#### RESEARCH



# Variation of antlers in individual red deer (*Cervus elaphus*) stags: repeatability, age and side effects

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#### Abstract

Antlers are formed anew each year to realise an optimal relationship between their size and weight and the physical body condition in Cervidae. This results in the objective to match fighting abilities with size and mechanical performance of the antlers, as well as to advertise these correlated abilities to other males and females. The resulting variation in individual antler characteristics from year to year can show considerable differences. To characterise and understand these differences is important in hunting, game management and deer breeding, as well as potentially to assess the habitat quality. However, relatively few traits of the antler have been scientifically tested for this purpose, and only a few studies were conducted on the same individual in free-ranging red deer over the years. The objective of the present study was to quantify the influence of the individual (repeatability), the age and the site on the expression of 125 antler characteristics. For this purpose, we collected 35 stags with an average of about 10 consecutive antlers per individual (confirmed by genetic analysis), a total of 355 antlers. The antlers were scanned 3-dimensionally and measured semi-automatically. Numbers, lengths, distances, circumferences, bending, curvatures, angles, forms and CIC (International Council for Game and Wildlife Conservation) characteristics were compiled and evaluated in a generalised linear mixed model adapted to the distribution of the characteristics. The complete model explained 1.6 to 83% of character variation. Mean repeatability of the characteristics varied between 2.7 and 74.4%. The stags' age explained 0 to 36.4%, and the side explained 0 to 2.5% of the variability. Some characteristics of burr, signet, beam and the lower tines reached the highest repeatability; the highest variability was found in characteristics of the crown. Values of 11 features that are frequently used in other studies corresponded very well with the present study. However, some features reached higher repeatability every year, whereas others varied more closely with age. Such characteristics might be selectively included into further research or practical applications to increase informative value.

Keywords Red deer · Antlers · Repeatability

# Introduction

After antlers from the previous year are shed in February to April, male red deer start immediately growing the new antlers every year, in about 4 to 5 months (Gaspar-López et al. 2010). Thus, antlers are among the fastest growing tissues in the entire animal kingdom (Price and Allen 2004; Price et al. 2005; Landete-Castillejos et al. 2019). The reason is to adapt antler strength to body size and to repair antler damage (Garcia et al. 2010). And more

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importantly, because it is a dead structure, it cannot be repaired. Damage would increase over the years and make it easier for pathogens to enter the body. Therefore, they must be renewed shortly after their annual use ends. The antlers are used for intraspecific fights, especially during the rut (Clutton-Brock 1982), as a weapon against enemies, and as a demonstration of power, as well as attraction for females (Lincoln 1972; Garcia et al. 2010). Deer with large antlers have greater reproductive success than deer with smaller antlers (Clutton-Brock 1982; Kruuk et al. 2002; Bartos and Bahbouh 2006; Vanpé et al. 2010).

The size and shape of the antlers change every year. While the lower antler traits seem to be relatively constant over time (Kruuk et al. 2002) with the exception of the bay (or bez) tine (Fierro et al. 2002), the shape of the crown is especially variable (Azorit et al. 2002; García et al. 2002). The weight,

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length and number of tines are often used to evaluate antler quality. In Europe, detailed assessment is usually carried out using the international CIC formula (International Council for Game and Wildlife Conservation; Trense et al. 1981).

Antler traits are used to identify individuals for hunting purposes (recognition, Kruuk et al. 2002; age estimation, Azorit et al. 2002; Mysterud et al. 2005; Martínez Salmerón 2014); to assess individual quality (Clutton-Brock 1982; Kruuk et al. 2002; Schmidt et al. 2001) in the context of management (Lockow 1991; Landete-Castillejos et al. 2013) and even for selection of free range (Clutton-Brock and Albon 1989) or farmed red deer (Van den Berg and Garrick 1997); to estimate the degree of inbreeding (Pérez-González et al. 2010); to predict the expected antler quality in older individuals (Degmecic and Florijancic 2014); to assess habitat quality (Kolejanisz et al. 2012), for the classification of cervid systematics (Samejima and Matsuoka 2020; Heckeberg et al. 2022); and, last but not the least, to elaborate the genetic architecture of antler traits for basic research (Peters et al. 2022). And, one of the most important characteristics of an antler is its mechanical performance. An antler is a tube made of bone filled with foam made of bone, and as such, its mechanical performance depends on diameter, cortical thickness and the mechanical quality of the bone material (Landete-Castillejos et al. 2007, 2010). Especially the diameter of the beam is directly related to the mechanical performance of the antler.

For all these purposes, the assessment of antler trait constancy is of great importance. It is essential to know to what extent certain traits vary depending on age (Clements et al. 2010; Ludwig and Vocke 1990; Drechsler 1992), genetics (Johnston et al. 2017), environmental effects (Bubenik et al. 1987; Azorit et al. 2002; Putman and Staines 2004; Degmečić and Florijančić 2014) and mechanical performance (Landete-Castillejos et al. 2019).

Red deer offer good possibilities to investigate these issues based on the repeatability of the traits, i.e. the proportion of the total variance that is explained by the differences between the various stags (Kruuk et al. 2002) which can be estimated by comparing cast antler lines from the same individual.

However, so far, only few studies are available that investigate the repeatability of antler traits (Bartos et al. 2007), especially in free-range individuals of red deer (Kruuk et al. 2002). At the same time, only a limited number of traits have been evaluated, mainly focussing on antler weight and length, eventually including the number of tines and circumferences measured at different points of the main beam.

The aim of the present study was to significantly extend the existing knowledge on the variability/constancy of antler traits in red deer, including effects of the stag, age and side. The results will be used to optimise existing antler traits for the identification of individuals and for conducting elaborate scientific studies with large numbers of animals.

# **Materials and methods**

The basis for this study was a total of 377 cast antlers and 10 trophies from a total of 35 different red deer stags originating from six different regions in Germany. Drill samples of all cast antlers and trophies were examined to ensure that they belonged to the same stag. The samples were taken on the signet (abscission area), of cast antlers and the occiput of trophy skulls.

#### The sampling area

Stags with rows of different antlers were sampled in the area of Germany between longitudes 7.84424 and 14.08447 and latitudes 49.42527 and 52.33533 with a north–south extension of 330 km and a west–east extension of 380 km. The area comprises a mosaic of different types of land use, predominantly forest, pastures and agriculture. In order to be able to collect stags with as many as possible cast antlers, stags were used from different regions within the sampling area and only few (not representative) stags per origin were available. However, the aim was explicitly to characterise the variability of antlers within individuals, also depending on age and side. Therefore, the origin was considered as a random effect and the effects of the individual origins on antler characteristics were not calculated.

The genetic analysis to identify cast antlers from dead hunted deer was based on antler samples for cast antlers, and from the skull in the dead animal. Drilling samples from antlers were taken from the signet and those from the skulls from the occipital bone. All bone samples were stored at -20 °C until further use and are available from our laboratory. We used samples from 35 legally harvested animals and already collected cast antlers from the same stags that were provided by the hunters. No animals were killed specifically for the study. No living animals were sampled, and no cast antlers were sought or collected for the study. All antlers remained with their respective owner.

## **DNA** analysis and genotyping

DNA was extracted by using a commercially available kit (Instant Virus RNA Kit, Analytik Jena, Germany). For this purpose, 30 to 50 mg of tissue were processed according to the manufacturer's instructions. DNA concentration was determined photometrically and adjusted to 5 ng/ $\mu$ l with RNase-free water. The presence of high molecular weight DNA was confirmed by agarose gel electrophoresis. Sixteen 
 Table 1 General characteristics

General characteristics	No. of antlers	Mean	SD	Min	Max	CV
Age of stags (years)	355	8.46	2.24	5.00	14.00	0.26
Year of shedding (years)	355			2004	2019	
Antler weight (kg)	355	2.70	0.69	1.03	4.37	0.26
Number of tines < 2 cm	355	0.38	0.76	0.00	6.00	2.01

microsatellites were used to genotype red deer as described in detail by Willems et al. (2016). Primers were combined in four multiplex PCRs (Reiner et al. 2021). PCR was performed in a volume of 10  $\mu$ l consisting of 5  $\mu$ l of 2×Multiplex Master Mix (Qiagen, Germany), 4  $\mu$ l of primer mix and 1  $\mu$ l (5 ng) of extracted DNA. DNA was amplified after an initial denaturing step of 15 min in 26 cycles of denaturing at 94 °C for 30 s, annealing at 56 °C (multiplex PCR 4 at 50 °C) for 90 s and extension at 72 °C for 30 s. After a final step at 60 °C for 30 min, PCRs were cooled down to 4 °C.

# **Capillary electrophoresis**

One microliter of the fluorescently labelled PCR product and 0.375  $\mu$ l DNA Size Standard 500 Orange (Nimagen, Netherlands) were added to 12  $\mu$ l Hi-Di formamide (Thermo Fisher Scientific, Germany) and electrophoresed on an ABI PRISM 310 automatic sequencer. Allele sizes were determined with the Peak Scanner Software 2.0 (Thermo Fisher Scientific, Germany) within the framework of the study by Reiner et al. (2021).

# Antler general information

Three hundred fifty-five antlers from 35 stags were included in the study. The antlers were shed between 2004 and 2019. The age of the stags when shedding was  $8.46 \pm 2.24$  years (5 to 14) (Table 1). Stags of younger and older stags were

Table 2 Characteristics of the beam

excluded from the analysis because they were clearly out of range. All antlers and trophies were accompanied by the stag's number, the stag's age when casting, the antler side and the stag's origin. The stags' age was determined from trophy, based on abrasions of the teeth of the mandibles by an experienced expert team. Unclear cases were further assessed by serial sections through dental cement layers (Schatz 1987). Antlers were weighted with a luggage scale with a precision of 10 g. For trophies, 0.7 kg for the skull was subtracted and the remaining weight was divided by 2 to receive the single antler's weight. The first, second and third tines were named brow tine, bay tine (synonymous to bez tine) and tray tine (synonymous for trez tine), respectively. Features as the presence of bay tines (0/1), the crown form (1-15), the number of times per antler (CIC, > 2 cm), the number of additional tines (smaller than 2 cm), the presence of beam processes (0/1) and the number of crown tines were recorded (Table 1).

# Further antler characteristics

The burr and signet (Table 2), the beam (Table 3), the main tines (Table 4) and the crown (Table 5) were investigated. Diverse lengths, distances and circumferences were measured. Numbers were counted. Curvatures, bendings, outgoing angles of tines, beam angles and splitting of tines were recorded. These data were supplemented by 13 CIC

Characteristics	Details	No. of antlers	Mean	SD	Min	Max	CV
Counts	Beam process present (%)	351	1.7				
Lengths	Beam length (central line; mm)	353	967.5	101.1	675.0	1198.0	0.10
Circumference	Circumference between antler base and brow tine (mm)	355	215.2	23.9	153.4	294.7	0.11
Circumference	Smallest circumference between brow tine and bay tine (mm)	285	189.4	26.9	137.2	280.1	0.14
Curvature	Degree of curvature (height of circular segment) of beam (mm)	355	55.1	17.0	14.7	123.9	0.31
Angles	Beam angle at tray tine (°)	355	159.1	6.7	111.1	175.9	0.04
Angles	Beam angle at bay tine (°)	285	173.7	6.4	156.3	202.7	0.04
Angles	Beam angle at brow tine (°)	355	138.5	11.3	19.5	172.2	0.08
Form	Beam kink at brow tine base (%)	284	0.3				
Form	Beam kink at bay tine base (simple form; %)	311	1.3				
Form	Beam kink at tray tine base (simple form; %)	396	76.5				

Brow tine = first tine; bay tine = second tine (bez tine); tray tine = third tine (trez tine)

# Table 3 Characteristics of the main tines

Lengths         Brow tine length (secart: mm)         350         293.9         33.5         200.6         411.0         0.1           Lengths         Brow tine length (circular arc; mm)         349         351.1         467         227.7         503.1         0.1           Lengths         Bay tine length (circular arc; mm)         279         244.6         762         30.4         0.80         0.3           Lengths         Tray tine length (secart: mm)         351         352.1         71.4         35.3         541.6         0.2           Lengths         Ratio brow tine length to beam length         348         0.4         0.1         0.0         0.5         0.3           Lengths         Ratio brow tine length to beam length         370         0.4         0.1         0.0         0.5         0.3           Lengths         Ratio tray tine length to beam length         370         0.4         0.1         0.0         0.5         0.3         0.2         0.6         0.5         0.3         0.2         0.6         0.5         0.2         0.5         0.2         0.5         0.2         0.5         0.5         0.1         0.0         0.5         3.5         0.7         0.7         0.43.4         0.2	Characteristics	Details	No. of antlers	Mean	SD	Min	Max	CV
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LengthsBay tine length (circular arc; mm)279284.228.48.1.48.0.48.1LengthsBay tine length (circular arc, mm)279276.676.23.0.10.20LengthsTray tine length (circular arc, mm)352300.755.016.00.2LengthsRatio brow tine length to beam length352300.750.11.0.10.2LengthsRatio brow tine length to beam length2790.30.10.20.2Distance signet to brow tine base (circular arc; mm)35535.16.51.2.16.0.70.2Distance signet to brow tine base (circular arc; mm)3546.52.57.0.10.20.2Distance brow tine base to bry tine base (circular arc; mm)3542.57.0.10.20.20.2Distance brow tine base to try tine base (circular arc; mm)3542.57.0.10.20.20.2Distance brow tine base to try tine base (circular arc; mm)3542.57.0.10.20.20.2Distance brow tine base to try tine base (circular arc; mm)3542.57.0.10.20.20.2Distance brow tine base to try tine base (circular arc; mm)2.44.14.14.10.20.20.2Distance brow tine base to try tine base (circular arc; mm)2.44.54.50.20.20.2Distance base to try tine base (circular arc; mm)2.44.14.14.14.14.14.14.	Lengths	Brow tine length (circular arc; mm)	349	351.1	46.7	227.7	503.1	0.1
lengthsBay inclength (scent; mm)270276.76.43.5040.800.3LengthsTray inc length (scent; mm)35230.75.015.00.00.2LengthsRatio brow inc length to beam length3480.40.40.10.00.2LengthsRatio brow inc length to beam length3500.40.40.10.20.2DistancesDistance signet to brow ine base (circular ar; mm)35538.65.21.26.80.2DistancesDistance brow ine base (circular ar; mm)3540.532.57.010.20.2DistancesDistance brow ine base to tray ine base (circular ar; mm)3542.70.10.137.00.20.2DistanceDistance brow ine base to tray ine base (circular ar; mm)3542.70.10.137.00.20.2DistanceDistance brow ine base to tray ine base (circular ar; mm)3542.70.10.137.00.20.2DistanceDistance brow ine base to tray ine base (circular ar; mm)3542.70.10.137.00.20.20.2DistanceDistance brow ine base to tray into base (circular ar; mm)3542.70.20.10.30.00.20.20.30.30.20.20.30.30.20.20.30.30.30.20.20.30.30.30.30.30.30.30.30.30.30.30.3	Lengths	Bay tine length (circular arc; mm)	279	294.2	92.8	33.1	520.4	0.3
Lengths         Tray tine length (ciccular arc; mm)         S1         S12         S12.1         S13.1	Lengths	Bay tine length (secant; mm)	279	264.6	76.2	33.0	408.0	0.3
LengthsTray tine length (scant; mm)S32S32S40.S4.0S4.	Lengths	Tray tine length (circular arc; mm)	351	352.1	71.4	35.3	541.6	0.2
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Lengths         Ratio bay tine length to beam length         279         0.3         0.1         0.0         0.5         0.3           Lengths         Ratio try tine length to beam length         350         0.4         0.1         0.2         0.6         0.2           Distances         Distance to try tine base (circular arc; mm)         355         38.5         6.5         21.2         6.7         0.2           Distances         Distance torw tine base to try tine base (circular arc; mm)         284         54.6         25.2         6.9         150.0         0.5           Distances         Distance torw tine base to try tine base (circular arc; mm)         384         23.0         43.4         10.2         38.7         0.2           Distances         Distance bay tine base to try tine base (circular arc; mm)         284         11.1         4.1         26.5         30.2         0.2           Distances         Distance bay tine base to try tine base (circular arc; mm)         284         17.6         43.4         17.0         73.5         0.3           Distances         Distance bay tine bay to try tine base (circular arc; mm)         284         16.6         35.8         38.4         47.8         0.3           Distances         Distance bay tine ity tory tine bay (secart; mm) <td>Lengths</td> <td>Ratio brow tine length to beam length</td> <td>348</td> <td>0.4</td> <td>0.1</td> <td>0.3</td> <td>1.0</td> <td>0.2</td>	Lengths	Ratio brow tine length to beam length	348	0.4	0.1	0.3	1.0	0.2
Lengths         Ratio tray tine length to beam length         350         0.4         0.1         0.2         0.6         0.2           Distances         Distance signet to brow tine base (circular are; mm)         355         38.1         6.5         21.2         62.7         0.2           Distances         Distance tow tine base to bay tine base (circular are; mm)         284         55.3         25.5         7.0         160.2         0.5           Distances         Distance tow tine base to tray tine base (circular are; mm)         354         232.2         41.6         101.1         37.8.1         0.2           Distances         Distance brow tine base to tray tine base (circular are; mm)         354         232.2         41.6         101.1         37.8.1         0.2           Distances         Distance brow tine tips to tray tine base (circular are; mm)         284         197.4         42.6         2.64         29.8.2         0.2           Distances         Distance brow tine tip to tray tine base (circular are; mm)         284         197.4         43.4         0.3         0.3           Distances         Distance brow tine tip to tray tine base (circular are; mm)         284         197.4         0.3         0.3         0.2         1.0         1.0         0.3         0.3         0.2	Lengths	Ratio bay tine length to beam length	279	0.3	0.1	0.0	0.5	0.3
Distances         Distance signet to brow tine base (circular arc; mm)         355         38.5         6.5         21.3         63.8         0.2           Distances         Distance signet to brow tine base (Secant; mm)         355         38.1         6.5         21.2         6.2.7         0.2           Distances         Distance tow tine base to bay tine base (circular arc; mm)         284         54.6         25.2         6.9         15.9         0.5           Distances         Distance brow tine base to tray tine base (circular arc; mm)         354         23.0         4.4         10.1         37.8.1         0.2           Distances         Distance brow tine base to tray tine base (circular arc; mm)         284         191.1         44.1         26.5         30.9.2         0.2           Distances         Distance brow tine ip to tray tine base (circular arc; mm)         284         191.1         44.1         26.5         30.9.2         0.2           Distances         Distance brow tine ip to tray tine tip (nm)         276         426.7         42.6         30.8         0.2           Distance brow tine ip to tray tine tip (nm)         276         26.04         45.9         0.2           Distance brow tine ip to tray tine (ip (nm)         350         92.7         99.6         32.11<0 <td>Lengths</td> <td>Ratio tray tine length to beam length</td> <td>350</td> <td>0.4</td> <td>0.1</td> <td>0.2</td> <td>0.6</td> <td>0.2</td>	Lengths	Ratio tray tine length to beam length	350	0.4	0.1	0.2	0.6	0.2
Distances         Distance signet to brow tine base (Secan; mm)         355         38.1         6.5         21.2         62.7         0.2           Distances         Distance brow tine base to bay tine base (circular arc; mm)         284         55.3         25.5         7.0         160.2         0.5           Distances         Distance brow tine base to tay tine base (circular arc; mm)         354         237.0         43.4         102.7         384.7         0.2           Distances         Distance brow tine base to tay tine base (circular arc; mm)         354         232.4         11.6         10.1         378.1         0.2           Distances         Distance brow tine base to tay tine base (circular arc; mm)         284         187.9         42.6         64.4         298.2         0.2           Distances         Distance brow tine tip to tay tine base (circular arc; mm)         284         187.9         42.6         64.4         298.2         0.2           Distances         Distance brow tine tip to tay tine tip (mm)         276         160.4         55.4         48.0         0.2           Distances         Distance brow tine tip to tay tine tip (mm)         267         80.2         11.0         55.4         48.9         0.2           Distances         Distance traw time circumference	Distances	Distance signet to brow tine base (circular arc: mm)	355	38.5	6.5	21.3	63.8	0.2
Distances         Distance brow tine base to bay tine base (circular are: mm)         284         55.3         25.5         7.0         160.2         0.5           Distances         Distance brow tine base to bay tine base (circular are: mm)         354         23.7         43.4         102.7         38.47         0.2           Distances         Distance brow tine base to tray tine base (circular are: mm)         354         23.7         43.4         102.7         38.47         0.2           Distances         Distance brow tine bay to bay tine base (circular are: mm)         284         191.1         44.1         26.5         30.2         0.2           Distances         Distance brow tine tip to bay tine tip (mm)         276         176.6         45.0         30.3         0.3           Distances         Distance brow tine tip to tray tine tip (mm)         350         92.7         15.4         42.8         0.2           Distances         Distance brow tine tip to crown base (mm)         350         92.7         15.4         42.8         0.2           Distances         Bay tine circumference (mm)         350         92.7         15.4         42.8         0.2           Circumferences         Bay tine circumference (mm)         264         54.4         24.5         4.6 <td< td=""><td>Distances</td><td>Distance signet to brow tine base (Secant: mm)</td><td>355</td><td>38.1</td><td>6.5</td><td>21.2</td><td>62.7</td><td>0.2</td></td<>	Distances	Distance signet to brow tine base (Secant: mm)	355	38.1	6.5	21.2	62.7	0.2
Distances         Distance brow tine base to by tine base (secant; mm)         284         54.6         25.2         6.9         159.6         0.5           Distances         Distance brow tine base to tray tine base (circular arc; mm)         354         237.0         43.4         102.7         384.7         0.2           Distances         Distance bay tine base to tray tine base (circular arc; mm)         354         237.0         43.4         102.1         43.4         0.2           Distances         Distance bay tine base to tray tine base (circular arc; mm)         284         187.9         42.6         26.4         298.2         0.2           Distances         Distance brow tine tip to tray tine tip (mm)         276         176.6         45.0         71.7         373.5         0.3           Distances         Distance brow tine tip to tray tine tip (mm)         350         512.8         84.4         216.3         800.8         0.2           Distances         Distance bay tine circumference (mm)         350         92.7         9.9         63.2         11.1         0.1           Circumference         Tray tine circumference (mm)         350         79.5         146.9         0.1           Circumference         Tray tine circumference (mm)         350         79.5         <	Distances	Distance brow tine base to bay tine base (circular arc: mm)	284	55.3	25.5	7.0	160.2	0.5
Distances         Distance brow tine base to tray tine base (circular arc; mm)         354         237.0         43.4         102.7         384.7         0.2           Distances         Distance brow tine base to tray tine base (circular arc; mm)         354         232.2         41.6         101.1         378.1         0.2           Distances         Distance bay tine base to tray tine base (circular arc; mm)         284         187.9         42.6         26.4         282.5         0.2           Distances         Distance bay tine bay tine tip to tray tine tip (mm)         276         176.6         45.0         71.7         37.5         0.3           Distances         Distance brow tine tip to tray tine tip (mm)         276         260.4         65.3         98.4         42.8         0.2           Distances         Distance tray tine tip to crown base (mm)         350         512.8         84.4         216.3         80.8         0.2           Circumfreence         Brow tine circumfreence (mm)         350         27.7         9.9         63.2         11.0         0.1           Circumfreence         Brow tine circumfreence (mm)         352         85.4         24.5         4.6         141.5         0.4           Circumfreence         Tray tine circumfreence (mm)         350	Distances	Distance brow tine base to bay tine base (secant: mm)	284	54.6	25.2	6.9	159.6	0.5
Distances         Distance brow tine base to tray tine base (sceant; mm)         354         232.2         41.6         101.1         378.1         0.2           Distances         Distance brow tine base to tray tine base (sceant; mm)         284         191.1         44.1         26.5         300.2         0.2           Distances         Distance brow tine tip to base (sceant; mm)         284         191.7         45.6         71.7         37.5         0.3           Distances         Distance brow tine tip to tray tine tip (mm)         276         26.04         65.3         98.4         47.7         0.3           Distances         Distance brow tine tip to crown base (mm)         350         512.8         84.4         216.3         80.8         0.2           Distances         Distance tray tine tip to crown base (mm)         350         92.7         9.9         63.2         11.0         0.1           Circumference         Tray tine circumference (mm)         350         92.7         89.8         10.0         53.5         11.7.3         0.1           Circumference         Tray tine circumference (mm)         350         92.7         89.7         140.9         0.1           Circumference         Tray tine circumference (mm)         350         17.7 <td< td=""><td>Distances</td><td>Distance brow tine base to tray tine base (circular arc: mm)</td><td>354</td><td>237.0</td><td>43.4</td><td>102.7</td><td>384.7</td><td>0.2</td></td<>	Distances	Distance brow tine base to tray tine base (circular arc: mm)	354	237.0	43.4	102.7	384.7	0.2
Distances         Distance bay tine base to tray tine base (circular arc; mm)         284         191         44.1         2.6.5         309.2         0.2           Distances         Distance bay tine base to tray tine base (circular arc; mm)         284         187.9         4.2.6         2.4.4         28.8         0.2           Distances         Distance brow tine tip to tray tine tip (mm)         276         26.0.4         65.3         98.4         457.4         0.3           Distances         Distance brow tine tip to tray tine tip (mm)         350         512.8         84.4         216.3         800.8         0.2           Distances         Distance tray tine tip corwn base (mm)         350         92.7         9.9         63.2         119.1         0.1           Circumferences         Bay tine circumference (mm)         350         92.7         9.9         63.2         110.0         0.3           Circumferences         Tay tine circumference (mm)         352         82.8         12.0         55.5         146.9         0.1           Circumferences         Bay tine circumference (mm)         350         79.3         19.0         2.4.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) tray tine (m)         350	Distances	Distance brow tine base to tray tine base (secant: mm)	354	232.2	41.6	101.1	378.1	0.2
Distances         Distance by the base to tray the base (secan; mm)         284         187.9         42.6         2.6.4         2.98.2         0.2           Distances         Distance brow tine tip to bay tine tip (mm)         276         176.6         45.0         71.7         373.5         0.3           Distances         Distance bow tine tip to tray tine tip (mm)         276         206.4         65.3         9.8.4         457.4         0.3           Distances         Distance bay tine tip to trown base (mm)         350         512.8         8.4.4         216.3         800.8         0.2           Distances         Bistance tray tine tip to crown base (mm)         350         512.8         8.4.4         216.3         800.8         0.2           Circumferences         By tine circumference (mm)         350         52.2         8.9.7         1.0         5.5.5         117.3         0.1           Circumferences         By tine circumference (mm)         350         79.3         19.0         24.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) tray tine (mm)         354         80.7         2.9         1.7.9         16.0         0.3           Bending         Bay tine bend from front (0/1/2)         277	Distances	Distance bay tine base to tray tine base (circular arc: mm)	284	191.1	44.1	26.5	309.2	0.2
Distance bistance brow tine tip to bay tine tip (mm)276176.45.071.7373.50.3Distances Distances brow tine tip to tray tine tip (mm)347336.792.5101.6695.80.3Distances Distance bay tine tip to tray tine tip (mm)276260.465.398.4457.40.3Distances Distance tray tine tip to crown base (mm)350512.884.4216.3800.80.2Distance Distance tray tine tip to crown base (mm)35092.79.963.2119.10.1Circumferences Tray tine circumference (nm)35092.79.963.2119.10.1Circumferences Tray tine circumference (nm)35092.79.963.2140.90.1Curvature CurvatureDegree of curvature (height of circular segment) bay tine (nm)26455.424.54.6141.50.4Curvature Degree of curvature (height of circular segment) tray tine (nm)35079.319.024.7140.40.2Curvature Degree of curvature (height of circular segment) tray tine (nm)35480.722.91.00.30.60.03.00.6Bending Bay tine bend from front (0/1/2)2771.00.30.02.00.30.30.02.00.3Bending Brow tine bend from side (0/1/2)3501.00.11.02.00.10.11.02.00.1Bending Brow tine bend from side (0/1/2)353 </td <td>Distances</td> <td>Distance bay tine base to tray tine base (secant: mm)</td> <td>284</td> <td>187.9</td> <td>42.6</td> <td>26.4</td> <td>298.2</td> <td>0.2</td>	Distances	Distance bay tine base to tray tine base (secant: mm)	284	187.9	42.6	26.4	298.2	0.2
Distances         Distance brow tine up to tray tine up (mm)         347         347         347         92.5         101.6         695.8         0.3           Distances         Distance brow tine up to tray tine up (mm)         276         260.4         65.3         98.4         457.4         0.3           Distances         Distance tray tine tip to crown base (mm)         350         522.8         84.7         16.3         0.4         0.1         0.1           Circumferences         Brow tine circumference (mm)         350         92.7         9.9         6.3.2         11.0         0.1           Circumferences         Bay tine circumference (mm)         360         27.7         8.9         12.0         55.5         146.9         0.1           Curvature         Degree of curvature (height of circular segment) bay tine (mm)         364         80.7         2.9         17.9         161.0         0.3           Bending         Bay tine bend from front (0/12)         277         1.0         0.3         0.0         2.0         0.3           Bending         Bay tine bend from top (0/12)         277         1.0         0.3         0.0         2.0         0.2           Bending         Brow tine bend from top (0/12)         350         1.0	Distances	Distance brow tine tip to bay tine tip (mm)	276	176.6	45.0	71.7	373.5	0.3
Distances         Distances bay time tip to tray time tip (mm)         276         260.4         65.3         98.4         457.4         0.3           Distances         Distance bay time tip to crown base (mm)         350         512.8         84.4         216.3         800.8         0.2           Distances         Distance tray time tip to crown base (mm)         350         262.8         39.7         155.4         428.9         0.2           Circumferences         Brow tine circumference (mm)         267         80.2         11.0         53.5         117.3         0.1           Circumferences         Tray time circumference (mm)         352         88.9         12.0         59.5         146.9         0.1           Curvature         Degree of curvature (height of circular segment) bay tine (mm)         354         80.7         22.9         17.9         16.10         0.3           Bending         Bay tine bend from front (0/1/2)         277         1.0         0.6         0.0         3.0         0.6           Bending         Brow tine bend from front (0/1/2)         277         1.0         0.3         0.0         2.0         0.3           Bending         Brow tine bend from front (0/1/2)         350         1.0         0.2         1.0	Distances	Distance brow tine tip to tray tine tip (mm)	347	336.7	92.5	101.6	695.8	0.3
Distance of prime proving provi	Distances	Distance bay tine tip to tray tine tip (mm)	276	260.4	65.3	98.4	457.4	0.3
Distance         Distance tray time ip to crown base (mm)         352         262.8         37.7         155.4         428.9         0.2           Circumferences         Brow tine circumference (mm)         350         92.7         9.9         63.2         11.0         53.5         11.7.3         0.1           Circumferences         Bay tine circumference (mm)         352         88.9         12.0         59.5         146.9         0.1           Curvature         Degree of curvature (height of circular segment) bay tine (mm)         264         24.5         4.6         14.15         0.4           Curvature         Degree of curvature (height of circular segment) brow tine (mm)         354         80.7         22.9         17.9         161.0         0.3           Bending         Bay tine bend from front (0/1/2)         277         1.0         0.6         0.0         2.0         0.3           Bending         Bay tine bend from side (0/1/2)         277         1.0         0.3         0.0         2.0         0.2           Bending         Bay tine bend from top (0/1/2)         350         1.0         0.2         1.0         0.2         0.1           Bending         Tray tine bend from front (0/1/2)         353         1.0         0.2	Distances	Distance brow tine tip to crown base (mm)	350	512.8	84.4	216.3	800.8	0.2
AnnaliseBrank tradyBrankBran	Distances	Distance trav tine tip to crown base (mm)	352	262.8	39.7	155.4	428.9	0.2
Circumferences         Bay tine circumference (mm)         267         80.2         11.0         53.5         11.7.         0.1           Circumferences         Tray tine circumference (mm)         352         88.9         12.0         59.5         146.9         0.1           Curvature         Degree of curvature (height of circular segment) bay tine (mm)         350         79.3         19.0         24.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) brow tine (mm)         350         79.3         19.0         24.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) brow tine (mm)         354         80.7         22.9         17.9         161.0         0.3           Bending         Bay tine bend from front (0/1/2)         277         1.0         0.3         0.0         2.0         0.3           Bending         Brow tine bend from top (0/1/2)         277         0.9         0.3         0.0         2.0         0.1           Bending         Brow tine bend from front (0/1/2)         350         1.0         0.2         1.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.4 <t< td=""><td>Circumferences</td><td>Brow tine circumference (mm)</td><td>350</td><td>92.7</td><td>9.9</td><td>63.2</td><td>119.1</td><td>0.1</td></t<>	Circumferences	Brow tine circumference (mm)	350	92.7	9.9	63.2	119.1	0.1
Circumferences         Tray time circumference (nm)         352         88.9         11.0         0.10         11.0         0.10         0.11         0.10         0.11         0.10         0.11         0.10         0.11         0.10         0.11         0.10         0.11	Circumferences	Bay tine circumference (mm)	267	80.2	11.0	53.5	117.3	0.1
Outward         Degree of curvature (height of circular segment) bay tine (mm)         264         55.5         24.5         4.6         141.5         0.4           Curvature         Degree of curvature (height of circular segment) brow tine (mm)         350         79.3         19.0         24.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) tray tine (mm)         354         80.7         22.9         17.9         161.0         0.3           Bending         Bay tine bend from front (0/1/2)         277         1.0         0.6         0.0         3.0         0.6           Bending         Bay tine bend from top (0/1/2)         277         1.0         0.3         0.0         2.0         0.3           Bending         Brow tine bend from top (0/1/2)         350         1.0         0.2         1.0         2.0         0.1           Bending         Brow tine bend from top (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.4         0.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.2         1.0	Circumferences	Tray tine circumference (mm)	352	88.9	12.0	59.5	146.9	0.1
Degree of curvature (height of circular segment) brow inte (mm)         350         79.3         19.0         24.7         140.4         0.2           Curvature         Degree of curvature (height of circular segment) brow inte (mm)         354         80.7         22.9         17.9         161.0         0.3           Bending         Bay tine bend from front (0/1/2)         277         1.0         0.6         0.0         3.0         0.6           Bending         Bay tine bend from top (0/1/2)         277         1.0         0.3         0.0         2.0         0.3           Bending         Bay tine bend from top (0/1/2)         350         1.0         0.2         1.0         2.0         0.1           Bending         Brow tine bend from front (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Brow tine bend from front (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Tray tine bend from front (0/1/2)         353         1.0         0.4         0.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.2         1.0         0.0         0.2	Curvature	Degree of curvature (height of circular segment) bay tine (mm)	264	55.4	24.5	4.6	141.5	0.4
CurvatureDegree of curvature (height of circular segment) tray time (mm)35480.722.917.9161.00.3BendingBay tine bend from front (0/1/2)2771.00.60.03.00.6BendingBay tine bend from top (0/1/2)2771.00.30.02.00.3BendingBrow tine bend from top (0/1/2)2770.90.30.02.00.3BendingBrow tine bend from top (0/1/2)3501.00.21.02.00.2BendingBrow tine bend from front (0/1/2)3501.00.21.02.00.1BendingBrow tine bend from front (0/1/2)3501.00.11.02.00.1BendingBrow tine bend from front (0/1/2)3531.00.40.02.00.1BendingTray tine bend from side (0/1/2)3531.00.40.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2AnglesOutgoing angle of bay tine (°)355108.810.082.4133.80.1AnglesOutgoing angle of brow tine (°)355116.98.096.3153.20.1AnglesOutgoing angle of brow tine (°)355116.98.096.3153.20.1AnglesOutgoing angle of tray tine (°) <td< td=""><td>Curvature</td><td>Degree of curvature (height of circular segment) brow tine (mm)</td><td>350</td><td>79.3</td><td>19.0</td><td>24.7</td><td>140.4</td><td>0.2</td></td<>	Curvature	Degree of curvature (height of circular segment) brow tine (mm)	350	79.3	19.0	24.7	140.4	0.2
Bending         Bay time bend from front (0/1/2)         277         1.0         0.6         0.0         3.0         0.6           Bending         Bay time bend from front (0/1/2)         277         1.0         0.3         0.0         2.0         0.3           Bending         Bay time bend from side (0/1/2)         277         0.9         0.3         0.0         2.0         0.3           Bending         Brow tine bend from top (0/1/2)         350         1.0         0.2         1.0         2.0         0.2           Bending         Brow tine bend from side (0/1/2)         350         1.0         0.2         0.0         2.0         0.1           Bending         Brow tine bend from top (0/1/2)         350         1.0         0.4         0.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.4         0.0         2.0         0.2           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.2         1.0         2.0         0.2           Angles         Outgoing angle of bay tine from signet (°)         285         9.8         9.1         74.7         124.6         0.1           Angles         Outgoing ang	Curvature	Degree of curvature (height of circular segment) trav tine (mm)	354	80.7	22.9	17.9	161.0	0.3
Bending       Bay tine bend from side (0/1/2)       277       1.0       0.3       0.0       2.0       0.3         Bending       Bay tine bend from side (0/1/2)       277       0.9       0.3       0.0       2.0       0.3         Bending       Brow tine bend from top (0/1/2)       350       1.0       0.2       1.0       0.2       0.0       0.0         Bending       Brow tine bend from top (0/1/2)       350       1.0       0.2       0.0       0.1         Bending       Brow tine bend from top (0/1/2)       350       1.0       0.4       0.0       2.0       0.1         Bending       Tray tine bend from front (0/1/2)       350       1.0       0.4       0.0       2.0       0.1         Bending       Tray tine bend from top (0/1/2)       353       1.0       0.4       0.0       2.0       0.2         Bending       Tray tine bend from top (0/1/2)       353       1.0       0.2       1.0       2.0       0.2         Bending       Tray tine bend from top (0/1/2)       353       1.0       0.2       1.0       2.0       0.2         Angles       Outgoing angle of bay tine (°)       285       0.0       9.9       -26.3       31.0       1983.4 <td>Bending</td> <td>Bay tine bend from front <math>(0/1/2)</math></td> <td>277</td> <td>1.0</td> <td>0.6</td> <td>0.0</td> <td>3.0</td> <td>0.6</td>	Bending	Bay tine bend from front $(0/1/2)$	277	1.0	0.6	0.0	3.0	0.6
BendingBay tine bend from top (0/1/2)2770.90.30.02.00.3BendingBrow tine bend from top (0/1/2)3501.00.21.02.00.2BendingBrow tine bend from top (0/1/2)3501.00.20.02.00.1BendingBrow tine bend from top (0/1/2)3501.00.11.02.00.1BendingBrow tine bend from top (0/1/2)3501.00.40.02.00.4BendingTray tine bend from top (0/1/2)3531.00.40.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2AnglesOutgoing angle of bay tine from signet (°)2850.09.9-26.331.01983.4AnglesOutgoing angle of brow tine seen from signet (°)355108.810.082.4133.80.1AnglesOutgoing angle of tray tine (°)355116.98.096.3153.20.1FormBay tine splitting (0/1/2)2760.00.10.01.01.0SplittingBay tine splitting depth (0/1/2)3500.1	Bending	Bay tine bend from side $(0/1/2)$	2.77	1.0	0.3	0.0	2.0	0.3
Each and BendingEach and then top (6.12)Each 211Each 350 </td <td>Bending</td> <td>Bay time bend from top <math>(0/1/2)</math></td> <td>277</td> <td>0.9</td> <td>0.3</td> <td>0.0</td> <td>2.0</td> <td>0.3</td>	Bending	Bay time bend from top $(0/1/2)$	277	0.9	0.3	0.0	2.0	0.3
Drow line bend from lobit (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Brow tine bend from side (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Brow tine bend from top (0/1/2)         350         1.0         0.1         1.0         2.0         0.1           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.4         0.0         2.0         0.4           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.2         1.0         2.0         0.2           Bending         Tray tine bend from side (0/1/2)         353         1.0         0.2         1.0         2.0         0.2           Bending         Tray tine bend from top (0/1/2)         353         1.0         0.2         1.0         2.0         0.2           Angles         Outgoing angle of bay tine (°)         285         9.8         9.1         74.7         124.6         0.1           Angles         Outgoing angle of brow tine seen from signet (°)         355         116.9         8.0         96.3         153.2         0.1           Angles         Outgoing angle of tray tine	Bending	Brow tine bend from front $(0/1/2)$	350	1.0	0.2	1.0	2.0	0.2
BendingBrow time of the form top $(0/1/2)$ 3501.00.11.02.00.1BendingTray tine bend from top $(0/1/2)$ 3531.00.40.02.00.4BendingTray tine bend from front $(0/1/2)$ 3531.00.21.02.00.2BendingTray tine bend from side $(0/1/2)$ 3531.00.21.02.00.2BendingTray tine bend from top $(0/1/2)$ 3531.00.21.02.00.2AnglesOutgoing angle of bay tine from signet (°)2850.09.9-26.331.01983.4AnglesOutgoing angle of bay tine (°)28598.89.174.7124.60.1AnglesOutgoing angle of brow tine (°)355108.810.082.4133.80.1AnglesOutgoing angle of brow tine seen from signet (°)355-1.320.0-46.946.8-15.7AnglesOutgoing angle of tray tine (°)355116.98.096.3153.20.1FormBay tine present (0/1)3550.80.40.01.00.5SplittingBay tine splitting (0/1/2)2760.00.10.01.010.4SplittingBrow tine splitting depth (0/1/2)3500.10.30.02.06.3SplittingBrow tine splitting depth (0/1/2)3500.10.30.02.06.6SplittingBrow tine splitting depth (0/1/2)<	Bending	Brow tine bend from side $(0/1/2)$	350	1.0	0.2	0.0	2.0	0.1
BendingTray tine bend from fort (0/1/2)3531.00.40.02.00.4BendingTray tine bend from fort (0/1/2)3531.00.21.02.00.2BendingTray tine bend from side (0/1/2)3531.00.21.02.00.2BendingTray tine bend from top (0/1/2)3531.00.21.02.00.2AnglesOutgoing angle of bay tine from signet (°)2850.09.9-26.331.01983.4AnglesOutgoing angle of bay tine (°)28598.89.174.7124.60.1AnglesOutgoing angle of brow tine (°)355108.810.082.4133.80.1AnglesOutgoing angle of brow tine seen from signet (°)355-1.320.0-46.946.8-15.7AnglesOutgoing angle of tray tine (°)355116.98.096.3153.20.1FormBay tine present (0/1)3550.80.40.01.00.5SplittingBay tine splitting (0/1/2)2760.00.10.01.010.4SplittingBrow tine splitting depth (0/1/2)3500.00.20.02.06.3SplittingBrow tine splitting depth (0/1/2)3500.10.30.02.04.5SplittingTray tine splitting depth (0/1/2)3520.10.30.02.04.5SplittingTray tine splitting depth (0/1/2)3	Bending	Brow tine bend from top $(0/1/2)$	350	1.0	0.1	1.0	2.0	0.1
BornangTray line bend from rion (of T2) $355$ $1.6$ $0.7$ $0.6$ $2.6$ $0.7$ BendingTray tine bend from side (0/1/2) $353$ $1.0$ $0.2$ $1.0$ $2.0$ $0.2$ AnglesOutgoing angle of bay tine from signet (°) $285$ $0.0$ $9.9$ $-26.3$ $31.0$ $1983.4$ AnglesOutgoing angle of bay tine (°) $285$ $98.8$ $9.1$ $74.7$ $124.6$ $0.1$ AnglesOutgoing angle of brow tine (°) $355$ $108.8$ $10.0$ $82.4$ $133.8$ $0.1$ AnglesOutgoing angle of brow tine seen from signet (°) $355$ $-1.3$ $20.0$ $-46.9$ $46.8$ $-15.7$ AnglesOutgoing angle of tray tine (°) $355$ $116.9$ $8.0$ $96.3$ $153.2$ $0.1$ AnglesOutgoing angle of tray tine (°) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ SplittingBay tine present (0/1) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ SplittingBay tine splitting (0/1/2) $276$ $0.0$ $0.1$ $0.0$ $1.0$ $10.4$ SplittingBrow tine splitting depth (0/1/2) $350$ $0.1$ $0.3$ $0.0$ $2.0$ $6.3$ SplittingBrow tine splitting depth (0/1/2) $350$ $0.1$ $0.3$ $0.0$ $2.0$ $6.3$ SplittingBrow tine splitting depth (0/1/2) $352$ $0.1$ $0.3$ $0.0$ $2.0$ $4.2$ SplittingTray tine splitting	Bending	Tray tipe bend from front $(0/1/2)$	353	1.0	0.4	0.0	2.0	0.4
BornangTray time bend from top $(0/1/2)$ 3531.00.21.02.00.2BendingTray time bend from top $(0/1/2)$ 3531.00.21.02.00.2AnglesOutgoing angle of bay tine from signet (°)2850.09.9-26.331.01983.4AnglesOutgoing angle of bay tine (°)28598.89.174.7124.60.1AnglesOutgoing angle of brow tine (°)355108.810.082.4133.80.1AnglesOutgoing angle of brow tine seen from signet (°)355-1.320.0-46.946.8-15.7AnglesOutgoing angle of tray tine (°)355116.98.096.3153.20.1FormBay tine present (0/1)3550.80.40.01.00.5SplittingBay tine splitting (0/1/2)2760.00.10.01.010.4SplittingBrow tine splitting depth (0/1/2)3500.00.20.02.06.3SplittingBrow tine splitting depth (0/1/2)3500.10.30.02.05.6SplittingTray tine splitting (0/1/2)3520.10.30.02.04.5SplittingTray tine splitting depth (0/1/2)3520.10.30.02.04.5SplittingTray tine splitting depth (0/1/2)3520.10.30.02.04.5SplittingTray tine splitting depth (0/1/2)<	Bending	Tray time bend from side $(0/1/2)$	353	1.0	0.2	1.0	2.0	0.2
AnglesOutgoing angle of bay tine from signet (°) $285$ $100$ $9.9$ $-26.3$ $31.0$ $1983.4$ AnglesOutgoing angle of bay tine (°) $285$ $98.8$ $9.1$ $74.7$ $124.6$ $0.1$ AnglesOutgoing angle of brow tine (°) $355$ $108.8$ $10.0$ $82.4$ $133.8$ $0.1$ AnglesOutgoing angle of brow tine seen from signet (°) $355$ $-1.3$ $20.0$ $-46.9$ $46.8$ $-15.7$ AnglesOutgoing angle of tray tine (°) $355$ $-1.3$ $20.0$ $-46.9$ $46.8$ $-15.7$ AnglesOutgoing angle of tray tine (°) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ FormBay tine present (0/1) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ SplittingBay tine splitting (0/1/2) $276$ $0.0$ $0.1$ $0.0$ $1.0$ $10.4$ SplittingBrow tine splitting depth (0/1/2) $277$ $0.0$ $0.2$ $0.0$ $2.0$ $6.3$ SplittingBrow tine splitting depth (0/1/2) $350$ $0.1$ $0.3$ $0.0$ $2.0$ $6.3$ SplittingTray tine splitting depth (0/1/2) $352$ $0.1$ $0.3$ $0.0$ $2.0$ $4.5$ SplittingTray tine splitting depth (0/1/2) $352$ $0.1$ $0.3$ $0.0$ $2.0$ $4.5$ SplittingTray tine splitting depth (0/1/2) $352$ $0.1$ $0.5$ $0.0$ $2.0$ $4.5$	Bending	Tray time bend from top $(0/1/2)$	353	1.0	0.2	1.0	2.0	0.2
AnglesOutgoing angle of bay tine (°) $285$ $98.8$ $9.1$ $74.7$ $124.6$ $0.1$ AnglesOutgoing angle of brow tine (°) $355$ $108.8$ $10.0$ $82.4$ $133.8$ $0.1$ AnglesOutgoing angle of brow tine seen from signet (°) $355$ $-1.3$ $20.0$ $-46.9$ $46.8$ $-15.7$ AnglesOutgoing angle of tray tine (°) $355$ $116.9$ $8.0$ $96.3$ $153.2$ $0.1$ FormBay tine present (0/1) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ SplittingBay tine splitting (0/1/2) $276$ $0.0$ $0.1$ $0.0$ $1.0$ $10.4$ SplittingBrow tine splitting depth (0/1/2) $277$ $0.0$ $0.2$ $0.0$ $2.0$ $6.3$ SplittingBrow tine splitting depth (0/1/2) $350$ $0.1$ $0.3$ $0.0$ $2.0$ $6.3$ SplittingTray tine splitting (0/1/2) $352$ $0.1$ $0.3$ $0.0$ $2.0$ $4.5$ SplittingTray tine splitting (0/1/2) $352$ $0.1$ $0.5$ $0.0$ $2.0$ $4.2$	Angles	Outgoing angle of bay time from signet $(^{\circ})$	285	0.0	9.9	-26.3	31.0	1983.4
AnglesOutgoing angle of body line (*) $265$ $100$ $11$ $1210$ $011$ AnglesOutgoing angle of brow tine (°) $355$ $108.8$ $10.0$ $82.4$ $133.8$ $0.1$ AnglesOutgoing angle of brow tine seen from signet (°) $355$ $-1.3$ $20.0$ $-46.9$ $46.8$ $-15.7$ AnglesOutgoing angle of tray tine (°) $355$ $116.9$ $8.0$ $96.3$ $153.2$ $0.1$ FormBay tine present (0/1) $355$ $0.8$ $0.4$ $0.0$ $1.0$ $0.5$ SplittingBay tine splitting (0/1/2) $276$ $0.0$ $0.1$ $0.0$ $1.0$ $10.4$ SplittingBrow tine splitting depth (0/1/2) $277$ $0.0$ $0.2$ $0.0$ $2.0$ $10.4$ SplittingBrow tine splitting depth (0/1/2) $350$ $0.1$ $0.3$ $0.0$ $2.0$ $6.3$ SplittingTray tine splitting depth (0/1/2) $352$ $0.1$ $0.3$ $0.0$ $2.0$ $4.5$ SplittingTray tine splitting (0/1/2) $352$ $0.1$ $0.5$ $0.0$ $2.0$ $4.5$	Angles	Outgoing angle of bay tine (°)	285	98.8	91	74 7	124.6	0.1
AnglesOutgoing angle of brow tine ( $^{\circ}$ )355100.010.002.4155.00.1AnglesOutgoing angle of brow tine seen from signet ( $^{\circ}$ )355 $-1.3$ 20.0 $-46.9$ 46.8 $-15.7$ AnglesOutgoing angle of tray tine ( $^{\circ}$ )355116.98.096.3153.20.1FormBay tine present (0/1)3550.80.40.01.00.5SplittingBay tine splitting (0/1/2)2760.00.10.01.010.4SplittingBrow tine splitting (0/1/2)3500.00.20.02.010.4SplittingBrow tine splitting depth (0/1/2)3500.10.30.02.06.3SplittingTray tine splitting (0/1/2)3520.10.30.02.04.5SplittingTray tine splitting (0/1/2)3520.10.50.02.04.2	Angles	Outgoing angle of brow tine (°)	355	108.8	10.0	82.4	133.8	0.1
Angles       Outgoing angle of tray tine (°)       355       116       200       100       0.5       0.1       0.0       0.1       0.0       1.0       0.5       0.5       Splitting       Bay tine splitting (0/1/2)       276       0.0       0.1       0.0       1.0       10.4         Splitting       Bay tine splitting depth (0/1/2)       277       0.0       0.2       0.0       2.0       10.4         Splitting       Brow tine splitting (0/1/2)       350       0.0       0.2       0.0       2.0       6.3         Splitting       Brow tine splitting depth (0/1/2)       350       0.1       0.3       0.0       2.0       5.6         Splitting       Tray tine splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth (0/1/2)       352	Angles	Outgoing angle of brow tine (°)	355	-1.3	20.0	-46.9	46.8	-157
Form       Bay tine present (0/1)       355       0.8       0.4       0.0       1.0       0.5         Splitting       Bay tine splitting (0/1/2)       276       0.0       0.1       0.0       1.0       10.4         Splitting       Bay tine splitting depth (0/1/2)       277       0.0       0.2       0.0       2.0       10.4         Splitting       Brow tine splitting (0/1/2)       350       0.1       0.3       0.0       2.0       6.3         Splitting       Brow tine splitting depth (0/1/2)       350       0.1       0.3       0.0       2.0       5.6         Splitting       Tray tine splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth (0/1/2)       352       0.1       0.5       0.0       2.0       4.5	Angles	Outgoing angle of tray tine (°)	355	116.9	8.0	96.3	153.2	0.1
Splitting       Bay time splitting (0/1/2)       276       0.0       0.1       0.0       1.0       10.4         Splitting       Bay time splitting (0/1/2)       276       0.0       0.1       0.0       1.0       10.4         Splitting       Bay time splitting depth (0/1/2)       277       0.0       0.2       0.0       2.0       10.4         Splitting       Brow time splitting (0/1/2)       350       0.1       0.3       0.0       2.0       6.3         Splitting       Brow time splitting depth (0/1/2)       350       0.1       0.3       0.0       2.0       5.6         Splitting       Tray time splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray time splitting depth (0/1/2)       352       0.1       0.5       0.0       2.0       4.5	Form	Bay tine present (0/1)	355	0.8	0.0	0.0	10	0.1
Splitting       Bay the splitting (0/1/2)       277       0.0       0.2       0.0       2.0       10.4         Splitting       Brow tine splitting (0/1/2)       350       0.0       0.2       0.0       2.0       10.4         Splitting       Brow tine splitting (0/1/2)       350       0.0       0.2       0.0       2.0       6.3         Splitting       Brow tine splitting depth (0/1/2)       350       0.1       0.3       0.0       2.0       5.6         Splitting       Tray tine splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth (0/1/2)       352       0.1       0.5       0.0       2.0       4.2	Splitting	Bay time splitting $(0/1/2)$	276	0.0	0.4	0.0	1.0	10.4
Splitting       Brow tine splitting (0/1/2)       350       0.0       0.2       0.0       2.0       6.3         Splitting       Brow tine splitting depth (0/1/2)       350       0.1       0.3       0.0       2.0       6.3         Splitting       Tray tine splitting (0/1/2)       350       0.1       0.3       0.0       2.0       5.6         Splitting       Tray tine splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth (0/1/2)       352       0.1       0.5       0.0       2.0       4.5	Splitting	Bay time splitting denth $(0/1/2)$	270	0.0	0.2	0.0	2.0	10.4
Splitting       Brow tine splitting depth (0/1/2)       350       0.0       0.2       0.0       2.0       0.5         Splitting       Tray tine splitting (0/1/2)       352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth (0/1/2)       352       0.1       0.5       0.0       2.0       4.5	Splitting	Brow tine splitting $(0/1/2)$	350	0.0	0.2	0.0	2.0	63
Splitting       Tray tine splitting $(0/1/2)$ 350       0.1       0.5       0.0       2.0       5.0         Splitting       Tray tine splitting $(0/1/2)$ 352       0.1       0.3       0.0       2.0       4.5         Splitting       Tray tine splitting depth $(0/1/2)$ 352       0.1       0.5       0.0       2.0       4.5	Splitting	Brow tine splitting denth $(0/1/2)$	350	0.0	0.2	0.0	2.0	5.6
Splitting Tray time splitting depth $(0/1/2)$ 352 0.1 0.5 0.0 2.0 4.3 Splitting Tray time splitting depth $(0/1/2)$ 352 0.1 0.5 0.0 2.0 4.2	Splitting	Tray tine splitting $(0/1/2)$	352	0.1	0.3	0.0	2.0	2.5 4.5
	Splitting	Tray time splitting depth $(0/1/2)$	352	0.1	0.5	0.0	2.0	4.2

Brow tine = first tine; bay tine = second tine (bez tine); tray tine = third tine (trez tine)

# Table 4 Crown characteristics and description and descriptive statistics

Characteristics	Details	No. of antlers/ samples	Mean	SD	Min	Max	CV
Counts	Branching level and bifurcation number	350	30.56	7.33	22.00	56.00	0.24
Counts	Branching level (2–5)	350	2.72	0.65	2.00	5.00	0.24
Counts	Branching level 2, 2 bifurcations (%)	350	21.43				
Counts	Branching level 2, 3 bifurcations (%)	350	16.57				
Counts	Branching level 2, 4 bifurcations (%)	350	0.57				
Counts	Branching level 3, 3 bifurcations (%)	350	22.86				
Counts	Branching level 3, 4 bifurcations (%)	350	19.43				
Counts	Branching level 3, 5 bifurcations (%)	350	8.57				
Counts	Branching level 3, 6 bifurcations (%)	350	0.57				
Counts	Branching level 4, 4 bifurcations (%)	350	3.43				
Counts	Branching level 4, 5 bifurcations (%)	350	4.86				
Counts	Branching level 4, 6 bifurcations (%)	350	0.86				
Counts	Branching level 4, 7 bifurcations (%)	350	0.29				
Counts	Branching level 5, 5 bifurcations (%)	350	0.29				
Counts	Branching level 5, 6 bifurcations (%)	350	0.29				
Counts	Crown tines per branching	350	1.80	0.41	1.00	3.50	0.23
Lengths	Length of crown beams (mm)	633	109.19	50.98	16.23	299.22	0.47
Lengths	Length of crown tines (mm)	1061	195.55	77.75	12.79	480.15	0.40
Lengths	Length of crown beams (level 1; mm)	363	114.25	52.31	16.23	299.22	0.46
Lengths	Length of crown beams (level 2; mm)	232	104.56	48.78	17.27	266.46	0.47
Lengths	Length of crown beams (level 3; mm)	36	88.90	44.07	23.19	243.05	0.50
Lengths	Length of crown beams (level 4: mm)	2	93.28	65.44	47.00	139.55	0.70
Lengths	Length of crown tines (level 1: mm)	252	261.21	57.81	80.57	408.71	0.22
Lengths	Length of crown tines (level 2; mm)	503	196.38	68.81	27.63	480.15	0.35
Lengths	Length of crown tines (level 3: mm)	264	143.75	62.56	12.79	352.18	0.44
Lengths	Length of crown tines (level 4; mm)	40	119.66	52.12	24.30	259.20	0.44
Lengths	Length of crown tines (level 5: mm)	2	71.54	32.64	48.46	94.62	0.46
Distances	Distance tray tine base to crown base (circular arc; mm)	354	293.16	48.05	52.00	465.90	0.16
Distances	Distance tray tine base to crown base (secant; mm)	355	286.56	45.97	51.10	455.30	0.16
Form	Crown form 1 (%)	355	10.70				
Form	Crown form 2 (%)	355	2.82				
Form	Crown form 3 (%)	355	6.76				
Form	Crown form 4 (%)	355	0.28				
Form	Crown form 6 (%)	355	25.07				
Form	Crown form 7 (%)	355	25.92				
Form	Crown form 8 (%)	355	0.85				
Form	Crown form 9 (%)	355	0.85				
Form	Crown form 10 (%)	355	1.97				
Form	Crown form 11 (%)	355	1.69				
Form	Crown form 13 (%)	355	1.97				
Form	Crown form 14 (%)	355	5.35				
Form	Crown form 15 (%)	355	14.65				
Form	Crown height (mm)	353	333.27	61.41	150.14	496.71	0.18
Form	Crown length (mm)	353	336.07	82.08	134.22	633.49	0.24
Form	Crown width (mm)	353	210.32	74.64	0.00	455.73	0.35
Form	Crown tine kinks (%)	355	3.00		5.00		
Form	Crown lamellar joints (%)	355	11.00				
	······································						

Characteristics	Details	No. of antlers	Mean	SD	Min	Max	CV
Counts	Tine number $\geq 2 \text{ cm}$ (CIC)	355	7.53	1.57	3.00	14.00	0.21
Quality	Tine quality (CIC; 0/1/2)	355	1.18	0.45	0.00	5.00	0.38
Quality	Colour (CIC; 0/1/2)	355	1.16	0.40	0.00	2.00	0.35
Lengths	Beam length (CIC; mm)	353	931.13	97.99	640.00	1150.60	0.11
Circumferences	Lower beam circumference (CIC; mm)	355	145.63	13.93	101.30	217.80	0.10
Circumferences	Upper beam circumference (CIC; mm)	355	134.66	15.36	92.40	262.90	0.11
Quality	Pearls (CIC; 0/1/2)	355	1.15	0.40	0.50	5.00	0.35
Circumferences	Burr circumference (CIC; mm)	355	245.85	20.95	183.10	304.10	0.09
Counts	Number of crown tines (CIC)	355	4.62	1.21	1.00	9.00	0.26
Quality	Length of crown tines (CIC; 0/1/2)	355	2.00	0.05	1.00	2.00	0.03
Lengths	Brow tine length (CIC; mm)	350	355.20	58.24	223.40	940.80	0.16
Lengths	Bay tine length (CIC; mm)	279	274.53	92.19	0.50	511.80	0.34
Lengths	Tray tine length (CIC; mm)	352	350.87	71.64	162.20	539.80	0.20

 Table 5
 CIC characteristics and description and descriptive statistics

Brow tine = first tine; bay tine = second tine (bez tine); tray tine = third tine (trez tine)

characteristics (Table 5). Due to the high complexity and variety of features, abbreviations are deliberately omitted in the following.

Lengths, distances, circumferences, angles, bending, splitting and curvature were semi-automatically analysed in the antlers' 3D models as described in the following section.

#### Acquisition of detailed antler characteristics

A hand-held scanner *Artec Eva Lite* (Artec 3D, Luxembourg) was used to create 3D models of trophies and cast antlers. Artec Eva Lite is a portable white light scanner that works with an accuracy of up to 0.1 mm and a resolution of up to 0.5 mm. The scanner was connected to a standard notebook equipped with *Artec Studio 13 Professional* software. The antler was placed on a rotating table with lines and numbers for orientation. It was scanned from two different sides. The 3D models were finished in different consecutive steps using the same software. Errors bigger than 0.5 mm were sorted out, and background recording was deleted. Then, the 3D models were transferred to *CATIA V5* CAD software, where a total of 93 features was measured or calculated for each single antler.

An axis through the centre of the beam and each tine was virtually drawn as the basis for all measurements using the "splinefunction" of the CAD software (Fig. 1).

The base of each tine was defined as the point, where its virtual centre line crossed the centre line of the beam. The coordinates of *tine bases and tine tips* were used to determine distances between the tines at their base and the tip and between the base and tip of different tines and the crown base. They were also used to predict the length of tines. Each length was measured in three different ways: (i) along the central line as a circular arc from base to tip, (ii) as the direct line from base to tip (secant) and (iii) along the longer outer side of the tine (CIC). The relative length of brow (first tine), bay (second tine) and tray (third tine) was assessed as the *ratio* of the tine length and the main beam length (Fig. 2).

The maximal height of the circular segment represented by the tine, to the secant (line from tine base to tine tip), which is called the sagitta was used to quantify the curvature of brow, bay and tray tines. Accordingly, the curvature of the beam was determined measuring the sagitta to the secant (line from the signet to the crown base; Fig. 2).

*Outgoing angles* of brow, bay and tray tines were measured at their base, relative to the centre line of the beam



**Fig. 1** A virtual axis through the centre of the beam and each tine (orange line) as the basis for all measures. Black dots define the basis of each tine, where the centre line of the tine crosses the centre line of the beam



**Fig. 2** The lengths of tines were measured along the central line (orange) as a circular arc from base to tip, as the direct line from base to tip (yellow line; secant), and along the longer outer side according to CIC. The maximal height of the circular segment represented by the tine, to the secant (line from tine base to tine tip), which is called the sagitta (green line) was used to quantify the curvature of brow, bay and tray tines

(Supplemental Fig. 1). The beam angles at the bases of brow, bay and tray tines were also measured. Any angular measurements were done within the virtual 3D model, based on the central lines of beam and tines. *Bending* of the beam was evaluated in a semi-quantitative way from three directions (front, side, top), where no bending (0), single bending (1) or double bending ("S-shape") (2) was considered. Similarly, bending of the three main tines was examined from three directions (front, side, top). Local bends in the axis of beam and main tines were scored with 0 (no bend), 1 (slight bend) and 2 (pronounced bend).

*Circumferences* (and eventually *diameters*) of beam and tines were measured at different locations: at the signet and the burr, at the smallest circumference between tines for the beam and exactly halfway along the tines. The circumference of the signet was measured in the notch between signet and burr. Concavity/convexity of the signet was classified on a scale from -3 (concave) to +3 (convex). Splitting of the main tines was recorded, and the depth of the splitting was measured in mm.

The CIC characteristics (length of the main beam, brow tine, bay tine and tray tine, burr circumference, lower and upper circumferences of the main beam, number of tines  $\geq 2$  cm and crown tines  $\geq 2$  cm, length of crown tines, quality of colour, pearls and tips) were measured according to the CIC formula (Trense et al. 1981).

Splitting of the main tines was scored with 0 (no splitting), 1 (fork) and 2 (three tine tips). The quality of splitting was scored with 0 (no splitting), 1 (less than 2 cm deep splitting) and  $2 (\geq 2 \text{ cm deep splitting})$ .



**Fig. 3** The base of the crown was defined as the virtual junction of the central beam line with the central lines of the first two crown branches (red dot). Branching levels and bifurcations of the crown. Branching levels: 1 = red; 2 = green; 3 = blue; 4 = orange. Yellow dots: tips of free crown ends. Numbers: bifurcations 1 to 6, starting with the lowest branching level, front. In combination, the numbering leads to 22, 23, 34, 35 and 46 (branching level and bifurcation number)

# The crown

The base of the crown was defined as the virtual junction of the central beam line with the central lines of the first two crown branches (Fig. 3). This point was further addressed as the first branching level of the crown. Further up in both branches, the next bifurcation (with two or more new branches) defined the second branching level, and so on. The last branching level that could be found in the present study was level 5. Each bifurcation was additionally numbered in ascending order starting with the crown base (1) preceding to the next bifurcation of the front crown branch (2), to next bifurcation of the hind crown branch (3) and so on. The maximum number of bifurcations that was found in the present study was 7. Branching level (1-5) and bifurcation number (1-7) were combined (11, 22, 23, 24, 25, 33,..., 46, 47, 55, 56), where the first digit is the branching level and the second digit is the bifurcation number (Fig. 3). Any branching event could lead to two or more new branches. These branches could end further up as free tines (crown tines), or they could end in another branching; in the latter case, they were designated as crown beams. Numbers and lengths of crown beams and tines were measured. For statistical analysis, beams and tines were evaluated together and also separately according to their level. Crown tines were counted if (i) they were visible at all (number of crown tines) and if they were at least 2 cm long (CIC). When crown tines had kinks or lamellar joints, they were recorded. The shape of the crown was considered in 13 different forms (Supplemental Fig. 2). The percentages of crown forms were counted, and it was recorded, if different forms were available in the same stag, either in different years or at different sides of the antler. The height of the crown was measured from the crown base point to the tip of the highest crown tine (Supplemental Fig. 3). The crowns' length was defined as the distance between the two most distant crown tine tips in the same direction as the main tines (brow and tray). The crowns' width was measured as the distance between the most distant two crown tine tips vertically to the length (Supplemental Fig. 4).

#### Statistics

Statistical analysis was done with the program package IBM SPSS (V27) (Munich, Germany). Descriptive statistics were calculated including mean, standard deviation (SD), minimum and maximum. Coefficients of variation were calculated as SD/mean. Percentage values were calculated from binary data (present, absent), whereby variation was not considered.

Repeatability was calculated as the effect of the stag on the variability of antler characteristics (the amount of the total variance within the antler traits that is explained by the stag). High percentage of repeatability means low (intraspecific/interindividual) variance. Effects of stag, age, antler side (left or right) and the origin of the stag (6 distinct regions) on antler characteristics were calculated, applying a general linear model, where the distribution of characteristics (metric, ordinal or binary) was included.

The model is as follows:

$$Y_{ij} = \mu + \beta_{1age} + \beta_{2side} + R_i + S_{ij} + e_{ijk}$$

where  $Y_{ij}$  is the antler score of stag *j* from region *i*, *y* is the average trait score of the antler,  $\beta_{1age}$  is the fixed effect of the age (4 to 14 years),  $\beta_{2side}$  is the fixed effect of the side (left or right),  $R_i$  is the random effect of the region (1–6),  $S_{ij}$ is the random effect of the stag *j* from region *I* (1–35) and  $e_{ijk}$  is the residual variance.

Characteristics were sorted in descending order by their effect sizes and presented in separate figures with respect to repeatability (effect of stag on antler characteristics), age and antler side. The regions were not considered, because stag numbers in the different regions were not representative.

Subsequently, all characteristics were split into their components and the effects of the components on the variability of antler characteristics were estimated. For example, the feature length of tray tine was divided into the following components: *length*, *tray tine* and *tine*. Regression coefficients (*B*) for all components were calculated using multiple linear regression with simultaneous inclusion of all variables.

The regression model is as follows:

$$Y_{i} = \beta_{0} + \beta_{1}x_{i1} + \beta_{2}x_{i2} + \dots + \beta_{p}x_{ip} + e_{i}$$

where, for i = no. of observations,  $Y_i$  is the dependent variable (percentage of variance of antler characteristics explained by stag, age and side), xi is the explanatory variables (numbers, lengths, circumferences, distances, angles, curvature, bending, splitting, crown form, kinks, CIC, quality, crown level, crown volume (length, height, broad), signet, burr, beam, tines, brow, bay tine (bez tine), tray tine (trez tine), crown),  $\beta_0$  is the model constant,  $\beta_1 x_{i1} - \beta_{22} x_{i22}$  is the slope coefficients for each explanatory variable and  $e_i$ is the residual.

The respective regression coefficients were added to the model constant and presented together with their standard errors as a bar chart.

# Results

Antlers weighed between 1 and 4.4 kg. They had 3 to 12 tines, including 0 to 6 tines shorter than 2 cm (Table 1). The number of tines below 2 cm had the highest coefficient of variation.

Characteristics of burr and signet were available from 331 to 355 antlers. The diameter of the burr was  $245.85 \pm 20.95$  mm (Table 5), and that of the signet was  $184.8 \pm 18.8$  mm. Coefficients of variation were extremely low for burr and signet characteristics, except for the signet convexity (mean: 0.4; SD: 1.2; min: -3; max: 3).

Beam lengths differed between 67.5 and 119.8 cm (Table 3). Only 1.7% of the beams had a beam process. Some measures were only available, if the bay tine was present (n = 285) or not present (n = 69), as 20% of the antlers had no bay tine (Table 4). Beam kinks were regularly found in the region of the tray tine base. The degree of beam curvature had the highest coefficient of variation among the beam characteristics. More characteristics can be found in Table 4.

First hints on a higher variability of the crown characteristics were found with the coefficients of variation (Table 5), and 350 crowns were available. As any branching was characterised, starting from the level 1 (i.e. the first branching of the beam), up to 5 branching levels could be reached. The numbers of bifurcations realised on the respective level could be 2 to 7. On average, antlers reached 2.7 branching levels (2–5). Forty-three percent of antlers reached branching levels of 2 or 3. Higher branching levels were found to be more seldom. Some branching developed into crown beams which led to further branching or they ended directly as tines. One branching could lead to 1 to 3.5 tines. Altogether, 633 crown beams and 1061 crown tines were available for measuring. The length of the crown beams varied from 16 to 299 mm and the length of crown tines from 13 to 480 mm, depending on the branching level. Crown beams were reduced from 114 mm at level 1 to 93 mm at level 4. Crown tines were reduced from 261 mm (level 1) to 119 mm (level 4) and 72 mm (level 5; only 2 examples). These lengths showed high degrees in coefficients of variation.

The arrangement of the antlers' crown beams and tines at the different levels led to the distinction of 13 different crown forms (Supplemental file). Some forms that had been expected were not found among the samples. Forms 6 and 7 were the most frequent crowns, followed by forms 15 and 1.

The crown's volume of a single antler was characterised by its height, length and width which reached up to 49.7 cm, 63.3 cm and 45.6 cm, respectively. Crown tine kinks were found in 3% of the antlers, and 11% showed lamellar joints.

CIC characteristics of the two antlers on the skull were available in too low numbers. Thus, they were not taken into consideration. Besides tine quality, colour, pearls and bay tine length, these values had relatively low coefficients of variation (Table 5).

The mean repeatability of the individual antler characteristics, i.e. the characteristic's variance explained by the stag, was 44.3% (2.7–74.4%; Fig. 4). Zero to 36.4% of the characteristic's variation were explained by the age of the stag (mean: 6.9%). Only 0 to 2.5% (mean 0.3%) were explained by the side of the antler.

The highest repeatability was found for the distances between the tips of brow-crown junction, brow-tray junction, brow-bay junction, absolute and relative bay tine and tray tine lengths (CIC) and the number of tines above 2 cm (CIC). The highest variability with no repeatability was found for the existence of kinks within crown tines. The constancy of most crown forms and available branching levels had also a low repeatability as they varied clearly with the stags' age. All antler characteristics sorted by repeatability are shown in (Fig. 4).

If the individual characteristics are broken down into their components, repeatability was significantly higher when numbers, curvature, lengths, circumferences, the crown's outreach, distances and forms were considered, while considering other characteristics of the crown, the branching level and the existence of kinks led to significantly decreasing effects on repeatability (Fig. 5). Measures in the areas of tray and bay tines also increased repeatability. As an example, bay tine lengths (CIC) were similar in all antlers of a distinct stag, while they differed extremely between the stags (Fig. 6). In fact, the length varied between 2.6 and 41 cm. The 95% confidence intervals of different individuals mostly showed only a slight overlap. Pairwise significances between different stags are not presented, but after Bonferroni correction, 45% of all pairwise comparisons were statistically significant.

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Effects of the age were especially visible for burr and signet circumference, direct or indirect length of the brow tine, where 28 to 36% of variance were explained. The stags' age had no effect on some crown forms, brow tine bending, splitting and other characteristics (Fig. 7).

Circumferences and the existence of branching levels were more greatly affected by age than by other characteristics, while crown characteristics, counted numbers, signet, bay tine characteristics, bending and splitting were least affected by age (Fig. 8).

Only 0 to 3% of variation were explained by the antler side. The highest effects of the side were found for crown length, some angles and bends (Figs. 9 and 10).

The overall model explained 51.2% of the variance of antler characteristics (between 3.7 and 83%; Fig. 10). Burr and signet diameter/circumference, bay tine length, antler weight, beam length and many more characteristics had the highest coefficients of determination. Crown form including realised branching levels showed the highest degrees of variation that could not be explained by any of the studied effects.

Characteristics based on crown width, circumferences, lengths, curvatures, distances and numbers had significantly higher coefficients in multiple regression analysis, and any other crown characteristics, including the realised branching levels, had significantly lower coefficients than other characteristics (Fig. 10).

Eleven antler characteristics, seven of them defined by CIC, are frequently used in other studies. Five to 68 of the characteristics measured in the present study had higher repeatability (Fig. 11). Among them, the number of tines (according to CIC) had the highest repeatability. Only brow tine circumference, bay tine length (CIC), the ratio of bay tine length to beam length, the distance between brow tine tip and tray tine tip and the distance between brow tine tip and crown base had a higher repeatability.

# Discussion

Constant antler characteristics are of great importance for the correct identification of individual deer and for a wide variety of scientific studies. Thus, traits with low variability could be used to more accurately estimate gene-environment interactions and genetic principles of antler development than those with high variation. Studies on the phylogenetic evolution of red deer (Samejima and Matsuoka 2020; Heckeberg et al. 2022) would also benefit from distinguishing traits of high from those of low variability and using them in a more targeted manner. Early facts on antler tine anatomy, homology and terminology can be found in Brooke (1878) and Pocock (1933). Antlers are generally considered relatively constant over time in an individual (Azorit et al. 2002; Fierro et al. 2002; Garcia et al. 2002; Kruuk et al. 2002), especially

	Distance brow tine tip to crown base (mm)	
	Distance brow tine tip to tray tine tip (mm)	
	Ratio bay tine length to beam length	
	Bay tine length (CIC; mm)	
	Brow tine circumference (mm)	
	Tine number $\ge$ 2 cm (CIC)	
	Bay tine length (circular arc; mm)	
	Ratio tray tine length to beam length	
	Tray tine length (CIC; mm)	
	Bay tine length (secant; mm)	
	Tray tine splitting (0/1/2)	
	Distance brow tine base to bay tine base (circular arc; mm)	
	Distance brow tine base to bay tine base (secant; mm)	
	Degree of curvature (hight of circular segment) of beam (mm)	
	Tray tine circumference (mm)	
	Tray tine length (secant; mm)	
	Bay tine circumference (mm)	
	Degree of curvature (hight of circular segment) tray tine (mm)	
	Tray tine length (circular arc; mm)	
	Distance bay tine tip to tray tine tip (mm)	
	Beam length (CIC; mm)	
	Beam length (central line; mm)	
()	Number of crown tines (CIC)	
stic	Distance bay tine base to tray tine base (circular arc; mm)	
teri	Bay tine bend from side $(0/1/2)$	
rac	Distance brow tine tip to bay tine tip (mm)	
cha	Distance bay tine base to tray tine base (secant; mm)	
ler	Degree of curvature (hight of circular segment) bay tine (mm)	
Ant	Number of tines < 2 cm	
	Upper beam circumference (CIC; mm)	
	Smallest circumference between brow tine and bay tine (mm)	
	Outgoing angle of bay tine (°)	
	Signet convexity	
	Outgoing angle of brow tine seen from signet (°)	
	Tray tine splitting depth (mm)	
	Crown length (mm)	
	Lower beam circumference (CIC; mm)	
	Bay tine present (0/1)	
	Distance brow tine base to tray tine base (secant; mm)	
	Brow tine length (circular arc; mm)	
	Distance brow tine base to tray tine base (circular arc; mm)	
	Circumference between antier base and brow tine (mm)	
	Antier weight (g)	
	Outgoing angle of brow tine (mm)	
	Outgoing angle of trou tine (°)	
	Ourgoing angle of tray tine (1) Room kink at tray tine base (0/1/2)	
	Dealli Kilik at tray time base (U/1/2) Patio brow time length to been length	
	Raw tine head from top (0/1/2)	
	Crown hight (mm)	
	Distance tray tine tin to crown high (mm)	
	Brow tine length (secont: mm)	
	blow the length (seedif, iiiii)	0 5 10 15 20 25 30 35 40 45 50 55 60 65 70
		Repeatability (%)

Fig. 4 Repeatability expressed as the share of interindividual variance. Brow tine=first tine; bay tine=second tine (bez tine); tray tine=third tine (trez tine)



Antler characteristic

Fig. 5 Effects of different antler trait components on the variance of antler characteristics explained by the stag (repeatability), shown as the regression coefficient (*B*) expressed as a positive or negative deviation from the mean repeatability of 40.5%. \**P*  $\leq 0.05$ ; \*\**P*  $\leq 0.01$ ; \*\*\**P*  $\leq 0.001$ . High percentage of repeatability means low (intraspecific/interindividual) variance



antler weight and length, and the number of tines is used to address individuals for hunting and selecting purposes. The issues raised in this context, which are estimated on the basis of antler shape, are extraordinarily diverse. However, the present study shows a considerable variation in antler traits among individuals from year to year. The repeatability of antler characteristics has been studied mostly in only a few traits. It ranged from 51% (Peters et al. 2022, free range), 53% (present study), 57% (Kruuk et al. 2002, free range), 64% (Van den Berg and Garrick 1997, captive) and 75% (Bartos et al. 2007, captive) for antler weight in red deer and 75.2% (Bartos et al. 2007) and 61% (present study) for antler length, respectively. Antler length repeatability ranged from 59 to 82% for white-tailed deer (Lukefahr and Jacobsen 1998; Foley et al. 2012). In the present study, the assumption of relatively high repeatability for weight and length as well as for end numbers (Bartos et al. 2007: 70.1% vs. 68% in the present study) was confirmed, as is the markedly high variability of crown characteristics. However, among the crown characteristics, their spatial extent or outreach, in particular the length of the projection of the crown of the individual cast antler in three-dimensional space, was found to be remarkably constant (repeatability 65%), a characteristic not previously considered in other studies. The number of crown tines also showed high repeatability (59.7%), especially when considering adult deer between 5 and 14 years of age, as in the present study (Mysterud et al. 2005; Martínez Salmerón 2014). The high agreement of the values of essential characteristics with the results from various other studies shows that the current study is built on a solid database.

Repeatability of antler characteristics of the present study can be compared especially well with the study by Peters et al. (2022) which was based on 10 antler characteristics. Repeatabilities (Peters et al. 2022 vs. this study) of tray



**Fig. 6** Mean and 95% confidence intervals of bay tine lengths (CIC) in the different stags. Bay tine: 2nd tine; bez tine

length (66.1% vs. 65.0%), upper beam circumference (63.7% vs. 58%), antler weight (51.4% vs. 53%), coronet circumference (55.4% vs. 45%), lower beam circumference (48.3% vs. 54.4%), distances between coronet and brow, brow and tray (55–56% vs. 45–74%), brow length (48.1% vs. 47%) and form (number of crown tines) (54.1% vs. 59.7%) corresponded very well, except for antler length (38.5% vs. 61%), although the higher values corresponded well with other data from *Cervidae* (Lukefahr and Jacobsen 1998; Foley et al. 2012). Additionally, the present study identified some characteristics with even higher repeatability of 67 to 74% that might be useful for future research.

Variation in antler characteristics increased to a large extent from proximal to distal depending on the stag's age, but also unsystematically, randomly. Repeatability was highest for the positions and distances between the bases of brow, bay and tray tine on the beam and for the lengths and circumferences of bay tine, tray tine and beam and the tine number. These characteristics were especially suitable to identify individual stags. The number of tines and lengths of tray tine were also investigated in other studies (Lukefahr and Jacobsen 1998; Bartos et al. 2007; Foley et al. 2012). Only four to 22 of the 125 characteristics of the present study had a higher repeatability than these two characteristics. However, 24 to 68 of the 125 characteristics of the present study showed a higher repeatability when compared to the remaining nine characteristics that are frequently used in other studies. Thus, it might be interesting to include those with the highest repeatability in further studies or field work,

where unsystematic variation of characteristics might reduce information values, e.g. in genetic studies.

#### Effects of the stag age on antler characteristics

Strength, length and end richness of antlers increase rapidly with age at first, but only slowly from age 7 to 8 years, and the strongest antlers develop between ages 8 and 14 years (Garcia et al. 2010). Thereafter, antlers regress, especially in terms of their end richness and the expression of the branches (Montoya 1999; Carranza 1999; Azorit et al. 2002; Garcia et al. 2010). The weight, circumference and length of the main beam decrease only slightly (Bokor et al. 2013). The number of tines is subject to marked variation. It can range from 2 to 12 tines in 2-year-old stags and from 2 to 16 tines in 6–12-year-old stags (Mysterud et al. 2005; Martínez Salmerón 2014). The most end-rich antlers occur at 8 to 9 years of age (Martínez Salmerón 2014). These findings were also true for the current study.

Degmečić and Florijančić (2014) were particularly interested in the similarity of antlers in animals under and over 5 years of age, and they described a significant developmental jump. Thus, we excluded the younger age classes for the present study. Therefore, in principle, only a few antlers of the young age class were collected (but not included into analysis). Antlers increase markedly in mass, length and expression with age until 8 to 10 years of age (Lockow 1991; present study). In some characteristics, repeatability could be increased, if the age of the stag was known (Ludwig and



Fig. 7 Percentage of variance of anther traits explained by the age of the stag at casting. Brow tine = first tine; bay tine = second tine (bez tine); tray tine = third tine (trez tine)



Coefficient of determination by age (%)

Fig. 7 (continued)

**Fig. 8** Effects of different antler trait components on the variance of antler characteristics explained by age. This figure shows the regression coefficient (*B*) in the form of a positive or negative deviation from the mean variance explained by the age of the stag at casting (5.6%). \**P* ≤ 0.05; \*\**P* ≤ 0.01; \*\*\**P* < 0.001



Vocke 1990; Drechsler 1992; Clements et al. 2010). This applies to the circumference/diameter of burr and signet; the lengths and circumferences of beam, brow tine, bay tine and tray tine; and the antler weight. Burr and signet and length and circumferences of beam, brow and bay tine and the antler weight are especially dependent on the stag age. Other characteristics that changed clearly with age were the pearls, tine quality and colour according to CIC.

# Effect of the side on antler characteristics

The vanishingly small effect of the side on the expression of the characteristics is well known (Mateos et al. 2008; Schoenebeck et al. 2013). Only for the crown shape, numerous asymmetries could be detected. Stronger expressions could be observed in the same stag on the left as well as on the right side. Only in one stag, all traits examined in lateral comparison were always greater on the right than on the left. Such a preference of the right antler side was also described in the literature (Alvarez 1995; Martínez Salmerón 2014).

#### Effect of the stag's origin on antler characteristics

The origin of the stags was only considered as a random effect, since the selection of the animals in the field was not done deliberately to estimate differences and effects on antler characteristics in this regard. Such origin effects have been described in detail in the literature and explained by



Fig. 9 Percentage of variance of antler traits explained by the side of the antler. Brow tine=first tine; bay tine=second tine (bez tine); tray tine=third tine (trez tine)



Coefficient of determination by antler side (%)

Fig. 9 (continued)



genetic differences and environmental factors (Lowe 1971; Mitchell 1967; Mitchell et al. 1986; Beccu 1989; Mattioli 1993; Bokor et al. 2013; Mattioli and Ferretti 2014).

#### Number of tines

The current study confirms that the number of tines is not a suitable feature for age estimation, especially between 5 and 14 years (Clutton-Brock et al. 1980; McCorquodale et al. 1989; Azorit et al. 2002; Gaspar-López et al. 2010; Šmehýl et al. 2018; Mysterud et al. 2005; Drechsler 1992). The effect of age also did not play a significant role in the number of additional tines (<2 cm).

The occurrence of beam processes was explained to a considerable extent by the stag, but only a few deer actually

had beam processes every year. Thus, they can actually only serve to identify stags to a limited extent. Comparable data are not available.

# Burr

Burr and signet were inevitably particularly constant characteristics within a stag. The strong age influence of burr circumference can be explained by the fact that this characteristic is predetermined by the burr diameter, which shows a positive correlation with age up to the age of 13 (Drechsler 1992). The results for burr circumference according to CIC are also consistent with the literature (Fierro et al. 2002; Bokor et al. 2013). That older stags have more concave signets than young ones because they Fig. 11 Relative repeatability of the most frequently used antler characteristic related to the characteristics of the present study. Brow tine = first tine; bay tine = second tine (bez tine); tray tine = third tine (trez tine). High percentage of repeatability means low (intraspecific/interindividual) variance



Frequently used characteristics

shed their antlers earlier (Gaspar-López et al. 2010) was confirmed by our results.

#### Beam

The age-dependent increase in antler weight was consistent with literature findings (Clutton-Brock 1982; Clements et al. 2010; Drechsler 1992; Bokor et al. 2013). However, in contrast to Šmehýl et al. (2018), a regress of weight was observed as early as 14 years of age. Beam length results also agreed well with literature data (Ludwig and Vocke 1990; Drechsler 1992; Bokor et al. 2013; Šmehýl et al. 2018).

Also, characteristics of the lower beam and main tines showed a relatively high constancy of expression. The beams of older stags should be more curved distally than those of younger stags. This assumption was confirmed in our study, in agreement to Martínez Salmerón (2014). The curvature of the main beam has been found to be a highly constant feature and is therefore suited for distinguishing stags from each other.

# **Main tines**

Consistent with the literature, there was a strong age dependence of the lengths of the brow tine and tray tine according to CIC (Drechsler 1992; Bokor et al. 2013). The greater curvature of brow tine and tray tine in older stags was consistent with the results of Martínez Salmerón (2014).

The distances between the bases of the main tines hardly changed with age. This finding was also consistent with the results of other investigators (Fierro et al. 2002). In contrast, the fact that the tines attach more proximally at the beam with age (Martínez Salmerón 2014; Lehmann 1959) could not be confirmed with our study. However, such differences between studies may be due to different genetics and origin of the stags studied.

According to Martínez Salmerón (2014), brow tine and tray tine are less curved in younger deer than in older ones. Such age dependence could not be confirmed with the present study. This discrepancy indicates the possibility of existing differences between different red deer subspecies. Further studies are needed to conclusively resolve this issue. Bay tines may be absent or present in a deer at different time points. They occur more frequently in older stags (Fierro et al. 2002; Azorit et al. 2002; Martínez Salmerón 2014), which is also largely consistent with the current study. Nevertheless, bay tine characteristics showed a relatively high repeatability with only small age effects. Thus, there appear to be individuals with predisposition and those without predisposition to bay tines, although the penetrance of the trait does not reach 100%. It is thought that a correlation between the lower beam circumference and the occurrence of bay tines exists. However, the present study could not confirm such a correlation in the present samples.

The curvature of the main tines is variable due to its great age and origin dependence, and consequently, it is less suitable to distinguish stags from each other in practice. These results are consistent with those found in the literature, which indicate that the brow tine and tray tine are straighter in younger stags and more curved in older ones (Martínez Salmerón 2014).

It is often assumed that the presence of a divided brow tine and tray tine is dependent on age. The present study, however, shows that the division of the brow tine is highly dependent on the individual and little on age. In the case of tray tine division, a strong dependence on origin was prominent, which, in turn, may have environmental or genetic causes.

#### Crown

The highest variabilities were found for the architecture of the crown, including kinks, branching levels and form which changes dramatically from year to year and even between sides. Thus, crown parameters can hardly be used if individuals have to be identified (Azorit et al. 2002; García et al. 2002). This aspect should also be considered with regard to studies on historical and prehistoric antlers. The only exception is the number of crown tines (25/125), crown length (41/125) and crown height (57/125). The number of crown tines (CIC) was employed in other studies, and the outreach of the crown in single cast antlers has not been described so far. Repeatability of crown characteristics could also not be improved, if the age was considered, because they could change dramatically from year to year.

The appearance of the crown is also described in the literature as highly diverse and variable, apart from the number of crown tines (Azorit et al. 2002; García et al. 2002; Martínez Salmerón 2014), and only few comparable studies are available. Environmental factors and age, in particular,

are considered to be causes of the high variability in crown shape (Martínez Salmerón 2014). In our own study, however, age showed only minor effects on crown shape. Different authors report differences in the onset of the reduction of the number of crown tines, which already occurred at 10–12 years of age (Ludwig and Vocke 1990; Martínez Salmerón 2014) or only at an age of 14 years (Azorit et al. 2002; present study).

About 60% of the stags had asymmetric crown forms, i.e. different forms on the right and left sides in the same year. Since the same genes are influencing antler development in both sides, left–right asymmetry does not seem to be genetically influenced. If the crown was symmetrical in shape, it was mostly step crowns or branch crowns. These were also the most common, along with crowns with a single front end and multiple forked rear tines. Most stags exhibited 4 to 7 different crown shapes during the life span studied. Different crown shapes occurred more frequently at differing ages. There was no general trend towards more or less different crown shapes with increasing age.

The pronounced variation in the results of different studies is based on the examination of different red deer populations, the inclusion of free-living animals and of farmed deer, the comparison of cast antlers and trophies and, last but not least, on different habitats, whereby the influences are overlapping and fluid. In particular, factors such as population density, food supply and nutrient supply (Lukefahr and Jacobson 1998), but also climate (Smith 1998) and rainfall, are cited here (Kruuk et al. 2002; Azorit et al. 2002; Peláez et al. 2018). Supplemental winter feeding improves antler growth (Hamilton and Suttie 1983; Kozak et al. 1994), and mild winters have a positive effect on tine number (Smith 1998; Degmečić and Florijančić 2014). Habitat improvements are known to have a positive effect on crown tine number (Mattioli et al. 2003; Mattioli and Ferretti 2014). That the number of crown tines reached higher repeatabilities in the present study, in contrast to other studies (Drechsler 1992; Garcia et al. 2010; Mysterud et al. 2005), suggests that there are relatively constant environmental conditions in the study area. At the same time, the current data confirm that crown tines are also not a good indicator for age determination (Drechsler 1992; Garcia et al. 2010; Mysterud et al. 2005).

# Conclusions

The reliability of the expression of antler characteristics, independent of age, side or random processes, is of great importance for the characterisation of individual stags in practice and research. The present study reveals a pronounced agreement in 11 antler features frequently used by other studies. However, several of the remaining 105 characteristics examined were less variable and thus achieved a higher repeatability. Other characteristics were more closely correlated with the age. In larger studies, it is hardly possible to characterise the antlers as comprehensively as in the present study. The presented results facilitate the reasonable selection of phenotypes that are as constant as possible for studies with high animal numbers (e.g. genomic studies), but also for studies with limited animal numbers (e.g. taxonomic studies) and practical questions with the need for detection and selection of individuals. Additionally, some assumptions about the constancy and variability of antler traits could be confirmed or rejected in the context of the studied stag cohort.

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Author contribution KB collected the samples, elaborated the 3D technology and recorded the antler characteristics. KB also took the photos. HW performed the laboratory tests. GR performed the statistical analysis and prepared the texts. All authors reviewed the manuscript.

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**Data availability** The datasets generated during and/or analysed during the current study are available from the corresponding author on reasonable request.

#### Declarations

Ethics approval No animal experiments were performed in the present study. Only samples of stags shot and cast antlers already collected before the study, by authorised persons during legalised hunting and collecting within the framework of red deer management, were used. No animals were killed specifically for the study. No living animals were sampled, and no cast antlers were sought or collected for the study.

Conflict of interest The authors declare no competing interests.

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