



Structure, chemical stability and electrical properties of $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ modified with V_2O_5

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Received: 14 November 2018 / Accepted: 16 February 2019 / Published online: 2 March 2019
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Abstract

Wet vacuum impregnation method was applied in order to evaluate the possibility of the formation of the material in $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}\text{-V}_2\text{O}_5$ system. Single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples, synthesised by solid-state reaction method, were impregnated with the solution of vanadium(V) oxide precursor. Multi-step, multi-cycle impregnation procedure was applied to enhance the impregnation efficiency. Partial decomposition of Y-doped BaCeO_3 in contact with the solution of the precursor, resulting in the formation of vanadium containing phases (CeVO_4 and BaV_2O_6) on the materials surface, was observed. However, the presence of vanadium was also confirmed for the inner parts of the materials. The synthesised materials were submitted for exposition test to evaluate their chemical stability towards $\text{CO}_2/\text{H}_2\text{O}$. All $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ -based materials modified by impregnation revealed higher chemical stability in comparison with single-phase un-modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$, since the amount of barium carbonate formed during the exposition was significantly lower. The total electrical conductivity of the received multi-phase materials was generally slightly lower than for the reference $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample, since the presence of the additional phases had a blocking effect on materials conductivity. The values of BaCeO_3 lattice parameters and the Seebeck coefficient did not show the modification of the defects structure of Y-doped BaCeO_3 during applied synthesis procedure.

Keywords Chemical reactivity · Ceramic proton conductor · Vanadium(V) oxide · Barium cerate

Introduction

Synthesis of the composites based on doped BaCeO_3 is one of the main concepts concerning improvement of the chemical stability of BaCeO_3 -based materials towards $\text{CO}_2/\text{H}_2\text{O}$ containing atmosphere. It also results with modification of the materials microstructure and functional properties, mainly the transport properties—the mechanism and the value of conductivity. The synthesis of the composites is usually undertaken for doped barium cerate—doped ceria system, as the dopant yttrium, samarium, gadolinium or neodymium is frequently chosen [1–9]. However, the modification of doped BaCeO_3 with

carbonates [10], tungstates [11] or phase rich in iron, nickel or titanium [12–14] was also reported.

In the area of the composites based on the perovskites, solid-state reaction or sol–gel methods are commonly used [3, 6, 8, 9, 15]. However, spark plasma sintering, chemical solution deposition, co-precipitation, citrate–nitrate combustion or impregnation can also be applied [1, 4, 11, 16, 17]. Two different approaches in the composites synthesis are usually undertaken. In the first one, the assumption is the single-step synthesis. In the second one, composite components are separately synthesised and the composite formation is performed by direct sintering or impregnation. For both cases, usually at least one of the synthesis steps requires the use of high temperature. Thus, undesirable processes connected with the mutual reactivity between the composites components and the co-doping of the perovskite structure materials can be observed, leading to the change of the materials defects structure [3, 5]. As the result, the decrease in the total conductivity and an increase in the activation energy of the conductivity are

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often seen [1–4]. In this work, an introduction of an additional phase into the sintered Y-doped BaCeO₃ was performed by low-temperature impregnation of the sintered perovskite with the solution of V₂O₅ precursor. Thus, only the solvent evaporation and the precursor decomposition at temperature below 500 °C had to be performed. Necessity of application of the relatively low temperatures should reduce cations interdiffusion and the materials co-doping, as well as the mutual reactivity between the components of the potential composite. Introduction of an additional phase often leads to the increase in the BaCeO₃-based materials chemical stability in corrosive CO₂/H₂O-rich atmospheres [1, 4, 11], but the decrease in electrical conductivity due to high contact resistance between both composites phases was also reported [2, 4]. Thus, vanadium(V) oxide was chosen as the modifier since its positive effects on both stability and conductivity of phosphate glasses were previously observed [18, 19].

Experimental

Single-phase Y-doped BaCeO₃ (BaCe_{0.9}Y_{0.1}O_{3-δ}) was synthesised by solid-state reaction method. Barium carbonate, cerium(IV) oxide and 0.25 M water solution of yttrium nitrate (prepared based on Y(NO₃)₃·6H₂O) were used as the reagents. The BaCO₃ and CeO₂ powders' mixture was impregnated with the proper amount of yttrium nitrate solution and dried for 12 h at 80 °C. The received powder was calcined at 1200 °C for 24 h and then homogenized by milling in the absolute alcohol suspension using a rotation-vibration mill (operated in clockwise and anticlockwise rotation, total time of milling 1 h, speed 400 rpm) with ZrO₂ grinding media and dried at 90 °C for 24 h. The final powder was formed in the pellet dies ($\phi = 10$ mm, thickness about 4 mm) at 2.5 MPa and sintered at 1300 °C for 3 h in air. Surface of the sintered BaCe_{0.9}Y_{0.1}O_{3-δ} pellets was ground using diamond paper and subsequently polished prior to all further investigations and synthesis steps in order to remove the CeO₂-rich phases formed on the surface as the result of barium oxide evaporation during sintering. The total porosities of BaCe_{0.9}Y_{0.1}O_{3-δ} samples determined on the basis of geometric measurements and samples' mass were equal to 32 ± 1 vol%. The vanadyl acetylacetonate dissolved in methanol (the solutions' concentration 0.35 M) was applied as the precursor of V₂O₅. Wet vacuum impregnation method was applied to introduce the V₂O₅ precursor solution into the sintered BaCe_{0.9}Y_{0.1}O_{3-δ}.

Phase composition and unit cell parameters were determined based on XRD measurements taken on Philips X'Pert Pro diffractometer with monochromatized Cu-K α . The Rietveld refinement was used for quantitative analysis.

Scanning electron microscopy (SEM) (Nova NanoSEM 200 FEI) coupled with X-ray energy-dispersive spectroscopy (EDAX company apparatus) was used to observe the samples morphology and to determine their chemical composition. These measurements were taken on the samples polished cross sections.

The exposition test: long term (700 h), low-temperature (25 °C) exposure for CO₂/H₂O atmosphere (10% CO₂ and 100% HR) was performed on the received materials in order to evaluate the chemical stability towards carbon dioxide and water vapour. The un-modified BaCe_{0.9}Y_{0.1}O_{3-δ} and materials modified by impregnation in the form of pellets were exposed to this corrosive atmosphere in the custom-made degradation chamber. To analyse the exposition test results, samples before and after the test were submitted for thermogravimetric measurements taken on SDT2960 TA Instruments apparatus. The samples with mass about 50 mg were placed in the platinum crucibles and heated in synthetic air atmosphere with 10 deg min⁻¹ heating rate.

The DC resistance and Seebeck coefficient measurements were performed in a Fine Instruments apparatus. The measurements were taken by Keysight Technology multimeter in fully automatic system in synthetic air as a function of temperature (250–700 °C). Before each measurement, the samples were stabilized at given temperature for 30 min. The conductivity was calculated based on measured resistance and sample geometry.

Results and discussion

Sample preparation

Wet impregnation under pressure method was applied to introduce additional components into the intergranular voids of the sintered single-phase BaCe_{0.9}Y_{0.1}O_{3-δ}. The selection of the proper solution for impregnation was performed experimentally. The relatively high solubility in non-aqueous solvent was the main requirement, since the chemical resistance of barium cerate towards water is significantly small. The vanadyl acetylacetonate was chosen as the V₂O₅ precursor since it decomposes in air at relatively low temperature (about 400 °C) with formation of vanadium(V) oxide [20, 21]. Methanol was used as a solvent since it allowed a solution with relatively high concentration (0.35 M) to be obtained. Concerning the relatively high porosity of sintered BaCe_{0.9}Y_{0.1}O_{3-δ} (above 30%), the impregnation was performed under the pressure of 0.1 MPa. The higher pressure could lead to the mechanical destruction of the samples, especially that multi-step, multi-cycle impregnation was applied. Figure 1 presents the one cycle of impregnation. The

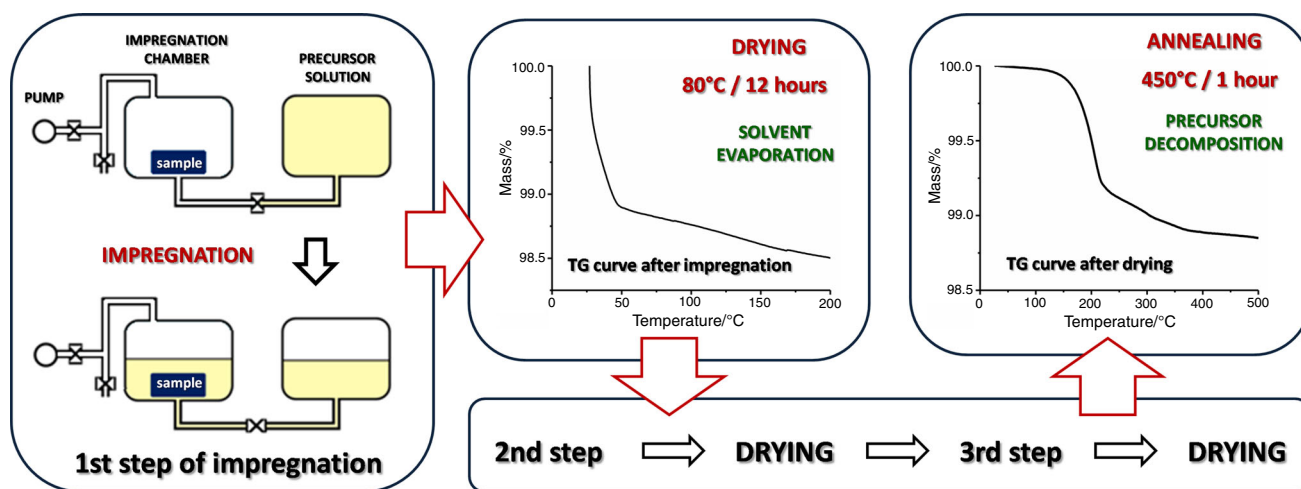


Fig. 1 Scheme of the one cycle of impregnation (I impregnation cycle) of $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ with methanol solution of vanadyl acetylacetonate

$\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples before impregnation were dried (120 °C for 12 h) to remove the moisture and weighted. Single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples impregnated with the solution of V_2O_5 precursor in methanol were drying at 80 °C for 12 h in order to evaporate the solvent. Then they were one more time impregnated (2nd step) and dried (80 °C, 12 h). This step was followed by 3rd impregnation and another drying. After three steps of impregnation, samples were annealed at 450 °C for 1 h to decompose vanadyl acetylacetonate to vanadium(V) oxide. This procedure was considered as the one cycle of impregnations (I impregnation cycle). For some samples, this procedure was repeated for the second time and for the third time. Thus, samples after I impregnation cycle (3 impregnations), II impregnation cycle (6 impregnations) and III impregnation cycle (9 impregnations) were obtained. In the following part of the paper, these samples will be labelled: BCYO_VO1, BCYO_VO2 and BCYO_VO3, respectively. For the reference single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$, the acronym BCYO will be used. The drying and annealing conditions were determined based on recorded TG curves.

To monitor the amount of compound introduced into the $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$, all samples were weighted after each drying and annealing process. The assumption was to synthesise the materials in $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_3 - \text{V}_2\text{O}_5$ system;

Table 1 Nominal composition of received BaCeO_3 -based materials

Samples name	Nominal composition/mole fraction	
	$\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_3$	V_2O_5
BCYO_VO1	0.994	0.006
BCYO_VO2	0.987	0.013
BCYO_VO3	0.979	0.021

thus, the recorded masses were used to evaluate the nominal composition of the received materials (Table 1).

Structure, phase composition and microstructure

Single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ with orthorhombic structure (space group $Pnma$, ICSD card no. 98-007-9625) was impregnated with the methanol solution of V_2O_5 precursor. In Fig. 2, the XRD results of the analysis of samples'

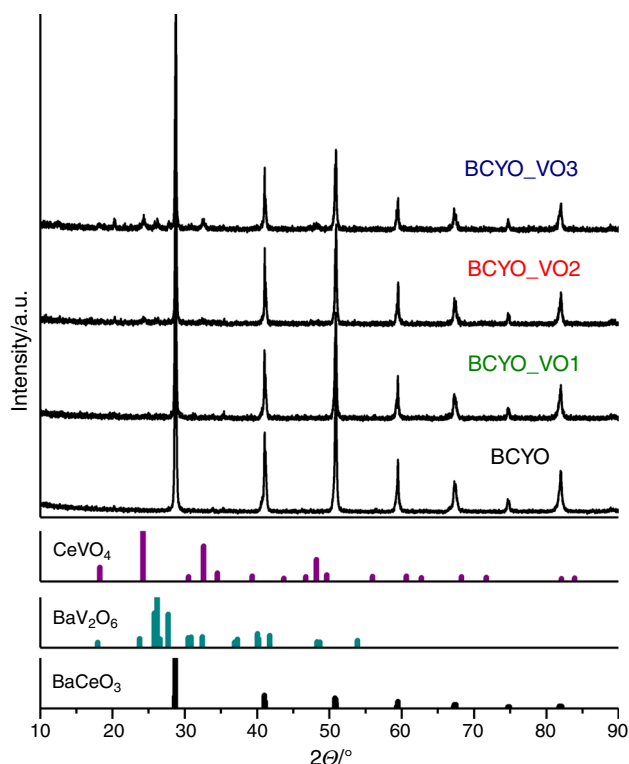


Fig. 2 XRD results of the initial $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample and $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples after impregnation

surface after I, II and III impregnation cycle are presented together with the results for $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample before impregnation, as the reference. The analysis of diffractograms showed, in the case of all synthesized materials, the presence of orthorhombic (space group *Pnma*) BaCeO_3 as the main phase. Additional phases tetragonal CeVO_4 (space group *I41/amd*, ICSD card no. 01-072-0282) and orthorhombic BaV_2O_6 (space group *C222*, ICSD card no. 01-086-0240) were observed for BCYO_VO2 and BCYO_VO3 materials. The presence of these phases clearly indicates the decomposition of Y-doped BaCeO_3 in contact with methanol solution or during the precursor decomposition. The phase composition of the obtained materials in mole fraction, calculated based on the results of the Rietveld refinement, is presented in Table 2.

The increase in the content of the additional phases with the impregnation cycles suggests progressive decomposition of the perovskite. The relatively high content of CeVO_4 and BaV_2O_6 in comparison with assumed materials' composition indicates their segregation on the samples surface.

The BaCeO_3 lattice parameters for initial single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample and impregnated $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples (Table 3) are significantly comparable. Thus, eventual co-doping of Y-doped BaCeO_3 with vanadium or other changes in the chemical composition of the perovskite is excluded.

SEM microphotographs of pellets polished cross sections recorded for modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples show porous materials with irregular pore structure (Fig. 3). EDS spectra indicate the presences of vanadium at the surface and in the interior parts of the materials. For the surface part of the samples, the increase in the number of the impregnation cycles leads to higher vanadium content. It stays in agreement with the results of XRD measurements indicating segregation of vanadium rich phases on the samples surface. For all modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ materials, the small vanadium amount was also observed in the interior part of the materials. It suggests that applied impregnation method allows locating the additional vanadium-based phase not only on the materials surface. However, it must be noticed that due to the limitations of

Table 2 Phase composition of modified BaCeO_3 -based materials

Sample	Phase composition/mole fraction		
	BaCeO_3	CeVO_4	BaV_2O_6
BCYO_VO1	1.0	–	–
BCYO_VO2	0.824	0.106	0.070
BCYO_VO3	0.647	0.209	0.144

Table 3 Lattice parameters of the initial and modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$

Sample	<i>a</i> /Å	<i>b</i> /Å	<i>c</i> /Å
BCYO	6.2163	8.7729	6.2367
BCYO_VO1	6.2165	8.7727	6.2366
BCYO_VO2	6.2163	8.7724	6.2370
BCYO_VO3	6.2168	8.7725	6.2364

EDS method presented values should be treated for comparison only but not as absolute values.

Chemical stability

It is well known that the main disadvantage of Y-doped BaCeO_3 is the poor chemical stability in the CO_2 and water vapour-rich atmosphere [22–24]. Thus, the good electrical properties of these materials, including the proton conductivity, cannot be fully exploited since the materials relatively easily undergo chemical degradation resulting in the decrease in both mechanical and transport properties. To evaluate the chemical stability of synthesised materials, samples were exposed to carbon dioxide and water vapour-rich atmosphere (10% CO_2 , 100% HR). During this long time (700 h), low-temperature (25 °C) exposition physical processes, e.g., adsorption of H_2O and/or CO_2 and chemical reaction between the material and a surrounding atmosphere can process. As it was discussed in the literature, Y-doped BaCeO_3 in $\text{CO}_2/\text{H}_2\text{O}$ atmosphere can undergo degradation leading to the formation of BaCO_3 and $\text{Ba}(\text{OH})_2$ [25, 26]. Thus, the phase composition of the material before and after the exposition can be different. TG curves for single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ and $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ modified by impregnation before and after the exposition test are presented in Fig. 4.

For all materials before the test, only one mass loss in the temperature range 500–800 °C is observed. This effect can be attributed to degradation of the protonic defects created in the perovskite as the result of yttrium doping [27, 28]. The shape of TG curves after the exposition is significantly different, since a few additional effects are clearly seen, where desorption of $\text{H}_2\text{O}/\text{CO}_2$ and decomposition of BaCO_3 formed during the explosion are the main one. The first one takes place below 400 °C, the second one at temperatures above 800 °C. This temperature is reported in the literature as the temperature of barium carbonate decomposition; however, it strongly depends on the surrounding atmosphere [29]. The total mass loss for single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ is 3.8%, while for modified materials the total mass loss is 2.4%, 2.2% and 1.8% for BCYO_VO1, BCYO_VO2 and BCYO_VO3,

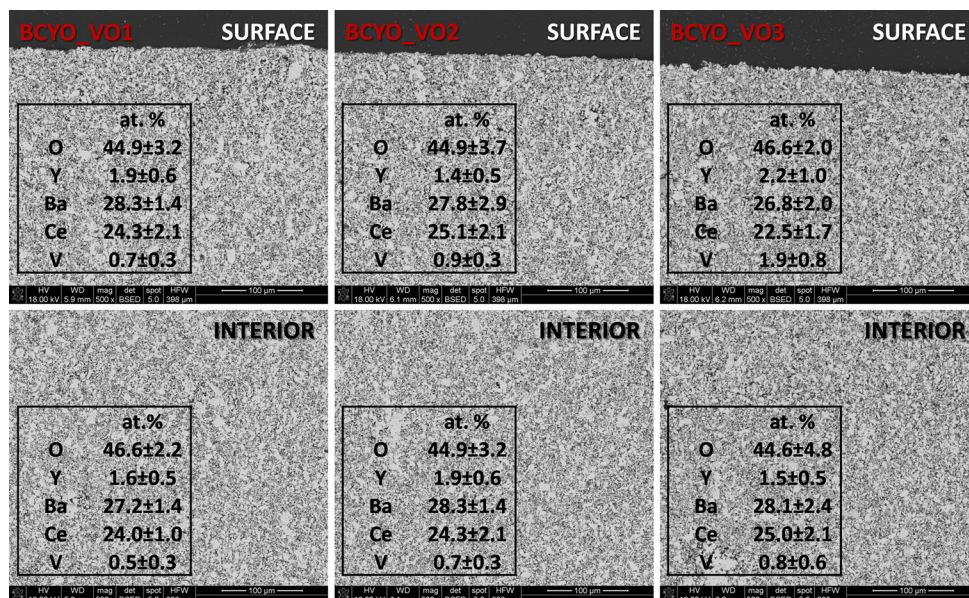


Fig. 3 SEM microphotographs of the cross section of the modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples together with results of the EDS analysis

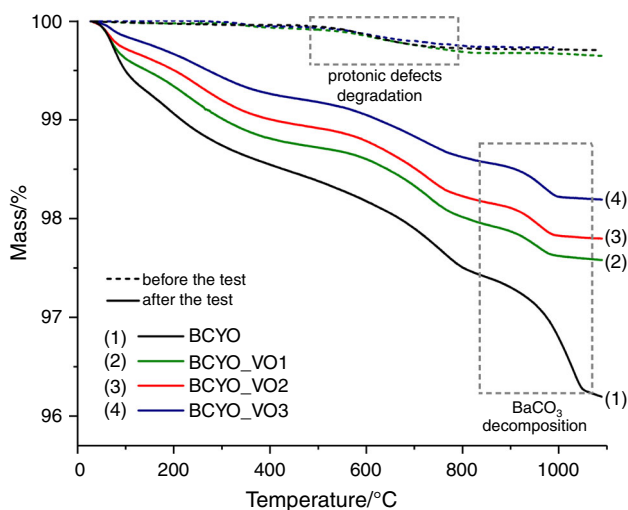


Fig. 4 TG curves for initial $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample and modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples before and after the exposition test

respectively. Based on the mass loss above 800 °C, the amount of BaCO_3 in the samples after the exposition was calculated. The barium carbonate content was 5.9% for single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ and about 1.9–2.0% for modified materials. Thus, it can be postulated that $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ materials after modification with the solution of V_2O_5 precursor are not completely stable in $\text{CO}_2/\text{H}_2\text{O}$ -rich atmosphere; however, their stability is higher than stability of the single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$. As the reason of the perovskites' stability improvement,

two factors are usually discussed, structure stabilization due to co-doping of $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ and the presence of an additional phase. It was reported in the literature that incorporation of even a small amount of pentavalent ion (Nb^{5+}) into the barium cerate structure leads to significant improvement of the perovskite chemical stability due to the structure stabilization [30]. This co-doping should be followed by the change of the BaCeO_3 lattice parameters, as an ion with smaller ionic radii (Nb^{5+} , 0.78 Å CN = 6 [31]) is incorporated into Ce^{4+} position (1.01 Å for CN = 6 [31]). For $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ modified by impregnation, the change of the lattice parameters compared to single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ was not observed. Thus, co-doping of the perovskite structure cannot be considered as the reason of chemical stability improvement. The presence of the additional phases CeVO_4 and BaV_2O_6 is the most probable reason of the enhancement of stability towards $\text{CO}_2/\text{H}_2\text{O}$. As was discussed based on the XRD measurements results, materials received after impregnation were multi-phase except of BCYO_VO1 sample. Concerning the comparable chemical stability of BCYO_VO1 with the stability of BCYO_VO2 and BCYO_VO3 (similar content of barium carbonate), it can be postulated that even after only one impregnation cycle partial decomposition of the perovskite occurs and the additional phases are formed; however, their content is below the XRD detection point. The small differences between the mass losses for modified materials are mainly the reason of different amount of absorbed water, as the main difference is seen for temperatures below 100 °C. It cannot be excluded that the amount of secondary phases influence the possibility of water absorption, as the smaller

mass loss is observed for the material with the highest content of the additional phases (BCYO_VO3).

Electrical properties

Figure 5 presents the total electrical conductivities of modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ materials in Arrhenius coordinates, together with the results for single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ as the reference. Measurements were taken in synthetic air in the temperature range 250–700 °C. At these conditions ionic-hole transport occurs in Y-doped BaCeO_3 with the activation energy E_a of this total conductivity about 0.7–0.8 eV [32, 33]. Thus, the conductivity results for single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ stay in general agreement with the literature data and the total conductivity observed is the result of oxide ion conductivity via oxygen vacancies and hole conductivity. According to the literature, CeVO_4 is the mixed ionic (oxygen ion) and p-type conductor, with the activation energy of conductivity about 0.4 eV [34, 35]. For barium vanadium oxide, the polaron hopping mechanism of conductivity was reported with the activation energy 0.89 eV [36]. The electrical conductivity of BCYO_VO3 sample is one–two orders of magnitude lower than that for the reference $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$. However, the activation energy for BCYO_VO3 sample (0.73 eV \pm 0.02 eV) is comparable with the value observed for the reference (0.82 eV \pm 0.03 eV); thus, the mechanism of the conductivity is rather not affected by the presence of the additional phases, especially that in both $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ and CeVO_4 the similar mechanism of conductivity is observed. An observed slight decrease in the activation energy can be the result of lower activation energy for CeVO_4 conductivity. As was mentioned based

on the XRD measurements results, the CeVO_4 and BaV_2O_6 phases are probably located at the samples surface. Thus, this decrease in the value of conductivity can be the result of the blocking effect of these vanadium rich phases on the total materials conductivity. This effect is also seen for the second multi-phase material (BCYO_VO2); however, the observed changes are non-monotonic. It suggests that after two cycles of impregnation with the methanol solution the surface of the sample is not fully covered by an uniform layer of the additional phases or the thickness of the layer is diverse; thus, the resultant effect is observed. According to the XRD measurements results, BCYO_VO1 sample is single-phase; however, exposition test results clearly imply the presence of an additional phase/phases. The electrical conductivity results also suggest the non-single-phase material, since the conductivity is lower than that for reference un-modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$.

Yttrium-doped BaCeO_3 and CeVO_4 are considered as mixed type conductors with the presence of p-type conductivity. The type of dominant carriers was confirmed by Seebeck coefficient measurements (Fig. 6). For all modified materials, similar as for reference $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$, the positive value of the Seebeck coefficient was observed. However, only for BCYO sample the Seebeck coefficient was measured with the high correlation (> 0.99) for the wide temperature range (450–700 °C). For BCYO_VO1, BCYO_VO2, BCYO_VO3 samples, the results with high correlation were obtained only for higher temperatures. Thus, the blocking effect related to the presence of the additional phases can also be considered.

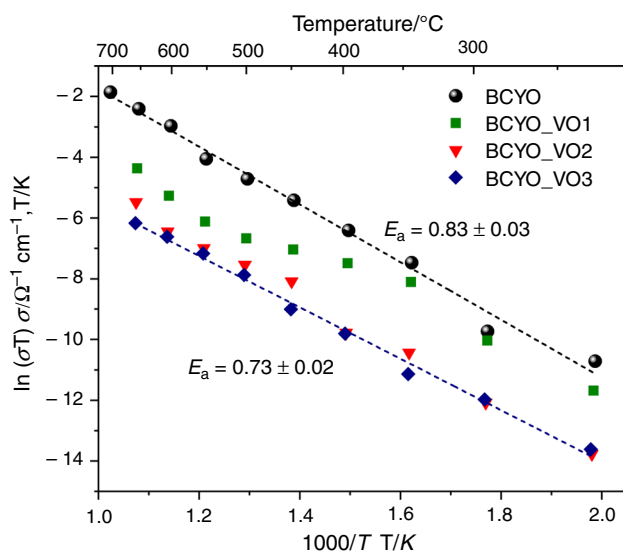


Fig. 5 Electrical conductivity of initial $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample and modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples in Arrhenius coordinates

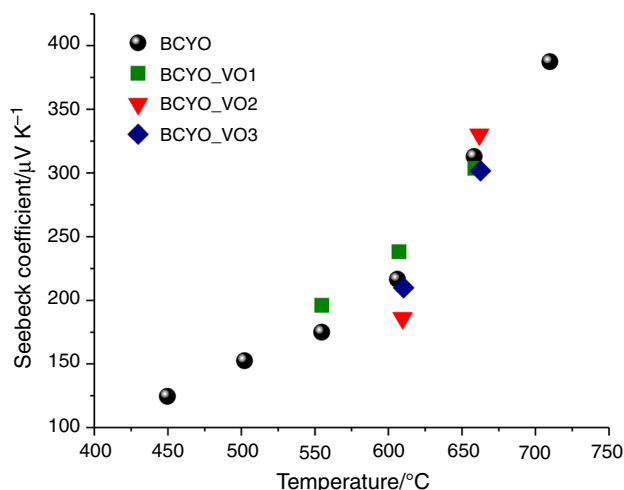


Fig. 6 Seebeck coefficient as a function of temperatures for initial $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ sample and modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ samples

Impregnation efficiency

The sample with the highest number of the impregnation procedures (BCVO_VO3) was chosen to evaluate the impregnation efficiency. Sample dimensions after III impregnation cycle were 9.90 mm in diameter and 3.80 mm in thickness. The surface of this pellet was polished on both sides using diamond paper to reduce the thickness for about 20%. As-prepared sample was submitted for XRD and electrical conductivity measurements. The main identified phase was orthorhombic BaCeO_3 (space group $Pnma$); however, small traces of additional phases tetragonal CeVO_4 (space group $I41/amd$) and rhombohedral $\text{Ba}_3\text{V}_2\text{O}_8$ (space group $R\bar{3}m$, ICSD card no. 01-082-2057) were also observed (Fig. 7—only the position of peaks with the 100% intensity in the reference card for CeVO_4 and $\text{Ba}_3\text{V}_2\text{O}_8$ were indicated). The results clearly indicate that the applied impregnation method allows to introduce the precursor solution into the inner part of the sintered samples; nevertheless, it is still associated with the partial decomposition of the initial Y-doped BaCeO_3 . The formation of barium-rich $\text{Ba}_3\text{V}_2\text{O}_8$ phase instead of BaV_2O_6 observed on the materials surface is probably the result of the smaller vanadium content.

The electrical conductivity of polished BCYO_VO3 sample was compared with the electrical conductivity of BCYO and BCYO_VO3 (Fig. 7). The general decrease in the conductivity was observed in comparison with single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ material; however, the materials' conductivity was higher than for BCYO_VO3, where the relatively high content of additional phases was detected. Thus, the blocking effect of the vanadium containing phases on the total materials conductivity is clearly seen.

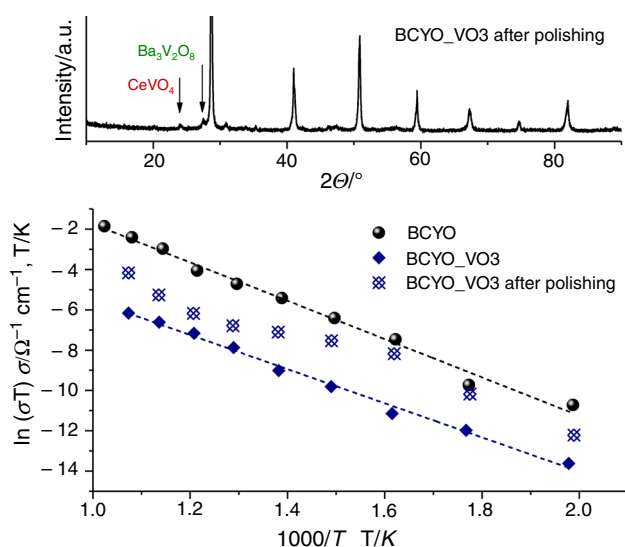


Fig. 7 Phase composition and electrical conductivity in Arrhenius coordinates of BCYO_VO3 samples after polishing

Moreover, the values of the conductivity and the shape of $\ln(\sigma T) = f(1000/T)$ dependency for BCYO_VO3 sample after polishing were similar to those observed for BCYO_VO1 sample. This is a further factor indicating the presence of the additional phases on the surface of the sample after only one impregnation cycle.

Conclusions

An attempt of introduction of an additional phase into the intergranular voids of sintered porous single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ material by wet vacuum impregnation method was undertaken. The methanol solution of vanadyl acetylacetonate as the V_2O_5 precursor was applied. The procedure was performed in three cycles; each cycle consisted of three steps and the proper thermal treatment was applied to decompose the vanadyl acetylacetonate to V_2O_5 . Unfortunately, during this synthesis procedure the $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ undergoes partial decomposition; thus, CeVO_4 and barium vanadium oxides were observed as the additional phases, located mainly on the samples surface. However, vanadium containing phases were also seen in the inner parts of the materials. The BaCeO_3 lattice parameters calculated based on the XRD measurements results for initial single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ and for modified materials proved that co-doping of Y-doped BaCeO_3 structure by vanadium does not occur. Also, the defects structure of the initial material was not changed since the presence of the proton defect was still observed for materials after impregnations.

Chemical stability of the obtained multi-phase materials towards CO_2 and water vapour was higher than for reference single-phase $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$ since the amount of BaCO_3 formed during the exposition test was lower for materials received by impregnation. Moreover, the smaller ability to absorption of gaseous was observed for modified material, probably as the result of segregation of the additional phases mainly on the materials surface. It was also the probable reason of the chemical stability improvement. The slight decrease in transport properties as the result of performed impregnations was observed, since the decrease in the total conductivity for modified materials was noticed in comparison with un-modified $\text{BaCe}_{0.9}\text{Y}_{0.1}\text{O}_{3-\delta}$. Still, the mixed oxide ion and hole conductivity were observed; however, the presence of the additional phases had a blocking effect on the total materials conductivity.

Acknowledgements This work was financially supported by National Science Centre Poland, Grant No. 2017/01/X/ST5/00789.

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