves measured for LaFe_{11.35}-Co_{0.6}Si_{1.05} alloy collapse onto the same universal curve. However, the collapse is imperfect for temperatures lower than Curie point, but clear disintegration of the scaling curve is not observed. As mentioned in Refs. [36, 41–45], such a shape of the universal scaling curve suggests that

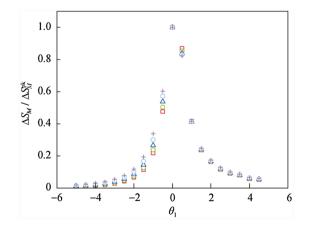


Fig. 9 Phenomenological universal curve constructed by rescaling magnetic entropy change curves for LaFe_{11.35}Co_{0.6}Si_{1.05} alloy using single reference temperature (colors corresponding to experimental data)

LaFe_{11.35}Co_{0.6}Si_{1.05} alloy displays the second-order phase transition. It corresponds with the previous results delivered by the Arrott plots and temperature dependences of the Landau coefficients.

4 Conclusion

The structure and magnetic properties of LaFe_{11 35-} Co_{0.65}Si₁ alloy were investigated in present work. The microstructural observations together with EDS analysis reveal the coexistence of the expected La(Fe,Si)₁₃-type phase and a small amount of α -Fe(Co,Si), which are confirmed by XRD and Mössbauer spectroscopy studies. The Mössbauer spectrum collected for the sample of LaFe_{11.35}Co_{0.6}Si_{1.05} alloy was fitted by one ferromagnetic sextet and a paramagnetic doublet corresponding to α -Fe(Co,Si) and La(Fe,Si)13-type phases, respectively. The positive slope of the Arrott plots reveals the occurrence of the second-order phase transition, which is confirmed by the temperature evolution of the Landau coefficients and construction of a universal scaling curve. However, the maximum value of isothermal magnetic entropy change under the change in the external magnetic field of $\sim 3 \text{ T}$ equals to $-21.4 \text{ J}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$ at 268 K, which is comparable to that of the same group of alloys. The magnetizing field induction dependences of the isothermal magnetic entropy change are linear below and in the vicinity of the Curie point. However, above $T_{\rm C}$, parabolic relation of $\Delta S_{\rm M} = C(B_{\rm max})^n$ has been observed.

Open Access This article is distributed under the terms of the Creative Commons Attribution 4.0 International License (http://creativecommons.org/licenses/by/4.0/), which permits unrestricted use, distribution, and reproduction in any medium, provided you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made.

References

- Pecharsky VK, Gschneidner Jr KA, Giant magnetocaloric effect in Gd₅(Si₂Ge₂). Phys Rev Lett. 1997;78 (3):4494.
- [2] Kripyakevich PI, Zarechnyuk OS, Gladyshevsky EI, Bodak OI. NaZn₁₃ type alloys. Z Anorg Chem. 1968;358:90.
- [3] Liu XB, Altounian Z. Effect of Co content on magnetic entropy change and structure of La(Fe_{1-x}Co_x)_{11.4}Si_{1.6}. J Magn Magn Mater. 2003;264(2–3):209.
- [4] Palstra TTM, Mydosh JA, Nieuwenhuys GJ, van der Kraan AM, Suschow KHJ. Study of the critical behavior of the magnetization and electrical resistivity in cubic La(Fe, Si)13 compounds. J Magn Magn Mater. 1983;36(3):290.
- [5] Fujita A, Fujieda S, Hasegawa Y, Fukamichi K. Itinerant-electron metamagnetic transition and large magnetocaloric effects in

La(Fe_xSi_{1-x})₁₃ compounds and their hybrides. Phys Rev. 2003; 67:104416.

- [6] Fujeida S, Fujita A, Fukamichi K. Large magnetocaloric effect in $La(Fe_xSi_{1-x})_{13}$ itinerant-electron metamagnetic compounds. Appl Phys Lett. 2002;81(7):1276.
- [7] Hu FX, Shen BG, Sun JR, Wang GJ, Cheng ZH. Very large magnetic entropy change near room temperature in LaFe_{11.2}Co_{0.7} Si_{1.1}. Appl Phys Lett. 2002;80(5):826.
- [8] Shen J, Li YX, Gao B, Sun JR, Shen BG. Magnetic properties and magnetic entropy changes of LaFe_{11.0}Co_{0.8}(Si_{1-x}Al_x)_{1.2} compounds. J Magn Mater. 2007;310:2823.
- Yan A, Muller KH, Gutfleisch O. Magnetocaloric effect in LaFe_{11.8-x}Co_xSi_{1.2} melt-spun ribbons. J Alloys Compd. 2008; 450(1–2):18.
- [10] Zhang MX, Liu J, Zhang Y, Dong JD, Yan AR, Skokov KP, Gutfleisch O. Large entropy change, adiabatic temperature change and small hysteresis in La(Fe,Mn)_{11.6}Si_{1.4} strip-cast flakes. J Magn Magn Mater. 2015;377:90.
- [11] Gębara P, Pawlik P, Skorvanek I, Bednarcik J, Michalik S, Donges J, Wysłocki JJ, Michalski B. Effect of Al content on the order of phase transition and magnetic entropy change in LaFe₁₁Co_{0.8}(Si_{1-x}Al_x)_{1.2} alloys. J Magn Magn Mater. 2014;372: 201.
- [12] Gębara P, Pawlik P, Skorvanek I, Marcin J, Wysłocki JJ. Strucutral and magnetocaloric study of the LaFe_{11.0}Co_{0.8}(Si_{0.4} Al_{0.6})_{1.2} alloy. Acta Phys Pol A. 2010;118(5):910.
- [13] Gębara P, Pawlik P, Wysłocki JJ, Szwaja M. Phase constitution of an LaFe_{11.0}Co_{0.8}(Si_{0.4}Al_{0.6})_{1.2} alloy investigated by Mössbauer spectroscopy. Nukleonika. 2013;58(1):113.
- [14] Hu FX, Shen BG, Sun JR, Cheng ZH, Rao GH, Zhang XX. Influence of negative lattice expansion and metamagnetic transition on magnetic entropy change in the compound LaFe_{11.4}Si_{1.} ₆. Appl Phys Lett. 2001;78(23):3675.
- [15] Wang F, Chen YF, Wang GJ, Sun JR, Shen BG. Large magnetic entropy change magnetic properties in La(Fe_{1-x}Mn_x)_{11.7}Si_{1.3}H_y compounds. Chin Phys. 2003;12(8):911.
- [16] Teixeira CS, Krautz M, Moore JD, Skokov K, Liu J, Wendhausen PAP, Gutfleisch O. Effect of carbon on magnetocaloric effect of LaFe_{11.6}Si_{1.4} compounds and on the thermal stability of its hydrides. J Appl Phys. 2012;111(7):07A927.
- [17] Zhao Y, Huang R, Li S, Wang W, Jiang X, Lin Z, Li J, Li L. Effect of cobalt doping on the structural, magnetic and abnormal thermal expansion properties of NaZn₁₃-type La(Fe_{1-x}Co_x)_{11.4} Al_{1.6} compounds. Phys Chem Chem Phys. 2016;18(30):20276.
- [18] Gębara P, Pawlik P, Michalski B, Wysłocki JJ. Measurements of magnetocaloric effect in $LaFe_{11.14}Co_{0.66}Si_{1.2-x}Al_x$ (x = 0.1, 0.2, 0.3) alloys. Acta Phys Pol A. 2015;127(2):576.
- [19] Mandal K, Gufleisch O, Yan A, Handstein A, Muller KH. Effect of reactive milling in hydrogen on the magnetic and magnetocaloric properties of LaFe_{11.57}Si_{1.43}. J Magn Magn Mater. 2005;290–291(1):673.
- [20] de Medeiros LG, de Oliveira NA. Magnetocaloric effect in La(Fe_xSi_{1-x})₁₃ doped with hydrogen and under external pressure. J Alloys Compd. 2006;424(1–2):41.
- [21] Zhang H, Hu FX, Sun JR, Shen BG. Effects of interstitial H and/ or C atoms on the magnetic and magnetocaloric properties of La(Fe, Si)13-based compounds. Sci China Phys Mech Astron. 2013;56(12):2302.
- [22] Fujita A, Fukamichi K. Giant volume magnetostriction due to the itinerant electron metamagnetic transition in La(Fe, Si)13 compounds. IEEE Trans Magn. 1999;35(5):3796.
- [23] Kraus W, Nolze G. PowderCell 2.0 for Windows. Powder Diffr. 1998;13(4):256.
- [24] Shan X, Huang R, Han Y, Huang C, Li L. Preparation and property study of La(Fe, Si, Co)13/Cu composite with nearly

zero thermal expansion behavior. J Alloys Compd. 2015;648: 463.

- [25] Shan X, Huang R, Han Y, Huang C, Liu X, Lu Z, Li L. La(Fe Co, Si)13/Cu conductive composites with tailoring thermal expansion. J Alloys Compd. 2016;662:505.
- [26] Alves AL. A influencia da mecanossintese na estabilizacao da fase tipo NaZn₁₃ nos compostos $[La_{0.95}(TR)_{0.05}]Fe_{11.4}Si_{1.6}$ (TR = Y ou Gd). Vitoria: Univedade Federal do Espirito Santo; 2007. 44.
- [27] Blazquez JS, Moreno-Ramirez LM, Ipus JJ, Kiss LF, Kaptas D, Kemeny T, Franco V, Conde A. Effect of α-Fe impurities on the field dependence of magnetocaloric response in LaFe_{11.5}Si_{1.5}. J Alloys Compd. 2015;646:101.
- [28] Banerjee SK. On a generalised approach to first and second order magnetic transitions. Phys Lett. 1964;12(1):16.
- [29] Pecharsky VK, Gschneidner KA Jr. Magnetocaloric effect and magnetic refrigeration. J Magn Magn Mater. 1999;200(1):44.
- [30] Tegus O, Brück E, Zhang L, Dagula W, Buschow KHJ, de Boer FR. Magnetic phase transitions and magnetocaloric effects. Phys B. 2002;319(1–4):174.
- [31] Deng J, Chen X, Zhang Y. Effect of gallium doping on the magnetocaloric effect of LaFe_{11.2}Co_{0.7}Si_{1.1}. Rare Met. 2008; 27(4):345.
- [32] Hasiak M. Microstructure and magnetocaloric effect in as-quenched GdSiGe alloys with addition of Ni and Ce. Phys Stat Sol A. 2016;213(5):1.
- [33] Wood ME, Potter WH. General analysis of magnetic refrigeration and its optimization using a new concept: maximization of refrigerant capacity. Cryogenics. 1985;25(12):667.
- [34] Dong QY, Zhang HW, Chen J, Shen J, Sun JR, Shen BG. Refrigerant capacity and utilization ratio in NaZn₁₃- type La–Fe–Si compounds. J Magn Magn Mater. 2013;331:118.
- [35] Law JY, Moreno-Ramirez LM, Blazquez JS, Franco V, Conde A. Gd + GdZn biphasic magnetic composites synthesized in a single preparation step: increasing refrigerant capacity without decreasing magnetic entropy change. J Alloys Compd. 2016;675:244.
- [36] Franco V, Blazquez JS, Conde A. The influence of Co addition on the magnetocaloric effect of Nanoperm-type amorphous alloys. J Appl Phys. 2006;100(6):064307.
- [37] Franco V, Conde CF, Conde A, Kiss LF. A constant magnetocaloric response in FeMoCuB amorphous alloys with different Fe/B ratios. J Appl Phys. 2007;101:093903.
- [38] Liu XB, Ryan DH, Altounian Z. The order of magnetic phase transition in $La(Fe_{1-x}Co_x)_{11.4}Si_{1.6}$ compounds. J Magn Magn Mater. 2004;270(3):305.
- [39] Kumar P, Singh NK, Suresh KG, Nigam AK. Structural, magnetic and magnetocaloric properties of La_{0.8}Gd_{0.2}Fe_{11.4}Si_{1.6}. Phys B. 2008;403(5–9):1015.
- [40] Shimizu M. Itinerant electron metamagnetism. Rep Prog Phys. 1981;44(4):329.
- [41] Franco V, Conde A. Scalling laws for the magnetocaloric effect in second order phase transitions: from physics to applications for the characterization of materials. Int J Refrig. 2010;33(3): 465.
- [42] Franco V, Blazquez JS, Conde A. Influence of Ge addition on the magnetocaloric effect of a Co-containing Nanoperm-type alloy. J Appl Phys. 2008;103(7):07B316.
- [43] Franco V, Conde A, Provenzano V, Shull R. Scaling analysis of the magnetocaloric effect in $Gd_5Si_2Ge_{1.9}X_{0.1}$ (X = Al, Cu, Ga, Mn, Fe, Co). J Magn Magn Mater. 2010;322(2):218.
- [44] Smith A, Nielsen KK, Bahl CRH. Scaling and universality in magnetocaloric materials. Phys Rev B. 2014;90(10):104422.
- [45] Khifi M, Dhahri E, Hlil EK. Scaling laws for the magnetocaloric effect in calcium deficiency manganites La_{0.8}Ca_{0.2-x}□_xMnO₃ with a second-order magnetic phase transition. J Supercond Nov Magn. 2014;27(5):1341.