

# Reference surface excess isotherms for carbon dioxide adsorption on ammonium ZSM-5 at various temperatures

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#### Abstract

This work is part of the effort at the Facility for Adsorbent Characterization and Testing (FACT lab) at the National Institute of Standards and Technology (NIST) to develop reference materials, reference data, and measurement best practices for adsorption metrology. High-pressure surface excess isotherms for  $CO_2$  adsorption on NIST Reference Material 8852 (ammonium ZSM-5) at 15 °C, 25 °C, and 35 °C are reported, expanding on a FACT Lab-organized international interlaboratory study on this sorbent/sorbate pair at 20 °C. The range of temperatures of the present study is of interest for many  $CO_2$  adsorption measurements and applications. Measurements were made using five different adsorption instruments, both manometric and gravimetric. Excellent agreement in the measured isotherms among the instruments was found. An empirical reference equation of the form,

$$n_{ex,ref}(P_{eq}) = \frac{c}{\{1 + \exp[(-\ln(P) + a)/b]\}^{b}},$$

 $[n_{ex,ref}$  is surface excess uptake (mmol/g);  $P_{eq}$  is equilibrium pressure (MPa); P is  $(P_{eq})/(1$  MPa)]; a, b, c are constants] and the 95% uncertainty interval were determined for the isotherms at each of the temperatures. Lastly, the isosteric heat of adsorption is estimated from absolute isotherms derived from the surface excess reference data.

**Keywords**  $CO_2 \cdot Isosteric$  heat of adsorption  $\cdot$  Reference isotherm  $\cdot$  Reference material  $\cdot$  RM 8852  $\cdot$  Temperature dependence  $\cdot$  ZSM-5

# 1 Introduction

With concern over the impact of  $CO_2$  on the climate,  $CO_2$ adsorption on nanoporous materials has been widely studied for storage, separation, and carbon capture and sequestration [1–3]. Recently, capture of  $CO_2$  has also gained attention with efforts being organized at NIST and the US Department of Energy. Reliable measurements of  $CO_2$  adsorption isotherms are required for developing relevant design principles for solid adsorbents [4, 5]. However, careful curation and analysis of published isotherm data has revealed considerable irreproducibility in the high-pressure adsorption literature [6–8]. This irreproducibility has also been shown in interlaboratory studies in which participating laboratories have made isotherm measurements, ostensibly on the

Huong Giang T. Nguyen huong.nguyen@nist.gov same material, yet obtained greatly varied results [9–17]. Factors contributing to the irreproducibility can arise anywhere along the multistep procedure leading to the adsorption isotherm data [18–20]. These procedures can include material synthesis (starting materials, solvents, conditions, treatment), sample preparation (activation, outgassing, storage, weighing, transfer), the gas adsorption measurements themselves (calibration, sample volume, measurements of temperature, pressure, and mass), data processing (equation of state, buoyancy correction, blank correction), and data reporting (results, experimental details).

The array of factors that can contribute to this challenge underlines the need for reference materials, reference data, and measurement best practices for adsorption metrology [5]. The Facility for Adsorbent Characterization and Testing (FACT lab) at the National Institute of Standards and Technology (NIST) recently led two international *inter*laboratory studies resulting in high-pressure reference isotherm data using a reference material (RM). The first of these studies was for CO<sub>2</sub> adsorption on ammonium ZSM-5 (NIST RM 8852) at 20 °C and the second for CH<sub>4</sub>

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on Zeolite Y (NIST RM 8850) at 25 °C. [21, 22] These studies used NIST reference zeolitic materials, which have already been well-characterized with reference values for chemical composition [RM 8850:  $Si/Al = 2.547 \pm 0.033$ ; RM 8852: Si/Al =  $28.34 \pm 0.39$ ], loss on ignition [RM 8850:  $25.679 \pm 0.095$ ; RM 8852:  $8.50 \pm 0.09$  (percent mass fraction)] and loss on fusion [RM 8850:  $25.37 \pm 0.67$ ; RM 8852  $8.47 \pm 0.38$  (percent mass fraction)], and informational values for enthalpies of formation, particle size distributions, refractive indices, unit cell parameters, and mass variation with change in relative humidity [23]. Both of these studies found that, with attention to sample handling, activation, and analysis, highly reproducible isotherms could be measured, and reference data with small uncertainties (< 0.09 mmol/g) could be extracted. These reference adsorption data should prove helpful in evaluating the performance of instruments and the measurement practices of laboratories.

After N<sub>2</sub> sorption isotherms, CO<sub>2</sub> sorption isotherms are one of the most highly studied and reported in the literature (> 1000 publications as of mid-2021). The CO<sub>2</sub> measurements have been done over a range of temperatures and pressures, with the fraction of isotherms decreasing at higher pressures and 25 °C being the most common isotherm temperature (see Fig. 1). The current work expands the temperature range of the reference isotherm data for CO<sub>2</sub>/ZSM-5 at 20 °C to 15 °C, 25 °C, and 35 °C through *intra*laboratory measurements using five different sorption instruments at the FACT lab and using measurement best practices derived from the *inter*laboratory study of CO<sub>2</sub>/ZSM-5 adsorption [21]. The current study provides surface excess reference data over a wider temperature range. In addition, data is provided for low-pressure CO<sub>2</sub>/ZSM-5 adsorption at 25 °C



given the large number of low-pressure data in the literature. Lastly, we provide an estimate for the isosteric heat of adsorption for  $CO_2$  adsorption on ZSM-5 (RM 8852) calculated from absolute isotherms derived from the surface excess reference data reported herein.

## 2 Experimental section

Certain commercial items are identified in this paper. This identification does not imply recommendation by NIST, nor does it imply that these items are the best available for the purposes described.

## 2.1 Materials

The NIST Office of Reference Materials provided the RM 8852. All samples were used as received without further modifications. Helium (99.999%) and carbon dioxide (99.999%) were purchased from commercial sources.

## 2.2 Ex-situ sample activation

For measurements made in the helium pycnometer, 9-MPa and 20-MPa manometric systems, and 9-MPa gravimetric system, samples were outgassed ex-situ in a tube furnace attached to a pumping station that is equipped with a turbo-molecular pump (vacuum level of  $10^{-7}$  Pa) backed by a scroll pump (vacuum level of 1 Pa). The following activation protocol was used: under high vacuum (0.1 Pa), the temperature was ramped up from room temperature to 350 °C at a rate of



**Fig. 1** a  $CO_2$  isotherm publication and b  $CO_2$  isotherm counts across different temperatures and pressures. The bars represent total number count and the different color bars indicate the number of isotherms or publications with isotherms that exceed a specified pressure, in MPa. (The blue bar represents all isotherms regardless of threshold.) The

different color bars are overlaid, not stacked. Data was compiled from the API of the NIST adsorption database (https://adsorption.nist.gov/) [31]. A detailed explanation of how these data were extracted from the database is given in the supplemental information (Color figure online)

1 °C/min, held at 350 °C for 12 h, and then cooled ( $\approx$ 7 h) to room temperature to a final vacuum level of 10<sup>-5</sup> Pa.

After activation, the sample was transferred under air- and moisture-free conditions from the sealed activator tube to an argon glovebox for storage until pycnometry or adsorption measurements were performed. The mass loss after activation was  $(6 \pm 1)$  % mass fraction,

#### 2.3 Helium pycnometer

Skeletal density was measured using helium as the probe gas in an AccuPyc II 1340 pycnometer (Micromeritics) as previously reported [24, 25]. For the pycnometry measurements, the activated sample inside the glovebox was loaded to a high-fill level in the pycnometer sample holder. The sample holder was then capped with a fritted cap and quickly transferred ( $\approx 5$  s) to the pycnometer sample chamber to avoid uptake of moisture and other atmospheric contaminants. Each measurement was made by dosing the sample chamber with helium to  $\approx 134$  kPa, which was then allowed to expand into the reference chamber. A sensor determined the pressure to within  $\pm 0.1\%$  uncertainty over the pressure range of vacuum to 207 kPa. The sample volume was determined from the change in pressure and the known volumes of the reference and sample chambers. With the sample volume and sample mass, the skeletal density of the sample could be calculated. The skeletal density given here is the average value of three aliquots. Each aliquot measurement collected data points from 50 cycles. The skeletal density of each aliquot is an average of the last 35 measurement cycles, as the equilibrium value is typically reached after 10-15 cycles [24]. The expanded uncertainty,  $U_{\kappa=2}$ , was taken to be two standard error from the mean of the skeletal density measurements. The skeletal density of RM 8852 was found to be  $(2.355 \pm 0.005)$  g/cm<sup>3</sup>.

## 2.4 Measurement of adsorption isotherms with 0.1-MPa manometric instrument (M0.1)

The CO<sub>2</sub> adsorption isotherms up to a pressure of  $\approx 0.1$  MPa (1 bar) at 25 °C were performed in a low-pressure manometric instrument [Autosorb iQ MP, Quantachrome Instruments, (now a subsidiary of Anton Paar)]. Measurements were made on four separate aliquots of RM 8852. The temperature ( $25 \pm 0.1$ ) °C was controlled using a water bath. Before each isotherm measurement, the sample was activated on the activation port of the instrument. The activation procedure was performed under vacuum, with ramping from room temperature to 80 °C at a rate of 1 °C/min and holding that temperature for 30 min, then ramping at a rate of 1 °C/ min to 120 °C and holding that temperature for 30 min, and finally ramping at a rate of 1 °C/min to 350 °C, where the sample was held for 12 h, before being cooled back down to room temperature.

# 2.5 Measurement of adsorption isotherms with 20-MPa manometric instrument (M20)

Inside the glovebox, an aliquot ( $\approx 1$  g) of activated sample was loaded into the sample cell, which was then sealed, removed from the glovebox, and connected to a high-pressure channel of a 4-channel manometric instrument (NIST 4-channel Gas Reaction Controller, Advanced Materials Corporation). This experimental channel is equipped with two pressure transducers: 2.07 MPa and 20.7 MPa, each with an accuracy of  $\pm 0.05\%$  full scale (FS).

CO<sub>2</sub> adsorption isotherms were measured in two separate aliquots of activated RM 8852 at 15 °C, 25 °C, and 35 °C up to 4.5 MPa. The temperature stability of the sample  $(\pm 0.1 \text{ °C})$  was maintained in a stainless tampered beaker temperature stabilized by an external circulator filled with a thermal fluid. The channel is housed in a heating cabinet, allowing the temperature of the rest of the channel to be kept at 40 °C, to prevent condensation. The reservoir and sample pressure settling condition was kept at dp/dt = 2.1 Pa/s. Prior to an isotherm measurement, the activated sample was evacuated down to  $\approx 2.5$  Pa for 30 min using a dry scroll pump. Surface excess uptake was determined by keeping track of the moles of free gas in the system from the pressure and temperature readings, and calibrated volumes of the reference and sample chambers. The dosing manifold consists of a main chamber of  $\approx 5$  cm<sup>3</sup> and two reservoir chambers with volumes of  $\approx 50 \text{ cm}^3$  and  $\approx 500 \text{ cm}^3$ ; the reference manifold volume is  $\approx 7 \text{ cm}^3$  below 2 MPa, and  $\approx 16 \text{ cm}^3$  above 2 MPa. The density of the gas was determined from the NIST Reference Fluid Thermodynamic and Transport Properties Database (REFPROP, SRD 23, v 9.1 [26]), which uses the Span-Wagner equation of state for  $CO_2$  [27]. Prior to isotherm measurement, the empty sample cell volume was calibrated using helium (with heating cabinet kept at 40 °C), and the volumes of sample cell corresponding to different temperature zones were partitioned. The total sample cell volume is  $\approx 30$  cm<sup>3</sup>, with  $\approx 7$  cm<sup>3</sup> held at the analysis temperature. The void volume was determined from the empty sample cell volume minus the sample skeletal volume (calculated from skeletal density and mass of the sample).

# 2.6 Measurement of adsorption isotherms with 9-MPa manometric instrument (M9)

Inside the glovebox, an aliquot ( $\approx 0.5$  g) of activated sample was loaded into the sample cell, which was then sealed, removed from the glovebox, and connected to the 9-MPa manometric instrument (BELSORP-VC, Microtrac Bel). The void volume was determined via helium expansion with 10

measurement points up to 3.5 MPa. Gas is dosed directly in the reference cell, which has volume of  $\approx 34$  cm<sup>3</sup> and the sample cell volume is  $\approx 35$  cm<sup>3</sup>. The system contains one pressure transducer: 13.5 MPa with an accuracy of  $\pm 0.1\%$ FS. CO<sub>2</sub> adsorption isotherms were measured in two separate aliquots of activated RM 8852 at 15 °C, 25 °C, and 35 °C up to 4.5 MPa. The temperature stability of the sample  $(\pm 0.1 \text{ °C})$  was maintained by a water bath. The instrument air bath was maintained at  $(25 \pm 0.1)$  °C or  $(35 \pm 0.1)$  °C throughout the isotherm measurements. Prior to each isotherm measurement, the activated sample was reactivated at 350 °C for 12 h to vacuum level of 10<sup>-2</sup> Pa using a turbomolecular pump. Surface excess uptake was determined by keeping track of the moles of free gas in the system from the pressure and temperature readings, and volumes of reference and sample chambers. The density of the gas was determined from the REFPROP Database.

# 2.7 Measurement of adsorption isotherms with 9-MPa gravimetric instrument (G9)

An aliquot ( $\approx 1$  g) of activated sample was loaded into a 24 mm outer diameter stainless steel tube sample holder inside the glovebox. The sample holder was then quickly loaded onto the sample chamber of the system (BELSORP-BG, Microtrac Bel). The sample was re-outgassed at 120 °C at a heating rate of 1 °C/min and held at this temperature for 3 h under high vacuum  $(10^{-3} \text{ Pa})$ . The sample was then cooled down to the adsorption measurement temperature. The sample was reactivated at 120 °C to remove all residual adsorbed gas molecules from the previous run before measuring a second adsorption cycle. CO<sub>2</sub> adsorption isotherms were measured in two separate aliquots of activated RM 8852 at 15 °C, 25 °C and 35 °C up to 4 MPa. The 9 MPa gravimetric unit is equipped with a magnetic suspension balance with a weighing resolution of 10 µg and reproducibility of 30 µg. The instrument has four pressure gauges and 2 vacuum gauges (Pirani and cold cathode). The temperature of the sample chamber is kept constant, with a temperature stability of  $\pm 0.1$  °C, by a circulator bath with thermal fluid. The instrument is housed in an air bath, allowing the temperature of the rest of the instrument to be kept at 35 °C, to prevent condensation. The surface excess amount of carbon dioxide adsorbed was determined by correcting the measured apparent mass change for the buoyancy effect. The gas density was determined simultaneously during measurement by tracking the mass of a non-adsorbing sinker of known volume and density. The volume of each separate component was determined externally from known mass and density. The density of the stainless-steel sample pan was set to 7.98 g/cm<sup>3</sup>, and the sinker was set to 4.497 g/cm<sup>3</sup> as provided by the instrument manufacturer.

# 2.8 Measurement of adsorption isotherms with 2-MPa gravimetric instrument (G2)

Sample ( $\approx 0.1$  g) was loaded into the 2-MPa gravimetric instrument (IGA-100-VG, Hiden Isochema Ltd) in a stainless-steel mesh pan. The sample was degassed in-situ at room temperature under vacuum at an evacuation rate of 20 kPa/min until a pressure of  $\approx 0.5$  kPa and then heated up to 350 °C at a heating rate of 1 °C/min and held at this temperature for 18 h 40 min under high vacuum  $(10^{-5} \text{ Pa})$ . The sample was then cooled down to the adsorption temperature. CO<sub>2</sub> adsorption isotherms were measured in two separate aliquots of activated RM 8852 at 15 °C, 25 °C, and 35 °C up to 2 MPa. The 2-MPa gravimetric instrument is equipped with a balance with a weighing resolution of  $0.1 \,\mu g$ . The system is configured with automated switching between two pressure measurement/control ranges: Range 1: vacuum to 2 MPa is measured with a silicon sensor pressure transducer with an accuracy of  $\pm 0.8$  kPa (0.04% FS, combined non-linearity, repeatability, hysteresis) and a resolution of 1.2 kPa (0.006% FS). Range 2: vacuum to 10 kPa is measured with a capacitance manometer with an accuracy of  $\pm$  15 Pa (0.15% reading, combined non-linearity, repeatability, hysteresis) and a resolution of  $1 \times 10^{-5}$  Pa (0.001% FS). The temperature of the stainless-steel sample chamber was kept constant by a circulator water bath with a temperature stability of  $\pm 0.02$  °C. The temperature of the counterweight and upper hangdown wires remained at ambient temperature ( $\approx 22$  °C). As a function of temperature and pressure, the instrument determines the apparent measured mass change of the sample, which is due to a combination of gas adsorption and the buoyancy effect. The excess amount of carbon dioxide adsorbed was determined by correcting the measured apparent mass change for the buoyancy effect. The density of the gas was determined from the REFPROP Database. The volume of each separate component was determined externally from known mass and density. The density of the stainless-steel sample holder and stainlesssteel counterweight were set to 7.9 g/cm<sup>3</sup>, lower hangdown wire set to 21 g/cm<sup>3</sup>, upper hangdown wire set to 19.3 g/cm<sup>3</sup> as provided by the instrument manufacturer.

## 2.9 Measurement of adsorption isotherms with 5-MPa gravimetric instrument (G5)

The sample ( $\approx 0.2$  g) was loaded into the 5-MPa gravimetric system (TGA-HP50, TA instruments) in a 12 mm diameter quartz sample holder. The sample was degassed at room temperature until the pressure was < 200 Pa and then heated up to 350 °C at a heating rate of 1 °C/min and held at this temperature for 14 h under high vacuum (10<sup>-3</sup> Pa). The sample was then cooled down to the adsorption temperature for the isotherm measurements. CO<sub>2</sub> adsorption isotherms were

measured in 2 separate aliquots of activated RM 8852 at 15 °C, 25 °C and 35 °C up to 4.5 MPa. The sample was reactivated to remove all residual adsorbed gas molecules from the previous run before measuring a second adsorption cycle. The unit is equipped with a two-beam null balance with a weighing accuracy of 0.1%. The instrument has two pressure transducers in two pressure ranges. Below 127 kPa, the instrument uses a temperature-regulated capacitance manometer (pressure range of 2.67 Pa to 3.33 MPa) with an accuracy of 0.12% of reading (including non-linearity, hysteresis, and non-repeatability) and a resolution of 1.33 kPa (0.002% of F.S). Above 127 kPa, the instrument uses a silicon-sensor pressure transducer with an accuracy of  $\pm 2$  kPa (0.04% FS, combined non-linearity, repeatability, hysteresis). Duplicate runs of the same aliquot consistently yielded the same result within experimental errors after reactivation. The temperature of the stainless-steel sample chamber is kept constant by a circulator water bath with temperature stability of  $\pm 0.1$  °C. The instrument is housed in a heating cabinet air bath, allowing the temperature in the rest of the instrument to be kept at 50 °C, to prevent condensation. A manual buoyancy correction was performed as described above for the 2-MPa instrument, in which case each balance component volume was determined externally from known mass and density. The density of the fused quartz sample holders was set to 2.2 g/cm<sup>3</sup> and that of the stainless steel hangdown wires was set to 7.8 g/cm<sup>3</sup>. The density of the gas was determined from the REFPROP Database.

## 2.10 Blank subtraction

All reported isotherms have been corrected by a blank  $CO_2$  measurement taken with no adsorbent in the sample holder. For blank runs, measurements with a similar number of data points at a similar distribution of equilibrium pressure, if possible, is recommended for best results. For the gravimetric measurements, the raw data for the sample and blank were both corrected for buoyancy to obtain the surface excess uptake (mmol) before subtracting the blank data. For the manometric measurements, the blank surface excess uptake (in cm<sup>3</sup> or mmol) was subtracted from that of the sample. The blank-corrected uptake then is reported in units of mmol/g. The excess  $CO_2$  isotherms for the blank are reported in Section S2 of the Electronic Supplementary Information (ESI).

### 2.11 Empirical reference function

At each of the temperatures, an empirical reference function was determined for the surface excess adsorption using a three-parameter logistic function [28],

$$n_{ex,ref}(P_{eq}) = \frac{c}{\{1 + \exp[(-\ln{(P)} + a)/b]\}^b},$$
(1)

where,  $n_{ex,ref}$  is the excess uptake (mmol/g),  $P_{eq}$  is the equilibrium pressure (MPa), P is  $(P_{eq}) / (1 \text{ MPa})$ , and a, b, and c are constants. The constants and the 95% uncertainty interval for each of the empirical reference functions were estimated using a Bayesian, Markov-Chain Monte Carlo method [29, 30]. This function was selected simply because it replicated the form of the measured isotherms. No physical significance should be associated with the function or the constants.

## 2.12 Automated search of the NIST isotherm database API

Figure 1 was generated by meta-analysis of the isotherms compiled in the NIST/ARPA-E Database of Novel and Emerging Adsorbent Materials [31] (i.e., the NIST/ARPA-E Adsorption Isotherm Database or NIST-ISODB). NIST-ISODB is a catalog of both published scientific articles addressing adsorption and adsorbent materials and isotherms presented in those scientific articles. The contents of the database, in this case the details of each isotherm (including adsorbent and adsorptive identity, adsorption amount versus pressure, isotherm temperature, etc.) can be accessed via its Application Programming Interface (API) that allows for rapid, script-based statistical analysis of the cataloged isotherms. The Electronic Supplementary Information (ESI) for this article includes a detailed description of the API operations necessary to reproduce Fig. 1 and an example Jupyter Notebook that implements those operations and plots the results. This notebook may be modified to conduct similar meta-analyses for different adsorptives or thermodynamic conditions.

#### 2.13 Estimation of the isosteric heat of adsorption

The isosteric heat of adsorption  $(Q_{st})$  as a function of adsorption uptake was estimated from the conventional Clausius–Clapeyron equation, using the method of isosteres in conjunction with the logistic reference equations for excess adsorption. As recommended by Myers and Monson, [32] the surface excess adsorption at each temperature (15 °C, 25 °C, and 35 °C) was converted to absolute adsorption:

$$n_{\rm abs}(P,T) = n_{\rm ex}(P,T) + \rho(P,T)v_{\rm p},$$
 (2)

.....

where  $n_{abs}$  is the absolute adsorption uptake,  $v_p$  is the micropore volume and  $\rho(P, T)$  is the density of CO<sub>2</sub> at the desired pressure and temperature. The micropore volume  $v_p = 0.13 \text{ cm}^3/\text{g}$  was used, as recommended by Fang et al. [33]. Although RM 8852 (ZSM-5) has some mesopores, [33] the calculation of the isosteric heat,  $Q_{st}$ , is not sensitive to the

value of  $v_p$  for uptake below 2.3 mmol/g. The bulk density of CO<sub>2</sub> was taken from the CoolProp [34] implementation of the equation of state of Span and Wagner, [27] equivalent to NIST REFPROP database v 9.1. For a set of (absolute) adsorption isosteres, the pressure of each isostere at each of the three temperatures was numerically determined. Then, as required by the usual form of the Clausius-Clapeyron equation,

$$Q_{\rm st} = -R \left[ \frac{\partial \log P}{\partial (1/T)} \right]_{n_{\rm abs}},\tag{3}$$

(R is the universal gas constant) the slope of logP versus 1/T was computed via linear regression for each adsorption isostere, ultimately yielding the isosteric heat from Eq. 3. Uncertainty in the mean of  $Q_{st}$  was estimated by repeating the calculation with absolute isotherms determined from excess isotherms corresponding to the upper and lower



Fig. 2 Structure of ZSM-5



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uncertainty intervals on  $n_{ex}$  followed by application of t statistics. Example calculations are provided in a Jupyter Notebook as part of the ESI.

# 3 Results and discussion

ZSM-5 is a MFI-type zeolite and its structure is shown in Fig. 2. The zeolite consists of chains of eight five-member rings (pentasyl) subunits linked to form sheets, which form a 3D framework. The resulting framework has two perpendicular channel systems with one running straight and the other in a sinusoidal fashion [35].

The surface excess CO<sub>2</sub> adsorption isotherms on RM 8852 at 15 °C, 25 °C, and 35 °C to 4.5 MPa are shown in Figs. 3a, 4a, and 5a, respectively. These isotherms were measured following the recommended best practices previously reported. [21] The isotherms are similar in shape to the previously reported reference isotherm. As expected, uptake decreases at higher temperatures. Each plot shows the average isotherms from measurements made on each of the five different instruments (G2, G5, G9, M9, M20). For measurements at 25 °C, an additional dataset (M0.1) from a dedicated low-pressure instrument is included (see below for discussion of low pressure dataset). All CO<sub>2</sub>/ZSM-5 isotherms have been blank corrected, with the blank isotherm being nearly zero for M0.1, G2, G5 and G9, and greater in magnitude, particularly at higher pressures, for M9 and M20 (see Figs. S9–S11). This is not surprising considering that errors, if any, in manometric systems are accumulative for each sucessive measurement point, while that for gravimetric system for each data point is independent of the others. The isotherms from each of the instruments are highly repeatable (see Fig. S1-S3), albeit, with the exception



Fig. 3 a Average surface excess CO<sub>2</sub> adsorption isotherms on RM 8852 for each dataset up to 4.5 MPa at 15 °C, along with b empirical reference function (RF) and 95% uncertainty interval (UI), and resid-

uals from the reference function  $[n_{ex,ref}(P)$ —measured] as inset. Error bars represent two standard deviations



**Fig.4 a** Average surface excess  $CO_2$  adsorption isotherms on RM 8852 for each dataset up to 4.5 MPa at 25 °C, along with **b** empirical reference function (RF) and 95% uncertainty interval (UI), and resid-



**Fig.5 a** Average surface excess  $CO_2$  adsorption isotherms on RM 8852 for each dataset up to 4.5 MPa at 35 °C, along with **b** empirical reference function (RF) and 95% uncertainty interval (UI), and resid-



uals from the reference function  $[n_{ex,ref}(P)$ —measured] as inset. Error bars represent two standard deviations



uals from the reference function  $[n_{ex,ref}(P)$ —measured] as inset. Error bars represent two standard deviations

of 35 °C data collected on M9, which shows slight variation, especially above 3.5 MPa. However, the variation is within the adsorbed amount accuracy of  $\pm 0.13$  mmol (0.26 mmol/g based on the 0.5 g of sample used) reported by the instrument manufacturer for M9. In hindsight, greater sample mass, if possible, may potentially reduce the variation in this dataset. The data are consistent among the different instruments (see Figs. 3–5). The instruments represent both gravimetric and manometric types, indicating reliable adsorption measurements can be made using both measurement principles. The empirical reference function, Eq. (1), was determined at each of the temperatures and is shown in Figs. 3, 4, 5b. The relevant parameters (*a*, *b*, and *c*) are given in Table 1. The reference functions are predictive from 10 kPa to 4.5 MPa. The expanded uncertainties,  $U_{k=2}$ , for the excess

uptake are approximately 0.097 mmol/g, 0.051 mmol/g, and 0.047 mmol/g at 15 °C, 25 °C, and 35 °C, respectively, over the full pressure range. The residuals (reference function minus measured isotherm) are shown as insets in the graphs in Figs. 3, 4, 5b. The residuals demonstrate that the reference functions adequately represent the isotherms over the full measurement pressure range at all temperatures of the study. The relative residuals can be found in the electronic supplemental information (Fig. S8). The datasets and the reference isotherm are available on-line through the NIST/ARPA-E Database of Novel and Emerging Adsorbent Materials.

Given the large number of low-pressure  $CO_2$  isotherms in the literature at 25 °C, measurements were made on the low-pressure adsorption instrument (M0.1) up to 0.1 MPa as a means to provide reliable data in the low-pressure Table 1Parameters forempirical reference functionsfor high-pressure isotherm data

Units	15 °C		25 °C		35 °C	
	Value	Uncertainty	Value	Uncertainty	Value	Uncertainty
n/a	- 3.84	0.05	-3.36	0.01	-2.97	0.02

1.53

3.65

0.01

0.005

The function is valid from 10 kPa to 4.5 MPa

1.66

3.83

0.03

0.02

n/a

mmol/g

Parameter\*

a b

с

\*No physical meaning should be associated with these parameters or the empirical reference function itself



**Fig.6** a Average low-pressure surface excess  $CO_2$  adsorption isotherms on RM 8852 at 25 °C, along with **b** empirical function (F) and 95% uncertainty interval (UI) and residuals from the reference function  $[n_{ex,func}(P)$ —measured] as inset. Error bars represent two standard deviations

**Table 2** Parameters for empirical function parameters for low pressure isotherm data (up to 0.1 MPa)

Parameter*	Units	25 °C		
		Value	Uncertainty	
а	n/a	-3.26	0.012	
b	n/a	1.94	0.074	
с	mmol/g	5.03	0.267	

The function is valid from 0.1 kPa to 0.1 MPa

\*No physical meaning should be associated with these parameters or the empirical function itself

region. The low-pressure surface excess  $CO_2$  adsorption isotherm is shown in Fig. 6a. This data was measured on a low-pressure adsorption instrument (M0.1) and in pressure regions with overlap, it agreed well, typically within the expanded uncertainites (0.047 mmol/g), with the datasets measured on the high-pressure instruments. A surface excess empirical function was determined for the low-pressure data and is shown in Fig. 6b. The relevant parameters are given in Table 2. The low-pressure function is predictive from 0.1 kPa to 0.1 MPa. The expanded uncertainty,  $U_{k=2}$ , for the excess uptake are approximately 0.048 mmol/g over the full pressure range. The residuals (empirical function minus measured isotherm) are shown in Fig. 6b.

The availability of reference isotherm data at several different temperatures for CO<sub>2</sub>/ZSM-5 afforded the opportunity to examine the temperature dependence of the isotherms and extract estimates of the isosteric heat of adsorption. Isosteric heat of adsorption is an important factor in the design of adsorption-based gas separation processes [36]. If the isosteric heat of adsorption has a weak temperature dependence, it can also be used to calculate the isotherms at other temperature of interest for processes [37]. Estimates of isosteric heat of adsorption were computed after converting the surface excess reference data into absolute isotherms, as described in the experimental section, and the results of which are shown in Fig. 7. Results are shown for a minimum (absolute) uptake of 0.6 mmol/g (so that P>0.01 MPa for all calculations) and a maximum uptake of 3.6 mmol/g, after which it is not possible to invert isosteres all three temperatures. Error bars in Fig. 7 are estimates of the 95% uncertainty intervals on the mean value of  $Q_{\rm st}$ , which vary from 2.0 kJ/mol to 3.7 kJ/mol depending on the uptake: the highest uncertainty in the mean of  $Q_{\rm st}$  corresponds to the smallest and largest uptake values. The figure also includes measurements of the heat of adsorption at 28 °C from Fang et al. from differential scanning calorimetry (DSC), [33] and

0.01 0.01

1.44

3.51





**Fig. 7 a** Absolute  $CO_2$  adsorption isotherms on RM 8852 at 15 °C, 25 °C, and 35 °C determined from surface excess reference data for RM 8852 at 15 °C, 25 °C, and 35 °C. Dotted lines are absolute isotherms determined from the upper and lower 95% uncertainty intervals of the surface excess reference data. See section "Experimental Section" for details on calculation of absolute adsorption isotherms. **b** Estimate of the isosteric heat of adsorption of  $CO_2$  on RM 8852 as

data at 23.9 °C on a comparable H-ZSM-5 with Si/Al ratio of 30 measured on a Tian-Calvet heat flux calorimeter from Dunne et al. [38]. The three data sets are very similar, within the uncertainty intervals on the estimates of  $Q_{\rm st}$  in this work for all but the DSC measurements near 2.0 mmol/g uptake; it is stressed that the results in this work are calculated estimates of  $Q_{\rm st}$  from a different technique than the DSC or Tian-Calvet measurements in the works of Fang et al. and Dunne et al., respectively.

# **4** Conclusions

In this article, the temperature range of the reference isotherm data for  $CO_2/ZSM$ -5 was expanded to 15 °C, 25 °C, and 35 °C, and isosteric heat of adsorption was estimated from absolute isotherms derived from the surface excess reference data. The isotherm measurements were crosschecked using a variety of gravimetric and manometric instruments. Details on how to perform an automated search on the API of the NIST adsorption database were also given. These data should be helpful to labs interested in high-pressure  $CO_2$ adsorption measurements, other high-pressure measurements, and NIST RM 8852.

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a function of absolute uptake at 25 °C, as computed by the method of adsorption isosteres and the Clausius–Clapeyron equation. Error bars represent estimates of the 95% uncertainty intervals of estimates of the mean value of  $Q_{\rm st}$ . Also included for comparison are measurements of the heat of adsorption at 28 °C for CO<sub>2</sub>/RM 8852 from Fang et al. [33], and at 23.9 °C (for CO<sub>2</sub>/H-ZSM-5 with Si/Al=30) from Dunne et al. [38]

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Author contributions HGTN conceived the initial experiments. HGTN and JCM carried out all the experiments and measurements. BT did the statistical analysis and function constants determination. DWS performed the isosteric heat of adsorption calculations, wrote the Jupyter Notebook scripts and provided the resources to do literature and isotherm searches on the API of the NIST adsorption database. RDvZ assisted in experimental design and supervised the project. HGTN wrote the initial drafts of the paper and finalized the manuscript with contributions from all authors. All authors have given approval to the final version of this manuscript.

## Declarations

**Conflict of interest** The authors declare no competing financial interest.

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