



Effect of Acid Doping on Junction Characteristics of ITO/Polyaniline/N719/Ag Diode

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In this paper, we demonstrate the fabrication and electrical characterization of a heterojunction Schottky diode between polyaniline (PANI) and a ruthenium-based organic semiconductor (N719). In this system, PANI behaves as an organic *p*-type conducting polymer while N719 acts as an *n*-type semiconductor. The fabrication was carried out using different methods to deposit each component: solution casting for PANI, spray coating for N719, and screen-printing for silver paste. The PANI film was doped by soaking it in HCl solutions of different concentrations to form emeraldine salt, i.e., a conductive type of PANI. Electrical characterizations of PANI and the diode were performed using conductivity and current density–voltage (*J*–*V*) measurements. The maximum conductivity of PANI was obtained at 3.18×10^{-2} S/cm using an HCl concentration of 1 M. The fabricated diode exhibited a low Schottky barrier ($\Phi_B = 0.48$ eV) and rectifying behavior ($\gamma \sim 9$) with moderate ideality factor ($\eta \sim 8$). Acid doping of PANI caused better diode performance and an increase in current density by four orders of magnitude.

Key words: Heterojunction Schottky diode, polyaniline, emeraldine salt, electrical conductivity, Schottky barrier height, acid doping

INTRODUCTION

Conducting polymers have attracted great interest in electronic and optoelectronic applications. Polyaniline (PANI) is one of the most intensively studied conducting polymers, which has attracted considerable attention during the last decade due to its flexibility, cost effective chemical synthesis, easy chemical modification, and good environmental stability.^{1–3} PANI film is easy to deposit on many substrates (glass or metals) using different methods, such as dip coating,⁴ spin coating,⁵ emulsion polymerization,⁶ Langmuir–Blodgett technique,⁷ electrochemical deposition⁸ and thermal evaporation.⁹ Several acids (both organic and inorganic) have been used as doping agents to enhance

electrical conductivity of PANI, including hydrochloric acid (HCl),¹⁰ acetic acid,¹¹ camphor sulfonic acid,¹² and even amino acid.¹³ PANI is considered a *p*-type organic semiconductor because it has radical cation species (i.e. polarons), which serve as hole transport materials in electronic devices.^{14,15}

A number of research papers have demonstrated the fabrication and junction characteristics of indium tin oxide (ITO)/PANI/metal diode systems.^{16–19} ITO coated glass is usually used as an electron injection contact, while PANI is a low work function polymer that enables hole injection to the electrode. This structure produces a Schottky-type diode with a relatively high barrier height (Φ_B). In order to reduce Φ_B , several efforts have been carried out through the organic–inorganic hybrid system.^{20,21} This system combines the properties of inorganic and organic materials for synergistic applications.

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In this article, we investigate the effect of acid doping on junction characteristic of a ITO/PANI/N719/silver (Ag) heterojunction diode. N719 is a well-known *n*-type semiconductor which is used as donor layer in our diode system. Different concentrations of HCl were used as acid doping agents on PANI. Fabrication of the diode was performed layer-by-layer using different methods. We expect the optimum HCl concentration and addition of N719 layer will produce a diode with low Φ_B .

EXPERIMENTAL

Materials

Aniline, acetone, and graphite were purchased from Sigma-Aldrich. Hydrochloric acid (HCl), ammonium hydroxide (NH_4OH), *N*-methyl pyrrolidone (NMP) and ammonium persulfate (APS) were purchased from Merck. Ruthenium complex N719 was purchased from Synthex Technologies, Poland. Silver paste (Elecolit 340) was purchased from Eleco-Produits, France. ITO glass ($R_{\text{sh}} < 11 \Omega/\text{sq}$) was purchased from Zhuhai Kaivo Optoelectronic Technology, China. All reagents were analytical grade and used without any further purification.

Synthesis of PANI Emeraldine Salt (PANI ES)

PANI ES was synthesized using a rapid mixing method.¹⁰ Two solutions were initially prepared: (1) 3.64 mL of aniline was dissolved in 100 mL of HCl 1 M, and (2) 11.42 g of APS was dissolved in 100 mL of demineralized water. These two solutions were transferred to a cooling bath ($T = 0^\circ\text{C}$) for 1 h before mixed together and kept in the same cooling bath for 24 h. The reaction mixture was then filtered, rinsed with HCl and acetone repeatedly, and dried under dynamic vacuum for 24 h.

Synthesis of PANI Emeraldine Base (PANI EB)

PANI EB was obtained from the dedoping process of PANI ES in a basic condition. The synthesized PANI ES was dispersed in a solution of NH_4OH 1 M for 3 h under constant stirring. The resulting purplish powder was collected, rinsed with demineralized water, and dried in vacuum oven for 24 h.

Fabrication of Diode

PANI EB (1% weight) was dissolved in NMP under constant stirring overnight. This PANI solution was deposited on a 2×2.5 cm ITO glass substrate, which was previously cleaned with demineralized water and isopropyl alcohol, using a solution casting method and dried at 150°C . The PANI EB film was then soaked for 15 min in HCl solutions of various concentrations to form PANI ES. N719 dye solution in ethanol (5×10^{-4} M) was sprayed on the PANI films using an airbrush at 100°C . As an electrical contact, silver paste was deposited using screen printing and heated at

100°C . Figure 1 shows the schematic illustration of the PANI/N719 diode fabrication process.

Characterization

FTIR spectra of PANI samples were obtained by Bruker Alpha FTIR-ATR spectrometer with a resolution of 4 cm^{-1} . An LCR meter Agilent E4980A was used to determine the electrical conductivity of the PANI samples in the form of pellets with diameter of 1.2 cm and thickness of 0.3 cm. Current–voltage (I – V) measurements of diode were performed using an I – V meter Keithley 2400.

RESULTS AND DISCUSSION

Structure and Electronic Properties of PANI

Figure 2a shows FTIR spectra of PANI EB and several PANI ES doped with various HCl concentrations. It is observed that the PANI EB and PANI ES spectra produce similar absorption peak patterns, with slight shifts in the wavenumber (10 – 30 cm^{-1}). The main characteristic peaks of PANI are associated with C=C stretching from quinoid rings (1559 cm^{-1}), C=C from benzenoid rings (1483 cm^{-1}), C–N (1306 cm^{-1}), C–N⁺ in polaronic structure (1244 cm^{-1}), Q = NH⁺–B and B–NH⁺–B (1140 cm^{-1}).²² The last peak at 820 cm^{-1} is associated with the out-of-plane bending vibration mode of C–H.²² We observed changes in FTIR spectra with the increase of HCl concentration as doping agent. Absorbance at 1244 cm^{-1} increases as HCl concentration increases. This corresponds to the formation of PANI samples with higher conductivity, indicated by the increase of polaron species (C–N⁺) numbers.

As revealed by Fig. 2b, we observed some changes in conductivity profile for each PANI sample. It appears that the conductivity of PANI EB (without HCl as doping agent) tends to increase as a function of frequency, which is characteristic of insulating materials. This profile remained unchanged when we used an HCl concentration of 0.25 M. As HCl concentration increased (0.50 and 0.75 M), the conductivity profile slightly changed at low frequency, but tended to decrease and maintain its profile at high frequency. Significant change was observed when we used an HCl concentration of 1.00 M. The conductivity tended to decrease as a function of frequency, which is characteristic of conducting/metallic materials. This happens when metals are placed under an AC (alternating current) electric field. At high frequency, electrons of metal will move back and forward faster, and they will scatter each other more often, resulting in the inhibition of charge transfer. It can be concluded that the synthesized PANI ES had metallic characteristics while the PANI EB had the characteristics of an insulator.^{23,24}

Table I presents the conductivity of PANI ES with various concentrations of HCl at a frequency of

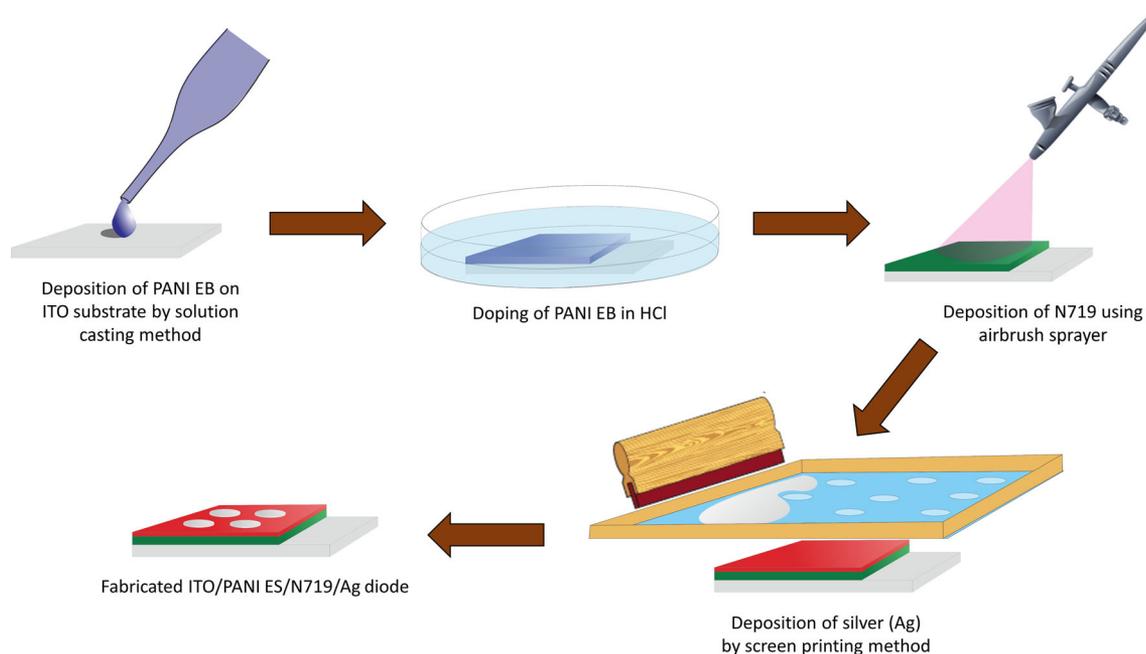


Fig. 1. Schematic illustration of the diode fabrication process. The fabrication was carried out as follows: solution casting of PANI EB onto ITO substrate followed by doping process in HCl solution, spray coating of N719 dye, and screen-printing of silver paste as an electrical contact.

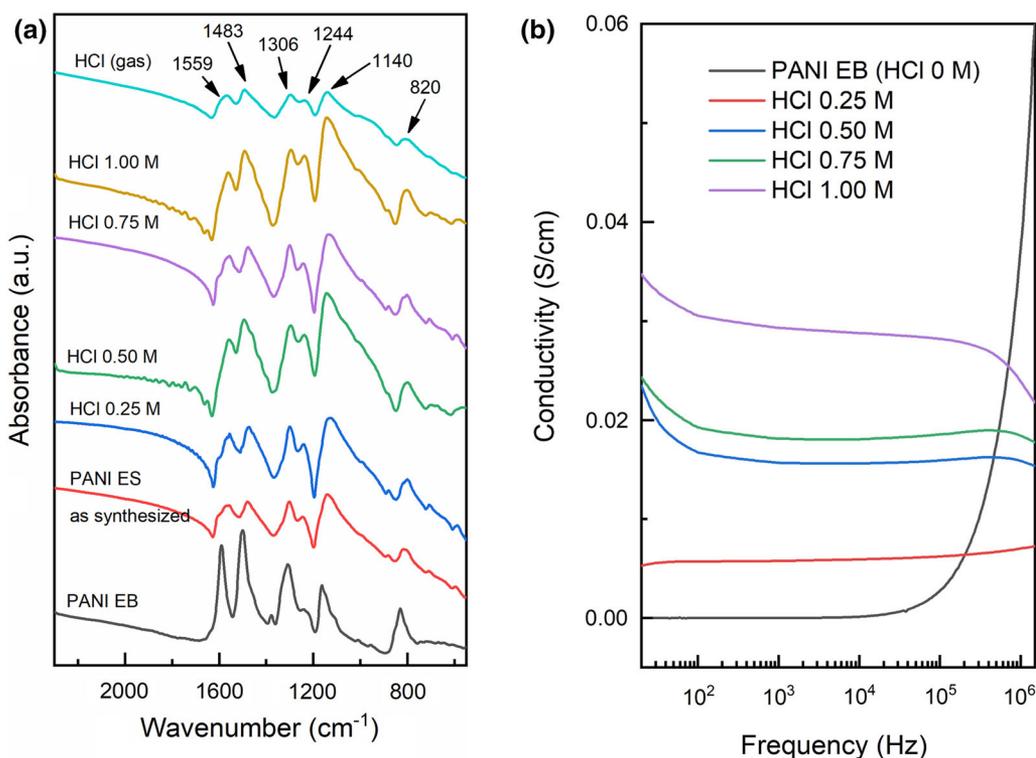


Fig. 2. (a) FTIR spectra and (b) frequency response of electrical conductivity profile of PANI samples doped with various HCl concentrations.

50 Hz. As the HCl concentration increased, the conductivity of PANI at 50 Hz also increased and reached a maximum at 3.18×10^{-2} S/cm with the HCl concentration of 1 M. We observed a similar trend between conductivity and the ratio of

absorbance at $1244\text{--}1308$ cm^{-1} of PANI ES as a function of HCl concentration (Fig. 3). This ratio represents the number of polaron species (C-N^+) relative to secondary amine (C-N) in PANI rings. The increase of polaron species, along with the

Table I. Absorbance ratio and electrical conductivity at 50 Hz of synthesized PANI doped with various HCl concentrations

No.	[HCl] (M)	A_{1244}/A_{1306}	Conductivity at 50 Hz (S/cm)
1	0	0.594	8.21×10^{-6}
2	0.25	0.846	5.69×10^{-3}
3	0.50	0.901	1.82×10^{-2}
4	0.75	0.922	2.07×10^{-2}
5	1.00	0.930	3.18×10^{-2}

Both absorbance ratio and electrical conductivity show similar trends against HCl concentration

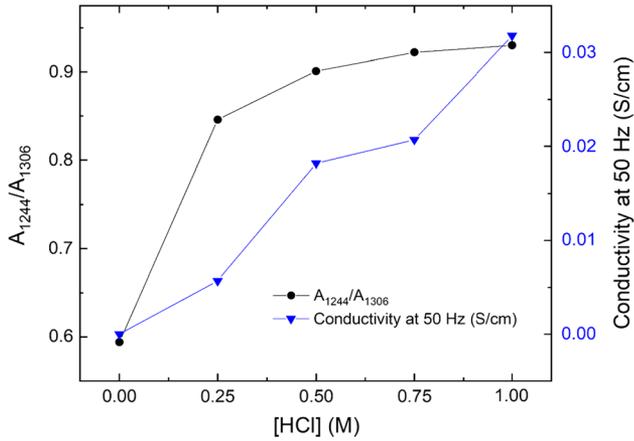


Fig. 3. Relationship between electrical conductivity of PANI at 50 Hz and HCl concentration as dopant associated with the amount of polaron species. Absorbance ratio at 1244–1308 cm^{-1} represents the amount of polaron species (C–N⁺) relative to secondary amine (C–N) in PANI.

increase of HCl concentration, leads to the increase of PANI ES conductivity.

Electronic Characteristics of Diodes

Figure 4a and b shows the current density–voltage (J – V) curve and the semilogarithmic plot of the J – V curve of diodes composed by PANI doped with various HCl concentrations. The J – V curves were slightly nonlinear, and there existed asymmetry with respect to the polarity of V , indicating rectification behavior. It can be seen that the resulting current density increases as concentrations of HCl increases. The current density increases by four orders as acid doping on PANI is performed, which is due to the increase in the number of polaron species. Moreover, the forward current density begins to increase exponentially at lower threshold voltages as HCl concentration increases (1.25 V at HCl concentrations of 0.25 M and 0.50 V at 1 M). This shows that polaron species is responsible as a load carrier (hole) which facilitates current flow in this system.²⁵

The rectifying J – V behavior of Schottky barrier devices is usually assumed to follow the standard

thermionic emission (TE) theory for conduction across the junction.^{26,27} In this theory, the current is assumed to be controlled only by the transfer of carriers across the interface of the PANI/N719. The current–voltage relationship for the Schottky barrier device is given as a Shockley equation as²⁸

$$J = J_0 \left[\exp\left(\frac{qV}{\eta kT}\right) - 1 \right], \quad (1)$$

where J_0 is reverse saturation current density,²⁹ q is the electronic charge, k is the Boltzmann constant, and T is temperature in degrees Kelvin.³⁰ From Eq. (1), the value of η is calculated from the slope of the straight-line region of the forward bias $\ln(J)$ versus V plot as²⁸

$$\eta = \frac{q}{kT} \ln \left[\frac{dV}{d(\ln J)} \right]. \quad (2)$$

The value of J_0 is extracted from the straight-line intercept of the forward bias $\ln(J)$ versus V plot at zero bias from the expression²⁶

$$J_0 = A^* T^2 \exp\left(-\frac{q\Phi_B}{kT}\right), \quad (3)$$

where A^* is the effective Richardson constant taken as $120 \text{ A}/(\text{cm}^2 \text{ K}^2)$ and Φ_B is the apparent barrier height at zero bias. Φ_B can be obtained by rewriting Eq. (3) as²⁶

$$\Phi_B = \frac{kT}{q} \ln \left(\frac{A^* T^2}{J_0} \right). \quad (4)$$

Table II summarizes the diode characteristics for all fabricated PANI diodes in this work.

The obtained barrier height (Φ_B) for all diodes is in the range of 0.48–0.54 eV. This value is smaller than the PANI diode system and PANI-CdS diode.^{18,31} This value is also smaller than the standard value of Φ_B of a Schottky-type diode where direct contact between the metal and the semiconductor layer occurs. In general, Φ_B tends to decrease with increasing HCl concentration, which indicates that the polaron species facilitates the injection

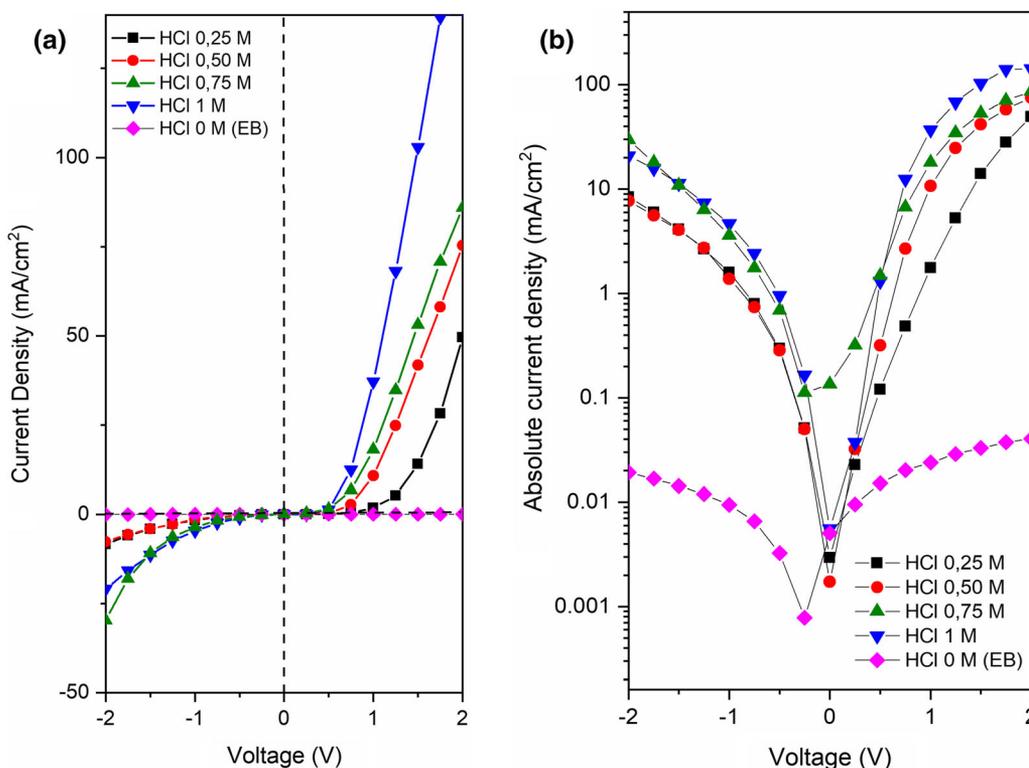


Fig. 4. (a) J - V curve and (b) semilogarithmic plot of respective J - V curve of diodes composed by PANI doped with various HCl concentrations. The obtained current density (J) increases as a function of HCl concentration.

Table II. Electrical characteristics of diodes composed by PANI doped with various HCl concentration which shows a linear relationship between each parameter [threshold voltage, rectification ratio (γ), ideality factor (η), and barrier height (Φ_B)] and HCl concentration as dopant

No.	[HCl] (M)	Threshold voltage (V)	γ @ 1.25 V	η	Φ_B (eV)
1	0	7.25	2.42	58.89	0.540
2	0.25	1.25	1.98	10.20	0.520
3	0.50	1.00	3.93	11.94	0.488
4	0.75	0.50	5.47	17.71	0.501
5	1	0.50	9.22	7.71	0.498

process of the hole from the anode to the active layer of the semiconductor. However, the obtained value of η is still high if we compare it to the standard η of Schottky diodes (around 4 or 5).³² The best η is obtained at HCl concentration of 1 M ($\eta = 7.71$). Some factors contribute to η , such as the presence of interface layers, charge recombination, and migration from electrode material. One of the most likely factors is the presence of aggregates (Fig. 5) that appear during the fabrication process, resulting in the presence of several different transport mechanisms.³³

The charge recombination in the depletion region causes current flow negative bias. Based on the Schottky barrier theory,³⁴ the work function of the metal must be smaller than that of the p -type semiconductor so that the rectification barrier will be formed at the interface. Not all diodes have

shown the good rectification ability, indicated by their rectification ratio (γ). The obtained γ is still on the order of 10^1 . This indicates that there is still a leakage of current in negative bias, which is probably caused by an imperfect fabrication process, especially in the deposition process of the active layers

CONCLUSION

We fabricated a heterojunction diode consisting of polyaniline emeraldine salt (PANI ES) and ruthenium complex N719 as a active p - and n -semiconducting materials, respectively. Low work function metal silver was used as a contact. Thermionic emission theory was used to determine the junction characteristics of the diodes. Acid doping using HCl solution caused higher conductivity of PANI, indicated by an increased number of polaron species.

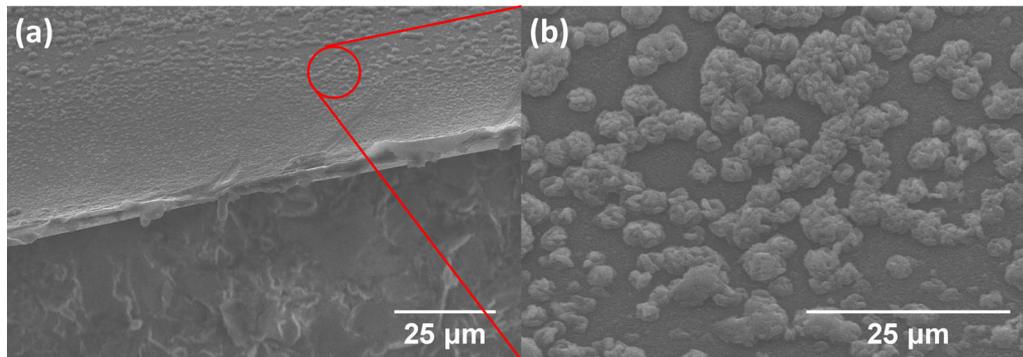


Fig. 5. SEM image of active layer of diode at (a) 1000 \times and (b) 5000 \times magnification, which shows the presence of aggregates. Aggregates mainly affect the ideality factor (η) and rectification ratio (γ) of diodes due to different transport mechanisms.

HCl concentration of 1 M resulted in the maximum conductivity of PANI of 3.18×10^{-2} S/cm. Acid doping also affected the junction characteristic of the fabricated diodes, significantly decreasing the threshold voltage and increasing the rectification ratio. The J - V measurement showed that ITO/PANI ES (1 M)/N719/Ag structure behaves like a Schottky barrier type diode with rectification ratio of 9.22 at 1.25 V, ideality factor of 7.71, and barrier height of 0.498 eV.

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