

Porous organic polymers: a progress report in China

Qing Hao^{1†}, You Tao^{2,9†}, Xuesong Ding^{2†}, Yajie Yang^{3†}, Jie Feng^{4†}, Rui-Lei Wang^{4†},
Xue-Ming Chen^{4†}, Guan-Le Chen^{4†}, Xiaomeng Li^{5†}, Huang OuYang^{6†}, XunLiang Hu^{6†},
Jia Tian^{7†}, Bao-Hang Han^{2,9*}, Guangshan Zhu^{3*}, Wei Wang^{4*}, Fan Zhang^{5*}, Bien Tan^{6*},
Zhan-Ting Li^{7,8*}, Dong Wang^{1,9*} & Li-Jun Wan^{1,9}

¹Key Laboratory of Molecular Nanostructure and Nanotechnology, Beijing National Laboratory for Molecular Sciences, CAS Research/Education Center for Excellence in Molecular Sciences, Institute of Chemistry, Chinese Academy of Sciences, Beijing 100190, China;

²CAS Key Laboratory of Nanosystem and Hierarchical Fabrication, CAS Center for Excellence in Nanoscience, National Center for Nanoscience and Technology, Beijing 100190, China;

³Key Laboratory of Polyoxometalate and Reticular Material Chemistry of Ministry of Education and Faculty of Chemistry, Northeast Normal University, Changchun 130024, China;

⁴State Key Laboratory of Applied Organic Chemistry, College of Chemistry and Chemical Engineering, Lanzhou Magnetic Resonance Center, Lanzhou University, Lanzhou 730000, China;

⁵School of Chemistry and Chemical Engineering, State Key Laboratory of Metal Matrix Composites, Shanghai Electrochemical Energy Devices Research Center, Shanghai Jiao Tong University, Shanghai 200240, China;

⁶Key Laboratory of Material Chemistry for Energy Conversion and Storage, Ministry of Education, School of Chemistry and Chemical Engineering, Huazhong University of Science and Technology, Wuhan 430074, China;

⁷Key Laboratory of Synthetic and Self-Assembly Chemistry for Organic Functional Molecules, Shanghai Institute of Organic Chemistry, Chinese Academy of Sciences, Shanghai 200032, China;

⁸Department of Chemistry, Fudan University, Shanghai 200438, China;

⁹University of Chinese Academy of Sciences, Beijing 100049, China

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Porous organic polymers (POPs) are porous materials composed of light elements such as C, H, N, and O. The benign characters, including large surface area, good physical and chemical stability, well-defined chemical composition, wide ranges of monomer selection, and strong designability, have made POPs one of the frontiers in materials research. In this review, we discussed the design and synthesis of various POP materials that mainly led by Chinese scientists, including conjugated microporous polymers (CMPs), porous aromatic frameworks (PAFs), and hypercrosslinked porous polymers (HCPs), as well as crystalline POPs comprised of covalent organic frameworks (COFs) and a special class of COFs with triazine rings, covalent triazine frameworks (CTFs), and supramolecular organic frameworks (SOFs), and sorted out their main applications in adsorption, separation, catalysis, and electrochemistry fields.

porous organic polymers, conjugated microporous polymers, porous aromatic frameworks, hypercrosslinked porous polymers, covalent organic frameworks, covalent triazine frameworks, supramolecular organic frameworks

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†These authors contributed equally to this work.

*Corresponding authors (email: hanbh@nanocr.cn; zhugs@nenu.edu.cn; wang_wei@lzu.edu.cn; fan-zhang@sjtu.edu.cn; bien.tan@mail.hust.edu.cn; ztli@mail.sioc.ac.cn; wangd@iccas.ac.cn)

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1 Introduction

Porous materials are functional materials with pore structures, which are composed of continuous solid phases of the material skeleton and gas phase or liquid phase forming pores [1–3]. IUPAC divides porous materials into three categories according to the pore size, namely, microporous materials (<2 nm), mesoporous materials (2–50 nm), and macroporous materials (>50 nm) [1]. Inorganic porous materials include metal porous materials (like foam metal materials) and non-metal porous materials, which can be further categorized as natural or synthetic zeolites, pure silica molecular sieves, porous carbon, porous silicon, aerogel porous materials, and organic-inorganic hybrid materials like metal-organic frameworks (MOFs), *etc.* [4–6]. On the other hand, the porous organic polymer (POPs) is a kind of organic porous material with microporous or mesoporous structures, which is usually composed of C, H, O, N, B, and other elements [2]. POP materials always possess large pores, high surface areas, excellent stability and good designability, and can be widely used in various fields [7–19]. According to the structural characteristics of POPs, they can be divided into either amorphous or crystalline. Typical amorphous POPs mainly include conjugated microporous polymers (CMPs) [7–9], porous aromatic frameworks (PAFs) [10,11], and hypercrosslinked porous polymers (HCPs) [14–16], while crystalline POPs include covalent organic frameworks

(COFs) [17,18] and a special class of COFs with triazine rings, and covalent triazine frameworks (CTFs) [19]. Moreover, there are some crystalline framework materials linked by non-covalent bonds (like H-bonding interactions [20], halogen bonding interactions [21], ionic interactions [22]), such as supramolecular organic frameworks (SOFs) [12,13].

Pore structure is the most important feature of POPs. The timeline of POPs development is correlated with the advancement of chemistry to construct the porous structure. Generally, the molecules tend to form close-packed structures in the solid state. To avoid this trend, people use monomers with the rigid and non-planar backbones to construct polymers of intrinsic microporosity (PIMs). Unlike other types of POPs, PIMs are traditional one-dimensional polymers that are not networks composed of cross-linked covalent bonds. This characteristic endows them with good solubility but also makes the pore structure difficult to control. HCPs feature rich microporous structures by controlling the cross-linking of polymer chains and preventing the close packing between chains, and the micropores are fixed during or after the synthesis process. Later, CMPs and PAFs, which were constructed by coupling reactions with rigid molecules, were further developed. Except for amorphous materials, with the development of reticular chemistry, crystalline porous organic polymers COFs and CTFs have been proposed and demonstrated. In contrast, SOFs with similar framework structures were constructed entirely based on non-covalent interactions between organic molecules. It should be pointed out that some of the names of these POP materials do not have strict boundaries.

Based on the diversity of organic chemistry, there are many synthetic routes of POPs, including Yamamoto coupling [23,24], Suzuki coupling [25,26], Sonogashira-Hagihara cross-coupling [27,28], Schiff-base condensation [18,29], Knoevenagel condensation [30,31], and Friedel-Crafts alkylation reaction [32,33]. Through the rational selection of monomers and the special design of the synthesis route, the types and functions of POPs can be enriched.

Compared with inorganic porous materials such as zeolites, metal oxides, and MOFs, the advantages of POPs are very prominent. Firstly, the molecular chains of POPs are mainly composed of light elements and the skeleton densities are always low. Secondly, POPs are designed and synthesized by organic reactions from molecular building blocks, and thus it is convenient to realize the functionalization of POPs. The structural units of POPs are connected by covalent bonds and possess high physical and chemical stability, which can be used in some application that requires harsh environments. The unique structure features have made POPs to be candidate materials for a number of applications. Based on the design of pore structures, building blocks, stacking structures, and so on, POPs have shown excellent

properties and enormous application potential in various fields. In recent years, Chinese scholars have made great contributions to the research of POP materials. This review summarized the structure, design, and synthesis of different types of POPs. Most POP materials synthesized in the solution phase are powder, and not easy to be processed. In this regard, great efforts have been paid to directly synthesize POP films. Finally, we exemplified the properties and potential applications of POP materials.

2 Design and synthesis of POPs

2.1 Conjugated microporous polymers

CMPs constructed by extended π -conjugation building blocks are a booming subclass of POPs. Since the first example was reported in 2007, the CMPs have been endowed with exuberant vitality by a wide range of conjugated monomers and network-forming reactions [7–9]. The functional units of CMP materials are incorporated into their conjugated networks to form permanent microporous structures. These characteristics allow CMPs to be utilized in a variety of frontier application fields including molecule adsorption/separation, thermocatalysis, photo/electro catalysis, energy storage, environment remedy, sensing, and biological application [34].

The common architectural structures of CMPs show three-dimensional (3D) conjugated networks with plenty of fixed permanent micropores. Therefore, the designed principles of CMP synthesis include at least: (1) conjugated monomers; (2) multiple functional groups for connection; (3) available polymerization reactions for network-formation. First, the π -conjugated system is required to be extended on the main skeletons of the microporous polymers, and thus the conjugacy of selected monomers is essential for designing the CMPs. Second, the monomers can provide extended π -conjugation skeletons for polymers rather than formation of oligomers or nonporous polymers. The combinations between building blocks with C_2 and C_3 symmetries are presented as the most common approaches for designing CMPs. As compared with $C_2 + C_3$ cases, the monomers with higher connectivity, such as C_4 or C_6 symmetry, show more diversity of connection directions and more possible combinations for constructing CMPs. Third, the polymers are constructed by covalent bond-forming reactions, which are required to contain appropriate functional groups to achieve polymerization [35]. For example, the first series of CMPs were synthesized through Sonogashira-Hagihara cross-coupling reaction. By selecting monomers with C_2 and C_3 symmetries, the polymers with alkynyl linkages were formed by using alkynyl compounds and halogen (iodine and bromine) compounds, and their Brunauer-Emmett-Teller specific surface area values were as high as 500–900 $\text{m}^2 \text{g}^{-1}$ [36].

Since the first CMP has been successfully prepared *via* Sonogashira-Hagihara cross-coupling reaction, some network-forming reactions are successively utilized to incorporate the conjugated building blocks into networks. Figure 1 shows the summary of most network-forming reactions for the synthesis of CMPs. Meanwhile, the commonly used building blocks that are classified into terminal alkyne-, halogen-, aldehyde-, amino-, carbazole-, and thiophene-functionalized building blocks have been summarized in Figures 2 and 3.

2.1.1 Preparation of CMPs by Sonogashira-Hagihara coupling reaction

Cooper and coworkers [37] employed 1,3,5-triethylbenzene as the monomer, palladium as the catalyst, copper as the co-catalyst, and *N,N*-dimethylformamide (DMF) as the solvent to prepare the CMP with S_{BET} of $1,260 \text{ m}^2 \text{ g}^{-1}$ *via* Sonogashira-Hagihara cross-coupling reaction. Meanwhile, lightweight alkyne struts were incorporated into the polymer networks. These alkyne struts propel the electron transfer within porous networks so that CMPs produced from terminal alkyne-monomers show application potential in photoelectron catalysis.

The numerous varieties of building blocks for the Sonogashira-Hagihara cross-coupling reaction are commercially

available and contribute much to the preparation of novel and practical CMPs [38]. A series of CMPs with adjustable band gaps were prepared *via* a coupling reaction between alkynyl-containing monomers and iodine-functionalized ferrocene, which were applied to photocatalytic dye degradation [39]. Zhang and Feng and coworkers [40] employed nanocarbon materials as templates for preparing CMPs with dimensionality-controlled structures. Halogenated monomers were chosen as the functional monomer for polymerization with 1,3,5-triethylbenzene through the metal-catalyzed Sonogashira-Hagihara coupling reactions on the template surface. The resulting CMPs with S_{BET} of about $600 \text{ m}^2 \text{ g}^{-1}$ well inherit the original architecture of the corresponding templates.

2.1.2 Preparation of CMPs by Suzuki-Miyaura coupling reaction

In the presence of a mild base in DMF/water, Suzuki-Miyaura coupling reaction is a mature bond-forming reaction catalyzed by Pd(0), which couples an aryl-boron monomer with an aryl halide or sulfonate unit. The monomers of the Suzuki-Miyaura coupling reaction are abundant and commercially available. Notably, this reaction should be thoroughly degassed when constructing CMPs. Otherwise, its oxygen sensitivity would propel the production of by-

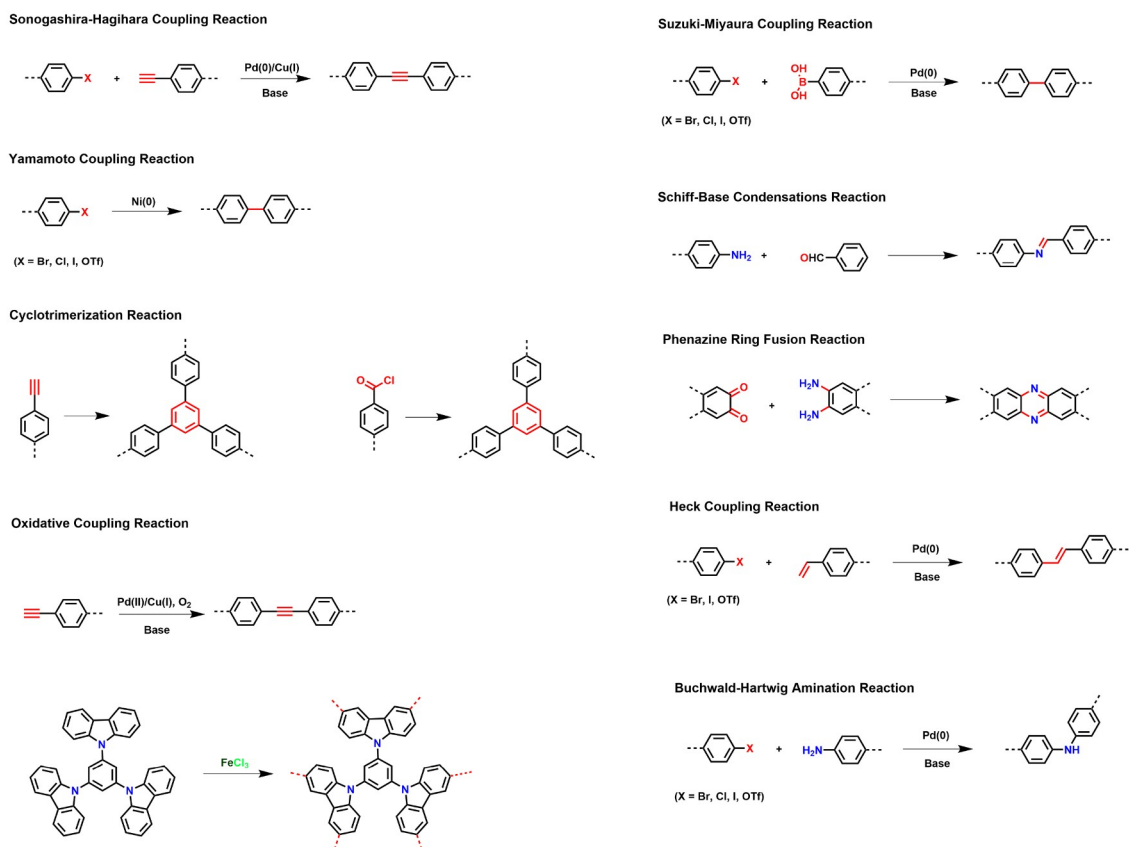


Figure 1 Summary of the network-forming reactions for CMP synthesis (color online).

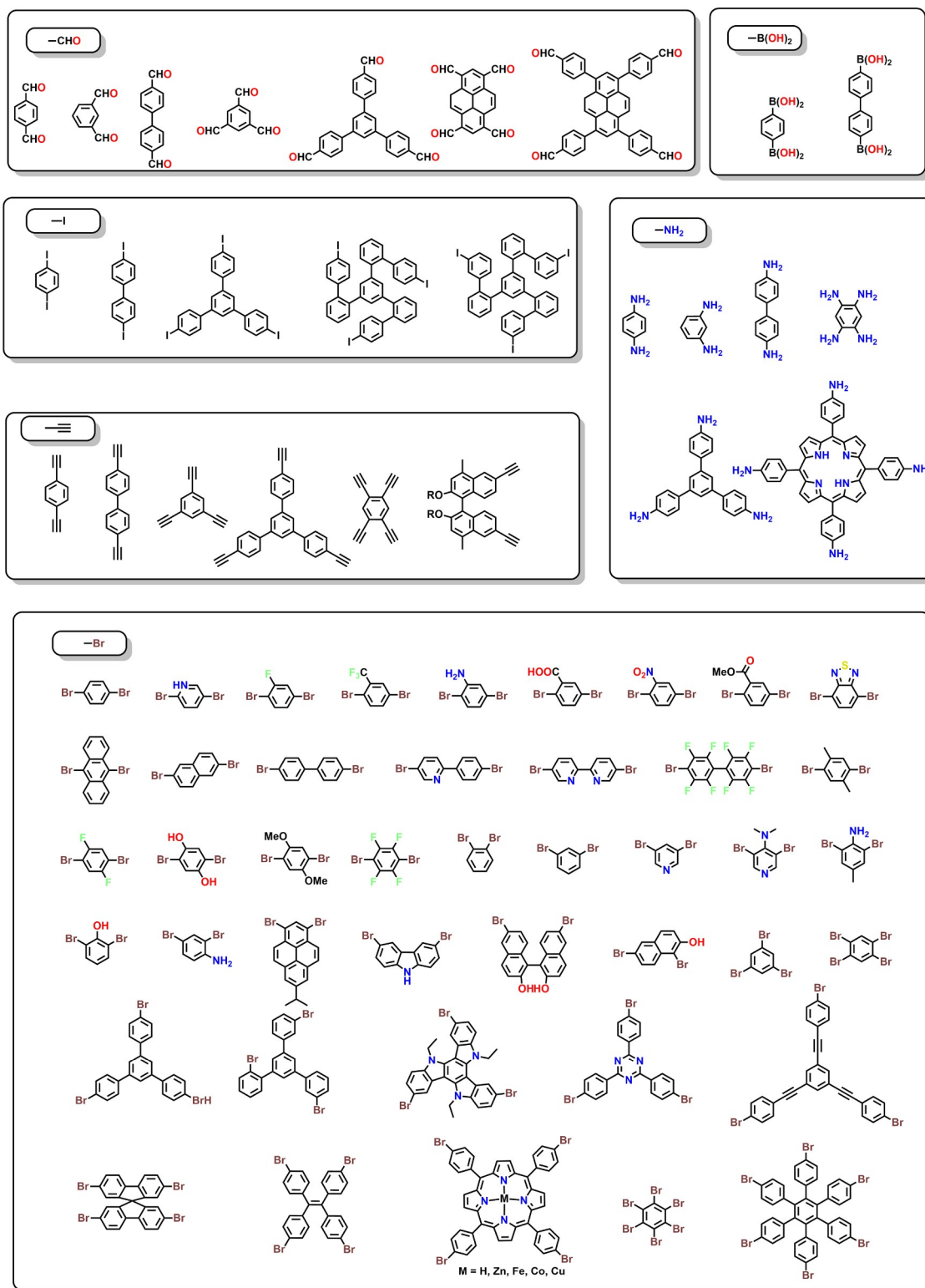


Figure 2 Summary of the terminal alkyne-, halogen-, aryl-boron-, aldehyde-, and amino-functionalized building blocks for CMP synthesis (color online).

products during this reaction, resulting in damage to CMP porosity.

In order to design photocatalysts for hydrogen evolution reaction, based on perylene with four polymerizable func-

tional groups, Jiang and coworkers [25,26] developed a series of perylene-containing CMPs (PrCMPs) *via* Suzuki-Miyaura cross-coupling reaction. The pore property and band gap of the resulting PrCMPs are tunable by selecting

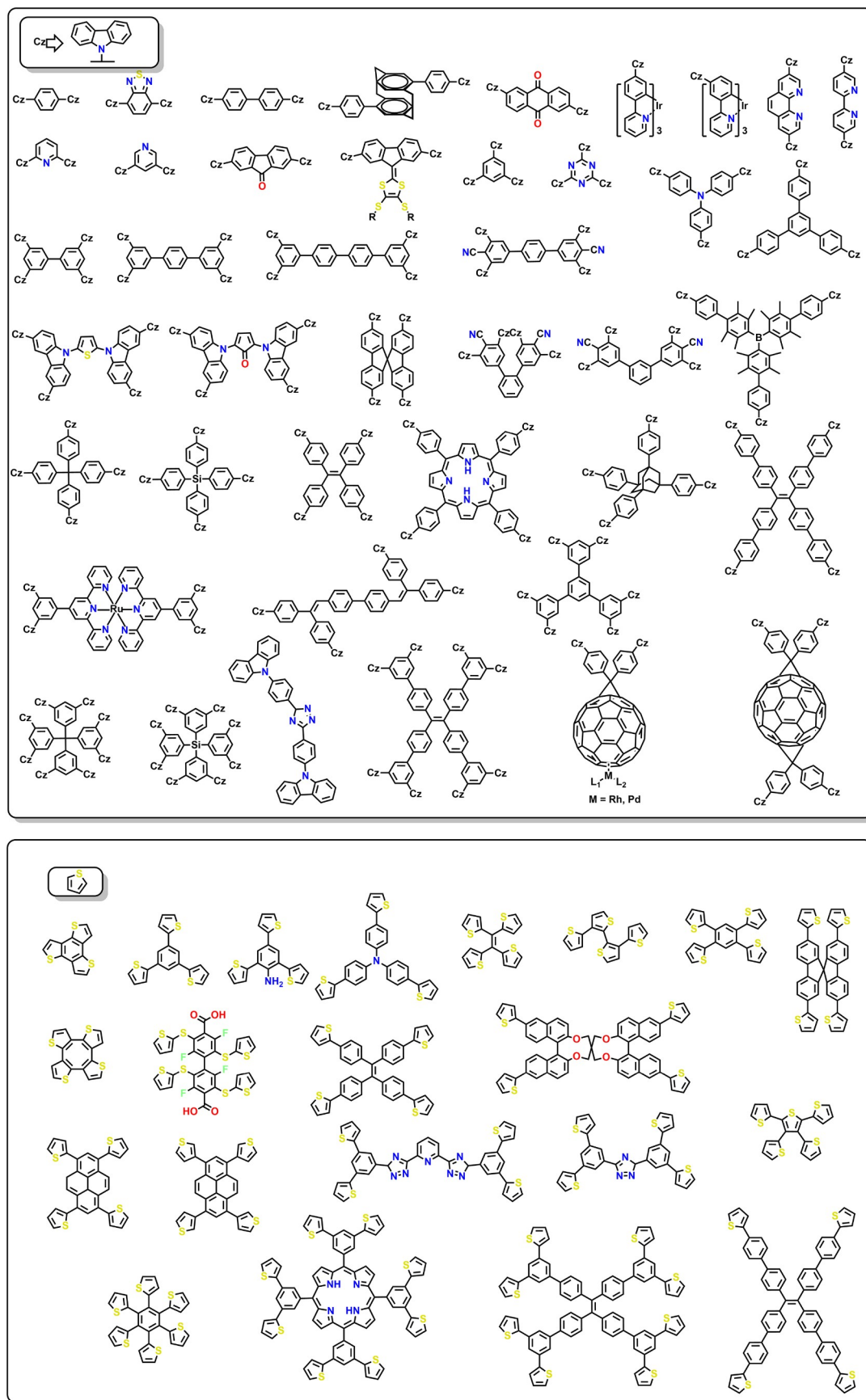


Figure 3 Summary of the carbazole- and thiophene-functionalized building blocks for CMP synthesis (color online).

the comonomers with different substituted groups and positions. This result demonstrates that the crucial role of the linkage geometry offers a general principle for the rational design of conjugated microporous polymer photocatalysts. Similarly, Niu and coworkers [41] synthesized two homologous conjugated skeletons of triazine units combined with perylene (CTP-1) and spirobifluorene (CTP-2) through the Suzuki-Miyaura coupling reaction, and the resulting materials served as the polysulfides immobilizer and catalyst to achieve high-performance Li-S batteries. Being compared with CTP-2, CTP-1 with perylene donor features a narrower band gap and faster electron transfer, thus exhibiting stronger binding ability toward polysulfides. These works broaden the understanding of the construction of CMPs by Suzuki-Miyaura cross-coupling reaction.

2.1.3 Preparation of CMPs by Yamamoto coupling reaction

Yamamoto reaction couples aryl halide monomers with nickel(0) as the catalyst to produce polymers with high specific surface area. The advantage of Yamamoto coupling reaction is that only one single type of aryl halide monomer is required, leading to a simple reaction procedure. This character simplifies the reaction conditions, such as reaction temperature, monomer solubility, solvent polarity, and specific catalysts. An important example of Yamamoto coupling reaction to prepare CMPs is the condensation of a carbazole derivative. Jiang and coworkers [23] synthesized a diindolocarbazole monomer for the construction of TCB-CMP with a large S_{BET} ($1,280 \text{ m}^2 \text{ g}^{-1}$) and blue luminescence.

CMPs with strong fluorescence are great candidates for sensing materials. A series of luminescent CMPs containing fluorescent units, such as triazine rings introduced by Cao and coworkers [24], and fluorene units introduced by Ren and coworkers [42], were prepared *via* Yamamoto coupling reactions. These luminescent CMPs show promising prospects in fluorescence detection. In view of the abundant types of commercially available halogen-functionalized monomers, the Yamamoto coupling reaction is considered one of the most commonly used methods for constructing CMPs.

2.1.4 Preparation of CMPs by cyclotrimerization reaction

Cyclotrimerization reaction is another kind of commonly used reaction for preparing CMPs. The “core”, such as benzene and triazine, is produced from cyclotrimerization reactions, and becomes part of the skeletons of CMPs. For example, three alkyne monomer units generate benzene as “core” linkages to form extended networks [43].

Cyclotrimerization reaction typically forms aromatic rings as linkages to obtain an extended network [44]. A lot of researches about the construction CMPs by cyclotrimerization reaction focus on the formation of benzene or triazine rings through alkyne or cyano-functionalized monomer, re-

spectively. In addition, Aldol self-condensation of di- and multiacetyl-containing building blocks catalyzed by thionyl chloride is a convenient route. A series of CMPs were synthesized by Han and coworkers [45] through this method, in which S_{BET} is as high as $832 \text{ m}^2 \text{ g}^{-1}$ when using acetyl-functionalized tetraphenylmethane as the monomer. As a type of cyclotrimerization reaction, this route is a promising synthetic strategy for CMP construction by using acetyl-functionalized monomers [46,47].

2.1.5 Preparation of CMPs by oxidative coupling reaction

The oxidative coupling reaction is a typical method for constructing CMPs. Using 1,3,5-triethynylbenzene, homo-coupled CMPs were synthesized by the oxidative coupling of terminal alkynes in the presence of Pd(II)/CuCl₂ and O₂ [48]. Besides the oxidative coupling for terminal alkynes, some electron-rich aromatics, such as carbazole, thiophene, and triphenylamine, were coupled *via* oxidative coupling reaction, which is catalyzed by Lewis acid including FeCl₃ and AlCl₃ in organic solution.

Representatively, the oxidative coupling reaction of 1,3,5-tri(9-carbazolyl)-benzene occurs at 3,6-position of carbazole units catalyzed by FeCl₃ to afford CMPs with S_{BET} as high as $2,200 \text{ m}^2 \text{ g}^{-1}$ [49]. Meanwhile, inexpensive catalysts are in favor of controlling costs in the preparation of CMPs *via* oxidative coupling reaction [50,51]. Afterward, more and more porous polycarbazoles as one important type of CMPs were reported. The porosity of these porous carbazoles can be effectively adjusted by changing the length, size, and number of active sites of carbazole-functionalized building blocks [52]. Yu and coworkers [53] synthesized a series of carbazole-based CMPs with tunable redox potentials and explored photocatalytic performance with regard to C-3 formylation and thiocyanation of indoles. As a result, CMP-CSU6 derived from 1,3,5-tri(9H-carbazol-9-yl) benzene showed high efficiency for C-3 formylation and thiocyanation of indoles at room temperature due to its good oxidative capability. Han and coworkers [54] developed carbazole-based CMPs bearing rhenium-metalated polypyridine functionalities *via* oxidative coupling reaction. As heterogeneous photocatalysts, these materials show high efficiencies for CO₂ photoreduction. As for the construction of metal-free photocatalysts, Yu and coworkers [55] synthesized CMPs with the phenothiazine unit as a core by oxidative coupling reaction of carbazole-based monomers. CMPs with phenothiazine-core exhibit superior photocatalytic performance towards Ugi-type reaction and aerobic selenation of indoles compared with phenothiazine-free counterparts. The intrinsic semiconductor property of polycarbazole networks propels them to perform as advanced porous materials in the fields of photo-/electro-catalysis, sensing, and electronics.

Preparing carbazole-based CMP films *via* the emerging electrochemistry method boosts the practical potential of

CMPs in cutting-edge applications, such as information storage and electron/proton conduction. Without additional catalysts, the oxidative coupling reaction of carbazole-functionalized monomers can be induced by electrochemical potential, and the products show the formation of porous films with the thickness of nanometers. The electrochemical method may be one of the most effective methods for preparing carbazole-based CMP films, which shows unique advantages in solving the non-processability of traditional CMP bulk materials, especially in the construction of electronic devices, optoelectronic components, and wearable devices [56–58]. By using tetraphenyl ethylene-bearing carbazole units as monomers, Gu *et al.* [59] developed a facile electrochemical method for the direct synthesis of large-area CMP films. The approach enables the preparation of CMP films within even a few seconds and allows precise control over the thickness of these CMP films with sub-nanometer precision. Inheriting the fluorescence from monomers, the thin films enable the detection of explosives with a concentration at parts-per-million levels. Applying the same electropolymerization method, a high-luminescence CMP film was constructed with central tetraphenyl ethylene “core” by Li and coworkers [60]. These dendrimer-based CMP films show excellent sensitivity to volatile organic compounds.

Similar to carbazole monomers, thiophene and thiophene-functionalized building blocks possess a high density of electron clouds. Thus, the vicinal carbon of sulfur on the thiophene ring is prone to form covalent bonds in the oxidative coupling reaction, and these thiophene-functionalized building blocks are woven into porous polythiophene materials [61]. Some porous polythiophene materials produced from designed monomers, such as COTh, 1,3,5-trithienylbenzene, 1,2,4,5-tetrathienylbenzene, and hexathienylbenzene, show the S_{BET} values of more than $1,000 \text{ m}^2 \text{ g}^{-1}$ [62,63]. Correspondingly, their porosity would be decisively influenced by the parameters of building blocks, such as the number of active sites. Notably, thiophene-based CMP films were successfully prepared *via* the electrochemistry method by Jiang and coworkers [64]. In the meanwhile, according to Wang and coworkers [65], the thiophene-based CMP films exhibit promising performance in photoenergy conversions and possess high potential in new application scenarios because the thiophene-based CMP is one of the few CMPs with sulfur-containing networks.

As for triphenylamine-based CMPs, Lu and coworkers [66] developed a novel conjugated poly[1,3,5-tri[4-(diphenylamino)phenyl] benzene] (MPDPB) with a pore size matching the size of bisphenol A (BPA) *via* oxidative coupling reaction. As a result, MPDPB showed super-high adsorption performance towards BPA and high absorbing stability under extreme environments due to suitable pore size distribution and high binding force between MPDPB

and BPA. In short, the oxidative coupling reaction benefits from the abundant kind of monomers, commercial catalysts, and mild reaction parameters, which contributes a lot to the development of CMPs.

2.1.6 Preparation of CMPs by Schiff-base condensation reaction

Although the Schiff-base reaction is generally applied to synthesize crystalline covalent organic frameworks owing to its reversibility, it is also a commonly used method for constructing CMPs *via* forming conjugated imine linkages between amine and aldehyde-functionalized monomers. For example, by Schiff-base condensation reaction, Han and coworkers [29] reported the construction of novel metallophthalocyanine-based CMPs (MPc-CMPs). The extended π -conjugation systems and the microporous structure enable MPc-CMPs to be considered promising photosensitizers for the generation of $^1\text{O}_2$. Lu and coworkers [67] constructed a series of porphyrin-based donor-acceptor (D-A) type CMPs through a Schiff-base reaction between metalloporphyrins (MTAPP) and benzothiadiazole (BT) units. The transfer and separation of photo-induced carriers can be significantly improved through the metal-to-ligand charge transfer and electron push-pull effect between porphyrin units (electron donor) and benzothiadiazole moieties (acceptor). These investigations provide new insight into the design and synthesis of novel CMPs with enhanced photocatalytic activities.

2.1.7 Preparation of CMPs by other reactions

Besides the above-mentioned bonding reactions, more and more network-forming reactions have been developed and applied to the construction of CMPs. Heck coupling reaction and Buchwald-Hartwig amination reaction form vinyl-linkage and carbon-nitrogen bonds in the presence of a Pd(0) catalyst and a base, respectively [35]. As for Buchwald-Hartwig amination reaction, simple inorganic salts are used to tune pore size distribution and S_{BET} of *N*-containing poly(triphenylamine). In detail, the pore size distribution of poly(triphenylamine) is narrowed to the microporous range after the addition of inorganic salts rather than a broad distribution of micropores, mesopores, and macropores. The S_{BET} of *N*-containing poly(triphenylamine) is radically improved from 58 to $1,152 \text{ m}^2 \text{ g}^{-1}$ [68]. Pyridyl building blocks with different substitutions were selected to synthesize four amine-linked CMPs (PTPA) networks *via* Buchwald-Hartwig cross-coupling reaction by Liao and coworkers [69]. PTPA obtained using 2,5-diaminopyridine dihydrochloride displays high specific capacitances. The polymer maintains good initial capacitances up to 65% upon 5,000 cycles. The formation of heterocycles serving as linkages between monomers can also endow CMPs with good porosity, such as phenazine ring, benzimidazole, and thiazolothiazole [70]. The emer-

ging functionalized building blocks of acetonitrile groups have constructed a series of acrylonitrile-linked CMPs with a high degree of conjugation through the condensation reaction with aldehyde groups [71]. In addition, some examples of CMPs synthesized through cross-linking of conjugated linear polymers were reported. For example, the 3D networks formed through cross-linking of polyaniline show porous structure, suggesting that these conjugated linear polymers can be regarded as a type of building block [72].

Owing to extended conjugation skeletons, high porosities, and excellent stabilities, CMPs have been evaluated for gas storage and separations, encapsulation of chemicals, heterogeneous catalysis, and so on. Furthermore, the development of new network-forming reactions attracts more types of monomers to participate in the construction of CMPs, which promotes the enrichment of the CMP types. These signs of progress allow CMPs to exhibit promising potential in the application of heterogeneous catalysis, photoredox catalysis, light emittance, sensing, energy storage, *etc.*

2.2 Porous aromatic frameworks

PAFs are another important member of the porous material family. They are well-known for their highly robust skeleton, ultra-large surface area, and high structural stability against extreme conditions including thermal, acid/basic, redox, and humid treatments [10]. The PAFs are constructed through bottom-up approaches from rigid organic monomers with pre-designed configurations, which are defined as building units, and the frameworks are cross-linked *via* carbon-carbon bonds [11].

In contrast to the crystalline frameworks constructed *via* dynamically reversible reactions, PAFs are generally syn-

thesized by irreversible coupling reactions. Although they are found to possess regularity in local structure, the distortion and free rotation of the phenyl-based fragments results in irregular network and architectural defects. Based on this unique structural feature, PAFs also distinguish them from other amorphous organic porous polymers, including HCPs with post-pillared polymer chains [73], polymers of intrinsic microporosity (PIMs) with distorted 1D polymeric skeleton [74], and CMPs originating from π -conjugated units [36].

As a remarkable example, the first porous aromatic framework (PAF-1) revealed an exceptionally large surface area with values of $5,600 \text{ m}^2 \text{ g}^{-1}$ in the Brunauer-Emmett-Teller (BET) model and $7,100 \text{ m}^2 \text{ g}^{-1}$ in the Langmuir model [75]. PAFs were synthesized under the guidance of theoretical prediction and designed by replacing the C-C bonds of diamond structure with benzene rings. The simulation indicated these porous materials were obtained with micro/meso pores and super-large specific surface areas. For example, tetrakis(*p*-bromophenyl) methane was selected as the tetrahedral monomer and linked by the Ullman coupling reaction for the preparation of PAF-1 (Figure 4). From the perspective of porous solids, PAF-1 simultaneously achieved the two important features of ultra-high stability and ultra-large surface area. Furthermore, the successful synthesis of PAF-1 revealed that high surface area can be obtained by amorphous networks, and thus it is regarded as a milestone for porous materials [76]. In the following decade, hundreds of PAF materials have been synthesized and the corresponding construction strategies, preparation methods, and extensive applications have been reported [77].

2.2.1 Synthesis of PAFs

Several key factors are essential for the design and synthesis

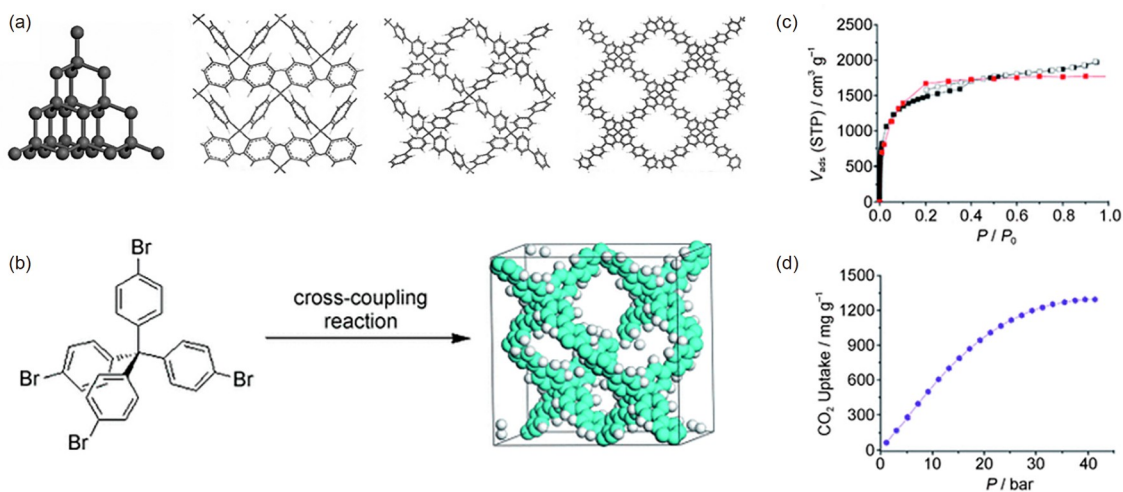


Figure 4 (a) Theoretical calculation of P1, P2, and P3, inserting respective one, two, and three benzene rings into the C-C bond of the diamond. (b) PAF-1 synthesized from the Ullman coupling reaction of tetrakis(*p*-bromophenyl)methane. (c) N_2 adsorption-desorption isotherms of PAF-1 powder at 77 K. (d) CO_2 adsorption isotherm at 298 K under high pressure [75]. Copyright 2009, Wiley-VCH (color online).

of PAF networks, including 1) building units with symmetrical configuration, 2) coupling reaction for efficient crosslinking, and 3) topology design strategy that directs the formation of framework structure. The reactive monomers normally contain benzene rings to form rigid building units with shapes of line, trigon, or tetrahedron. They hold the position of struts and joints and directly affect the overall structure of the porous materials. For example, monomers with three-reactive-node connected to each other are preferred to form two-dimensional hexagonal layered grids [78–81]. On the other hand, in order to achieve specific functions, targeted modifications of functional groups on these building units are required, like amino groups can be decorated on the aromatic unit to specifically bind to carbon dioxide molecules, thus improving the adsorption and storage capacity of carbon dioxide [80,82]. However, it is noteworthy that during the stage of PAF design some contradictions between reactive groups and functional groups should be considered. Specific functional groups may significantly affect the activity of reactive groups on reacting monomers. This in turn leads to a reduction in the yield of the coupling reaction, and thus, the continuity and extensibility of the grid are broken and structural defects increase [83].

With regard to the coupling reactions, a basic criterion for selecting coupling reactions is that they possess a high yield. Statistically, if the yield of a reaction is relatively low, it would seriously affect the integrity of the whole network when hundreds of such reactions occurred. Owing to the development of organic synthetic methodology, many ef-

fective coupling reactions such as Ullmann, Suzuki, Sonogashira-Hagihara, and Heck reactions have been applied for the preparation of PAF networks (Figure 5a) [84–87]. Such numerous choices provide us with lots of possibilities in the construction and functionalization of porous framework materials. For example, the reactivity of the Sonogashira-Hagihara reaction is barely affected by the functional groups. Through this reaction, functional groups such as carboxyl or amino groups in the network can be introduced into the PAF framework without reducing its porosity [27,28].

Topology design was extensively used for guiding the formation of crystalline open frameworks, such as metal-organic frameworks and covalent organic frameworks. The crystalline frameworks are usually achieved by reversible bond formation, so in the case of irreversibly linked frameworks like PAFs, the use of topology design strategy was to some extent ignored. However, it was revealed that the topology design was a powerful tool for structure prediction and function incorporation of PAF frameworks. Unique structures in PAF architecture can be designed by the selection of proper building units and suitable coupling reactions according to the guidance of topology design [88]. For example, triangular building monomers connecting to linear, triangular, and tetrahedral building units would respectively result in a series of PAF structures with tunable porous channels [89]. Desired functions can be decorated to the building units and introduced to the framework *in situ* [90]. Based on the above unique structural characteristics, PAF materials have been developed rapidly. Typical categories of

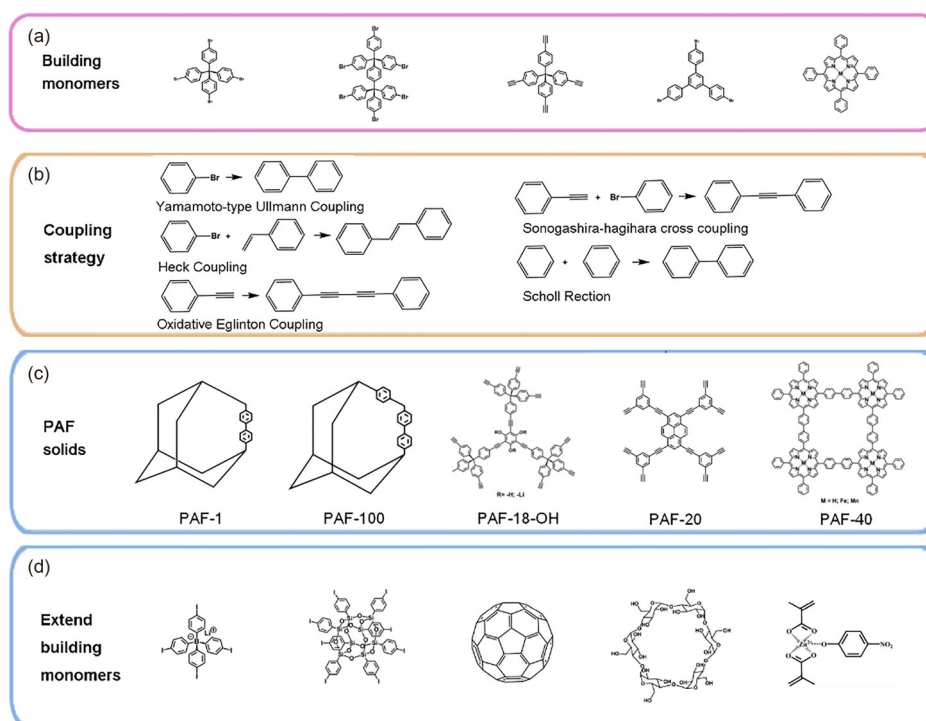


Figure 5 Schematic illustration of topology-directed design and final structures of PAF materials (color online).

large-surface-area PAFs, ion-skeleton PAFs, and molecularly imprinted PAFs are described below.

2.2.2 PAFs with high surface-area

Porous materials with large surface areas are an extremely precious feature. The large pore surface area indicates the existence of a large amount of space for mutual contact between the host and the object, thereby realizing the accommodation of a large number of atoms, molecules, ions, and the like. But in nature, matter tends to form densely packed structures and collapse occurs when the constructing bonds break caused by external stimulation. Therefore, it is scarce to obtain a rigid, stable material with a very large surface area. The successful synthesis of PAF-1 encouraged the research on the preparation of porous materials with a large surface area and excellent stability.

Isostructural porous networks of PAF-1 with different center atoms were first prepared. Qiu *et al.* [91] utilized tetrakis(*p*-bromophenyl)silane and tetrakis(*p*-bromophenyl)germane as building units replacing the tetrakis(*p*-bromophenyl)carbon for the PAF synthesis, resulting in the Si- and Ge-centered PAFs, denoted as PAF-3 and PAF-4, respectively. Zhou's group [92] adopted the four-node building monomers with different central motifs including adamantane, silicon, and germanium to synthesize the porous networks PPN-3, PPN-4, and PPN-5, respectively. All these samples presented extremely large specific BET surface areas with a value range from 2,900 to 6,500 m² g⁻¹.

Other PAF materials with the ultrahigh surface area were also reported. Zhu's group [93] has made great progress in the synthesis of high surface area PAFs. They exploited a building-unit-engineering strategy and synthesized two new types of PAF samples, namely PAF-100 and PAF-101. These two materials were constructed from asymmetric building units, which have the dimer configuration of tetrahedral tetrakis(*p*-bromophenyl)silane monomers, both exhibiting high BET surface areas over 5,000 m² g⁻¹. Meanwhile, these PAFs synthesized from dimer-shaped building units were found to have better structural regularity. The PAFs from the same building units were reported by Eddaoudi and coworkers [94]. They proposed a similar strategy named as the molecular-building-block approach. The obtained porous products also revealed ultra-large BET surface areas (ca. 5,120 m² g⁻¹ for KPOP-1 and 5,730 m² g⁻¹ for KPOP-2, respectively). Both works indicated the configuration of the building units and coupling reaction contributes to the synthesis of high surface area PAF materials.

2.2.3 Ion-skeleton PAFs

The recognition of guest molecules depending on their molecular size is effective but precise control of the pore size is usually hard to be achieved. Besides controlling the porosity of PAFs, pore chemistry is another important factor that af-

fects the property and application of the material. For example, molecules are selectively captured by porous materials when specific interactions exist between adsorbents and adsorbates. Electrostatic interaction is one of the most common interactions in the channels of porous materials [95]. A series of PAF materials with ionic sites on electrically neutral frameworks were designed and prepared [96–103]. In 2014, cationic-skeleton-based PAF-50 solids were synthesized *via* the *in-situ* reaction of melamine and cyanuric chloride [96,97]. After the ion-exchange process, the counterpart chloride ions in the porous channels can be replaced by fluorine, bromine, and iodine ion. Because each ion has a unique kinetic size, the pore size was precisely adjusted from 7.2 Å (F-PAF-50) to 3.4 Å (2I-PAF-50). The synergy between the electronegativity of the ions and the size-dependent sieving effect led to the effective separation of five gas molecules (H₂, N₂, O₂, CH₄, and CO₂).

Besides the cationic skeleton, an ionic building unit, lithium tetrakis(4-iodophenyl)borate (LTIPB), with a boron-based anion center and tetrahedral structure was selected as the raw monomer. Through a Sonogashira-Hagihara coupling reaction, three alkyne monomers such as 1,4-diethynylbenzene, 1,3,5-triethynylbenzene, and tetrakis(4-ethynylphenyl)methane served as linkers and copolymerized with LTIPB to produce PAF-23, PAF-24, and PAF-25 [98]. Due to the introduction of the ion center and aromatic motifs in the framework, the resulting materials with anionic centers are capable of capturing iodide molecules with a strong binding capacity.

The imidazolium salts are inert in some coupling reactions for PAF construction. Therefore, it is possible to introduce imidazolium cations in the PAF framework by *in-situ* synthesis, which ensures the even distribution of the cationic sites in the framework. The obtained ionic PAF (iPAF-1) can be used for the application of adsorptive desulphurization and as catalyst support [99]. The iPAF-1 exhibited the highest adsorptive desulphurization capacity of 769.23 mg g⁻¹ for dibenzothiophene, which is due to the affinity between electron-rich thiophene-based compounds and electrophilic imidazolium motifs, as well as the fast diffusion of thiophene-based compounds in the ionic channels. The Keggin-type vanadium-based polyoxometalates (POMs) which were anionic catalysts were immobilized in the iPAF-1 as catalyst supports. The catalysis performance of the POM@iPAF-1 indicated that the composites were able to catalyze organosulfur compounds into their corresponding sulfones with better conversion efficiency under milder reaction conditions than POM does by itself [100]. The iPAF support captured the substrates and the POM sites catalyzed the conversion with a synergistic effect in the heterogeneous catalysis systems. The imidazolium-based iPAFs also exhibited potential usages for biotoxin removal and gas separation [101].

The PAFs with pending ionic sites are able to incorporate metal ions through the acid-base interaction. The incorporated metal ions bring strong gas-adsorbing affinity to the framework. Based on this idea, a series of materials have been prepared by introducing Brønsted acid groups such as hydroxyl and carboxylic groups into the backbone materials (PAF-18-OH and PAF-26-COOH) [102,103]. Alkali metals, such as lithium, sodium, potassium, and magnesium, reacted with the above groups and subsequently gave a series of ionic PAF solids, including PAF-18-OLi, PAF-26-COOLi, PAF-26-COONa, PAF-26-COOK, and PAF-26-COOMg. The polarized porous architecture has significantly improved their gas adsorption performance, and the adsorption capacity for H₂ and CO₂ is obviously increased compared with the neutralized pores. On the basis of large specific surface areas, the ionized PAF materials can realize precise regulation of the surface polarity. The combination of the porous skeleton with the ionic properties may have great potential applications in the fields of environmental protection, heavy metal removal, and catalysis.

2.2.4 Molecularly imprinted PAFs

The synthesis of PAFs with diverse structures and controllable properties sheds light on the unique structural characteristics of PAF solids and their unique functional applications. The assembly of multiple functional groups within PAFs can maintain their specific spatial configuration after the decoration of PAF skeletons. In view of this feature, it is expected to introduce the aggregation of different functional units with unique geometric configurations in the PAF structures. The so-called molecular imprinting technology is an effective method to achieve the recognition of guest species including ions, molecules, biomacromolecules, and even micro-organisms [104–106].

In general, molecular imprinting technology goes through several processes. First, target substances assemble with several functional groups by means of hydrogen bonds, ionic bonds, coordination bonds, *etc.* Then, the assemblies are modified into the structure of the polymer. After eluting the template, the specific recognition sites are formed in the polymer matrix. Molecular imprinting technology has unique advantages, such as stable structure, low cost, easy operation, and high selectivity. However, a polymer matrix itself has a certain degree of flexibility, resulting in slow mass transfer, template molecule leakage, and low binding capacity. Recently, molecular recognition by molecular imprinting technology has been successfully combined with PAFs to achieve effective host-guest interactions, leading to a series of molecularly imprinted PAF materials (MIPAFs) [107–110].

Imprinting sites for lead were formed by the coordinating interactions of two carboxylic acid groups and two pyridyl groups with lead ions within a multi-directional framework

[107]. Subsequently, the combination of salicylaldehyde oxime, carboxylic acid groups, and pyridyl groups with uranyl ions resulted in the preparation of the uranyl imprinted PAFs with three functional groups [108]. It is worth mentioning that PAF materials have a highly stable skeleton, which bears multiple operations. This method can maintain the open pore structure of the PAF materials, thereby improving the binding efficiency for guest molecules. For example, through a multiple-step programming modification, the uranyl-specified bis-salicylaldoxime entity was combined into the porous framework. The prepared material manifested high ion selectivity and extremely high ion adsorption capacity. Its adsorption capacity is nearly 30 times higher than that of polymer-based adsorbents [109]. Besides the application for chemical recognition and adsorption, the molecularly imprinted PAFs also showed their potential usages in molecule recognition for selective catalysis. Carboxylic acid and imidazole group coordinate two zinc ions to form a hydrolysis complex for organophosphorus molecules. At the same time, zinc carboxylate ion was exploited to interact with *p*-nitrophenol for the role of the transfer complex. Both the hydrolytic complex and transfer complex were decorated to the PAF material to achieve a porous artificial enzyme with a tandem hydrolysis effect. The above materials show high binding capacity and selectivity when catalyzing the target reactions [110]. Compared with the molecularly imprinted polymer, the adsorption capacity of MIPAFs reveals a multifold increase. More importantly, the rigid skeleton of PAFs effectively maintains the relative spatial positions of each functional group, leading to an ultra-high selectivity for ions/molecules.

2.3 Covalent organic frameworks

COFs can be regarded as crystalline porous polymers, which possess periodic and covalently linked networks along with ordered pores. Being crystalline distinguishes COFs from other amorphous POPs. According to the principles of dynamic covalent chemistry [111] and reticular chemistry [112], numerous COFs have been successfully synthesized since 2005 when COFs were first reported [17]. However, relying on the use of reversible reactions, the obtained COFs always lack adequate stability. In addition, limited by the category of reversible reactions and symmetry of building blocks, the synthetic protocols and topologies of COFs were awaited to be diversified. Furthermore, the acquirement of highly crystalline COFs, *i.e.*, single-crystal COFs, was difficult because of the fast nucleation process in the synthetic systems resulting from the fast formation of covalent bonds. It is highly desired to develop new synthetic methodologies and strategies to enhance the stability and crystallinity and broaden the structural diversity of COFs.

In 2011, Wang and coworkers [18] reported the first work

of COFs in China. They constructed the first 2D imine-linked COF, denoted as COF-LZU1, to explore the application in heterogeneous catalysis. A decade later, an increasing number of research groups in China participated in the research of COFs [113–123]. The main contributions devoted by our colleagues to the development of the synthesis of COFs can be divided into four parts: new strategies, new linkages, new topologies, and chiral COFs, as highlighted herein.

2.3.1 New strategies

The most difficult thing in the synthesis of COFs is to achieve the crystallization and reaction process simultaneously. Aiming to synthesize COFs with high crystallinity and stability, the establishment of effective and general synthetic strategies is fundamentally important. Herein, we summarized the representative and influential strategies developed by the researchers in China.

Protective group strategy. In 2016, Wang and coworkers [116] reported the synthesis of imine-linked COFs from the condensation between amines and dimethyl acetals. This protective group strategy of using acetals rather than aldehydes can avoid the oxidation of aldehydes in synthetic conditions; besides, acetals have better solubility than their aldehyde counterparts, which is advantageous for the crystallization process. This work exemplified the control in crystallization by tuning the reactivity and solubility of monomers in the synthesis of imine-linked COFs. Notably, this strategy has been widely applied to explore linkage chemistry [124] and synthesize highly crystalline COFs [125].

Reformation strategy. In 2016, Guo and coworkers [117] presented an ingenious strategy to achieve the disorder-to-order reformation from amorphous networks to crystalline COFs. They first covered the Fe₃O₄ nanoclusters with disordering imine-linked organic polymer shells. Then, the amorphous-to-crystalline transformation would be realized through the thermodynamic control process with pyrrolidine as the catalyst. This reformation strategy provides a good choice for the construction and functionalization of crystalline nanoCOFs by post-treatment.

Linker exchange strategy. In 2017, Zhao and coworkers [126] achieved the COF-to-COF transformation by heterogeneous linker exchange. Linkers in pristine COFs could be replaced by other linkers *via* the dynamic exchange of covalent linkages. This strategy can help to obtain COFs which are hard to be synthesized in the one-pot construction and has been widely applied to constructing COFs with new linkages [127,128].

Modulator strategy. Growing single crystals represents the highest level of controllability on the COFs' synthesis. In 2018, Wang and collaborators [129] applied aniline as the modulator for growing high-quality large single crystals of

3D imine-linked COFs. The addition of large excess of aniline can alter the synthetic path from Schiff-base condensation to a more reversible imine exchange reaction, which is beneficial for slowing the nucleation in the crystallization process. Thus, the structural information at the atomic level of COFs, such as degree of interpenetration, arrangement of covalent bonds, identification of chiral topology, host-guest interaction, and stacking mode, could be disclosed experimentally by single-crystal X-ray diffraction data.

“Two-in-one” strategy. Screening the solvents is an indispensable procedure in the synthesis of COF. However, the conventional trial-and-error experiment is highly time-demanding and labor-consuming. The reason may lie in the different solubility of monomers which would lead to the mismatched reactivity of monomers in the crystallization process. To resolve this problem, Chen and coworkers [130] developed the “two-in-one” strategy, which combined two different reactive sites into one monomer, for the COF synthesis. The presence of these “two-in-one” monomers could make the corresponding COFs being highly crystalline and facilely synthesized in various solvents.

Cascade reactions. Reversible reactions were mainly explored to develop new linkages of COFs. However, the stability of COFs is always unsatisfactory because of the presence of these weak covalent linkages. Aiming to create the robust linkages of COFs, Wang and coworkers [118] strategically combined reversible and irreversible reactions into a cascade protocol for the one-pot construction of benzoxazole-linked COFs. The reversible steps may correlate to the crystallization process, whereas the irreversible transformation could help to form strengthened covalent linkages, so as to obtain COFs with high stability even in strong acidic or basic conditions. After this work, many robust linkages, such as furan [131] and pyrano[4,3-*b*]pyridine [119] linkages, have been developed through the cascade reactions.

Multicomponent reactions. In 2019, Wang and coworkers [118] developed an elegant strategy that exploits multicomponent reactions to construct robust COFs. They achieved the construction of imidazole-linked COFs *via* the co-assembly among diketones, ammoniums, and aldehydes. The formation of each cyclic linkage involved the formation of five covalent bonds in a one-pot protocol, which exhibited a higher level of complexity and precision in COF synthesis. Notably, benefiting from this strategy, the elaborate design of monomers could be avoided. Nowadays, many readily available compounds, *i.e.*, 2-aminopyridine [132], sulfur [133], phenylacetylene [134,135], TMSCN [134], and phosphoric acid [136], could be reticulated to yield robust COFs.

2.3.2 New linkages

The requirement in terms of high stability, high crystallinity,

and functional diversity inspired the development of linkage chemistry of COFs. Numerous new linkages of COFs were discovered through the introduction of classical organic reactions from conventional organic chemistry. It should be noted that many new linkages were discovered by Chinese colleagues for the first time (Figure 6).

Imine-derived linkages. Imine-linked COFs are the most widely explored family; however, the strong polarization of imine bonds would undermine the chemical stability of imine-linked COFs. To address this issue, researchers explored some strategies to transform the imine bonds into other chemical linkages with higher stability. In 2018, Wang and coworkers [137] reported the one-pot construction of ultrastable benzoxazole-linked COFs by developing a cascade reactions strategy. The formation of benzoxazole rings involved a cascade sequence, which combined reversible imine formation, irreversible cyclization, and oxidation between 2,5-diamino-1,4-benzenediol dihydrochloride and multitopic aldehydes. Recently, they also achieved the one-pot construction of fused-ring-linked COFs [119]. By conducting a cascade protocol involving Schiff base condensation, intramolecular [4 + 2] cycloaddition, and dehydroaromatization, a series of bicyclic pyrano[4,3-*b*]pyridine COFs were successfully constructed. In 2019, Zhao and coworkers [138] constructed amination-linkage COFs by the condensation of piperazine with D_{2h} symmetric tetra-aldehydes. The formation of amination linkage involved Schiff base condensation and the nucleophilic attack on Schiff base by another secondary amine.

Through the integration of multicomponent reactions strategy and isocyanide chemistry, Wang and coworkers [132] synthesized a series of pyrimidazole-based COFs *via* Groebke-Blackburn-Bienayme reaction from isocyanides, aminopyridines, and aldehydes. By carrying out the three-

component Povarov reaction, Yang and coworkers [139] prepared tetrahydroquinoline-linked COFs in a one-pot fashion between multitopic anilines, multitopic aldehydes, and ethyl vinyl ether. In 2020, Dong and coworkers [134] reported the one-pot construction of the α -aminonitrile-linked COF by a three-component Strecker reaction between trimethylsilyl cyanide, 1,3,5-tri(4-aminophenyl)benzene, and 2,5-dimethoxy terephthalaldehyde. Notably, they lately achieved the catalytic asymmetric synthesis of COFs for the first time [135]. Two enantiomers of COFs with chiral propargylamine linkages were constructed by applying the asymmetric multicomponent A^3 coupling reaction.

The post-synthetic modification is another powerful tool to achieve the linkage development of COFs. In 2018, Deng and coworkers [140] successfully transformed imine-linked COF-300 to secondary amine-linked COF by using NaBH_4 as the reducing agent. In 2020, Zhao and coworkers [141] achieved the construction of thieno[3,2-*c*]pyridine-linked COFs *via* the Pictet-Spengler reaction between imine carbons in the prepared imine-linked COFs and thienyl groups which were carefully placed at the *ortho* position of aniline-derived monomer. In 2021, Chen and coworkers [142] reported the synthesis of arylamine-linked COFs which were prepared from the ketamine-linked COFs after the post-oxidative treatment. Lately, Wang and coworkers [143] constructed the first ladder-type COFs by the post-synthetic conversion. The preintegrated alkyne groups can react with imine-derived 2-aza-1,3-dienes *via* the intramolecular Povarov reaction to afford chromenoquinoline linkages.

Olefin-based linkages. Traditional imine-linked COFs suffer from some disadvantages, such as the relatively low stability and poor electron delocalization directly related to their highly reversible dynamic covalent bond linkers, severely limiting their potential application. The carbon-car-

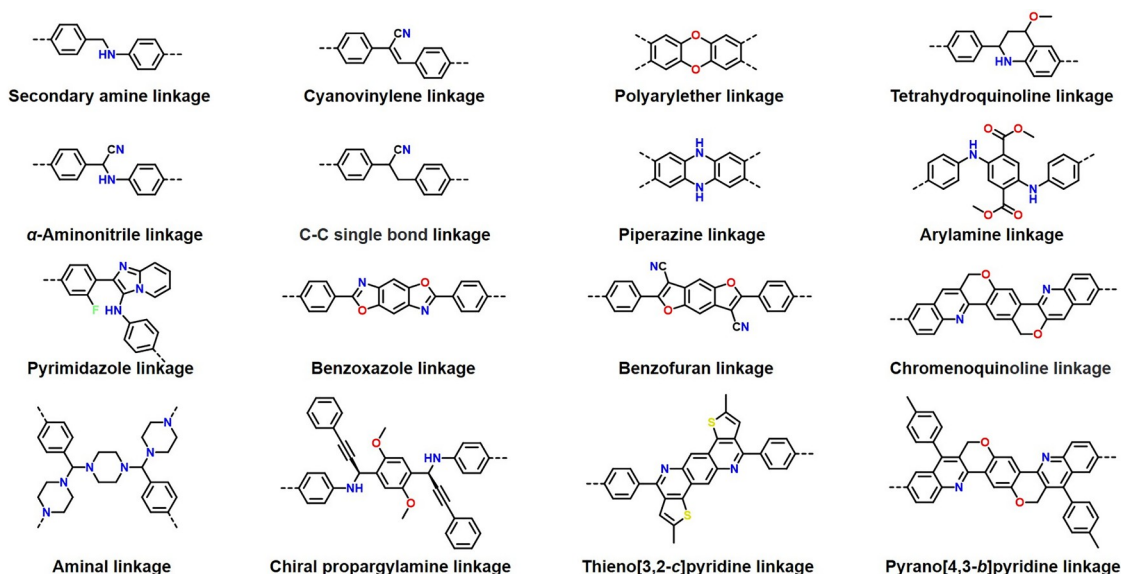


Figure 6 Chemical linkages developed in China (color online).

bon double bond formed by Knoevenagel condensation was successfully developed as linkages for the construction of COFs, exhibiting significant improvements in stability and electron communication. To date, several families of COFs reticulated by cyano-substituted vinylene or unsubstituted vinylene linkages have been successfully developed.

In 2016, the first example of olefin-linked COF, 2DPPV, was created by Zhang and coworkers [30] through Knoevenagel condensation of 1,4-phenylene diacetonitrile and three armed aromatic aldehydes through activating α -carbon atoms of cyanostilbene moieties in the presence of base catalyst. The C_2 symmetric 1,4-phenylene diacetonitrile (PDAN) as a key monomer was subsequently used for the construction of other olefin-linked COFs. For example, In 2019, Wang *et al.* [31] designed a 2D vinylene-linked COF using porphyrin multi-aldehyde units and PDAN as building blocks. Zhao and coworkers [120] utilized PDAN for the Knoevenagel condensation with (2,4,6-tris(4-formylphenyl)-1,3,5-triazine (TFPT) and successfully synthesized a vinylene-linked COF. Importantly, Cao and coworkers [144] achieved the first synthesis of olefin-linked 3D COF by Knoevenagel condensation between the elaborately designed saddle-shaped aldehydes and 1,4-phenylenediacetonitrile. By combining reversible Knoevenagel condensation with irreversible cyanide migration and oxidative cyclization, Gu and coworkers [131] reported the synthesis of benzofuran-linked 2D COFs by connecting salicylaldehyde derivatives and acetonitrile-based building blocks. Cui and coworkers [145] synthesized the chiral COFs linked by the C–C single bond *via* the reduction of olefin-linked COFs by NaBH_4 . Recently, Qiu and coworkers [146] utilized the C_3 symmetric 1,3,5-phenylene for the reaction with naphthalene-2,6-dicarbaldehyde or 2,2',2''-(benzene-1,3,5-triyl)triacetonitrile and successfully synthesized the cyanovinylene-linked COFs (donated as NDA-TN and BDA-TN). Using a similar strategy, they also reported a triazine-based cyanovinylene-linked COF termed BTA [147].

In comparison to a cyanovinylene linkage, an unsubstituted vinylene linkage, owing to its higher geometric symmetry and less steric interference, seems to be more favorable to creating highly crystalline C=C linked COFs. Based on this knowledge, Zhang and coworkers [148] used 3,5-dicyano-2,4,6-trimethylpyridine (DCTMP), whose electron-deficient characters make it easy to generate carbon anions at its three arylmethyl carbon atoms in the presence of organic bases, to construct COFs with unsubstituted vinylene linkages by Knoevenagel condensation.

To generate COF with porous graphene analog, embedding electronegative heteroatoms into aromatic rings might be an efficient tool to generate enough electron-deficient character for activating the attached methyl carbons and facilitating Knoevenagel condensation. Zhang *et al.* have paid great effort to develop a series of vinylene linkage COFs with

1,3,5-trimethyl-2,4,6-tricyano phenyl (TCM) [149], 2,4,6-trimethyltriazine [150,151], DCTMP [152], tricyanomesitylene [153], and 2,2',6,6'-tetramethyl-4,4'-bipyridine [154] as key monomers.

Similarly, Jiang and coworkers [155] synthesized the unsubstituted vinylene-linked COF, namely TM-TPT-COF by the reticulation of the two triazine monomers, 2,4,6-trimethyl-1,3,5-triazine (TM) and 1,3,5-tris-(4-formylphenyl)-triazine (TPT). Zhang and coworkers [156] conducted an aldol condensation between 2,5-dimethylpyrazine (PZ) and 1,3,5-triformylbenzene (TFB) to yield a vinylene-linked COF using benzoic anhydride as acidic catalyst.

For ionic vinylene-linked COFs, the incorporation of multiple functions into a COF network represents a highly efficient strategy for the integrated and extended applications of COF materials. Zhang and coworkers [157] developed a concise approach to acquire 2D ionic vinylene-linked COF structures, in which a cationic monomer 2,4,6-trimethylpyridinium was used. Along this line, they successfully synthesized the first example of ionic vinylene-linked 2D COFs.

Other linkages. In 2019, Fang and coworkers [158] synthesized polyarylether-linked COFs *via* nucleophilic aromatic substitution reactions from *ortho*-difluoro benzene and catechol-building units. The stability of polyarylether-linked COFs even can outperform zeolite materials. Recently, Huang and coworkers [159] reported the construction of piperazine-linked COFs *via* the nucleophilic substitution reaction between octaminophthalocyanines and hexadecafluorophthalocyanines.

2.3.3 New topologies

The construction of COFs with new topologies is an important way to enrich the structural diversity of COFs. Based on the synthesis of building blocks with higher symmetry and the combination of building blocks with various symmetry, numerous COFs with new topologies were discovered by researchers in China (Figure 7).

New topologies of 2D COFs. Heteropore COFs represent a class of interesting family in COFs, which were created by Zhao's group. In 2014, Zhao and coworkers [121] achieved the synthesis of a dual-pore COF *via* the condensation between D_{2h} symmetric 4,4',4'',4'''-(ethene-1,1,2,2-tetra-yl)-tetraaniline and C_2 symmetric terephthalaldehyde. This dual-pore COF possesses a novel and unique **kgm** topology. In 2019, they also constructed a minimal-linked COFs with **cpj** topology [138]. They continuously enriched this family through the successful synthesis of triple-pore COFs [126] and tetrad-pore COFs [160], which greatly increased the structural complexity of COFs.

Recently, Cui and coworkers [166] achieved the construction of 2D COFs with unprecedented **cem** topology. The key is the use of a pyrrole-based monomer with pseudo-

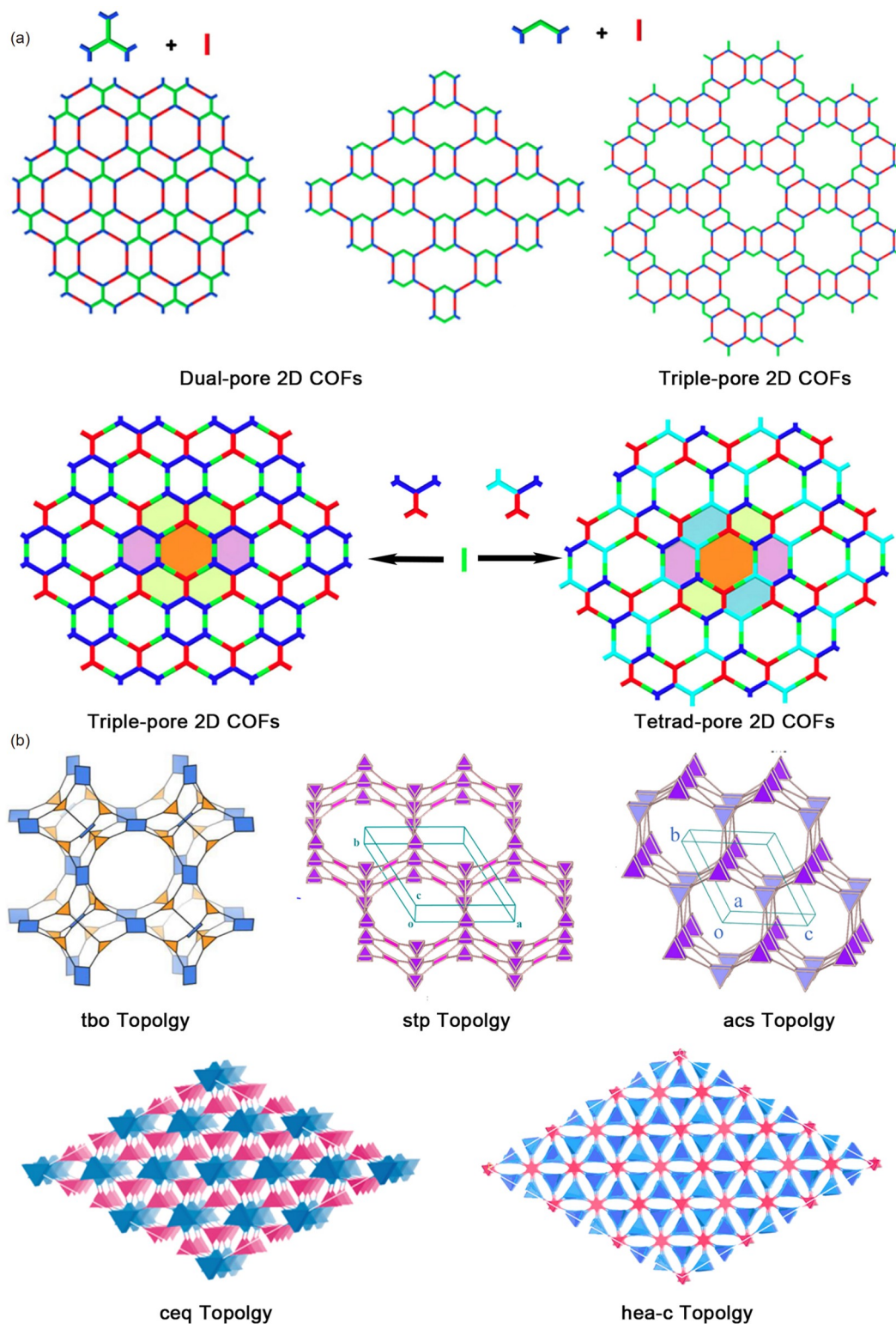


Figure 7 Some New topologies developed in China [126,160–165] (color online).

fivefold symmetry. These COFs also possessed heteropore structures.

New topologies of 3D COFs. The combination of building blocks with different symmetries is a powerful tool to dis-

cover COFs with new topologies. In 2016, Wang and coworkers [122] synthesized a novel 3D pyrene-based COF with **pts** topology from the combination of tetrahedral (T_d symmetry) and rectangle (C_2 symmetry) building blocks. Be-

sides, 3D COFs with new topologies can also be constructed through the combination of 2D building blocks. In 2018, Zhong and coworkers [167] successfully synthesized two 3D COFs with **ffc** topology by the condensation between D_{2h} symmetric 4,4',4'',4'''-(ethene-1,1,2,2-tetrayl)tetraaniline and C_3 symmetric monomers. In 2020, Cui and coworkers [161] also constructed two novel 3D COFs with **tbo** topology by the condensation between C_4 symmetric porphyrin-based tetrotropic amine and C_3 symmetric aldehydes.

Creating the monomer with higher symmetry is important to enrich the topology of 3D COFs. In 2020, Fang and coworkers [162] reported the first synthesis of a monomer with D_{3h} symmetry, that is 2,3,6,7,14,15-hexakis(4-formylphenyl)triptycene. Taking advantage of the triptycene scaffold, this monomer can serve as triangular prismatic nodes. Accordingly, they constructed the first 3D COF with **stp** topology. The density of this 3D COF is the lowest among crystalline materials reported so far (0.108 g cm^{-3}). By applying this triptycene-based monomer, 3D COFs with **ceq** topology [163,164] and **hea** topology [165] were also reported. Lately, Zhang and coworkers [168] achieved the synthesis of building blocks with unprecedented eight valencies. They synthesized 3D COFs with **pcb** topology by using the 8-connected porphyrin-based aldehydes to react with C_2 symmetric monomers.

Note that not all topologies of COFs can be predicted according to the combination of monomers with certain symmetries. Wang and coworkers [129] discovered a rare **lon** topology of LZU-111. They obtained this important structural information from the single-crystal diffraction data of the COF. Notably, LZU-111 possessed a chiral space group. Recently, Wang and coworkers [169] achieved the synthesis of a 3D COF with unprecedented **ljh** topology through steric control. In this work, the replacement of methoxyl groups by phenyl groups in the C_2 symmetric building block would change the topologies of corresponding COFs from **pts** to **ljh**.

2.3.4 Chiral COFs

Chiral COFs, abbreviated as CCOFs, are highly attractive for their potential in various applications, such as asymmetric heterogeneous catalysis, chiral separation, chiral sensing, and chiral optics. However, it is a great challenge to construct CCOFs. The reason may lie in the intrinsic mismatch between the symmetry for crystalline structure and asymmetry for chiral moieties (Figure 8).

Strategy development. In the beginning, the synthesis of CCOFs relied on the post-synthetic strategy which incorporated the chiral moieties into achiral COFs [123]. Wang and coworkers [170] achieved the direct construction of CCOFs from a chiral building block. The elaborately designed chiral monomer integrated the symmetric and robust benzo[*d*]imidazole moiety and the chiral pyrrolidine pedant,

which is the key to obtaining highly crystalline CCOFs. By following this design principle, they continuously established the library of CCOFs *via* divergent synthesis [171]. Chiral pedants, which contained hydrogen-bonding moiety, secondary amine, tertiary amine, or guanidine, can be facilely embedded into benzo[*d*]imidazole-based building blocks. Eight CCOFs with high crystallinity were constructed for screening their catalytic properties in asymmetric amination reactions.

Regarding the expansion of the library of CCOFs, Cui and coworkers [172] also proposed the multivariate approach for the construction of chiral 2D COFs. First, they developed a series of 1,3,5-tris(4-aminophenyl) benzene (TFB)-based chiral building blocks which were modified by chiral pyrrolidine or imidazolidine moiety. They synthesized a series of binary CCOFs by the condensation of TFB with dimethoxyterephthalaldehyde. The densities of TFB-based chiral monomers could be tuned by a three-component strategy by mixing with 2,4,6-tris(4-aminophenyl)benzene. Ternary CCOFs were utilized for screening asymmetric α -aminooxylation, asymmetric Aldol reactions, and asymmetric Diels-Alder reactions, which showed comparable or even superior performance in reaction selectivity in terms of stereoselectivity and diastereoselectivity when compared with their homogeneous counterparts.

The chirality of CCOFs in the aforementioned strategies originated from the molecular chirality of monomers. In 2018, Cui and coworkers [173] developed the “chiral induction strategy” for the construction of CCOFs. By using enantiopure 1-phenylethylamines as the chiral additives, the single-handedness in threefold-symmetric tris(*N*-salicylideneamine) cores in these CCOFs could be established. In 2020, Dong and coworkers [135] achieved the catalytic asymmetric synthesis of CCOFs. With the presence of a catalytic amount of copper salt and chiral ligands, CCOFs could be constructed *via* asymmetric A^3 coupling reaction from multitopic aldehydes, multitopic anilines, and phenylacetylene.

Structural diversity. The incorporation of privileged chiral scaffolds, such as TADDOL, Salen, and BINOL, is an important way to enrich the type of CCOFs and further explore their functionalities. In 2016, Cui and coworkers [174] successfully introduced the TADDOL skeleton into COFs. They synthesized the enantiopure TADDOL-derived tetraaldehydes. Possessing the semirigid backbone, these tetra-topic TADDOL-based monomers could react with flexible 4,4'-diaminodiphenylmethane *via* the Schiff-condensation to produce corresponding chiral TADDOL-based COFs. In 2018, they [175] reported the construction of 3D CCOFs for the first time. 3D TADDOL-based COF with imine linkage was prepared from the condensation between enantiopure TADDOL-derived tetraaldehydes and tetra(4-anilyl)methane. After the post-synthetic oxidation for imine-linked

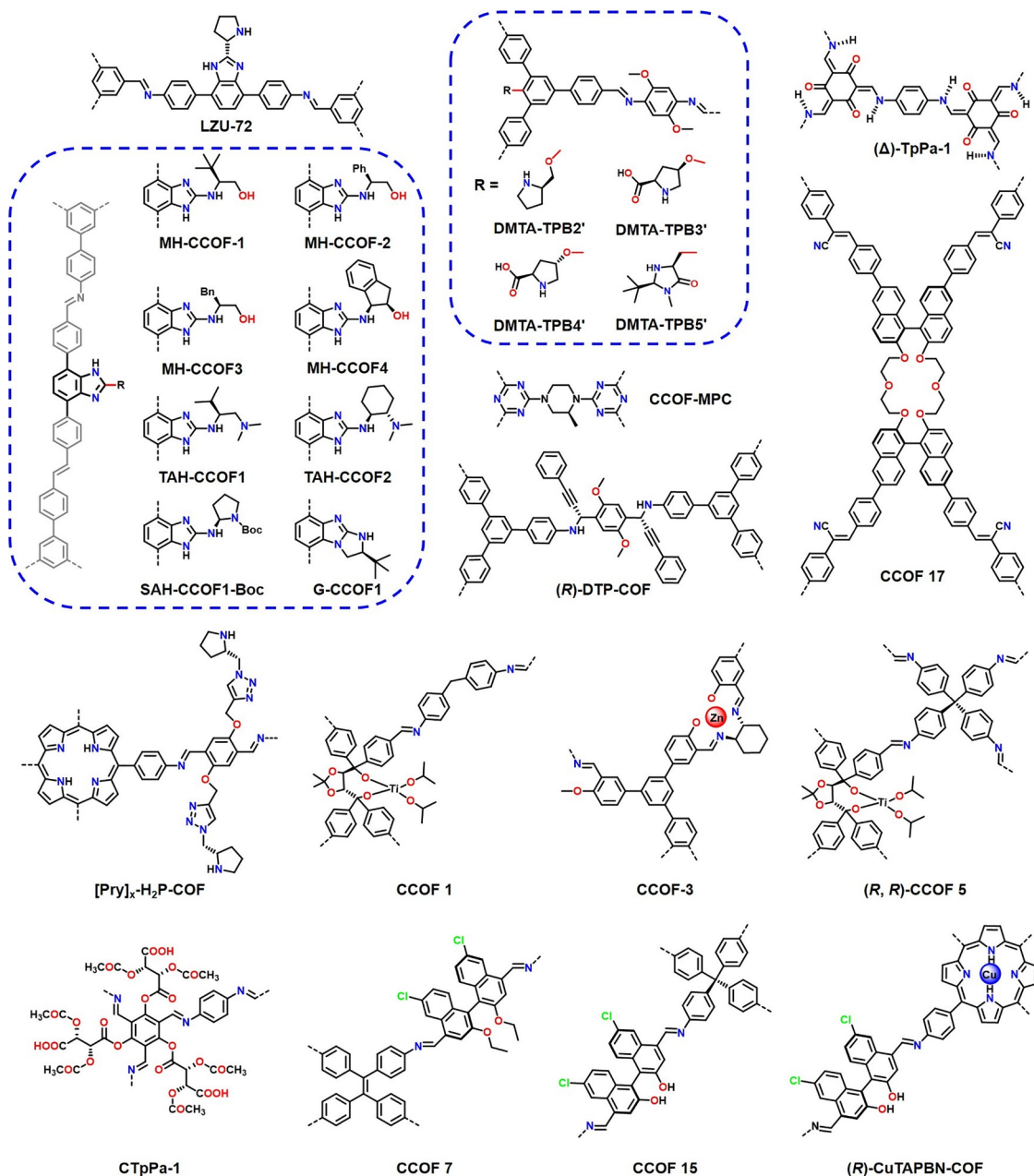


Figure 8 Chiral COFs developed in China (color online).

TADDOL-based 3D COF, the corresponding amide-linked 3D TADDOL-based COF could be obtained with retaining crystallinity, permanent porosity, and enhanced chemical stability. Both COFs can be used as chiral stationary phases for high-performance liquid chromatography to separate racemic alcohols. This case represents the first application of COFs in high performance liquid chromatography (HPLC).

In 2016, Yan and coworkers [176] achieved the one-pot construction of CCOFs from a tartaric acid-functionalized monomer with diamines. The chiral monomer was prepared from the reaction between 1,3,5-triformylphloroglucinol and enantiopure (+)-diacetyl-L-tartaric anhydride. These COFs

possessed abundant hydrogen-bonding sites, which could increase the interlayer interaction for enhancing crystallinity. Besides, they also applied these COFs into capillary columns for chiral gas chiral chromatography.

Chiral Salen-based COFs were reported by Cui and coworkers [177] in 2017. By exploiting the enantiopure 1,2-diaminocyclohexane as the chiral source, the chiral zinc-coordinated Salen scaffold could be formed between the condensation of chiral 1,2-diaminocyclohexane and trisallylaldehydes when hydrate $\text{Zn}(\text{OAc})_2$ was the catalyst. Notably, a series of Salen-based CCOFs could be obtained by the alteration of the zinc ions with other active metal species,

such as Cr, Co, and Mn cations, *via* one-step or two-step ion exchange. These chiral Salen-based COFs could serve as excellent heterogeneous catalysts for asymmetric cyanation of aldehydes, Diels-Alder reaction, alkene epoxidation, epoxide ring-opening, and other cascade reactions.

In 2017, Dong and coworkers [178] synthesized a C–N bond-linked CCOF through the copolymerization between *S*-(+)-2-methylpiperazine and cyanuric chloride. Continuously, they reported a porphyrin-based homochiral covalent organic framework through the C–N coupling reaction between *S*-(+)-2-methylpiperazine and copper-coordinated tetrabromophenolphthalein [179]. These CCOFs could serve as robust supports for metal nanoparticles to achieve asymmetric catalysis.

In 2019, Cui and coworkers [180] first applied the enantiopure 1,1'-binaphthol (BINOL) derivative as the chiral source to achieve the synthesis of CCOFs. Recently, they [181] also achieved the construction of 3D BINOL-based CCOFs and explored their catalytic application in asymmetric acetalization of 2-aminobenzamide and aldehydes. In 2021, Dong and coworkers [182] reported the construction of CCOFs integrated by Cu-porphyrin and (*R*)-BINOL moieties. These CCOFs were applied to synthesize key drug intermediates, namely (*S*)-CIK, under the irradiation of visible light ($\lambda=420$ nm) and even sunlight. In 2022, Cui and coworkers [145] successfully incorporated the chiral crown ether into the framework of olefin-linked COFs. The chirality of the crown ether monomer was controlled by two BINOL moieties. Possessing high stability and homochirality, these COFs were packed in HPLC and GC columns for the separation of a wide range of racemic compounds and showed excellent performance [183].

2.4 Covalent triazine frameworks

Since the fabrication of CTFs *via* the ionothermal method in 2008 [19], broad interests have been triggered in exploring this kind of material in diversifying their skeletons and thermal/electric/optic properties [184–189]. The vast organic library of versatile multiarmed monomers and cross-linking methodologies afford an unlimited potential for engineering the structures and tailoring the properties of the CTFs' π -conjugated networks [190]. Elaborate tuning on the monomer structures and reaction procedures/parameters leads to effective integration of the alternating arrangement of the triazine-fused units within the skeleton towards task-specific applications.

Structure engineering of CTF materials, like monomer design, controllable functionalization, and advanced synthesis strategies, is crucial to tune the properties, such as porosity [19], crystallinity [191,192], morphology [193], and defect of the as-afforded materials, which, in turn, affect their performance in task-specific applications. Considering the

pivotal role of CTFs' synthesis method in the structure-property-application, it is highly required to summarize and compare the advantages and disadvantages of different synthesis methods, which can guide monomer design and synthesis pathway selection to achieve far-reaching applications.

Here, CTFs were defined as materials constructed starting from monomers with no triazine units being involved [194]. So far, the involved synthesis methods contain ionothermal synthesis method [19], superacid (trifluoromethanesulfonic acid)-catalyzed method [195], phosphorus pentoxide (P_2O_5)-catalyzed direct condensation of aromatic amides [196], and low-temperature polycondensation method [197] (Figure 9). Firstly, we survey the development of different types of methods. We also take a critical look at the ability to design CTFs at the atomistic level, as considered from the viewpoint of individual functions; then challenges in state-of-the-art systems and potential opportunities to extend the boundary of this promising material and the synthesis method will be discussed.

2.4.1 Synthesis of covalent triazine frameworks

Ionothermal method. The classic, which was also the pioneering work related to CTF materials, was reported by Thomas and coworkers [19]. In 2008, the $ZnCl_2$ -promoted ionothermal procedure was first demonstrated by using terephthalonitrile as the starting material to afford CTF-1. $ZnCl_2$ (melting point=283 °C) was used as both solvent and catalyst in its molten state for the trimerization of nitrile groups to form triazine units. For this strategy, the function of CTFs is limited to the structure of monomers, ionothermal temperature (400–700 °C), loading amount of $ZnCl_2$ (1–10 equivalents), and reaction time (24–72 h). This method applies to a variety of aromatic nitrile monomers by virtue of the good catalytic activity of $ZnCl_2$ for the trimerization reaction, whether electron-deficient or electron-rich monomers. Other reaction parameters including reaction temperature, loading amount of $ZnCl_2$, and reaction time could influence the quality of the as-afforded CTF products (*e.g.*, surface area, porosity, crystallinity, nitrogen content, conductivity, vacancy ratio). Because of the advantages like the easily available and cheap catalyst, good catalytic activity towards most aromatic nitrile monomers (both aromatic and aliphatic ones), high surface area/porosity of the products [198], good conductivity, and abundant defects being created, the ionothermal procedure had been widely deployed for the preparation of materials used for gas adsorption and electrochemical field. However, predesigned structures are often unavailable due to the ionothermal approach. The loss of elements like nitrogen and fluorine would happen due to $ZnCl_2$ -involved decomposition. For example, the low fluorine content in perfluorinated CTFs (F-CTFs) [188] and low nitrogen content in CTF-DCBP [19],

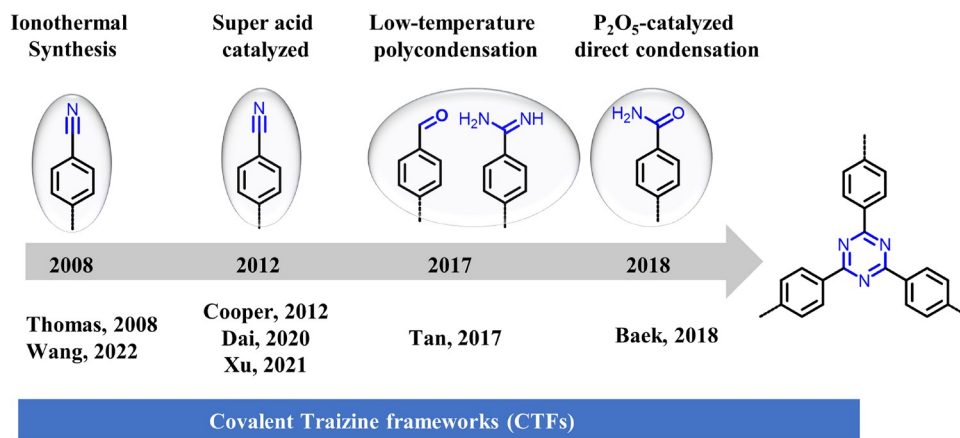


Figure 9 The reported synthesis methods of CTFs (color online).

may be due to C–F bond cleavage or a significant amount of triazine cleavage. Additionally, other challenges also existed, including inert reaction conditions (handling in glovebox and pyrex tubes) due to the hygroscopic nature of ZnCl₂, a required large amount of ZnCl₂ (more than equimolar), high temperature (≥ 400 °C), explosion risk due to the formation of gaseous products, unavoidable residual Zn species, semicrystalline or amorphous nature of the products, and partial carbonization of the as-prepared CTFs under the high reaction temperatures (as black powder). Recently, a low-temperature ionothermal synthesis method for CTFs was developed by Wang's group [199]. They used a ternary NaCl–KCl–ZnCl₂ eutectic salt mixture with a melting point of approximately 200 °C as catalyst and solvent. This temperature is lower than the melting point of pure ZnCl₂, thus providing milder salt-melt conditions. These conditions facilitated the polycondensation process, while avoiding carbonization of the polymeric backbone. The resulting CTF-ES₂₀₀ exhibited enhanced optical and electronic properties, and displayed remarkable photocatalytic performance in the hydrogen evolution reaction.

Superacid-catalyzed method. In 2012, both Dai's group [195] and Cooper's group [200] found the super Brønsted acid (trifluoromethanesulfonic acid (CF₃SO₃H)) with strong acidity could be used as a catalyst to promote the trimerization of cyano groups for the construction of triazine ring (Figure 10). This method can be carried out under relatively mild conditions (0–25 °C or microwave treatment at 110 °C). Therefore, CTFs with no carbonization, visible light absorption, and adjustable bandgap positions can be obtained, which makes the potential application in photocatalysis possible. Interestingly, interfacial polymerization had been developed based on this strategy by Xu and coworkers [185,201] to prepare the few-layer CTF nanosheets, leading to good performance as a conductor or electrodes. However, the crystallinity and surface area of the CF₃SO₃H-derived products are often lower than those of ionothermal method-

derived products due to the lower polymerization degree. Recently, great progress was achieved by Dai and coworkers [192] and Xu and coworkers [191]. Dai and coworkers [192] found highly crystalline and higher BET surface area CTF-1 from TPN catalyzed by strong Brønsted acids could be obtained *via* a transformation strategy from a staggered AB to eclipsed AA stacking mode. High fluorine content CTFs was achieved *via* the trimerization of fluorinated aromatic nitrile monomers. The distinguishing difference is they used a much higher temperature (250 °C) than previous work (0–25 °C or microwave treatment at 110 °C). The higher temperature may lead the polymerization reaction more complete. Xu and coworkers [191] demonstrated a scalable microwave-assisted synthetic strategy to successfully prepare a series of highly crystalline and semiconducting CTFs within 20 min. Another appealing factor of the superacid-catalyzed method is nonporous CTF-based membranes with efficient gas separations ability can be prepared, though an excessive amount of strong Brønsted acids is needed and the film is amorphous [195]. However, high temperature (250 °C) or microwave-assisted treatment is necessary if attempting to obtain high crystallinity and high specific surface area CTF materials. Besides, the use of corrosive and high-cost acid catalysts (trifluoromethanesulfonyl) makes it a great challenge for the practical application.

P₂O₅-catalyzed method. In 2018, Baek and coworkers [196] reported that CTFs could be synthesized by phosphorus pentoxide (P₂O₅)-catalyzed direct condensation of aromatic amides to form a triazine ring. Firstly, P₂O₅ catalyzed the dehydration of amides to nitriles; secondly, the triazine ring was obtained by the trimerization of nitriles. This represented the efforts to construct a CTF skeleton from non-nitrile monomers. However, it still needs a high temperature (350–400 °C) to obtain crystalline structure, so partial carbonization of the as-prepared CTFs under the high reaction temperatures is unavoidable.

Low-temperature polycondensation method. Another

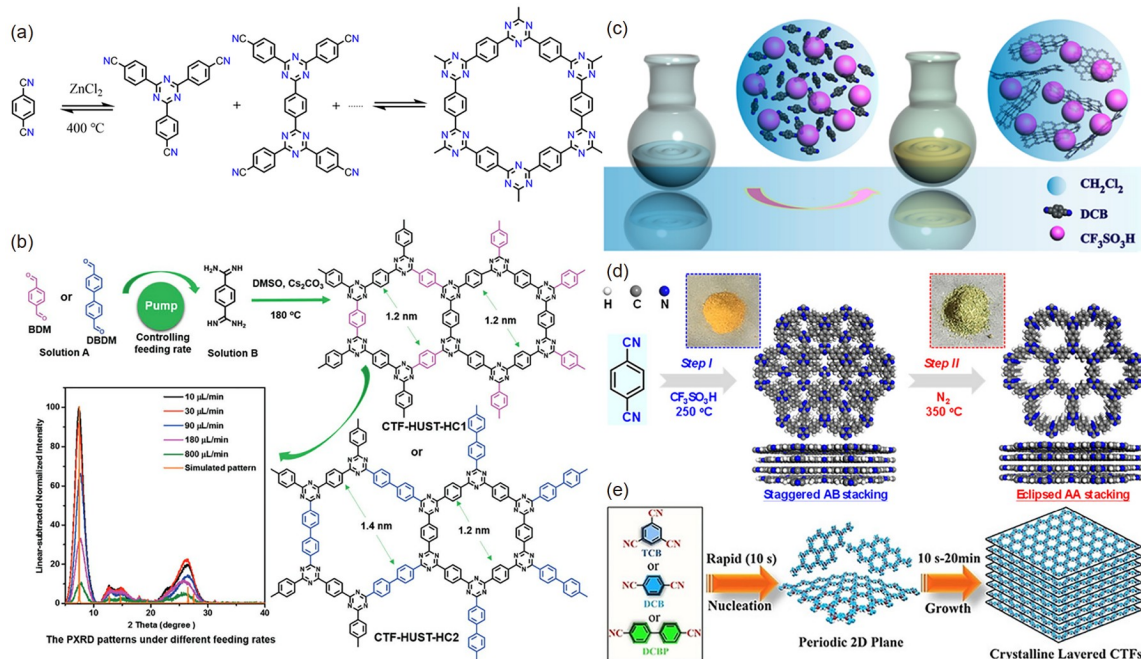


Figure 10 Synthesis of CTF-1 obtained (a) via the ZnCl_2 -catalyzed ionothermal procedure [19], (b) via the low-temperature polycondensation method (control the feeding speed of aldehyde monomer) [203], (c) via polymerization at the interface of $\text{CH}_2\text{Cl}_2/\text{CF}_3\text{SO}_3\text{H}$ [201], (d) via two-step transformation strategy in the presence of $\text{CF}_3\text{SO}_3\text{H}$ [192], (e) via microwave-assisted strategy in the presence of $\text{CF}_3\text{SO}_3\text{H}$ [191] (color online).

strategy to construct the CTF skeleton from non-nitrile monomers was developed by Tan and coworkers [197] in 2017. They found CTFs with layered structures could be prepared by condensation reaction between aromatic aldehydes and aromatic amidines, which underwent Schiff base formation and Michael addition successively. This reaction was conducted under the relatively mild condition: dimethyl sulfoxide (DMSO) as the solvent; Cs_2CO_3 as the base; reaction temperature of $120\text{ }^\circ\text{C}$ with no requirement for the inert atmosphere. The obtained CTFs show a semicrystalline nanoporous structure and exhibit good photocatalytic activity. To improve the crystallinity of the CTF products, strategies like *in-situ* oxidation of monomer [202] and controlling the feeding speed of monomer [203] were developed. Aromatic benzylic alcohols [202,204], benzylic amines [205], or aromatic benzyl chloride [206] would be oxidized by DMSO slowly to release aldehyde *in-situ*, which then reacted with the aromatic amidines to form crystalline CTFs. Crystalline CTF structure also could be obtained by controlling nucleation speed, crystal growth rate, and reaction kinetics by changing the feeding rate of the aldehyde monomers [203]. Especially, Tan's group [207] reported two 3D crystalline CTFs with ctn topology synthesized by this polycondensation approach using T_d symmetrical tetrahedral amidine hydrochloride and aldehyde. The distinguishing feature of this strategy is the obtained CTFs are yellow, which indicates no carbonization at the mild temperature. Also, this strategy involved two kinds of monomers, and one

kind of monomers could be aldehyde/benzylic alcohols/benzylic amines or aromatic benzyl chloride, and so on. This method enriched the toolbox of building blocks and extended the structural design and diversity.

2.4.2 General advantages and disadvantages

As mentioned above, four different classes of synthesis methods exist (Table 1), and there is no one-size-fits-all solution; it can therefore be challenging to choose the right type of method for a target structure.

Here, we survey some of the advantages and disadvantages of different types of methods. We also take a critical look at the potential to improve the existing method, as considered from the viewpoint of individual characteristics. An important challenge is to apply these approaches to practical systems, where it is invariably necessary to optimize many parameters and avoid undesirable properties. For industrial applications, the primary concerns are functionality and operational costs rather than the materials themselves. The functionality is reflected by the structure (the choice of monomer; the crystallinity; the defects; the porosity) of CTFs materials. The operational costs are reflected by the cost of monomers and catalysts, as well as the realistic feasibility of one kind of method (temperature, high pressure, explosion, toxicity...).

Crystallinity. Most of the reported CTFs are amorphous or semi-crystalline due to their ultra-strong bonds. In highly dynamic condensation reactions, the stronger the bonds are,

Table 1 General advantages and disadvantages of different synthesis methods

Method	Choice of monomers	Reaction condition	Crystallinity	Structural integrity
Ionothermal method	Limited	Harsh	Moderate to good	Partial carbonization
Super acid-catalyzed method	Limited	Relatively mild to harsh	Amorphous, moderate to good	Moderate to good
P ₂ O ₅ -catalyzed method	Limited	Harsh	Moderate to good	Partial carbonization
Low-temperature polycondensation	Broad	Relatively mild	Moderate	Good

the more difficult it is to form ordered structures. The crystalline structure shows much better performance in the photoelectric field; also, well-defined molecular and porous structures are highly desired for making full use of the features and understanding the structure-property relationship. Therefore, high crystalline CTFs are highly desirable [203]. Until now, the reported crystalline CTFs structure is very rare. High-temperature (400 °C) and long-time (40 h) reactions with excessive molten zinc chloride (ZnCl₂) [19,198] and phosphorus pentoxide (P₂O₅) [196] as catalysts can produce crystalline CTFs but would result in partial carbonization (black appearance) and residue of catalysts.

The polycondensation of amidine and aldehyde or benzylamine yields crystalline CTFs. Tan's group developed an *in-situ* oxidation strategy to synthesize crystalline-ordered CTFs. Alcohols can be gradually oxidized to aldehydes in the presence of air in DMSO. Aldehyde monomers as intermediates were gradually formed through the controlled oxidation of alcohol monomers, which played a key role in the control of the nucleation rate. According to this strategy, a series of crystalline CTFs, *i.e.*, CTF-HUST-C1, CTFHUST-C5, and CTF-HUST-C6, were prepared. These structures show better photocatalytic performance due to the high crystallization [202,204]. This strategy was extended to benzylic amines [205] or aromatic benzyl chloride [206] by their group. Another way to improve the crystallinity of CTFs based on a low-temperature polymerization approach was controlling the reaction kinetics including changing the feeding rate of aromatic aldehydes monomer. Owing to the better separation of photogenerated electron-hole pairs and charge transfer, the obtained highly ordered CTF-HUST-HCl has superior performance in the photocatalytic removal of nitric oxide (NO) [203]. Two 3D crystalline CTFs can be synthesized by this polycondensation approach using *T_d* symmetrical tetrahedral amidine hydrochloride and aldehyde, which is the first report of 3D crystalline CTFs [207]. Usually, the crystallinity of CF₃SO₃H-derived CTFs is very low. But recently, Dai's group [192] and Xu's group [191] reported that CTFs materials with very good crystallinity could be prepared at higher temperatures (250 °C) or under microwave-assisted conditions. The full width at half maxima (FWHM) of CTF-DCB and CTF-DCBP are 0.44° and 0.4° respectively, which is almost the best results till now.

In summary, most of the reported CTFs are still amorphous

or semi-crystalline; crystalline CTFs can be only prepared in a special condition or by special monomers. It may be caused by the irreversibility of the triazine-form polymerization reactions in the reaction condition. To overcome this issue, one of the strategies is to conduct the reaction at a high temperature (400 °C for the ionothermal method and P₂O₅-catalyzed method; 250 °C for the superacid catalyzed method), and encouraging results by Xu and coworkers demonstrated the crystallinity of CTFs is even comparable with most of imine COFs. Another strategy is controlling the monomer concentration in the reaction system, which had been proved to be practicable in the low-temperature polycondensation method. Tan's group [208] reported one kind of crystalline CTF (CTF-Bpy) prepared *via* the controlling feed rate strategy, and its FWHM is about 0.76°. However, most of CTFs' FWHM are still very high (1.5°–2.5°). Inspired by Xu's and Dai's work, we speculate that better crystallinity can be achieved at a much higher temperature; however, the decomposition of solvent (*e.g.*, DMSO) also needs to be considered at high temperatures, which may cause both side reactions and safety problems.

Designability. In principle, the desired function of CTFs can be accomplished by designing and constructing CTFs at the atomic level with an adequate understanding of structure-property relationships. In practice, the major challenges including the choice of monomers, and whether the structure is well established or not (crystallinity) still limited the rational design of CTFs.

Considering the choice of monomers, the ionothermal method, superacid-catalyzed method, and P₂O₅-catalyzed method are all based on only one kind of monomer (aromatic nitriles/aromatic amide) (Figure 11), so the diversity of CTFs structures can be defined as the kinds of monomers.

On the contrary, the low-temperature polycondensation method is based on aromatic amidines/aromatic aldehydes, so the diversity of CTFs structures can be multiplied significantly (Figure 11). Typically, amidines are prepared from aromatic nitriles. However, it is tedious and difficult for the preparation of some aromatic amidine. On the other hand, aldehyde monomers are readily available and widely used in the preparation of COFs.

The function-orientated design of CTFs is very important for their applications. Especially, the conjugated network endowed CTFs with great potential in the photoelectric field, *e.g.*, photocatalytic water splitting. However, most of the

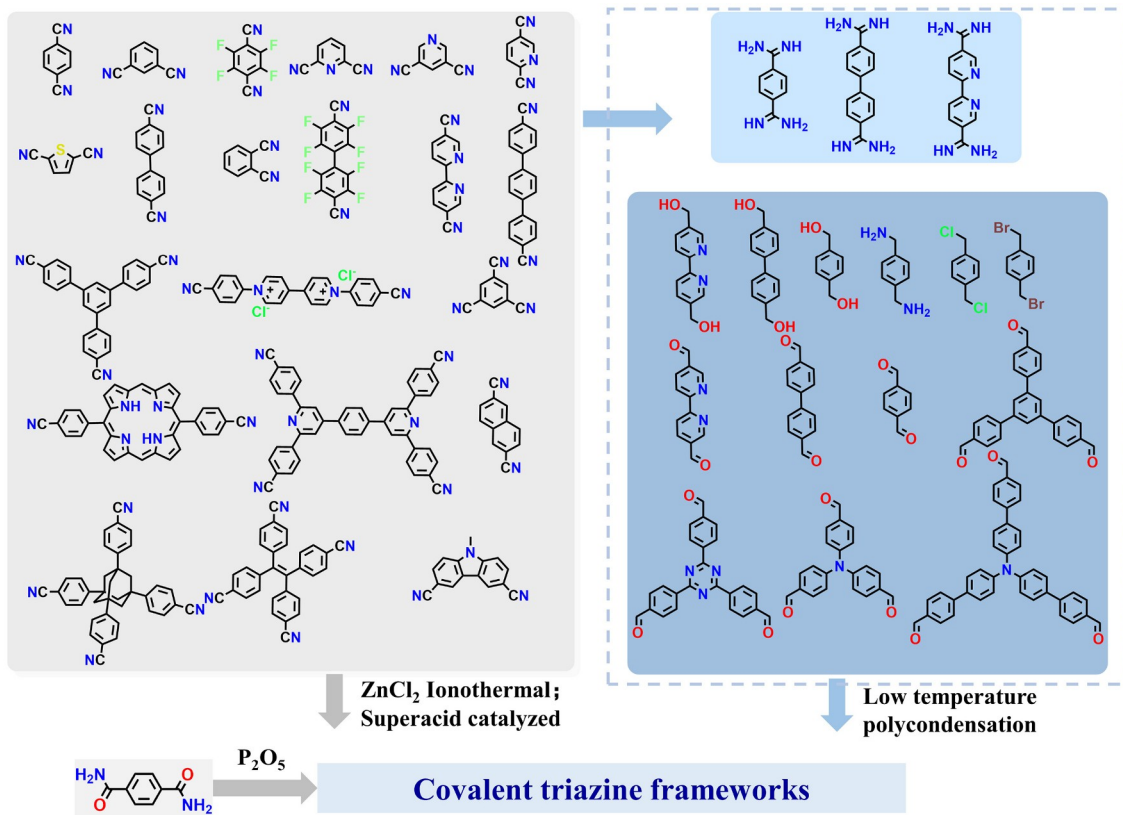


Figure 11 Representative monomer structures in the construction of CTFs (color online).

CTFs did not show satisfactory performance. In principle, a rational design of the CTFs structure is needed to enhance the exciton separation efficiency. For example, the D-A structure had been proved an efficient approach (Figure 12). The harsh condition of the ionothermal method, P_2O_5 -catalyzed method could damage the intrinsic structure of CTFs, and the rational design of CTFs structure is a great challenge. On the contrary, this is much easier for the superacid-catalyzed method. Li and coworkers [209] introduced benzothiadiazole and thiophene moieties into CTFs as electron-withdrawing and electron-donating units, respectively, by a sequential polymerization strategy. The resulting hybrids exhibited much improved charge-carrier-separation efficiency. An H_2 evolution rate of $6.6 \text{ mmol g}^{-1} \text{ h}^{-1}$ was measured for the optimal sample under visible-light irradiation ($\lambda > 420 \text{ nm}$), which is far superior to that of the most reported conjugated-polymer photocatalysts. However, the chemical structures of the resulting materials by copolymerization from two kinds of monomers are ambiguous, so it is difficult to get a clear structure-activity relationship. Tan's group [211] also developed a series CTFs with a D-A structure. They found D-A1-A2 system can not only boost charge separation but also suppress charge recombination owing to the cascade energy levels of the comprised units and large charge delocalization structures [210]. Therefore, an appar-

ent quantum yield of up to 22.8% at 420 nm was achieved, and the highest hydrogen evolution rate can be up to $966 \mu\text{mol h}^{-1}$ ($19.3 \text{ mmol g}^{-1} \text{ h}^{-1}$) under visible light irradiation. However, the CTFs' structure is still not very clear (is it a homopolymer or just a mixture of two kinds of polymer?).

Processability. It is uncommon for as-synthesized CTFs materials to be used in applications directly; they are typically insoluble and nonmelted powders. So, processing CTFs into a specific form, such as a pellet, a thin polymer membrane, or a surface-deposited film, are very important. The processability is therefore an important property when considering the preparation method [212]. Typically, monolithic materials were obtained by ionothermal synthesis, which may be useful for electrochemical, and gas adsorption-related applications but not suitable for photoelectric-related applications [19]. Dai's group [195] first presented a strategy for the direct facile synthesis of triazine-framework-based porous membranes for CO_2 separation through superacid-catalyzed cross-linking reactions in 2012 (Figure 13a). A solution of 4,4'-biphenyldicarbonitrile in CF_3SO_3H was poured into a flat glass dish and allowed to spread into a thin layer. A soft coating film was successfully formed after heating at $100 \text{ }^\circ\text{C}$ for $\sim 20 \text{ min}$. The same group also reported robust CTF membranes with ionic functionalities or con-

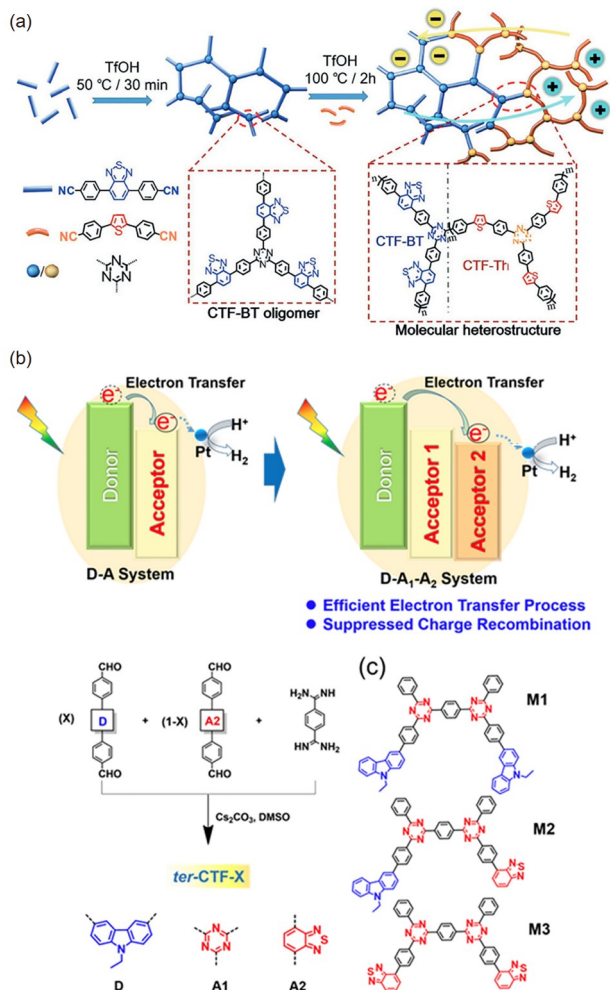


Figure 12 Synthesis of CTFs with D-A structure. (a) Sequential polymerization strategy toward covalently connected CTF-BT/Th with molecular heterostructures [209]; (b) synthesis of *ter*-CTF-X with D-A1-A2 structure by low-temperature polycondensation approach [210] (color online).

taining fluorine/ether groups that could be fabricated *via* a sol-gel approach promoted by a superacid (FSO_3H) [213,214] (Figure 13b). Xu's group [201] reported that sin-

gle-layer/few-layer CTF nanosheets can be synthesized *via* the trimerization of carbonitrile at the interface of dichloromethane and trifluoromethanesulfonic acid. Moreover, these nanosheets can be assembled into mechanically strong layered free-standing films *via* filtration. Unfortunately, the films prepared *via* the sol-gel approach are amorphous, and the films prepared and assembled *via* CTF nanosheets are noncompact.

Recently, Tan's group [31] reported an aliphatic amine-mediated interfacial polymerization strategy to prepare free-standing, semi-crystalline CTF film. The thickness and lateral size of the film can be easily regulated. Simple, scalable processing routes are still a great challenge for CTFs' preparation.

2.5 Supramolecular organic frameworks

Different from COFs and CTFs, SOFs are a kind of crystalline organic porous framework material linked by non-covalent force between small organic molecules, including van der Waals force like H-bonding interactions [20], halogen bonding interactions [21], ionic interactions [22] and so on. Compared with COFs and other POPs linked by covalent bonds, SOFs possess both nano porosity and good solubility. POPs are typically in a solid state and have the characteristics of intrinsic porosity, high stability, convenient synthesis, and post-modification. To attain intrinsic porosity, the precursors are usually rigid. As a result, conventional POPs are not soluble in both water and organic solvents. The construction of water-soluble POPs is expected to extend the investigations of their properties from the solid state to aqueous media to reveal a new structure-property relationship. Moreover, water-soluble POPs are expected to display some different and valuable characteristics, including controllable and scalable preparation, good processability, controllable interior post-modification, structural diversity, reversible guest adsorption and release, as well as potentially high biocompatibility [12,13], which should be important for

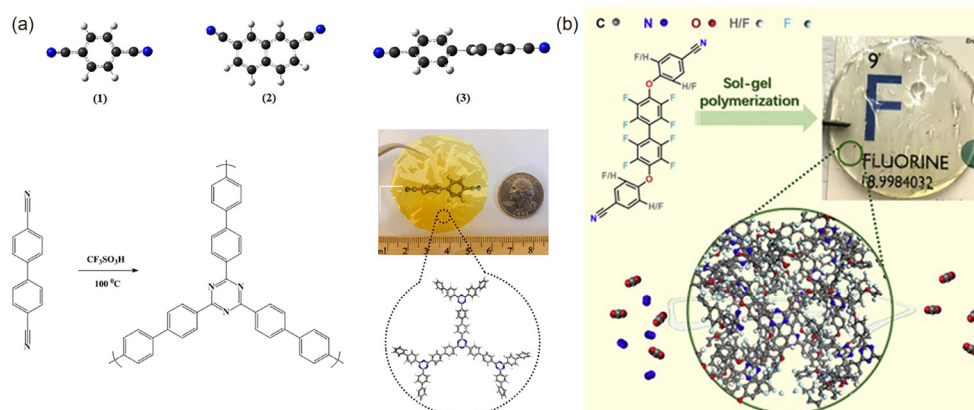


Figure 13 (a) Fabrication and photograph of flexible TFM-1 membrane from the trimerization of DCBP in $\text{CF}_3\text{SO}_3\text{H}$ [195]; (b) synthetic route, structure, and picture of membrane F8TM-1 [214] (color online).

the development of biomaterials [13]. In the past decade, a few examples of water-soluble covalent organic frameworks have been reported [215]. Several kinds of water-soluble porous polymers have been developed, including SOFs [216], flexible organic frameworks (FOFs) [217] as well as supramolecular coordination polymers [218]. By broad definition, all these porous architectures can be regarded as water-soluble POPs. Among others, SOFs feature the utilization of hydrophobically driven encapsulation of cucurbit[8]uril (CB[8]) for homodimers of cationic aromatic units [216]. Since the first example of 2D monolayer SOF (**ml-SOF-1a**) was reported in 2013 from the co-assembly of triangular compound **1a** and CB[8] [219], a large number of SOFs has been constructed that display varying topologies and diverse functions, including photocatalysis, explosive sensing, cell imaging as well as drug delivery. Figure 14 summarizes the representative building blocks for the construction of 2D and 3D SOFs.

2.5.1 Self-assembly strategy and monomer design for SOFs

The periodic porosity of crystalline MOFs and COFs is crucially important for the maximization of many of their functions. Although in the past decades many water-soluble supramolecular polymers have been reported [220], a systematic exploration of their intrinsic porosity in solution, particularly in aqueous media, is not available. It is expected that the attainment of regular porosity for water-soluble supramolecular polymers could remarkably facilitate their guest adsorption-based functions or applications, especially for the creation of biocompatible materials. In principle, the strategy of multivalency related to rigid multitopic precursors or ligands for the generation of MOFs and COFs can also be applied to the design of water-soluble porous architectures. Nevertheless, there have not been examples of water-soluble MOFs and COFs that are prepared using established approaches for their solid-state counterparts. CB[8]

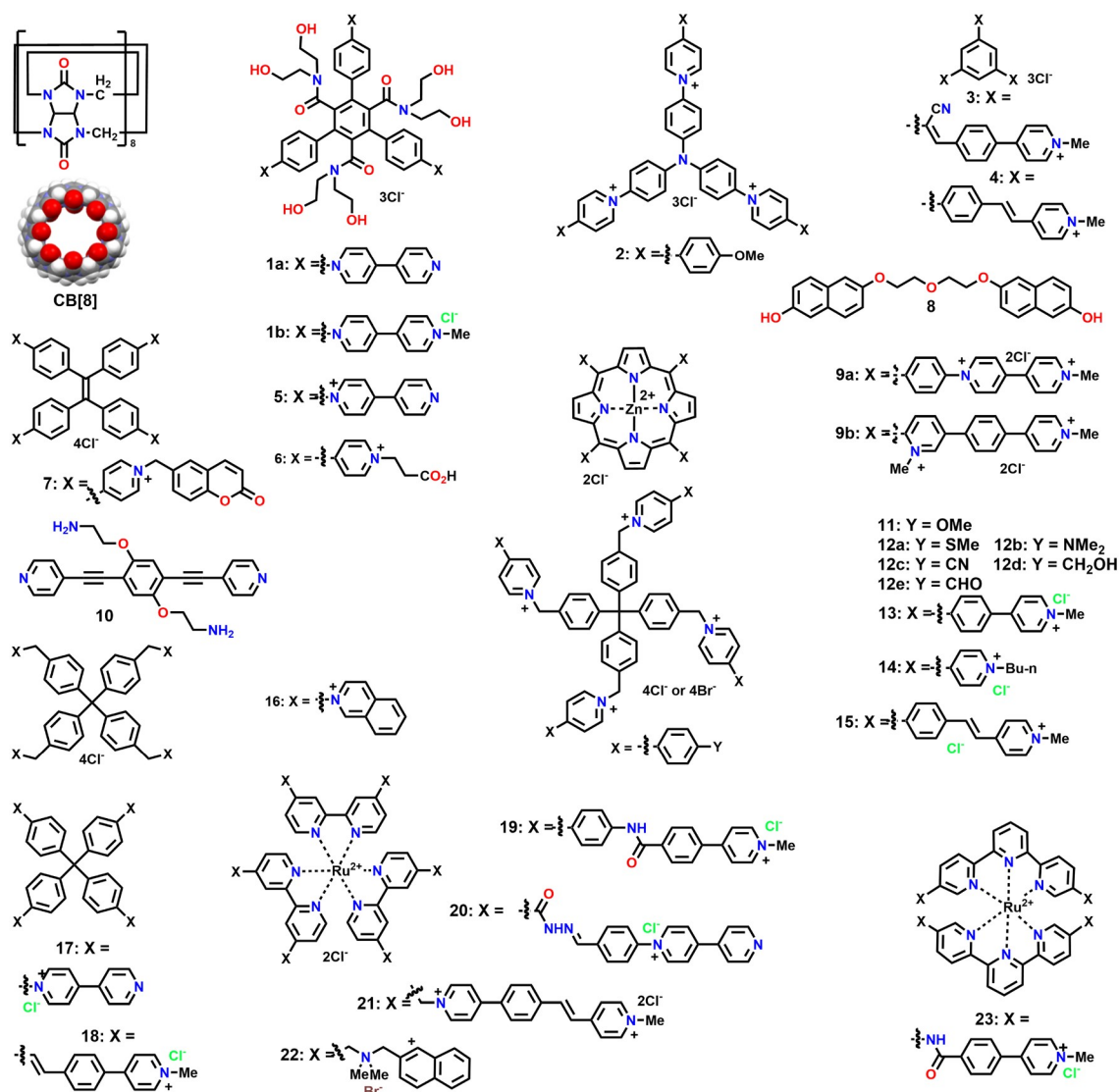


Figure 14 The chemical structure of CB[8] and multitopic building blocks 1–22 for the formation of 2D and 3D SOFs (color online).

encapsulation for hydrophobic aromatic homo- and heterodimers has been demonstrated as an efficient strategy for the construction of water-soluble supramolecular polymers [221,222]. However, the molecular and polymeric precursors are typically structurally flexible. Thus, rigid and pre-organized precursors have been prepared to achieve supramolecular frameworks that display intrinsic regular porosity, whereas multiple pyridinium and quinolinium cationic units have been introduced to tri-, tetra-, and hexa-topic precursors to provide the resulting SOFs with good water-solubility and high stability as a result of binding multivalency.

2.5.2 2D SOFs

The first example of supramolecular organic frameworks was reported in 2013. Zhao, Liu, Li, and coworkers [219] designed and prepared rigid triangular compound **1a**, which was used to co-assemble with CB[8] to afford 2D **ml-SOF-1a**. The introduction of three pyridinium units and three hydrophilic glycol chains in **1a** endowed **ml-SOF-1a** with high water solubility. The glycol chains also force the three appended benzene rings to twist perpendicularly to the central benzene ring, which efficiently suppresses the face-to-face stacking of the whole aromatic backbone and thus facilitates the co-assembly of **1a** and CB[8] in the 2D space. The enhancement of CB[8] encapsulation for the dimerization of *N*-alkyl-4,4'-bipyridine in water was first reported by Liu *et al.* [223]. The phenyl group was attached to the bipyridine unit to produce a fully rigid backbone.

A combination of various techniques was used to characterize the structure of **ml-SOF-1**. ^1H NMR in D_2O and UV-vis absorption experiments confirmed the 2:3 binding stoichiometry of **1a** and CB[8]. Competition ^1H NMR experiments in $\text{CD}_3\text{CO}_2\text{Na}$ -buffered D_2O also showed that the encapsulation complex formed by CB[8] and the intermolecular dimer of the *N*-phenyl-4,4'-bipyridine unit was much more stable than that formed by CB[8] and a control compound, revealing large cooperativity due to the multivalency of tritopic **1a**. Dynamic light scattering (DLS) experiments supported that their 2:3 solutions afforded supramolecular entities with D_{H} being more than 100 nm at large concentrations. The regularity or periodicity of **ml-SOF-1** was confirmed by a solution-phase small-angle X-ray scattering (SAXS) experiment in water, which revealed a scattering peak with a *d*-spacing of 3.61 nm. Considering the dynamic character of non-covalent self-assembly in solution, this spacing reasonably matched the pore diameter of 3.70 nm which was calculated for the monolayer honeycomb SOF formed by **1a** and CB[8] (Figure 14). The powder X-ray diffraction (PXRD) profile of the dried sample of **ml-SOF-1** exhibited a broad (100) peak with a *d*-spacing of 3.70 nm, whereas the synchrotron X-ray scattering profile of the solid sample showed a scattering peak with a *d*-spacing of 3.78 nm, both of which matched with the expected diameter

of the repeating units in the honeycomb framework, further supporting the periodicity of the framework was maintained in the solid state. The monolayer feature of **ml-SOF-1** was confirmed by atom force microscopy (AFM) imaging, which revealed planar aggregates of large sizes with an average height of 1.72 nm. This height perfectly matched the diameter of CB[8] (1.75 nm) which defined the thickness of the monolayer SOF. The above methods have also been applied for the establishment of the structures of other periodic SOFs.

The CB[8] encapsulation-enhanced homodimerization of hydrophobic aromatic units has been extended to many other triangular precursors [224], including compounds **2–4** (Figure 14), which led to the construction of different 2D SOFs of honeycomb topology. Monolayer **ml-SOF-2** formed from **2** and CB[8] displayed porosity periodicity [225], which indicated that the formation of the framework forced the triphenylamine backbone to adopt a planar conformation. Compared with pure **2**, this compound in **ml-SOF-2** exhibited a 35-fold enhancement of fluorescence enhancement, which could be quenched selectively by picric acid and thus used to detect this explosive. Cyanostilbene derivative **3** in 2D **ml-SOF-3** formed by its mixture with CB[8] was highly fluorescent with a high quantum yield of 0.6 and a long exciton lifetime [226]. Thus, this SOF could be used as an all-organic photosensitizer for photocatalytic H_2 production from pure water. The formation of 2D **ml-SOF-4** by compound **4** and CB[8] also caused an important aggregation-induced enhancement (AIE) effect for the fluorescence of **4** [227], which was used as a fluorescent probe for intracellular DNA imaging.

Tetraphenylethene (TPE)-derived tetratopic compounds **5–7** were also prepared to generate parallelogram 2D monolayer SOFs through the encapsulation of CB[8] for the intermolecular dimers formed by their peripheral aromatic units. TPE is the prototypic aromatic backbone of the AIE effect [228,229]. Again [230], the TPE unit of **5** in the 2D framework **ml-SOF-5** formed by it and CB[8] exhibited this effect in the water. Interestingly, adding tetrahydrofuran to the solution promoted this effect due to the enhanced aggregation of the SOF monolayers. Monolayer 2D **ml-SOF-6** made from **6** and CB[8] could stack to form supramolecular cuboids [231]. Compared to monomer **6**, the SOF aggregates exhibited large red shifting of up to 82 nm of the maximum emission peak. Moreover, this fluorescence emission displayed stimuli-responsive turn-off/turn-on, which could be further applied in cellular imaging. The encapsulation of CB[8] for the dimers of the coumarin units of **7** led to the formation of a 2D monolayer **ml-SOF-7** [232]. Under the induction of L-/D-phenylalanine, this achiral 2D SOF showed adaptive chirality to afford anticlockwise- and clockwise-typed *M*- and *P*-structures in water, which was attributed to the dynamic rotational conformation of the TPE

unit of monomer **7**.

Apart from the above binding motif of CB[8] encapsulation for aromatic homodimers, several other binding patterns have been reported to construct 2D monolayer SOFs. For example, the naphthalene units of compound **8** and the bipyridinium units of porphyrin derivative **9a** could form donor-acceptor complexation to drive the two molecules to form 2D supramolecular networks [233]. This complexation could be greatly strengthened through the encapsulation of CB[8], which also remarkably improved the regularity of the networks. That is, the three components co-assembled to produce the first square-styled 2D monolayer framework **ml-SOF-8/9a**. Strong donor-acceptor interaction was also formed between the electron-rich naphthalene units of **8** and the electron-deficient bipyridinium units of **1b**, which led to another honeycomb 2D monolayer framework **ml-SOF-1b/8** [234]. This supramolecular network was further strengthened by the encapsulation of CB[8]. When the OH groups of **8** were replaced with two NH₂ groups, the corresponding 2D SOF could display pH-responsive formation and decomposition. The three bipyridinium units of rigid triangular compound **1b** could be readily reduced to the corresponding radical cations, which underwent strong stacking to afford the 2D monolayer framework **ml-SOF-1b** [235]. This unique conjugated radical cation dimerization could be further stabilized by CB[8]. As a result, the resulting monolayer exhibited increased regularity.

The 1:2 mixture of **9b** and CB[8] in water afforded another squared 2D framework **ml-SOF-9b** [236]. The *N*-methylation of the inner pyridine units forced the CB[8] ring to hold the intermolecular dimers of the exterior 4-phenylpyridinium units. Upon an addition of 0.5 equivalent to compound **10**, its two pyridine units strongly coordinated with the zinc porphyrin units of **9b** in the monolayers. As a result, a water-soluble bilayer 2D supramolecular architecture **bl-SOF-9b/10** was constructed.

2.5.3 3D SOFs

3D polymeric networks have the advantage of forming intrinsic porosity. The strategy of CB[8] encapsulation for aromatic dimers also works well for the construction of 3D SOFs. The first example of 3D diamondoid SOFs, **d-SOF-11**

(Figure 15), was reported in 2014 from the co-assembly of tetrahedral compound **11** and CB[8] (1:2) [237]. Commercially available tetra(4-bromomethylphenyl)methane was used to prepare **11** by coupling with 4-(4-methoxyphenyl)pyridine. As a result, various 4-substituted pyridines were used to prepare other similar tetrahedral precursors, including compounds **12–16** (Figure 14) [215,238–242]. Their co-assembly with CB[8] (1:2) afforded the corresponding 3D SOFs that possessed the same diamondoid topology. The four methylene units in these compounds endowed the backbone with certain flexibility. However, solution-phase synchrotron radiation scattering and diffraction experiments supported that these 3D SOFs possess porosity periodicity. Fully rigid and preorganized compounds **17** and **18** could also bind CB[8] to afford the corresponding 3D SOFs [243,244].

Depending on the length of the peripheral arms of the tetrahedral precursors, these 3D SOFs have an aperture size of 2.1 nm to 3.5 nm. At [10]=1.5 mM, **d-SOF-11** had a hydrodynamic diameter of 91 nm [237], which further increased to 100 nm at higher concentrations. High-resolution transmission electron microscopic (TEM) imaging was able to resolve the periodic porosity with the 1.7 nm spacing, which corresponded to the (220) face, indicating that the framework maintained its periodicity in the solid state. 3D SOFs obtained from compounds **12a–12e** and **16** could adsorb various anionic and hydrophobic organic guests for efficient intracellular delivery [238,239]. The SOFs formed from **13**, **15**, and **17** also efficiently enriched both [Ru(bpy)₃]²⁺-derived photosensitizers and various polyoxometallate (POM) photocatalysts of very low concentrations [215,240,243]. Through this strong enrichment effect, the SOFs could remarkably improve their photocatalytic efficiency for the reduction of protons to generate hydrogen gas. Compound **18** was fluorescence-silent. However, 3D framework **d-SOF-18** prepared from it and CB[8] exhibited strong fluorescence in water [244]. The fluorescence was quenched by various nitrobenzenes. Among others, picric acid displayed the largest quenching ability, which had been used to detect the acid, reaching the limit of detection of 0.024 μM. The co-assembly of **15** and CB (1:2) afforded 3D **d-SOF-15** [215]. The encapsulation of CB[8] for the per-

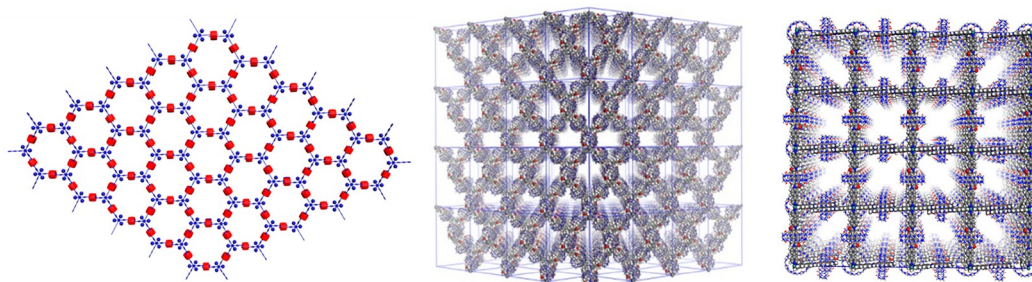


Figure 15 The structure of 2D monolayer **ml-SOF-1a** (left), 3D diamondoid **d-SOF-1** (middle), and 3D cubic **c-SOF-1** (right) (color online).

ipheral aromatic segments of **15** promoted close stacking of the styrene units. As a result, the styrene units underwent quantitative [2+2] photodimerization, which led to the generation of new water-soluble 3D COF with detectable periodicity.

The crystal structure of 3D framework **d-SOF-14** formed by compound **14** and CB[8] revealed CB[8] encapsulation of two anti-parallel *n*-butyl chains [241], instead of two pyridinium units, and 3-fold interpenetrated networks. Due to this interpenetration, this 3D SOF did not produce space for the inclusion of an organic molecule. However, the SOF did not undergo interpenetration, which was supported by efficient adsorption of nano-scaled porphyrin guests. The filling of water molecules was proposed to rationalize the absence of interpenetration in the solution. In contrast, due to the lack of water molecules, the frameworks in crystals interpenetrated to avoid the formation of large voids.

2.5.4 Coordinate and dynamic covalent 3D SOFs

[Ru(bpy)₃]²⁺ complex is an ideal building block for the development of hexatopic monomers. To extend the scope of monomers for the generation of SOFs, Li and coworkers [245] prepared octacationic complex **19**, which was highly soluble in water. The 1:3 mixture of **19** and CB[8] afforded the first cubic SOFs of **c-SOF-19** in water (Figure 14). The periodicity of the cubic framework was confirmed by the solution-phase X-ray scattering and diffraction experiments. **c-SOF-19** had a pore size of 1.5 nm and could enrich polyoxometalate catalysts. The [Ru(bpy)₃]²⁺ complex core functioned well as a photosensitizer. Upon the irradiation of visible light, the [Ru(bpy)₃]²⁺ complex was excited to give electrons to the POMs. As a result, its photocatalytic activity for the reduction of proton to produce hydrogen gas was remarkably increased. **c-SOF-19** may be regarded as a special water-soluble metal-organic framework that can be generated through a supramolecular strategy.

Compound **20** was prepared through the formation of six hydrazone bonds from the corresponding aldehyde and acylhydrazine precursor [246]. In water, the yield was only 4.2%. With the addition of CB[8], another cubic framework **c-SOF-20** was prepared, which also promoted the formation of **20** quantitatively. That is, the formation of **c-SOF-20** greatly stabilized the hydrazone bond in water. This water-soluble porous framework may be regarded as a hybrid of SOF, MOF, and COF.

Complex **21** bears six peripheral aromatic units that are connected to the [Ru(bpy)₃]²⁺ complex core through the CH₂ linker [247]. This compound is also bound with CB[8] to afford porous supramolecular polymers, which, however, did not exhibit detectable regularity. Nevertheless, cubic framework **c-SOF-22**, constructed from **22** and CB[8], displayed porosity periodicity [248], even though **22** bears flexible linkers to connect the peripheral naphthalene units.

In this case, the encapsulation of CB[8] for intermolecular dimers of the naphthalene units was the driving force for the formation of the regular framework. These differences imply that the length and structure of the hydrophobic aromatic units played a key role in the regularity of the 3D frameworks. As a rigid tetrahedral complex, **23** also co-assembled with

CB[8] to afford diamondoid framework **d-SOF-22** [249], which represents a water-soluble interwoven supramolecular architecture. This 3D SOF was found to catalyze visible light-induced organic transformations.

2.5.5 SOFs for drug/biomacromolecule delivery

As a special family of water-soluble porous organic polymers, 3D SOFs feature efficient adsorption of drugs and biomacromolecules in aqueous media. Moreover, this adsorption takes place in an *in-situ* manner and the drugs or biomacromolecules can be maintained in the interior of the frameworks for hours to days. All the 3D SOFs have hydrodynamic diameters ranging from 30 to ≥200 nm, which depend on the concentrations. Although the frameworks are generated at high concentrations, their dilution-caused de-assembly is quite slow due to the unique encapsulation mechanism of CB[8] for various aromatic dimers, of which the decomposition needs to overcome a high energy barrier. It has been established that the nan-scaled size of 3D SOFs enables this kind of 3D supramolecular architecture with good ability as transmembrane carriers for drug and biomacromolecules. Thus, 3D diamondoid supramolecular organic frameworks **d-SOF-11**, **d-SOF-12a–e**, and **d-SOF-16** prepared from the compounds **11**, **12a–12e**, or **16** and CB[8] have been found to realize intracellular delivery of anti-tumor therapeutic agent pemetrexed and doxorubicin and short DNA [238,239]. *In vivo* experiments showed that the delivery of **SOF-11** and **d-SOF-12a–e** for pemetrexed and doxorubicin could considerably improve their efficacy.

2.6 Hypercrosslinked porous polymer

HCPs are a class of permanent microporous polymer materials first described by Davankov, and they are generating a lot of attention in the scientific community. HCPs have seen a fast expansion in recent years as a result of their several features, including diversified synthesis processes, simpler functionalization, high surface area, low-cost reagents, and gentle working conditions. A well-developed polymer framework with an adjusted porosity topology was achieved thanks to appropriate monomer selection, adequate cross-linkers, and optimum reaction conditions. The integration of diverse chemical functionalities that may lead to intriguing features and boost selectivity toward a given application is facilitated by post-synthesis alteration of the already pro-

duced network.

2.6.1 Post-crosslinking

In the early 1970s, Tsyurupa and Davankov reported the first cases of HCPs (also known as Davankov resins), in which polystyrene-based precursors such as linear solvated polystyrene or gel-type swollen polystyrene-co-divinylbenzene (polySt-DVB) were crosslinked in the presence of an external crosslinking agent (external electrophiles). Figure 16 shows the entire description of the synthesis, in which the pre-synthesized polystyrene chains are equally dispersed in the solvent with a stoichiometric quantity of bifunctional crosslinking agent and catalyst before crosslinking. As a result, the reaction occurs swiftly, forming strong bonds between nearby benzene rings as well as rigid bridges in numerous chain segments. Moreover, solvated polystyrene was transformed into a single-phase material with a low bulk density and a large porosity structure [250]. By using a range of crosslinking agents with varied connecting units (such as modifying length and rigidity), the internal skeleton structure of the final product may be readily altered manifested by changes in surface area and porosity.

The hypercrosslinking reaction between polystyrene-based precursors and external crosslinking agents is usually a one-pot process, in which the chloromethyl of the benzene ring is converted to methylene bonds. Using commercially available chloromethylated polySt-DVB resins, a two-step followed by crosslinking *via* internal condensation of the chloromethyl group was proposed by Veverka [16]. To further understand the effect of chloromethyl content on the reaction, Sherrington and colleagues [251] prepared a series of vinylbenzyl chloride-divinylbenzene copolymers (polyVBC-DVB) with definite functional components (2% and 20% DVB content, respectively). Then the hypercrosslinking process was carried out under different conditions, such as monomer ratios, solvents, Lewis acid catalysts, and reaction times. Under the optimized conditions, the gel-type precursor containing only 2% DVB can produce the material with highest surface area of up to $2,090 \text{ m}^2 \text{ g}^{-1}$.

After that, Tan and colleagues [252] increased the DVB content from 0 to 10%, demonstrating the special control over the pore structure of the resulting hypercrosslinked polymers (HCP-DVB-VBC). When the DVB content was 2%, the highest surface area obtained was $2,060 \text{ m}^2 \text{ g}^{-1}$, which is consistent with the previous results. Although the microporosity can be successfully controlled by changing the DVB content, it is usually difficult to regulate the mesopores. Besides, Fréchet and Svec *et al.* [253,254] prepared the monolithic poly(styrene-co-vinylbenzyl chloride-co-divinylbenzene) (poly ST-VBC-DBC) stationary phase for the high-efficiency separations of some small molecules. Seo and coworkers [255] reported the synthesis of hierarchical porous polymers with permanent micropores and three-dimensional continuous mesopores by self-assembly and post-hypercrosslinking of block copolymer.

In addition to these polystyrene-based resins, other heterochain polymers, such as polysulfone [256], polyarylates [256], polyaniline [250], and polypyrrole [72], were also hypercrosslinked to produce highly porous networks. The hypercrosslinking of polysulfone was carried out *via* a two-step reaction in the presence of a Friedel-Crafts catalyst. Warshavsky and coworkers [32] proposed a safe method of polysulfone halomethylation that allowed the introduction of bromomethyl into each benzene ring. Fréchet and Svec developed hypercrosslinked polyaniline [250] and polypyrrole [72], and the apparent surface areas of the resulting networks were 630 and $720 \text{ m}^2 \text{ g}^{-1}$, respectively. Recently, Sharma and coworkers [33] also reported the use of a simple microwave-assisted process to synthesize nanoporous hypercrosslinked polyaniline with a specific surface area of up to $1,059 \text{ m}^2 \text{ g}^{-1}$.

Some other types of porous networks, even though they are not synthesized by the typical Friedel-Crafts reaction, can also be classified as hypercrosslinked species. Webster and coworkers [257,258] prepared high porous organic networks with 4,4'-dilithio-biphenyl and dimethyl carbonate at a low temperature of $-80 \text{ }^\circ\text{C}$ and obtained a relatively high surface area of $1,167 \text{ m}^2 \text{ g}^{-1}$. A hybrid arylene-bridged polysilsesquioxane network was synthesized by Loy and Shea *et*

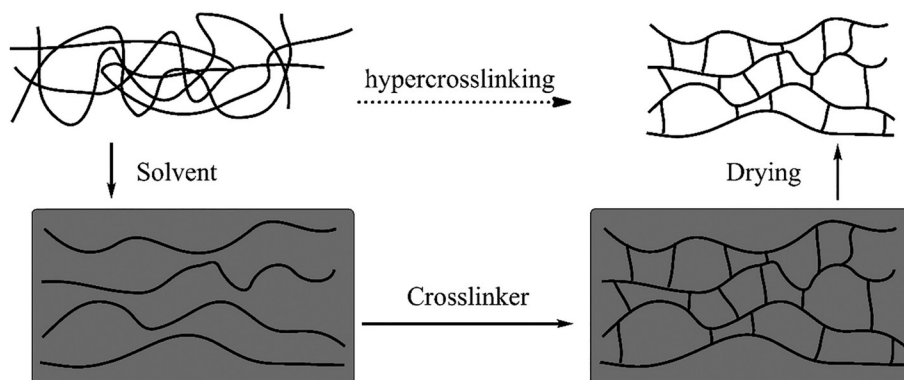


Figure 16 Schematic representation of the hypercrosslinking process.

al. [259,260], and the surface areas of 600–1,800 m² g⁻¹ could be obtained by simply changing the bridge length. Recently, Li and colleagues [261] have proposed a radical copolymerization of rigid bi-vinyl-containing monomers, bismaleimides, and divinylbenzene to synthesize novel hypercrosslinked organic microporous polymers.

2.6.2 Direct polycondensation or one-step condensation

The most notable benefit of post-crosslinking is that commercially accessible polymer compounds may be used as crosslinking precursors. However, polymer precursor synthesis takes time, and free radical polymerization and Friedel-Crafts alkylation processes can only choose a small number of functional monomers to match the combination conditions [256]. Cooper and coworkers [73,262] explored for the first time using small polyfunctionalized organic compounds as reaction monomers and crosslinkers to directly polymerize HCPs. In the presence of Lewis acid catalysts, chloromethyl groups can easily react with adjacent benzene rings and form highly rigid methylene bonds by eliminating hydrogen chloride molecules between small molecular components. The results show that the specific surface areas and gas adsorption performance of HCPs materials can be controlled by changing the monomer ratio. When the monomer ratio of DCX to BCMBP was 1:3, the specific surface area of HCPs up to 1,904 m² g⁻¹ could be obtained, which was comparable to that of Davankov resin. Recently, Mondal and coworkers [263] selected benzyl bi-bromide and triphenylamine to obtain nitrogen-rich HCPs materials through Friedel-Crafts alkylation reaction, and the specific surface area of the material can reach 1,165 m² g⁻¹. The abundant N elements can be used as the metal binding sites to improve the stability of metal nanoparticles, which can be used to effectively catalyze the reduction of vegetable oil to alkane chains.

2.6.3 External crosslinking

Tan and colleagues [264] proposed the knitting strategy, in which a relatively active agent, formaldehyde dimethyl acetal (FDA), was used as an external crosslinker to bind simple aromatic compounds like benzene or biphenyl with rigid methylene bridges *via* a Friedel-Crafts reaction cata-

lyzed by anhydrous FeCl₃. Several kinds of aromatic building blocks such as benzene, biphenyl, TPB, toluene, chlorobenzene, and phenol, were knitted directly, and the resulting materials have predominant micropores and high surface areas [264–273]. In addition, by changing the molar ratio of crosslinkers to monomers, the porous structures and surface areas can be adjusted, and finally, the degree of crosslinking can be affected. When the ratio of crosslinker to benzene is 3:1, the apparent surface area of the knitted networks was the highest, up to 1,391 m² g⁻¹. Since the development of the knitting strategy, it has been widely used in the synthesis of various types of rigid building units with different structures and special functionalities of hypercrosslinked microporous materials. Tan *et al.* [274] prepared layered hypercrosslinked microporous polymer (SHCP) at low temperatures utilizing dichloroalkane as both a solvent and an external crosslinker in 2017, based on prior work on the knitting method, as illustrated in Figure 17. The pore structures and specific surface areas of these polymers can be controlled by adjusting the chain length of the solvent, the molar ratio of AlCl₃, and the size of the monomer. Moreover, 2D SHCP nanosheets were obtained by a new ultrasonic-assisted solvent stripping method. It is worth mentioning that the solvent knitting approach may produce an ultra-high specific surface area of up to 3,002 m² g⁻¹. This effective and low-cost approach may produce HCPs with layered structures and large specific surface areas, as well as superior gas adsorption capability (273 K, 4.82 mmol g⁻¹ at 1.00 bar; the adsorption capacity of hydrogen at 77.3 K and 1.13 bar was 12.40 mmol g⁻¹). This discovery provides the possibility for the design and synthesis of previously unknown layered HCP materials.

2.6.4 Free radical polymerization of vinyl monomers

In addition to the method of preparing HCPs based on the Friedel-Crafts alkylation reaction mechanism, the polyfunctional aromatic vinyl monomers can also be employed to synthesize HCPs through free radical polymerization. As early as 1964, Moore and coworkers [275] reported the preparation of highly crosslinked microspheres by free radical polymerization of styrene and divinylbenzene, which were widely used in commercial volumetric exclusion

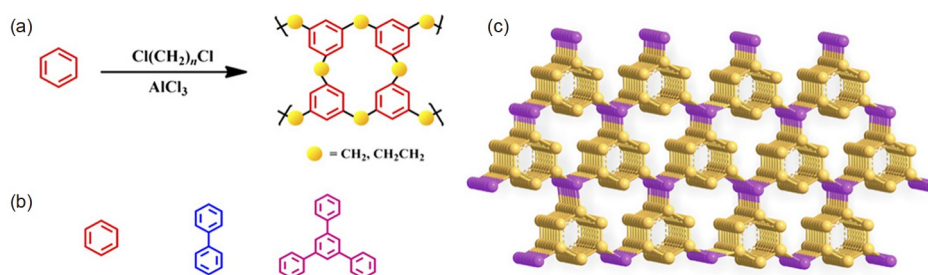


Figure 17 (a) The synthetic pathway to produce the network structure. (b) Molecular structures of the building blocks for the network. (c) The layered model of benzene-based polymer [274] (color online).

chromatographic columns. Recently, Li and coworkers [276] reported a method of free radical polymerization of vinyl monomers initiated by ultraviolet light, and the results showed that HCPs materials could be prepared by free radical polymerization without any catalyst. Among them, DVB/PET4A exhibited the highest specific surface area up to $887 \text{ m}^2 \text{ g}^{-1}$. Subsequently, the ester groups in the HCP structure were hydrolyzed to carboxyl groups, which endowed the material with good hydrophilicity and demonstrated the ultra-high adsorption performance of methylene blue (485 mg g^{-1}).

Xiao and coworkers [277] used homogeneous catalyst ligands functionalized by polyvinyl as construction units to obtain HCPs porous ligands with high specific surface area through free radical polymerization. In the process of polymerization, azo diisobutyronitrile (AIBN) was selected as the initiator to initiate the free radical polymerization of vinyl groups on the monomer under hydrothermal conditions. Three kinds of HCPs were obtained, among which POL-PPh₃ had a specific surface area of up to $1,086 \text{ m}^2 \text{ g}^{-1}$. Moreover, HCPs supported with Rh can be used to catalyze the hydroformylation of 1-octene with high catalytic activity and cycle stability. Subsequently, Xiao and coworkers [278] modified an organic catalyst, 2,2,6,6-tetramethylpiperidin-1-oxygen radical (TEMPO) onto vinyl functionalized monomer, and obtained TEMPO-containing porous materials (PPO-TEMPO) through free radical polymerization. The HCPs showed high surface areas, multi-stage pore structures, and good stability, which could be directly utilized for selective catalysis of alcohols to obtain corresponding aldehydes or ketones.

3 Synthesis of POP films

As mentioned above, POP materials have exhibited good physical and chemical properties and application potential. However, some practical applications are severely limited because of the poor solubility of POP materials. Therefore, direct synthesis of POP thin films has been carried out to overcome these limitations. To date, synthetic methods of the POP films have been successfully established [279], which provides great opportunity for POP application.

3.1 Interfacial synthesis of POP films

Interfacial synthesis is a powerful strategy for the fabrication of POP films. The interface provides a confined region for the covalent reactions of monomers in the POP film.

3.1.1 Synthesis on the solid surface

Synthesis of single layer POP. 2D COF materials are a kind of special POP materials with a layered structure similar to

2D inorganic materials. Inspired by the great development of graphene and other 2D materials, single layer 2D COF (sCOF) with similar structures has drawn great attention in the past few years [280]. So far, most high-quality sCOF is mainly obtained by the on-surface synthesis method. The presence of a well-defined single crystal surface contributes to the monolayer growth of sCOF in two dimensions and could support the resulting film. The achieved sCOF films on conductor surfaces could be observed by scanning tunneling microscopy (STM) with high resolution and other surface characterization techniques.

One important on-surface synthesis strategy of the sCOF is developing on a metal surface under an ultrahigh vacuum environment [281,284–288]. In this case, metal substrates can not only act as substrates to support the growth of thin films but also as catalysts to catalyze the coupling reaction. Since the first attempt based on on-surface synthesis to grow sCOF in an ultrahigh vacuum in 2007 [284], various reactions such as Ullmann radical coupling, boronic anhydridation, polyimide formation, and imine coupling have been successfully introduced into the construction of sCOF. For example, to promote the quality of sCOF, Grill and Hecht and coworkers [281] proposed a sequential activation strategy for the construction of 2D sCOF on the Au(111) surface, instead of a one-step connection (Figure 18a). With the catalysis of Au substrate, using a trans-configuration porphyrin building blocks owning two bromine and two iodine substituents, the two-step reactions were carried out at 120 and 250 °C, respectively. Based on the different thermal activation of iodine and bromine substituents, linear chain structures were firstly obtained through the reactions at the iodine sites, and then transformed to sCOF structures by the activation of the bromine sites.

In addition to the preparation in UHV, many efforts have been paid to the investigation of the on-surface synthesis of sCOF in ambient conditions [282,283,289,290]. By regulating the reaction conditions to provide a moderate reversible environment, several sCOF samples with large coverage and high quality were successfully obtained on the solid highly oriented pyrolytic graphite (HOPG) surface.

For instance, the thermodynamic equilibrium method was applied in the synthesis of boroxine sCOF by Wang and coworkers (Figure 18b) [282]. Boronic acid monomers were dispersed on the HOPG surface, and the substrates were subsequently placed in a closed autoclave. $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ was added as a “solidified” water resource to the closed system and could release water at the reaction temperature to regulate the chemical thermodynamic equilibrium of the dehydration reaction. In the presence of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$, the long-range ordered sCOF coverage was confirmed to cover 98% by STM, which benefitted from the improved reverse reaction environment to enhance the self-healing process of sCOF. A similar phenomenon through adding water was also

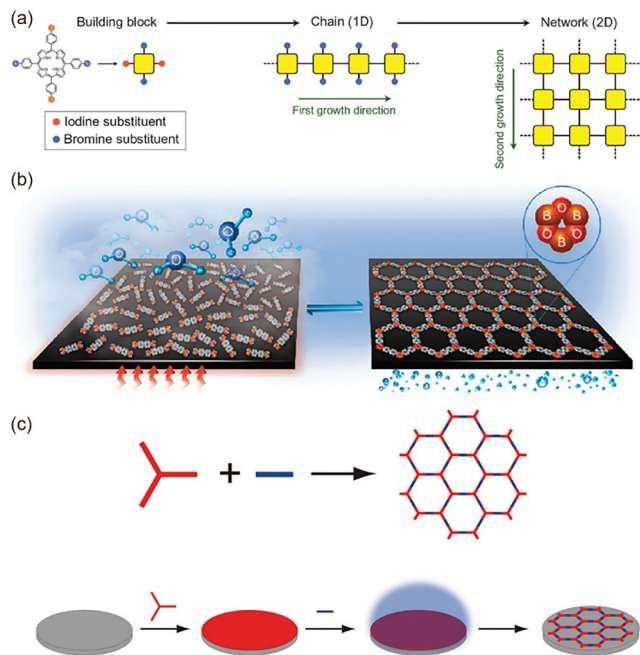


Figure 18 (a) Schematic illustration of the sequential activation strategy for the construction of 2D sCOF with trans-Br₂L₂TPP [281]. (b) The illustration of the sCOF-1 synthesis route in a water atmosphere based on the thermodynamic equilibrium method [282]. (c) Schematic illustration of the solid-gas interface strategy interface reaction for sCOF synthesis based on kinetic control [283] (color online).

observed by Lackinger and coworkers [290].

Furthermore, a solid-gas interface strategy based on kinetic control was established to obtain high-quality sCOFs using two monomers (Figure 18c) [283]. At the reaction temperature, small molecules were vaporized, and the confined polymerization of two monomers was tailored to occur at the solid-vapor interface. The gas-phase dosing of small molecules effectively promotes the attachment of small molecules to the available sCOF nuclei and thus results in the growth of high-quality sCOF.

Intriguingly, the external field has been confirmed that it can also regulate the growth of SCOF. Recently, the reversible transformation between molecular self-assembly and monolayer COF film has been realized on a solid surface (HOPG) by using the vertical electric field. At the HOPG-liquid surfaces, when changing the STM tip voltage from negative to positive, the molecular self-assembly structure transformed into boroxine-linked monolayer COF films. sCOF film grown directly on functional substrates provides an important basis for further study of the properties of COF monolayers.

Solid-liquid interface synthesis. The synthesis of the POP film based on the solid-liquid interface is a widely used strategy for the preparation of large-area POP films on substrates. Typically, the substrates (sometimes with surface modification) were directly placed into the POP precursor

solution, and the POP films were deposited on the surface of the substrates during the reaction process [291]. To date, various POP films have been grown on different functional substrates [291–295].

For instance, the oriented COF films were prepared on single layer graphene (SLG) at the solid-liquid interface. Dichtel and coworkers [291] added SLG/Cu, SLG/SiC, and SLG/SiO₂ substrates to the COF-5 precursor mixture solution and collected the oriented COF-5 films samples around sub-200 nm thick after the solvothermal process (Figure 19a). The crystallinity and orientation of the obtained films were further confirmed by grazing incidence diffraction (GID) experiments. Since that, plenty of efforts have been paid to the solid-liquid interfaces on robust substrates like SiO₂ wafers, glass, and ITO for different applications. Liu and coworkers [296] reported an oriented TTF-COF film directly growing on the ITO and SiO₂ wafer. The high

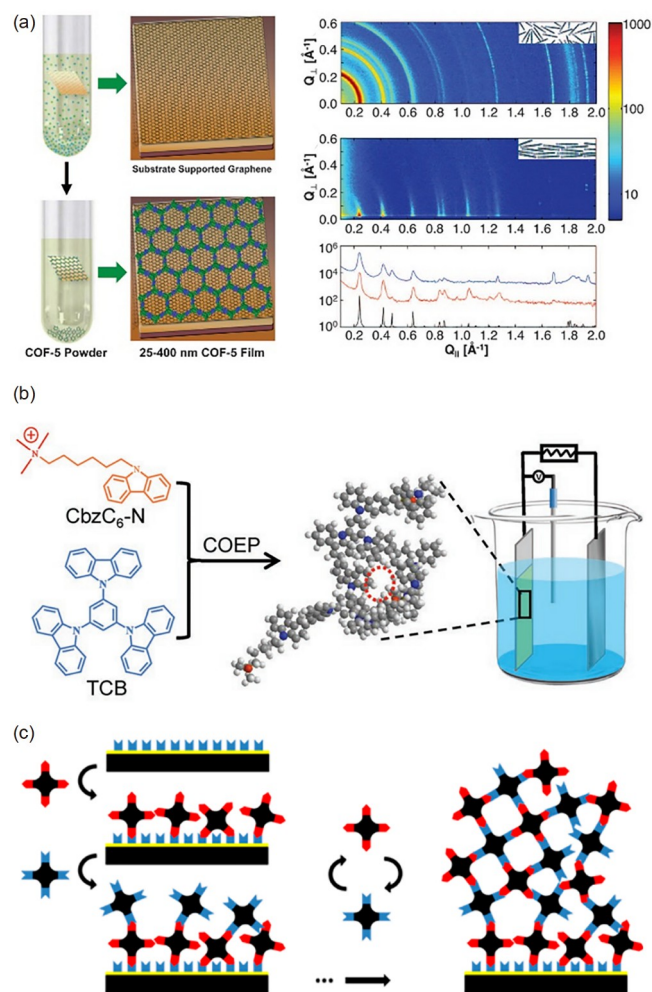


Figure 19 (a) Scheme for the synthesis of oriented COF-5 films on graphene surface by solid-liquid interface method [291]. (b) The illustration of the co-electro-polymerization of flexible ionic CMP film on the ITO electrode [294]. (c) The illustration of the layer-by-layer method for the synthesis of defect-free CMP nano-films on flat substrates [295] (color online).

crystallinity and orientation (the pores normal to the substrates) were confirmed with GIWAXS.

The poor solubility and processability of CMPs are also a problem for the synthesis of CMP films. Tang and coworkers [297] presented a solid-liquid surface-initiated polymerization strategy for the preparation of high-quality CMP films. The bromobenzene-modified Si/SiO₂ wafers were introduced as the functional substrates to the precursor solutions. The CMP films were first fabricated on the surface of the wafer by solvothermal polymerization of the building blocks and then transferred onto other porous supports for the organic-solvent nanofiltration. Similarly, the continuous PAF films were also synthesized on modified Si/SiO₂ wafers [298]. The coupling reaction occurred between the Si/SiO₂ wafer functionalized with phenyl-bromide and the building units of iPAF-5 bringing a slow generation process of PAF films.

Electropolymerization is a powerful tool for preparing POP films on the solid-liquid interface [294,299–302]. Ma and coworkers [299] reported the fabrication of POP network films electrochemically for the first time. After that, a polyborane carbazole POP film was also prepared by the concurrent polymer-film deposition-electropolymerization method [302]. The polyborane carbazole film exhibited outstanding performance in solar cells and light-emitting diodes. Lai and coworkers [294] fabricated a flexible ionic CMP film on the ITO surface through the co-electro-polymerization strategy (Figure 19b). By incorporating flexible alkyl chains and the ionic groups at the same time, the authors successfully turned the rigid CMP film into a flexible ionic CMP (i-CMP) film with excellent ion transport rate and ion sieving behavior.

LbL (layer-by-layer) method. The LbL method is also a normal film growth method at the solid-liquid. The POP films can be grown on the substrate with controllable thickness by alternately exposing the substrate surface to different building block solutions. The LbL method can be used to construct not only nanoscale thin films but also micron-scale POP films [295,303,304]. For example, Tsotsalas and coworkers [295] chose two monomers terminated with azide functional groups and alkyne functional groups respectively (Figure 19c). Then the virtual defect-free CMP-nano-films could be grown on flat substrates through the LbL method based on click reaction. While exposing porous substrate hydrolyzed polyacrylonitrile ultrafiltration membranes to the two monomers solutions alternately, the imine-linked COF films with the micron-scale thickness could be synthesized and applied in the molecular separations [304].

3.1.2 Synthesis on the liquid surface

Liquid-air interface. Liquid-air interface reactions have also been applied to the synthesis of COF thin film. As early as

2002, Michl and coworkers [305] designed a sandwich porphyrin monomer adsorbed firmly on a liquid mercury surface. For the air-water interface, Bao and coworkers [306] reported a large-area imine-linked COF film growth at the air/liquid interface. By preparing a DMF solution containing monomers TAPA, BDTA, and catalyst acetic acid as the mother solution in a covered petri dish, the polyTB POP films emerged at the air/solution interface after 2 days of reaction with a saturated H₂O atmosphere. The achieved POP film's area was as large as a petri dish, and the adjustable thickness from ~2 to 29 nm was controlled by incubation time.

Recently, Langmuir-Blodgett (LB) method was introduced to the preparation of 2D covalent organic monolayer [307]. Monomers of CHCl₃ solutions were spreading on the water surface, and a self-assembled monolayer was further obtained by the LB method [307]. After the addition of the acid catalyst to the water phase, a smooth, coherent, large, and freestanding polyimine monolayer was obtained by interfacial polymerization. Similarly, Feng and coworkers [308] also used the LB method to synthesize a similar 2D covalent organic monolayer by dispersing two monomer molecules on the air-water interface and water solution phase, respectively. Recently, like the LB method, Choi and coworkers [309] also prepared a POP film by dispersing monomers at the air-water interface and used a photon-assisted imine condensation reaction to get the freestanding film.

To prepare POP films with good crystallinity and uniformity at the liquid-air interface, the surfactant was introduced to the liquid-air interface (Figure 20a). Feng and coworkers [310] presented the controlled synthesis of few-layer POP films on water surfaces assisted by surfactant monolayers. The surfactants were firstly added to the water, and the monomers were added subsequently. The presence of a surfactant monolayer helps the pre-organization of monomers at the water-surfactant interface. After polymerization, micrometer-sized, few-layer two-dimensional POP films could be obtained on the liquid-air interface.

Liquid-liquid interface. The liquid-liquid interface is widely used in the preparation of POP films. One typical method for the liquid-liquid method was dispersing monomers in two immiscible solvents to synthesize films at the interface of two solvents. Banerjee and coworkers [311] prepared a series of self-standing COF films by dispersing two types of monomers (amine-PTSA and aldehyde) in H₂O and dichloromethane respectively (Figure 20b). The covalent reaction occurs at the interface to form the COF films. These COF films exhibited a large area and sub-100 nm thickness, and could self-stand on a U-shaped glass loop and easily be transferred to any substrates. Similarly, POP films [312] and SOF films [313] could also be prepared at the liquid-liquid interface. After the polymerization process, these films can be deposited on other substrates by removing the solution.

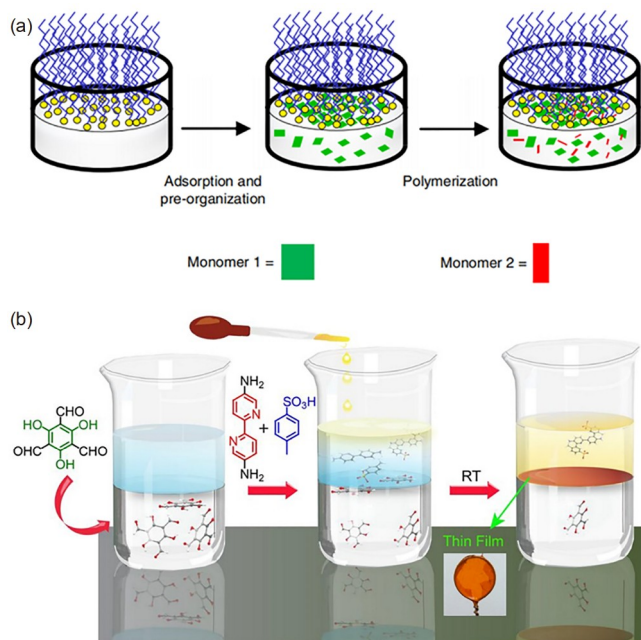


Figure 20 (a) Schematic illustration of the surfactant-assisted pre-organization synthesis of POP thin films at the water-air interface [310]. (b) Schematic illustration of the synthesis of COF_{Tp-Bpy} films at the liquid-liquid interface [311] (color online).

Another method is dispersing monomers and catalysts in two immiscible solvents. For instance, both the amines and aldehydes monomers were dissolved in the mesitylene phase [314], while AcOH as catalysis for Schiff-base reaction was dissolved in the water phase. Then, the imine-linked CMP films could be synthesized at the water-mesitylene interface. Similarly, through dispersing monomers PDA and TAPB in the organic phase and catalyst Sc(Otf)₃ in the water phase respectively, Dichel and coworkers [315] prepared a large area of COF film with a thickness tuned from 100 μm to 2.5 nm.

Besides, a synthesis strategy of COF films based on an oil/water/hydrogel tri-phase interface was presented by Wang and coworkers [316]. The hydrogel immersed in the oil phase could realize superspreading water layers, which could act as the confined reactor layer for the growth of COF films. Benefiting from the solid-like property and the slow-release capability of hydrogel, large-area self-standing COF films with high crystallinity, preferential orientation, and tunable thickness were successfully obtained at the tri-phase interface.

At the liquid-air and liquid-liquid interface, POP thin films with different thicknesses from monolayer to micron scale can be obtained. These POP films are always self-supporting thin films, and can also be facily transferred to functional substrates for more applications.

3.2 Solution processing method

3.2.1 Solution processing

In general, the solubility of POP materials is always not very

good. However, there are also some POPs that have good solubility in organic solvents and can be processed directly [317]. Typically, through spin coating or drop casting, the precursor solutions could be processed to POP films [318,319], and could be applied in the transport of ions and separation. Besides the linear POP, soluble CMP with a conjugated backbone has also been applied in film preparation through solution processing. Cooper and coworkers [320] designed and synthesized a soluble CMP by incorporating long alkyl groups to improve its solubility, and a uniform and transparent CMP film could be fabricated by drop casting of the obtained solution (Figure 21a). Baeg and coworkers [321] prepared a triazine-based 2D CTF film on a flexible polyimide substrate by the drop-casting method. The CTF powders were dissolved with DMF and dropped onto the substrate and left at 80 °C for 24 h to obtain CTF films. Moreover, Zhao and coworkers [322] developed several COF films by introducing auxiliary polymer poly(ether-imide) (Ultem) and polybenzimidazole (PBI). The COF-NUS powders were mixed with Ultem and PDI with suitable solvents to generate suspensions. The 50–100 μm NU-

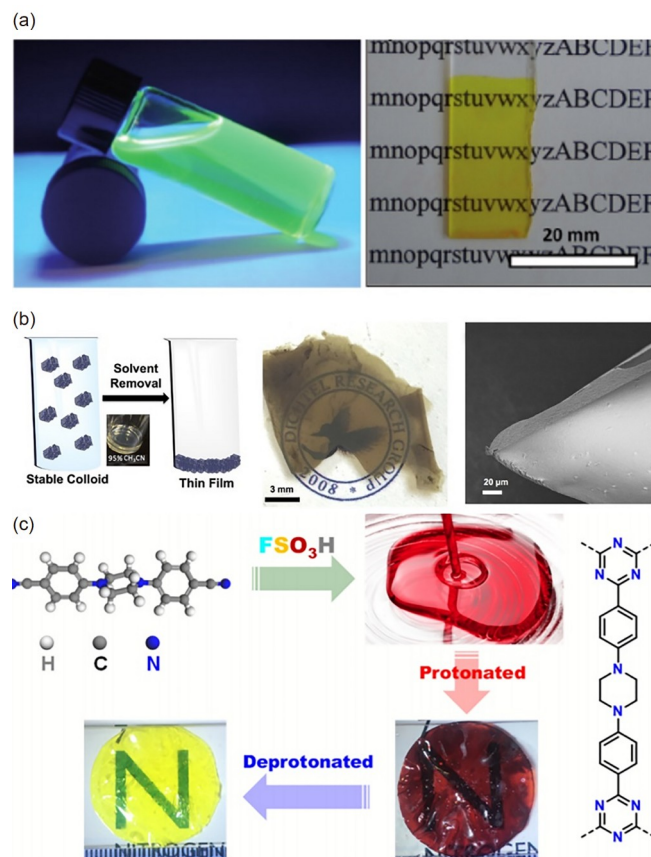


Figure 21 (a) The illustration of the synthesis of homogenous CMP films by drop casting method based on the soluble CMP [320]. (b) Scheme for the COF nanoparticles dispersion and solvent removal synthesis method for the synthesis of COF-5 films [324]. (c) Scheme for the sol-gel method for the synthesis of CTF films [213] (color online).

S@Ultem and NUS@PDI films were prepared by drop casting and a slow vaporization process.

3.2.2 Nanomaterials dispersion

Another method is to directly process the solution of POP materials (solutions or suspensions), and then make the as-prepared POP nanoparticles or powders into a solution and finally process them into thin films. Wang and coworkers [323] prepared stable suspensions of POP nanoparticles by Sonogashira polymerization. The homogeneous transparent POP films could be prepared by spin-coating subsequently. For COF, Dichel and coworkers [324] demonstrated a novel COF film preparation from colloidal suspensions of COFs. When growing in ACN, COF-5 was found to form a stable colloidal suspension (Figure 21b). By evaporating the solvent at 90 °C, the suspension could finally turn to a free-standing COF-5 film. The high crystallinity and the preferential orientation were confirmed by GIWAXS, which may provide a new direction for the synthesis of COF films.

3.2.3 Sol-gel method

The sol-gel method is another strategy for POP film synthesis. Typically, the precursor solutions were formed as colloidal-like dispersion first, and then the POP films could be fabricated by solvent evaporation process in the second step [325]. The sol-gel method was successfully applied in the synthesis of POP, CTF, and COF films (Figure 21c) [213,325–327]. For instance, the precursor solutions were produced as a brown translucent emulsion and dropped on the substrate, and the transparent POPM films were formed through a mild thiourea-formation condensation reaction and flattened with a glass slice [327]. For CTF [213], the mixture of 4,4'-biphenyldicarbonitrile and FSO₃H was spread on a flat dish, and with the solvent evaporating, the transparent and flexible CTF films were generated on the substrate. Very similarly, COF films (TpPaSO₃H) could also be prepared by casting the mixed solution of the two monomers Tp and PaSO₃H on the substrate and heating them in the oven for 6 days.

3.3 Nanosheet synthesis

2D POP materials, stacked by weak interaction forces like hydrogen bonding, π - π stacking, and van der Waals forces between monolayers, can also be exfoliated into nanosheets with similar methods. In general, by first preparing bulk POP powders, then nanosheets can be effectively synthesized through chemical-related exfoliation and physical-related mechanical delamination.

3.3.1 Exfoliation

Similar to the exfoliation of 2D inorganic materials, with the

help of suitable solvents, the weak interlayer interactions between the layers of COFs can be destroyed to obtain CONs [330]. For example, in dioxane, water, and DMF, the bulk 2D hydrazone-linked COF-43 powders could be exfoliated to CONs (Figure 22a) [328]. Similarly, CTF nanosheets (CTFN) could also be prepared by put bulk CTF in a solvent (like acetonitrile or THF) for sonication methods [331,332].

By adding other chemicals to disrupt the interlayer interaction, it is advantageous to realize the exfoliation for the synthesis of nanosheets. For example, by adding strong protonic acid methanesulfonic acid to break the interactions between the POP networks, the NDI-TFP polymer can be further exfoliated by ultrasound sonication to prepare nanosheets [333]. Also, Banerjee and coworkers [334] proposed two methods for the exfoliation of bulk COF by the covalent reaction. Through Diels-Alder cycloaddition reactions, the *N*-hexylmaleimide-functionalized CONs were exfoliated from anthracene-based COF DaTp. With the addition of *N*-hexylmaleimide to the backbone of COF DaTp, the π - π stacking between COF layers was weakened, and thus CONs were obtained.

3.3.2 Mechanical delamination

Mechanical delamination is another potential method to destroy the interlayer interaction between COF layers and prepare CONs. For instance, five imine-linked CONs were synthesized with a solvent-free mild manual grinding (Figure 22b) [329], which were confirmed by PXRD, AFM, and TEM characterization. The high chemical stability of COFs was believed to mainly contribute to the delamination process, while the π - π interlayer interaction could be easily

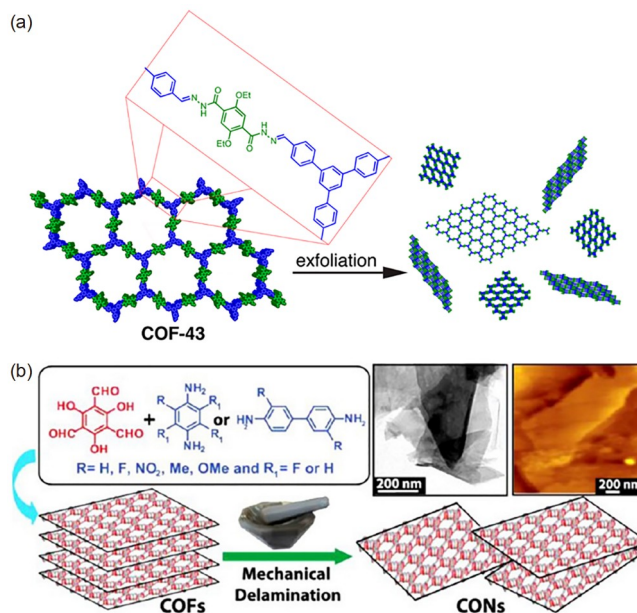


Figure 22 (a) Scheme for the solvent-assisted exfoliation of COF-43 to CONs [328]. (b) Scheme for the mechanical delamination of COFs to CONs [329] (color online).

destroyed by mechanical force without losing the ordered structure of COF.

3.4 Other strategies

Bein and coworkers [335] prepared BDT-COF and COF-5 films through room temperature vapor-assisted conversion method. Clean glass slices were coated with COF precursor solutions containing monomers and subsequently put into a desiccator with a vessel filled with a mixture of mesitylene and 1,4-dioxane. The presence of the vessel provided an atmosphere for the reaction solvent vapor in the desiccator, which was confirmed very important to the growth of COF films. With the help of vapor, 7.5 μm BDT-COF and 300 nm COF-5 films with high crystallinity were successfully synthesized.

COF thin film could also be synthesized under continuous flow conditions [336]. Through pumping precursor solution through a 90 °C reservoir into a flow cell equipped with a quartz crystal microbalance (QCM) substrate, COF films could be obtained on the QCM, while the growth process could be monitored by the small mass changes on QCM. Benefiting from the nearly constant deposition rate, the introduction of continuous flow could prevent the concurrent generation of COF precipitates and improve control of film thickness.

4 Application of POP materials

4.1 Adsorption

Adsorption, including gas, dye, organic solvent, and chemical substance adsorption, is one of the largest research areas for POP applications so far. The synthetic tunability of porosity, structure, and functionality enables POPs and their composite materials as promising candidates for adsorption. In addition, owing to their good thermal and chemical stability, POPs are insoluble in common organic solvents and show great recyclability as adsorbents.

4.1.1 Gas adsorption

Based on their many characteristics, such as open pore structure, adjustable pore size, and modified skeleton, POP materials have shown good performance in vast applications. One of the most promising applications is the adsorption and storage of gases. There are some prerequisites that should be met to achieve efficient adsorption and storage of gas molecules. For example, for low-pressure gas adsorption, a suitable polar surface or adsorption group must be used to endow proper heat of adsorption. As to high-pressure gas storage, a large pore surface and open space are necessary for high volumetric capacity. Many POP materials that achieve the above-desired goals have been reported, and thus have

great applications in the adsorption and storage of gas molecules (Table 2).

H₂ is a kind of clean energy gas with high energy density, and its storage is meaningful for industry and manufacturing. Owing to the high specific surface area values and tunable pore sizes, POPs meet the requirements for H₂ storage and become a competitive candidate as H₂ storage material. The permanent porosity enables POPs to show promising performance toward H₂ storage. Porous aromatic framework (PAF-1) with a S_{BET} up to 5,460 $\text{m}^2 \text{g}^{-1}$, possesses an H₂ storage capacity as high as 7.0 wt% at 77 K and 48 bar. Qiu and coworkers [91] introduced Si and Ge heteroatoms into the frameworks of PAF-1, and the resulting materials PAF-3 and PAF-4 with S_{BET} of 2,932 and 2,246 $\text{m}^2 \text{g}^{-1}$ show 2.07 wt% and 1.50 wt% of hydrogen adsorption capacity at 77 K and 1 atm, respectively. Because of the crystalline structures and the predetermined pore size, COFs have unique advantages in terms of the size effect of hydrogen storage. By simulation, the designed COFs based on tetrakis(4-aminophenyl) silsesquioxane with accessible surface area for H₂ molecule (6,755 $\text{m}^2 \text{g}^{-1}$) show the hydrogen adsorption capacity up to 51.43 wt% at 77 K and 8.58 wt% at 298 K [337]. In order to increase the heat of H₂ adsorption, post-synthesis modification is a feasible strategy to introduce metals into the polymer. Deng and coworkers [338] showed that after introducing 0.5 wt% lithium into the CMPs produced from 1,3,5-triethylbenzene, the H₂ storage capacity increases from 1.6 wt% for the CMP to 6.1 wt% for the Li-CMP at and 77 K and 1 atm. The storage capacity of CMP can be increased by nearly four times by introducing only 0.5 wt% lithium. Due to the advantages of narrow pore size distribution and high specific surface area, POPs exhibit their competitiveness in H₂ adsorption. However, because H₂ adsorption performance data are measured generally at low temperatures and the research on controlled H₂ release is still lacking in recent works, there is still a long way for POPs' industrial applications.

With the massive consumption of fossil fuels, CO₂ is in large quantities, resulting in the serious greenhouse effect. Effectively capturing and separating carbon dioxide can greatly reduce the impact of the greenhouse effect. The adsorption of CO₂ was studied by using POPs as adsorbents through physical adsorption. POPs not only have high specific surface areas and good porosity to meet the requirements of CO₂ physical adsorption, but could also be easily modified to introduce heteroatoms to increase the heat of CO₂ adsorption. Generally, heteroatoms (N, P, S, Si, etc.) contained functional groups (imine linkers, triazine rings, carbazoles, porphyrins, etc.) are most commonly introduced into POPs to improve the CO₂ adsorption performance [339–341]. For example, the N-containing heterocyclic structures of polycarbazole materials greatly improve the adsorption abilities of CO₂. Han and coworkers [49] synthesized a polycarbazole material with S_{BET} as high as 2,200 $\text{m}^2 \text{g}^{-1}$ by

Table 2 POPs for gas adsorption

Material	Gas	Pressure (bar)	<i>T</i> (K)	Uptake (wt%)	Reference
PAF-1	H ₂	48	77	7.0	
PAF-3	H ₂	1	77	2.07	[91]
PAF-4	H ₂	1	77	1.50	
Li-CMP(0.5%)	H ₂	1	77	6.1	[338]
CPOP-1	CO ₂	1	273	21	[49]
P-PCz-3	CO ₂	1	273	25	[342]
FCTF-1-600	CO ₂	1	273	24	[188]
5%_Li@PAF-1	CO ₂	1.22	273	39	[345]
DHF_PAF-1	CO ₂	1	298	40	[346]
DArE@PAF-1	CO ₂	1	273	26	[347]
FcTz-POP	I ₂	1	348	396	[348]
BpTz-POP	I ₂	1	348	216	[348]
AzoPPN	I ₂	1	350	290	[349]
CMHPs-5	I ₂	1	353	261	[350]
K-PAF-1-750	CH ₄	1	77	3.06	[352]
COF-10	NH ₃	1	298	25.5	[353]
[CaOOC]17-COF	NH ₃	1	283	33.6	[358]
Cu@PIP-X	NH ₃	1	298	17.3	[359]
CaCl ₂ @COF-34%	NH ₃	1	298	45.0	[360]
TpBD-(SO ₃ H) ₂	NH ₃	1	298	19.6	[361]

using 1,3,5-tri(9-carbazolyl)-benzene as the monomer, whose adsorption capacity for CO₂ is about 21 wt% under the condition of 1.0 bar and 273 K. Under the same measurement conditions, the value of adsorption capacity for CO₂ increases to about 25 wt% by using polycarbazole derived from 2,6-di(9*H*-carbazol-9-yl)pyridine as the monomer [342]. Besides polycarbazole materials, CTFs, as another kind of N-rich POPs, are a kind of competitive candidates for CO₂ adsorption. Han and coworkers [188] reported the value of CO₂ adsorption is up to 24 wt% by using a perfluorinated covalent triazine-based framework, which benefits from electrostatic interactions between polar C–F bonds and CO₂. In order to improve affinity towards CO₂, Yu and coworkers [343,344] developed a series of modifications of the pore surface for POPs by anchored carboxylic acid groups and amide derivatives. Although the introduction of metal elements reduces the *S*_{BET}, the introduced metal is conducive to the further conversion of the adsorbed CO₂. Furthermore, porous polycarbazole is employed as rhenium support and improves light absorption abilities for photocatalytic CO₂ conversion [54].

In order to achieve high adsorption capacity at low CO₂ concentration (the CO₂ concentration in the atmosphere is below 400 ppm), the pore chemistry of PAF materials needs to be regulated to strengthen the dipole-quadrupole interactions. Hill and coworkers [345] decorated lithium atoms on the pore surface of PAF-1 (Li@PAF-1) to improve the polarity of the pore surface. Based on the delocalized charged

surface, the resulting Li@PAF-1 exhibited high capacities for various gas molecules, with an increase of 22% for H₂, 71% for CH₄, and 320% for CO₂ (20%) as compared to the parent PAF-1. Subsequently, different functional groups, including methoxyl, amine, and dihydrofuran, have been proposed for the decoration of the PAF inner surface [346]. The introduction of such functional groups can effectively increase the adsorption capacity of carbon dioxide and other gases. At the same time, the open cavities of the PAF can be utilized to physically incorporate simulated-responsive molecules, like diarylethene (DArE). Due to the open framework of PAF-1, the DArE loading amount of 5% mass ratio has led to a significantly enhanced CO₂ capacity at 1 bar (Figure 23) [347].

Besides H₂ and CO₂, POPs were also reported in the adsorption of other vapors, such as I₂ and CH₄. The performance of iodine capture of the ferrocene-functionalized POP (named FcTz-POP) and the ferrocene-free reference POP (named BpTz-POP) was measured by Yu and coworkers [348]. By adding the ferrocene building block, FcTz-POP shows the value of I₂ adsorption capacity as high as 396 wt%, which is much higher than that of BpTz-POP at 348 K and atmospheric pressure. Han and coworkers [349] constructed a porous azo-bridged porphyrin-phthalocyanine network (AzoPPN) by a catalyst-free coupling reaction between free-base 5,10,15,20-tetrakis(4-nitrophenyl)-porphyrin and nickel tetraaminophthalocyanine. AzoPPN displays excellent adsorption of iodine vapor up to 290 wt% because of a per-

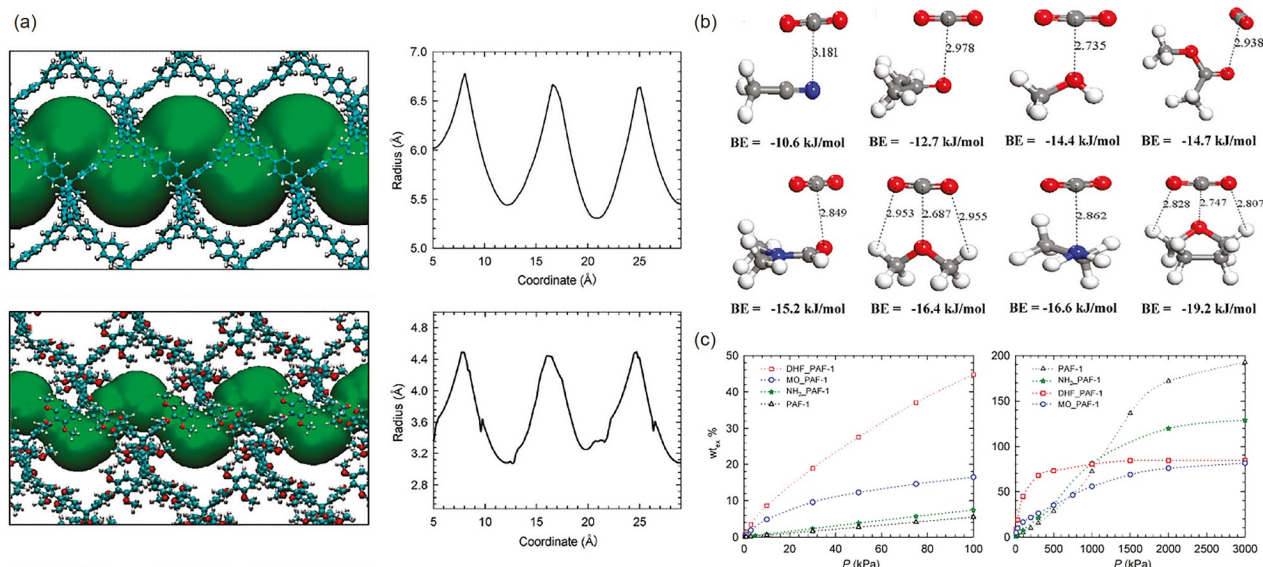


Figure 23 (a) Channel morphologies and radius of the channel along the XY plane in the crystalline model: PAF-1 and MO_PAF-1. (b) Optimized conformations and binding energies (BE, defined as the energy of the complex minus the energy sum of CO_2 and the functional group) of CO_2 with model functional groups: acetonitrile, acetone, methanol, methyl acetate, dimethylformamide, dimethyl ether, ethylamine, and tetrahydrofuran, calculated at the MP2/TZVP level of theory. The bond lengths are in units of angstroms. Key: C, gray; O, red; N, blue; H, white. (c) CO_2 adsorption isotherms at 298 K in PAF-1 and the three functionalized PAF-1 based on the crystalline model [347]. Copyright 2011, American Chemical Society (color online).

manent porous structure and plenty of porphyrin and phthalocyanine units in the skeleton as effective sorption sites. Owing to extended π -conjugation, and inherent porosity, conjugated mesoporous hypercrosslinked polymers prepared by Hu and coworkers [350] *via* silicon-promoted cationic polymerization show an adsorption capacity of 133.5 wt% for dibenzothiophene and 261 wt% for I_2 .

Methane has a high hydrogen mass ratio, serving as an ideal clean gaseous fuel. Based on the grand canonical Monte Carlo calculation, PAF materials (PAF-1 derivatives) were determined to be an excellent candidate for the accommodation of methane molecules [351]. An excellent adsorbent material was prepared by a KOH-activated PAF-1 precursor, named as K-PAF-1-600 [352]. The carbonized PAF-1 implements a high isosteric heat of adsorption (Q_{st}) with a value of 18.9 kJ mol^{-1} , leading to an excellent capacity for CH_4 molecules.

Ammonia (NH_3) is a commonly used industrial gas that can lead to both environmental and industrial concerns. The capture of NH_3 is also studied by taking POPs as adsorbents. Yaghi and coworkers [353] prepared COF-10 to realize the highest uptake capacity (15 mol kg^{-1}) at that time, through the generation of classical ammonia-borane coordinative bond. Afterwards, some POP materials were also presented to capture NH_3 for environmental protection [354–357]. Recently, many efforts have been made by Chinese researchers. Zhu and coworkers [358] designed a series of metal-COF, named as [MOOC]17-COF ($M = \text{Ca}^{2+}$, Mn^{2+} , and Sr^{2+}). These M-COF realized excellent adsorption capacities of NH_3 (as high as 19.8 mol kg^{-1}) through synergistic mul-

tivariate and open metal site approaches. Similarly, metal-PAF (Cu@PIP-X) [359], and metal-COF ($\text{CaCl}_2\text{@COF}$) [360] were also prepared. The $\text{CaCl}_2\text{@COF-34\%}$ prepared by Wang and coworkers exhibited record ammonia adsorption ability (26.5 mol kg^{-1}), due to the homogeneous dispersion of CaCl_2 in the COF structure, and the interaction between NH_3 and Ca^{2+} , and NH_3 and Cl^- . Furthermore, Li and coworkers [361] synthesized an ultra-stable sulfuric acid COF (named as TpBD-(SO_3H) $_2$) that showed great ammonia capture ability in harsh environments.

4.1.2 Chemical substance adsorption

The adsorption capability of POPs for various chemicals at room temperature shows the industrial application prospects. For some solvent molecules, the hydrophilicity/hydrophobicity provided by modifying POPs with functional groups can affect the adsorption performance of POPs. In the report by Tan and coworkers [362], owing to a large degree of retained porosity after suitable solvent evaporating, a soluble porous organic polymer (S_{BET} of up to $646 \text{ m}^2 \text{ g}^{-1}$) synthesized by polymerization of dichlorodiphenylmethane show high drug loading efficiency (1.91 g per gram of ibuprofen), which is much higher than that of traditional non-soluble POPs.

Pollutant adsorption is another important application of POPs. Highly branched PAF-P5 was prepared by Wen and coworkers [363] for adsorbing and removing organic pollutants (short-chain alkyl derivatives including *n*-BuOH, *n*-BuNH $_2$, and *n*-ProCO $_2$ H; pesticide molecules including methomyl, omethoate, and trichlorfon) from water with high

removal efficiency. Furthermore, there are some impressive examples that POPs can be utilized in the adsorption of hormones, which are produced in personal daily necessities and food processing and become emerging pollutant molecules recently [364].

The large specific surface area, high porosity, and feasible modifiability of POPs show obvious advantages for dye adsorption, such as methyl blue, Rhodamine B, and methyl orange. Planar monomers with multiple phenolic hydroxyl groups promote the formation of POPs (named as CTT-POP) with porous structure, flake morphology, good surface wettability, and high functionality. These structural features of the CTT-POP adsorbent provide the rapid adsorption of methylene blue dye from water [365]. By using ethanalamine- and amine-functionalized porous cyclodextrin polymers, Zhang and coworkers [366] demonstrated that size and hydrophilicity matching between porous skeletons and dye molecules improves the adsorption performance. In addition, in order to increase the electrostatic interaction between the dye molecules and the pores, Zhang and coworkers [367] developed an ionized aromatization approach to charged porous polymers, thus enhancing the adsorption performance of various kinds of dye molecules.

4.2 Separation

POPs dominated by micropores generally show a narrow pore size distribution, which possesses good application prospects in gas phase separation and liquid phase separation in the form of powders or membranes. POPs in powder form are simple to prepare and easy to be functionalized, which endows POPs with a high potential to be applied in gas

separation. In addition, meeting the requirements of reusability and low energy consumption, membrane separation represents one of the most advanced separation technologies. The pore size distribution of POP membranes can be customized through the design of monomers' shapes and sizes, which makes POP membranes become promising porous membranes for separation. POPs in the forms of both powder and membrane provide important references for the development of separation materials owing to their stability and long cycle life.

4.2.1 Gas phase separation

The purification of gases is of great significance for industrial applications. Physical separations for N_2 , CO_2 , H_2 , CH_4 , etc. are related to the pore size distribution of the porous materials owing to the sizes of the gas molecules. In fact, most POPs with a high S_{BET} value and a large micropore volume generally show the ability to adsorb light gases. Nevertheless, the selective adsorption, that is separation, of these mixed gases requests narrow pore size distribution and precise functional sites for POPs. So far, practical strategies including the design of regular building blocks, synthesis of topological networks, and the modification of functional groups have been reported on POP separation materials (Table 3).

As a type of ideal clean energy gas, only H_2 with high purity is safe in practical application. The separation of H_2 with the smallest size from mixed gases may rely on the molecular sieve effect. A flexible-tuned rigid network strategy has been reported by Wang and coworkers (Figure 24a) [65]. In detail, rigid monomers and flexible monomers were selected to produce flexible and independent molecular

Table 3 POPs for gas separation

Material	Gas type	Pressure (bar)	T (K)	Separation Selectivity	Reference
P33DT-ThC ₄	H ₂ /CO ₂	1	298	50	[65]
[COF-300]-[Zn ₂ (bdc) ₂ (dabco)]	H ₂ /CO ₂	1	298	12.6	[368]
[COF-300]-[ZIF-8]	H ₂ /CO ₂	1	298	13.5	[368]
C1M2-Al	CO ₂ /N ₂	1	273	32.3	[370]
pCage-1	CO ₂ /N ₂	1	273	17.6	[371]
pCage-2	CO ₂ /N ₂	1	273	19.8	[371]
CMP-CSU13	CO ₂ /N ₂	1	273	223	[372]
MAPDA	CO ₂ /N ₂	1	298	18.9	[373]
MAPDA/PIM-1	CO ₂ /N ₂	1	298	23.9	[373]
MMP-3/mPSf	CO ₂ /N ₂	1	298	78	[374]
PIM-TPFC-CH ₂ NH ₂ -15 MMM	CO ₂ /N ₂	1	273	45.9	[375]
	CO ₂ /CH ₄	1	273	36.4	
IUPs	C ₂ H ₂ /C ₂ H ₄	1	298	474.4	[376]
CTF-PO71	C ₂ H ₂ /C ₂ H ₄	1	298	246	[377]
PAF-120	C ₂ H ₂ /C ₂ H ₄	1	298	4.8	
	CO ₂ /N ₂	1	298	52	[378]

sieve membranes through electropolymerization. The separation performance of these membranes for H_2/CO_2 , H_2/N_2 , and H_2/CH_4 exceeds the Robeson upper limit. Among these applications, H_2/CO_2 separation selectivity reaches 50 with 626 barrer of H_2 permeability. Long-term service life and chemical stability tests reveal that these POP materials have the potential for industrial applications. In order to meet the processing requirements of high-performance H_2 separation membranes, coordination polymer glasses have also been developed with machinability and self-healing ability [294]. In addition, the introduction of POPs into composite materials is considered a promising approach for the separation of H_2 . In a work reported by Ben and coworkers [368], the interlayer was formed by amorphous MOF between crystalline COF and MOF as shown in Figure 24b. The amorphous layer possesses a pore size similar to that of the corresponding crystalline MOF and occupies the gaps of the COF nanocrystals and the interface between COF and MOF crystalline layers. Thus, COF-MOF composite membranes demonstrate higher separation selectivity of H_2/CO_2 gas mixtures than the individual COF or MOF membrane due to the synergy between two porous materials.

POP membranes used in gas separation are also impressive in CO_2 separation. The selective separation of CO_2 from N_2 , CH_4 , etc. is extensively studied. The difficulty in the selective capture of CO_2 is led by their small kinetic diameter (0.33 nm). Therefore, a feasible strategy in principle is the design and synthesis of POPs with corresponding pore size distribution. A series of HCPs with excellent physical/chemical stability have been designed and prepared by Yuan and

coworkers [370]. The optimized polymer (named as C1M2-Al) with BET-specific surface area up to $1,783 \text{ m}^2 \text{ g}^{-1}$ possesses the best CO_2/N_2 (15/85) selectivity at 273 K and 1 bar. In order to prepare ideal CO_2 separation materials, the design of POPs with controllable porosities and gas adsorption properties is a feasible strategy. Zhang and coworkers [371] synthesized organic cage frameworks with fixed pore sizes to tune porous properties and improve CO_2 capture *via* molecular engineering. Besides reasonable pore size distribution, the enhancement of interaction between POPs and CO_2 is another strategy for CO_2 separation. Yu and coworkers [372] introduced thiophene and triazine units to enhance host-guest interactions so that the functionalized POPs show high CO_2 selectivity adsorption. In short, size selectivity and the interaction between CO_2 molecules and POPs work mostly on selective separation for CO_2 purification.

To synthesize CO_2 separation membranes, Zou and coworkers [373] selected melamine and 1,4-piperazine dicarboxaldehyde to prepare a POP (named as MAPDA) with an S_{BET} of $548 \text{ m}^2 \text{ g}^{-1}$ and a pore diameter of about 1.0 nm. Subsequently, the MAPDA (15 wt%) was blended with the PIM-1 soluble matrix to prepare MAPDA/PIM-1-mixed matrix membranes. A single gas permeation experiment shows that the CO_2 permeability increases significantly from 3,694.5 barrer for MAPDA to 7,861.9 barrer for MAPDA/PIM-1 and the CO_2/N_2 selectivity increases from 18.9 for MAPDA to 23.9 for MAPDA/PIM-1. High porosity and molecular affinity are the main factors to improve CO_2 permeability and CO_2/N_2 selectivity. Zhong and coworkers [374] synthesized a porous polymer by a polymer-oriented

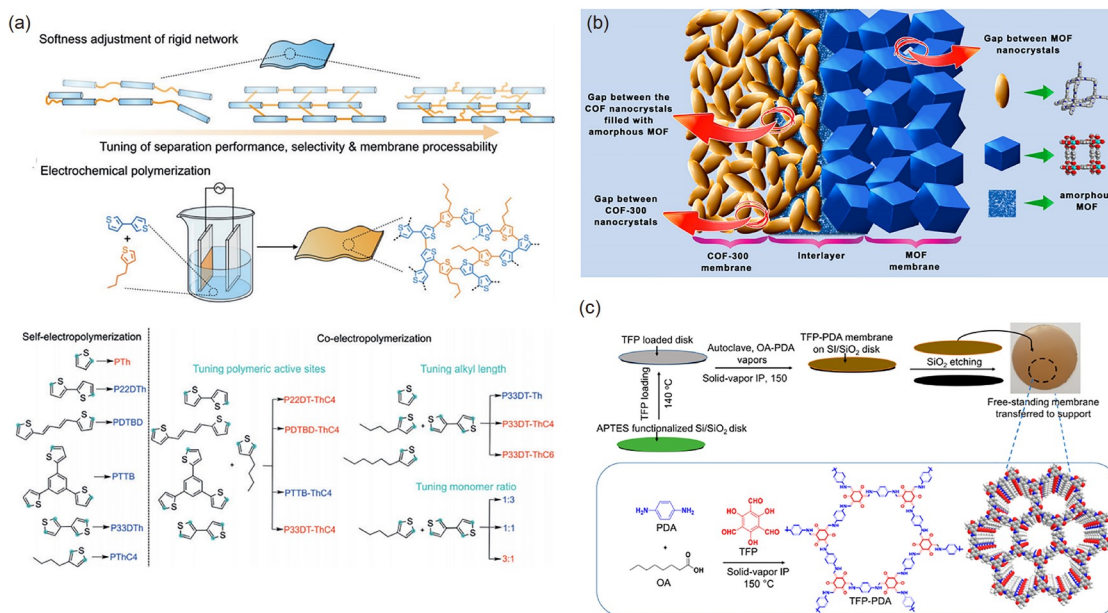


Figure 24 (a) Tuning of processability by incorporating softness into a rigid network *via* co-electropolymerization, and lists of monomers with different rigidity, softness, and polymeric active sites [65]. (b) Schematic illustration of the interlayer MOF formed by amorphous MOF between crystalline COF and MOF [368]. (c) Schematic illustration of solid-vapor method for membrane growth and HF etching step to obtain free-standing membrane [369] (color online).

chemical synthesis method with good crystal and framework size controllability and hydrolytic stability. Specifically, small organic connectors were first matched with metal ions, and the resulting units then self-assembled along the extension of the polymer chains to construct 3D frameworks. The microporous polymer dispersion was coated on a modified polysulfone substrate to prepare a microporous polymer/polysulfone membrane with an ultra-thin selective layer with a thickness of less than 50 nm and a surface area of more than 100 cm². Under humid and dry gas feed conditions, microporous polymers show promising CO₂ membrane separation performance with high CO₂ permeability (3,000 gas permeance units) and stable CO₂/N₂ selectivity (78). Generally, traditional POPs exhibit insoluble and infusible characteristics, thus lacking processability. Luckily, the successful preparation of PIMs membranes has allowed POPs to become processable. According to the report of Liu and coworkers [375], a series of mixed matrix membranes based on the PIM-1 matrix for CO₂ separation were prepared. The measurement results show that mixed matrix membranes possess CO₂ permeability of 7,730 barrer, and the selectivity of CO₂/N₂ and CO₂/CH₄ gas pairs are 45.9 and 36.4, respectively.

Another important challenge in gas separation is the selective separation between alkynes, alkenes, and alkanes. Owing to the similar molecular sizes and interactions with POPs during separation, it is particularly difficult to separate the specific gas from the mixed gases including alkynes, alkenes, and alkanes with high selectivity. However, several kinds of POPs still exhibit promising results in this application field. An ionic ultra-microporous polymer (named as IUPs) with high-density inorganic salt distribution was polymerized by Xing and coworkers [376] through the ionic double cross-linking strategy. The gas diffusion isotherms and experimental curves prove that IUPs own exceptional selectivity (474.4) for separating acetylene from ethylene along with high thermal and hydraulic stability. The electric charge effect plays a vital role in the separation process. A new type of CTF (named as CTF-PO71) was designed and prepared for high-efficiency gas separation by Han and coworkers [377]. The functionalized sites with different electrostatic potentials on the pores of CTF-PO71 propel it to show a strong interaction with acetylene (C₂H₂), thereby making C₂H₂ adsorbed preferentially than ethylene (C₂H₄). Furthermore, capturing trace amounts of C₂H₂ from the gas mixture by using CTF-PO71 is also effective. The crystalline framework and uniform pore size distribution are meaningful for gas separation. In this respect, the 2D polyimide POPs (named as PAF-120) were constructed by Ren and coworkers [378], which show significant selective adsorption of C₂H₂ over C₂H₄ and CO₂ over N₂. These results provide the guiding suggestion for designing POPs for separation between alkynes, alkenes, and alkanes.

POPs can also be used as the stationary phases of gas chiral chromatography. Yan and coworkers [176] reported a method for the direct growth of chiral COFs (named as CTpPa-1, CTpPa-2, and CTpBD) in the capillary columns of gas chromatography. The chiral COF-bonded columns exhibited high resolution for the separation of enantiomers, in which chiral COFs showed stronger interaction with (+)-enantiomers rather than (−)-enantiomers. Thus, the chiral separation was realized by the driving of enthalpy. A β-cyclodextrin COF (β-CD-COF) was also designed by Luo and coworkers [379] for gas chiral chromatography. The COF functional capillary column exhibited good resolution of chiral alcohols, aldehydes, ethers, and amino acid derivatives, with good repeatability and reproducibility.

4.2.2 Liquid phase separation

Similar to gas separation, the physical separation of mixed liquids by using POPs as separation materials is another promising direction for achieving industrial applications. The high efficiency of liquid phase separation depends on not only pore size distribution but also the interaction between the purified liquid and the POPs. Notably, POPs are generally applied to liquid phase separation in the form of membranes.

Liquid phase separation based on shape and size effects is the most common strategy. POP membranes with designable pore size exhibit advantages for utilization in this separation method. A series of CMP membranes were prepared through Sonogashira-Hagihara reaction between 1,3,5-triethylbenzene and three different dibromobenzenes *via* surface-initiated polymerization strategy by Tang and coworkers [297]. The main chains of the membranes are composed of a fully rigid conjugated skeleton, and thus the membrane possesses high resistance to organic solvents. The results of separation measurements show that the CMP membrane with a thickness of 42 nm based on polyacrylonitrile has good solute retention and broad-spectrum nanofiltration performance in both non-polar *n*-hexane and polar methanol, and the permeability reaches 32 and 221 L m⁻² h⁻¹ bar⁻¹, respectively. Both experiments and simulations verify that the property of the CMP film is derived from the open and interconnected voids formed in the highly rigid network. The aromatic porous polymer network membranes (*p*-PPN, *m*-PPN, and *tri*-PPN) were prepared *via* the *in-situ* Aldol three-condensation cross-linking method by Fang and coworkers and show high stability, permeability, and obvious selectivity for Rhodamine B in organic solvent nanofiltration. Benefiting from the aromatic nature of the main chains, high *S*_{BET} (up to 1,235 m² g⁻¹), and narrow pore size distribution, they have high permeability to organic solvents. In terms of dye separation for Rhodamine B over Bromothymol Blue, Congo Red, and Brilliant Blue, the molecular weight cut-off value and molecular weight retention value of the *p*-PPN are 600

and 350 g mol^{-1} , respectively. Due to the high stability of the aromatic skeleton, these films still maintain structural integrity and organic solvent nanofiltration performance in the presence of strong acids or bases for more than 50 h [47].

Interfacial polymerization is the synthesis method of most POP membranes. A lot of works were reported on the synthesis of POP membranes at the liquid-liquid interface, the solid-liquid interface, and the gas-liquid interface. For example, a highly crystalline 2D COF membrane with 120 nm thickness was prepared using solid-gas interface engineering in 9 h by Jiang and coworkers [369] (Figure 24c). Owing to the ultra-thin thickness and the ordered pores, the membrane exhibits ultra-high permeability ($411 \text{ L m}^{-2} \text{ h}^{-1} \text{ bar}^{-1}$ for water, and $583 \text{ L m}^{-2} \text{ h}^{-1} \text{ bar}^{-1}$ for acetonitrile), and good rejection for dye molecules with size greater than 1.4 nm. The interface growth of the membrane still has several processing problems to be solved before practical application, such as membrane transfer and substrate selection.

Post-synthesis modification to enhance the interaction between POPs and solvent molecules is a common strategy for liquid phase separation. In this regard, to develop membrane distillation membranes composed of vertically arranged hydrophilic gradient channels, imine bonds of a COF membrane (synthesized by covalently linking 2,5-dihydroxy-1,4-benzenedicarboxaldehyde and 1,3,5-tris(4-aminophenyl)-benzene) were removed partially by Wang and coworkers [293]. This functionalized change including pore size and hydrophilicity in a single channel achieves selective water transport paths and precise liquid-vapor phase change interfaces. In addition to the anti-pollution and anti-wetting ability of the COF membrane on the support layer, the membrane flux is $600 \text{ L m}^{-2} \text{ h}^{-1}$ at a feed temperature of $85 \text{ }^\circ\text{C}$ and absolute pressure of 16 kPa. It is three times the most advanced membrane distillation membrane used for seawater desalination. POPs with a layered structure, such as 2D COFs, can be exfoliated into membranes with a thickness of several nanometers [380]. These nanosheets can be used to prepare pure membranes and mixed matrix membranes for separation applications. Jiang and coworkers [381] prepared the COF nanosheets (named CON TpHz, CON TpPa, and CON TpBD) with pore structure by exfoliation. Subsequently, transition metal ions are loaded on the pore walls to promote the transportation process of ordered channels. The optimized transport membrane shows separation performance for gasoline desulfurization with a permeation flux of $21.6 \text{ kg m}^{-2} \text{ h}^{-1}$ and an enrichment factor of 6.29. The long-term operational stability and enhanced anti-swelling performance indicate the excellent stability of the resulting membranes.

The cations and anions can be separated according to the electrostatic forces between POPs and various ions. According to Liu and coworkers [382], crosslinked poly-

ethyleneimine was grafted on a carboxylated carbon nanotube intermediate layer incorporated into the macroporous cellulose acetate substrate to form the composite POP membrane. A hydrophilic and positively charged POP membrane is functionalized by the inorganic modification through the *in-situ* surface reaction of zinc nitrate and superfluous ammonium hydroxide. Therefore, the functionalized POP membrane enhances the interaction between the polymers and the carbon nanotube interlayers, thereby giving them mechanical strength and maintaining the membrane pore structure during the pressure-driven filtration process. The functionalized POP membrane possesses pure water flux up to $16.5 \text{ L m}^{-2} \text{ h}^{-1} \text{ bar}^{-1}$. Meanwhile, the membrane shows good nanofiltration performance for divalent cations due to the electrostatic repulsion generated by the repulsion effect. The mechanism of ion separation could inspire the investigation of material design and synthesis to meet the separation requirements in different application scenarios.

4.2.3 Extraction of radioactive substances

Compared to other porous materials, PAF materials are distinctive for their outstanding structural stability. This feature allows it to perform well in many extreme operating conditions. Uranium is an important raw material for the nuclear industry. With the continuous development of the nuclear energy industry, the demand for raw materials is gradually increasing. However, the land reserve is running out in the foreseeable future. In comparison, the seawater contains the largest amount of uranium on earth. The efficient extraction of uranyl ions from seawater could meet the energy needs for nearly thousands of years. At present, the widely used polymer adsorbents cannot meet the demand for uranium extraction because of the relatively low embedding of adsorption sites. To increase accessible adsorbing sites, Ma's research group [383] used PAF-1 as the scaffold and decorated the amidoxime groups on the porous network. The amidoxime-functionalized PAF-1 exhibited an ultra-high ion adsorption capacity of 304 mg g^{-1} . In seawater, the uranium content is below 3.3 ppb and many interfering elements existed. To improve the selectivity of uranium, the molecular imprinting strategy is capable of constructing PAF architecture with selective U-binding sites. Due to the synergistic interactions of salicylaldehyde, carboxylic, and pyridine groups, MIPAF materials presented a high capacity and ultra-large selectivity coefficient for uranyl ion capture [109]. Further improvement to accelerate the U species diffusion was achieved by introducing conductive polymer chains into the channels of PAF materials, namely PPA@MISS-PAF-1. After the electric field was applied as an external driven force, the conductive polymer chains enriched a large number of metal ions into the porous material, thereby increasing the local concentration of the uranyl ions by 150%–250%. The PPA@MISS-PAF-1 showed 100–1,000 fold improve-

ment in kinetics as compared with the polymer adsorbents, achieving the highest uranyl ion extraction performance at that time (Figure 25) [384]. Recently, in order to avoid the defect that the pore channels are blocked by polymer chains, a porous graphene-based adsorbent was constructed. Based on the synergistic effect of electrostatic attraction and nanofluidic channels, the graphene-based adsorbent implemented a massive extraction of uranyl ions from natural seawater ($\sim 16 \text{ mg g}^{-1}$ in 56 days) [385].

Qiu et al. [146] presented two COFs, NDA-TN, and BDA-TN, with corresponding BET surface areas of 1,124.3 and 1,070.4 $\text{m}^2 \text{g}^{-1}$, respectively. Afterward, NDA-TN and BDA-TN were further post-functionalized by the treatment with $\text{N}(\text{CH}_2\text{CH}_3)_3$ and $\text{NH}_2\text{OH}\cdot\text{HCl}$ to convert cyano groups to amidoxime groups, the functionalized COFs were denoted as NDA-TN-AO and BDA-TN-AO, respectively. The PXRD patterns exhibit similar diffraction patterns to the original COFs, suggesting preserved crystallinity. However, the surface areas declined to 820.9 and 789.3 $\text{m}^2 \text{g}^{-1}$, respectively, reasonably associated with the addition of larger substituents in the pores. Besides, the as-prepared COFs show remarkable chemical stability under harsh conditions like acid, base, or γ radiation. Due to the excellent semiconductive properties of NDA-TN-AO and BDA-TN-AO, they were applied

for selective photo-induced uranium adsorption from seawater. In a typical photo-induced process, COFs can efficiently release electrons from the scaffold, reducing U(VI) to insoluble U(IV). Simultaneously, this process renders a positive surface electric field which forms intensive electrostatic interactions with $[\text{UO}_2(\text{CO}_3)_3]^{4-}$. Especially, the NDA-TN-AO significantly outperformed BDA-TN-AO in the photoreduction of uranium, which can be rationally attributed to its fully conjugated skeleton and more efficient pathways for the transfer of photoinduced electrons. Particularly, the remarkable photocatalytic activity of NDA-TN-AO enables the effective extermination of bacterial and biological entities by generating biotoxic reactive oxygen species (ROS), thus facilitating a more efficient reduction of uranium by the photoelectrons. Upon a similar strategy, they also reported a triazine-based cyanovinylene-linked COF termed BTA, and its derivative COF treated with $\text{NH}_2\text{OH}\cdot\text{HCl}$, showing good absorption to UO_2^{2+} with a high capacity of up to 427 mg g^{-1} [147].

4.3 Chemocatalysis

We highlight herein the application of POPs-based catalysts in representative organic transformations, such as coupling

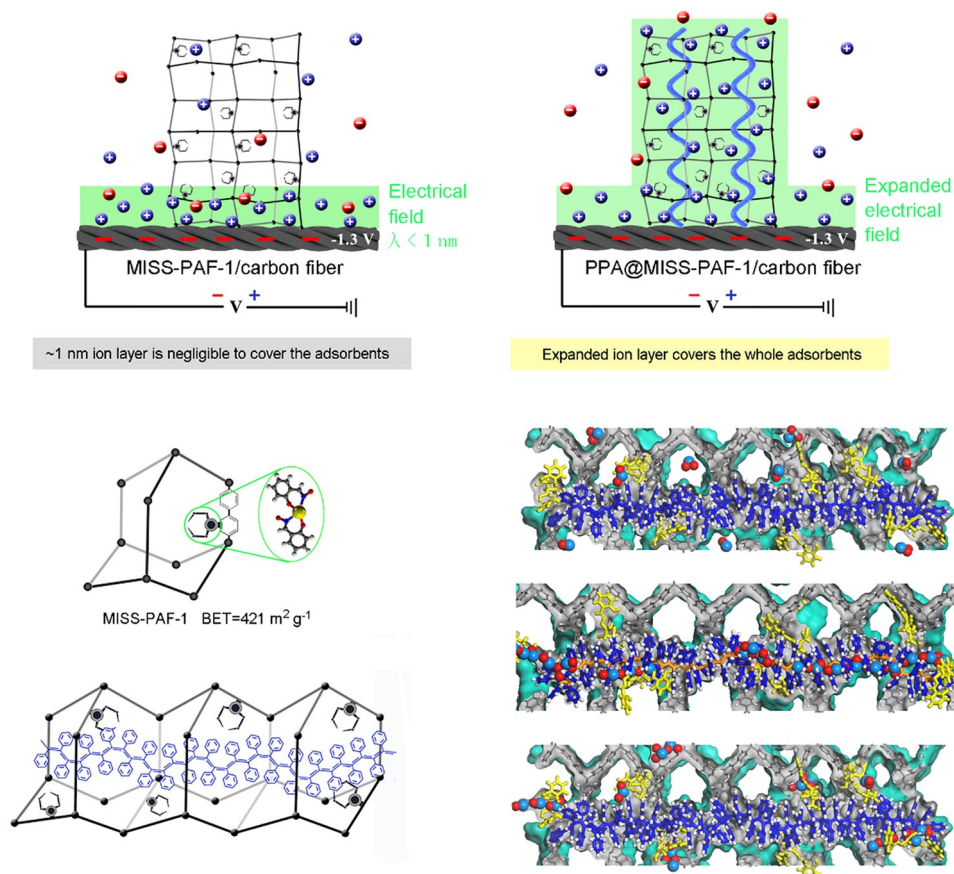


Figure 25 Design and synthesis of PPA@MISS-PAF-1 and adsorption process in asymmetrical alternating current electrochemical (AAE) extraction [384] (color online).

reactions, catalytic asymmetric reactions, alkene and alkyne transformation, and CO₂ fixation. Coupling reactions and catalytic asymmetric reactions represent the highest controllability of catalytic activity and selectivity in modern catalysis. The activation and selective transformation of alkene, alkyne, and CO₂ lie at the frontiers of catalysis research because of their academic and industrial value, *i.e.*, these raw materials are always inert and easily available. However, the development of efficient heterogeneous catalysts is still highly expected for industrial applications. In this context, the flourishing of POPs research has provided new opportunities for the innovation of heterogeneous catalysis.

In the past two decades, the rapid emergence of new knowledge and expertise to explore POPs for heterogeneous catalysis indicates that the field is stepping to maturity. Researchers in China have made great contributions to this field by exploring important POPs-based catalytic systems (Figure 26).

4.3.1 Coupling reactions

Transition metal-catalyzed coupling reactions represent the most direct protocol to build the scaffold of organic molecules. To illustrate, C–C, C–X (X=O, S, N, *etc.*) coupling reactions are particularly relevant in organic synthesis. POPs-based organometallic catalysts for coupling reactions have been widely explored by researchers in China (Figure 27).

Suzuki-Miyaura coupling reaction. Palladium-catalyzed

Suzuki-Miyaura cross-coupling reactions have been recognized as efficient and practical methods to construct C–C bonds between arylboronic acids and aryl halides. POPs can be the idealized platform for the heterogenization of these palladium catalysts in Suzuki-Miyaura cross-coupling reactions.

In 2011, Wang and coworkers [18] achieved the first case of catalytic application in COFs. Based on the construction of the first 2D imine COF, that is COF-LZU1, palladium acetate was successfully introduced into COF-LZU1 for the formation of the catalyst, namely, Pd/COF-LZU1. Notably, the crystalline structure of COF-LZU1 allowed for confirmation of the location of Pd(OAc)₂, which is coordinated with two nitrogen atoms (distance of ~3.7 Å) from adjacent layers of COF-LZU1. Pd/COF-LZU1 showed good performance in catalyzing the Suzuki-Miyaura coupling reaction. The broad scope of reactants can be transformed with excellent yield (up to 98%). Pd/COF-LZU1 showed high stability and good recyclability. The catalytic activity and crystallinity of Pd/COF-LZU1 can be retained after five runs.

Guo and coworkers [386] synthesized a highly dispersed spherical CMP material (CNPCs) in microemulsion. The presence of micropores and mesopores in CNPCs is conducive to the uniform isolation and dispersion of palladium nanoparticles (Pd NPs) in CNPCs. The as-prepared Pd@CNPC catalyst showed excellent catalytic activity (TOF=44,100 h⁻¹) for the Suzuki-Miyaura coupling reaction and can be recycled five times without a decrease in catalytic

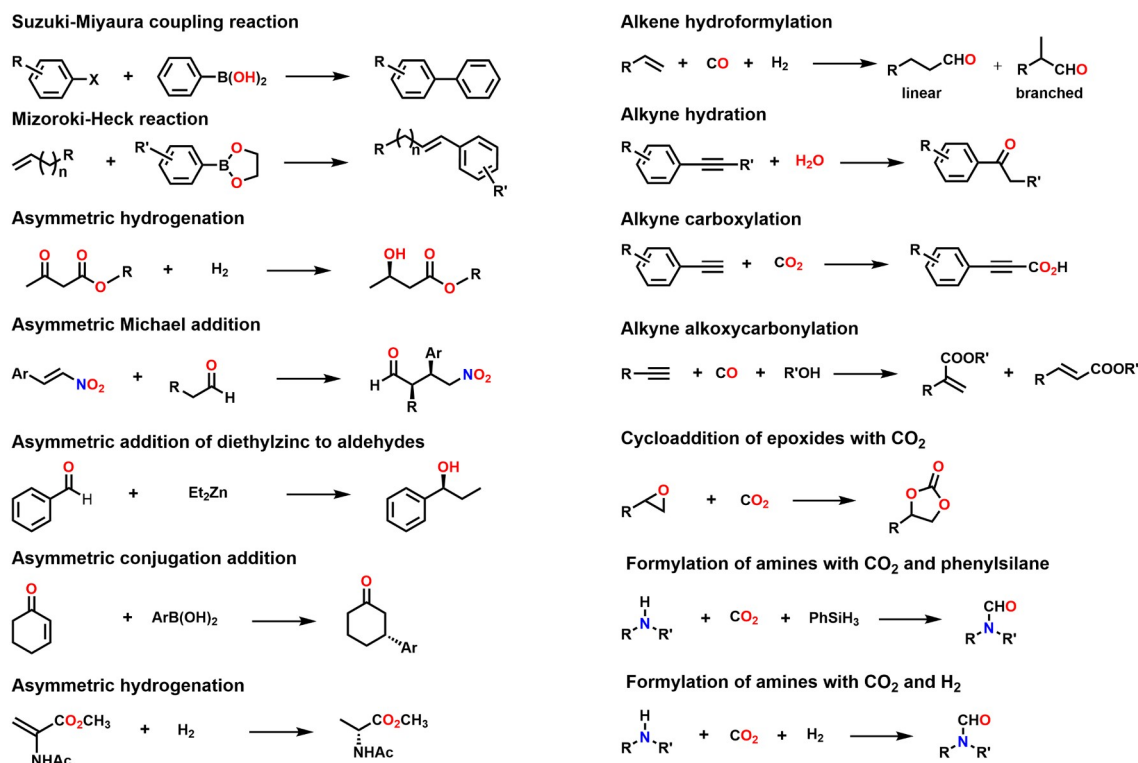


Figure 26 Representative reactions catalyzed by POP catalysts (color online).

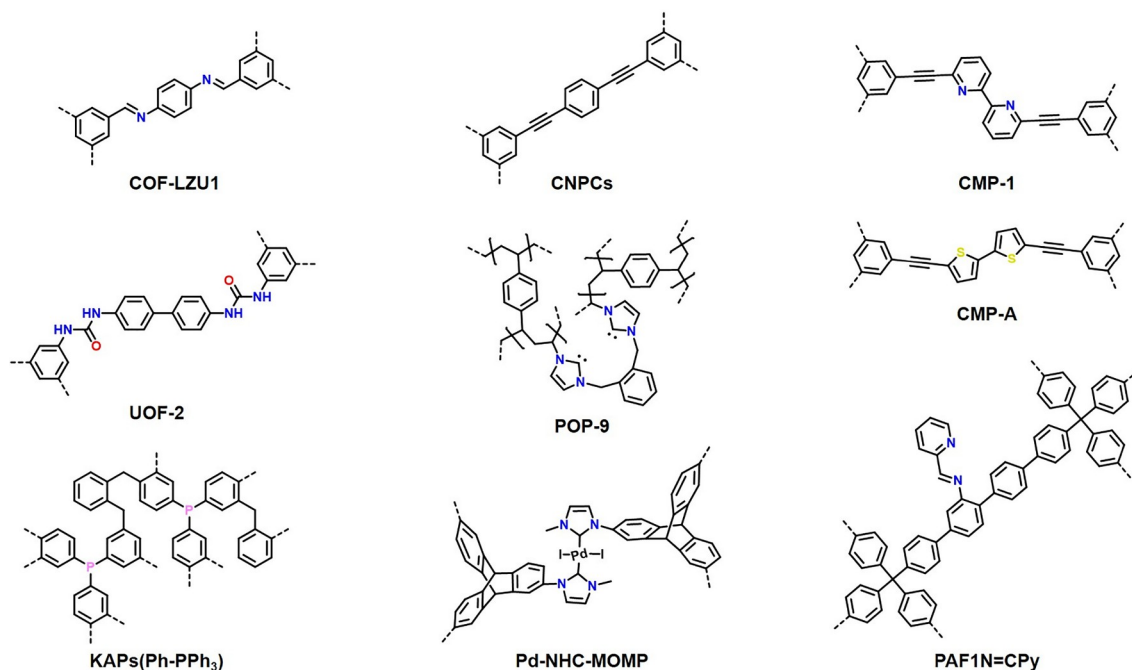


Figure 27 POP catalysts developed in China for coupling reactions (color online).

activity. Wang and coworkers [387] embedded the Pd NPs into urea-functionalized POPs. The presence of urea moiety can help to anchor Pd NPs and increase the hydrophilicity of the catalyst, so as to conduct Suzuki-Miyaura cross-coupling reactions in pure water at room temperature. The catalyst exhibited high activity (up to quantitative yield) and can be recycled four times.

In 2013, Zhang and coworkers [388] prepared a Pd-NHC-MOMP catalyst where palladium species was coordinated to *N*-heterocyclic carbene (NHC)-functionalized POP. The catalyst could efficiently conduct Suzuki-Miyaura coupling reaction with high activity (up to 97% conversion).

In 2018, Zhu and coworkers [389] successfully synthesized PAF70-Pd by introducing Pd(OAc)₂ into PAF70-NH₂. PAF70-Pd could catalyze the Suzuki-Miyaura coupling reaction with excellent yields (up to >99%) and high TOF ($\geq 14,700 \text{ h}^{-1}$). The excellent catalytic property of PAF70-Pd could be attributed to its abundant pore space which could facilitate substance diffusion.

The aryl halides applied in the Suzuki-Miyaura coupling reactions mentioned above involved aryl bromides and aryl iodides. The use of aryl chlorides is more promising in the Suzuki-Miyaura coupling reaction because they are more easily available and economical than aryl bromides and aryl iodides. However, the activation of aryl chlorides is particularly challenging as the low reactivity of C–Cl bonds of aryl chlorides in transition-metal-catalyzed systems. Aiming to explore the POPs-based catalytic systems for the use of aryl chloride in Suzuki-Miyaura coupling reactions, it is key to introduce arylphosphine functional groups into porous

organic polymers as binding sites for Pd species. The arylphosphine groups can help to realize the high dispersion of Pd active sites to obtain higher catalytic activity.

Therefore, Tan and coworkers [390] accordingly constructed triphenylphosphine-functionalized POP which is cross-linked by benzene and triphenylphosphine (PPh₃) *via* the “knitting” strategy. The enriched and isolated PPh₃ moiety can make Pd species efficiently dispersed, and the strong coordinating ability of the phosphorous atom can help to prevent the loss of Pd. The as-prepared KAPs(Ph-PPh₃)-Pd exhibited excellent activity (up to 99% yield) in catalyzing Suzuki-Miyaura cross-coupling reaction between aryl chlorides and arylboronic acids under the mild conditions and aqueous media. Notably, the catalytic activity of KAPs(Ph-PPh₃)-Pd is much higher than that of the homogeneous catalyst (<20% yield) and can be maintained after five runs.

Mizoroki-Heck reaction. The Mizoroki-Heck reaction provides a powerful strategy to convert vinylic C–H bonds into C–C bonds in the presence of Pd catalysts. The control of regioselectivity for the insertion of C=C double bonds is a key and challenging issue of Mizoroki-Heck reactions.

In 2017, Zhan *et al.* [391] explored a series of bipyridine-based CMPs to serve as support for Pd species. One of the catalysts, denoted as Pd(OAc)₂/CMP-1, was prepared *via* the coordination of Pd(OAc)₂ in alkyne-linked bipyridine-based CMP. This catalyst showed remarkable regioselectivity in catalyzing the Mizoroki-Heck reaction of electronically unbiased olefins; in detail, the ratio between linear and branched products is up to 100:1, which is significantly higher than that of the homogeneous analogue for CMP-1. The

theoretical calculation revealed that the formation of a linear product is much more preferable than the formation of the branched one. Thus, the confinement effect in the pore structure of CMP-1 should contribute to the high regioselectivity in this catalytic system. Furthermore, they continuously synthesized alkyne-linked thiophene-based CMPs [392]. By coordinating the Pd species, they found that CMP-A, which contained bithiophene and adjacent alkyne skeletons, showed the highest regioselectivity (up to 99% over linear products) in conducting Mizoroki-Heck reaction of electronically unbiased olefins. The synergistic effect in POPs between different coordinating sites (bipyridine or thiophene with alkyne) should be responsible for these efficient and selective transformations.

In 2019, Ding and coworkers [393] reported an elegant example of a reusable heterogeneous catalyst (Pd@POP-9) for controlling the regioselectivity of Heck reactions. Pd@POP-9 was witnessed as a stable mononuclear Pd-based catalyst and featured with fixed chelation angle between the Pd center and NHC ligand. These structural features of Pd@POP-9 would help to prevent the aggregation of Pd species, and to afford the high reactivity and selectivity, *i.e.*, the ratio of the linear products to branched products can be reached 100:1. Besides, Pd@POP-9 can be reused for ten times without the activity loss, which exhibited the high stability of this catalytic system.

4.3.2 Catalytic asymmetric reactions

Asymmetric catalysis is a key route to obtaining chiral compounds. However, molecular chiral catalysts are ex-

pensive and hard to reuse, limiting the industrial applications of many efficient catalysts in homogeneous systems. Developing highly efficient and easily recycled chiral heterogeneous catalysts is, therefore, an important task to tackle these problems. POPs are featured with high surface area, adjustable pore size, easily modified pore environment, and precise structural modification, which are crucial to incorporate chiral catalytic sites to achieve efficient asymmetric transformation in the heterogeneously catalytic system. Notably, the confinement effect of the pore structure would be conducive to enhancing the steric control for the chirality transfer process. Recently, the rise of COFs endowed more opportunities for the development of asymmetric heterogeneous catalysis; the abundant porosity and periodic pore structure of COFs are commonly regarded as indispensable add-ons for improving the efficiency and selectivity of asymmetric synthesis. Nowadays, scholars in China play a significant role in the research of POPs in asymmetric heterogeneous catalysis (Figure 28).

Asymmetric Michael addition. In 2012, Wang and coworkers [394] achieved the one-pot construction of a chiral porous polymer, that is JH-CPP, which is functionalized by the Jørgensen-Hayashi catalyst. Constructed by a “bottom-up” strategy, JH-CPP possessed a high BET surface area of $881 \text{ m}^2 \text{ g}^{-1}$ and well-dispersed active sites. When conducting the asymmetric Michael addition of aldehydes to nitroalkenes, JH-CPP could give the desired products in good to excellent yield (67%–99%), high enantioselectivity (93%–99% ee), and high diastereoselectivity (d.r. of 74:26 to 97:3).

In 2019, Wang and coworkers [395] further synthesized a

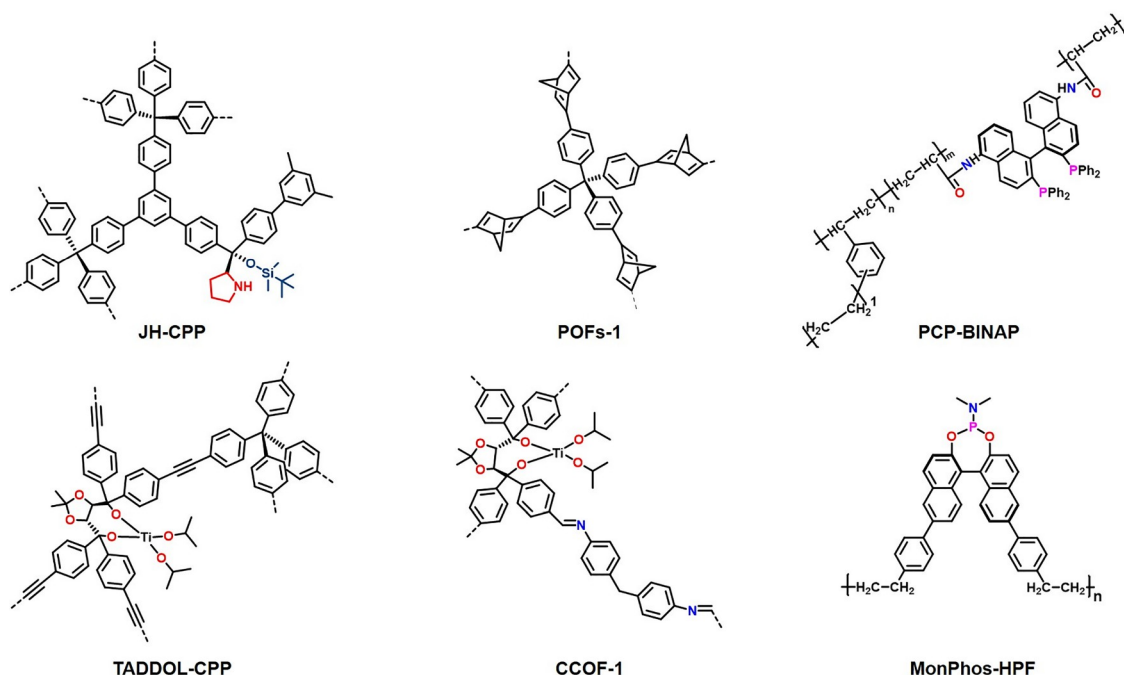


Figure 28 POP catalysts developed in China for catalytic asymmetric reactions (color online).

pyrrolidine-based chiral porous polymer, denoted as Py-CPP, via Sonogashira-Hagihara coupling reaction between pyrrolidine-based monomer with tetrakis(4-ethynylphenyl)methane. Py-CPP was applied to catalyze asymmetric Michael addition of aldehydes to nitroalkenes in pure water and showed good performance (up to 98% yield and up to 99% ee). Notably, possessing a three-dimensional pore structure, Py-CPP exhibited much higher activity than that of its linear analog, which reinforced the potential of POPs in asymmetric heterogeneous catalysis. Recently, Cui *et al.* [396] applied the pyrrolidine-based COFs to catalyze the same reaction. It can also give a good yield (up to 96%) and ee value (up to 86%).

Asymmetric hydrogenation. In 2012, Xiao and coworkers [397] incorporated chiral BINAP backbone into POPs through the copolymerization between divinylbenzene and vinyl-functionalized BINAP monomer. After the coordination with ruthenium species, the prepared Ru/PCP-BINAP could serve as a chiral catalyst for asymmetric hydrogenation of β -keto esters with good activity (>99% conversion) and high enantioselectivity (up to 94% ee). The Ru/PCP-BINAP showed good stability and can be recycled six times without obvious activity loss.

Later, Ding and coworkers [398] also achieved the construction of chiral BINAP-based POP through the “knitting strategy”. The prepared chiral catalysts, namely, Ru/KAP-1, could give up to >99.5% yield and 98.7% ee for the asymmetric hydrogenation of β -keto esters. Ru/KAP-1 can be reused four times without a decrease in activity and with a slight decrease in ee value.

In 2017, Xiao and coworkers [399] successfully introduced chiral BINOL-based phosphoramidite ligands into POPs. The isolation of phosphoramidite moieties in POPs could prevent the self-quenching of active sites. Indeed, Rh/MonPhos-HPF, as one case of these representative catalysts, showed high activity (>99.5% conversion) and high enantioselectivity (up to 97.7% ee) in catalyzing the asymmetric hydrogenation of methyl 2-acetamidoacrylate to afford chiral amino acid derivatives. Notably, when the catalyst loading was in a low concentration (*e.g.*, substrate/catalysts=2,000), the activity of Rh/MonPhos-HPF is at least 5 times higher than that of the homogeneous analogue, which exemplified the superiority of this heterogeneous catalytic system. Rh/MonPhos-HPF could be recycled at least five times with maintaining the activity and enantioselectivity.

Asymmetric addition of diethylzinc to aldehydes. In 2014, Wang and coworkers [400] synthesized a chiral TADDOL-based CMP, denoted as Ti/TADDOL-CPP, as the catalyst for asymmetric addition of diethylzinc to aldehydes. Ti/TADDOL-CPP exhibited good catalytic performance (up to 96% yield and 94% ee) and could be recycled at least 11 times without obvious performance loss. Through the mechanistic

investigation by ssNMR, they found that the building blocks, cooperative catalysis, local chiral environment, and hierarchical porous structure could impact the performance of the catalyst. At almost the same time, Cui and coworkers [401] also reported the construction of chiral TADDOL-based POPs for the same reaction, and also showed good performance.

In 2016, Cui and coworkers [174] achieved the construction of TADDOL COFs, namely, CCOF-1 and CCOF-2, from the condensation of enantiopure TADDOL-derived tetraaldehydes with flexible 4,4'-diaminodiphenylmethane. After the coordination with $\text{Ti}(\text{O}^i\text{Pr})_4$, both CCOF-1 and CCOF-2 showed impressive catalytic activity and enantioselectivity for catalyzing asymmetric addition of diethylzinc to aromatic aldehydes. Specially, CCOF-1 displayed comparable performance with their homogeneous analogue. CCOFs could be reused five times with a slight decrease in yield and enantioselectivity.

Asymmetric conjugation addition. In 2014, Cui and coworkers [402] introduced the chiral diene moiety, that is (1*R*,4*R*)-bicyclo[2.2.1]hepta-2,5-diene, to construct chiral POP catalysts. These chiral diene-based POPs could serve as good supports for Rh species. The Rh-coordinated POP, denoted as 1-Rh, was applied to catalyze the asymmetric conjugation addition of arylboronic acids to 2-cyclohexenone and showed moderate to good yield and enantioselectivity.

4.3.3 Transformation of alkenes and alkynes

Alkenes and alkynes are important and easily available raw materials in the petrochemical industry. Because of the rich reactivity of C–C multiple bonds, the transformation of alkenes and alkynes is highly anticipated to synthesize high-value-added chemicals. It is crucial to develop efficient catalytic systems to increase the activity and control the selectivity of the key transformation. However, to achieve these goals, the use of noble metals and the laborious synthesis of ligands are always unavoidable in homogeneous catalysis [403,404]. Covalently attaching these privileged catalysts to POPs is helpful to stabilize and recycle these expensive catalysts and reduce the expense of separation, which is extremely important for industrial applications. Besides, the tunable pore structure and high surface area of POPs would be beneficial for increasing the activity and controlling the selectivity of such important transformations. In the past decade, scholars in China did many important works in this research direction (Figure 29).

Alkene hydroformylation. The hydroformylation of olefins is one of the largest industrial processes for the synthesis of aldehydes and alcohols. Involving the addition of syngas (the mixture of CO and H_2) to olefins, alkene hydroformylation can be regarded as a 100% atom-economical process. In general, rhodium-based (Rh-based) catalysts are

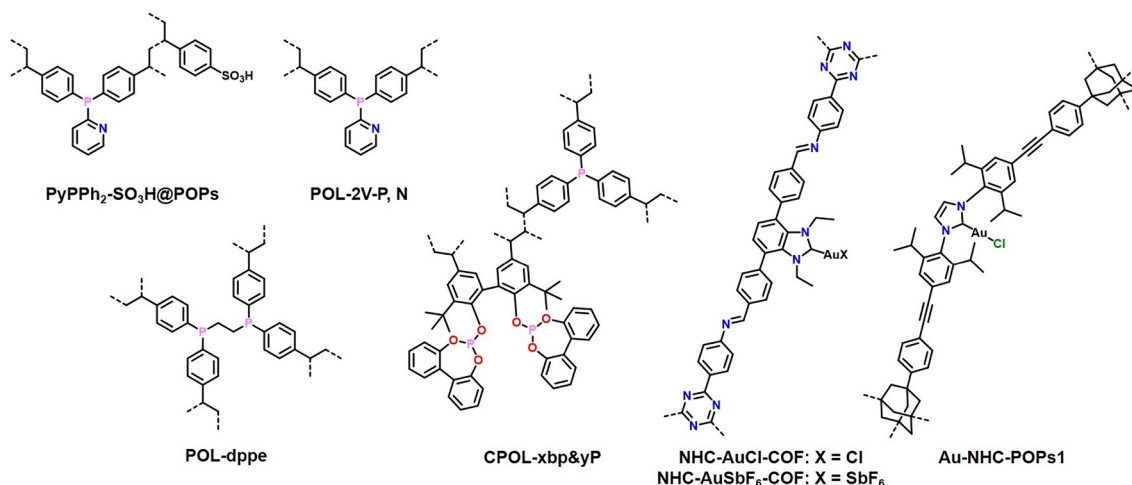


Figure 29 POP catalysts developed in China for the transformation of alkenes and alkynes (color online).

widely used in the laboratory because of their high activity and high catalytic selectivity; however, cobalt-based catalysts are more welcomed due to the low expense in industrial production even though the lower efficiency and higher energy consumption compared with Rh-based catalytic systems [405].

To overcome the limitation of Rh-based catalysts in homogeneous systems, Xiao, Ding, and their collaborators [277] developed a series of POPs as porous organic ligands (POLs) for producing stable and recyclable Rh-based heterogeneous catalysts. These POLs possessed hierarchical pore structure, high surface area, and pore volume; besides, heteroatoms, such as phosphorous, nitrogen, and oxygen, can be easily and precisely incorporated into POLs to serve as abundant coordinating sites. Importantly, the pore size, BET surface area, density of reactive sites, *etc.* of POLs can be finely tuned by the selection of monomers [406–408], and the change of monomer ratios [407]; such a modification plays a vital role to impact the catalytic performance.

Through introducing 1,2-bis(diphenylphosphino)ethane (dppe) into POLs, Xiao and coworkers [409] developed an efficient Rh-based catalytic system for the hydroformylation of olefins. The prepared Rh/POL-dppe catalyst exhibited high activity, high chemoselectivity (nearly quantitative aldehydes yield), and moderate regioselectivity (up to 93.5% on branched product for styrene, and 70% on linear product for 1-octene) on the hydroformylation of styrene and 1-octene. The Rh/POL-dppe catalyst can be recycled at least ten times without obvious performance loss. They verified that the excellent performance of Rh/POL-dppe over alkene hydroformylation should be attributed to the swelling property and high ligand concentration of POLs, which exemplified the advantages of POPs in key industrial processes.

Regioselectivity is a key issue to measure the performance of alkene hydroformylation. Ding and coworkers [406] introduced vinyl-functionalized biphenyl phosphine ligand with high

steric hindrance and tris(4-vinylphenyl)phosphane for the synthesis of copolymer-based POLs (CPOLs). The ratio between biphenyl phosphine ligand (bp) and trisphenylphosphane moiety (P) can greatly influence the porosity of as-prepared CPOLs, so as to impact the catalytic performance of Rh/CPOL-xbp&yP catalysts (*x* and *y* represent the mass (gram) of bp and P, respectively, used in the synthesis of CPOLs). They witnessed that the presence of biphenyl phosphine ligand with high steric hindrance could help to improve the regioselectivity of the hydroformylation of various long-chain olefins; the ratio of linear aldehydes to branched aldehydes could reach 98:2. Interestingly, the internal olefins can be converted to corresponding linear aldehydes with high regioselectivity (up to 93%) after a tandem isomerizing hydroformylation process. It should be noted that they successfully conducted the hydroformylation of propene in the fixed-bed reactor, which lays the foundation for industrial production [407]. When Rh/CPOL-1bp&10P was developed as the catalyst in propene hydroformylation, the TOF reached as high as $1,209.0 \text{ h}^{-1}$, the chemoselectivity to aldehydes was up to 93%, and the regioselectivity to linear aldehydes was up to 96%. The catalyst can maintain its outstanding performance for 1,000 h in the fixed-bed reactor, which exhibited the robustness of the Rh/POLs catalytic system. It is a piece of influential news that the successful pilot scale production for the hydroformylation of propene was achieved by Ding and coworkers [410] in 2020, which is a great achievement and encouragement for the development of POPs in heterogeneous catalysis.

Alkyne hydration and carboxylation. *N*-heterocyclic carbene (NHC)-gold complexes are regarded as highly efficient catalysts to conduct alkynes transformation. Li and coworkers [411] prepared a series of Au-NHC-POPs from Au-NHC complex-based monomer for catalyzing alkyne hydration. The BET surface areas of these Au-NHC-POPs can

be tuned by changing the reaction conditions. Au-NHC-POP_s1 with the highest BET surface areas (up to 798 m² g⁻¹) could afford a higher yield (up to 86%) of alkyne hydration at 120 °C. And the catalyst could be reused six times without significant activity loss. Lately, Dong and coworkers [412] achieved the direct construction of Au-coordinated NHC-based COF catalyst, namely, NHC-AuCl-COF, from NHC-AuCl-decorated monomer. After a simple anion exchange step, the Cl⁻ could be replaced by SbF₆⁻ to form a new catalyst named as NHC-AuSbF₆-COF. Both NHC-AuCl-COF and NHC-AuSbF₆-COF exhibited high crystallinity, good BET surface area, and narrow pore size distribution. Besides, the Au loading of NHC-AuCl-COF and NHC-AuSbF₆-COF could be maintained at a high level (23.40 wt% and 18.99 wt%, respectively). NHC-AuSbF₆-COF was used to carry out alkyne hydration. NHC-AuSbF₆-COF gave a high yield (up to 99%) of alkyne hydration at 90 °C.

Dong *et al.* [412] also used NHC-AuCl-COF to catalyze the carboxylation of phenylacetylene with CO₂, which is an important protocol to produce 3-phenylpropionic acid *via* the co-conversion of alkynes and CO₂. NHC-AuCl-COF gave a high yield in the carboxylation of phenylacetylene (up to 99% yield) under mild conditions and can be recycled five times without activity loss.

Ding's group [413] developed a series of Pd@POLs catalytic systems for catalyzing the alkoxycarbonylation of alkynes. By incorporating diphenyl-2-pyridylphosphine moiety as the coordinating sites, the prepared POL-2V-P,N can support Pd(OAc)₂ to conduct the transformation from methyl acrylate from acetylene, CO, and methanol to methyl acrylate. They also prepared the SO₃H-decorated POL-2V-P,N, that is

Pd-PyPPh₂-SO₃H@POP_s, for organizing the Pd centers and acidic sites in the pore structure of POP_s [414]. Pd-PyPPh₂-SO₃H@POP_s exhibited a higher activity (TON>1,000) than its homogeneous analogue (TON<50) in catalyzing the methoxycarbonylation of phenylacetylene and acetylene.

4.3.4 CO₂ fixation

CO₂ emission is an important environmental issue. CO₂ is also a type of sustainable, nontoxic, abundant, and inexpensive carbon source. Using CO₂ as a C₁ building block to achieve the synthesis of high-value-added chemicals is extremely significant to reduce the greenhouse effect and achieve carbon neutralization. Featured with abundant porosity, good chemical stability, and structural tenability, POPs have attracted extensive interest in the chemical fixation of CO₂ (Figure 30).

Cycloaddition of epoxides with CO₂. Xiao and coworkers [415] constructed a series of metalloporphyrin-incorporated POPs for the cycloaddition of epoxides with CO₂ to afford cyclic carbonates. They found that cobalt-coordinated porphyrin-based POP, that is Co/POP-TPP, displayed high catalytic activity (up to 96% conversion) and selectivity (up to 99% selectivity) under 1 atm CO₂ and 29 °C, which is higher than that of its homogeneous analogue. Even under a low concentration of CO₂ (15%), Co/POP-TPP also showed high activity (45% conversion) and high selectivity (89%). Co/POP-TPP also exhibited high stability and can be recycled 18 times without obvious activity loss.

Ding and coworkers [416] integrated the multiple reactive sites, that is ionic liquids, zinc halides, and PPh₃, into POPs. The obtained catalysts, denoted as PPh₃-ILBr-ZnBr₂@POP_s,

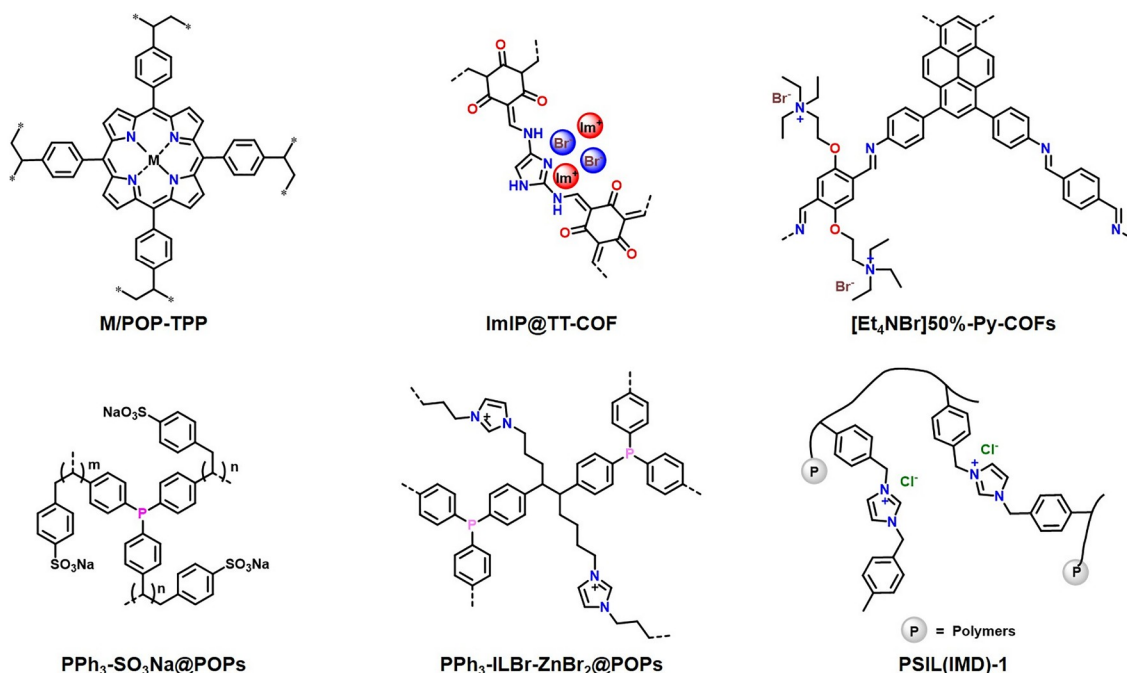


Figure 30 POP catalysts developed in China for CO₂ fixation (color online).

showed remarkable catalytic activity in conducting the cycloaddition of propylene oxide with CO₂. The TOF of PPh₃-ILBr-ZnBr₂@POPs could reach as high as 5,200 h⁻¹ at 160 °C, and the TON of the catalyst could reach 2,120 and 720 at 40 and 25 °C, respectively. The excellent activity of PPh₃-ILBr-ZnBr₂@POPs should be attributed to the synergistic effect of multiple catalytic sites in POPs. Recently, they constructed a series of ionic liquids-based cross-linked polymers [417]. The PSIL(IMD)-1 shows high catalytic efficiency (up to 99.9% yield of propylene carbonate) in the cycloaddition of CO₂ (2 MPa) with propylene oxide at 130 °C. More importantly, PSIL(IMD)-1 exhibited stable performance in a continuous-flow fixed-bed reactor for 130 h.

Recently, Wang and coworkers [418] synthesized ImIP@TT-COF, which integrated nitrogen-rich covalent organic framework (TT-COF) and imidazolid-based ionic polymer (ImIP). The synergistic reactive sites make its catalytic activity significantly better than that of ImIP, TT-COF, and its physical mixtures when conducting the cycloaddition of epoxides with CO₂. Notably, ImIP@TT-COF can catalyze the cycloaddition of electron-deficient 2-(chloromethyl)oxirane with CO₂ to afford the corresponding product in a quantitative yield at 110 °C and 1.0 MPa CO₂ pressure for 1 h.

N-Formylation. Gao and coworkers [419] covalently linked (2-bromoethyl)triethylammonium bromide ionic liquid (Et₄NBr) to the hydroxyl groups-modified [HO]_x%-Py-COFs *via* post-synthetic strategy. The as-obtained [Et₄NBr]_{50%}-Py-COF exhibited excellent activity in catalyzing *N*-formylation between CO₂ (1 bar) and *N*-methylanilines. The reaction gave a high yield (up to 94%) under the condition of 30 °C, 1 bar CO₂ for 48 h when phenylsilane was the reductant. These COFs could be recycled four times.

Ding and coworkers [420] synthesized a bifunctional Ru-PPh₃-SO₃Na@POP catalyst, which immobilizes metals and bases simultaneously, for catalyzing the *N*-formylation reaction of amine, H₂, and CO₂. Without the addition of alkali, Ru-PPh₃-SO₃Na@POP showed high activity to afford *N*-formylated products with high yields (up to 92%) at 100 °C, $p_{\text{CO}_2}=p_{\text{H}_2}=3$ MPa. The catalyst could be reused at least five times without the obvious decrease in catalytic performance.

4.4 Photocatalytic CO₂ reduction

The CO₂ photoreduction reaction (CO₂PRR) converts CO₂ with the use of ecologically beneficial solar energy. Under moderate and pollution-free environments, this reaction can produce high-value-added chemicals (C1 to C4) catalyzed by sunlight. Despite the fact that this field has a wide range of applications, existing photocatalysts have low CO₂ adsorption, conversion efficiency, and selectivity, as well as fast electron-hole recombination and a poor active site structure,

which has become the most significant barrier to carbon resource conversion [421]. As CO₂ could be converted to carbon monoxide (CO), methanol (CH₃OH), formic acid (HCOOH), methane (CH₄), and even higher-order hydrocarbons, one of the major issues in photocatalytic CO₂ reduction is the CO₂ adsorption capacity and selectivity of the reduction products [422]. As a result, developing photocatalysts with high activity and selectivity is critical for achieving high CO₂PRR performance. For most photocatalytic CO₂ reduction systems, a light-harvesting reagent transforms visible light into chemical energy by creating electron-hole pairs, which drive the redox process [423]. In photocatalytic CO₂ conversion, semiconductors are widely employed materials. Nevertheless, their performance is limited by a combination of photogenerated electrons and holes, a poor CO₂ uptake capacity, and a poor specific surface area [424]. POPs have a broader visible light absorption range, a larger specific surface area, and tunable valence band (VB) and conduction band (CB) locations than inorganic semiconductor materials. While converting CO₂ into high-value-added compounds, these properties allow POPs to own high efficiency, selectivity, and durability. The catalytic effectiveness of CO₂PRR is determined by the CO₂ adsorption capacity, light absorption range, and charge separation efficiency of POPs in these procedures [425,426]. POPs with metals, metal-free POPs, and POPs combined with inorganic semiconductors are all promising candidates for CO₂ photocatalytic reaction.

4.4.1 Metal-free POPs for CO₂ photoreduction

POPs that do not include metals are more in keeping with the notion of green chemistry. They are more cost-effective and successfully prevent metal deactivation, giving them a competitive advantage in the industry. By the condensation of hexachlorocyclotriphosphazene with barbituric acid, Guo and coworkers [427] developed porous polymers enriched with N, O, and P (named NOP-COP). NOP-COP has superior photocatalytic CO₂ reduction capability, and NOP-COP can selectively convert CO₂ to CH₄ with an output of 22.5 mol g⁻¹ h⁻¹ and selectivity of over 90%, according to the studies. By introducing carbon vacancies into the material and employing the carboxyl intermediates created by CO₂ to maintain carbon vacancy, Yang and coworkers optimized the reaction kinetics [428]. The CO₂PRR efficiency of the polymer has been considerably enhanced compared to the original polymer without carbon vacancy, which is 45 times greater. Eosin Y functional POPs, that could adsorb and activate CO₂ and H₂O molecules, were designed by Yu and coworkers [429]. CO₂ could well be transformed into the single carbonaceous molecule CO with an efficiency of 33 μmol g⁻¹ h⁻¹ and a selectivity of 92% without the use of a sacrificial reagent. In typically, photocatalytic CO₂ reduction operations must be performed in a solvent. Chen and cow-

orkers [430] constructed an ionic liquid [P4444][p-2-O] as a catalyst for CO₂ reduction, and ionic liquids typically have high CO₂ and H₂O adsorption properties. The material exhibits good selectivity and CO production under the simultaneous action of an ionic liquid and a porous conjugated framework. COFs' crystalline structure efficiently avoids electron-hole recombination and charge quenching at defects, and their light absorption ability is superior to amorphous POPs. Wang and coworkers [431] incorporated bromine into COF to increase the electron delocalization of the framework, and the resulting material TAPBB-COF was able to selectively convert CO₂ to CO with an output of 295.2 μmol g⁻¹ and a selectivity of 95.6% in just 12 h. Owing to the high quantity of nitrogen sites, suitable band structure, and broadly visible light capture region, Lei and coworkers [432] built donor-acceptor imine-based CT-COF, which demonstrated good CO₂PRR activity with visible light irradiation. To summarize, the major product of metal-free POPs as a CO₂PRR catalyst is CO, and metal-free POPs have improved catalytic selectivity and durability, providing them with a favorable application possibility. Their catalytic efficiency, nevertheless, is still poorer than metal-based POPs. It is still a difficult task to increase their catalytic performance.

4.4.2 Metal-loaded POPs for CO₂ photoreduction

It is simpler to capture CO₂ and produce intermediates in the active sites when noble metals (Rhenium (Re), Iridium (Ir), and others) with an empty d band are incorporated into POPs. Employing the ionic thermal synthesis approach, Xu and coworkers [433] constructed a porous structure using 2,6-dicyphenylpyridine as the building block and anchored the Re-carbonyl compound Re(CO)₅Cl on it to construct the N-rich composite system Re-CTF-py. The observations reveal that the constructed Re-CTF-py converts CO₂ to CO with exceptional performance, with the system's CO₂ to CO photoreduction approaching 353.05 μmol g⁻¹ h⁻¹ after 10 h. Orchanian and coworkers [434] determined that the amount of Re active sites impacts CO₂PRR catalytic activity and that the amount of Re active sites has an ideal level which drives the TON of CO to achieve 70 in 5 h. Liang and coworkers [54] generated the relevant POPs from bipyridine and phenanthroline, respectively, and then treated them with Re(CO)₅Cl to establish metal complexes, yielding the CPOP-30-Re and CPOP-31-Re, respectively. The bipyridine-based CPOP-30-Re possessed better photocatalytic conversion capability than the phenanthroline-based CPOP-31-Re, according to the studies. The reduction rate of CO₂ into CO with CPP-30-Re under visible light irradiation was as high as 623 μmol g⁻¹ h⁻¹, with a selectivity of 97.8%. The finely ordered crystallized COFs exhibit a regular structure and π-π stacked structure, and their ordered pore structure considerably enhances active site usage as well as charge separation and transfer efficiency. Yang and coworkers [426]

investigated the connection between charge separation efficiency and CO₂PRR catalytic activity. They developed an Re-carbonyl compound with an imine-linked COF (Figure 31). The experimental and simulated results demonstrate that in the CO₂PRR step, there exist three important intermediates that determine charge separation, induction period, and the rate-limiting phase in the catalytic reaction. Fu and coworkers [435] designed Bpy-sp²c-COF, which is a completely conjugated COF connected by -HC=CH-. In the catalytic process, Bpy-sp²c-COF possesses strong chemical stability, and charge separation and transfer rate are improved. The photocatalytic reduction activity of CO₂ is improved much more by the metal active centre in the skeleton, with CO yield and selectivity reaching 1,040 μmol g⁻¹ h⁻¹ and 81%, respectively. The CO production was elevated to 1,400 μmol g⁻¹ h⁻¹ when dye components were integrated as photosensitizers into the framework of the COF, and the selectivity was enhanced to 86%. Tan and coworkers [436] employed porphyrin-based CTF as the substrate, then added Fe₂O₃ nanoparticles and Ru(bpy)₃Cl₂ as the photosensitizer *in situ* to generate a ternary organo-inorganic combination system that serves as an electron transfer relay. With a performance of 8.0 μmol g⁻¹ h⁻¹ and a selectivity of 93%, the ternary-element complex is advantageous in preventing the reverse electron transfer process and speeding up the forward

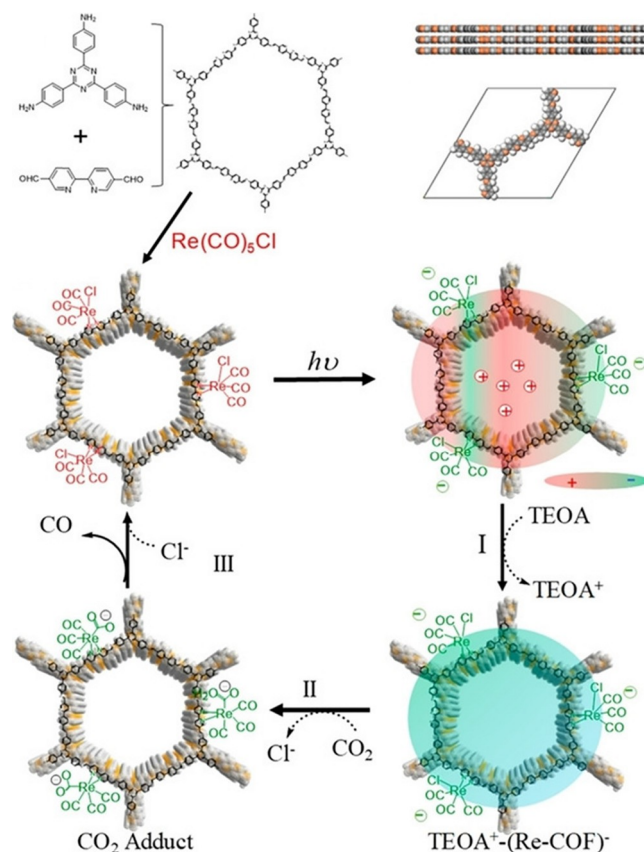


Figure 31 The synthesis route to Re-COF and proposed catalytic mechanism for the CO₂ reduction reaction [435] (color online).

electron transfer rate, considerably enhancing the photocatalytic efficiency of CO₂ conversion to CO. By covalently coupling C₆₀ with pyrene, Yadav and coworkers [437] synthesized a polymer film as the photocatalyst. CO₂ was preferentially converted to formic acid (HCOOH) when the polymer film was coupled with Rh complex and nicotinamide adenine dinucleotide (NADH) with visible light (239.46 μmol). Wisser and coworkers [438] developed Cp*Rh@PerBpyCMP by conjugating a conjugated microporous polymer built on pyrene and bipyridine with the rhodium compound. Electrons migrate from the highest occupied molecular orbital (HOMO) in pyrene to the lowest unoccupied molecular orbital (LUMO) in the photosensitizer Ru and then to the Rh active site when exposed to light.

Furthermore, the incorporation of inexpensive and plentiful non-noble metals including cobalt (Co) and nickel (Ni) into porous organic polymer-carriers possesses greater practical application potential. For the development of CO₂ PRR, Yang and coworkers [439] developed three triazine-based CMPs doped with cobalt active units. The electron-donating and electron-withdrawing compounds of the framework were modified to change the band gap and redox potential. The polymer containing the D-A structure had the highest CO₂PRR activity among the three catalysts, with a CO₂ photoreduction efficiency of 1,210 μmol g⁻¹ h⁻¹ and a selectivity of 81.6%. The D-A structure impacts the photo-generated electron transfer capacity as well as the optical band gap of the material. POPs with a minor quantity of [Ru(bpy)₃]²⁺ are nevertheless referred to as POPs containing non-noble metals. The incorporation of the sensitizer [Ru(bpy)₃]²⁺ can broaden the light absorption range and enhance charge separation, boosting photocatalytic CO₂ reduction efficiency. To improve the interlayer gap, Liu *et al.* utilized significant quantities of 2,4,6-trimethylbenzaldehyde and loaded porphyrin COF nanosheets with cobalt compound and sensitizer [Ru(bpy)₃]²⁺ [440]. Upon light irradiation, the polymer has a remarkable conversion efficiency of 10,162 μmol g⁻¹ h⁻¹ and a selectivity of 78% for converting CO₂ to CO. The kind of cobalt complex may be adjusted to control the CO₂PRR product type. Sarkar and coworkers [441] employed Co(dmg)₂ as a co-catalyst to react with the ketamine COF framework and reduce CO₂ to HCOOH in the presence of visible light. Tan and coworkers [208] reported one kind of crystalline CTF with bipyridine sites prepared *via* the controlling feed rate strategy for photocatalytic CO₂ reduction. This system could achieve a high CO production of 120 μmol and CO/H₂ selectivity of 83.8% over 10 h irradiation using [Ru(Bpy)₃]Cl₂ as a visible-light photosensitizer and triethanolamine as an electron donor in acetonitrile/aqueous solution under visible light. Nickel (Ni) complexes have also been demonstrated to possess strong catalytic activity, making the separation of photogenerated electron-hole pairs in porous frameworks much easier. In the

bipyridine group of a porous polymer structure, Zhong and coworkers [442] inserted a single nickel site. CO₂PRR has high catalytic activity in pure CO₂ or diluted CO₂ environments, with a production of 4,057 μmol g⁻¹ throughout 5 h and a selectivity of 96% for CO₂ conversion to CO.

4.4.3 POPs combined with inorganic semiconductors for CO₂ photoreduction

Many inorganic semiconductors have been developed as CO₂PRR photocatalysts. However, the combination of photogenerated electrons and holes hinders their effectiveness in CO₂PRR, and they can only absorb ultraviolet light. As a result, the coupling of an inorganic semiconductor with a porous organic polymer has garnered a lot of interest. This strategy integrates POPs' outstanding light absorption capacity, pore structures for transmitting electrons, and uniform dispersion of active centers with inorganic semiconductors' catalytic performance. Dai and coworkers [443] synthesized Bi₂WO₆ hollow microspheres and coated them with conductive polymers (polyaniline, polypyrrole, *etc.*) for photocatalytic CO₂ reduction underneath visible light as Bi₂WO₆ have excellent photocatalytic water splitting capability under visible light. The photocatalytic efficiency of the produced composite is remarkable, and it can transform CO₂ into methanol and ethanol. Sato and coworkers [444] developed a dual photocatalyst by integrating a p-type semiconductor with a Ru-based polymer and TiO₂ nanoparticles, as well as an electron transport mechanism. The experiments reveal that the compound can selectively reduce CO₂ to HCOO⁻ with a selectivity of more than 70% employing this material as a catalyst for CO₂PRR and water as an electron donor and proton supplier. HCP-TiO₂-FG ternary hybrid materials (Figure 32) were also generated by Tan *et al.* [445]. To graft the benzene ring, TiO₂ is first attached to graphene to create TiO₂-G, and then the surface functionalization of graphene is performed. Finally, the benzene ring and aromatic compounds containing triphenylbenzene are hypercrosslinked to form a porous network layer. The CO₂ adsorption ability, light capture range, and charge separation efficiency are all boosted by employing the ternary system. With light irradiation, the obtained photocatalyst HCP-TiO₂-FG of CO₂PRR exhibited a high BET specific surface area (988 m² g⁻¹) and CO₂ adsorption capacity (12.87 wt%), allowing for the reduction of CO₂ to CH₄ and CO without the need of additional sacrificial agent or co-catalyst. The production of CH₄ in particular could approach 27.62 μmol g⁻¹ h⁻¹. Recently, Tan and coworkers [446] developed a strategy for directly grafting hypercrosslinked polymers (HCPs) on the TiO₂ surface to construct Pd-HCPs-TiO₂ composite for efficient photocatalytic reduction of CO₂. Benefited from the enhanced charge transfer of photogenerated electrons and improved CO₂ adsorption dedicated by HCPs, the well-designed composite with surface area of 373 m² g⁻¹ exhibits

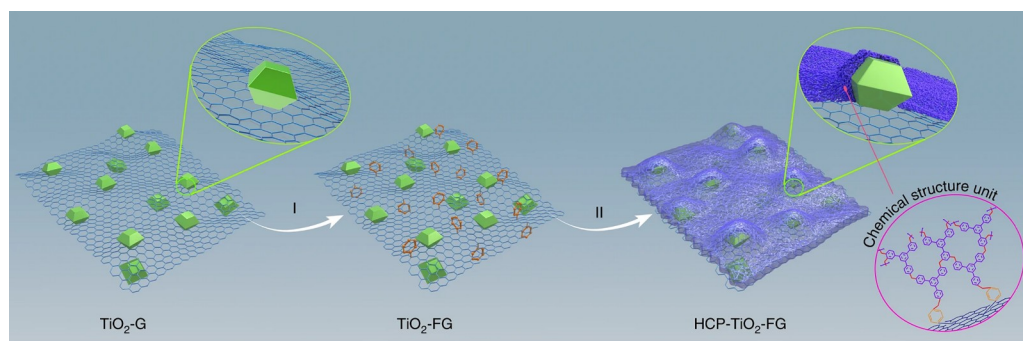


Figure 32 Construction of a well-defined porous HCP-TiO₂-FG composite structure [445] (color online).

high CO₂ photoreduction efficiency with a CH₄ evolution rate of 237.4 μmol g⁻¹ h⁻¹ and selectivity of more than 99.9%. Wang and coworkers [447] reported a composite photocatalyst Pd-HPP-TiO₂ prepared by hyper-crosslinking porphyrin-based polymers on hollow TiO₂ surfaces and subsequently coordinating with Pd(II). Pd-HPP-TiO₂ shows photocatalytic activity even in air with a CO₂ conversion yield of 12% and the CH₄ production of 24.3 μmol g⁻¹ after 2 h UV-visible light irradiation. Guo and coworkers [448] created SnS₂/S-CTFs by designing a CTF with a unique structure (a sulfur bridge) and integrating it with SnS₂. The separation of electron-hole pairs was efficiently facilitated by SnS₂/S-CTFs, and the reduction rate of CO₂ and CH₄ with visible light was 123.6 μmol g⁻¹ h⁻¹ and 43.4 μmol g⁻¹ h⁻¹, respectively. In summary, despite the fact that there are few studies on POPs combined with inorganic semiconductors for CO₂PRR, fairly high catalytic efficiency has been attained so far. However, combining the fantastic performance of POPs and semiconductors in a synthetic material, as well as controlling the thickness of each component to avoid the active center from becoming embedded, remain significant hurdles.

4.5 Electrochemistry and photocatalysis

Electrochemistry applications. As mentioned above, olefin-based COFs have shown good electrical properties and have been successfully applied in the fields such as electrocatalysis, capacitors, and cells. For example, the first example of olefin-linked COF, 2DPPV exhibits typical semiconducting properties and excellent thermal stability, as verified by being facilely converted into sharp-persistent porous carbon nanosheets with high specific surface areas of up to 880 m² g⁻¹, releasing an excellent electrochemical performance as supercapacitor electrodes and electrocatalysts for the oxygen reduction reaction. This result preliminarily manifested the reversible behaviors of the C=C double bond in the formation of long-range order structures, providing a bottom-up synthetic strategy toward porous materials and graphene analogues (Figure 33a, b) [30].

Later, Zhang's group [153] developed a highly-symmetric vinylene-linked COF with octupolar-conjugated characters g-C₅₄N₆-COF and a less-symmetric g-C₅₂N₆-COF. They found such a non-centrosymmetric polar structure in the case of octupolar COF endowed it with more promising semi-conducting behavior as compared with the less-symmetric COF, for instance, the enhanced light-harvesting and excellent photo-induced charge generation and separation. Along with the matched energy level, this octupolar COF enabled the two-half reactions of photo-catalytic water splitting with an average O₂ evolution rate of 51.0 μmol h⁻¹ g⁻¹ and H₂ evolution rate of 2,518.9 μmol h⁻¹ g⁻¹, overwhelmingly better than those of the less-symmetric one. Theoretical calculation rationally demonstrated the significant influence of the topological structure on the polarity of such π-extended 2D structures, as well as their electrical characteristics. Jiang and coworkers [155] also synthesized the unsubstituted vinylene-linked COF TM-TPT-COF for ORR application. By the incorporation of Pt nanoparticles on the COF skeleton, the as-synthesized Pt@COF exhibited high ORR activity in an acid electrolyte with an onset potential of 1.05 V *versus* reversible hydrogen electrode and a half-wave potential of 0.89 V, which are more positive than those of commercial Pt/C and other reported catalysts.

For supercapacitors, Zhang and coworkers [152] constructed a vinylene-linked g-C₃₄N₆-COF with a high crystalline honeycomb-like structure and a specific surface area of 1,003 m² g⁻¹. The SEM and TEM images revealed its nanofibrous morphology with relatively uniform diameters of around 100 nm, allowing for being easily composited with carbon nanotubes to form the free-standing COF/CNT hybrid thin film with excellent mechanical properties. Moreover, such a composite could be smoothly fabricated into the interdigital electrode for microsupercapacitors (MSCs). As the first example of COF-based MSC, the as-manipulated device offered an aerial capacitance of 15.2 mF cm⁻², an energy density of 7.3 mW h cm⁻³, and remarkable rate capability (Figure 33c).

Similarly, two vinylene-linked 2D COFs g-C₃₀N₆-COF and g-C₄₈N₆-COF were also prepared for MSCs. The re-

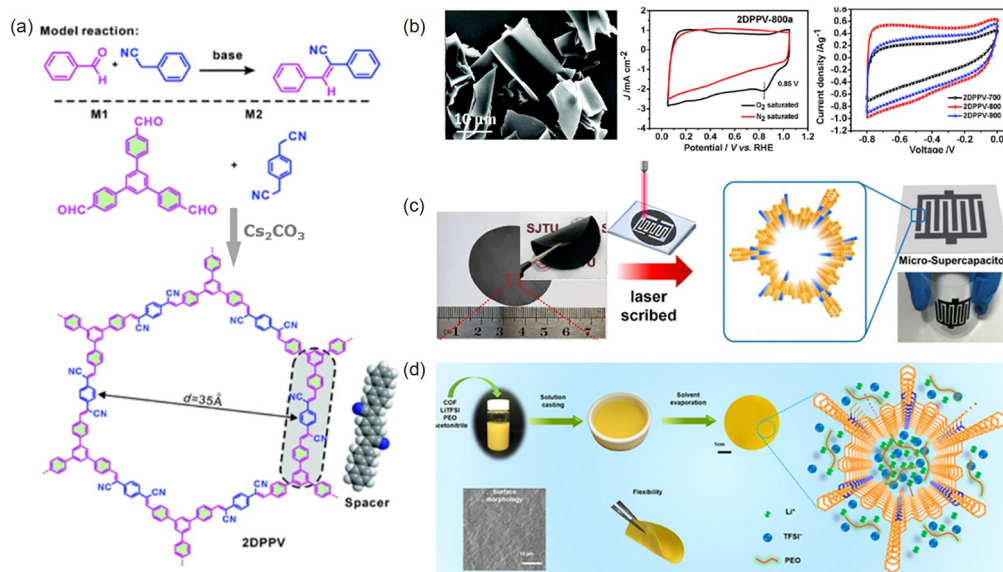


Figure 33 (a) Synthetic scheme of 2DPPV. (b) Electrochemical properties of 2DPPV [30]. (c) Microsupercapacitors based on the 3,5-dicyano-2,4,6-trimethylpyridine-derived COFs [152]. (d) Solid electrolyte film based on the ionic vinylene-linked COFs [157] (color online).

sulting COFs exhibit highly crystalline honeycomb-like structures stacked from hexagonal-latticed polymeric layers and display well-defined nano fibrillar morphologies with uniform diameters of ca. 80 nm and ultra-lengths up to several micrometers as revealed by their high resolution transmission electron microscope (HRTEM) images. By compositing it with carbon nanotubes under simple ultrasonication, the flexible thin films with varying thicknesses formed, which are facile to be processed to interdigital microelectrodes upon laser scribing. Such electrodes were fabricated to COF-based MSCs, releasing high areal capacitances of up to 41.4 mF cm^{-2} , a high volumetric energy density of up to 38.5 mWh cm^{-3} among the highest values for state-of-the-art MSCs, indicative of excellent compatibility of vinylene-linked COFs with nanocarbons. Although the exact mechanism for the formation of such COF nano fibrillar morphologies is still not clear, such unique characters make triazine-containing COFs suitable for the composition with CNTs, and being further fabricated to thin-film devices with outstanding flexibility and integration capability, holding an exceptional perspective in the development of high-performance portable and wearable electronic systems [151].

COFs could also be applied to cells. Recently, Zhang and co-workers [156] reported highly crystalline vinylene-linked COFs (denoted as NKCOF-10). The applicability of NKCOF-10 for proton conductive membranes was explored. They anchored the proton carriers, H_3PO_4 , in the pores of NKCOF-10 through pyrazine functionalities and synthesized the composite material, $\text{H}_3\text{PO}_4@\text{NKCOF-10}$. It exhibited both ultrahigh proton conductivity ($9.04 \times 10^{-2} \text{ S cm}^{-1}$) and ultralow activation energy (0.06 eV). Ultimately, they fabricated a practical proton exchange membrane fuel cell uti-

lizing $\text{H}_3\text{PO}_4@\text{NKCOF-10}$ as the solid electrolyte. The maximum power and current density thereof reached up to 135 mW cm^{-2} and 676 mA cm^{-2} , respectively, which was the best record for COF materials.

The incorporation of multiple functions into a COF network represents a highly efficient strategy for the integrated and extended applications of COF materials. For this purpose, to search a key monomer with dual or more roles in activating reaction and establishing some functions that are extremely desired for the development of a COF with promising properties, pyridinium-based monomers stand out among the desirable groups. In this regard, Zhang and coworkers [157] developed the first example of ionic vinylene-linked 2D COFs. The resulting COFs exhibited honeycomb-like 2D structures with quite large surface areas (up to $1,343 \text{ m}^2 \text{ g}^{-1}$) and regular open channels (diameters centered at 1.4 and 1.9 nm). The regularly shape-persistent nanochannels and positively charged polymeric frameworks make such kinds of COFs available for many applications. Actually, the excellent compatibility of these ionic vinylene-linked COFs with organic/polymeric components and inorganic salts inspired that they can be uniformly incorporated with PEO and lithium salt to enhance ionic conductivity, which can be promisingly used in lithium-ion batteries. Upon a simple solution-casting fabrication, high-quality and flexible free-stand composite films were fabricated. Their promising electrical behaviors were preliminarily revealed, exhibiting good ion conductivities of up to $2.72 \times 10^{-3} \text{ S cm}^{-1}$ at 100°C with 10 wt% of COF content (Figure 33d).

Photocatalysis applications. Olefin-based COF materials with organic semiconductor properties have also been successfully applied in photocatalysis and photoelec-

trochemistry. In 2019, Wang *et al.* [31] designed the Por-sp²c-COF. The ordered porous framework of Por-sp²c-COF was demonstrated by PXRD and HRTEM. The BET surface area of it reached 689 m²/g. Besides, Por-sp²c-COF well retained its crystallinity under harsh acidic or basic conditions, as demonstrated by the PXRD spectrum, exhibiting its high chemical stability. This material was effectively used as a heterogeneous photocatalyst for the aerobic oxidation of amines to imines. For the transformation reaction of benzylamine to *N*-benzylidenebenzylamine, Por-sp²c-COF showed excellent photocatalytic activity, with a transformation rate reaching over 99%, which is even comparable to some metal-containing heterogeneous photocatalysts. However, the analogous imine-linked Por-COF showed no photocatalytic activity due to the reaction between the imine-linkages with benzylamine, which leads to the collapse of the ordered framework under the reaction substrate. To better illustrate the superior photocatalytic reactivity of Por-sp²c-COF, it was utilized for another reaction, the transformation of dibenzylamine to *N*-benzylidenebenzylamine. It also exhibited good photocatalytic performance with an ultrahigh conversion rate of over 97%, while the imine-linked Por-COF only facilitated a much lower conversion rate of 44%. Since the imine linkages are stable under the substrate of this reaction, the exceedingly better performance of Por-sp²c-COF is ra-

tionally assigned to its fully conjugated skeleton, which renders a more efficient pathway for electron transfer (Figure 34a).

In another case, Zhao and coworkers [120] synthesized a vinylene-linked TP-COF. Noteworthily, the electron-withdrawing triazine units in TFPT can effectively tune the electronic structure of the 2D COF while the incorporation of the olefin (–C=C–) linkage as the sp²-carbon bridges provides conjugation with enhanced electron delocalization. The combination of these two motifs led to the excellent semiconducting property of TP-COF, which bears an LUMO of –3.23 eV and a band gap of 2.36 eV. TP-COF was then applied in artificial photosystem I for coenzyme-assisted photosynthesis and showed excellent photocatalytic activity. Finally, unprecedented coenzyme regeneration efficiency and a record-high coenzyme-assisted L-glutamic synthesis yield of 97% in 12 min were obtained with the TP-COF PSI (Figure 34b).

Zhang's group [148] has also paid great effort to the investigation of photo-responsive COFs. Three pyridine-cored COFs with unsubstituted vinylene linkages were achieved. Meanwhile, the appropriate band energy levels could be finely tuned by changing the aldehyde building blocks for matching the water-splitting driving force. Such kinds of unsubstituted vinylene-linked COFs also show remarkable photocatalytic activities and enable driving two half-reac-

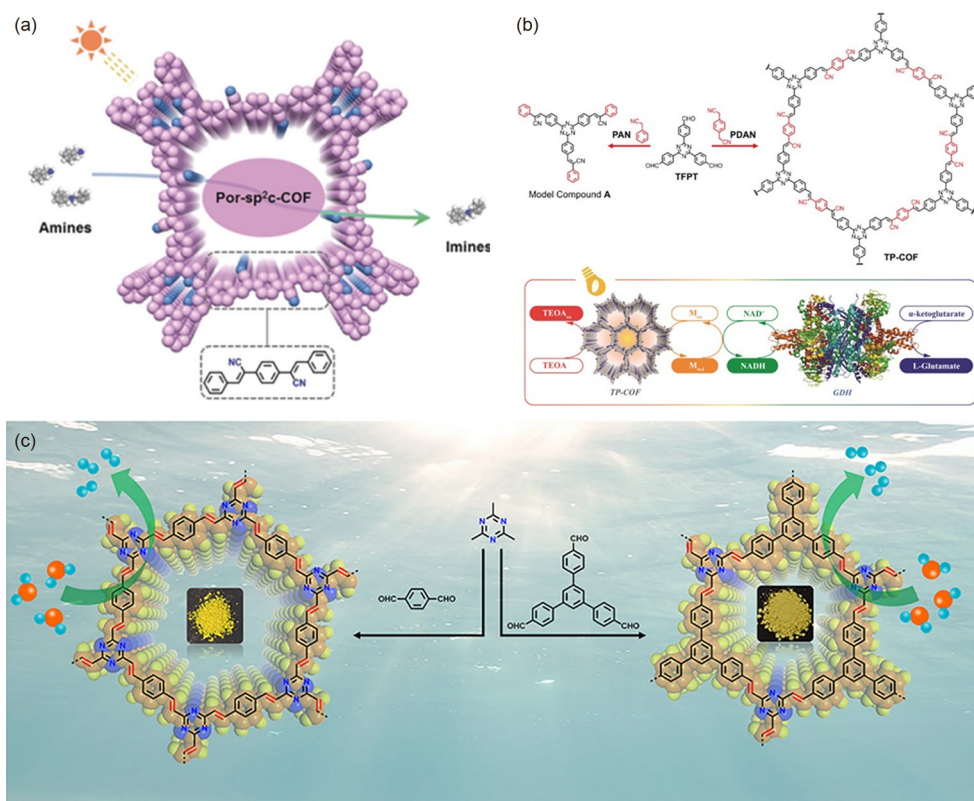


Figure 34 (a) The symbolic pattern was indicative of the photocatalytic activity of Por-sp²c-COF [31]. (b) The synthesis of TP-COF and its photocatalytic activity for boosting the coenzyme-assisted synthesis of L-glutamate of TP-COF [120]. (c) Photo-electrochemical activities of the unsubstituted vinylene-linked COFs arising from 2,4,6-trimethyl-1,3,5-triazine monomer [150] (color online).

tions of water splitting separately under visible light irradiation, comparable to graphitic carbon nitride (g-C₃N₄) derivative. They also developed COF-p-3ph, COF-p-2ph and COF-m-3ph which showed high crystallinity with AA stacking mode of honeycomb-like 2D sheets and high porosity with surface areas of up to 1,231 m²/g, as indicated by PXRD and BET analyses. UV-vis spectroscopic studies revealed that the conduction band minimum (E_{CB}) of the as-prepared three COFs is higher than the potential of O₂/O₂^{•-} (-4.16 eV), which allows for the molecular oxygen to a superoxide radical anion under photo-induced conditions. Therefore, these COFs were applied to the photocatalytic transformation of a wide series of arylboronic acids to corresponding phenols in high efficiency and excellent recyclability [149]. In 2019, they reported g-C₁₈N₃-COF and g-C₃₃N₃-COF. Owing to the excellent semiconducting properties of these materials and the highly conjugated skeletons which endow themselves with good performance in electron transfer, they were utilized for photoelectrodes and exhibited remarkable photocurrents and rapid charge transfer rates (Figure 34c) [150].

4.6 Biomedical application

As a special family of water-soluble porous organic polymers, 3D SOFs feature efficient adsorption of drugs and biomacromolecules in aqueous media. Moreover, this adsorption takes place in an *in-situ* manner and the drugs or biomacromolecules can be maintained in the interior of the frameworks for hours to days. All the 3D SOFs have hydrodynamic diameters ranging from 30 nm to ≥200 nm, which depend on the concentrations. Although the frameworks are generated at high concentrations, their dilution-caused de-assembly is quite slow due to the unique encapsulation mechanism of CB[8] for various aromatic dimers, the decomposition of which needs to overcome a high energy barrier. It has been established that the nano-scaled size of 3D SOFs enables this kind of 3D supramolecular architecture with good ability as transmembrane carriers for drug and biomacromolecules. Thus, 3D diamondoid supramolecular organic frameworks d-SOF-11, d-SOF-12a-e, and d-SOF-16 prepared from the compounds 11, 12a-12e, or 16 and CB[8] have been found to realize intracellular delivery of anti-tumor therapeutic agent pemetrexed and doxorubicin and short DNA [238,239]. *In vivo* experiments showed that the delivery of SOF-11 and d-SOF-12a-e for pemetrexed and doxorubicin could considerably improve their efficacy.

5 Summary and outlooks

As described above, POPs always possess low densities, large surface area, permanent pore structures, tunable por-

osities, good chemical stabilities, and rich designability. Through the composition and structure design, functional POPs have shown superior performance and the great application potential in many fields. In this review, we have discussed the recent progress of POP materials in China, including the design and preparation of POP materials and film, and the application of functional POPs for adsorption, separation, catalysis, and electrochemistry. Despite the great effort and contribution to the synthesis of POPs with excellent properties, to further promote the development of POP materials remains worthwhile.

Although there are already many kinds of POP materials, it is still very important to further develop new POP materials with different types and functions to meet different application requirements. For example, introducing new chemical reactions to construct POPs with new covalent bonds; designing COFs with new topological structures; or exploring new functional molecular building blocks.

There are also some challenges to the characterization of POPs, and especially the understanding of the synthesis process deserves great attention. For example, appropriate imaging techniques and structural models should be developed to more accurately describe the structure of amorphous POPs. For crystalline POPs, such as COF, CTF, and SOF, the synthesis involves the establishment of chemical bonds and crystallization. It is valuable to develop new imaging technology to understand this complicated process.

Moreover, the large-scale synthesis of POPs is an important step toward the practical application of POPs. Most POP materials are synthesized in solvothermal conditions. The development of a green, scalable, industrial-compatible synthesis method is very attractive. By taking advantage of the designability and the porous properties of POPs, the large-scale practical application in the fields of gas phase and liquid phase adsorption and separation, chemical catalysis, photocatalysis, as well as electrocatalysis and energy storage of POPs is very promising.

Conflict of interest The authors declare no conflict of interest.

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