



A comparative investigation of uranium and thorium adsorption behavior on amidoximated copolymeric hydrogel

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Abstract

This work focuses on investigating the feasibility of using a crosslinked amidoximated copolymeric hydrogel as a potential adsorbent to recover uranium and thorium ions from aqueous media. The hydrogel was synthesized via gamma-irradiation copolymerization and characterized through FTIR, TGA, and SEM. The medium acidity notably affected the adsorption capacity of both ions. The adsorption data was in line with the pseudo-1st-order equation and the Freundlich isothermal model. The thermodynamics analysis showed that the temperature rise promoted the adsorption capacity. The reusability studies highlighted the good performance of the hydrogel up to five regeneration rounds.

Keywords Chelating polymers · γ -Induced copolymerization · Uranium · Thorium · Recovery

Introduction

The interest in uranium and thorium has expanded tremendously, due to their technological importance and considerable benefits in a number of fields including nuclear power, medical, agricultural, industrial, and defense applications [1]. Uranium and thorium are naturally occurring radionuclides found mainly in rocks, sands, and aquatic environments [2]. Their recovery from mineral ores is achieved mainly via ion-exchange and solvent extraction; after various ore preconcentration and leaching processes [3]. In nature, thorium is found as a tetravalent cation, whereas uranium is found in both tetravalent and hexavalent states. In aqueous solutions, thorium is only stable at the tetravalent form [4], whereas hexavalent uranium is the more stable form. Uranium and thorium behavior, content, and speciation in the aqueous solutions are complicated and controlled by the pH [5].

The reserve of uranium and thorium is estimated to be around 7 and 10 million tons, respectively [6]. Due to the anticipated uranium and thorium shortage, their recovery from unconventional resources, such as natural waters, seawater, industrial wastewaters, and other waste sources,

became a significant task for the sustainable development of nuclear energy [7]. Besides, the radioactive and toxic nature of these radionuclides made their removal and recovery from the contaminated waters essential to minimize their discharge into the environment [8]. To date, numerous techniques have been applied for uranium and thorium separation, recovery, and removal such as chemical precipitation, electrochemical treatment, flotation, adsorption, ion-exchange, biodegradation, chromatographic extraction, photocatalysis, solvent extraction, and membrane technologies [6, 9–15]. Recently, attention has been increased to the adsorption technique for economic and effective extraction of radionuclides from water media, due to its reliability, feasibility, ease of handling, fast kinetics, and the adsorbent reusability [16, 17].

The adsorption technique retains the radionuclides via establishing adsorbate–adsorbent equilibrium through different mechanisms as ion exchange, chelation, complexation, and electrostatic interactions [18]. Many efforts are diverted to developing effective adsorbents with elevated adsorption capacity, selectivity, and irradiation stability [19]. Various organic, inorganic, or composite adsorbents have been developed for uranium and thorium recovery including synthetic polymers [20], silicon materials [21], carbon-based materials [22], clay minerals [23], resins [24], cellulose [25], metal-organic frameworks [26], and chitosan-based adsorbents [27].

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Over the recent decades, the functionalized chelating polymers have received significant interest in radioactive waste separation thanks to their advantages such as raised performance, cost-effectiveness, and simplicity of surface modification [28]. Particularly, amidoxime-functionalized polymers are excellent adsorbents for uranium and thorium capture from aquatic media owing to their high efficiency, elevated selectivity, and fast kinetics [29]. Amidoximes have outstanding functionality via the joint possession of acidic ($-\text{OH}$) and basic ($-\text{NH}_2$) active sites which can effectively bind uranium and thorium ions. Amidoxime-based adsorbents showed high-performance thanks to their superb chemical activity and excellent adsorption ability.

Efficient chelating polymers can be developed through the copolymerization of monomers having different functional groups. The introduction of hydrophilic groups, e.g. carboxylic or sulfonic, was reported to enhance the adsorption capacity of the amidoximated adsorbents [30]. In this view, this work aims at exploring the adsorption behavior of the crosslinked amidoximated hydrogel towards uranium and thorium ions. The parameters that affect the adsorption process were investigated and optimized. The adsorption rate and capacity were analyzed through the application of linear forms of various kinetics and isotherms models.

Experimental

Reagents and instruments

Analytical grade chemicals and deionized water were used in the experimental work. Acrylonitrile (AN) and arsenazo-III were obtained from Sigma-Aldrich (Germany). Hydroxylamine hydrochloride and 2-acrylamido-2-methylpropane sulfonic acid (AMPS) were supplied by Merck (Germany). *N,N'*-Methylenebisacrylamide (MBA) was purchased from Thermo Fisher Scientific (USA). U(VI) and Th(IV) solutions were acquired via dissolving an accurately weighed amount of the corresponding nitrate form in deionized water.

The hydrogel chemical composition was identified by FTIR (Nicolet iS10 spectrophotometer, Thermo Scientific, Japan). The hydrogel surface features were analyzed through SEM (JEOL-6510 LA, Japan). The hydrogel thermal stability was investigated via TGA (Shimadzu TGA-50, Japan) within the temperature range 25–650 °C at heating and nitrogen flow rates of 10 °C min⁻¹ and 20 mL min⁻¹, respectively. U(VI) and Th(IV) concentrations were measured by UV–Vis spectrophotometer (Thermo evolution 300, UK).

Preparation and amidoximation of the hydrogel

AN/AMPS crosslinked copolymeric hydrogel was prepared by means of gamma irradiation-induced free radical

copolymerization technique. The monomers having a 70/30 feed composition (AN/AMPS) were dissolved in deionized water in the presence of 0.25 wt% of MBA and then purged with nitrogen for 10 min. At that point, the solution was subjected to γ -rays from ⁶⁰Co source at a radiation dose of 30 kGy. The irradiated copolymer was chopped into pieces, rinsed with methanol followed by deionized water, and then kept at 60 °C overnight.

The amidoximation reaction was carried out by adding methanolic hydroxylamine solution to the synthesized copolymer (AN/AMPS) followed by heating at 70 °C for 3 h under constant stirring conditions. The amidoximated copolymer (AO/AMPS) was filtered, rinsed with deionized water, and dried overnight at 60 °C.

Adsorption experiments

The adsorption experiments were conducted using the single-component batch-wise technique. The adsorption process was accomplished via agitation of conical flasks, containing a constant amount of the hydrogel and aqueous solutions of each radionuclide, for a given time using a thermostatically controlled shaking bath. After filtration, the remaining quantity of each ion was evaluated spectrophotometrically [31].

The relation between the hydrogel performance and the experimental variables, including solution pH (2–8), radionuclide quantity (50–500 mg/l), contact time (0–220 min), and solution temperature (30–60 °C), was investigated.

The equilibrium adsorption capacity of the AO/AMPS copolymeric hydrogel (q_e , mg g⁻¹) was calculated using the following expression [32]:

$$q_e = \frac{(C_o - C_e)V}{W} \quad (1)$$

where C_o and C_e (mg L⁻¹) are the initial and equilibrium concentrations of each radionuclide, V (L) is the solution volume, and W (g) is the hydrogel mass.

Adsorption experiments were conducted in triplicate and the average values were reported.

Results and discussion

Structural characteristics of AO/AMPS hydrogel

Figure 1a, b shows the FTIR spectra of the prepared hydrogel before and after the amidoximation process, respectively. For AN/AMPS copolymer (Fig. 1a), the band at 2928 cm⁻¹ represented the (CH_2) vibration in the copolymer chains. The (C–H) stretching vibration was observed at 2850 cm⁻¹ [31]. The peak at 1729 cm⁻¹ indicated the (C=O) stretching

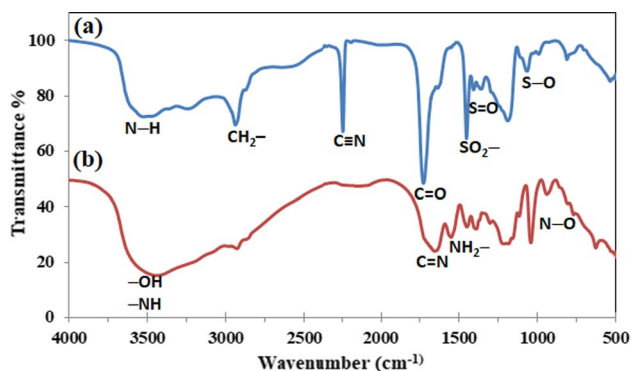


Fig. 1 FTIR graph of (a) AN/AMPS and (b) AO/AMPS copolymeric hydrogel

vibration from AMPS secondary amide group [33]. The vibration bands of the sulfonyl group appeared at 1066 cm^{-1} (S–O), 1360 cm^{-1} (S=O), and 1453 cm^{-1} (SO_2), respectively [31]. The sharp peak at 2243 cm^{-1} was assigned to the (C≡N) group, whereas the broad peak at 3524 cm^{-1} was due to the (N–H) stretching [33]. The disappearance of the (C≡N) peak in the AO/AMPS spectrum (Fig. 1b) demonstrated the successful conversion of the cyano group to an amidoxime group. The new amidoxime group characteristic peaks appeared at 1658 cm^{-1} (C=N stretching), 939 cm^{-1} (N–O stretching), 1552 cm^{-1} (NH_2 – bending) vibrations. The 3441 cm^{-1} broadband was belonged to the stretching vibration of the (–OH) overlapped with the (–NH) in the amidoxime group [31].

SEM was used to investigate the hydrogel microstructure morphology and give insights into the compatibility of the monomers. The AO/AMPS micrograph (Fig. 2) showed a uniform porous structure with numerous interconnected pores distributed on the hydrogel surface. The noticed

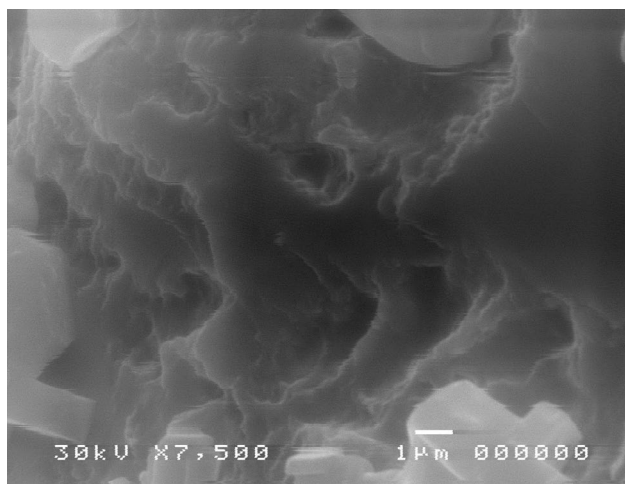


Fig. 2 SEM image of AO/AMPS copolymeric hydrogel

capillary channels would allow the radionuclides and water molecules to enter into the hydrogel networks [34]. Additionally, the observed pores interconnection confirmed the crosslinked network structure and suggested the smooth flow of the radionuclides into the AO/AMPS hydrogel.

TGA was performed to assess the thermal stability and degradation profile of the AO/AMPS copolymeric hydrogel (Fig. 3). The TGA plot showed an initial decomposition stage that took place at $50\text{--}200\text{ }^\circ\text{C}$ with approximately 10% mass loss that represented the evaporation of the absorbed and bound water. The subsequent degradation stage occurred in the range of $200\text{--}300\text{ }^\circ\text{C}$ with an additional 10% mass loss; was assigned to the decomposition of AMPS sulfonic acid groups and production of sulfur oxide gases (SO_2 and SO_3) [35]. The next degradation stage appeared in the range of $300\text{--}350\text{ }^\circ\text{C}$ with 20% mass loss and indicated the amide group decomposition [36]. The final stage was observed in the range of $350\text{--}550\text{ }^\circ\text{C}$ with 35% mass loss which was due to the thermal degradation of the backbone chain.

pH–adsorption relationship

Figure 4 illustrates the variation of the adsorption capacity with the medium pH. The results indicated that the adsorption behavior was sensitive to the pH changes; as it was quantitative only within the pH range 3–5 for both radionuclides. Such behavior can be explained based on the hydrogel protonation–deprotonation process as well as the variation of the radionuclide species with the medium pH. The solution pH influenced the radionuclides hydrolysis and consequently the adsorption mechanism. At low pH values, the cationic $\text{UO}_2(\text{II})$ and $\text{Th}(\text{IV})$ species predominated in the solution and competed with the excess protons for the hydrogel active sites that eventually suppressed the adsorption capacity [37, 38]. Additionally, under high acidic conditions the sulfonic and oxime groups of AO/AMPS were protonated and consequently couldn't provide sufficient coordination sites for the radionuclides [39]. As the pH increased, the deprotonation

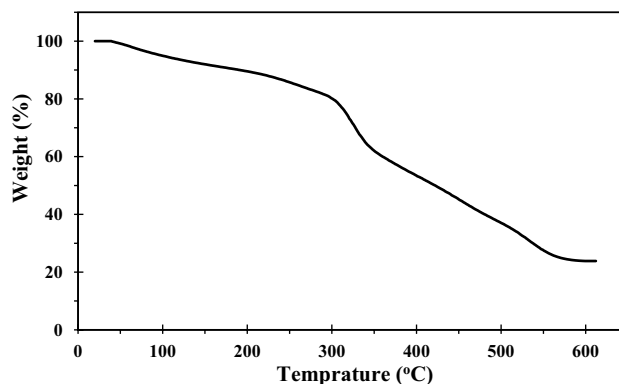


Fig. 3 TGA graph of AO/AMPS copolymeric hydrogel

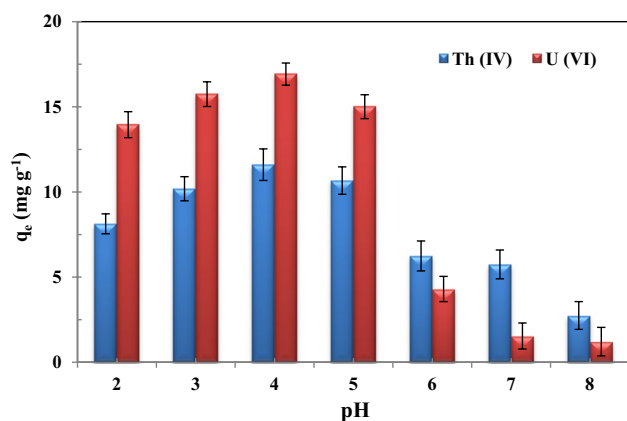


Fig. 4 pH-adsorption relationship for U(VI) and Th(IV) ions on AO/AMPS copolymeric hydrogel

of the oxime and sulfonic groups favored the radionuclides adsorption as more active sites were exposed to uranium and thorium, thereby increasing the adsorption capacity [40]. At further pH increment ($\text{pH} > 4$), U(VI) and Th(IV) hydrolysis and precipitation phenomena adversely affected the adsorption process [40] and consequently the adsorbed amount of the radionuclides fell off. Hence, pH 4 was used for further adsorption studies.

Time-adsorption relationship

The time required by the adsorbent to reach the adsorption equilibrium is of utmost importance when evaluating the adsorbent efficiency. The equilibrium time is dependent on the adsorbent nature and the adsorption mechanism; and should be optimized to set the optimal settings when designing a full-scale batch adsorption process. For this purpose, the influence of the contact time on the adsorption behavior was examined at pH 4 for different time intervals. According to Fig. 5, the adsorbed amount of both radionuclides increased quickly with contact time at the first stage (40 min); and thereafter it proceeded at a slower rate till the equilibrium was reached in 120 min.

In beginning, the observed fast increase of the radionuclide adsorbed quantity resulted from the enormous number of free binding sites on AO/AMPS copolymeric hydrogel, thus the radionuclides could migrate towards the boundary layer of the hydrogel surface, begin to occupy the free adsorption sites, and finally populate the interior sites of the porous construction via pore diffusion [41]. By increasing the contact time, the hydrogel binding sites were gradually saturated causing a slower adsorption rate until the equilibrium was attained and no further significant increase in the adsorption capacity was noticed. Based on the adsorption

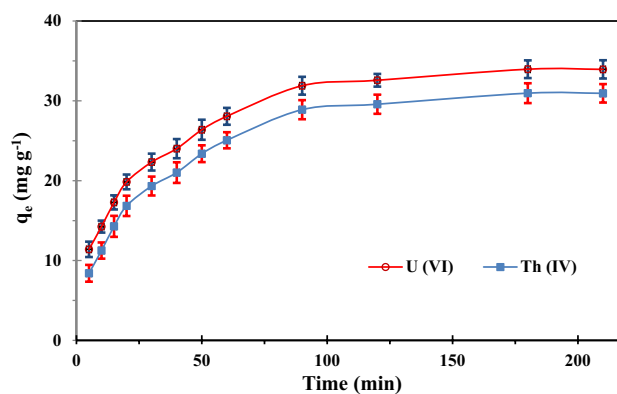


Fig. 5 Time-adsorption relationship for U(VI) and Th(IV) ions on AO/AMPS copolymeric hydrogel

results, 120 min was considered as the appropriate time for further experiments.

Initial concentration-adsorption relationship

The adsorbate initial concentration is one of the most significant factors which can influence the adsorption behavior. In this regard, solutions with different concentrations of each individual radionuclide ($50\text{--}500\text{ mg L}^{-1}$) were equilibrated with AO/AMPS copolymeric hydrogel for 120 min at 25°C and pH 4. Figure 6 shows the changing trend of the hydrogel adsorption capacity with the radionuclide concentration, which exhibited a gradual upward relationship until reaching a plateau.

At low initial concentrations, AO/AMPS copolymeric hydrogel had a relatively high number of free adsorption sites; thus, the ratio of the radionuclide ions to the accessible active sites was low. By increasing the radionuclide concentration, the active sites of AO/AMPS copolymer would be surrounded with more radionuclide ions leading to a stronger driving force that conquer the radionuclides mass-transfer

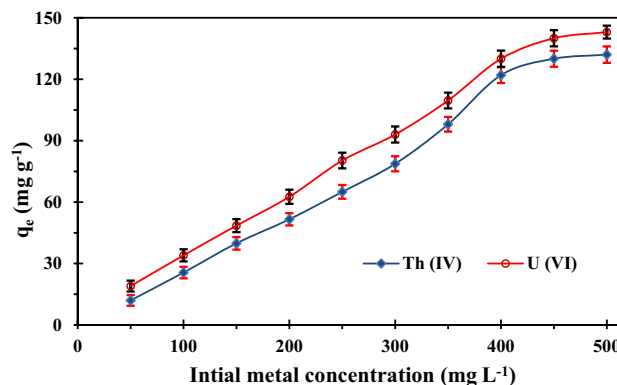


Fig. 6 Initial concentration-adsorption relationship for U(VI) and Th(IV) ions on AO/AMPS copolymeric hydrogel

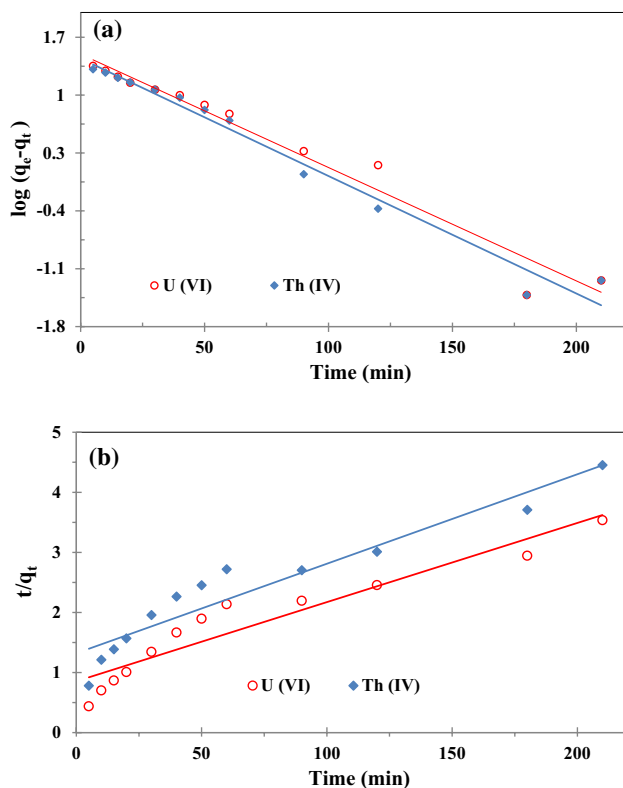


Fig. 7 Linear fitting plots of (a) pseudo-1st-order and (b) pseudo-2nd-order models for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

limitations between the liquid and solid phases; and consequently better adsorption capacity was noticed till the binding sites were saturated [42].

Kinetics investigations

To gain an insight into the adsorption rate, determine the potential control-rate steps, and reveal the adsorption mechanism; the compatibility of the kinetics results to the pseudo-1st-order and pseudo-2nd-order reactions was evaluated. The success of the model in predicting the adsorption kinetics was indicated by a relatively high value of the correlation coefficients (R^2). The mathematical linear formulas of the

studied kinetics models and the corresponding parameters for U(VI) and Th(IV) adsorption on AO/AMPS hydrogel were summarized in Table 1 and Fig. 7. The data showed that the pseudo-1st-order model had greater correlation coefficients for both radionuclides, which implies its better ability to describe the adsorption kinetics. Additionally, the values of q_e calculated by the pseudo-1st-order model agreed well with the experimental values (30.94 and 26.95 mg g^{-1} for U(VI) and Th(IV) ions, respectively). This observations suggested that the diffusion process was the rate-limiting step in the radionuclides adsorption.

Isotherms investigations

Adsorption isotherms analysis was performed to predict the AO/AMPS adsorption capacity, understand adsorbent-adsorbate interaction mechanism, and get information on the active sites' distribution on the surface of AO/AMPS hydrogel as well as the nature of coverage (monolayer or multilayer). The experimental results were fitted to Langmuir, Freundlich, and Temkin isotherms. Table 2 summarizes the isotherms linear equations, fitting parameters, and R^2 values; whereas Fig. 8 shows the corresponding linear relationship. The experimental data was more adequately described by the Freundlich model compared with other models, as was indicated from the higher R^2 values. This suggested a heterogeneous adsorption surface due to the various functional groups on the AO/AMPS surface [43]. The calculated n values were higher than 1 for both radionuclides, pointing out a favorable adsorption process; while $1/n$ values were lower than 1, indicating a strong interaction between the radionuclides and AO/AMPS copolymeric hydrogel.

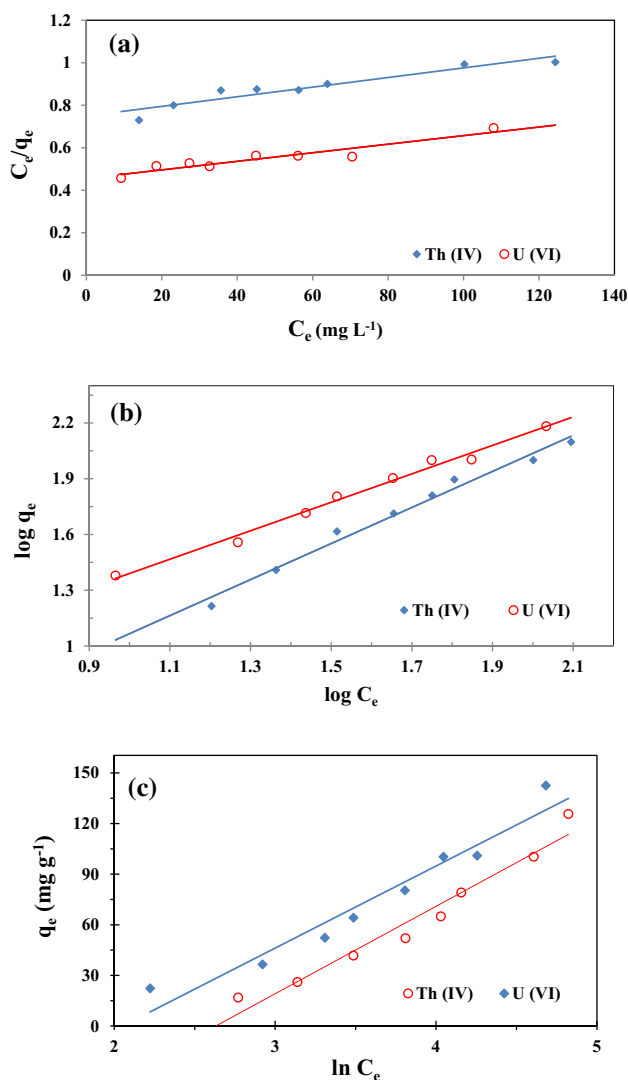
For the Langmuir model, the calculated maximum adsorption capacity q_{max} was 502.51 and 434.78 mg g^{-1} for U(VI) and Th(IV), respectively. The dimensionless separation factor (R_L) was utilized to describe the affinity of AO/AMPS active sites towards U(VI) and Th(IV) ions. The calculated R_L values were falls between 0 and 1 (0.44–0.86 and 0.64–0.94 for U(VI) and Th(IV), respectively), denoting a highly favorable adsorption process [44]. The results clearly indicated the suitability of AO/AMPS copolymeric

Table 1 Kinetic parameters for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

Adsorption model name	Linear form	Parameter description	Value for U(VI)	Value for Th(IV)
Pseudo-1st-order	$\log(q_e - q_t) = \log q_e - \left(\frac{k_1}{2.303}\right)t$	q_e (mg g^{-1}) is the equilibrium adsorption capacity	31.30	27.66
		K_1 (min^{-1}) is the adsorption rate constant	0.031	0.032
		R^2 is the correlation coefficient	0.974	0.986
Pseudo-2nd-order	$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e}t$	q_e (mg g^{-1}) is the equilibrium adsorption capacity	75.75	67.11
		K_2 ($\text{g mg}^{-1} \text{min}^{-1}$) is the adsorption rate constant	0.015	0.011
		R^2 is the correlation coefficient	0.903	0.909

Table 2 Isotherm parameters for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

Adsorption model name	Linear form	Parameter description	Value for U(VI)	Value for Th(IV)
Langmuir isotherm model	$\frac{C_e}{q_e} = \frac{C_e}{q_{\max}} + \frac{1}{q_{\max}K_L}$	q_{\max} (mg g ⁻¹) is the maximal adsorption capacity	502.51	434.78
		K_L (L mg ⁻¹) is Langmuir constant	0.004	0.003
		R^2 is the correlation coefficient	0.898	0.896
		R_L is the separation factor $R_L = \frac{1}{1+K_L C_e}$	0.033–0.255	0.086–0.431
Freundlich isotherm model	$\log q_e = \log k_F + \frac{1}{n} \log C_e$	K_F (mg g ⁻¹) is Freundlich constant	2.10	1.24
		n (L g ⁻¹) is the adsorption intensity	1.30	1.03
		R^2 is the correlation coefficient	0.993	0.991
Temkin isotherm model	$q_e = B \ln A_T + B \ln C_e$	b_T (J mol ⁻¹) is Temkin constant	50.94	50.15
		A_T (L g ⁻¹) is the equilibrium binding constant	13.13	7.84
		R^2 is the correlation coefficient	0.942	0.938

**Fig. 8** Linear fitting plots of (a) Langmuir, (b) Freundlich, and (c) Temkin isotherms for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

hydrogel for U(VI) and Th(IV) adsorptive recovery from water streams.

Thermodynamics investigations

To foresee the temperature–adsorption relationship, the U(VI) and Th(IV) adsorption on AO/AMPS copolymeric hydrogel was studied under the temperature range 30–60 °C. The corresponding results revealed an enhancement of the adsorption ability with the temperature increase, indicating the endothermic nature of the adsorption reaction. This can be explained as that, at higher temperatures the intraparticle diffusion increased and more adsorption sites were available which boost up the adsorption phenomenon.

To fully understand the adsorption nature and predict the adsorption spontaneity, thermodynamics analysis was performed and the correlating parameters were estimated based on the equations listed in Table 3 as well as the Van't Hoff plot (Fig. 9). Data given in Table 3 confirmed the endothermic nature of the adsorption reaction, as indicated from the positive value of the standard enthalpy (ΔH°). Moreover, the high enthalpy value ($\Delta H^\circ > 40 \text{ kJ mol}^{-1}$) indicated a chemisorption process. Results showed negative values for the standard free energy (ΔG°) reflecting the adsorption spontaneity and feasibility. Lower ΔG° values were observed for higher temperatures, signifying better adsorption capacity at elevated temperatures. The positive charge of the standard entropy (ΔS°) reflected the affinity of AO/AMPS hydrogel towards the tested radionuclides. Additionally, ΔS° values suggested a potential higher randomness at the hydrogel/solution interface during U(VI) and Th(IV) adsorption [45].

Reusability of AO/AMPS copolymer

From the environmental, economic, and industrial viewpoint; good regeneration and reusability are highly required for materials applied to pollutants removal. This is to lower the adsorption process cost and avoid the accumulation of

Table 3 Thermodynamic parameters for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

Parameter	ΔH° (kJ mol ⁻¹)	ΔS° (J mol ⁻¹ K ⁻¹)	ΔG° (kJ mol ⁻¹)
Formula	$\ln K_c = -\frac{\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R}$ $K_c = \frac{q_e}{C_e}$	$\Delta S^\circ = \frac{\Delta H^\circ - \Delta G^\circ}{T}$	$\Delta G^\circ = -RT \ln K_c$
		Temperature (K)	
		303.15	313.15
			323.15
			333.15
Value for U(VI)	42.20	135.59	-3.99
Value for Th(IV)	41.26	133.03	-2.67
			-5.49
			-4.11

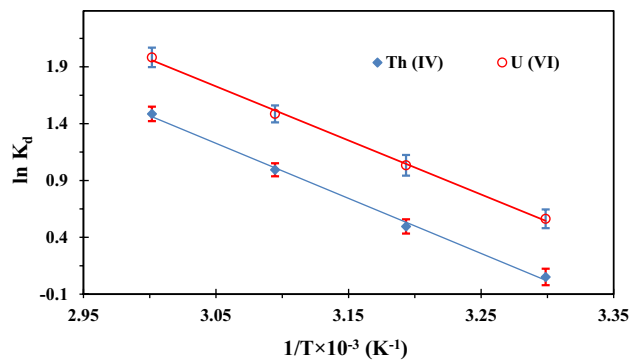


Fig. 9 Van't Hoff plots for U(VI) and Th(IV) ions adsorption on AO/AMPS copolymeric hydrogel

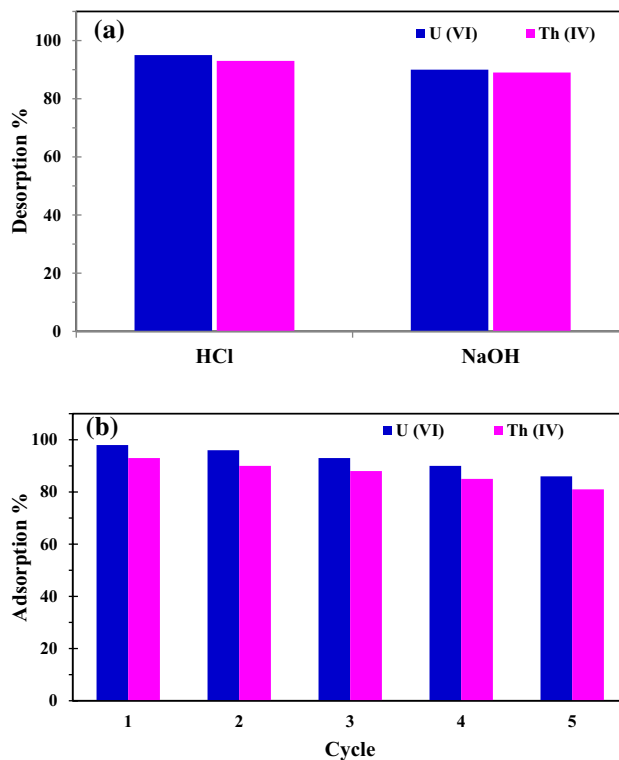


Fig. 10 Desorption (a) and reusability (b) of AO/AMPS copolymeric hydrogel

pollutant-loaded materials in the environment. Therefore, the desorption of loaded-AO/AMPS copolymeric hydrogel was investigated using HCl and NaOH solutions (1 mol L⁻¹). Figure 10a showed higher desorption percentages of both radionuclides in the acidic medium than in the basic medium. U(VI) ions were eluted close to 95% by HCl and 90% by NaOH, while Th(IV) ions were eluted close to 94% by HCl and 89% by NaOH.

The regenerated copolymeric hydrogel was applied for five successive adsorption–desorption cycles. The results indicated

that the first round had the highest removal efficiency due to the intact pores and binding sites. Although the adsorption capacity gradually decreased after each successive round of reuse, the efficacy of the adsorption remained relatively high after the fifth round. This finding confirmed that AO/AMPS copolymeric hydrogel had good reusability and stability for U(VI) and Th(IV) recovery from the aquatic environments.

Conclusions

Amidoxime-based chelating copolymeric hydrogel has been synthesized, characterized, and successfully applied as an efficient candidate for U(VI) and Th(IV) adsorptive recovery. The pH and kinetics studies designated pH 4 and 120 min as the optimal values for maximum adsorption capacity. The amidoximated hydrogel revealed a higher adsorption capacity toward U(VI) (502.51 mg g^{-1}) than Th(IV) (434.78 mg g^{-1}). Thermodynamics results indicated the endothermic and spontaneous characteristics of U(VI) and Th(IV) adsorption on AO/AMPS hydrogel. Desorption of the radionuclides from the AO/AMPS hydrogel was realized by using $1 \text{ mol L}^{-1} \text{ HCl}$. The adsorbent showed remarkable adsorption capacity, high regeneration capability, good stability, and fast equilibrium time indicating its potential practicability for large-scale treatment of uranium and thorium contaminated water streams.

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Declarations

Conflict of interest The author declares that there is no conflict of interest.

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