



Synthesis and Characterization of Palladium Supported Amino Functionalized Magnetic-MOF-MIL-101 as an Efficient and Recoverable Catalyst for Mizoroki–Heck Cross-Coupling

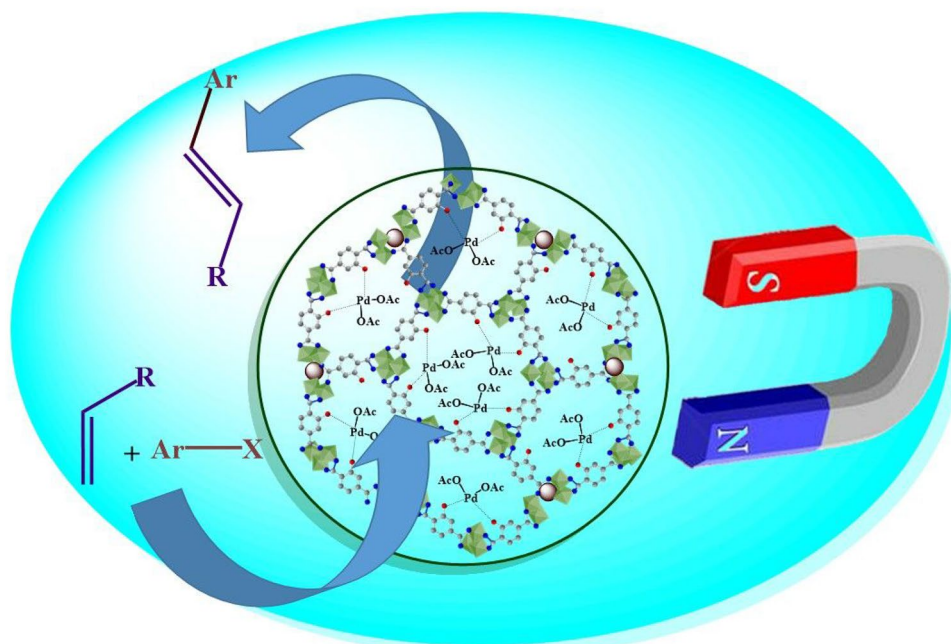
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Abstract

Magnetic particles were prepared by a hydrothermal method and then successively covered by Metal–Organic-Frameworks MIL-101-NH₂ with a high surface area. This was followed by deposition of Pd(OAc)₂ on Fe₃O₄-NH₂@MIL-101-NH₂ particles. The final catalyst was characterized with FT-IR, nitrogen physisorption, thermogravimetry (TGA), scanning electron microscopy (SEM) combined with energy dispersive X-ray analysis (EDX), transmission electron microscopy (TEM), vibrating sample magnetometry (VSM), wide-angle X-ray diffraction spectroscopy (XRD) and X-ray photoelectron spectroscopy (XPS). The prepared magnetic catalyst was effectively used in the Heck coupling reaction in the presence of an inorganic base. The reaction parameters such as the base type, amounts of catalyst and solvents, temperature, and substrates ratios were optimized. The catalyst was then magnetically separated, washed, and reused 7 times without losing significantly catalytic activity.

Graphic Abstract



Keywords Metal–organic-frameworks · Fe₃O₄-NH₂@MIL-101-NH₂ · Magnetic nanoparticles · Heck reaction

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1 Introduction

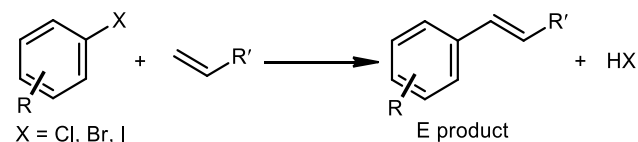
An important method in organic synthesis is the reaction of aryl and vinyl halides with olefins catalyzed by palladium such the Mizoroki–Heck cross-coupling reaction [1–3] giving two types of products, namely E and Z. Generally, this reaction is carried out with high (E)-selectivity (Scheme 1) [4].

Cross-coupling reactions is a powerful way for creating C–C single bonds and generating molecular diversity which causes highly selective linkage of R to R' molecules while avoiding the formation of R–R or R'–R'. This reaction has different variants and can be done both intra-molecularly and inter-molecularly. The latter has been extensively reported in the literature along the years [5], while the former version of the Heck reaction was reported much more recently [6]. A variety of reagents such as bromo and chloro derivatives with unactivated alkenes were utilized for synthesizing Heck products, the most industrially relevant studies were conducted with aryl bromides [7]. In most cases, the coupling reactions occur in the presence of palladium as a catalyst [8]. Other metals are also used to catalyze the Heck reaction, for example, nickel having many advantages being abundant, non-toxic, and cost effective [9].

Recovery of noble metals is very important in terms of costs and environmental impact and it is one of the main issues in homogeneous catalysts [10]. On the other hand, easier recycling of heterogeneous catalysts is an important advantage, while clear disadvantages of heterogeneous catalysts are related to insufficient selectivity and catalyst leaching [11].

In order to achieve an easy separation and recycling heterogeneous Pd catalysts have been developed [12]. For example, de Vries et al. [13] reported enantioselective reductive Heck reaction with supported palladium. Zhang et al. [14] prepared an active and magnetically separable silica-coated nano-Fe₃O₄-supported iminopyridine palladium complex for the Heck reaction. Khajehzadeh et al. synthesized a new NHC-Pd complex immobilized on nanosilica as a reusable highly efficient heterogeneous catalyst for the Heck-Mizoroki C–C coupling reaction [15].

Other supports have also attracted attention recently. Among them are metal–organic frameworks (MOFs) i.e. porous materials with metal building units connected by



Scheme 1 Scheme of Heck reaction

organic groups [16]. Their advantages are related to tunable compositions, high porosity and readiness of functionalization with organic ligands for some chemical and physical processing. These compounds can be applied across various areas such as clean energy, gas storage media for such gases as hydrogen and methane, drug delivery, catalysis, separation and chemical sensing [16, 17]. More than 90% volume of the crystalline MOF material is porosity, thereby surface areas of these materials are very high (close to 6000 m²/g) [16]. One of the excellent MOF materials with thermal (up to 300 °C) and chemical stability to water and common organic solvents, as well as a high specific surface area and pore volume is MIL-101(Cr). This MOF contains mesoporous cages (2.9 and 3.4 nm) and microporous windows (1.2 and 1.6 nm). Wang and co-workers fabricated amine-functionalized MIL-101(Cr) with 2.74 nm pore size and studied its catalytic activity in oxidative desulfurization under mild conditions [18]. Amine functionality had a purpose to stabilize a catalytically active anion through electrostatic interactions thus enabling catalyst reusability.

Recently, MOFs started to be widely used as heterogeneous catalysts, especially those encapsulated with metals nanoparticles such as Pt, Pd, Ru and Au [19]. For example, MIL-101 modified with Pd nanoparticles exhibited excellent catalytic performance in tandem dehydrogenation and can selectively reduce the nitro compounds to the corresponding amines with quantitative yields [20]. Tunable MOF-based catalysts were prepared through rational linker engineering, followed by palladium nanoparticles incorporation in m-6,6'-Me₂bpy-MOF and testing for Suzuki–Miyaura cross-coupling reactions [21]. This modified MOF exhibited a considerable enhancement in activity in comparison with the non-functionalized m-bpy-MOF-Pd and m-4,4'-Me₂bpy-MOF-Pd because the functionalized linker affects the catalytic activity with stereoelectronic properties. An inspiring approach was provided by Huang et al., who encapsulated Pd into amine—functionalized framework and used it for dehalogantion of aryl chlorides [22], while Pascanu et al. successfully applied the same concept for a cross—coupling reaction [23]. Due to affinity of palladium to coordinate with nitrogen this catalyst displayed a great stability, with reusability of more than ten times in the case of the Suzuki–Miyaura reaction.

Another interesting direction is to apply magnetic nanoparticles due to the possibility of their magnetic separation. Magnetic materials have been intensively investigated, for example, in stimuli-responsive cancer imaging [24], drug delivery [25], extraction [26] and heterogeneous catalysis [27]. For instance, Gholinejad and co-workers used supported palladium on magnetic nanoparticles modified with carbon quantum dots to catalyze the Suzuki reaction [28]. Recyclable magnetic Fe₃O₄–TiO₂–L-dopa modified with

Cu(0) was applied as a catalyst for the Chan-Lam cross-coupling reaction [29].

Combination of magnetic nanoparticles and MOF provides advantages of both high surface area and magnetic properties [30, 31]. Tang et al. reported excellent activity of magnetic metal-organic framework MIL-101 composites to directly catalyze luminol chemiluminescence without extra oxidants [32].

The present work is focused on synthesis and characterization of a magnetic amino-functionalized MOF-MIL-101-Pd complex as an efficient and reusable catalyst for the Mizoroki-Heck cross-coupling.

2 Experimental

2.1 Materials

1, 6-hexanediamine, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, anhydrous sodium acetate, 2-aminoterephthalic acid, $\text{Pd}(\text{OAc})_2$, $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, iodobenzene, ethyl acrylate and bases were obtained from Sigma Aldrich and used without further purification. Other solvents and chemicals were of laboratory grade, obtained from Alfa and used without further purification.

2.2 Synthesis of Fe_3O_4 Nanoparticles Functionalized with Amine Groups

In order to synthesize amine-functionalized magnetic particles (Fe_3O_4) an approach reported in the literature was followed [33]. A mixture of 1, 6-hexanediamine (5 ml, 36.15 mmol), $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (1.0 g, 3.7 mmol), glycol (30 ml), and anhydrous sodium acetate (2.0 g, 24.4 mmol) was introduced into the round bottom 50 ml reaction flask and then stirred vigorously at 50 °C. After 30 min the transparent solution was transferred into a Teflon-lined autoclave and kept at 190 °C for 6 h. Thereafter, the magnetic particles were separated with an external magnetic field (magnet) and washed with water and ethanol to remove unreacted materials and then dried at 50 °C.

2.3 Synthesis $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2$ Composites

2-aminoterephthalic acid (2.5 mmol) and $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (2.5 mmol) were dissolved in distilled water (10 ml) and stirred for 30 min. Magnetic $\text{Fe}_3\text{O}_4\text{-NH}_2$ particles (0.10 g) after ultra-sonication for 10 min in distillate water (5 ml) were added under stirring into the above mentioned mixture. The mixture was vigorously stirred for 20 min until it became uniform and then sealed in a stainless steel Teflon-lined autoclave 200 ml. The reaction mixture in the autoclave was heated at 218 °C for 18 h. After the reaction, the magnetic MOF MIL-101-NH₂ material was separated by an

external magnetic field (magnet). The magnetic composites were washed with warm (100 °C) distilled water for 5 h, ethanol (60 °C) for 3 h, and then were dried overnight in vacuum at 120 °C following the literature procedure [33].

2.4 Preparation of $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{/Pd}(\text{OAc})_2$

The activated MNP@MIL-101-NH₂ particles (500 mg) were first dispersed in CH_2Cl_2 (30 mL) with ultrasound, followed by addition of $\text{Pd}(\text{OAc})_2$ (22 mg) and stirring of the mixture for 24 h. Thereafter the solid magnetic catalyst was separated with an external magnetic field (magnet) washed several times with CH_2Cl_2 and dried under vacuum at 150 °C for 24 h giving $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{/Pd}(\text{OAc})_2$ with 1.74 wt% Pd. The synthesis protocol was previously reported in the literature [12].

2.5 Characterization

The functional groups on the solid compounds were investigated by infrared spectroscopy (ATI Mattson FTIR). The specific surface area and pore volume were determined by N_2 adsorption/desorption using a Sorptometer 1900 apparatus (Carlo-Erba Instruments). The morphology and crystal size distribution of magnetic nanoparticles, magnetic MOF and Pd supported on the magnetic MOF were studied by a scanning electron microscope (Zeiss Leo 1530 Gemini) equipped with a Thermo-NORAN vantage X-ray detector. Elemental analysis was performed with the same instrument. The magnetic nanoparticles and magnetic composite size distributions images were obtained by transmission electron microscopy (TEM), carried out on EFTEM, LEO 912 OMEGA, LaB6 filament, 120 kV. TGA curves were recorded on a CHAN D-200 instrument for the powder samples (scanning rate 10 °C/min to 600 °C). The content of palladium in the catalyst was determined by inductively coupled plasma optical emission spectroscopy (ICP-OES), using an Optima 4300 DV optical atomic emission spectrometer. X-ray photoelectron spectroscopy (XPS) data of the as prepared sample were obtained with an Kratos Axis Ultra DLD electron spectrometer from monochromated Al K_α source operated at 150 W. The binding energy (BE) scale was referenced to the Si 2p line set at 103.3 eV. The XRD measurements were carried out on a Bruker AXS D8 Discover instrument equipped with a Cu K_α x-ray source and scintillator point detector. The samples were scanned in the 1°–70° 2 θ range, with an increment of 0.04° and at a scan speed of 8 s per point. Analysis of the reaction products was carried out with a gas chromatograph with Agilent 19091 J-113 HP-5, 5% phenyl methyl siloxane column (30 m, 320 μm , 0.50 μm) and the gas flow of 9.5 ml/min. The injector and detector temperature were at 280 °C.

2.6 Heck Coupling

The Heck reaction was performed by using 1.0 mmol of iodobenzene, 3.0 mmol methyl acrylate, 1.5 mmol Cs_2CO_3 , 0.005 g $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{/Pd(OAc)}_2$ as a catalyst (0.082 mol% Pd to aryl halide) and 1.0 ml DMAc (dimethylacetamide) as a solvent at 120 °C for 30 min. The reaction was carried in a round bottom glass vial with Teflon screw (14 ml) heated by an oil bath. The reaction progress was monitored by TLC and after completion analyzed with GC. The catalyst was separated from the reaction mixture with an external magnetic field (magnet) and the reaction mixture was washed with diethyl ether and ethyl acetate. The organic phase was separated after evaporation of the solvent under reduced pressure. The pure products were obtained by plate chromatography on silica.

3 Results and Discussion

3.1 Catalyst Synthesis and Characterization

Magnetite nanoparticles were prepared by the co-precipitation method and then coordinated by Metal–Organic-Framework MIL-101-NH₂. The as prepared nanoparticles were then used as a support to deposit Pd. The mixture of magnetic nanoparticles, 2-aminoterephthalic acid and

$\text{Cr}(\text{NO}_3)_3\cdot 9\text{H}_2\text{O}$ was vigorously stirred and dispersed uniformly into a round bottom reaction flask, then transferred to Teflon-lined autoclave and kept at 218 °C for 18 h. After separation, the magnetic MOF were washed and reacted with $\text{Pd}(\text{OAc})_2$ (Scheme 2).

In the FT-IR spectra characteristic bands revealed the presence of functional groups in $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2$ and $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{-Pd(OAc)}_2$ as shown in Fig. 1. The strong peak of magnetite is visible at 589 cm^{-1} [34], while a sharp peak at ca. 510 cm^{-1} to 580 cm^{-1} can be assigned to Cr–O bonding [35]. The N–H stretching (scissoring) vibration is present at 1617 cm^{-1} [36], while the strong bands at $1576, 1545\text{ cm}^{-1}$ and 1406 cm^{-1} are related to symmetrical and unsymmetrical O=C=O vibrations of dicarboxylate and aromatic structure, respectively [37]. The strong peak at 1199 cm^{-1} is related to C–N stretching. The aromatic C–H bending at 1064 and 811 cm^{-1} also appeared in the spectra of magnetic MIL-101 [37]. The peak at 770 cm^{-1} can be assigned to the stretching N–H vibrations [38].

The magnetization curves were obtained using Vibrating-Sample Magnetometer (VSM) at room temperature over a range of applied fields between 5000 and –5000 Oe. The saturation magnetization values (M_s) of the prepared nanocomposite are in the range of $24.70\text{--}71.80\text{ emu g}^{-1}$. The saturation magnetization value of $\text{Fe}_3\text{O}_4\text{-NH}_2$ was found to be 71.80 emu g^{-1} , which decreased to 25.9 and 24.7 emu g^{-1}

Scheme 2 Synthesis of supported $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MOF-MIL-101-NH}_2\text{-Pd}$ complex

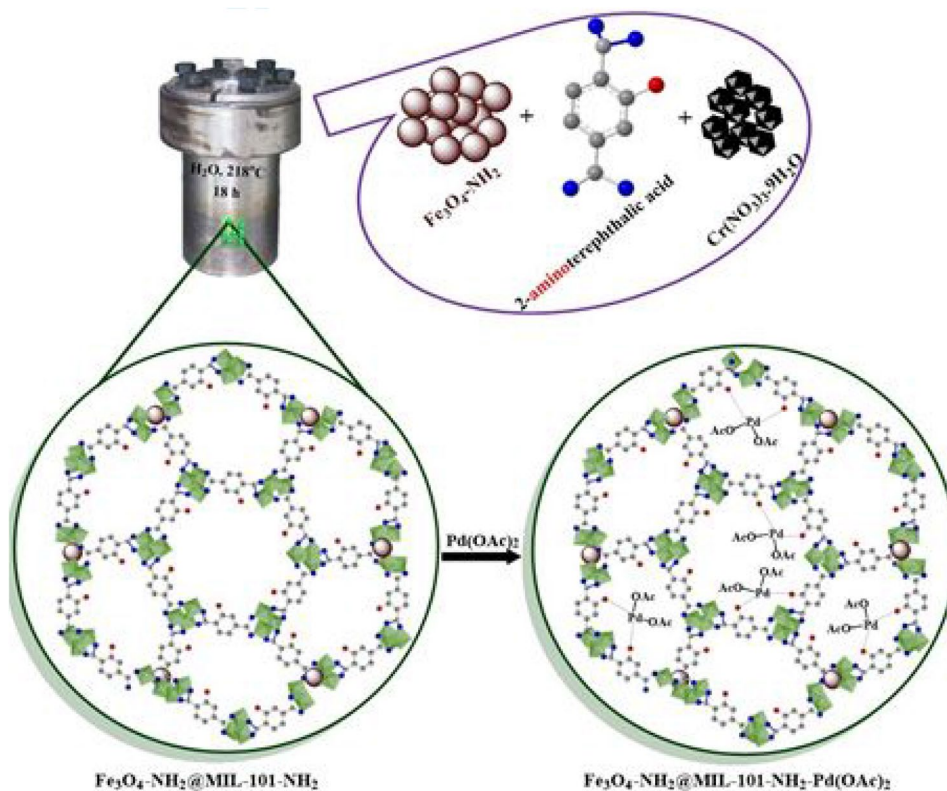


Fig. 1 FT-IR spectra for $\text{Fe}_3\text{O}_4\text{-NH}_2$ (black line), $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 (red line) and $\text{Pd}(\text{OAc})_2$ supported on $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 (green line)

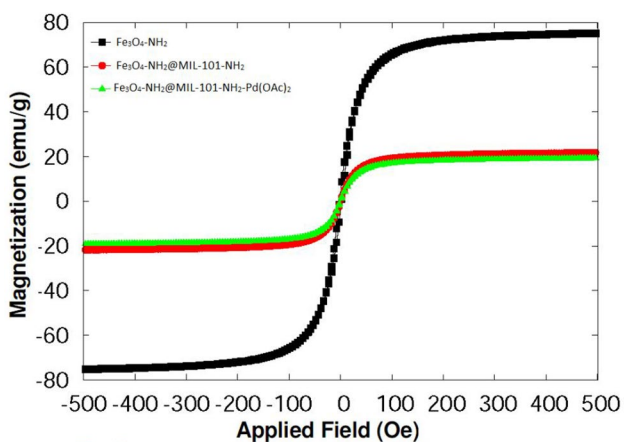
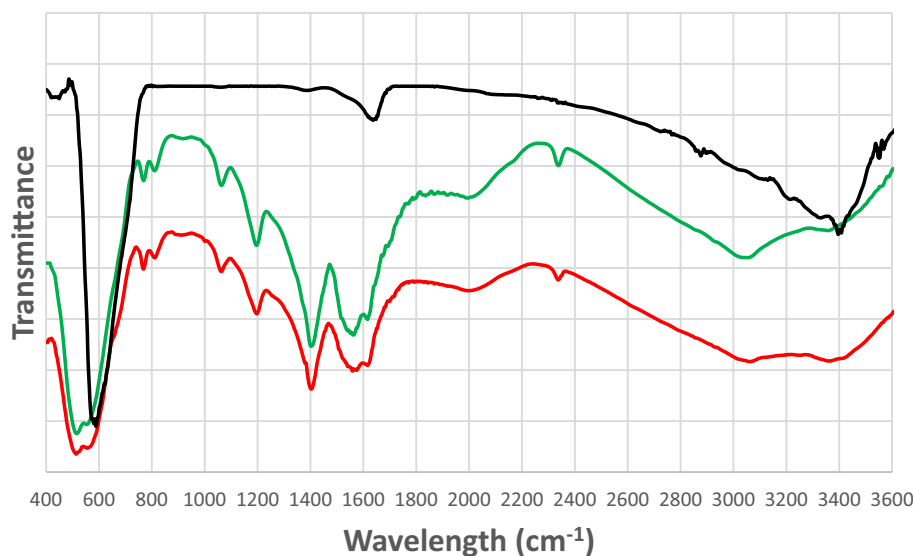


Fig. 2 Hysteresis loops of $\text{Fe}_3\text{O}_4\text{-NH}_2$, $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 and $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$

g^{-1} for $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 and $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$ respectively (Fig. 2), showing that the weight fraction of magnetic particles in the composites is about 36 and 34.4 wt%. In comparison with the literature [33] the magnetization of magnetic nanoparticles in this work is high. Formation of MOF-MIL-101- NH_2 and loading of palladium acetate is clearly responsible for decreasing the magnetization values. Nevertheless, the level of magnetization for $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 and $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$ is sufficient for easy separation with common external magnets. From the viewpoint of catalysis it is considered that iron does not possess any catalytic activity in the Heck reaction.

The structure of MIL-101- NH_2 , magnetic MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$ nanocatalyst and magnetic nanoparticles was elucidated using powder X-ray diffraction (Fig. 3).

The characteristic pattern for MIL-101 is in the region below $2\theta = 20^\circ$ [39]. All X-ray diffraction peaks of magnetic nanoparticles are in agreement with the literature data for Fe_3O_4 (JCPD Scard No. 19-629) [40]. When MOF was introduced onto magnetic nanoparticles, the structure of MIL-101- NH_2 was preserved albeit decreasing peaks intensity.

The nitrogen adsorption-desorption isotherm was analyzed with the Brunauer-Emmett-Teller (BET) method for calculating the area of $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 and $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$. The BET surface area for $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- NH_2 was calculated to be $1300 \text{ m}^2/\text{g}$. After deposition of palladium acetate on $\text{Fe}_3\text{O}_4@$ MIL-101- NH_2 , the surface area was diminished to $970 \text{ m}^2/\text{g}$.

The thermogravimetric analysis (Fig. 4) shows the thermal stability of magnetic nanoparticles with and without MOF. The weight loss for magnetic nanoparticles per se of overall ca. 6 wt% is related to water desorbed from the surface (2 wt%) while approximately 4 wt% losses are related to aliphatic organic compound on the surface of magnetite. The magnetic MOF MIL-101- NH_2 exhibited two main weight losses, the first one (app. 7%) in the temperature range below 250°C , corresponding to the loss of water from the pores of metal organic frameworks as well as aliphatic groups and unreacted molecules. A second more prominent mass loss of 23.5% around $250\text{--}300^\circ\text{C}$, was related to the decomposition of the organic frameworks which is in relatively good agreement with literature whereas MIL-101- NH_2 exhibit thermal stability up to 300°C [41].

The qualitative elemental composition of $\text{Fe}_3\text{O}_4\text{-NH}_2@$ MIL-101- $\text{NH}_2\text{-Pd}(\text{OAc})_2$ was evaluated by EDX at random points on the surface as presented in Fig. 5. The measurements confirmed the presence of iron, chromium, palladium, oxygen, nitrogen and carbon atoms in the supported catalyst. The weight % and atomic % of the

Fig. 3 XRD patterns of (a) MIL-101-NH₂, (b) Fe₃O₄-NH₂@MIL-101-NH₂-Pd(OAc)₂ and (c) Fe₃O₄-NH₂

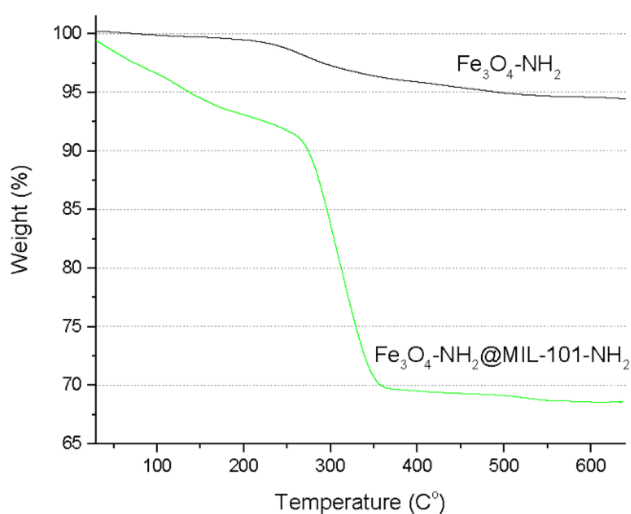
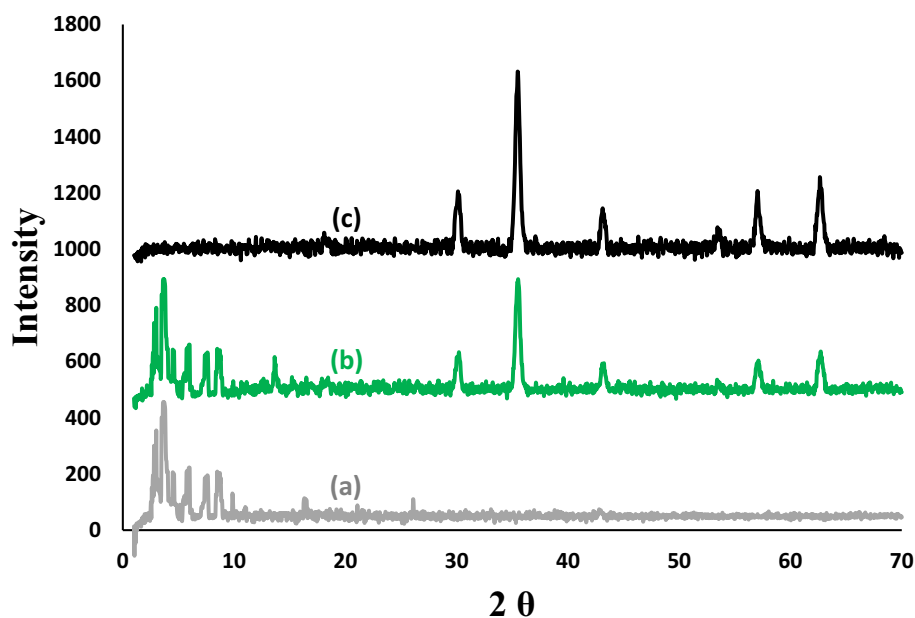


Fig. 4 TGA thermograms of magnetite and magnetic MOF MIL-101-NH₂ nanoparticles

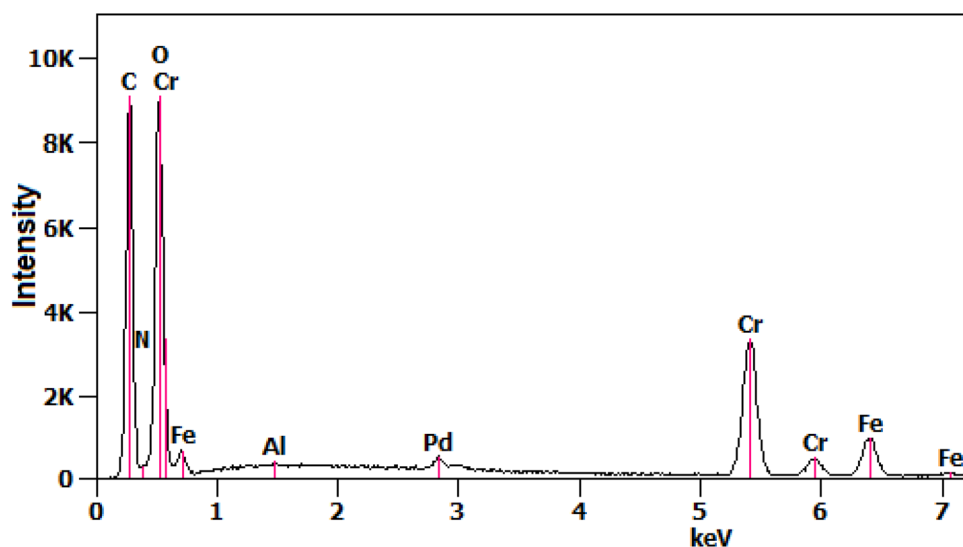
elements in the catalyst are shown in Table 1, with a note that the value of a carbon amount was excluded from calculation since carbon tape was used as a support during the analysis.

The XPS spectra of the magnetic MIL-101-NH₂ before and after deposition of Pd are shown in Fig. 6. XPS survey shows the synthesized nanocomposite containing five elements (iron, chromium, oxygen, nitrogen, carbon, and palladium). The peaks of Pd(II) at 337.7 eV (Pd 3d_{5/2}) and 343.1 eV (Pd 3d_{3/2}) binding energy [42] allow to conclude that palladium(II) on the surface of magnetic MOF particles is not reduced.

Figure 7 shows typical SEM images of the Fe₃O₄-NH₂, Fe₃O₄-NH₂@MIL-101-NH₂ and Fe₃O₄-NH₂@MIL-101-NH₂-Pd(OAc)₂. According to SEM images, the morphology of magnetic nanoparticles is spherical and uniform (Fig. 7a). After coating magnetic nanoparticles with MOF MIL-101-NH₂ the spherical morphology of magnetic nanoparticles disappeared as visible from Fig. 7b, c illustrating also that magnetic particles are non-uniformly deposited on the surface of MIL-101.

Deeper insight was obtained with TEM analysis of Fe₃O₄-NH₂, Fe₃O₄-NH₂@MIL-101-NH₂ and Fe₃O₄-NH₂@MIL-101-NH₂-Pd(OAc)₂ materials (Fig. 8). The average particle size for Fe₃O₄ was calculated to be below 30 nm. The size of obtained Fe nanoparticles indicate that they cannot fit into the small MOF cages, on the contrary, being coordinated with MOF yielding thus a nanocomposite kind of material. Comparing Fig. 8a that corresponds to synthesized Fe nanoparticles before introduction of MOF with the material after such introduction (Fig. 8b), a lack of individual iron nanoparticles (or their agglomerates) and presence of some coordinated structures is evident. The most important contribution to Fe-MOF interactions was ascribed to basic amino functionalities of Fe₃O₄-NH₂ which have a potential to bond unsaturated chromium sites in frameworks [33].

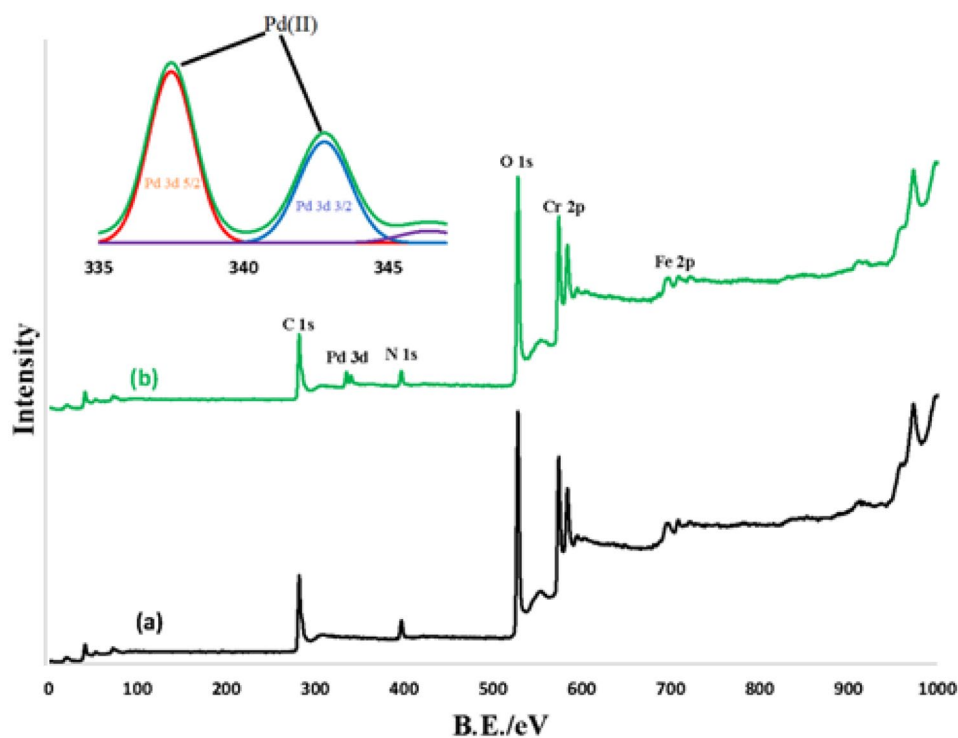
Palladium nanoparticles were not observed, which is in agreement with XPS indication that all palladium is in non-metallic form. On the other hand, it is questionable if it would be even possible to distinguish palladium from iron nanoparticles due to the limited resolution of the instrument.

Fig. 5 EDX analysis of $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{-Pd(OAc)}_2$ **Table 1** The weight % and atomic % of $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{-Pd(OAc)}_2$

Element	Wt. (%)	Atom (%)
Nitrogen	5.16	7.78
Oxygen	51.60	68.10
Iron	9.78	10.86
Chromium	29.29	11.89
Palladium	3.24	0.64

3.2 Optimization of Reaction Conditions

The reaction conditions were optimized by conducting the coupling reaction of iodobenzene and methyl acrylate as a model reaction and changing the reaction parameters including the base type, solvent, catalyst amount, reactants molar ratio, amount of base and reaction temperature. The results are summarized in Table 2. From the very beginning, experiments were performed in DMF, since it is a common

Fig. 6 XPS spectra of magnetic MOF: (a) $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2$, (b) $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{-Pd(II)}$ 

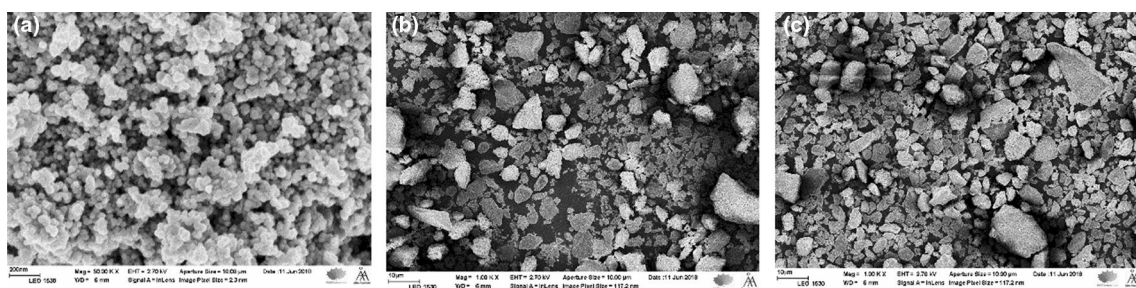


Fig. 7 SEM images of (a) $\text{Fe}_3\text{O}_4\text{-NH}_2$ (b) $\text{Fe}_3\text{O}_4\text{-NH}_2$ @MIL-101-NH₂ (c) $\text{Fe}_3\text{O}_4\text{-NH}_2$ @MIL-101-NH₂-Pd(OAc)₂

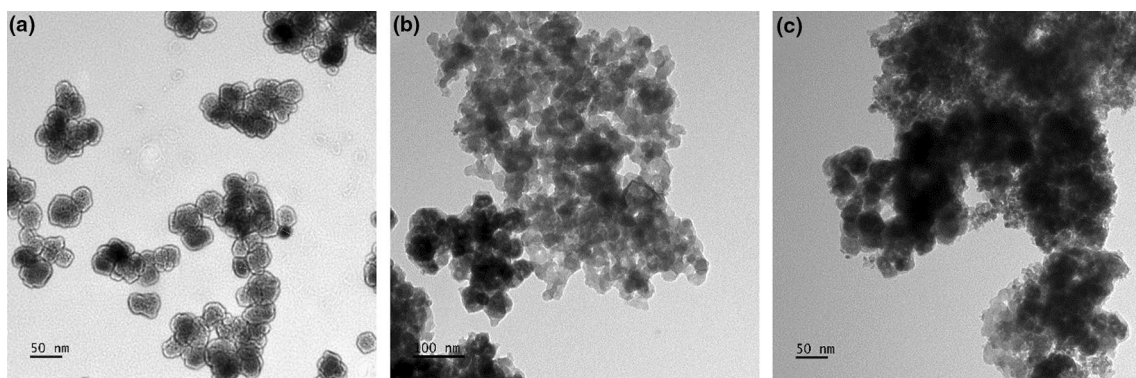


Fig. 8 TEM images of (a) $\text{Fe}_3\text{O}_4\text{-NH}_2$ (b) $\text{Fe}_3\text{O}_4\text{-NH}_2$ @MIL-101-NH₂ (c) $\text{Fe}_3\text{O}_4\text{-NH}_2$ @MIL-101-Pd(OAc)₂

solvent for the Heck reaction. Methyl acrylate was added in excess to stoichiometry, because of a low boiling point and the possibility of its evaporation. After a careful screening of different bases (Entries 1 to 8), Cs_2CO_3 was found to give the highest yield of the coupling product (Entry 8, 96% yield). This outcome is a result of the cesium cations softness, which also makes Cs_2CO_3 rather soluble in many organic solvents [43, 44]. Besides the Heck reactions [45, 46], cesium carbonate showed superiority also in Suzuki [47] and Sonogashira [48, 49] coupling reactions.

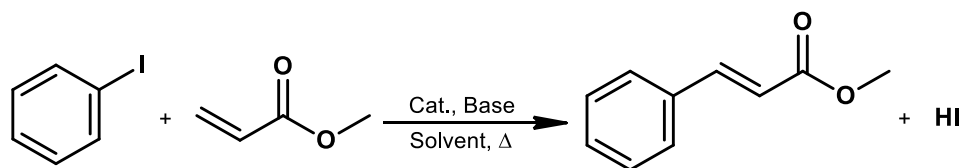
It is noteworthy that the conversion was very low in the absence of any base (Entry 7, 10% yield), while the major homocouple product (biphenyl) was observed in the presence of a strong base such as potassium tert-butoxide (Entry 2).

After optimization of the base, experiments with various solvents (Entry 8–19) revealed that dimethylacetamide (DMAc) was the most effective solvent (Entry 19, 99% yield). The results of solvent optimization suggest that polar aprotic solvents with a high boiling point are better than other solvents. It is assumed that the polarity of the solvents has a strong influence on the solubilization and stabilization of palladium [50].

In the first set of experiments (Entry 1–19), the palladium amount of 0.82 mol % was chosen along with the

reaction time of 60 min to afford high yields, while it is generally known, that much smaller amounts of palladium can successfully lead the reaction to completion [51, 52]. Dependence of the catalyst behavior on the catalyst concentration can be seen from Entries 20–24. It was observed that almost complete conversion can be achieved by substantially decreasing the catalyst amount. These results are in line with those studies which suggest that the solid catalyst is just a pre-catalytic species in the Heck reaction, while the real catalyst is leached palladium which is redeposited back on the surface after complete iodobenzene consumption [53–55]. Finally, it appeared that even 0.082 mol % of palladium-to-substrate loading (5 mg of catalyst) afforded a sufficient amount of active palladium to catalyze the reaction in one hour (Entry 24).

Further experiments with this catalyst loading and changing the molar ratio of ArX to acrylate gave the highest conversion at the 1:3 molar ratio (Entry 25–29). An over-stoichiometric amount of methyl acrylate is a consequence of its low boiling point (80 °C) meaning that under reaction conditions a certain amount of acrylate is evaporated. Based on the ideal gas law and the Clausius–Clapeyron equation it was calculated that at 100 °C approximately 0.8 mmol of the total amount of methyl acrylate is present in the gas phase.

Table 2 Optimization of conditions for the Heck reaction

Entry	Solvent	Pd (mol%)	Base/mmol	ArX:Acrylate	Temperature	Time (min)	Yield (%) ^c
1	DMF	0.82	K ₂ CO ₃ /1.5	1:2	100	60	90
2	DMF	0.82	KOtBu/1.5	1:2	100	60	13
3	DMF	0.82	HMT ^a /1.5	1:2	100	60	90
4	DMF	0.82	Et ₃ N/1.5	1:2	100	60	92
5	DMF	0.82	DBU/1.5	1:2	100	60	Trace
6	DMF	0.82	NaOAc/1.5	1:2	100	60	40
7	DMF	0.82	Free	1:2	100	60	10
8	DMF	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	96
9	H ₂ O	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	Trace
10	NMP	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	90
11	H ₂ O/DMF ^b	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	30
12	DMSO	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	85
13	Toluene	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	45
14	Dioxane	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	15
15	CH ₃ CN	0.82	Cs ₂ CO ₃ /1.5	1:2	82	60	35
16	EtOH	0.82	Cs ₂ CO ₃ /1.5	1:2	78	60	20
17	Acetone	0.82	Cs ₂ CO ₃ /1.5	1:2	56	60	30
18	CH ₂ Cl ₂	0.82	Cs ₂ CO ₃ /1.5	1:2	39	60	10
19	DMAc	0.82	Cs ₂ CO ₃ /1.5	1:2	100	60	99
20	DMAc	0.410	Cs ₂ CO ₃ /1.5	1:2	100	30	99
21	DMAc	0.328	Cs ₂ CO ₃ /1.5	1:2	100	35	99
22	DMAc	0.246	Cs ₂ CO ₃ /1.5	1:2	100	40	99
23	DMAc	0.164	Cs ₂ CO ₃ /1.5	1:2	100	50	99
24	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:2	100	60	99
25	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:1	100	40	90
26	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:1.5	100	40	90
27	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:2	100	40	92
28	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:2.5	100	40	95
29	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:3	100	40	99
30	DMAc	0.082	Cs ₂ CO ₃ /0.5	1:3	100	60	70
31	DMAc	0.082	Cs ₂ CO ₃ /1	1:3	100	60	85
32	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:3	60	120	90
33	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:3	80	90	95
34	DMAc	0.082	Cs ₂ CO ₃ /1.5	1:3	120	30	99

Reaction conditions: iodobenzene (1.0 mmol), methyl acrylate, catalyst, solvent (1 ml)

^aHexamethylenediamine

^b1:1

^cGC yield

Attempts to diminish the amount of the base (Entry 30–31) below the stoichiometric amounts gave lower

yields, which can be explained by the involvement of the base in a catalytic cycle—stripping iodine from the saturated

Table 3 Comparison of the prepared catalyst with other catalysts for Heck cross-coupling reactions from iodobenzene with methyl acrylate

Entry	Catalyst	Time (h)	Temperature (°C)	Yield (%)	TOF (h ⁻¹) ^c
1	Pd(OAc) ₂ @MNP [14]	1	100	97	194
2	Pd/SiO ₂ [53]	0.5	140	100	709
3	Pd-DABCO-γ-Fe ₂ O ₃ [58]	0.5	100	90	180
4	Palladacycle [56]	0.33	80	100	600
5	Pd(OAc) ₂ (ligand free) [57]	1.5	80	91	61
6	Pd(nano)/MNP@IL-SiO ₂ [59]	24	110	99	12
7	Fe ₃ O ₄ -NH ₂ @MIL-101-NH ₂ -Pd(OAc) ₂ ^a	0.66	100	92	1700
8	Fe ₃ O ₄ -NH ₂ @MIL-101-NH ₂ -Pd(OAc) ₂ ^b	0.5	120	99	2438

^aEntry 27^bEntry 34^cTOF Turnover frequency calculated as mmol of obtained product per mmol of used Pd per unit of time (h⁻¹)

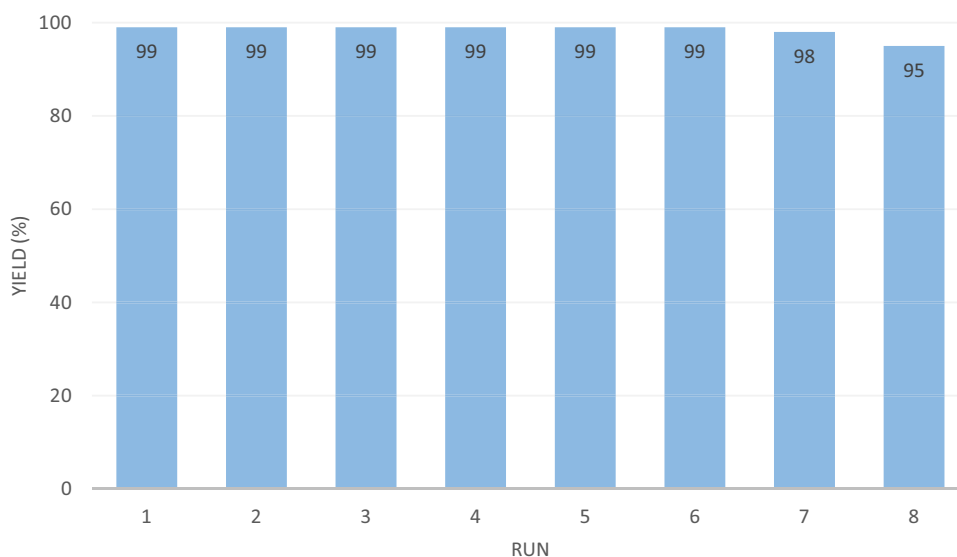
palladium species and enabling it thus to enter a new reaction cycle (1–3). Although during the Heck reaction the base is theoretically consumed in 1:1 molar ratio to ArX, a slight excess is clearly beneficial (Entry 29). In the case when 0.5 equivalent of the base was used just 70% conversion was achieved after 1 h (Entry 30). These results can be hypothetically explained by the involvement of the solvent possessing the basic character and partial catalyst deactivation because of a lack of a sufficient amount of the base.

Experiments at different reaction temperatures (Entries 29, 32–34) allowed a preliminary estimation of the apparent activation energy, which was calculated to be 28.8 kJ/mol. A temperature increase can result in faster re-deposition of Pd on the support [53], influencing, however, metal agglomeration and thus leading to deactivation.

The scope of this work was limited to the reaction of iodobenzene and methyl acrylate. These compounds, in

general, are considered the most reactive in the Heck reaction making them the most convenient for testing new materials, such as the catalyst developed in the current work. In generally, less reactive compounds would require prolonged reaction times or elevated temperatures [14, 56–58].

In Table 3, the catalytic activity of Fe₃O₄-NH₂@MIL-101-NH₂-Pd(OAc)₂ in Heck cross-coupling reaction of iodobenzene with methyl acrylate is compared with a range of catalysts reported in the literature. To have a more fair comparison entry 27 was selected, when complete conversion was not achieved. Entry 34 illustrates the largest TOF achieved in the present study. As can be seen, Fe₃O₄-NH₂@MIL-101-NH₂-Pd(OAc)₂ is more effective than the catalysts reported previously. In addition, magnetic separation is another advantage of the catalyst developed in the current work.

Fig. 9 Recyclability study. Reaction conditions: DMAc (1.0 ml), iodobenzene (1.0 mmol), methyl acrylate (3.0 mmol), Cs₂CO₃ (1.5 mmol), catalyst 0.05 g (0.082 mol % Pd), temperature 120 °C, reaction time 30 min

Finally, stability and reusability of supported Pd magnetic MOF was elucidated in the Heck cross-coupling reaction of iodobenzene and methyl acrylate as a model substrate under the optimized conditions. In order to reuse the catalyst, the magnetic nanocomposites were efficiently recovered by simple magnetic decantation after each cycle, washed with diethyl ether and ethyl acetate followed by adding a new batch of the reaction mixture. The supported magnetic MIL-101 catalyst can be reused at least seven times without significant losses of catalytic activity, (Fig. 9). Deactivation occurs probably due to slow Pd leaching, apparently requiring a separate investigation.

4 Conclusions

A reusable and efficient Pd supported on the magnetic MIL-101-NH₂ catalysts was synthesized and characterized by FT-IR, XPS, SEM, nitrogen physisorption, TGA, EDX, ICP, TEM, XRD and VSM. Activity of the catalyst was monitored through the model Heck cross-coupling reaction of iodobenzene and methyl acrylate for which conditions were thoroughly optimized. High activity was accomplished with good reusability. The catalyst could be easily separated from the reaction mixture with an external magnet and recycled for at least seven times.

The hybrid catalyst developed in this work combines properties of two emerging types of materials, magnetic nanoparticles and metal organic frameworks. It efficiently utilizes their advantages and can be further expanded for other catalytic reactions.

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Compliance with Ethical Standards

Conflict of interest The authors declare no conflict of interest.

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