

# Enhancing catalytic performance, coke resistance, and stability with strontium-promoted Ni/WO<sub>3</sub>-ZrO<sub>2</sub> catalysts for methane dry reforming

Ahmed Yagoub Elnour<sup>1</sup> · Anis Hamza Fakeeha<sup>1</sup> · Ahmed Aidid Ibrahim<sup>1</sup> · Ahmed I. Osman<sup>2</sup> · Ahmed Elhag Abasaeed<sup>1</sup> · Syed Farooq Adil<sup>3</sup> · Rawesh Kumar<sup>4</sup> · Ahmed S. Al-Fatesh<sup>1</sup>

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# Abstract

The first step of the DRM reaction is just the decomposition of  $CH_4$  into  $CH_{4-x}$  (x = 1-4). The next step comprises two steps, namely the oxidation of  $CH_{4-x}$  into syngas (by CO<sub>2</sub>) and the self-polymerization of  $CH_{4-x}$  species. The earlier one is known as dry reforming of methane (DRM), and the latter one generates carbon deposits over the catalyst surface. In this study, we investigated the impact of 1–3

- Ahmed I. Osman aosmanahmed01@qub.ac.uk
- Ahmed S. Al-Fatesh aalfatesh@ksu.edu.sa

Ahmed Yagoub Elnour aelnour@ksu.edu.sa

Anis Hamza Fakeeha anishf@ksu.edu.sa

Ahmed Aidid Ibrahim aididwthts2011@gmail.com

- Ahmed Elhag Abasaeed abasaeed@ksu.edu.sa
- Syed Farooq Adil sfadil@ksu.edu.sa

Rawesh Kumar kr.rawesh@gmail.com

- <sup>1</sup> Chemical Engineering Department, College of Engineering, King Saud University, P.O. Box 800, 11421 Riyadh, Saudi Arabia
- <sup>2</sup> School of Chemistry and Chemical Engineering, Queen's University Belfast, Belfast, Northern Ireland BT9 5AG, UK
- <sup>3</sup> Department of Chemistry, King Saud University, 11451 Riyadh, Saudi Arabia
- <sup>4</sup> Department of Chemistry, Indus University, Ahmedabad, Gujarat 382115, India

wt% Sr over Ni-based catalysts on a  $\text{ZrO}_2$ -WO<sub>3</sub> support on the catalytic activity and coke deposit. Various characterization techniques such as thermogravimetric analysis, X-ray diffraction, Raman spectroscopy, temperature-programed oxidation, temperature-programed reduction, and temperature-programed desorption were used to assess the physicochemical properties of the fresh and spent catalysts. The addition of 2wt% Sr promoter significantly improves the catalyst's basicity in strong basic sites region through Sr<sup>2+</sup> mediated interaction of CO<sub>2</sub> species as well as inhibits the deposition of carbyne type carbon. Enhanced CO<sub>2</sub> interaction results into the potential oxidation of carbon deposit and the highest CH<sub>4</sub> conversion, reaching 60% up to 470 min TOS at a reaction temperature of 700 °C.

# **Graphical abstract**



**Keywords** Dry reforming of methane · Syngas production · Strontium promotion · Zirconia · Tungstated zirconia

# Introduction

Carbon dioxide reforming of methane, commonly referred to as dry reforming of methane, is a chemical reaction wherein methane  $(CH_4)$  and carbon dioxide  $(CO_2)$  undergo conversion into syngas, a valuable mixture comprising carbon monoxide (CO) and hydrogen (H2). The reaction can be expressed as:

$$CH_4 + CO_2 \rightarrow 2CO + 2H_2\Delta H_r^\circ = 247 \text{ kJ/mol}$$
 (1)

The dry reforming of methane (DRM) has emerged as a promising approach to mitigate greenhouse gas emissions. Utilizing carbon dioxide as a feedstock contributes to decreasing the release of  $CO_2$  into the atmosphere. Furthermore, the produced syngas can serve as a valuable feedstock for synthesizing various chemicals and fuels, including methanol and Fischer–Tropsch fuels [1, 2].

Despite its potential benefits, the dry reforming of methane faces certain challenges, including catalyst deactivation and carbon deposition on the catalyst surface. Researchers are actively working on developing more efficient catalysts and optimizing reaction conditions to address these issues and make the process more suitable for large-scale industrial applications. Research groups achieved coke resistance by proper synthetic strategy, the confinement of active sites in the pore channels [3] and the use of suitable promoters. The Ni catalyst supported on alumina resulted in the formation of NiAl<sub>x</sub>O<sub>y</sub> species, leading to stronger metal-support interaction and improved coke resistance. [4, 5]. Qin et al. used the EDTA-assisted impregnation method to disperse 4.57-5.94 nm Ni particles onto activated carbon and achieved high coke resistance [6]. Catalyst preparation of lanthana-zirconia supported Ni under Ar atmosphere resulted in relatively lower NiO mobility which surged smaller Ni particles under reductive treatment. [7]. The smaller Ni particle had a smaller diffusion path to the metal support boundary, and the carbon deposit had less time to interact over a smaller diffusion path. Quan et al. showed 8 times higher coke resistance over Mg–Al hydrotalcite supported Ni catalyst if it is prepared in the presence of citric acid [8]. There is a general trend of using basic modifiers such as Mg, Ba, and Ca over Ni/Al<sub>2</sub>O<sub>3</sub> [9, 10] for coke suppression. The basic promoter interacts exclusively with CO<sub>2</sub> and carries out potential carbon deposit oxidation. Scandium promotion over Ni/ SBA-15 improved the basicity as well as metal-support interaction, resulting in impressive coke resistance [11]. The high resistance to coke in ceria-promoted catalyst systems (such as Ni/SiO<sub>2</sub> and Ni/WO<sub>3</sub>-ZrO<sub>2</sub>) is due to an increased concentration of active oxygen and the potential oxidation of coke deposits [12, 13]. The high coke resistance over Pr-promoted Ni/Al<sub>2</sub>O<sub>3</sub> was due to stronger metalsupport interaction as well as oxidation of coke by PrO<sub>2</sub> itself [14]. Promoting iron addition over MgO-supported Ni catalyst improved oxyphilicity and oxygen coverage, facilitating soft carbon formation, oxidation, and high coke resistance [15]. These efforts aim to enhance the overall performance and economic viability of the dry reforming of methane as a sustainable method for reducing greenhouse gas emissions and producing valuable syngas [16, 17].

Zirconia (ZrO<sub>2</sub>) has been widely recognized as a promising support material for the dry reforming of methane (DRM) due to its advantageous properties, including high surface area, thermal stability, and efficient oxygen mobility. Notably, catalysts supported on zirconia have demonstrated the ability to effectively inhibit carbon deposition on their surfaces during DRM reactions. The unique amphoteric nature of zirconia enables its sites to serve as Lewis bases, thereby enhancing the adsorption of CO<sub>2</sub>, which subsequently reacts with carbon formed on the support sites, leading to the production of carbon monoxide. Despite these encouraging features and the resistance to carbonaceous species, there remains room for further improvement in the catalytic performance of zirconia-supported catalysts for DRM applications. Ongoing research aims to optimize these catalysts to unlock their full potential and address existing limitations [18, 19].

Alternatively, the catalytic performance of zirconia in the DRM reaction can be further enhanced by tailoring its unique crystal structure. One effective approach involves the incorporation of small amounts of yttrium [20, 21], ceria [22–24], and

magnesia [25, 26], among other supports, to zirconia, which can enhance its catalytic activity and stability in DRM reactions.

Numerous researchers have highlighted the suitability of Zirconia ( $ZrO_2$ ) as an excellent choice for catalyst support or promoters due to its desirable properties, including thermal stability, acidic/basic characteristics, oxidizing/reducing properties, and efficient oxygen mobility. The key advantage of  $ZrO_2$  lies in its amphoteric nature, where Lewis base sites on the  $ZrO_2$  surface facilitate enhanced CO<sub>2</sub> adsorption, effectively located on these support sites [27]. Although the carbon deposition resistance of zirconium–based catalysts is quite excellent due to their good oxygen storage capacity and reducibility, catalytic performance still needs to be improved.

Incorporating tungsten oxide (WO<sub>3</sub>) as a zirconia modifier has been shown to positively impact catalyst activity and durability, as reported in several studies [28–30]. Nevertheless, more extensive research is required to fully comprehend the potential of tungsten-supported catalysts in the DRM reaction and to optimize their design for achieving maximum activity and stability. Overall, tungsten-supported catalysts have displayed promising results in the context of DRM and continue to be an active area of research for advancing sustainable energy production.

The primary objective of this study was to investigate the catalytic efficiency and stability of Sr-promoted Ni-based catalysts, supported on commercially available tungstated zirconia ( $WO_3$ -Zr $O_2$ ), for the dry reforming of methane (DRM) reaction. The catalysts were synthesized using the wet impregnation technique. The study systematically examined the impact of Sr addition on the catalytic performance, coke resistance, and stability of the promoted Ni/W-Zr catalysts. Comprehensive characterization of the prepared catalysts was performed using various analysis techniques to gain insights into their physicochemical properties and behavior during the DRM reaction.

### Experimental

### Materials

Nickel (II) nitrate hexahydrate, Ni  $(NO_3)_2.6H_2O$ ; 98%, Alfa Aesar, and strontium nitrate, Sr  $(NO_3)_2$ ; 98%, Alfa Aesar, were used as sources for the Ni active metal, and the Sr promoter, respectively. The mixed tungsten–zirconium oxide support  $(10WO_3 + ZrO_2)$  was given as a gift from Daiichi Kigenso Kagaku Kogyo Co., Ltd., Osaka, Japan.

### **Catalyst preparation**

The wet impregnation process was employed to prepare the catalysts that were used in this study. The required amounts of each precursor were dissolved in 10 ml of distilled water and mixed thoroughly to obtain a homogeneous solution. Subsequently, 1 g of the WO<sub>3</sub>–ZrO<sub>2</sub> support was added slowly. The solution was stirred under heat until a slurry was formed. The catalyst was then placed in an oven and kept overnight at 120 °C for drying. Afterward, the dyed catalyst was calcined at 600 °C for 3 h with a heating rate of 3 °C/min. Finally, the calcined catalysts were ground into powder and labeled as  $5Ni + xSr/WO_3$ –ZrO<sub>2</sub> for subsequent usage, where (x) represents the Sr loading percentage (x=0, 1, 2, and 3). The Ni loading percentage was fixed at 5% for all the catalyst samples.

#### Catalyst characterization

Different characterization techniques were used to elaborate on the physicochemical properties of the as-prepared and spent catalyst samples. These techniques include BET physisorption, temperature-programmed reduction (TPR), CO<sub>2</sub>-temperature-programmed desorption (TPD), X-ray diffraction (XRD), temperature-programmed oxidation (TPO), thermogravimetric analysis (TGA), transmission electron microscopy (TEM), Raman spectroscopy and Fourier transform infrared spectroscopy (FTIR). A detailed description of performed characterizations is supplied in supporting information.

#### Activity testing

The catalytic activity of the 5Ni+xSr/W-Zr catalysts was performed in a stainless steel, vertically fixed tubular reactor (PID Eng. & Tech Micro Activity Reference, 9.1 mm i.d. and 30 cm long) at 700 °C and under atmospheric conditions. In each run, 100 mg of the catalyst was well placed over glass wool. A K-type stainless sheathed thermocouple, positioned axially in the center of the catalyst bed, was used to monitor the temperature of the reactor. Before the tests, samples were reduced at a temperature of 700 °C for 60 min with a 20 ml/min flow of hydrogen gas. Equimolar  $CH_4$  and  $CO_2$ mixture flowed into the reactor, and  $N_2$  was used as inert gas diluents; a volume ratio of 3:3:1 was adopted for the feed gas mixture CH<sub>4</sub>:CO<sub>2</sub>:N<sub>2</sub> with an overall volumetric flow rate of 70 ml.min<sup>-1</sup> and gas space of 48,000 ml/(h.gcat)<sup>-1</sup>. A gas chromatography system (Shimadzu GC 2014) equipped with molecular sieve 5a and Porapak Q columns and a thermal conductivity detector (TCD) was used to analyze the product stream. Here,  $N_2$  gas in the reaction feed stream is inert gas as well as an internal standard for GC. Conversions of CH<sub>4</sub> and CO<sub>2</sub> were evaluated using expressions shown in 2 and 3. Regarding the balance assessment, the mass of the total feed input and product output is measured, encompassing gases and solid products such as carbon. Elemental analysis of the feed and product was conducted to ensure balance verification, with particular emphasis on  $H_2$ ,  $O_2$ , and C components. This involved weighing the catalyst before and after the reaction to gauge the carbon content. Furthermore, N<sub>2</sub> measurements were utilized to validate our analytical program's accuracy as a standard inert gas. The mass balance equation was computed, aiming for a % error less than 3% (Expression 4 and 5).

$$X_{CH_4}(\%) = \frac{F_{CH_4,in} - F_{CH_4,out}}{F_{CH_4,in}} \times 100$$
(2)

$$X_{CO_2}(\%) = \frac{F_{CO_2,in} - F_{CO_2,out}}{F_{CO_2,in}} \times 100$$
(3)

where:  $F_{i,in}$  or  $F_{i,out}$  are the flow rate of the component *i* in feed or effluent gas mixture.

Balance = 
$$m_{in} - m_{out}$$
; (m = H, O, C, and N) (4)

% error = 
$$(m_{in} - m_{out}/m_{in}) \times 100$$
 (5)

# **Results and discussion**

# **Catalysts characterization**

# Textural property of catalysts

The BET surface area and pore structure properties for the different 5Ni + Sr/W + Zr catalysts are obtained by N<sub>2</sub> physical adsorption. Figure 1. exhibits the N<sub>2</sub> adsorption–desorption isotherms of the catalysts. As can be observed, all catalysts show a classical IV-type isotherm with the typical H1 hysteresis loop. This adsorption pattern depicts the mesoporous structure for all catalysts. Furthermore, the similarity of the adsorption and desorption branches between the un-promoted 5Ni/W + Zr and promoted 5Ni + xSr/W + Zr catalyst samples indicates the formation of a uniform mesoporous structure. As indicated in Table 1, the unpromoted 5Ni-W + Zr catalyst has a surface area of  $91 \text{ m}^2/\text{g}$  and a pore volume of  $0.221 \text{ cm}^3/\text{g}$ . Following Sr promotion, it can be observed that the textural properties of catalyst samples almost remain intact, or in other words, incorporation of Sr promoter imparted no effect on the resultant structure.

# **XRD** analysis

The XRD diffraction patterns of fresh calcined catalysts were adopted to assign their crystalline structure and reveal the different phases of the catalysts. As displayed in Fig. 2, it can be observed that all the catalysts exhibit almost the same diffractograms at the same  $2\theta$  angle. The characteristic peak for the tetragonal ZrO<sub>2</sub> phase, which typically appears at  $2\theta = 30.2^{\circ}$ ,  $50.2^{\circ}$  (JCPDS 01-079-1769), was detected at  $30.3^{\circ}$  and  $50.27^{\circ}$ . Interestingly, the monoclinic phase was also detected, which is characterized by the appearance of two peaks at  $2\theta \approx 28^{\circ}$  and  $31^{\circ}$  (JCPDS 81–1314). These monoclinic peaks were spotted at 28.3 and  $31.5^{\circ}$  [31].

Furthermore, the diffraction peaks for the cubic NiO phase were characterized by shallow peaks at 20 values of 37.2, 43.3, 62.9, and 75.0° (JCPDS 47–1049) [32]. The relatively low intensity of the NiO peaks indicates the higher dispersion of nickel oxide over all catalyst samples. Figure 2 shows that no diffraction peaks



Fig. 1 N2 adsorption-desorption isotherms of fresh calcined catalyst samples

Table 1	Textural properties
(S <sub>BET</sub> , D <sub>1</sub>	ore, and V <sub>pore</sub> ) of
the Sr-pi	omoted 5Ni/W–Zr
catalysts	

Catalyst	S <sub>BET</sub> , m <sup>2</sup> /g	V <sub>Pore</sub> , cm <sup>3</sup> /g	D <sub>Pore</sub> , nm
5Ni/W–Zr	91.08	0.221	8.53
5Ni+1Sr/W–Zr	93.77	0.216	8.05
5Ni+2Sr/W-Zr	92.60	0.215	7.92
5Ni+3Sr/W–Zr	88.70	0.209	7.89

 ${}^{a}S_{BET}$ : BET surface area;  ${}^{b}V$  pore: BJH adsorption pore volume; and  ${}^{c}V_{Pore}$ : BJH adsorption average pore width

related to strontium phases were noticed on the catalysts, which is due to the low content or high dispersion of strontium on the catalysts. Again, the possibility of mutual solubility of SrO and NiO about catalyst preparation temperature is also



Fig. 2 XRD of fresh calcined catalyst samples

negligible [33]. That means both metaloxides, SrO and NiO, keep their identity over support.

# $H_2$ -temperature programmed reduction ( $H_2$ -TPR).

H<sub>2</sub>-TPR analysis of the as-calcined catalysts was used to examine the degree of interaction between Ni species and the surfaces of the supporting materials, as indicated by the catalysts' reducibility. All catalyst samples exhibit two separate peaks between 350 and 1000  $^{\circ}$ C, as shown in Fig. 3a, demonstrating the presence



Fig. 3 H<sub>2</sub>-TPR (a) and CO<sub>2</sub>-TPD (b) profiles of the fresh calcined 5Ni + xSr/W-Zr (x=0, 1, 2, and 3) catalysts

of nickel species with varying degrees of interaction with the W-Zr support. The reduction of the NiO phase, which is moderately linked to the W-Zr support, is carried about 550 °C under hydrogen in H<sub>2</sub>-TPR. At the same time, the second broad peak (centered above 900 °C) is associated with the reduction of the NiO phase, which is strongly interacted with W-Zr support. This later peak at high temperatures (T>800 °C) might also indicate the formation of NiO-ZrO<sub>2</sub> solid solutions [30]. Furthermore, the negative peaks in the temperature range of 100 to 300  $^{\circ}$ C may be due to the hydrogen spillover in the mesopores of W-Zr support [30]. Notably, incorporating the Sr promoter, the peak intensity of both peaks is relatively suppressed, and the reduction peak pattern is extended to a relatively lower temperature. It indicates that upon increasing Sr loading over the 5Ni/W-Zr catalyst, the catalyst attains a higher edge of reduction (Table 2).

### $CO_2$ -temperature programmed desorption ( $CO_2$ -TPD)

The CO<sub>2</sub>-TPD profiles for the 5Ni + xSr/W–Zr (x = 0, 1, and 3) catalyst samples are demonstrated in Fig. 3(b). Four principal adsorption peaks for the catalyst samples could be recognized. These four peaks are extended across the regions of weak, medium, strong, and very strong basicity temperatures, with maxima at around 100–200, 200–400, 400–500, and 700 °C, respectively [33–35]. The catalytic performance during the DRM reaction is significantly impacted by the basicity of Nibased catalysts, as described in the literature [36, 37]. For instance, CO<sub>2</sub> behaves as an acid in the DRM reaction toward the catalyst surface, which serves as a base. Since gasification of the intermediate carbon formed on the surface is made easier by the increased basicity of the catalyst, it is hypothesized that this will increase the activation of acidic CO<sub>2</sub> on the catalyst's surface, oxidation of carbon deposit into syngas and thereby a basic catalyst surface inhibits carbonaceous deposition [38]. This will also increase the stability of the catalyst.

Interestingly, one can observe that catalysts containing 2 and 3 wt% Sr showed the highest basicity, as indicated by the peak intensities in the region of strong basic sites. However, this trend is apparent due to the basic nature of the Sr promoter. However, the presence of very strong basic sites in the 3 wt% Sr sample, indicated by its dominant peak in the region of very strong basic sites. The intermediate strength basic sites (about 250  $^{\circ}$ C) are burned by surface hydroxyl, whereas strong basic sites (about 450 °C) are constituted by surface oxygen anion. 5Ni + 2Sr/W - Zr

Table 2Methane conversionand deactivation factors (DF)for the Sr–promoted 5Ni/W–Zrcatalysts. Reaction conditions:700°C, ambient pressure, andGHSV = 42,000 cm³/ (h.gcat)	Catalyst	Initial <sup>a</sup>	Final <sup>b</sup>	D.F. (%) °
	5Ni/W–Zr 5Ni + 1Sr/W–Zr 5Ni + 2Sr/W–Zr 5Ni + 3Sr/W–Zr	60.25 59.16 65.48 56.12	51.92 53.79 59.53 51.88	13.83 9.08 9.09 7.56

<sup>a</sup>after 30 min on-stream; <sup>b</sup>after 450 min on-stream; <sup>c</sup>D.F.=(Initial  $CH_4$  conversion— Final  $CH_4$  conversion)×100/Initial  $CH_4$  conversion

catalyst has the highest intensity strong basic sites. It may be due to the stabilization of bonded carbonate species by large-size  $Sr^{+2}$  cation over the catalyst surface [39]. The role of such CO<sub>2</sub>-stablized surface species may be crucial in enducing DRM reaction over the catalyst surface. 5Ni + 3Sr/W–Zr catalyst had a wide distribution of basic sites from weak to very strong range. Finally, very strong basic sites (about 700 °C) over 5Ni + 3Sr/W–Zr is constituted by thermally stable carbonates [28]. The thermally stable carbonates may not release CO<sub>2</sub>, or it may be decomposed into successive intermediates for oxidation of carbon deposit during DRM. It may affect the catalytic activity adversely. The excessive basicity of the 5Ni + 3Sr/W–Zr catalyst might promote the Boudouard reaction ( $2CO \Rightarrow C + CO_2$ ), due to equilibrium considerations at high temperatures, resulting in a greater amount of carbon deposited on the catalyst's surface [21, 40].

### Fourier transform infrared spectroscopy (FTIR)

To understand the different types of CO<sub>2</sub>-interacting species over the catalyst surface, the FTIR spectra of fresh and reduced 5Ni + xSr/W-Zr (x=0, 1, 2, and 3) catalyst system are taken in1000–1800 cm<sup>-1</sup> range (Fig. 4). It is clearly noticeable that the bending vibration of OH (about 1630 cm<sup>-1</sup>) is intensified after reduction of catalyst [41]. This observation can be understood. During reduction, H<sub>2</sub> is adsorbed over



**Fig. 4** FTIR results of **a** Fresh 5Ni/W–Zr and Reduced-5Ni/W–Zr **b** Fresh 5Ni+1Sr/W–Zr and Reduced-5Ni+1Sr/W–Zr **c** Fresh 5Ni+2Sr/W–Zr and Reduced-5Ni+2Sr/W–Zr **d** Fresh 5Ni+3Sr/W-Zr and Reduced-5Ni+3Sr/W–Zr

the catalyst surface, surface oxide is reduced, and water formed over the catalyst surface. So, the bending vibration peak of OH (about 1630 cm<sup>-1</sup>) is intensified after the reduction of the catalyst. After the promotional addition of 1wt% Sr addition, the diffuse vibration peaks for bidentate  $CO_2$ -adsorbed species about 1270 cm<sup>-1</sup> and 1730 cm<sup>-1</sup> are observed over reduced-5Ni + 1Sr/W–Zr [41–43]. The vibration peaks for bidentate  $CO_2$ -adsorbed species about 1270 cm<sup>-1</sup> and 1730 cm<sup>-1</sup> are observed over reduced-5Ni + 1Sr/W–Zr [41–43]. The vibration peaks for bidentate  $CO_2$ -adsorbed species are intensified upon 2wt% Sr loading (over reduced-5Ni + 1Sr/W–Zr catalyst). Interestingly, over reduced Ni + 3Sr/W–Zr catalyst, the vibration peak of bidentate  $CO_2$ -adsorbed species disappeared, but broad peaks for ionic carbonate ( $CO_3^{-2-}$ ) at 1460 ± 10 cm<sup>-1</sup> [43–45] appeared. Ionic carbonate makes strong interaction with large-size Sr<sup>2+</sup> and forms stable carbonate over reduced 5Ni + 3Sr/W + Zr. The FTIR results also justify the result of  $CO_2$ -TPD. J. Hong et al. [46] explained the formation of SrCO<sub>3</sub> by Sr-rich compound in the air. As per the hygroscopic nature of SrO, SrO was readily hydrated by absorbing airborne moisture. Further, hydrated Sr-hydroxide (Sr (OH)<sub>2</sub>.8H<sub>2</sub>O) was subjected to react with  $CO_2$  in air and forms SrCO<sub>3</sub>.

### **Results of activity**

In the blank test; 0.73% CH<sub>4</sub> conversion, 0.74% CO<sub>2</sub> conversion and 0.18 H<sub>2</sub>/CO ratio are observed at 700 °C whereas, at 800 °C, the CH<sub>4</sub> conversion, CO<sub>2</sub> conversion and H<sub>2</sub>/CO ratio are improved to 1.63%, 2.01% and 0.41 respectively. The thermal decomposition of CH<sub>4</sub> is also thermodynamically feasible during 700–800 °C reaction temperature. After the decomposition of CH<sub>4</sub>, the CH<sub>4-x</sub> species are oxidized by CO<sub>2</sub>. So, the negligible conversion observed in the blank test is thermally driven. The activities of the 5Ni–xSr (x=0, 1, 2, and 3 wt%) catalysts in terms of CH<sub>4</sub> and CO<sub>2</sub> conversion for the DRM reaction were determined at 700 °C for 480 min time on stream (TOS) and are displayed in Fig. 5 a and b respectively. The catalytic activity at about 700 °C reaction temperature was found below the



**Fig. 5** CH<sub>4</sub> conversion (**a**) and CO<sub>2</sub> conversion versus TOS for the 5Ni + xSr/W-Zr (x=0, 1, 2 and 3 wt%) catalysts operated at 700 °C. Experimental protocol involves three repetitions, ensuring reliable data collection, with computed standard deviations typically ranging between 1.5 and 2.5%. The error of catalytic activity is within 3% for all the experiment

thermodynamic equilibrium conversion of  $CH_4$  and  $CO_2$  over 5Ni–xSr (x=0, 1, 2,and 3 wt%) catalysts. The conversion profiles indicate that the addition of Sr as a promoter profoundly influenced the catalytic performance. The addition of Sr promoter resulted in an increased  $CH_4$  conversion, as demonstrated in Fig. 5a, and this conversion was found to increase with increased Sr loading percentage, except for the 5Ni + 3Sr/W - Zr catalyst sample, which showed a similar conversion compared to that of the unpromoted sample. This suggests that the 5Ni/W–Zr catalyst has an optimal loading of Sr promotion. For CO<sub>2</sub> conversion, comparable patterns were also observed, as shown in Fig. 5b. The reaction stoichiometry for the dry reforming of methane (DRM) involves equal conversions of  $CH_4$  and  $CO_2$ , which results in a  $CH_4/CO_2$  ratio of 1 and an  $H_2/CO$  ratio of 1. In practice, we often observe a deviation from this ideal scenario. The higher  $CO_2$  conversion compared to  $CH_4$  ( $CH_4$ /  $CO_2$  ratio < 1) indicates that  $CO_2$  is primarily utilized in oxidizing  $CH_4$ , consistent with DRM. However, the lower  $H_2/CO$  ratio (compared to the  $CH_4/CO_2$  ratio) suggests that  $CO_2$  is also involved in oxidizing  $H_2$  via the reverse water gas shift (RWGS) reaction (CO<sub>2</sub>+H<sub>2</sub> $\rightarrow$ CO+H<sub>2</sub>O). This phenomenon occurs due to the thermodynamic feasibility of RWGS under DRM conditions. As CH<sub>4</sub> serves as the source of  $H_2$  while both  $CH_4$  and  $CO_2$  contribute to CO production, the  $H_2/CO$  ratio is inherently lower than the CH<sub>4</sub>/CO<sub>2</sub> ratio (Fig. S1). Overall, the percentages of  $CO_2$  conversions were larger than those of  $CH_4$  conversions over all catalysts. This can be attributed to the simultaneous occurrence of the reverse water gas shift reaction (CO<sub>2</sub>+H<sub>2</sub>  $\rightleftharpoons$  CO+H<sub>2</sub>O), in which the CO<sub>2</sub> combines with the created H<sub>2</sub> to produce water and CO. Overall, with initial CH<sub>4</sub> and CO<sub>2</sub> conversions of 65.5 and 71.6%, respectively, the 5Ni + 2Sr/W - Zr catalyst performed the best.

### Temperature programmed oxidation (O<sub>2</sub>-TPO)

The development of coke, which gradually inhibits the catalyst's active sites, is one potential factor that could cause the catalyst's activity to decrease throughout the methane dry reforming reaction [39].  $O_2$ -TPD was carried out to investigate the deposited carbon.

While the CO<sub>2</sub> amount evolved during the oxidation allows for quantitative comparison, the  $T_{max}$  observed in TPO curves may indicate the carbon binding strength to the catalyst surface. It also reflects the kinetics of the carbon-burning process. The TPO peaks below 450 °C, 450–550 °C and above 600 °C were categorized as amorphous carbon, carbon nanotube and inert carbon, respectively [13]. The TPO thermogram of all the catalysts utilized, as shown in Fig. 6 (**a**), reveals a single exothermic peak with a  $T_{max}$  of about 650 °C [39, 47]. So, the TPO peak of about 650 °C is recognized as an inert carbon deposit that causes catalyst deactivation. Interestingly, the 5Ni/W–Zr promotion with 2.0 wt% of Sr shows the lowest O<sub>2</sub>–TPO peak intensity which signs the presence of the minimum amount of inert carbon deposit. This later observation is in line with the previously discussed trend in catalytic activity, which showed that Ni-based catalysts with only 2.0 weight percent of Sr had the best catalytic performance and the least amount of catalytic activity loss when compared to other catalyst samples.



**Fig. 6** TPO (a) and TGA (b) profiles for the Ni-xSr/W–Zr (x=0, 1.0, 2.0, and 3 wt. %) spent catalysts after TOS of 450 min, at 700 °C and 1 atm

### Thermogravimetric analysis (TGA)

The TGA analysis of the used catalysts is illustrated in Fig. 6b. As can be seen from the figure, for all catalyst samples, the weight loss commenced beyond the temperature of 500 °C, following TPO results, which is due to the burning of the deposited coke that inhibits the catalytic activity. Moreover, the TGA analysis reveals that the percentage of deposited coke over the unpromoted Ni/W–Zr catalyst was the lowest, with only about 2.5 wt%. This may be attributable to the unpromoted catalyst's relatively lower activity than promoted ones.

Conversely, the incorporation of Sr showed a significant effect on coke formation. Specifically, the deposited coke was found to increase with increased Sr content, which is an expected trend due to enhanced activity on Sr promotion. The percentages of coke deposited were about 6.9, 7.3, and 19.2 wt% for 1, 2, and 3 wt% of Sr loading.  $O_2$ -TPO results show the oxidation of carbon deposit over 5Ni+2Sr/W–Zr is minimum, whereas TGA results show the weight loss over 5Ni+2Sr/W–Zr is average. The different results of TGA than TPO can be understood. The net weight loss under TGA is the combined contribution of weight loss (due to oxidation of carbon deposit) as well as weight gain (due to oxidation of metal into their higher oxides). So,  $O_2$ -TPO results are more reliable than TGA in mean of the carbon deposit study.

#### **TEM analysis**

The TEM micrographs for the fresh unpromoted (5Ni/W-Zr) and Sr promoted (5Ni + 2Sr/W-Zr) catalyst samples are shown in Fig. 7 a and b, while that of used samples after the catalytic reaction at 700 °C are shown in Fig. 7c and d, respectively. Due to agglomerate formation at high temperatures, the nickel tendency of sintering is obvious and can be seen in both cases, before and after the reaction. However, it can be noticed that after the DRM reaction, the Ni particles sintering



Fig.7 TEM micrographs of fresh a Ni/W–Zr and b Ni+2Sr/W–Zr, and used c Ni/W–Zr and d Ni+Sr/W–Zr catalysts after catalytic reaction at  $T_R = 700$  °C

becomes more prominent, shown as dark spots and highlighted by circles. On the other hand, it can also be noticed that the nickel particles appear to be relatively well-dispersed and uniform in size after Sr promotion, indicated by the appearance of less number and smaller size of the dark spots, as shown in Fig. 7(d). This later observation implies that the incorporated Sr promoter stabilizes Ni particles against clustering under severe DRM conditions.

### **Raman analysis**

Figure 8 illustrates the Raman spectra of the spent catalysts; the aim was to get better insights into the nature of carbon deposits onto the spent catalysts and their graphitization characteristics. As can be observed, the Raman spectra of spent catalysts showed two intense peaks at the Raman shift of 1350 and 1589 cm<sup>-1</sup>, corresponding to the D and G bands, respectively. The former refers to the imperfections due to carbon disorder of amorphous carbon deposits (D–band), whereas the latter is attributed to the vibration of neighboring carbon atoms of ordered graphitic carbon (G–band). Apart from the D and G bands, The Raman band at 2170 cm<sup>-1</sup> and 2400 cm<sup>-1</sup> are also observed as un-promoted catalysts (5Ni/W–Zr). In literature, the band at 2175 cm<sup>-1</sup> is reported to stretching the vibration of carbyne [48]. The band at 2450 cm<sup>-1</sup> is actually the first overtone of a Raman-inactive graphitic lattice vibration mode at ~1220 cm<sup>-1</sup> (D'' band), and so this band is shown by 2D'' [49].



Fig. 8 Raman spectra of used catalysts after 470 min TOS in DRM, at 700 °C and 1 atm

So, it can be said that a diverse array of carbon deposits are present over the unpromoted catalyst than the rest catalyst.

Interestingly, upon 1wt% Sr loading, the 2D'' band disappeared, and a new band, about 267 cm<sup>-1</sup> for the 2D-band, appeared [50]. Upon further loading of Sr (2–3 wt%), the Raman band for carbyne-like carbon species is disappeared. 5Ni + 2Sr/W-Zr and 5Ni + 3Sr/W-Zr catalysts have a D band, G band and 2D band. The intensity ratio of the D-band to the G-band ( $I_D/I_G$ ) is a very important factor frequently used as a measure of the degree of disorder or structural defects in the carbonaceous samples. Promotion of the 5Ni/W-Zr catalyst with Sr resulted in increased  $I_D/I_G$  value; this value increased nominally from 1.28 to 1.45 on increased loading of Sr promoter, except for the 5Ni + 2Sr/W-Zr sample, which showed the least value of  $I_D/I_G$  ratio of 1.02. This indicates that the 5Ni + 2Sr/W-Zr sample had the highest degree of graphitization.

### Discussion

By correlating collective information from different characterization techniques, the physio-chemical properties of the catalyst surface can be speculated. The possible reaction mechanism over each catalyst system is presented in Fig. 9. DRM reaction is initiated by the decomposition of  $CH_4$  into  $CH_{4-x}$  (x = 1–4) over catalytic active metallic Ni. Further, there is a competition between  $CH_{4-x}$  oxidation by  $CO_2$  as well as  $CH_{4-x}$  polymerization (shown by step 1 and step 2 in Fig. 9).



**Fig. 9** Reaction over catalyst after decomposition of  $CH_4$  into  $CH_{4-x}$  (x=1-4) over metallic Ni. **A** 5Ni/W–Zr catalyst: (1) oxidation of  $CH_{4-x}$  by CO<sub>2</sub> (into syngas) (2) polymerization of  $CH_{4-x}$  into diamond, carbyne, graphene and graphite type carbon. **B** 5Ni+1Sr/W–Zr catalyst: (1) oxidation of  $CH_{4-x}$  by interacted-CO<sub>2</sub> (through Sr<sup>2+</sup>) species into CO<sub>2</sub> (2)  $CH_{4-x}$  polymerization into diamond, carbyne and graphite type carbon. **C** 5Ni+2Sr/W–Zr catalyst: (1) oxidation of  $CH_{4-x}$  is frequently by interacted-CO<sub>2</sub> (through Sr<sup>2+</sup>) species into CO<sub>2</sub> (2) polymerization of  $CH_{4-x}$  is frequently by interacted-CO<sub>2</sub> (through Sr<sup>2+</sup>) species into CO<sub>2</sub> (2) polymerization of  $CH_{4-x}$  into diamond and graphite type carbon. **D** 5Ni+3Sr/W–Zr catalyst: (1) Oxidation  $CH_{4-x}$  is perturbed by thermally stable CO<sub>2</sub>-interacting species/ carbonate (through Sr<sup>2+</sup>) species (2)  $CH_{4-x}$  oligomerizes to diamond and graphite type carbon

The Earlier one results into syngas formation, as well as the latter results into carbon deposit formation.

Over 5Ni/W-Zr and 5Ni + 1Sr/W-Zr catalyst, the reducibility profile and basicity profile are not much different. O<sub>2</sub>-TPO study shows that there is a huge difference in the carbon oxidation profiles of both catalysts. The intensity of the oxidizing carbon peak in 5Ni + 1Sr/W-Zr is the highest among the rest catalysts. The Raman profile shows the absence of 2D'' carbon peak over 5Ni + 1Sr/W-Zr whereas the 5Ni/W-Zr catalyst surface has all four types of carbon deposits, namely diamond (D), carbyne, 2D'' and graphite (G) type carbon (Fig. 9 A and B). So, a more diverse array of carbon deposits are present over unpromoted catalysts than 5Ni + 1Sr/W-Zr. The catalytic activity (CH<sub>4</sub> conversion) result of both

catalysts remains between 52 and 54% during 470-min TOS. Due to huge carbon deposit, the progress in catalytic activity over the 5Ni + 1Sr/W-Zr catalyst is not much more impressive than an unpromoted catalyst.

Upon 2wt% Sr loading over 5Ni/W–Zr, the basicity pattern improved intensively in the strong basic sites region, which is known for Sr<sup>2+</sup> mediated interaction of CO<sub>2</sub> species over the catalyst surface (Fig. 9 C). The wide interaction of CO<sub>2</sub> results in the profound oxidation of carbon deposits. It causes the lowest amount of inert carbon deposit over 5Ni+2Sr/W–Zr catalyst. In carbon type, the 5Ni+2Sr/W–Zr catalyst has the deposition of diamond and graphitic type carbon deposition. In total, the wide interaction of CO<sub>2</sub> vis-à-vis potential oxidation of carbon deposit over the catalyst surface results in the best catalytic activity toward DRM. 5Ni+2Sr/W–Zr catalyst acquired about 60% CH<sub>4</sub> conversion at the end of 470-min.

Upto 3wt% Sr addition over the 5Ni/W–Zr catalyst, the very strong basic sites are generated (according to  $CO_2$ -TPD), which is known for thermally stable carbonated (Fig. 9 D). The thermally stable carbonate species may not undergo further decomposition for subsequent oxidation of carbon deposits. It may be one of the regions of inferior catalytic activity. The carbon types over spent 5Ni+2Sr/W–Zr and 5Ni+3Sr/W–Zr catalyst are similar. The catalyst just shows ~52% CH<sub>4</sub> conversion (which is very similar to an unpromoted catalyst) up to 470 min TOS.

# Conclusion

In this study, we investigated the impact of Sr promotion on the catalytic performance of 5Ni–W–Zr catalysts for dry methane reforming. Different loadings of Sr promoter, ranging from 0 to 3 wt%, were prepared and extensively characterized both before and after the DRM reaction. The characterization results of the as-prepared catalysts indicated that the addition of Sr did not alter the mesoporous structure of the catalysts, as evidenced by the BET results. Moreover, the H2-TPR analysis revealed an improvement in catalyst reducibility due to Sr incorporation, while the CO<sub>2</sub>-TPD analysis demonstrated an increase in the catalyst's basicity, leading to enhanced and stable CO<sub>2</sub> adsorption. Among the various Sr loadings, the catalyst with 2.0 wt% Sr promoter over 5Ni/W-Zr catalyst has improved basicity in strong basic sites region (attributed to  $Sr^{2+}$ mediated interaction of CO<sub>2</sub> species) and potential oxidation of carbon deposit which results into highest  $CH_4$  and  $CO_2$  conversions at the reaction temperature of 700 °C. Additionally, the presence of the Sr promoter influenced the type of carbon produced during the reaction. Unpromoted catalyst has diamond (D, 2D''), graphitic (G) and carbyne-type carbon deposit. 5Ni+1Sr/W-Zr has lack of 2D" carbon but appearance of 2D carbon.  $\geq$  2wt%Sr over 5Ni/W–Zr retains only D, G and 2D carbon. These findings contribute to a better understanding of the role of Sr promotion in dry methane reforming and understanding of the organization of different types of carbon deposits over the catalyst surface.

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Author contributions AYE contributed to Methodology, Investigation, Data curation, Writing—original draft., AHF contributed to Conceptualization, Review, Data curation, Validation, Software, Methodology, Formal analysis. AAI contributed to Methodology, Funding acquisition, Project Administration, Formal analysis, Data curation, Reviewing. AIO contributed to Conceptualization, Data curation, Visualization, Software, Methodology, Formal analysis, Data curation, Reviewing. AIO contributed to Funding acquisition, Data curation, Visualization, Software, Methodology, Formal analysis. AEA contributed to Funding acquisition, Data curation, Conceptualization, Investigation, Software, Methodology, Formal analysis. SFA contributed to Data curation, Conceptualization, Investigation, Software, Methodology, Formal analysis. RK contributed to Data curation, Conceptualization, Writing—review & editing. ASAF contributed to Data curation, Conceptualization, Writing—review & editing.

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**Data availability** The authors confirm that the data supporting the findings of this study are available within the article and its supplementary materials.

### Declarations

Conflict of interest The authors declare no competing interests.

Ethical approval Not applicable.

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