

Extension of recommended cross section database for production of therapeutic isotopes

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Abstract

Radionuclide-based diagnostics and therapy require proper selection of production nuclear reaction based on knowledge of the production excitation functions and the achievable yields completed with data on the formation of possible impurities. In the present work the existing IAEA recommended cross section data database for production of therapeutic isotopes is extended to production of the ⁴⁷Sc, ⁴⁷Ca(⁴⁷Sc), ^{58m}Co, ⁷¹As(⁷¹Ge), ⁷¹Ge, ⁷⁷Br, ⁷⁷Kr(⁷⁷Br), ^{80m}Br, ¹⁰³Pd, ¹⁰³Pd(^{103m}Rh), ¹⁰³Ru(^{103m}Rh), ¹⁰⁵Rh, ^{117m}Sn, ¹¹⁹Sb, ^{119m}Te(¹¹⁹Sb), ¹³⁴Ce, ¹³⁵La, ¹⁴⁹gTb, ¹⁶¹Tb, ¹⁶⁵Er, ¹⁶⁵Tm(¹⁶⁵Er), ¹⁶⁷Tm, ^{197m}Hg, ^{197g}Hg, ^{198g}Au, and ²³⁰Pa(²³⁰U) radioisotopes. Nearly 60 nuclear reactions are presented and discussed. The new recommended cross-section data and their uncertainties for the production of these 21 radionuclides will be available on the Web page of the IAEA Nuclear Data Section at https://nds.iaea.org/radionuclides and also at the IAEA medical portal https://nds.iaea.org/medportal.

Keywords Therapeutic radioisotopes · Cross sections · Recommended database

Introduction

Optimization of production for radionuclides of interest in medical applications (clinical and research) is of considerable interest to the IAEA. Several actions to set up a database for recommended cross-sections for various charged-particle reactions used for medically interesting radionuclides production and the underlying nuclear decay data have been launched by the IAEA over the last 25 years. The results and evaluations of the different studies were published on webpages of the IAEA-NDS https://nds.iaea.org/medportal and are documented in [1–9].

Selection of an optimal reaction depends on many factors such as available beam particles and their achievable energy range, target elements and possible recovery problems with enriched target materials, production yield, radionuclidic impurities and necessary chemical separation

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processes. Reliable cross section data and deduced yields for the extended list of the possible production reactions make this selection easier.

We report here on evaluated reactions for the production of radionuclides with emerging interest for therapeutic use in nuclear medicine, identified mostly by following the report of the IAEA-NDS consultants meeting of December 2018 in Vienna [10]. Results are presented for 62 charged particle induced nuclear reactions interesting for production of the ⁴⁷Sc, ⁴⁷Ca(⁴⁷Sc), ^{58m}Co, ⁷¹As(⁷¹Ge), ⁷¹Ge, ⁷⁷Br, ^{80m}Br, ¹⁰³Pd(^{103m}Rh), ¹⁰³Ru(^{103m}Rh), ¹⁰⁵Rh, ^{117m}Sn, ¹¹⁹Sb, ¹³⁴Ce, ¹³⁵La, ¹⁶¹Tb, ¹⁶⁵Er, ¹⁶⁵Tm(¹⁶⁵Er), ¹⁶⁷Tm, ^{197m}Hg, ^{197g}Hg and ²³⁰Pa(²³⁰U) radioisotopes. The discussed results include recommended cross section values over well-chosen energy domains with their uncertainties and calculated physical yields based on these recommended data.

Summary of the method of evaluation

Detailed information on the method of collection and selection of experimental data, followed by Padé fitting methodology and obtaining uncertainties of the fit, can be found in the relevant IAEA publications: [1, 3–6, 9]. The main points:

- The published datasets were corrected for up-to-date monitor cross sections or nuclear decay characteristics. Unrealistic low uncertainties in publications were enlarged based on other experimental data and the practice of the compilators.
- The experimental data were adopted from original works in EXFOR LIB, Google Scholar databases
- The experimental data sets show in many cases very large disagreements. This is usually due to incorrect determination of the basic experimental parameters like beam current, beam energy, detector efficiency, nuclear data, etc.... It was hence impossible to use the standard evaluation method based on pure statistical methods.
- In practice, the evaluation contains several steps. Collection, if needed correction, and selection of published experimental data sets by an experimentalist. Fitting of the selected data by an expert on model calculation and data evaluation. During this step further deselection occurred of a few separate data, very outlying when compared to the other selected sets, the theoretical predictions and reaction thresholds.
- Problematic cases occur when only a few (two or three) experimental data sets are available with contradicting results. In this case, to fill the energy range where only one data set was available, selection, correction, and normalization were done based on many facts: on the earlier results of the authors, the used experimental techniques, etc.
- For α-particle induced reactions in several cases the data from some publications are lower by a factor of two. We observed this fact earlier while evaluating monitor reactions. Our experimental data show that the sets with too low cross sections result from an improper estimation of the number of incident α-particles (measured by the incoming charge) due to neglecting the double elementary charge of the α-particle.
- For a selection of the best production route by practical users, the most important information is the figures of the excitation function and the yield curves.
- For reactions where only a single experimental data set exists no Padé fit was performed. The selection and fitting may be undertaken only if at least two independent data sets are available.
- Differential yield data are used only if the yields are given from the threshold on and if the mentioned energy steps are small (depending on the behavior of the excitation function).
- For the selection of data sets earlier evaluations and the results of model calculations were taken into account. Critical factors for the selection between contradicting results are data quality and the experience of the experimental group.

- Fit of the selected experimental data was done using the Padé approach (approximant by rational function) [11–13].
- Statistical uncertainties in the fitted results were estimated via a least-squares method and, as discussed in the earlier evaluations [1, 3–6, 9]. As explicitly discussed in [1] and [3] after analyzing the complete set of then available data we concluded that realistic total uncertainties cannot be defined as less than 4% for each of the reactions. Therefore, an additional systematic uncertainty of 4% over the whole energy region has been included as part of each systematic uncertainty derived from statistical analyses.
- Calculation of so-called physical integral production yields [14] is based on the obtained recommended cross section data.
- We decided to include the 2017, 2019 and 2021 versions of the TENDL library to show the change and the improvement of the theoretical predictions by the evolution of the TALYS code.

Some other points on problems encountered during the evaluation process are:

- In a few problematic reactions different Padé fits were done, with the question of which to select: the one based strictly on experimental data or include theory and systematics.
- For practical production the shape of the excitation function and the tabulated yields are important. Hence no covariance calculations were done.
- According to our experience, the pure statistical evaluation methods only work well in cases where a large number of data sets with realistic uncertainties, detailed knowledge of the experiments, and the used nuclear data, are available.
- The reason for disagreement of different data sets lies essentially in:
- Estimation of number of incident particles (Faraday cup, beam stop, monitor in single energy point, monitor in all energy range, etc.).
- Quality of targets in case of different target preparation techniques.
- Technique of spectra measurement, distance, dead time, coincidence losses, corrections.
- Determination of incident energy and control of the energy degradation.
- Properties of the single foil, stacked foil, and rotating wheel irradiation technique.
- Direct measurement vs. after chemical separation.

List of evaluated nuclear reactions and the main decay data

An overview of the reactions evaluated in the present report is presented in Table 1. It contains the list of reactions, the number of available experimental data sets, the maximal energy of the available experimental data (selection and fit only in an energy range useful for practical production), the parameters of the final Padé fit and the number of available experimentally determined yield publications. The main decay data used in the evaluation of the reported radionuclides and the parameters showing their applicability in nuclear medicine are displayed in Table 2 and are available, with decay schemes, in [15].

Discussion of the evaluated nuclear reactions

Following a short comment on the therapeutic application and the decay scheme, subSects. "Production of 47Sc" to "198gAu production" include the figures of all experimental data compared to theoretical TENDL predictions, the selected data with Padé fits and statistical uncertainties. The yields for the evaluated reactions, calculated from recommended data derived from the Padé fit, are presented at the end of each subsection in one or two figures. The full reference list for all compiled reactions related to the production of the discussed therapeutic isotopes is at the end of the publication.

Production of ⁴⁷Sc

⁴⁷Sc is a promising β⁻-emitter for targeted radionuclide therapy that forms a theranostic pair with the positron emitters ⁴⁴Sc or ⁴³Sc. Moreover, it is a theranostic radionuclide as such, as its single dominant 159keV gamma line is suitable for imaging via single photon emission computed tomography (SPECT). It may be produced directly or through the decay of its parent, ⁴⁷Ca (T_{1/2}=4.54 d, 100% by β⁻). The decay scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ⁴⁷Ca and ⁴⁷Sc formation

The ^{nat}V(p,x)⁴⁷Ca, ^{nat}V(p,x)⁴⁷Sc, ^{nat}V(d,x)⁴⁷Sc, ^{nat}V(d,x)⁴⁷Ca, ^{nat}Ti(p,x)⁴⁷Sc, ^{nat}Ti(p,x)⁴⁷Ca, ^{nat}Ti(d,x)⁴⁷Sc, ⁴⁸Ca(p,2n)⁴⁷Sc and ⁴⁸Ti(p,2p)⁴⁷Sc reactions were evaluated.

Information on the reactions for formation of ⁴⁷Ca is important for either limitation of impurity or considering a cumulative production, especially at higher particle energy. ^{nat}V(p,x)⁴⁷Ca Three data sets were found: Heinninger [16], Hontzeas [17] and Michel [18]. Corrections for outdated decay and monitor data were done. The Hontzeas 1963 [17] data, unrealistic too high, were deselected for fit.

All data, in comparison with TENDL theoretical predictions, are shown in Fig. 1. Selected data and Padé fit are in Fig. 2. The calculated yields, based on the recommended values from the Padé fit, are shown in Fig. 19. No experimental yield data were found in the literature.

^{nat}V(p,x)⁴⁷Sc Seven experimental data sets were found, published by Heininger [13], Hontzeas [14], Michel [19], Michel [18], Levkovskij [20], Pupillo [21] and Barbaro [22]. The cross sections are cumulative, measured after the complete decay of parent ⁴⁷Ca.

In Hontzeas [17], Michel [18] and Levkovskij [20] cross sections are reported for the ${}^{51}V(p,x){}^{47}Sc$ reaction (${}^{51}V$ has 99.75% abundance in ${}^{nat}V$). The Pupillo [21] and Barbaro [22] data were found to be identical (two separate reports on the same experiment). Only Barbaro [22] was considered further and was multiplied by a factor of 1.2. The outlying Heiniger [16] and Hontzeas [17] sets were deselected.

All data (with comparison to TENDL theoretical predictions) and Padé fitted selected data are shown in Figs. 3 and 4. The calculated yields, based on the recommended cross sections obtained from the fit, are shown in Fig. 20. Experimental yields were reported by Acerbi [23] and Dmitriev [24].

^{nat} $V(d,x)^{47}$ Ca Qaim [25] and Tárkányi [26] reported cross section data for the ^{nat} $V(d,x)^{47}$ Ca reaction. In Qaim [25] results are reported as ⁵¹ $V(d,x)^{47}$ Ca. Both data sets were selected and are shown, in comparison with TENDL theoretical predictions, in Fig. 5 while the Padé fit is in Fig. 6. The calculated yields are shown in Fig. 19. No experimental yield data were found.

^{nat} $V(d,x)^{47}Sc$ Three data sets were published: Sonzogni [27], Qaim [25], and Tárkányi [26]. In Qaim [25] and Sonzogni [27] cross sections for the ⁵¹V(d,x) ⁴⁷Sc reaction (99.75% ⁵¹V abundance in ^{nat}V) are reported. The data are cumulative as they were measured after the complete decay of the ⁴⁷Ca parent. All sets were selected for fitting. All data, in comparison with TENDL theoretical predictions, are presented in Fig. 7, while the Padé fit is in Fig. 8. The calculated yields are shown in Fig. 20. No experimental yield data were found.

^{nat}Ti(p,x)⁴⁷Ca Three data sets were found in the literature: Michel [18], Michel [28] and Neumann [29]. All sets were selected and fitted and are shown in Figs. 9 and 10. The calculated yields are shown in Fig. 19. No experimental yield values were found. Table 1List of reactions forthe production of therapeuticradioisotopes

Isotope	Reaction	# Sets	E _{max} recom. (MeV)	Pade parameters	Experi- mental yield
⁴⁷ Sc	natV(p,x)47Ca	3	200	Pade 4, N=22, $\chi^2 = 0.52$	
	$^{nat}V(p,x)^{47}Sc$	8	200	Pade 16, N = 104, $\chi^2 = 1.22$	2
	^{nat} V(d,x) ⁴⁷ Ca	2	90	Pade 8, N = 27, $\chi^2 = 0.66$	
	$^{nat}V(d,x)^{47}Sc$	3	90	Pade 11, N=62, $\chi^2 = 0.64$	
	^{nat} Ti(p,x) ⁴⁷ Ca	3	200	Pade 10, N=60, $\chi^2 = 0.66$	
	^{nat} Ti(p,x) ⁴⁷ Sc	16	70	Pade 10, N=60, $\chi^2 = 0.66$	2
	^{nat} Ti(d,x) ⁴⁷ Sc	8	50	Pade 9, N = 220, $\chi^2 = 1.20$	1
	⁴⁸ Ca(p,2n) ⁴⁷ Sc	2	30	Pade 8, N=228, $\chi^2 = 0.63$	2
	48Ti(p,2p)47Sc	2	85	Pade 6, N = 26, $\chi^2 = 1.71$	
^{58m} Co	⁵⁸ Fe(p,n) ^{58m} Co	2	17	Pade 8, N = 29, $\chi^2 = 0.70$	
	$^{55}Mn(\alpha,n)^{58m}Co$	3	30	Pade 5, N = 34, $\chi^2 = 2.14$	
⁷¹ As	68 Zn(α ,n) 71 Ge	2	26	Pade 10, N=33, $\chi^2 = 0.87$	
	$^{nat}Ga(\alpha,xn)^{71}As$	5	40	Pade 8, N = 64, $\chi^2 = 0.74$	1
	^{nat} Ge(p,xn) ⁷¹ As	5	100	Pade 17, N=109, $\chi^2 = 2.70$	1
	^{nat} Ge(d,xn) ⁷¹ As	2	50	Pade 17, N=36, $\chi^2 = 0.98$	
	⁷⁰ Ge(d,n) ⁷¹ As	2	15	Pade 12, N = 14, $\chi^2 = 1.05$	1
	⁷² Ge(p,2n) ⁷¹ As	2	30	Pade 5, N = $25, \chi^2 = 1.06$	1
⁷⁷ Br	⁷⁷ Se(p,n) ⁷⁷ Br	5	30	Pade 9, N = 227, $\chi^2 = 1.11$	3
	⁷⁸ Se(p,2n) ⁷⁷ Br	2	65	Pade 9, N = 39, $\chi^2 = 1.25$	2
	⁷⁹ Br(p,3n) ⁷⁷ Kr	10	85	Pade 11, N = 83, $\chi^2 = 1.79$	
	$^{75}As(\alpha, 2n)^{77}Br$	5	130	Pade 10, N = 113, $\chi^2 = 1.44$	1
	$^{nat}Kr(p,x)^{77}Br$	2	100	Pade 18, N=47, $\chi^2 = 1.23$	
^{80m} Br	80 Se(p,n) 80m Br	5	30	Pade 9, N = 67, $\chi^2 = 1.74$	1
	^{nat} Se(d,xn) ^{80m} Br	2	50	Pade 11c, N=25, $\chi^2 = 0.84$	
	^{nat} Se(p,xn) ^{80m} Br	5	50	Pade 14, N=63, $\chi^2 = 2.05$	
	⁸⁰ Se(d,2n) ^{80m} Br	2	25	Pade 8c, N=11, $\chi^2 = 0.65$	1
	$^{nat}Se(\alpha,x)^{80m}Br$	2	50	Pade 6, N=42, $\chi^2 = 0.94$	
¹⁰³ Pd	$^{nat}Ag(p,x)^{103}Pd$	2	100	Pade 13, N=29, $\chi^2 = 1.43$	
¹⁰³ Ru	^{nat} Ru(p,x) ¹⁰³ Ru	2	35	Pade 7, N = 30, $\chi^2 = 1.54$	
	$^{nat}Ru(d,x)^{103}Ru$	2	50	Pade 11, N=32, $\chi^2 = 0.72$	
	100 Mo(α ,n) 103 Ru	4	40	Pade 11, N=45, $\chi^2 = 1.10$	
¹⁰⁵ Rh	¹⁰⁴ Ru(d,n) ¹⁰⁵ Rh	2	50	Pade 7, N=33, $\chi^2 = 0.85$	
^{117m} Sn	$^{114}Cd(\alpha,n)^{117m}Sn$	3	40	Pade 7, N = 23, $\chi^2 = 1.94$	
	$^{116}Cd(\alpha, 3n)^{117m}Sn$	10	60	Pade 9, N = 81, $\chi^2 = 1.54$	
	115 In(α ,x) 117m Sn	5	140	Pade 12, N=58, $\chi^2 = 1.85$	1
	$^{nat}Cd(\alpha,xn)^{117m}Sn$	7	50	Pade 17, N=110, χ^2 =3.36	2
	$^{nat}Sb(p,x)^{117m}Sn$	4	130	Pade 15, N=31, $\chi^2 = 0.83$	
¹¹⁹ Sb	119 Sn(p,n) 119 Sb	4	18	Pade 15, N=50, $\chi^2 = 0.61$	
	^{nat} Sb(p,xn) ¹¹⁹ Te	3	70	Pade 13, N=54, $\chi^2 = 1.03$	1
¹³⁴ Ce	¹³⁹ La(p,6n) ¹³⁴ Ce	3	90	Pade 6, N = 18, $\chi^2 = 1.67$	
¹³⁵ La	^{nat} Ba(p,xn) ¹³⁵ La	3	70	Pade 20c, N=30, $\chi^2 = 1.48$	1
¹⁴⁹ Tb	^{nat} Gd(p,xn) ¹⁴⁹ Tb	3	140	Pade 10, N=16, $\chi^2 = 1.48$	
¹⁶¹ Tb	¹⁶⁰ Gd(d,n) ¹⁶¹ Tb	2	50	Pade 5, N=32, $\chi^2 = 1.32$	
¹⁶⁵ Er	¹⁶⁵ Ho(p,n) ¹⁶⁵ Er	2	40	Pade 11, N=70, $\chi^2 = 0.92$	1
	¹⁶⁶ Er(p,2n) ¹⁶⁵ Tm	3	20	Pade 6, N = 10, $\chi^2 = 1.75$	1
	¹⁶⁵ Ho(d,2n) ¹⁶⁵ Er	3	45	Pade 9, N=39, $\chi^2 = 1.62$	
	^{nat} Er(p,xn) ¹⁶⁵ Tm	2	45	Pade 11, N=30, $\gamma^2 = 0.50$	2
	natEr(d,xn) ¹⁶⁵ Tm	3	50	Pade 18, N=60, $\chi^2 = 1.66$	2
	¹⁶⁶ Er(d,3n) ¹⁶⁵ Tm	2	20	Pade 5, N=24, $\chi^2 = 1.22$	2

Table 1 (continued)

Isotope	Reaction	# Sets	E _{max} recom. (MeV)	Pade parameters	Experi- mental yield
¹⁶⁷ Tm	¹⁶⁹ Tm(p,x) ¹⁶⁷ Tm	4	50	Pade 10c, N=18, $\chi^2 = 1.05$	
	¹⁶⁹ Tm(d,x) ¹⁶⁷ Tm	3	50	Pade 10, N=22, $\chi^2 = 0.86$	
	natEr(d,xn) ¹⁶⁷ Tm	2	50	Pade 14, N=47, $\chi^2 = 0.67$	2
	natEr(p,xn)167Tm	4	90	Pade 15, N=55, $\chi^2 = 1.45$	2
	¹⁶⁷ Er(p,n) ¹⁶⁷ Tm	3	17	Pade 8, N=17, $\chi^2 = 1.53$	
	165 Ho(α ,2n) 167 Tm	11	60	Pade 9, N=113, $\chi^2 = 2.26$	1
^{197m} Hg	¹⁹⁷ Au(p,n) ^{197m} Hg	8	80	Pade 6, N = 195, $\chi^2 = 1.86$	2
	197Au(d,2n)197mHg	10	50	Pade 14, N=95, $\chi^2 = 2.11$	
^{197g} Hg	¹⁹⁷ Au(p,n) ^{197g} Hg	8	30	Pade 9, N = 58, $\chi^2 = 1.88$	2
	¹⁹⁷ Au(d,2n) ^{197g} Hg	8	50	Pade 11, N=45, $\chi^2 = 1.59$	
^{198g} Au	198Pt(p,n)198gAu	5	40	Pade 8, N=39, $\chi^2 = 0.91$	
	¹⁹⁸ Pt(d,2n) ^{198g} Au	2	50	Pade 8, N=70, $\chi^2 = 3.12$	
²³⁰ Pa	²³² Th(p,3n) ²³⁰ Pa	13	200	Pade 13, N=83, $\chi^2 = 1.86$	1
	²³² Th(d,4n) ²³⁰ Pa	2	80	Pade 7, N=23, $\chi^2 = 0.70$	

^{nat}Ti(p,x)⁴⁷Sc A total of 15 data sets were found in literature: Michel [30], Michel [31], Michel [18], Fink [32], Brodzinski [33], Kopecky [34], Michel [28], Neumann [29], Zarie [35], Khandaker [36], Garrido [37], Parashari [38], Cervenak [39], Azzam [40], Voyles [41] and Liu [42].

Three low-energy data points of Khandaker [36] and 4 low-energy points of Azzam [40] were deselected as they are below the threshold of the ${}^{48}\text{Ti}(p,2p){}^{47}\text{Sc}$ reaction. The Liu [42] set was deselected as values contradict other low energy data. Moreover, it is in disagreement with the shape of the excitation function of the ${}^{48}\text{Ti}(p,2p){}^{47}\text{Sc}$ reaction (see Sect. 4.1.8). The Fink [32] and Brodzinski [33] data above 100 MeV were not used. All available sets, in comparison with theoretical TENDL predictions, are shown in Fig. 11, and the selected data with Padé fit are in Fig. 12.

The calculated yields are shown in Fig. 20. Thick target yields were reported by Dmitriev [43] and Sabbioni [44].

^{nat}Ti(d,x)⁴⁷Sc Eight experimental data sets were found in literature: Takács [45], Hermanne [46], Takács [47], Gagnon [48], Khandaker [49], Khandaker [50], Lebeda [51] and Duchemin [52] (Fig. 13). All data were selected and fitted (Fig. 14). The calculated yields are shown in Fig. 20. Experimental yield was reported by Dmitriev [43].

⁴⁸Ti(**p**,**x**)⁴⁷Sc Two experimental data sets, measured by Gadioli [53] and Levkovskij [54], are available in the literature and were selected. All experimental data, in comparison with the TENDL predictions, are shown in Fig. 15, and the Padé fit in Fig. 16. The calculated yield is in Fig. 20. No experimental yield data were found.

⁴⁸Ca(p,2n)⁴⁷Sc In the investigated energy range 3 data sets are available, published by Levenberg [55] (above 100 MeV), Carzaniga [56] and Sitarz [57] (Fig. 17). Sitarz [57] data were converted from differential yield measurements and were multiplied by a factor of 1.4 as was done when using other reactions of this publication in our evaluations. Still no reason was found for the systematic disagreement.

Selected data and Padé fit are shown in Fig. 18. The calculated integral yields are shown in Fig. 20. Thick target yields were measured by Dmitriev [43] and Misiak [58]. The Misiak [58] differential yield data cannot be converted to cross section because two reactions on ⁴⁶Ca and ⁴⁸Ca contribute to the production of ⁴⁷Sc.

Integral yields for ⁴⁷Ca and ⁴⁷Sc formation Integral yields of reactions related to the production of ⁴⁷Sc and parent ⁴⁷Ca are deduced from the recommended values obtained from Padé fittings and are shown in Figs. 19 and 20.

Production of ^{58m}Co

Being an Auger emitter ^{58m}Co ($T_{1/2}$ =9.10 h, IT=100%) forms a theranostic pair with ⁵⁵Co ($T_{1/2}$ =17.53 h, β^+ =77%) used in PET imaging. The decay schemes are available in NUDAT 3.0 [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ^{58m}Co formation

The ${}^{58}\text{Fe}(p,n){}^{58m}\text{Co}$ and ${}^{55}\text{Mn}(\alpha,n){}^{58m}\text{Co}$ reactions were evaluated.

Product (Elevel) (keV)	Half-life and decay (%)	Main gamma-lines E_{γ} (keV), I_{γ} (%)	$E_{\alpha,max}$ (keV)	$E_{\beta-,mean}$ $E_{\beta+,mean}$ (keV)	Main electrons E _e (keV), I _e (%) Auger, Conversion(CE)
⁴⁷ Sc	3.3492 d β ⁻ : 100%	159.381 (68.3)		162.0	
⁴⁷ Ca	4.536 d β ⁻ : 100%	489.23 (5.9) 807.86 (5.9) 1297.09 (67)		4.0E+2	
^{58m} Co (24.889)	9.10 h IT: 100%	24.889 (0.0397) XR kα1 6.93 (16.1)			Auger L 0.75 (126.1) Auger K6.07 (44.7)
⁷¹ As	65.30 h ε: 100% ^{β+} : 28.3%	174.954 (82.4)			
⁷¹ Ge	11.43 d ε: 100%				Auger L 1.1 (122) Auger K 8.04 (42.3)
⁷⁷ Br	57.04 h $\epsilon: 100\%$ $\beta^+ 0.73\%$	238.98 (23.1) 249.77 (2.98) 297.23 (4.16) 520.69 (22.4)			Auger L 1.32 (114.8) Auger K 9.67 (35.3)
^{80m} Br	4.4205 h IT: 100%				Auger L 1.32 (173.1) Auger K 9.67 (46.9)
¹⁰³ Pd	16.991d, ε: 100% to ^{103m} Rh	39.748 (0.0683) 357.45 (0.0221)			
¹⁰³ Ru	4.439 h β ⁻ : 100%	262.828 (6.93) 316.496 (11.04) 469.347 (18.31) 676.355 (15.82) 724.211 (47.8)		406	
^{103m} Rh (39.75)	56.114 min IT: 100%	39.75			CE L 36.343 (70), CE M 39.128 (14.3) Auger L 2.39 (75.5) Auger K 17.0 (1.77)
¹⁰⁵ Rh	35.341 h β ⁻ : 100%	306.311 (4.66) 319.231 (16.9)		154.9	
^{117m} Sn (314.58)	14.00 d IT: 100%	156.02 (2.113) 158.56 (86.4)			Auger L 2.95 (92.8) Auger K21.0 (10.8) CE K 126.82 (65.7) CE K 129.360 (11.65) CE L 151.56 (26.5)
¹¹⁹ Sb	38.19 h ε: 100%				Auger L2.95 (147.1) Auger K 21.0 (11.9) CE L 19.405 (67.5) CE M 22.986 (13.3)
¹¹⁹ Te	16.05 h ε: 100%	644.01 (84.1) 699.85 (10.1)			Auger L 3.8 (77.0) Auger K 27.4 (7.9)
¹³⁴ Ce	3.16 d ε: 100%	130.414 (0.209) 162.306 (0.230)			
¹³⁴ La	6.45 m ε: 100% β ⁺ : 63.6%			1217	
¹³⁵ La	19.5 h ε: 100% β ⁺ : 0.007%	XR kα2 31.817 (21.7) XR kα1 32.194 (39.6)			Auger L 3.67 (77.6) Auger K 26.4 (8.5)
¹⁴⁹ Tb	4.118 h ε: 83.3% α: 16.70%	164.98 (26.7) 352.24 (29.8) 388.87 (18.6) 652.12 (16.5) 853.43 (15.7)	3967	720	Auger L 4.84 (64) Auger K 34.9 (5.2)

Table 2 Decay data of investigated reaction products: ${}^{47}Sc$, ${}^{47}Ca({}^{47}Sc)$, ${}^{58m}Co$, ${}^{71}As({}^{71}Ge)$, ${}^{71}Ge$, ${}^{77}Br$, ${}^{77}Kr({}^{77}Br)$, ${}^{80m}Br$, ${}^{103}Pd$, ${$

Table 2 (continued)					
Product (Elevel) (keV)	Half-life and decay (%)	Main gamma-lines E_{γ} (keV), I_{γ} (%)	$E_{\alpha,max}$ (keV)	$E_{\beta-,mean}$ $E_{\beta+,mean}$ (keV)	Main electrons E _e (keV), I _e (%) Auger, Conversion(CE)
¹⁶¹ Tb	6.89 d β ⁻ : 100%	74.56669 6 (10.2)		154	
¹⁶⁵ Er	10.36 h ε: 100%	XR 1 6.72 (17.0) XR kα2 46.7 (21.5) XR kα1 47.547 (37.9)			Auger L5.33 (65.6) Auger K 38.4 (4.8)
¹⁶⁵ Tm	30.06 h ε: 100% β ⁺ : 0.0055%	242.917 (35.5) 297.369 (12.7)			
¹⁶⁷ Tm	9.25 d ε: 100%	207.801 (42)			Auger L 5.5 (114) Auger K 39.7 (5.8)
^{197m} Hg (298.93)	23.8 h IT: 91.4% EC:8.6%	133.98 (33.5)			Auger L 7.6 (71.4) Auger K 53.8 (1.30) CE K 50.88 (14.095) CE K 81.87 (20.16) CE L 119.14 (32.643) CE M 130.42 (8.47) CE L 150.13 (50.242) CE M 161.41 (15.473)
¹⁹⁷ gHg	64.81 h EC:100%	77.351 (18.7) 191.437 (0.632)			Auger L 7.4 (119) CE 64. (70)
¹⁹⁸ gAu	$2.6941 \text{ d} \beta^- 100\%$	411.80205 (95.62)		312.5	Auger L 7.6 (2.17) Auger K 53.8 (0.11)
²³⁰ Pa	17.4 d α: 0.0032% ε: 92.2%	443.74 (5.8) 508.15 (4.10) 51.88 (29.6)	²³⁰ U5888.4		





Fig. 2 $^{nat}V(p,x)^{47}Ca$ reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 3 $^{nat}V(p,x)^{47}Sc$ reaction: all experimental data and the TENDL theoretical excitation functions

⁵⁸Fe(p,n)^{58m}Co Two experimental data sets exist, reported by Zarubin [59] and Sudar [60] and were selected. The experimental data, in comparison with the theoretical predictions, are shown in Fig. 21, the selected data with Padé fit in Fig. 22 and the calculated physical yield in Fig. 25. No experimental yield data were found.

⁵⁵Mn(α,n)^{58m}Co Matsuo [61], Long Xianguan [62] and Sudar [60] presented experimental cross section data

(Fig. 23). All data were selected and fitted (Fig. 24). The calculated physical yields are shown in Fig. 25. No experimental yield data were found.

Integral yields for ^{58m}Co formation Integral yields of reactions related to the production of.^{58m}Co are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 25



30 20 Michel 1979 natV(p,x)47Sc Michel 1985 Levkovskij 1991 25 Ditroi 2016 Barbaro 2021 Pade 16, N=104, x2=1.22 20 Cross section (mb) Uncertainties→ Uncertainty (%)e 10 15 10 5 0 0 0 50 100 150 200 Particle energy (MeV) 0.5 natV(d,x)47Ca 0.4 Qaim 1984 Cross section (mb) Tarkanyi 2011 **TENDL 2017** 0.3 **TENDL 2019 TENDL 2021** 0.2 0.1 0.0 30 40 70 20 50 60 80 90 100 Particle energy (MeV)

Fig. 5 $^{nat}V(d,x)^{47}Ca$ reaction: all experimental data and the TENDL theoretical excitation functions

⁷¹Ge production

The ⁷¹Ge (T_{1/2} = 11.43 d) decays by pure electron capture (EC) with subsequent Auger electron emission, making it a potential therapeutic isotope. It forms a theranostic pair with the attractive PET isotope ⁶⁹Ge (T_{1/2}=39 h, 21%)

 β^+ , $E_{max} = 1205$ keV). ⁷¹Ge can be produced directly and through the decay of the shorter-lived ⁷¹As parent isotope (T_{1/2}=65.28 h). The decay schemes are available in [15] and decay data are displayed in Table 2.

Fig. 6 $^{nat}V(d,x)^{47}Ca$ reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 7 $^{nat}V(d,x)^{47}Sc$ reaction: all experimental data and the TENDL theoretical excitation functions

Evaluated nuclear reactions for ⁷¹As and ⁷¹Ge formation

The ${}^{68}Zn(\alpha,n){}^{71}Ge, {}^{nat}Ga(\alpha,x){}^{71}As, {}^{nat}Ge(p,xn){}^{71}As, {}^{nat}Ge(d,x){}^{71}As, {}^{70}Ge(d,n){}^{71}As and {}^{72}Ge(p,2n){}^{71}As reactions were evaluated.$

⁶⁸Zn(α,n) ⁷¹Ge Two data sets were found, published by Stelson [63] and Antropov [64]. Antropov [64] data were energy shifted to correspond better with the TENDL predictions

and the highest energy point at 24.2 MeV was deleted. The experimental data, with comparison to the TENDL predictions, are shown in Fig. 26 and the Padé fit on the selected data is displayed in Fig. 27. The calculated integral yield is shown in Fig. 39. No experimental yield was found.

^{nat}Ga(α ,x)⁷¹As A total of 5 data sets were found in literature: Rizvi 1989 (results on ^{nat}Ga and ⁶⁹Ga targets) [65], Ismail [66], Levkovskij [54] and Didik [67]. The Rizvi [65] data 40

Fig. 8 $^{nat}V(d,x)^{47}Sc$ reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

functions



on natural targets were deleted for the following reasons. According to the publication, ^{nat}Ga targets were used but results for ${}^{69}\text{Ga}(\alpha,2n) {}^{71}\text{As} + {}^{71}\text{Ga}(\alpha,4n) {}^{71}\text{As}$ cross sections were presented, which is not identical to $^{nat}Ga(\alpha,xn)$. No information is given how the $(\alpha,4n)$ data were obtained. In addition, the first two points of normalized values of Rizvi [62] obtained on ⁶⁹Ga targets were deleted.

All data, in comparison with TENDL predictions, are shown in Fig. 28, Padé fitted selected data in Fig. 29, and calculated integral yields in Fig. 38. Experimental yield data were reported by Dmitriev [43].

^{nat}Ge(p,xn)⁷¹As A total of five data sets were found in the literature: Basile [68], Horiguchi [69], Levkovskij [54],



Fig. 11 $^{nat}Ti(p,x)^{47}Sc$ reaction.

All experimental data and the

TENDL theoretical excitation

functions



Spahn [70] and Barabanov [71]. All data were selected. All data, compared to the theoretical predictions, are shown in Fig. 30 while the Padé fit is seen in Fig. 31. The calculated yields are shown in Fig. 38. Dmitriev [43] reported experimental yield data.

^{nat}Ge(d,x)⁷¹As For the ^{nat}Ge(d,x)⁷¹As reaction two experimental data sets exist: Otozai [72] and Takács [73]. Both sets were selected but the uncertainties of the Otozai [72] data at energies above 10 MeV were enlarged.

Particle energy (MeV)

The experimental data, compared to the TENDL predictions, are shown in Fig. 32, the Padé fit on selected data in Fig. 33, and the calculated integral yield in Fig. 38. An



Fig. 13 $^{nat}Ti(d,x)^{47}Sc$ reaction: all experimental data and the TENDL theoretical excitation functions

experimental yield at 22 MeV was reported by Dmitriev [24].

0

0

10

20

⁷⁰Ge(d,n)⁷¹As Two data sets were published: Otozai [72] and Takács [73] and were selected. The experimental and TENDL theoretical predictions are shown in Fig. 34, and the selected data with the Padé fit in Fig. 35. The calculated physical yields are shown in Fig. 38. No experimental yield data were found.

⁷²Ge(p,2n)⁷¹As Three data sets were found in the investigated energy range: Basile [68], Levkovskij [54] and Spahn [74]. All data sets were selected. The uncertainty on Basile's [68] data was enlarged. The experimental data, the theoretical TENDL predictions and the Padé fit are shown in Figs. 36 and 37. The calculated integral yields are presented in Fig. 38.

40

50

30

Particle energy (MeV)

60





Fig. 15 48 Ti(p,x) 47 Sc reaction: all experimental data and the TENDL theoretical excitation functions

Integral yields for ⁷¹As and ⁷¹Ge formation Integral yields of reactions related to the production of ⁷¹As and parent.⁷¹Ge are deduced from the recommended values obtained from Padé fittings and are shown in Figs. 38 and 39

Production of ⁷⁷Br

The radioisotope ⁷⁷Br, decaying by electron capture with a half-life of 57 h, can be used in Auger therapy and the emission of a 239 keV γ -line allows imaging by SPECT. It can be produced directly or through the decay of its ⁷⁷Kr parent isotope. The ⁷⁷Kr and ⁷⁷Br decay schemes are available in [15] and decay data are displayed in Table 2.



Fig. 17 48 Ca(p,2n) 47 Sc reaction:

all experimental data and the TENDL theoretical excitation

functions



Evaluated nuclear reactions for ⁷⁷Kr and ⁷⁷Br formation

The ⁷⁷Se(p,n)⁷⁷Br, ⁷⁸Se(p,2n)⁷⁷Br, ⁷⁹Br(p,xn)⁷⁷Kr, ⁷⁵As(α ,2n)⁷⁷Br and ^{nat}Kr(p,x)⁷⁷Br reactions were evaluated. For each of the possibly interesting reactions ⁸¹Br(p,x)⁷⁷Kr (E_{max} = 85 MeV), ^{nat}Se(d,x)⁷⁷Br (E_{max} = 21 MeV), ⁸⁰Kr(p,x)⁷⁷Br (E_{max} = 38.8) MeV) and 78 Se(α ,2n) 80m Br (E_{max} = 46 MeV) only a single set of experimental data is available and no evaluation or fit was performed.

⁷⁷Se(p,n)⁷⁷Br Ten data sets were found in the literature: Johnson [75], Johnson [76], Johnson [77], Nozaki [78], Levkovskij [54], Gyurky [79], Hassan [80], El Azony [81], **Fig. 18** ⁴⁸Ca(p,2n)⁴⁷Sc reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 19 Yield calculated from the recommended cross sections for ⁴⁷Ca production



calculated from the fitted results are collected in Fig. 51. Experimental yield data were reported by Janssen [84], Dmitriev 1982 [85] and Nickles [86].

⁷⁸Se(p,2n)⁷⁷Br Two data sets were found: Levkovskij [54] and Spahn [82]. The five data points below 30 MeV of Spahn [82] were deselected, due to large disagreement. Data, theory and fit are presented in Figs. 42. and 43.





Fig. 21 58 Fe(p,n) 58m Co reaction: all experimental data and the TENDL theoretical excitation functions

Calculated yields based on recommended fit results are presented in Fig. 51. Experimental yields are reported by Madhusudhan [87] and Janssen [84].

0

5

⁷⁹Br(p,3n)⁷⁷Kr Ten experimental data sets were found: Lundqvist [88], Diksic [89], Nozaki [78], De Jong [90], Weinreich [91], Sakamoto [92], Deptula [93], Levkovskij [54], Zaitseva [94] and De Villiers [95]. Based on corrections already applied on cross sections for other reactions the Diksic [89] were normalized by a factor of 0.8. and the point at 30 MeV was deselected. The results of Nozaki [78] were normalized by a factor of 0.6. The De Jong [90] high energy data were deselected (above 52 MeV). An outlying point of Lundqvist [88] was not represented and

15

10

Particle energy (MeV)

20

Fig. 22 ⁵⁸Fe(p,n)^{58m}Co reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 23 55 Mn(α ,n) 58m Co reaction: all experimental data and the TENDL theoretical excitation functions

deselected (> 800mb). Results obtained by experiments on ^{nat}Br targets from 25 MeV on to below the threshold of ⁸¹Br(p,5n) were normalized (Lundqvist [85], Nozaki [75], Weinreich [88], Deptula [90], Zaitseva [91], De Villiers [92].

The available data with TENDL predictions are shown in Fig. 44, and the fitted selected data in Fig. 45. The integral yields, calculated from the recommended cross sections obtained through Padé fitting, are shown in Fig. 50. No experimental yield data were found. **Fig. 24** 55 Mn(α ,n) 58m Co reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Fig. 25 Yield calculated from the recommended cross sections

for ^{58m}Co production



⁷⁵As(α,2n)⁷⁷Br Five data sets are available in the literature: Waters [96], Nozaki [78], Alfassi [97], Qaim [98] and Breunig [99] (Fig. 46). All data were selected and fitted as

shown in Fig. 47. Calculated yields are presented in Fig. 51. Experimental yield are reported by Dmitriev [85].

Fig. 26 ${}^{68}Zn(\alpha,n)^{71}Ge$ reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 27 68 Zn(α ,n)⁷¹Ge reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

 nat Kr(p,x)⁷⁷Br Two data sets are available: Steyn [100] and Tárkányi [101]. Both data sets were selected. All data, theoretical TENDL predictions and the Padé fits are presented in Figs. 48 and 49, the calculated yield values in Fig. 51. No experimental yield data were found.

Integral yields for ⁷⁷Kr and ⁷⁷Br formation Integral yields of reactions related to the production of ⁷⁷Kr and ⁷⁷Br are

deduced from the recommended values obtained from Padé fittings and are shown in Figs. 50 and 5



^{80m}Br production

The Auger electron-emitting nuclide 80m Br (T_{1/2}=4.43 h) can be used for therapeutic application. In combination with

other radioisotopes of bromine (⁷⁵Br ($T_{1/2}$ =96.7 min PET) and ⁷⁶Br ($T_{1/2}$ =16.2 h, PET), ⁷⁷Br ($T_{1/2}$ =57.04 h, SPECT) it forms a theranostic ensemble. The decay schemes are available in [15] and decay data are displayed in Table 2.





Fig. 31 ^{nat}Ge(p,xn)⁷¹As reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Evaluated nuclear reactions for ^{80m}Br formation

The $^{80}Se(p,n)^{80m}Br,\ ^{nat}Se(d,xn)^{80m}Br,\ ^{nat}Se(p,x)^{80m}Br,\ ^{80}Se(d,2n)^{80m}Br$ and $^{nat}Se(\alpha,x)^{80m}Br$ reactions were evaluated.

⁸⁰Se(p,n)^{80m}Br Five experimental cross section data sets were found: Blaser [102], Debuyst [103], Levkovskij [54], Al-Azony [81] and Spahn [82]. All data were selected and

are shown in Figs. 52 and 53 together with the theoretical predictions and the Padé fit. The calculated integral yields for the production of ^{80m}Br are collected in Fig. 62. Nickles [86] reported experimental yield data.

^{nat}Se(d,xn)^{80m}Br For the ^{nat}Se(d,xn)^{80m}Br reaction two data sets are available: Debuyst [103] (results on ⁸⁰Se, normalised) and Tárkányi [104]. The outlying cross section point of Debuyst 1968 [103] at 9.52 MeV was deselected. All data





Fig. 33 ^{nat}Ge(d,x).⁷¹As reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

with TENDL predictions are shown in Fig. 54, the Padé fitted selected data in Fig. 55 and the calculated yield in Fig. 62. No experimental yield data were found.

^{nat}Se(p,x)^{80m}Br Five experimental data sets were published: Blaser [102], Debuyst [103], Levkovskij [54], El-Azony [81] and Spahn [82]. All sets were selected. The too-high value of Spahn [82] at 11.7 MeV was deselected. Experi-





Fig. 35 70 Ge(d,n)⁷¹As reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

mental data and the TENDL theoretical excitation functions are shown in Fig. 56, the selected experimental works and Padé fit in Fig. 57. Integral yield based on the recommended values obtained from the fit are displayed in Fig. 62. No experimental yield data were found.

Both were selected, except one outlying point of Debuyst [103] at 9.32 MeV. All data and the TENDL prediction are shown in Fig. 58, selected data with Padé fit in Fig. 59, and the calculated yields in Fig. 62. Vakilova [105] reported experimental yield data.

⁸⁰Se(d,2n)^{80m}Br Two data sets by Debuyst [103] and Tárkányi [104] (obtained on ^{nat}Se, normalized in appropriate energy domain to ⁸⁰Se abundance for use here) exist.

Fig. 36 ⁷²Ge(p,2n)⁷¹As reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 37 ⁷²Ge(p,2n)⁷¹As reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

(49.61%) targets: the two results were weighted and summed. The contribution of activation on 77 Se (7.63% abundance in ^{nat}Se) was considered to be negligible above 20 MeV. The two lowest points of Levkovskij [54] are deselected as they are too low, most probably because no contribution of 77 Se is available.

Experimental data, TENDL theoretical predictions, and selected data with Padé fit are shown in Figs. 60 and 61,

the calculated yields in Fig. 62. No experimental yield data were found.

Integral yields for ^{80m}Br formation Integral yields of reactions related to the production of ^{80m}Br are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 62.

Fig. 39 Yield calculated from

for ⁷¹Ge production



¹⁰³Pd and ¹⁰³Ru production

Palladium-103 ($T_{1/2}$ = 16.991 d) and Ruthenium-103 ($T_{1/2}$ = 39.247 d) are the parent isotopes of ^{103m}Rh $(T_{1/2} = 56.1 \text{ min})$, which is applied for Auger electron therapy in permanent implants.

The ¹⁰³Pd and ¹⁰³Ru decay schemes and decay data are available in [15] and are displayed in Table 2.

Evaluated nuclear reactions for ¹⁰³Ru and ¹⁰³Pd formation

The $^{nat}Ag(p,x)^{103}Pd$, $^{nat}Ru(p,x)^{103}Ru$, $^{nat}Ru(d,x)^{103}Ru$ and 100 Mo(α ,n) 103 Ru reactions were evaluated.

Fig. 40 ⁷⁷Se(p,n)⁷⁷Br reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 41 77 Se(p,n) 77 Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

The 103 Rh(p,n) 103 Pd and 103 Rh(d,2n) 103 Pd reactions were evaluated by us earlier [8] and recommended cross section values are available in the IAEA NDS medical database [106].

^{nat}Ag(p,x)¹⁰³Pd Two data sets were found: Fassbender [107] and Uddin [108]. The 3 high energy points of Uddin [108] were deselected as they are outlying compared to the TENDL predictions (good summed description of the reactions on the two stable Ag target isotopes) and the Fassbender [107] results. All data, in comparison with the TENDL predictions, are shown in Fig. 63. The selected data with the Padé fit can be seen in Fig. 64. The calculated yields are displayed in Fig. 71. No experimental yield data were found in the literature.

^{nat}Ru(p,x)¹⁰³Ru Gagnon [109] and Hermanne [110] presented experimental cross section data that are shown in





Fig. 43 ⁷⁸Se(p,2n)⁷⁷Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Fig. 65 in comparison with the TENDL theoretical predictions. Both sets were selected and fitted (Fig. 66). Calculated physical yields are shown in Fig. 72. No experimental yield data were found.

 nat Ru(d,x)¹⁰³Ru Two data sets are available: Mito [111] (only data on 102 Ru target, useful in lower energy range after normalization) and Tárkányi [112] up 50 MeV.

All experimental data, in comparison with the TENDL theoretical prediction, are shown in Fig. 67, the fitted selected data in Fig. 68 and the calculated physical yield in Fig. 72. No experimental yield data were found.

¹⁰⁰Mo(α,n)¹⁰³Ru Four data sets are available in the literature: Esterlund [113], Graf [114], Ditrói [115] and Tárkányi [116]. The Esterlund [113] data were multiplied by a factor





Fig. 45 ⁷⁹Br(p,3n)⁷⁷Kr reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

of 2 (correction for incoming particle flux, alpha Z=2) and the lowest energy point was deselected (below the threshold). All data, in comparison with the TENDL theoretical predictions, are shown in Fig. 69. The selected data and the Padé fit are displayed in Fig. 70, the calculated yield in Fig. 72. No experimental yield data were found.

Integral yields for ¹⁰³Pd and ¹⁰³Ru formation Integral yields of reactions related to the production of ¹⁰³Pd and ¹⁰³Ru are deduced from the recommended values obtained from Padé fittings and are shown in Figs. 71,72.

Fig. 46 75 As $(\alpha, 2n)^{77}$ Br reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 47 75 As $(\alpha, 2n)^{77}$ Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

¹⁰⁵Rh production

Rhodium-105 ($T_{1/2}$ = 35.4 h), a mostly reactor-produced radionuclide, decays by β^- emission with moderate energy which makes it suitable for radiotherapy. It also emits γ -rays that are used for SPECT diagnostic experiments. The decay scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reaction for ¹⁰⁵Rh formation

The 104 Ru(d,n) 105 Rh reaction was evaluated.

¹⁰⁴Ru(d,n)¹⁰⁵Rh Two experimental data sets obtained by Sitarz [57] and Tárkányi [116] were found. The Sitarz [57] data were multiplied by a factor of 1.4 on the basis that all data in this publication show systematically significantly lower values when compared to the results of





Fig. 49 ^{nat}Kr(p,x)⁷⁷Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

other authors (see also Sect. 4.1.9). All data, in comparison with TENDL predictions, and selected data with Padé fit are shown in Figs. 73 and 74. The calculated yield data are displayed in Fig. 75. No experimental yield data were found.

Integral yields for ¹⁰⁵Rh formation Integral yield for the 104 Ru(d,n)¹⁰⁵Rh reaction are deduced from the recom-

mended values obtained from Padé fitting and is shown in Fig. 75.

^{117m}Sn production

The radio-isotope ^{117m}Sn ($T_{1/2}$ = 14 d) decays for 100% by internal transition to stable ¹¹⁷Sn but emits Auger and conversion electrons, making it a candidate for radiotherapy.

Fig. 50 Yield calculated from the recommended cross sections for ⁷⁷Kr production

Fig. 51 Yield calculated from the recommended cross sections

for ⁷⁷Br production



The decay scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ^{117m}Sn formation

The ¹¹⁴Cd(α ,n)^{117m}Sn, ¹¹⁶Cd(α ,3n)^{117m}Sn, ^{nat}Cd(α ,xn)^{117m}Sn, ¹¹⁵In(α ,pn)^{117m}Sn and ^{nat}Sb(p,x)^{117m}Sn reactions were evaluated. For the ^{nat}Sb(d,x)^{117m}Sn reaction only one data set (up to 49.2 MeV) was found.





Fig. 53 ⁸⁰Se(p,n)^{80m}Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

¹¹⁴Cd(α,n)^{117m}Sn Five data sets were found in the literature: Qaim [117], Rebeles [118], Hermanne [119], Khandaker [120] and Ditrói [121]. Only the Rebeles [118] data were obtained on a ¹¹⁴Cd target, all other sets were normalized from data obtained on ^{nat}Cd. The Qaim [117] data were deselected due to large scatter (see also Sects. 4.8.2 and 4.8.3). All data, in comparison with the TENDL theoretical prediction, are shown in Fig. 76. anThe selected data and the Padé fit are displayed in Fig. 77. The calculated physical yields for the production of ^{117m}Sn are displayed in Fig. 86. No experimental yield data were found.

¹¹⁶Cd(α ,3n)^{117m}Sn Nine data sets were found: Montgomery [122], Qaim [117], Rebeles [118], Hermanne (nat) [119], Khandaker (nat) [120], Ditrói [123], Ditrói (nat) [121], Duchemin (nat) [124]. In Qaim [117] an incident





Fig. 55 ^{nat}Se(d,xn)^{80m}Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

120 MeV energy beam and a stack with many foils was used, unfortunately resulting in a shifted energy scale. A linear downward energy shift was tried out but when agreement for the second peak is attempted, the lowest energy point is shifted nearly 16 MeV to zero MeV.). As part of these corrected data are still scattered, all Qaim [117] data were hence deselected. For the 4 sets obtained on ^{nat}Cd targets, the contribution from the reaction on ¹¹⁴Cd in the natural target was subtracted based on the ¹¹⁴Cd (α ,n)

results (recommended values after fit) (see Sect. "Evaluated nuclear reactions for 117mSn formation").

The experimental data, the TENDL predictions and the selected data with Padé fit are shown in Figs. 78 and 79. The calculated yield data are displayed in Fig. 86. No experimental yield data were found.

^{nat}Cd(α,xn)^{117m}Sn Five data sets obtained on ^{nat}Cd targets were found: Qaim [117], Hermanne [119], Khandaker [120],

Fig. 56 ^{nat}Se(p,xn)^{80m}Br reaction: all experimental data and the TENDL theoretical excitation function



Fig. 57 ^{nat}Se(p,xn)^{80m}Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Duchemin [124], Ditrói [123]. By adding the normalized (in relevant limited energy domains) and weighted sums data obtained on enriched ¹¹⁴Cd and ¹¹⁶Cd targets (Montgomery [122] on ¹¹⁶Cd, Rebeles [118] on ¹¹⁴Cd, Rebeles [118] on ¹¹⁶Cd, Ditrói [123] on ¹¹⁶Cd) a total of nine sets became available.

As motivated in the previous section the Qaim [117] set was deselected. The point at 39.5 MeV of Khandaker [120] was also deselected. All data, in comparison with the TENDL prediction, are shown in Fig. 80. The Padé fit of

the selected data is displayed in Fig. 81 and the yield calculated from the recommended values based on the Padé fit in Fig. 86. Experimental yields were measured by Dmitriev [125] and Fukushima [126].

¹¹⁵In(a,pn)^{117m}Sn Four data sets were found in literature: Fukushima [127], Qaim [117], Bhardwaj [128], and Aikawa [129]. As the data are very contradicting (Fig. 90), we tried to make reasonable corrections and took the Aikawa [129] values for reference. As mentioned earlier **Fig. 58** ⁸⁰Se(d,2n)^{80m}Br reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 59 ⁸⁰Se(d,2n)^{80m}Br reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



culated yield in Fig. 86. Dmitriev [125] reported experimental integral data.

^{nat}Sb(p,x)^{117m}Sn Four experimental cross section data sets are available: Ermolaev [130], Takács [131], Mosby [132], and Ermolaev [133]. All data with TENDL predictions and the selected data with Padé fit are shown in Figs. 84 and 85. The deduced integral yields are displayed in Fig. 86. No experimental integral yield data were found.


Fig. 61 ^{nat}Se(α ,x).^{80m}Br reac-

works and Padé fit (solid line)

with total derived uncertainties,

including 4% systematic uncer-

tainty (dashed line, right-hand

scale)

tion: selected experimental



Integral yields for ^{117m}Sn formation Integral yields of reactions related to the production of ^{117m}Sn are deduced from the recommended values obtained from Padé fittings and are displayed in Fig. 86.

¹¹⁹Sb production

The ¹¹⁹Sb ($T_{1/2}$ = 38.19 h) decays by EC followed by emission of low energy Auger electrons (~20 keV, short biological path lengths of~10 µm) and is hence a candidate for targeted radiotherapy. It can be produced directly and through generator decay of its longer-lived ^{119m}Te parent



Fig. 63 $^{nat}Ag(p,x)^{103}Pd$ reac-

tion: all experimental data and

the TENDL theoretical excita-

tion functions



Particle energy (MeV)

 $(T_{1/2} = 4.76 \text{ d})$. The decay scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ^{119m}Te and ¹¹⁹Sb formation

The ¹¹⁹Sn(p,n)¹¹⁹Sb and ^{nat}Sb(p,xn)^{119m}Te reactions were evaluated. For each of the ^{nat}Sb(d,xn)¹¹⁹Sb (up to 49.2 MeV) and ^{nat}Sb(d,xn)¹¹⁹Te (49.2 MeV) reactions four data sets exist.



Fig. 65 ^{nat}Ru(p,x)¹⁰³Ru reaction: all experimental data and the TENDL theoretical excitation functions

¹¹⁹Sn(p,n)¹¹⁹Sb Four data sets were found: Klyucharev [134], Johnson [135], Lovchikova [136] and Thisgaard [137]. The Klyucharev [134] data were published as relative and were normalized to the data of Johnson [135]. All available data and the theoretical predictions are shown in Fig. 87, the Padé fit on the selected data in Fig. 88, and the calculated yield in Fig. 100. No experimental yield data were found.

natSb(p,xn)^{119m}Te Four experimental data sets are presently available: Lagunas-Solar [138], Yi [139], Takács [131] and Mosby [132] (Fig. 89). All Yi [139] data were deselected because of outlying values in the 35–40 MeV region The Lagunas-Solar [138] data show a strong upward energy shift when compared to the two remaining sets and to the TENDL predictions. is seen for. As this set contains the only data available at high energies they were normalized **Fig. 66** ^{nat}Ru(p,x)¹⁰³Ru reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 67 ^{nat}Ru $(d,x)^{103}$ Ru reaction: all experimental data and the TENDL theoretical excitation functions

to recent data (multiplied by a factor of 1.4) and energy corrected via a linear energy shift down to the threshold. The selected data and the Padé fit are shown in Fig. 90, and the calculated integral yield in Fig. 91. Lagunas-Solar [138] reported experimental integral yield data.

Integral yields for ¹¹⁹Sb and ¹³⁹Te formation Integral yields of reactions related to the production of ¹¹⁹Sb and ¹³⁹Te are

deduced from the recommended values obtained from Padé fittings and are shown in Fig. 91.

¹³⁴Ce/¹³⁴La production

The radio-isotope ¹³⁴Ce ($T_{1/2}$ =3.16 d) decays for 100% by EC (accompanied by Auger electrons interesting for therapy) to ¹³⁴La ($T_{1/2}$ =6.45 min, 100% β^+ , 2.7 MeV β^+). It combines

100

757

12



tion functions



natRu(d,pxn)¹⁰³Ru

the emission of high-energy beta particles with Auger electrons and can be called a PET "in vivo generator". The decay schemes are available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reaction for ¹³⁴Ce formation

The 139 La(p,6n) 134 C e reaction was evaluated.

¹³⁹La(p,6n)¹³⁴Ce We found 3 experimental sets published by Tárkányi [140], Morell [141] and Becker [142]. All sets were selected and are shown in Fig. 92 with TENDL Fig. 70 100 Mo(α ,n) 103 Ru reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 71 Yield calculated from the recommended cross sections for ¹⁰³Pd production

predictions and in Fig. 93 with the Padé fit. The yield data are presented in Fig. 94. No experimental yields were found in the literature.

¹³⁵La production

Integral yields for ¹³⁴Ce formation Integral yield of the ¹³⁹La(p,6n)¹³⁴Ce reaction is deduced from the recommended values obtained from Padé fitting and is shown in Fig. 94.

 135 La (T_{1/2} = 19.5 h) decays for 100% to stable 135 Ba by electron capture and has favorable nuclear and chemical properties for Auger-based targeted internal radiotherapy. The decay scheme is available in [15] and decay data are displayed in Table 2.



Evaluated nuclear reaction for ¹³⁵La formation

The ^{data} $(p,xn)^{135}$ La reaction was evaluated. For the ^{nat}Ba(d,x)¹³⁵La reaction only a single experimental data set (up to 49.37 MeV) is available.

^{nat}Ba(p,xn)¹³⁵La Two data sets published by Prescher [143] and Tárkányi [144] were found. Both sets were selected. The experimental and theoretical cross sections are shown in Fig. 95, the Padé fit In Fig. 96 while the calculated yields are seen in Fig. 97. Dmitriev [43] reported experimental integral yield data.





Fig. 75 Yield, calculated from the recommended cross sections for ¹⁰⁵Rh production

Integral yields for ¹³⁵La formation Integral yield of the $^{nat}Ba(p,xn)^{135}La$ reaction is deduced from the recommended values obtained from Padé fitting and are shown in Fig. 97.

^{149g}Tb production

The ground state of ¹⁴⁹Tb (¹⁴⁹gTb, T_{1/2}=4.118 h) has a complex decay pattern (EC 83.3%; α 16.7%; E_{α} 3970 keV). As a high-energy alpha-emitter, it has great potential application for radiotherapy.

^{149g}Tb can be obtained in direct nuclear reactions and as an "in production equilibrium" decay product of short-lived





Fig. 77 ¹¹⁴Cd(α ,n)^{117m}Sn reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

 149m,g Dy (half-lives of 0.5 s and 4.2 min). The decay scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reaction for ¹⁴⁹ Tb formation

The $^{nat}Gd(p,xn)^{149g}Tb$ reaction was evaluated. For the $^{152}Gd(p,xn)^{149}$ Tb reaction (threshold of 62.5 MeV) only a single experimental data set exists.

^{nat}Gd(p,xn)¹⁴⁹Tb Three data sets are reported in literature: Mironov [145], Steyn [146] and Formento-Cavaier [147]. Mironov data [145] were energy shifted. All data and the comparison with disagreeing theoretical TENDL predictions are shown in Fig. 98. The selected data and Padé fit are displayed in Fig. 99, and the Padé fit based integral yield in Fig. 100. No experimental yield values were found.





Fig. 79 116 Cd(α ,3n) 117m Sn reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Integral yields for ¹⁴⁹Tb formation Integral yield of the $^{nat}Gd(p,xn)^{149}Gd$ reaction was deduced from the recommended values obtained from Padé fitting and is shown in Fig. 100.

¹⁶¹Tb production

During low-energy β^- decay ¹⁶¹Tb (T_{1/2}=6.89 d) emits conversion and Auger electrons making it interesting for

radiotherapy. It also emits low-energy photons that could be used for SPECT imaging. The decay schemes are available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reaction for ¹⁶¹ Tb formation

The $^{nat}Gd(p,xn)^{161}$ Tb reaction was evaluated.





Fig. 81 ^{nat}Cd(α ,xn)^{117m}Sn reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

¹⁶⁰Gd(d,n)¹⁶¹Tb Two data sets are available: Tárkányi [148] and Szelecsenyi [149]. The data show some disagreement. In Tárkányi [148] results obtained in two irradiations at 50 MeV and 20 MeV incident deuterons are discussed and the 20 MeV irradiation shows a better agreement with the data of Szelecsenyi [149] in the 15–20 MeV energy range. All data, in comparison with TENDL predictions, are shown in Fig. 101. The selected data with

the Padé fit is in Fig. 102, and the Padé fit based integral yields are in Fig. 103. No experimental yield data were found.

Integral yields for ¹⁶¹Tb formation Integral yield of the 160 Gd(d,n) 161 Tb reaction was deduced from the recommended values obtained from Padé fitting and is shown in Fig. 103.





50

Fig. 83 ¹¹⁵In(α ,x)^{117m}Sn reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

¹⁶⁵Er production

Evaluated nuclear reactions for ¹⁶⁵Tm and ¹⁶⁵Er formation

100

Particle energy (MeV)

150

As 165 Er (T_{1/2} = 10.4 h) decays by electron capture (EC), followed by the emission of Auger electrons and low-energy X-rays, it is a candidate for targeted radionuclide therapy.

0

It can be produced directly and through the EC, β^+ decay of the 165 Tm parent (T_{1/2}=30.06 h).

The 165 Ho(p,n) 165 Er, 166 Er(p,2n) 165 Tm, 165 Ho(d,2n) 165 Er, nat Er(p,xn) 165 Tm, nat Er(d,xn) 165 Tm and 166 Er(d,3n) 165 Tm reactions were evaluated.





Fig. 85 ^{nat}Sb(p,x)^{117m}Sn reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

1¹⁶⁵Ho(p,n)¹⁶⁵Er

Three data sets were found: Beyer [150], Tárkányi [151] and Gracheva [152]. As Beyer [150] data are energy shifted compared to the two other sets, a linear shift of the energy scale was applied. All data, in comparison with TENDL predictions, are shown in Fig. 104, the Padé fitted selected data in Fig. 105. The calculated integral yields are displayed in

Fig. 116. Experimental yield data were reported in Gracheva [152].

¹⁶⁶Er(p,2n)¹⁶⁵Tm Two experimental data sets obtained on ^{nat}Er targets by Tárkányi [153] and Tárkányi [154] are available in the literature and agree well. The experimental data, the comparison with the TENDL predictions and the Padé fit are shown in Figs. 106 and 107. The calculated yield is



Fig. 87 119 Sn(p,n) 119 Sb reac-

tion: all experimental data and the TENDL theoretical excita-

tion functions



displayed in Fig. 115. Dmitriev [43] reported experimental

data and Padé fit are shown in Fig. 109. The integral yields calculated from the recommended cross sections obtained from the fitted curve are shown in Fig. 116. No experimental yield data were found.

 165 Ho(d,2n) 165 Er Two data sets were reported for the 165 Ho(d,2n) 165 Er reaction cross sections by Tárkányi [155] and Hermanne [156]. The outlying data points at 25.2 and 27.3 MeV of Hermanne 2013 [156] were deselected. The original data, with comparison to the TENDL theoretical excitation functions, are in Fig. 108 while the selected

thick target yields.



Fig. 89 ^{nat}Sb(p,xn)^{119m}Te reaction: all experimental data and the TENDL theoretical excitation functions

played in Fig. 115. Experimental yields were measured and published by Dmitriev [158] and Dmitriev [43].

^{nat}Er(d,xn)¹⁶⁵Tm Three data sets were found: Tárkányi [159], Tárkányi [160] and Khandaker [161]. All data were selected and are shown, in comparison with TENDL predictions, in Fig. 112 and with Padé fit in Fig. 113. The calculated yields are presented in Fig. 115. Dmitriev reported experimental integral yield data in [158] and in [24].

 166 Er(d,3n) 165 Tm Only by Hermanne [162] data for the 166 Er(d,3n) 165 Tm reaction were published. Two additional

Fig. 90 ^{nat}Sb(p,xn).^{119m}Te reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 91 Yield calculated from the recommended cross sections for ¹¹⁹Sb and ¹¹⁹Te production

sets were deduced from results obtained on ^{nat}Er targets by Tárkányi [159] and Khandaker [161] after subtracting the weak ¹⁶⁴Er(d,n) ¹⁶⁵Tm contribution, obtained from TENDL prediction and normalization for abundance of the target isotope. Therefore, the additional data are limited up to the ¹⁶⁷Er(d,4n)¹⁶⁵Tm threshold energy of 19,720.8 keV. All these data were selected and are, in comparison with theoretical TENDL predictions, presented in Fig. 114. The Padé

fit is displayed in Fig. 115, and the calculated yield data, based on the recommended values in Fig. 116. Experimental integral yield data were obtained by Dmitriev [158] and Dmitriev [43].

Integral yields for ¹⁶⁵Tm and ¹⁶⁵Er formation</sup> Integral yields of reactions related to the production of ¹⁶⁵Tm and ¹⁶⁵Er are





Fig. 93 ¹³⁹La(p,6n)¹³⁴Ce reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

deduced from the recommended values obtained from Padé fittings and are shown in Figs. 116,117.

¹⁶⁷Tm production

¹⁶⁷Tm is useful for therapy by emission of Auger-electrons $(T_{1/2}=9.25 \text{ d}, E_e(\text{average})=124.2 \text{ keV})$ and also for SPECT diagnostics by emitting low energy gamma lines. The decay

scheme is available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ¹⁶⁷Tm formation

The 169 Tm(p,x) 167 Tm, 169 Tm(d,x) 167 Tm, nat Er(d,xn) 167 Tm, nat Er(p,xn) 167 Tm, 167 Er(p,n) 167 Tm and 165 Ho(α ,2n) 167 Tm reactions were evaluated. For the nat Yb(d,x) 167 Tm (up to



Fig. 95 ^{nat}Ba(p,xn)¹³⁵La reaction: all experimental data and the TENDL theoretical excitation functions

48.2 MeV) and 167 Er(d,2n) 167 Tm (up to 20.4 MeV) reactions only a single data set is available.

¹⁶⁹Tm(p,x)¹⁶⁷Tm Two data sets were available and were selected: Tárkányi [163] and Saito [164]. In Saito [164]

cross sections at only 3 energies, all below 20 MeV, are given.

All data and comparison with TENDL predictions are shown in Fig. 118, the Padé fit in Fig. 119, and the calculated

900

Fig. 96 $^{nat}Ba(p,xn)^{135}La$ reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

for ¹³⁵La production



integral yields in Fig. 130. No experimental yield data were found.

¹⁶⁹Tm(d,x)¹⁶⁷Tm Four experimental data sets are available: Tárkányi [165], Hermanne [166], Hermanne [167]

and Saito [168]. All cross sections and the predictions obtained from TENDL are shown in Fig. 120. All data were selected and Padé fitted (Fig. 121). The calculated yields are shown in Fig. 130. No experimental yield data were found.

120

Fig. 98 ^{nat}Gd(p,xn)¹⁴⁹Tb reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 99 ^{nat}Gd(p,xn)¹⁴⁹Tb reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

natEr(d,xn)¹⁶⁷Tm Three data sets published in Tárkányi [159], Tárkányi [160] and Khandaker [161] were found. All data were selected. The experimental data, in comparison with TENDL theoretical excitation functions, are presented

in Fig. 122. The Padé fit is displayed in Fig. 123 and the calculated integral yield in Fig. 130. Experimental yield data were presented by Dmitriev [158] and Dmitriev [24, 43].





Fig. 101 ¹⁶⁰Gd(d,n)¹⁶¹Tb reaction: all experimental data and the TENDL theoretical excitation functions

^{nat}Er(p,xn)¹⁶⁷Tm Four experimental cross section data sets are available: Rayudu [169], Tárkányi [170], Tárkányi [154] and Hermanne [171] (Fig. 124). Outlying points of Rayudu 1963 [169] at 14 MeV and Tárkányi [170] at 3.1 MeV were deselected. The Padé fit on the selected data is seen in Fig. 125. The calculated integral yield, based on the recommended values from the Padé fit, is shown in Fig. 130. Experimental yields were reported in Dmitriev [158] and Dmitriev [43]. **Fig. 102** ¹⁶⁰Gd(d,n)¹⁶¹Tb reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 103 Yield calculated from the recommended cross sections for ¹⁶¹Tb production

¹⁶⁷Er(p,n)¹⁶⁷Tm Three data sets were published: Tárkányi [170], Tárkányi [154] and Hermanne [171] (Fig. 126). The two lowest energy points of Tárkányi [170] were deleted. The selected data and the Padé fit are presented in Fig. 127. The calculated integral yield is displayed in Fig. 130. No experimental yield data were found.

¹⁶⁵Ho(α,2n)¹⁶⁷Tm A large number of sets with cross section data are available in literature: Wilkinson [172], Martin [173], Sau [174], Homma [175], Rama Rao [176], Mukherjee [177], Singh [178], Singh [179], Gadkari [180], Tárkányi [181], Usman [182] (Fig. 128). The sets of Sau

200



¹⁶⁵Ho(p,n)¹⁶⁵Er Beyer 2004 Cross section (mb) Tarkanyi 2008 Gracheva 2020 **TENDL 2017** 100 - TENDL 2019 -- TENDL 2021 0 0 10 20 30 40 50 Particle energy (MeV) 200 ¹⁶⁵Ho(p,n)¹⁶⁵Er Bever 2004 Cross section (mb) Tarkanyi 2008 Gracheva 2020 **TENDL 2017** 100 - TENDL 2019 -- TENDL 2021 0 0 10 20 30 40 50 Particle energy (MeV)

Fig. 105 ¹⁶⁵Ho(p,n)¹⁶⁵Er reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

[174], Wilkinson [172] and Martin [173] were deselected as all their cross section values are outlying. The too-low values of Gadkari [180], Singh [178] and Rama Rao [176] were multiplied by a factor of 1.8. The values of Singh [179] and Homma [175] were multiplied by a factor of 2.

Probably all these authors have a problem with the incoming particle flux by a factor of 2, due to not considering the double charge of the α -particle. The approximation by the factor of 1.8 is due to an additional needed correction for beam intensity. The selected data and the Padé fit





Fig. 107 ¹⁶⁶Er(p,2n)¹⁶⁵Tm reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

are shown in Fig. 129, and the calculated integral yield in Fig. 130. Experimental yield was reported by Dmitriev [158].

Integral yields for ¹⁶⁷Tm formation Integral yields of reactions related to the production of ¹⁶⁷Tm are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 130.



Fig. 109 ¹⁶⁵Ho(d,2n)¹⁶⁵Er

reaction: selected experimental

works and Padé fit (solid line)

with total derived uncertainties,

including 4% systematic uncer-

tainty (dashed line, right-hand

scale)



^{197m}Hg/^{197g}Hg production

The γ -emitting isomers ^{197m}Hg (T_{1/2}=23.8 h, E_{γ} 134 keV, 34%) and ^{197g}Hg (T_{1/2}=64.14 h, E_{γ} 77 keV, 19%, 279 keV, 6%) are suitable for SPECT imaging. Moreover,

as their IT and EC decay is accompanied by Auger and conversion electron emission, they have an additional potential interest for therapeutic application. The decay schemes are available in [15] and decay data are displayed in Table 2. Fig. 110 ^{nat}Er(p,xn)¹⁶⁵Tm reaction: all experimental data and the TENDL theoretical excitation functions

Fig. 111 ^{nat}Er(p,xn)¹⁶⁵Tm reaction: selected experimental

works and Padé fit (solid line)

with total derived uncertainties,

including 4% systematic uncer-

tainty (dashed line, right-hand

scale)



Evaluated nuclear reactions for ^{197m}Hg and ^{197g}Hg formation

The ${}^{197}Au(p,n){}^{197m}Hg$, ${}^{197}Au(d,2n){}^{197m}Hg$, ${}^{197}Au(p,n){}^{197g}Hg$ and ${}^{197}Au(d,2n){}^{197g}Hg$ reactions were evaluated.

¹⁹⁷Au(p,n)^{197m}Hg In ten publications (Vandenbosch [183], Hansen [184], Gritsyna [185], Szelecsenyi [186], Michel
[28], Szelecsenyi [187], Elmaghraby [188], Satheesh [189], Ditrói [190] and Lebeda [191]) experimental cross section data for the ¹⁹⁷Au(p,n)^{197m}Hg reaction are reported. The sets of Vandenbosch [183] and Satheesh [189] were deselected, as their values are significantly outlying near the maximum of the excitation curve. All data, in comparison with predictions in the TENDL databases, are shown in Fig. 131. The selected data and the Padé fit are in Fig. 132 while the calculated integral yields for production of ^{197m}Hg and ^{197g}Hg are



Fig. 113 ^{nat}Er(d,xn)¹⁶⁵Tm reaction: selected experimental works and Padé fit (solid line)

with total derived uncertainties,

including 4% systematic uncer-

tainty (dashed line, right-hand

scale)



presented in Fig. 139. Experimental yields were reported by Abe [192] and Birattari [193].

¹⁹⁷Au(d,2n)^{197m}Hg Eight experimental data sets were found: Vandenbosch [183], Chevarier [194], Khrisanfov [195], Long [196], Zhao Wenrong [197], Tárkányi [198], Tárkányi

[199], Lebeda [191]. The available data, in comparison with the TENDL predictions; are presented in Fig. 133. All data were selected and used for Padé fitting (Fig. 134), the calculated integral yields are shown in Fig. 139. No experimental yield data were found.



Fig. 115 ¹⁶⁶Er(d,3n)¹⁶⁵Tm

reaction: selected experimental

works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncer-

tainty (dashed line, right-hand

scale)





[183], Satheesh [189] and Chodil [201]) as they are outlying, especially near the maximum of the excitation curve. The available data, in comparison with the TENDL predictions, are shown in Fig. 135, the selected data with the Padé fit in Fig. 136. The calculated integral yields based



Fig. 117 Yield calculated from

the recommended cross sections

for ¹⁶⁵Er production



on the recommended values from the Padé fit can be seen in Fig. 139. Experimental integral yields were measured by Abe [192] and Birattari [202].

¹⁹⁷Au(d,2n)¹⁹⁷^gHg Eight data sets were found: Vandenbosch [183], Chevalier [194], Khrisanfov [195], Long [196], Zhao Wenrong [197], Tárkányi [198], Tárkányi





Fig. 119 ¹⁶⁹Tm(p,x)¹⁶⁷Tm reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

[199] and Lebeda [191] (Fig. 137). The Long [196] and Vandenbosch [183] data sets were deselected. The remaining selected data and the Padé fit are presented in Fig. 138, and the calculated integral yield in Fig. 139. No experimental yield values were found.

Integral yields for ^{197m}Hg and ^{197g}Hg formation Integral yields of reactions related to the production of ^{197m}Hg and ^{197g}Hg are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 139.

Fig. 120 169 Tm(d,x) 167 Tm reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 121 ¹⁶⁹Tm(d,x).¹⁶⁷Tm reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

^{198g}Au production

The radionuclide ^{198g}Au ($T_{1/2}$ = 2.6947 d) is a mixed β^- (0.96 MeV, abundance 98.6%) and gamma emitter (0.412 MeV, abundance 95.5%). The emission of β^- particles

makes it useful in targeted radiotherapy essentially as permanent seed implant therapy for the prostate gland. The emission of low-energy photons allows for the evaluation of dose distributions by SPECT imaging. The decay



Fig. 123 $^{nat}Er(d,xn)^{167}Tm$

reaction: selected experimental

works and Padé fit (solid line) with total derived uncertainties,

including 4% systematic uncer-

tainty (dashed line, right-hand

scale)



schemes are available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ^{198g}Au formation

The ${}^{198}Pt(p,x){}^{198g}Au$ and ${}^{198}Pt(d,x){}^{198g}Au$ reactions were evaluated.

¹⁹⁸Pt(p,x)¹⁹⁸gAu Three data sets are reported by Tárkányi [203], Showaimy [204] and Gantumur [205] (Fig. 140). Seven outlying data points in the 16–22 MeV energy range (at 16.3, 17.4,18.4, 19.4, 20.4, 21.3 and 22.2 MeV) of Tárkányi [203] were deleted and a Padé fit was performed on the remaining selected data (Fig. 141).

Fig. 124 ^{nat}Er(p,xn)¹⁶⁷Tm reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 125 ^{nat}Er(p,xn)¹⁶⁷Tm reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

The calculated integral yields are shown in Fig. 144. No experimental yield data were found.

¹⁹⁸Pt(d,2n)¹⁹⁸⁹Au Five data sets are available, published by Tárkányi [203], Ditrói [206], Khandaker [207], Ditrói [208] and Tárkányi [209] (Fig. 142). All data were selected and fitted (Fig. 143). Calculated yields are seen in Fig. 144. No experimental yield values were found.

Integral yields for ¹⁹⁸Au formation Integral yields of reactions related to the production of ¹⁹⁸Au are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 144.

²³⁰Pa (²³⁰U) production

The α -emitter ²³⁰U (T_{1/2} = 20.8 d) and its short-lived daughter ²²⁶Th (T_{1/2} = 30.6 min) are the parents in a

Fig. 126 167 Er(p,n) 167 Tm reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 127 167 Er(p,n) 167 Tm reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

generator system of novel therapeutic nuclides for application in targeted radiotherapy. The decay of $^{230}U/^{226}$ Th is followed by a chain of short-lived radionuclides generating numerous additional α -particles.

By using accelerators, ²³⁰U can be obtained through the decay of its ²³⁰Pa ($T_{1/2} = 17.4$ d) parent (β^- decay with a probability of 7.8%) with proton or deuteron activation of thorium nuclei (only ²³²Th with a half-life of 1.405×10^{10}

y occurs naturally). The decay schemes are available in [15] and decay data are displayed in Table 2.

Evaluated nuclear reactions for ²³⁰ Pa formation

The 232 Th(p,3n) 230 Pa and 232 Th(d,4n) 230 Pa reactions were evaluated.



Fig. 129 165 Ho(α ,2n) 167 Tm

reaction: selected experimental

works and Padé fit (solid line)

with total derived uncertainties,

including 4% systematic uncertainty (dashed line, right-hand

scale)



²³²Th(p,3n)²³⁰Pa Twelve sets with experimental cross section data for this reaction were found: Tewes [210], Tewes [211], Meinke [212] (series1 and series2), Lefort

[213], Brun [214], Celler [215], Kudo [216], Chu [217], Roshchin [218], Morgenstern [219], Jost [220] and Radchenko [221] (Fig. 145). Out of them Tewes [211] and



Fig. 131 197 Au(p,n) 197m Hg reaction: all experimental data and the TENDL theoretical excitation functions



²³²Th(d,4n)²³⁰Pa Two data sets, measured by Rama Rao [223] and Duchemin [224], are available and both were selected. The experimental data, in comparison to the prediction by TENDL, are shown in Fig. 147, the Padé fit with uncertainties in Fig. 148 while the calculated integral yields are shown in Fig. 149. No experimental yield data were found.
Fig. 132 ¹⁹⁷Au(p,n)^{197m}Hg reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 133 ¹⁹⁷Au(d,2n)^{197m}Hg reaction: all experimental data and the TENDL theoretical excitation functions

Integral yields for ²³⁰Pa formation Integral yields of reactions related to the production of ²³⁰Pa are deduced from the recommended values obtained from Padé fittings and are shown in Fig. 149.

Summary and conclusions

Evaluations of production cross sections and their uncertainties were performed on sixty reactions for direct, indirect and generator production of the ⁴⁷Sc,⁴⁷Ca(⁴⁷Sc), ^{58m}Co, ⁷¹As(⁷¹Ge), ⁷¹Ge, ⁷⁷Br, ^{80m}Br, ¹⁰³Pd (^{103m}Rh), ¹⁰³Ru(^{103m}Rh), ¹⁰⁵Rh, ^{117m}Sn, ¹¹⁹Sb, ¹³⁴Ce, ¹³⁵La, ¹⁶¹Tb, **Fig. 134** ¹⁹⁷Au(d,2n)^{197m}Hg reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 135 197 Au(p,n) 197g Hg reaction: all experimental data and the TENDL theoretical excitation functions

¹⁶⁵Er, ¹⁶⁵Tm(¹⁶⁵Er), ¹⁶⁷Tm, ^{197m}Hg, ^{197g}Hg, ^{198g}Au and ²³⁰Pa(²³⁰U) radioisotopes. The collected experimental data were compared with the theoretical predictions to be found in the TENDL-2017, 2019 and 2021 libraries. While the predictions in TENDL-2017 and 2019 are nearly the

same, the description obtained in TENDL-2021 is better but still in some cases significant disagreements in the magnitude and shape of the resulting excitation functions exist (especially when considering isomeric states or deuteron-induced reactions).

100





¹⁹⁷Au(p,n)^{197g}Hg

A Padé fitting method was applied to the selected datasets, and uncertainties for all recommended cross-section data were deduced. The recommended cross-section data have been used to determine integral yields for practical radionuclide production. The recommended data may also have a useful role in other fields of non-energy related nuclear studies (e.g., accelerator technology, activation analysis and thin layer activation) and further development of the theory and modelling of nuclear reactions.

70

60

Fig. 138 ¹⁹⁷Au(d,2n)¹⁹⁷gHg reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 139 Yield calculated from the recommended cross sections for ^{197m}Hg and ^{197g}Hg production



Fig. 140 198 Pt(p,n) 198g Au reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 141 ¹⁹⁸Pt(p,n)¹⁹⁸gAu reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)

Fig. 142 ¹⁹⁸Pt(d,2n)¹⁹⁸gAu reaction: all experimental data and the TENDL theoretical excitation functions



Fig. 143 ¹⁹⁸Pt(d,2n)^{198g}Au reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)





Fig. 145 ²³²Th(p,3n)²³⁰Pa reaction: all experimental data and the TENDL theoretical excitation functions

Fig. 146 ²³²Th(p,3n).²³⁰Pa reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)





100



0 L 0 **Fig. 148** ²³²Th(d,4n)²³⁰Pa reaction: selected experimental works and Padé fit (solid line) with total derived uncertainties, including 4% systematic uncertainty (dashed line, right-hand scale)



Fig. 149 Yield calculated from the recommended cross sections for ²³⁰Pa production



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