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Effective adjustment of the optoelectronic properties of organic conjugated materials by synthesizing *p*-*n* diblock molecules

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Because organic conjugated materials offer several advantages relative to their inorganic counterparts, the development of organic conjugated materials has been one of the most active research areas in optoelectronic materials. For almost two decades, the search for organic conjugated materials has represented a major driving force for research concerned with controlling the band gap of extended π -conjugated molecules. In particular, among the parameters affecting the performance of organic light-emitting diodes (OLEDs), the energy levels of organic conjugated materials play an important role because they can affect the driving voltage, wavelength, efficiency, and lifetime of the final device. Balanced injection and transport of electrons and holes are therefore crucial for achieving OLEDs with high quantum efficiency. In this regard, research into adjusting the energy levels of organic conjugated materials, Huang et al. have presented a new molecular design and synthesis route that yields *p*-*n* diblock conjugated copolymers and oligomers. The present review summarizes and analyzes the progress on adjusting the optoelectronic properties of organic conjugated materials that is due to synthesizing *p*-*n* diblock molecules. We discusses primarily work done by Huang et al., but also discusses work done elsewhere over the past few years. We also point out issues that require attention, and highlight hot spots that require further investigation.

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Information display technologies are widely applied in the entertainment, industry and military sectors and are becoming one of the key foundations of the optoelectronic industry. Liquid crystal displays (LCDs), first used in the 1980s, are now the main tideway among the flat-panel display technologies. However, the dominant position of LCDs in market is being gradually challenged by flexible information display technologies such as organic light-emitting diodes (OLEDs) because of their easy processability, low turn-on voltage, wide viewing angle, and facile color tunability over the full visible range. With major efforts from both industry and academia, significant advancements have been made over the past few decades in this new flexible information display technology [1–5]. The simplest OLED sandwiches the emissive layer between two electrodes. At the cathode, electrons are injected into the lowest unoccupied molecular orbital (LUMO) and, at the anode, holes are injected into the highest occupied molecular orbital (HOMO). Under the applied bias, the two opposite charges move through the layer and, if they meet in the same material, form an exciton that can photodecay by emitting light at a wavelength determined by the band gap of the material. Therefore, for an efficient OLED, it is necessary to have balanced charge injection and transport, capture all the injected charge to form excitons, and have all the excitons to decay radiatively [6]. In this regard, the energy levels of the optoelectronic materials play an important role in determining the performance of OLEDs, so controlling the HOMO

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and LUMO energy levels of π -conjugated molecules (and thereby the band gap of the corresponding bulk material) has been at the center of the synthetic chemistry of functional π -conjugated systems for more than 20 years [7,8]. Huang et al. present a new molecular design and synthesis in which they incorporate typical *p*-doped and *n*-doped segments into a single conjugated polymer backbone. The present review summarizes and analyzes progress made in adjusting the optoelectronic properties of organic conjugated materials as a result of synthesizing *p*-*n* diblock molecules. We concentrate primarily on the work done by Huang et al. over the past few years. Finally, strategies that have proven successful are highlighted to improve our understanding of *p*-*n* diblock conjugated materials.

1 Synthesizing linear *p*-*n* diblock polymers to adjust the energy levels of organic conjugated materials

Because balanced injection and transport of electrons and holes are essential for achieving highly efficient and stable OLEDs, it is desirable to develop new electroluminescent (EL) polymers with intrinsically balanced electron and hole injection and transport. To achieve this goal, the key is to develop a synthesis route that allows effective adjustment of the HOMO and LUMO energy levels of conjugated polymers. Huang et al. have presented a new molecular design and synthesis route to form *p*-*n* diblock conjugated copolymers, in which typical *p*-doped and *n*-doped segments are alternately incorporated into backbones of the conjugated polymers (Figure 1). This strategy allows the adjustment of the HOMO and LUMO energy levels and thus of the emissive color of the resulting polymers 1-7. The results of electrochemical studies [9] indicate that this synthetic route is a promising method to adjust the HOMO and LUMO energy levels of EL polymers in order to balance the injection of electrons and holes from opposing contacts. On the basis of this research, Huang et al. synthesized conjugated polymers 8 and 9, which are composed of 3-alkylthiophenes and 1,4-di(1,3,4-oxadiazolyl)phenylene (Figure 2), and discussed the effects of the length of the substituted chains of the thiophene (THP) ring on the optoelectronic properties of the polymers. The solubility of the precursor polymers and the corresponding target polymers are improved by increasing the side-chain length on the THP rings, which results in a higher degree of conversion from the precursor to the final polymer and thus results in longer effective conjugation length in the polymers with longer side chains. The relative photoluminescent (PL) yield in solution increases with increasing side-chain length for THP rings in the polymers and reaches 79% for polymers bearing octyl side chains [10]. Guided by this synthesis strategy, Huang et al. synthesized copolymers 10, 11, and 12 based on 1,4-bis(1,3,4oxadiazol-2-yl)-2,5-dialkoxybenzene and oligothiophene



Figure 1



Figure 2

(Figures 3 and 4). The emissive color of the copolymers is tunable from blue (489 nm), green (530 nm) to orange (579 nm) by increasing the number of THP rings from one to three in the oligothiophene blocks [11–13].

Apart from polymers based on THP and oxadiazole (OXD), Huang et al. extended the p-n diblock molecular





strategy to other systems. They synthesized a novel p-ndiblock copolymer 13, which is composed of an electron-rich moiety carbazole (CBZ) and an electron-deficient aromatic OXD to balance the injection and transport of holes and electrons (Figure 5) [14]. Electrochemical analyses by cyclic voltammetry (CV) indicate that the polymer can be reversibly *n*-doped and irreversibly *p*-doped. The cathodic sweep reveals that reduction involves a two-elec- tron process with respect to the successive reduction of OXD rings and CBZ moieties in the polymer chain. From the onset of the oxidation and reduction potentials, the HOMO and LUMO energy levels of polymer 13 are estimated to be -5.60 and -2.66 eV, respectively, so this polymer has a blue-green emission (475 nm). The HOMO and LUMO energy levels of the polymer are adjusted by combining the electron-deficient OXD moiety and the electron-rich CBZ segment into the polymer backbone [15–17], which improves the imbalanced hole-electron injection or transporting ability of most conjugated polymers encountered in OLEDs [18-22].

The discovery of electroluminescence based on poly(*p*-phenylenevinylene) (**PPV**) triggered enormous research



activities in the field of conjugated polymers for applications in OLEDs. Because most conjugated polymers such as **PPV** are better suited for hole injection and transport compared with electron injection and transport, the unsatisfactory quantum efficiency of OLEDs is attributed to the lower injection rate of electrons from the cathode into the polymer emissive layer. On the basis of the *p*-*n* diblock concept, Huang et al. synthesized a conjugated polymer consisting of 2,2'-bipyridylenevinylene (**BPyV**) and 2-meth-oxy-5-(2-ethylhexyloxy)-1,4-phenylenevinylene (MEH-PV) moieties by incorporating the n-doped moiety BPyV and the p-doped moiety MEH-PV into the polymer chain 14 (Figure 6). The HOMO (LUMO) energy levels of 14, 15, and 16 were -5.18 (-2.81) eV, -5.67 (-2.79) eV, and -4.99 (-2.71) eV [23]. Polymer 14 exhibits tunable optoelectronic properties through protonation, and the emissive color can be progressively changed from orange to deep red by changing the degree of protonation. Huang et al. synthesized copolymers 17 containing 2,5-dicyano-1,4-phenylenevinylene and 2-methoxy-5-(2'-ethylhexyloxy)-1,4-phenylenevinylene using the Wittig reaction (Figure 7). The HOMO and LUMO energy levels of copolymer 17 are in the range of -5.5 to -4.8 eV and -3.58 to -2.7 eV, respectively, which are easily tuned over a range of 0.7 to 0.8 eV. The polymer can be changed from a typical hole-transport (HT) material to a typical electron-transport (ET) material by varying the monomer feed ratio [24]. Quantum chemical calculations and previous research have demonstrated that introducing an electron-withdrawing group onto either the aryl ring or the vinyl group of PPV can lower both the HOMO and LUMO energy levels of the polymer, thus improving electron injection. Previous research has demonstrated the feasibility of tuning the optoelectronic properties of p-n diblock conjugated structures containing the OXD moiety. Along these lines, Huang et al. synthesized the two PPV-based polymers 18 and 19, which are functionalized



Figure 5



with an electron-defi- cient OXD side chain by mimicking the chemical structure of 2-(4-biphenylyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD, Figure 8), which is widely used as ET material. Polymer 19 emits in the orange-yellow range because of its band gap of 2.36 eV. The HOMO and LUMO energy levels of 19 are -5.21 and -2.56 eV, respectively, which indicates that 19 offers a similar electron-injection efficiency as PBD and better hole injection efficiency than PPV [25]. Huang et al. designed a facile synthetic route to a new conjugated polymer 20, in which a high-electron-affinity (E_a) aromatic OXD moiety is attached on the PPV backbone as a side chain. The HOMO and LUMO energy levels of polymer 20 are -5.47 and -3.16 eV, respectively. This polymer offers a much better chargebalanced injection than 16. Attaching the high E_a OXD moiety onto the PPV backbone lowers both the HOMO and LUMO energy levels of the polymer, thus mitigating the problem of charge imbalance in OLEDs (Figure 9) [26].

In addition, there has been increasing interest in the silyl-substituted luminescent polymers, in which silyl moieties are introduced either as side chains or as a segment integrated into the polymer backbone. Incorporating silylene or oligosilylene segments into a polymer backbone has the



C₁₂H

19

advantage of confining the electron delocalization over the polymer chain by alternating delocalized δ bonds and π bonds to produce high-quantum-efficiency emission while also improving the flexibility of the resulting copolymers. Huang et al. synthesized PPV polymers 21-25, which contain silyl groups with chain lengths from C1 to C18 (Figure 10). The HOMO (LUMO) energy levels of polymers 22-25 are -5.54 (-2.60) eV, -5.52 (-2.62) eV, -5.56 (-2.58) eV, and -5.62 (-2.62) eV, respectively. Investigating the polymers with CV reveals that the side-chain length also plays an important role in the redox behavior of the polymers. Polymers with shorter side chains exhibit more reproducible CV scans and higher peak currents, which implies that the chemical-electrical stability and charge injection or transport for shorter-side-chain polymers are better than those for longer-side-chain polymers [27, 28]. Furthermore, the novel *p-n* diblock copolymer **14** demonstrates intrinsically balanced electron and hole injection and transport [29]. Incorporation of a bipyridine unit into a silicon-containing **PPV**-based polymer backbone can combine the merits of both components and yield a blue EL polymer 26 with high

The fluorene molecule is an isocyclic aromatic hydrocarbon composed of two benzene rings connected *via* a direct carbon-carbon bond and an adjacent methylene bridge. Owing to their wide energy gap from the backbone, highly efficient electroluminescence coupled with high chargecarrier mobility, and good processability, the fluorene molecule has emerged as an attractive class of conjugated materials. However, one drawback of fluorene-based blue EL materials is their long-wavelength emission, which occurs

Figure 8

18

 $\frac{1}{n}$



Figure 9

after annealing the films in air or after operating the OLEDs for a long time. This emission strongly degrades the efficiency, color purity, and stability of OLEDs. Some researchers suggested that this long-wavelength emission was caused by excimer-related species [31], whereas others claimed that it was caused by the fluorenone [32,33]. Huang et al. designed a general synthetic strategy to prepare 2,7-dibromo-9-hetero- fluorenes, opening the door to new classes of inorganic and organometallic conjugated polymeric materials (e.g., 27) of *p*-*n* diblock polyheterofluorenes (Figure 12) [34]. It is surprising that the oxidized phosphorus atom on phosphafluorene 28 and 29 significantly broadens the blue EL of polyfluorene (PF) into white emission with CIE coordinates of (0.34, 0.36) and a maximum luminescent brightness of 1423 cd/m², despite the actual incorporation ratio of phosphafluorene oxide being only 11% (Figure 13) [35].

2 Adjusting the energy levels of organic conjugated materials by synthesizing branched *p*-*n* diblock polymers

In their investigation of linear polymers, Huang et al. also studied the feasibility of tuning the optoelectronic properties of branched *p*-*n* diblock polymers. By introducing spiro-fluorene into the PF main chain, pure blue emission is obtained, which is attributed to the amorphous structure and weak interchain interaction of the polymer in the solid state as a result of the steric hindrance of the spiro-structure [36]. Huang et al. introduced the *p*-*n* diblock skeleton into spiro-fluorene and synthesized the di-channel copolymer **30** based on fluorene and OXD (Figure 14). The HOMO energy level of the polymer is -5.70 eV, which illustrates that the HOMO energy level is significantly altered by the



Figure 12



Figure 13



Figure 14

attachment of OXD branches onto the PF backbone through the spiro-bridge, and the E_a is significantly raised [37]. Huang et al. also find that hyperbranched OXDcontaining p-n diblock PFs (e.g., 31) exhibit very stable blue light emission even after being annealed at elevated temperatures in nitrogen or air (Figure 15) [38-40]. By introducing triazine into PF, the electron injection and transport properties are also improved and green emission is suppressed, and OLEDs fabricated with polymer 32 show reasonably high external quantum efficiencies (Figure 16) [41]. Huang et al. synthesized a series of polymers, having sterically hindered side chains based on fluorene and pyridine derivatives (33, 34, and 35, Figure 17). The HOMO (LUMO) energy levels of polymer 33, 34, and 35 are -5.75 (-2.02) eV, -5.85 (-2.41) eV, and -5.75 (-2.39) eV, respectively, and the corresponding band gaps are 3.73 eV, 3.44 eV, and 3.36 eV. Although the absorption and PL-emission properties of these polymers are almost equivalent, their energy levels in thin solid films exhibit some differences that are correlated, to a large extent, with the branched molecular frameworks, which is consistent with theoretical calculations [42].

Controlled or living radical polymerization combines the virtues of living polymerization with the versatility and convenience of free radical polymerization [43]. The systems include atom-transfer radical polymerization, nitroxidemediated radical polymerization, and reversible addition-fragmentation–chain-transfer (RAFT) polymerization. Among all





Figure 16





these polymerization techniques, the RAFT technique looks most promising because it is possible to control the homopolymerization of a great variety of monomers [44]. By using a RAFT procedure, Huang et al. synthesized functional polymers **36** and **37** with HT or ET ability using cumyl dithiobenzoate as a chain-transfer agent and 2,2'- Azobis(2-methylpropionitrile) as an initiator (Figure 18). The HOMO (LUMO) energy levels of polymers **36** and **37** are -5.45 (-2.30) eV and -5.99 (-2.34) eV, respectively, and the corresponding band gaps are 3.40 eV and 3.65 eV, respectively. Good control of the RAFT polymerization is confirmed by the linear increase in molecular weight as a function of conversion [45,46].

In the past few years, organic phosphorescent lightemitting materials have attracted increasing attention because of their good performance and potential applications. Nearly 100% internal quantum efficiency can be achieved because the full utilization of singlet and triplet excitons is possible due to the strong spin-orbit mixing of heavy-metal



ions in the complexes [47]. Huang et al. synthesized red-phosphorescent π -conjugated chelating polymers 38 that emit red light when the fluorene unit is copolymerized with the charged Ir complex (Figure 19) [48]. In the solid state, chelating polymers show almost complete energy transfer from the host fluorene segments to the guest Ir complexes when the feed ratio is only 2 mol%. The HOMO (LUMO) energy level of PF is -5.8 eV (-2.12) eV [37]. The HOMO energy levels of π -conjugated chelating polymers are estimated to be about -5.76 to -5.80 eV, and the LUMO energy levels are about -2.19 to -2.25 eV. The HOMO energy levels of all chelating polymers are almost the same as that of PF, whereas the LUMO energy level is slightly lower than that of PF, which suggests that the chelating polymers have better electron injection and transport properties because of the incorporation of charged Ir complexes into the main polymer chain. Huang et al. also synthesized π -conjugated chelating polymer **39** with charged Ir complex units based on 1,10-phenanthroline in the backbones and saturated-red electrophosphorescence with CIE coordinates of (0.61, 0.30) was obtained [49,50]. Compared with those polymers containing charged Ir complexes, the addition of CBZ improves their hole-injection and chargeattraction ability as well as the host-guest energy-transfer efficiency (Figure 20) [51].

3 Adjusting the energy levels of organic conjugated materials by synthesizing *p*-*n* diblock oligomers

There has been extensively investigation of π -conjugated polymers over the past decades because of their potential applications in semiconductor devices. Most of these applications would benefit from a full understanding of charge transport (CT) properties, which depend on the morphology

of thin films and their electronic structure. As mentioned above, the p-n diblock concept developed by Huang et al. has led to the synthesis of several series of p-n diblock conjugated polymers. By varying the length of the p and nsegments of the block polymer chain, it is possible to tune the HOMO and LUMO energy levels, thereby the emissive wavelength, and these polymers exhibit improved PL and EL properties. However, the improvement is still, to some degree, less than expected. The subpar improvement may be attributed to the alternating distribution of the p and n segments in the polymer chain. The electron-deficient unit inserted into the *p*-type polymer chain will partially act as a hole-blocking unit because of its high E_a . Conversely, the HT unit will lower the electron mobility. Furthermore, deep electron traps may occur in polymeric systems as a result of chain entanglement or structural defects. The above-mentioned drawbacks can be resolved by block oligomers that have separate p-type and n-type blocks [52]. The p-ndiblock oligomers, which are analogous to the threedimensional semiconductor p-n junction, combines easy







charge injection with current rectification properties. Additionally, in comparison with conjugated copolymers, the monodisperse conjugated oligomers possess well-defined conjugation lengths and structures, which characterized by structural uniformity and ease of purification and characterization.

To investigate these materials, Huang et al. synthesized novel *p-n* diblock and triblock oligomers **40–44**, which consist of THP as the *p*-type unit and OXD as the *n*-type unit (Figure 21). The HOMO (LUMO) energy levels of **40–44** in solution are -5.37 (-2.37) eV, -5.39 (-2.72) eV, -5.15 (-2.70) eV, -5.30 (-2.40) eV, and -5.38 (-2.60) eV, respectively. By changing the molecular regiochemistry and the number of THP and OXD units, it is possible to modu-

late the optoelectronic properties of the oligomers [53]. Huang et al. also synthesized the two fluorene and trifluoromethyl end-capped linear phenylene/OXD oligomers **45** and **46** (Figure 22), which were incorporated as the ET/ hole-blocking material in an OLED that displayed highly efficient red electroluminescence [54].

The organic conjugation length and carrier mobility of the linear oligomers are combined in one dimension, which makes it difficult to evaluate separately the actual contribution of two functions [55]. To resolve this matter, Huang et al. synthesized the cruciform p-n diblock conjugated oligomers **47–51** using benzene as the core, a single p-type oligofluorene as the hole channel, and the n-type di(1,3,4-



Figure 21



Figure 22

oxadiazole) phenylene branch as the electron channel for OLEDs (Figure 23). It is useful to correlate the molecular structure with device properties upon changing the composition, chemical structure, and proportion of *p*-type or *n*-type branches. The HOMO (LUMO) energy levels of oligomers **45**, **48**, and **49** in solution are -5.79 (-2.64) eV, -5.60 (-2.67) eV, and -5.54 (-2.62) eV, respectively. The maximum luminance of oligomer **49** in a device is 2622 cd/m² at 16.5 V and its luminance efficiency is 1.6 cd/A, which is much higher than that of polymer **52**. The lower turn-on voltage and higher maximum brightness are due to better charge injection and transport and efficient charge



recombination, which result from the two independent channels in the cruciform. The oligofluorene branch acts as a HT channel, whereas the di(1,3,4-oxadiazole) phenylene branch acts as an ET channel [56.57]. These oligomers further enriched the category of the di-channel copolymers. To investigate the fine optoelectronic difference of the oligomers with or without peripheral fluorene moieties, Huang et al. prepared two dumbbell-shaped oligomers 53 and 54 (Figure 24). The HOMO (LUMO) energy levels of 53 and 54 in solution are -5.55 (-2.42) eV and -5.66 (-2.43) eV, respectively, and the corresponding band gaps are 3.17 eV and 3.24 eV. Theoretical calculations that reproduce the observed band gaps of these oligomers further our understanding of the different molecular orbital contours of the HOMO energy levels (Figure 25) [58]. The ultraviolet-visible (UV-Vis) absorption and PL properties are rarely affected by molecular architecture, whereas the absolute PL quantum efficiency of films and the energy band gaps derived from CV in solution are strongly correlated with the molecular framework.

For decades, lanthanide complexes have been studied as emitters for OLEDs because they have nearly monochromic emission, chemical environmental stability, and almost 100% theoretical internal device quantum efficiency. However, for multiple reasons, the EL performance of these lanthanide materials is still much lower than expected. The





unbalanced hole and electron injection and transport is undoubtedly one of the most important factors explaining this deception. In most lanthanide complexes, the materials are better electron transporter than hole transporters [59].

Therefore, much work has focused on improving the HT ability of lanthanide complexes through by modifying the HT moieties [60]. Huang et al. synthesized three Eu^{III} complexes 55, 56, and 57 by combining the functional singlecoordinate phosphine oxide ligands with the most compact structure (Figure 26). The HOMO (LUMO) energy levels of oligomers 55, 56, and 57 are -5.24 (-3.00) eV, -5.29 (-3.08) eV, and -5.69 (-3.03) eV, respectively. The results show that, by taking advantage of the modification inertia of the phosphine oxide ligands, the direct introduction of the HT groups as chromophores results in the most compact structure and mezzo S₁ and T₁ energy levels, which improves the intramolecular energy transfer in the Eu^{III} complexes and is consistent with theoretical calculations. Both four-layer devices based on pure 55 and 56 have a maximum brightness of more than 1000 cd/m², turn-on voltages below 5 V, maximum external quantum yields over 3%, and excellent spectral stability [61]. Two CBZ-based phosphine oxide ligands with bipolar structures and their corresponding Eu^{III} complexes 57 and 58 are chosen to investigate the effects of the different structures of the ligands on the electrochemical, PL, and EL properties of the complexes [62]. The adaptability of the $p-\pi-n$ systems, especially for coordination, is superior to that of *p*-*n* systems, which facilitates the modification of the complexes by purposely designing multifunctional ligands. Compound 57 seems favorable as the most efficient EL Eu^{III} complex with greater brightness, higher efficiencies, and a more stable EL spectrum than 58.

4 Theoretical calculations of the energy levels of organic *p*-*n* diblock conjugated materials

The p-n diblock molecules fabricated via the molecular



Figure 25 Molecular orbital contours of the HOMO and LUMO for 53 and 54 from AM1 calculations [61].

design and synthesis proposed by Huang et al. can be used as molecular diodes, and the electronic and optoelectronic properties related to the HOMO and LUMO energy levels of the polymers can be tailored by varying the conjugation length, the regiochemistry of the oligothiophene, or the other blocks in the repeating unit. To better understand how to tune *p*-*n* diblock molecules, they also performed quantum chemical calculations on the oligomer representatives with the same *p*-*n* diblock structure [63–65]. Recently, Huang et al. performed semiempirical calculations to investigate the tunable behavior of the *p*-*n* diblock copolymers **59–65** with repeating units constructed by oligothiophenes as *p*-doped blocks and 1,4-bis(oxadiazolyl) benzene as *n*-doped blocks (Figure 27). The calculated evolution of the HOMO and LUMO energy levels of the model oligomers agree well with the experimental oxidation and reduction potentials of the corresponding polymers, and the backbone modification of the *p*-*n* diblock copolymer, which implies changing the number of THP unit in the *p*-*n* diblock copolymer, greatly modifies the optoelectronic properties of the polymer [66–69].

Apart from the backbone modification of the *p*-*n* diblock molecules mentioned above, a lot of approaches have been proposed to adjust the optoelectronic properties of organic conjugated materials. PPV derivatives have received a considerable amount of attention because of their applications in OLED. The most challenging task in this field is to optimize the photophysical behavior of **PPVs** to achieve high quantum efficiencies for both photo- and electroluminescence. Fluorinated oligophenylenevinylenes having different alkyl or alkoxy groups on the aryl ring can be useful in understanding the relationship between luminescence and structure. Fluorine is a strong electron-withdraw- ing group, while methyl and methoxy are donor (D) groups. Therefore, compounds having these functional groups can help us to understand the behavior of oligophenylenevinylenes in the excited state.

Neckers et al. investigated the effect of aromatic ring substitution on the optoelectronic properties, emission dynamics, and solid-state behavior of the fluorinated oligophenylenevinylenes 66 and 67 (Figure 28) [70]. Fluorinated oligo (p-phenylenevinylene)s with alkoxy substituents open new directions for the development of devices and fluorescent probes. Generally, ET organic semiconductors are relatively rare, but of great interest for organic electronics. The most prominent examples of thin-film-transistor (TFT) n-type materials have been obtained by modifying known p-type cores with strongly electronegative fluoro/luoroalkyl substituents. However, despite these advances, factors underlying fluoro stabilization of the injected electrons are not fully understood, which has often been attributed to a reduction in the LUMO energy level. Of the known THP- based semiconductors, the vast majority exhibit HT TFT activity. However, *n*-type THP-based oligomers and polymers are extremely useful because the stability and ready functionalizability of the oligothiophene cores.

Marks et al. synthesized a new polythiophenefluoroarene family of conducting polymers (**68–71**), which allows the direct scrutiny of regiochemical effects on crystal structure, orbital energies, and CT [71] (Figure 29). The HOMO (LUMO) energy levels of **68**, **69**, **70**, and **71** in solution are -5.20 (-2.65) eV, -5.48 (-2.85) eV, -5.64 (-2.82) eV, and -5.81 (-2.81) eV, respectively, whereas those in thin solid film are -4.78 (-2.36) eV, -5.27 (-2.69) eV, -5.32 (-2.67) eV, and -5.40 (-2.53) eV, respectively. A new family of closely packed polythiophene-fluoroarene conductors is obtained, and its carrier mobility can be drastically modulated by changing the molecular regiochemistry.

Red OLEDs are an indispensable component for fullcolor displays. However, red-light-emitting materials with





Figure 27

high brightness and pure color fidelity are scarce compared with other light-emitting materials. The reason for this is that organic red-light-emitting materials are usually molecules that have either extended π -conjugated systems or bear *p*-*n* polar subsistents, which tend to crystallize in the solid state [73]. Thus, most of the materials developed to date suffer from severe concentration quenching. Consequently, most red OLEDs use a dopant system. Liu et al. synthesized two red-light-emitting compounds **72** and **73**, which have obvious intramolecular charge-transfer characteristics (Figure 30). Although the molecular structure has minor effects on the energy level of the compound, the HOMO (-5.3 eV) and LUMO (-3.4 eV) energy levels can enhance electron injection for potential use in ET. Three types of multilayered OLEDs were made using these materials as host-emitting and ET layers. Under ambient conditions, a layer of **73** has a maximum luminance of 536 cd/m² and a maximum external quantum efficiency of 0.7% [73]. However, most blue-emitting materials exhibit large band gaps and low E_as , leading to inefficient electron injection



into blue emitters. Therefore, it is necessary to synthesize blue-emitting materials with high E_a values to facilitate electron injection and transport [74]. Liu et al. [75] have synthesized compounds **74** and **75** (Figure 31), which exhibit remarkably high thermal stabilities. The HOMO (LUMO) energy levels of **74** and **75** in solution are -6.2 (-3.3) eV and -5.7 (-2.6) eV, respectively. The relatively lower LUMO energy level of **74** makes it a good ET material. Using **75** as an exciplex-eliminating layer and **74** as the emissive layer, they fabricated a high-efficiency blue OLED with a maximum luminance of 6230 cd/m² and a maximum current efficiency of 5.2 cd/A [76].

The three most successful approaches to reducing the band gap in organic compounds are: (1) extending the π -conjugation, (2) tuning bond-length alternation in the



Figure 29

 π -systems by stabilizing a quinoidal character, and (3) introducing appropriate D and acceptor (A) units. Among many low-band-gap organic compounds, the *p*-*n* diblock type of chromophores are promising candidates for near-infrared light-emitting materials, because their band-gap levels can be readily tuned by adjusting the strength







of the D and A and can reach below 1.24 eV (or above 1000 nm). Wang et al. report the synthesis of a series of structurally simple D- π -A- π -D near-infrared chromophores **76–79**, (Figure 32), and demonstrate nondoped near-infrared OLEDs with a single emission peak centered at 1000 nm < λ < 1220 nm. A high external quantum efficiency of 0.28% at the emission wavelength of 1080 nm, with a maximum radiance of 200 mW Sr⁻¹ m⁻² is achieved [77].

The use of electrogenerated films offers the advantage of a one-step polymer synthesis that allows fine control over the film thickness. Wong et al. synthesized a 9,9-spirobifluorene-cored p-n bichromophore system in which the electron-donating moieties were triphenylamine (TPA) and

CBZ groups and the electron-withdrawing moieties were OXD groups. The electron-deficient OXD groups efficiently blocked the radical cation delocalization between the two terminal TPA groups, rendering the electropolymerization of the TPA groups feasible (Figure 33). The polymer films made of **80** and **81** exhibited reversible electrochemical oxidation, accompanied by strong color changes with high coloration efficiency and contrast ratio that could be switched through potential modulation [78]. Electrodeposition of spirobifluorene *p*-*n* diblock systems is a versatile tool for tuning the electrode surface work function [79]. Jenekhe et al. designed a new synthetic route to soluble polyquinolines **82–87** with tunable photophysical, redox, and





EL properties (Figure 34). The HOMO (LUMO) energy levels of thin films made from polymers **83–87** are -5.96(-1.56) eV, -5.61 (-1.21) eV, -5.43 (-1.03) eV, -5.30(-0.90) eV, and -5.17 (-0.77) eV, respectively, while their PL emission maxima are at 493, 477, 524, 615, 646, and 576 nm, respectively. Blue-green, green, yellow, orange and red EL emissions are available with moderate brightness and efficiency. By varying the arylene linkage in polymers from *p*-phenylene to bis(thienyl)vinylene, the optical band gap, redox properties and EL color can be tuned over a wide range. The new polyquinolines are also useful as ET materials in OLEDs [80,81]. Karabunarliev et al. presented a comparative theoretical study of the EL yield in p-n diblock polymers, and derived the rates of the spontaneous one-photon and one-phonon processes within a diabatic model adjusted to the electron-vibrational spectroscopy of **PPV** [82].

In recent years, conjugated polymers containing metal complexes, especially phosphorescent heavy-metal complexes, have attracted increasing attention. Energy can be efficiently transferred from the conjugated main-chain to metal complexes in the polymer main chain or side chains, which is very effective for producing long-wavelengthemission materials [83]. Iridium complexes are of paramount importance in this field because of their high PL quantum yields and appropriate exciton lifetimes. Unfortunately, either quenching of the luminescence caused by intermolecular interactions or poor carrier mobility has prevented these materials from being used in an undiluted form as emissive layers. Therefore, in many cases, a doping technique must be employed to fabricate high-performance devices. Chen et al. [84] reported new EL polymers that consists of grafting high-efficiency cyclometalated iridium complexes as phosphorescent dopants and CT moieties onto the alky side chains of fully conjugated polymers for use in single-layer-single-polymer OLEDs (Figure 35). The polymer 88 involves PF as the base conjugated polymer, CBZ as the CT moiety, and a source for green emission by forming an electroplex with the PF main chain. Devices prepared



from this material emit red light with a high efficiency of 2.8 cd/A at 7 V and 65 cd/m². Because it is comparable with that of the same Ir-complex-based OLED, this polymer offers broad-band emission that contains blue, green, and red peaks. Dispersion of the Ir complex in a host matrix not only separates the phosphors and avoids self-quenching, but also contributes to CT.

White organic light-emitting devices (WOLEDs) have also attracted significant interest of late because of their strong potential for various lighting applications. An ideal white emission should contain three primary colors and cover the entire visible range from 400 to 700 nm. To span the entire visible spectrum, most WOLEDs reported to date rely on the combinations of several organic components that emit different colors. Because they offer easy fabrication and low-cost processing, single-component white-light EL materials are highly sought for potential applications in OLEDs, flat panel displays and electronic paper displays [85].

Yang et al. reported a new strategy to produce efficient white-light emission from a single p-n diblock polymer,

which consists of both PL- and phosphorescence-emitting species. By introducing a small concentration of benzothiadiazole (BT) units into the PF backbone and attaching a small number of iridium complexes onto the side chain, white-light emission is obtained based on three individual emission species. Large-band-gap fluorene is used as the host for the blue-light-emitting species, and BT is used as the green-light emitter. An iridium complex is used as the red-light-emis- sion triplet species because of its high PL quantum efficiency that results from strong spin-orbit coupling with the heavy-metal ions. By adjusting the concentration of BT or of the iridium complex in polymer 89, the simultaneous emission of the three species can be obtained and combined to form white light (Figure 36). Some devices emit white cd/A at a current density of 2.2 mA/cm². A maximum luminance of 10110 cd/m² is achieved at a current density light with CIE coordinates of (0.34, 0.33)and (0.32, 0.33), and some exhibit a maximum luminance efficiency of 6.1 of 345 mA/cm². The white-light emission of devices made from the copolymers is stable over the entire



Figure 35





white-light region and for different applied voltages [86].

In the design of highly efficient phosphorescent devices, the selection of the proper material for each layer is of great importance, because it fundamentally affects the efficiency of energy transfer from the host to the dopant. The use of bipolar materials as hosts for organic electrophosphorescence devices can improve carrier mobilities and balance electron and hole fluxes in the emissive layer. However, a drawback is that the introduction of an electron-donating and -withdrawing moiety to the host molecule leads to an intramolecular charge transfer that reduces the energy gap of the molecule. Cheng et al. synthesized the p-n diblock host material 90 containing a phosphine oxide and two CBZ groups (Figure 37), and this material exhibits a high triplet energy gap of 3.01 eV. The material can be used as a universal host for blue, green, and red phosphorescent devices, all giving extremely high efficiencies with turn-on voltages below 3 V [87].

5 Concluding remarks

In the investigation of functional organic EL materials, the relationship between the organic molecular structures and optoelectronic functions should first be established [88,89]. Of the three basic red, green and blue colors, the efficiency, color purity, and lifetime of the first two have almost met the commercialization requirements for full color displays [90,91], whereas the blue light still lags far behind. This difficulty constitutes a bottle-neck that strongly challenges academic and industrial researchers [92,93]. Therefore, it is very important to summarize some rules through a great deal of investigations to further guide the synthesis of new blue light-emitting materials with improved optoelectronic characteristics. During the last two decades, organic electroactive materials have been tested as the active material in a vast array of optoelectronic devices because these materials promise low-cost, flexible, and easily manufactured systems [94-96]. The p-n diblock molecular design concept developed by Huang et al. has produced several series of conjugated polymers and oligomers, whose HOMO and LUMO energy levels, emissive wavelength, and other optoelectronic properties can be tuned in a wide range, which exhibit improved PL and EL properties. However, in addition to stringent prerequisites in terms of optical and CT properties, π -conjugated molecules designed as active materials for electronic and photonic devices must combine processability and high environmental and photochemical stability, which is an area *p*-*n* diblock molecules are still weak [97–99]. Once the above problems are completely resolved, all solid-state OLED devices may fulfill their promise of great utility for people everywhere in the near future.

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