#### **BIOMATERIALS SYNTHESIS AND CHARACTERIZATION**

**Original Research** 



# Long-term in vitro degradation and in vivo evaluation of resorbable bioceramics

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Received: 30 June 2020 / Accepted: 18 December 2020 / Published online: 21 January 2021  $\ensuremath{\textcircled{}}$  The Author(s) 2021

#### Abstract

An essential criterion for the selection of resorbable bioceramics is their ability to degrade inside human body within a reasonable time frame. Furthermore, if the bioceramic can release beneficial ions, such as strontium, as it degrades, recovery time might be shortened. The present study demonstrates that strontium-containing calcium sulfate  $(Sr,Ca)SO_4$  can fulfill these criteria. A long-term in vitro degradation analysis for 12 weeks using sintered  $(Sr,Ca)SO_4$  discs in phosphate buffered solution (PBS) was conducted. The sintered  $(Sr,Ca)SO_4$  disc was then implanted into defects in the distal femur of rats. The degradation rate of  $(Sr,Ca)SO_4$  discs showed a strong dependence on the Sr content. Similar results were observed between the long-term in vitro degradation analysis and the in vivo evaluation. The sintered  $(3.8\%Sr,Ca)SO_4$  disc lost more than 80% of its initial weight after soaking in PBS with shaking at 37 °C for 12 weeks. After 12 weeks in vivo, the remaining volume of the  $(3.8\%Sr,Ca)SO_4$  disc within the bone defect was ~25%. Over the same time period, new bone was formed at a relative volume of 40%. This study demonstrates the potential of  $(Sr,Ca)SO_4$  bioceramic, and the benefits of using a long-term degradation test during the evaluation of resorbable bioceramics.

# 1 Introduction

The development of bioceramics is intended to reduce pain by shortening the healing time of patients; however, extensive in vitro and in vivo testing is required before bioceramics can become widely available. Due to the numerous tests, the development of novel materials for bone grafts is a costly and time-consuming process. However, many medical needs are still currently unmet. For example, the defect left behind after the removal of a musculoskeletal

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sarcoma is usually large [1]. The time needed to heal such large bone defects is at least 3–6 months. For patients with osteoporosis, the time needed is even longer [2]. Therefore, there is a need to develop bone grafts that can reduce the healing time for bone defects.

Bioceramics can generally be classified as resorbable or nonresorbable. While the degradation process occurs, new bone is formed and the defect is healed. Table 1 lists results from recent in vivo studies on the development of resorbable bioceramics [3-10]. Several observations can be made from this list:

- (1) Strontium (Sr) is known for its ability to enhance bone formation and reduce bone resorption [2–5, 7, 10]. In order to demonstrate the benefits of Sr-containing bioceramics, various studies using animal models have been performed. Though the defects introduced into animals are small in size, these in vivo studies all indicate that the addition of a small amount of Sr helps in bone regeneration and remodeling.
- (2) Due to reports of Sr having negative effects on the heart [http://www.ema.europa.eu/docs/en\_GB/document\_libra ry/Medicine\_QA/human/000560/WC500142021.pdf], the amount of Sr has to be low. From the reports shown

Table 1 Summary of recent in vivo investigations of Sr-containing bone grafts	investigations o	of Sr-containing bone grafts			
Bioceramic carrier/form	Sr content Processing	Processing	Animal model/defect size/ harvest time	Reported benefits	References
$\alpha\text{-}CaSO_4$ 2H_2O or $\alpha\text{-}CaSO_4$ 1/2H_2O/ 10 mol% paste	/ 10 mol%	Coprecipitation or hydrothermal	Coprecipitation or hydrothermal Tibia, rats/ $3 \times 5$ mm/4, 8, 12 weeks Increased bone volume, bone mineral density	Increased bone volume, bone mineral density	Li et al. [3]
CaSiO <sub>3</sub> /porous sintered disc	10 mol%	Coprecipitation/calcination	Calvarial, ovariectomy rats/ 10–15 mm/4 weeks	Bone regeneration, angiogenesis Lin et al. [4]	Lin et al. [4]
Sr <sub>5</sub> (PO <sub>4</sub> ) <sub>3</sub> OH hydroxyapatite/porous sintered disc	59 wt%	Hydrothermal/calcination	Calvarial, rats/ $\phi$ 5 mm/1, 3 months Bone formation, bone remodel	Bone formation, bone remodel	Yang et al. [5], Pan et al. [6]
Calcium polyphosphate/porous sintered disc	1 wt%	Coprecipitation/calcination/ quenching	Foreleg radius, rabbit/\$ 15 mm/4, 8,16 weeks	Bone formation	Tian et al. [7], Chen et al. [8], Qiu et al. [9]
23%HAp+77% TCP/granule	5 wt%	Precipitation/heat treatment	Femoral neck, ovariectomy rabbit/ 5 × 4 mm/12 weeks	Bone remodeling	Zarins et al. [10]
CaSO <sub>4</sub> /sintered disc	1, 5, 10 wt%	1, 5, 10 wt% Solid-state reaction	Distal femur, rats/3 × 4 mm/ 12 weeks	Bone formation	This study
HAp hydroxyapatite, $TCP$ tricalcium phosphate	phosphate				

in Table 1, the amount of Sr in these bioceramics is relatively low. Bioceramics such as calcium sulfate [3], calcium silicate [4], and calcium phosphate [5-10] act as carriers for the Sr ions. The degradation mechanisms and rates for bioceramics differ from one another [11-13], and the release behavior of Sr depends strongly on the degradation of bioceramic carriers in body fluid.

(3) Bioceramics are used in the forms of paste [3], porous pellets [4–9, 11], or granules [10]. These forms increase the surface area of the implant in contact with body fluid.

The transition from in vitro degradation analyses to in vivo evaluation is a time-consuming process. However, a thorough in vitro characterization is crucial to the in vivo evaluation. In this study, the degradation behavior of Srcontaining calcium sulfate (Sr-CaSO<sub>4</sub>) was analyzed over a long period (12 weeks). Results were then confirmed using an in vivo investigation in rats.

# **2 Experimental procedures**

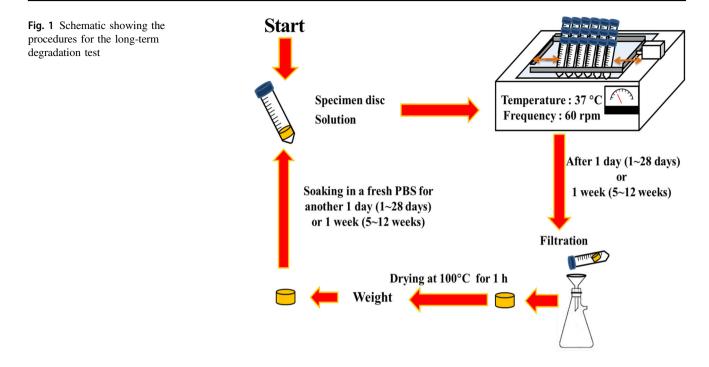
#### 2.1 Preparation and characterization of specimens

A solid-state reaction was used to prepare the Sr,Ca)SO<sub>4</sub> powders. The raw powders used in the present study were calcium sulfate hemihydrate (CaSO<sub>4</sub>•1/2H<sub>2</sub>O, JT Baker, USA) and Sr sulfate (SrSO<sub>4</sub>, Alfa Aesar, USA) powders. The weight ratio of SrSO<sub>4</sub> to CaSO<sub>4</sub>•1/2H<sub>2</sub>O was 1, 5, and 10 wt% (Table 2). These compositions resulted in 0.74, 3.8, and 7.6 mol% Sr in the (Sr,Ca)SO<sub>4</sub> solid solution, assuming the SrSO<sub>4</sub> was completely dissolved into the CaSO<sub>4</sub>. The two powders were mixed in a turbo mixer in a milling media of ethyl alcohol and zirconia balls for 4 h. After milling, the slurry was dried first with an evaporator and then an oven at 100 °C for 12 h.

The dried lumps were crushed with a pestle and mortar. The resulting powder was sieved with a #150 mesh plastic sieve before use. The opening of the mesh was  $103 \,\mu$ m. This sieving step could remove large

 
 Table 2 Characteristics of the sintered discs used for in vitro and in vivo evaluations

SrSO <sub>4</sub> in starting powder/wt%	Crystalline phase	Relative density/%	Grain size/µm	Notation
0	CaSO <sub>4</sub>	93.9% ± 0.8%	29	CS
1	(0.74%Sr, Ca)SO4	$94.3\% \pm 0.3\%$	23	0.74%Sr
5	(3.8%Sr, Ca)SO <sub>4</sub>	$93.1\%\pm0.4\%$	19	3.8%Sr
10	(7.6%Sr, Ca)SO <sub>4</sub>	$93.5\%\pm0.3\%$	20	7.6%Sr
100	SrSO <sub>4</sub>	$84.0\% \pm 1.4\%$	4	Sr



agglomerates to ensure the uniformity of green body. Disc-shaped specimens were prepared by die-pressing, then sintered at 1100 °C for 1 h. The specimen dimensions for in vitro evaluations were 8.5 mm in diameter and 2.9 mm in height. For the in vivo evaluations, the dimensions were 3.0 mm in diameter and 4.0 mm in height. Pure CaSO<sub>4</sub> and SrSO<sub>4</sub> specimens were also prepared using the same procedures. The density of the specimens was estimated by measuring their weight and dimensions. The theoretical densities used for calcium sulfate and Sr sulfate were 2.96 [14] and 3.96 g/cm<sup>3</sup> [15], respectively. Based on the CaSO<sub>4</sub>-SrSO<sub>4</sub> phase diagram proposed by Bushuev et al. [16] and later confirmed by Chen et al. [17], an amount lower than 10 mol% of SrSO<sub>4</sub> could dissolve completely into CaSO<sub>4</sub> during sintering at 1100 °C. Since the crystalline structure of CaSO<sub>4</sub> and  $SrSO_4$  was the same [14, 15], the Sr ions replaced Ca ions during sintering [16, 17]. The theoretical density of the (Sr,Ca)SO<sub>4</sub> specimen discs could thus be estimated using the theoretical densities for CaSO<sub>4</sub> and SrSO<sub>4</sub>. The relative density of the specimen was calculated by dividing the density to the theoretical density.

The cross section of the specimen disc was exposed by grinding with SiC paper. The grain boundaries were revealed by heating at 1000 °C for 0.5 h. More than 200 grains were counted for measurements of the average grain size. For the phase analysis, the sintered disc was crushed into a powder first. X-ray diffraction (XRD) of the powder was then applied using X-rays generated from the synchrotron located at Hsinchu, Taiwan.

#### 2.2 In vitro evaluation

The present study focused on the degradation behavior of bioceramics in fluid. A time span chosen for this in vitro evaluation was 12 weeks, the schematic to illustrate the testing procedures is shown in Fig. 1. The 0.5 g sintered disc was soaked in a phosphate buffered solution (PBS, Gibco Co., USA) in a test tube. The initial amount of PBS was 5 ml and was adjusted according to the residual weight of the specimen disc to maintain a constant ratio of 1 (g disc) to 10 (ml of solution) throughout the degradation test. The test tubes were left in a water bath at 37 °C for 24 h. The tubes were shaken in the water bath at a frequency of 60 rpm to simulate the dynamic environment within the body.

After 24 h, the disc was separated from the solution using filtration paper. The specimen was dried on the filtration paper at 100 °C for 1 h and the residual weight was then measured. The dried specimen disc was then put into another test tube containing fresh PBS solution. The process was then repeated for 28 days. After 28 days, the ratio of specimen weight to PBS volume was changed to 1:70. This ratio was then kept constant from weeks 5 to 12, refreshing the PBS every week.

#### 2.3 In vivo evaluation

The in vivo test adhered to the regulations of the Animal Institutional Review Board of Chung Gung Memorial Hospital with an approval number of IACUC 2016092004. Defects with a diameter of 3 mm and depth of 4 mm were introduced into both distal femurs in Sprague Dawley rats. Seventeen rats were used for this study. The sterilization for sintered disc was carried out in an autoclave at 121 °C for 30 min. The pressure applied was  $1.2 \text{ kg/cm}^2$ . The rats recovered well after the surgery. The defects were monitored via X-ray imaging at 1, 4, and 12 weeks post surgery. The femur was harvested at week 12 and micro-computed tomography (micro-CT, NanoSPECT/CT, Mediso Co., Hungary, X-ray: 55 KeV, 980 µA, exposure time: 170 ms) was used to estimate the volume of the remaining implant.

For histology observation, the distal femur was kept in 10% neutral buffered formalin for 1–2 days. The specimen was then decalcified (DECALCIFIER II, Surgipath Medical Ind., Richmond, USA) and dehydrated in ethanol (first 30 or 50%, then 70, 85, 95, and 100%). In order to make sure that the sintered specimen could be decalcified, a preliminary test was conducted, during which a sintered CaSO<sub>4</sub> specimen disc completely disappeared after decalcification. The decalcified and dehydrated femur was mounted in paraffin and cut into sections with a thickness of  $4-5 \,\mu\text{m}$ . Two stains, hematoxylin & eosin and Masson's trichrome (ArrayBiotech Co., Taiwan), were used to reveal bone and marrow. The area of new bone was estimated using ImageJ-3 from stained images. Statistical analysis was carried out using a one-way ANOVA test.

#### 3 Results

#### 3.1 Characterization of specimens

Figure 2 shows the synchrotron XRD patterns for the sintered (Sr,Ca)SO<sub>4</sub> specimens. As the starting amount of SrSO<sub>4</sub> was lower than 10 wt%, there was no SrSO<sub>4</sub> peak detected after sintering at 1100 °C. The crystalline phase for

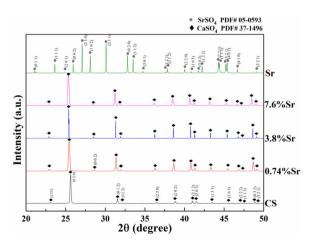


Fig. 2 Synchrotron X-ray diffraction patterns for sintered specimens

sintered (Sr,Ca)SO<sub>4</sub> specimen was the same as that of anhydrite CaSO<sub>4</sub>, a hexagonal structure (PDF # 37-1496). These CaSO<sub>4</sub> peaks shifted to their left slightly. Taking the (020) peak as the example, the peak shifts by 0.19 (0.73% Sr), 0.24 (3.8%Sr), and 0.27 (7.6%Sr) 20, respectively. It suggests the dissolution of SrSO<sub>4</sub> into CaSO<sub>4</sub> during sintering. Furthermore, the solution of Sr into CaSO<sub>4</sub> during sintering. Furthermore, the solution of Sr into CaSO<sub>4</sub> increases with the increase of Sr content. Since the valence states of Ca and Sr were the same, the crystalline structures of SrSO<sub>4</sub> and CaSO<sub>4</sub> were also the same and the solubility of SrSO<sub>4</sub> in CaSO<sub>4</sub> is therefore high [16, 17].

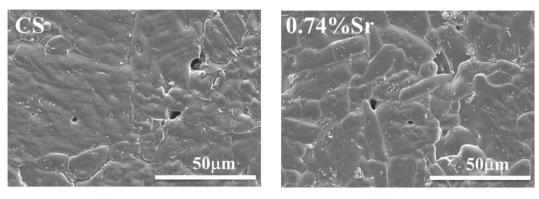
After sintering at 1100 °C, the relative density of the sintered CaSO<sub>4</sub> and (Sr,Ca)SO<sub>4</sub> specimens was higher than 93% (Table 2), whereas the density of the sintered SrSO<sub>4</sub> specimen was lower than 85%. Figure 3 shows typical scanning electron micrographs for the cross-sections of sintered specimens. After counting more than 200 grains, the average grain size in the pure CaSO<sub>4</sub> specimen was 29  $\mu$ m (Fig. 3a). After the addition of 3.8 or 7.6 mol% Sr, the size of CaSO<sub>4</sub> grains was reduced to around 20  $\mu$ m. The grains in the SrSO<sub>4</sub> specimen were relatively small at 4  $\mu$ m (Fig. 3e). Apart from SrSO<sub>4</sub> specimen, Table 2 indicated that the CaSO<sub>4</sub> and (Sr,Ca)SO<sub>4</sub> specimens have reached their final stage of sintering. The pores are likely isolated to each other. It can be confirmed by the microstructure observation (Fig. 3).

#### 3.2 In vitro evaluation of bioceramic degradation

The weight of the specimen discs was monitored before and after soaking in PBS for 12 weeks in vitro to monitor degradation. For the first 28 days, the PBS was refreshed every day. Figure 4 shows the cumulative weight loss of sintered specimens as a function of time. After 28 days, the cumulative weight loss of CaSO<sub>4</sub> specimen reached a value of 23%. For the (3.8%Sr,Ca)SO<sub>4</sub> specimen, the weight loss was 31%. The sintered SrSO<sub>4</sub> specimen showed little weight loss (i.e., less than 2%) after 28 days in PBS.

Few in vitro studies continue degradation testing beyond 28 days [12, 18, 19]. However, bone defects typically take much longer to heal so the degradation behavior should be monitored over a much longer time period. Thus, our study carried out degradation testing for 12 weeks (Fig. 5). The addition of 1 wt% SrSO<sub>4</sub> reduced the weight loss rate of CaSO<sub>4</sub> during the first 6 weeks (Fig. 5); however, this rate increased from weeks 7 to 12. The cumulative weight loss for the sintered (3.8%Sr,Ca)SO<sub>4</sub> disc was the highest at 87% after 12 weeks. For the same time span, the cumulative weight loss for the SrSO<sub>4</sub> specimens was only 6.5%.

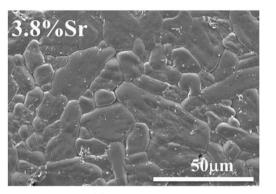
Since the PBS was refreshed every day for the first 28 days and every week thereafter, the influence of soaking time on the degradation behavior could be investigated (Fig. 6). The weight loss of  $(Sr,Ca)SO_4$  specimens was larger than





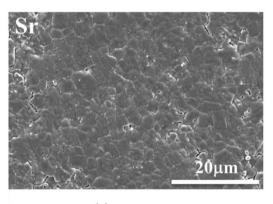
(b)

6%Sr



(c)

(d)



(e)

Fig. 3 Typical micrographs for sintered a CaSO<sub>4</sub> (CS), b (0.74%Sr,Ca)SO<sub>4</sub> (0.74%Sr), c (3.8% Sr,Ca)SO<sub>4</sub> (3.8%Sr), d (7.6% Sr,Ca)SO<sub>4</sub> (7.6%Sr), and e SrSO<sub>4</sub> (Sr) specimens

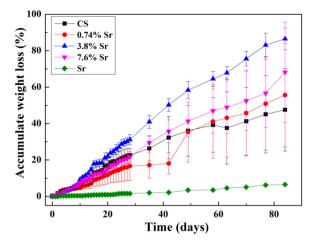
that of  $CaSO_4$  specimens. Furthermore, the weight loss showed a parabolic relationship with time, suggesting that the rate of weight loss decreases over time (Tables 3 and 4).

### 3.3 In vivo evaluation

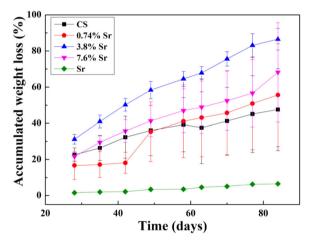
The in vitro evaluation over a time span of 12 weeks indicated that the degradation of sintered  $SrSO_4$  was too slow in the context of bone healing and thus, would not be a suitable resorbable ceramic due to its low degradation rate

(Fig. 6). An in vivo evaluation of the  $SrSO_4$  specimen was thus not performed.

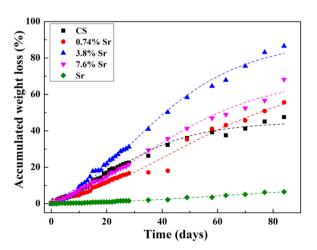
The healing of bone defects at the distal femur was monitored with X-ray imaging at 1, 4, and 12 weeks post surgery. The X-ray images at week 12 are shown in Fig. 7. Since the density of sintered  $CaSO_4$  or  $(Sr,Ca)SO_4$  discs is much higher than the neighboring bone (>90% relative density), the radiopacity of the remaining sintered disc was high. The X-ray images indicated that the sintered discs remained within the bone defect after 12 weeks.



**Fig. 4** Cumulative weight loss for the sintered discs for 28 days in PBS. The PBS was refreshed every day; the weight was monitored on a daily basis



**Fig. 5** Cumulative weight loss for the sintered discs in PBS from week 5 to week 12. The PBS was refreshed every week; the weight was monitored on a weekly basis



**Fig. 6** Cumulative weight loss for the sintered discs in PBS. The weight change was monitored on a daily basis in the first 4 weeks, then on a weekly basis from weeks 5 to 12

Table 3 Residual weight of sintered discs in PBS after 12 weeks

Specimen	Residual weight/%
CS	$53 \pm 23$
0.74%Sr	$44 \pm 28$
3.8%Sr	$14 \pm 6$
7.6%Sr	$32 \pm 28$
Sr	$94 \pm 0.4$

Table 4 Residual volume of the  $(Sr,Ca)SO_4$  sintered disc at the rat distal femur after implantation for 12 weeks

Specimen	Residual volume of sintered disc/vol %	Volume of new bone/ vol%
Defect	-	8 ± 3
CS	$39 \pm 9$	$20 \pm 9$
0.74%Sr	$31 \pm 12$	$20 \pm 7$
3.8%Sr	$27 \pm 4$	$41 \pm 4$
7.6%Sr	$37 \pm 7$	$24 \pm 5$

The volume of new bone is also shown. The ratio is expressed in terms of original volume of the sintered disc

The micro-CT images could also detect the remains of the sintered discs at the bone defect after week 12 (Fig. 8a). The contrast for the residual sintered disc was clear enough to estimate its area in each image. The micro-CT images were collected to encompass the whole disc edge to edge and the area of the remaining specimen in each image was estimated. By summing up the total area for one specimen, the volume of the remaining disc was determined (Fig. 8b). The residual volumes were around 20–40%, depending on the material. The statistical analysis showed no significant difference between sintered CaSO<sub>4</sub> and (Sr,Ca)SO<sub>4</sub> specimens.

Histological staining for each sintered disc after 12 weeks is shown in Fig. 9a. The remains of each specimen were removed during the decalcification treatment. The new bone was mainly localized near the interface area (blue in Masson's trichrome stain), which differs from previous reports showing bone growing into porous bodies [4–10]. The amount of new bone can thus be estimated with high confidence (Fig. 9b). The volume of new bone was lowest in the control group (defects only). Confirmed by statistical analysis, the sintered (3.8%Sr,Ca)SO<sub>4</sub> disc resulted in the greatest formation of new bone among all (Sr,Ca)SO<sub>4</sub> specimens.

## **4** Discussion

Resorbable bioceramics have been developed with the goal of shortening the healing time for patients with bone defects. Bone grafting by surgery is the last resort for any

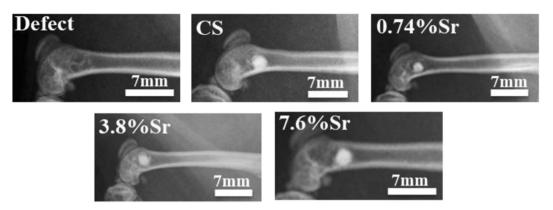


Fig. 7 X-ray images for the sintered (Sr,Ca)SO4 discs in rat distal femurs 12 weeks after operation

patient; nevertheless, it is a valuable chance to help avoid any future malunion or nonunion after healing. Therefore, the present study proposes an idea for the design of a resorbable bone graft and the value of a long-term degradation test.

#### 4.1 Design of resorbable bioceramics

Table 1 shows several options for resorbable bioceramics. In order to compare these bioceramics, the following chemical and physical aspects have to be taken into account:

- Chemical aspects: resorbable bioceramics are mainly calcium salts, such as calcium sulfate, calcium silicate, calcium phosphate, and their combinations [3–10]. These calcium salts can release Ca ions during degradation. The release of Ca ions aids in the recovery of bone defects [3], other ions such as Sr, Si, and Ce are also helpful for the formation of bone [2–10, 20]. Resorbable bioceramic implants can thus be thought of as ion carriers. The carrier should not only release Ca ions, but also beneficial ions, such as Sr ions, within the bone defect.
- (2) Physical aspects: resorbable ceramics come in different physical forms. They can be porous blocks, granules, or paste [3–10]. It is well accepted that the pore size is critical for angiogenesis and the ingrowth of new bone. Nevertheless, a consensus on the optimal amount of pores and their size within bioceramics is still lacking [13].

The bioceramics evaluated in this study can be divided into three groups:  $CaSO_4$ ,  $Sr-CaSO_4$ , and  $SrSO_4$ . Results from the comprehensive characterization of density, grain size, and crystalline phase of these ceramics can be seen in Table 2.

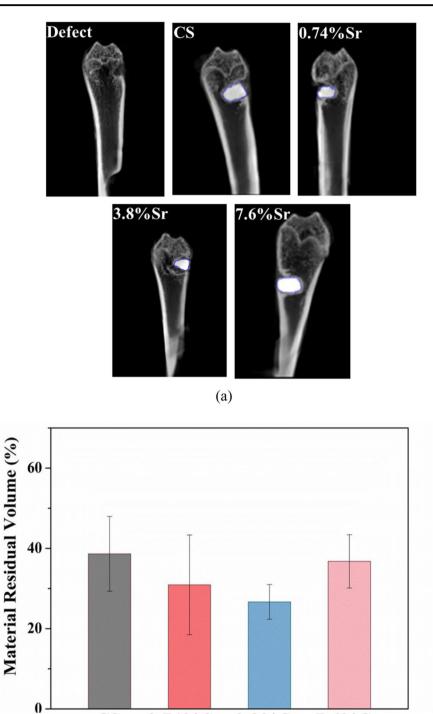
Calcium sulfate hemihydrate has been used as a bone graft material for more than 100 years, its biocompatibility is well accepted [3]. Nevertheless, the degradation rate of this material is too fast, complete degradation can take place within a week [21]. The degradation of calcium sulfate hemihydrate discs may be even more unpredictable. Hsu et al. applied a sintering technique to remove the pores and crystal water from the calcium sulfate hemihydrate structure, resulting in a significant reduction in the material's degradation rate [12]. As demonstrated in the present study, the sintered CaSO<sub>4</sub> specimen degraded 23% after 28 days, then another 25% from weeks 5 to 12 (Fig. 6). Around half the weight was left after the 12-week in vitro test. For the in vivo test, about 35% volume remained within the bone defect after 12 weeks, with 20% new bone being formed during the same time span. This demonstrates that the sintered CaSO<sub>4</sub> specimen may be a suitable bone graft material.

This study also investigated an Sr-containing group, (Sr, Ca)SO<sub>4</sub>. The density of sintered (Sr,Ca)SO<sub>4</sub> was close to that of the sintered CaSO<sub>4</sub> specimen (Table 2); nevertheless, the grain size was smaller. Microstructure analysis (Fig. 3) demonstrated that the Sr solutes are likely precipitated at the boundaries of CaSO<sub>4</sub> grains. The size of CaSO<sub>4</sub> grains in the (Sr,Ca)SO<sub>4</sub> specimens was thus smaller. The degradation rate of (Sr,Ca)SO<sub>4</sub> was faster than that of the pure CaSO<sub>4</sub> specimen. Furthermore, the degradation rate also shows dependence on Sr content (Figs. 4–6).

The degradation of  $SrSO_4$  was only 6% in the time span of 12 weeks, which is too slow in terms of degradation rate for bone healing. The sintered  $SrSO_4$  was therefore not used in the in vivo study. As such, a long-term degradation test can serve as a screening test for choosing the appropriate resorbable bioceramic.

#### 4.2 Value of long-term degradation test

Table 1 summarizes the in vivo studies on several Srcontaining bioceramics [3-10]. Different from previous studies, the specimens used in the present study were **Fig. 8 a** Micro-CT images for the sintered (Sr,Ca)SO<sub>4</sub> discs in rat distal femurs at 12 weeks. **b** Volume of remaining disc after 12 weeks



0.74%Sr 3.8%Sr

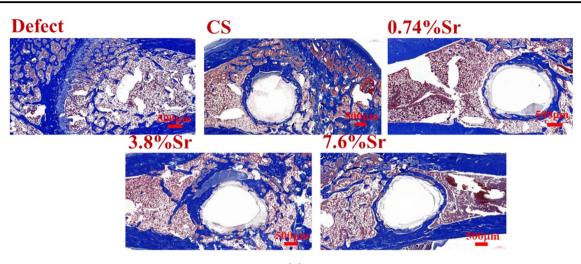
(b)

CS

prepared by sintering at elevated temperature (1100 °C), and featured a small amount of isolated pores. In this case, degradation only takes place from the specimen surface. Since the size and shape of specimens were the same, the only factor to affect the degradation rate was the specimen composition. The use of such sintered discs gives us chance to evaluate the effect of Sr content. The degradation of calcium sulfate generates calcium phosphate at the surface during degradation [12]. Therefore, the degradation rate decreases over time due to the change from calcium sulfate to calcium phosphate on the surface.

7.6%Sr

Since there are no open pores in the sintered  $(Sr,Ca)SO_4$ specimen, new bone can only be formed at the interface between residual material and the surrounding bone tissue.



# (a)

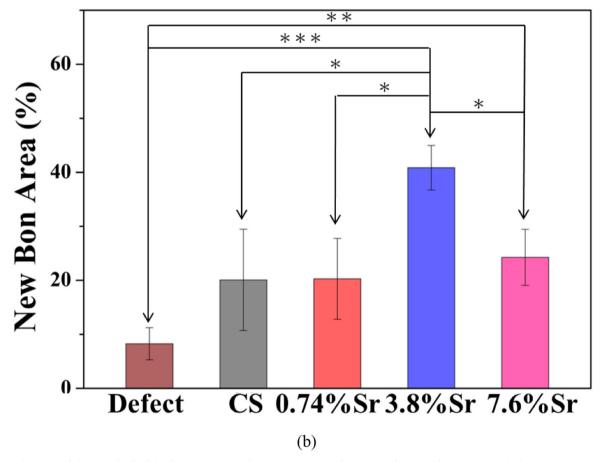


Fig. 9 a Histology of sintered (Sr,Ca)SO<sub>4</sub> discs in rat distal femurs at 12 weeks. b The area fraction of new bone in the image (\*P < 0.05, \*\*P < 0.01, and \*\*\*P < 0.001)

Some inflammatory cells and soft tissue were found on the surface of residual specimens (Fig. 9b), indicating the formation of a soft callus first, followed by new calcified bone. This suggests that the healing of bone defects likely

involves three overlapping stages: the early inflammatory, recovery, and remodeling stages [13].

The weight loss rate for the (3.8%Sr,Ca)SO<sub>4</sub> in PBS was the highest (Fig. 6) and similarly, its residual volume within

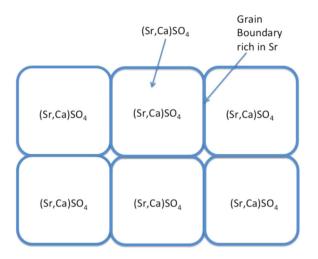


Fig. 10 Schematic for the sintered  $(Sr,Ca)SO_4$  specimen. The pores within the specimen are isolated to each other. The degradation of sintered specimen is contributed from the dissolution of  $(Sr,Ca)SO_4$  grains and their boundaries

the bone defect was the smallest (Fig. 8a). More importantly, the volume of new bone was the largest (Fig. 9). A schematic for the sintered specimen is shown in Fig. 10. For the (Sr,Ca)SO<sub>4</sub> grains, the addition of Sr increases its lattice parameter, as demonstrated by the peak shift in the XRD patterns (Fig. 2). The increase of lattice volume enhances the release of Ca and Sr ions from (Sr,Ca)SO<sub>4</sub> lattice. The boundary between (Sr,Ca)SO<sub>4</sub> grains is likely rich in Sr ions. Such segregation may affect the release of ions from grain boundaries. Based on the in vitro weight loss evaluation (Figs. 4-6), the release from grain boundaries is likely reduced. As resulted from the competition between the dissolutiom from grain and from grain boundaries, a higher weight loss is observed for the sintered (3.7%Sr,Ca)SO<sub>4</sub> disc, and a lower weight loss for the sintered CaSO<sub>4</sub>, (0.74%Sr,Ca)SO<sub>4</sub>, and (7.6%Sr, Ca)SO<sub>4</sub> specimens. The present study indicates that the Sr content affects a lot the degradation rate of CaSO<sub>4</sub>. It can be related, at least partly, to the change of microstructure.

## 5 Conclusions

As bone healing for defects lasts for a long time, so does the pain experienced by patients. The implantation of resorbable bioceramic materials could shorten this healing time and thus reduce pain. In the present study, a long-term in vitro degradation analysis is used to evaluate resorbable bioceramics. Results of the degradation test were supported by the in vivo evaluation in a rat distal femur model. Degradation times in PBS solution (in vitro) and in femur defects (in vivo) were very similar. The suitability of the Srcontaining CaSO<sub>4</sub> specimen was validated with the longterm degradation test. This long-term degradation analysis showed that the addition of Sr into CaSO<sub>4</sub> enhances its degradation rate. The degradation rate of CaSO<sub>4</sub> was nearly doubled after the addition of 3.8 mol% Sr into CaSO<sub>4</sub>. This enhancement may be related to the modification of microstructure. The degradation of (Sr,Ca)SO<sub>4</sub> specimens released both Ca and Sr ions, which promote the formation of new bone. The potential of using (Sr,Ca)SO<sub>4</sub> as a bone graft material is therefore high.

Acknowledgements Financial support was provided by the Ministry of Science and Technology (MOST 107-2221-E-002-073) and Chang Gung Memorial Hospital at Linkou (CMRPG3G0573).

#### Compliance with ethical standards

**Conflict of interest** The authors declare that they have no conflict of interest.

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