REVIEW ARTICLE



Performance prediction of full-scale ship and analysis by means of onboard monitoring (Part 1 ship performance prediction in actual seas)

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Abstract

In recent years, it has become important to evaluate whether ship propulsive performance achieves the design performance not only in a calm sea condition but also in a seaway. Various on-board monitoring systems have been developed and fitted on-board to check the performance of ships in a seaway. The evaluation can also be fed back to a new ship design. A method for prediction of ship performance in actual seas based on a physical model is described here. Prediction of steady forces in waves, wind forces, drift forces, and steering forces is described from the viewpoint of accurate practical prediction. The prediction of the engine operating point in winds and waves is also treated here. Examples of these prediction methods are illustrated. Performance analysis by an on-board monitoring system using the performance prediction method discussed here is described in the Part 2 of this paper.

Keywords Added resistance in waves \cdot Decrease of ship speed \cdot Fuel consumption \cdot Directional spectrum \cdot Engine operating point \cdot Actual seas

1 Introduction

To reduce the greenhouse gas emissions and fuel consumption of ships, improvement of the hull form and the power plant system has been strongly demanded. For this reason, it has become more important to confirm whether propulsive performance achieves the designed performance not only in a calm sea condition, but also in a seaway. The evaluation can also be fed back to a new ship design.

Research on the prediction of ship performance in actual seas has been summarized in many symposiums as technical progress (for example, [1-11]). Studies of performance prediction in actual seas have focused on not only short-term prediction, but also long-term prediction. Thus far, the theoretical frame of the prediction method has reached maturity, and the predicted data can be compared with the ship-scale data monitored on-board.

² Technical Research Center, Japan Marine United Corporation, Mie, Japan As ship performance in actual seas includes a very wide range of contents, the meaning of ship performance in actual seas should be clarified first.

According to Naito [9], ship performance when a ship is navigating in a seaway can be categorized as propulsive performance, safety performance, seakeeping performance, and manoeuvering performance. Among these, propulsive performance in actual seas is treated here, since it affects the evaluation of greenhouse gas emissions and fuel consumption of ships. If the weather condition is relatively mild, nominal speed loss occurs due to external forces by winds and waves. On the contrary, under a heavy weather condition, the master gives instruction to reduce speed and change heading deliberately to keep the safety of the crew, cargo and ship itself. The frequency of occurrence of both situations depends on the ship size and weather conditions. As Tasaki and Fujii [5] have pointed out, a weather condition of 6 or 7 on the Beaufort scale of wind (hereafter called BF) will not force the master to order deliberate speed reduction or deliberate heading change in an ocean-going ship. From the long-term statistics of ocean waves, the occurrence probability of BF7 and under accounts for the majority of weather conditions. Figure 1 [12] shows an example of observed frequency of encounter weather. It shows that ships are operated in mild weather.

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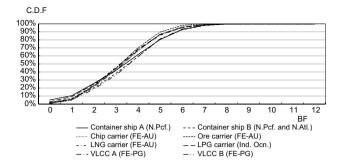


Fig. 1 Cumulative distribution of Beaufort scale [12]

An important classification is made by Hirayama [13]: average weather, which represents mild weather, is determined by ocean statistics, whereas heavy weather is defined by seakeeping performance.

Many experiments and theoretical studies have been carried out so far in connection with ship performance in the mild weather condition. This performance is called ship performance in actual seas in the narrow sense, and is distinguished from ship performance in the heavy weather condition [6], where seakeeping performance will take precedence over propulsive performance. Many evaluations of propulsive performance considering nominal speed loss have been carried out, and the encountered weather is mostly under BF7. The ship performance treated in this paper is based on ship performance in actual seas in the narrow sense.

With respect to ship performance in actual seas, shipscale performance evaluations based on model tests and theoretical calculations can be compared with abstract logbooks. However, sufficient investigations have not yet been carried out by comparison with on-board monitoring data.

Conventionally, an abstract logbook has been widely used as the report of a voyage. The logbook contains a record of the voyage track, engine operating condition, and weather condition. However, because data are recorded only once a day at noon, the number of data is limited and the weather condition may not represent the whole day. Thus, it is not suitable for comparison of the estimated performance and reported data.

Instead of the abstract logbook, an on-board monitoring system has been developed and diffused recently. Using this system, it is possible to make comparisons between the estimated performance and measured data in various situations.

In this paper, a prediction method for performance in actual seas is described. Performance monitoring and analysis results using the prediction method are described in Part 2 of the concurrent paper. Propulsive performance in actual seas by the prediction method and by monitoring data is compared and discussed.

2 Performance prediction

2.1 Method of performance prediction

Ship performance is a very diverse term, but in this paper, ship speed, engine power, and fuel consumption are treated. The prediction method should be a sufficiently accurate, robust, and reliable one from the practical point of view.

In actual seas, ship speed, engine power, and fuel consumption suffer not only the effects of winds and waves, but also the effects of drift motion and steering. In a heavy weather condition, exceeding the engine torque limit is avoided. Consequently, engine revolution is decreased in such cases. Although ocean currents and tidal currents cause changes in ship speed over ground, the current effect can be excluded, since the ship speed through water is used to evaluate ship performance.

An example of a flow diagram of performance prediction is shown in Fig. 2. In Fig. 2 corresponding section, in which the formulation is described is written; e.g., S.2.2 for Waves. The left column is a typical procedure that has been used in performance prediction in a calm sea condition. The decrease of ship speed varies with the operating mode of the main engine governor. A schematic diagram is shown in Fig. 3. Here, *P* is main engine power, *V* is the ship speed through water, V_0 is the ship speed in calm sea and V_{w1} , V_{w2} are the ship speed in actual seas in different governor control modes. In addition, the decrease of ship speed is often evaluated under the constant power of main engine for ease of understanding.

Coordinate system for solving ship performance in actual seas is shown in Fig. 4. The origin of the coordinate system is taken as the ship's center of gravity *G*.

The equilibrium equations of the forces are set up on the basis of the ship's course $(\bar{X}, \bar{Y}, \bar{N})$. At the condition of constant frequency of engine revolution, for example, the unknowns are the ship speed (V), the drift angle (β), and the rudder angle (δ). The unknowns are solved numerically.

The equilibrium equations for longitudinal, lateral and yaw direction are shown in Eq. 1 to 3:

$$\bar{X} = X\cos\beta + Y\sin\beta = 0 \tag{1}$$

$$\bar{Y} = X\sin\beta - Y\cos\beta = 0 \tag{2}$$

$$\bar{N} = N = 0 \tag{3}$$

with

$$X = -R_t(V) + (1 - t)X_P(N_P, V) - \Delta R_{drft}(\beta) - \Delta R_{rud}(\beta, \delta) - \Delta R_{wind}(U_r, \gamma_r) - \Delta R_{wave}(V, \beta; H, T, \theta)$$
(4)

$$Y = Y_{drft}(\beta) + Y_{rud}(\beta, \delta) + Y_{wind}(U_r, \gamma_r) + Y_{wave}(V, \beta; H, T, \theta)$$
(5)

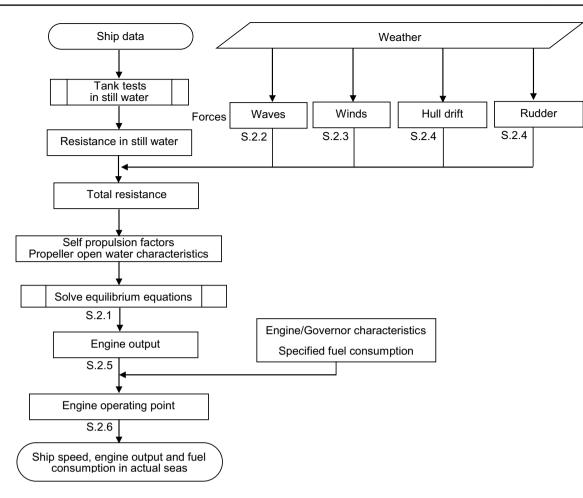
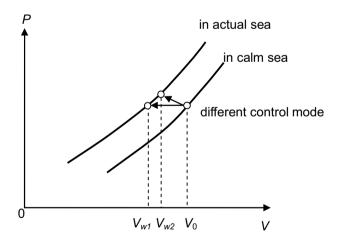


Fig. 2 Flowchart for prediction of ship performance in actual seas



 $\begin{array}{c|c} Y & \overline{Y} \\ \hline Y \\ \hline Y$

Fig. 4 Coordinate system

Fig.3 Decrease of ship speed in actual seas by different governor control modes

$$N = N_{\rm drft}(\beta) + N_{\rm rud}(\beta, \delta) + N_{\rm wind}(U_{\rm r}, \gamma_{\rm r}) + N_{\rm wave}(V, \beta; H, T, \theta)$$
(6)

where R_t is resistance in still water, X_P is propeller thrust, $X_{drft} = -\Delta R_{drft}, Y_{drft}, N_{drft}$ are hydrodynamic forces and moment due to drift motion, $X_{\rm rud} = -\Delta R_{\rm rud}, Y_{\rm rud}, N_{\rm rud}$ are rudder forces and moment, $U_{\rm r}$ is relative wind speed, $\gamma_{\rm r}$ is relative wind direction (0° is defined as head winds), *H* is the significant wave height, *T* is the mean wave period, θ is the primary wave direction (0° is defined as head waves), $X_{\rm wind} = -\Delta R_{\rm wind}, Y_{\rm wind}, N_{\rm wind}$ are wind forces and moment, $\Delta R_{\rm wave}, Y_{\rm wave}, N_{\rm wave}$ are added resistance, steady sway force, and steady yaw moment in short crested irregular waves, N_P is the frequency of propeller revolution, and 1 - t is thrust deduction coefficient.

2.2 Prediction of added resistance in waves

Added resistance in waves is defined by the difference between the mean resistance value in waves and that in still water. Added resistance in waves is calculated by the component of the radiation effect, diffraction effect, and wave reflection, which are related to the hull form above water.

Ocean waves have irregularities, and these can be expressed in short crested irregular waves by superposition of regular waves having frequency and direction distributions.

According to the theory of small amplitude ship waves, added resistance in regular waves (R_{AW}) is proportion to the square of the wave amplitude (ζ_a). Added resistance in short crested irregular waves (ΔR_{wave}) is calculated by Eq. 7 with a direction spectrum (*E*):

$$\Delta R_{\text{wave}}(H, T, \theta; V, \beta = 0)$$

$$= 2 \int_{0}^{2\pi} \int_{0}^{\infty} \frac{R_{\text{AW}}(\omega, \alpha; V, \beta = 0)}{\zeta_{a}^{2}} E(\omega, \alpha; H, T, \theta) d\omega d\alpha$$
(7)

where ω is the angular wave frequency and α is the encounter angle between the ship's heading and component waves. The relationship between the ship's heading and wave direction is illustrated in Fig. 5, where head waves are defined as 0°.

Many theoretical calculation methods for added resistance in waves have been developed, such as the slender ship theory, three-dimensional panel method, and CFD calculation. These are summarized in Table 1 [14]. The most widespread and practical application in a number of methods is based on Maruo theory [15], where the ship motion is calculated by the strip method and practical correction in short waves is applied.

The strip method agrees relatively well with the experimental values despite the simplicity of the theory, and many ship designers use it in their ship design routine. However, two points related to application should be considered. The first is the treatment of short waves. In relation with the frequency spectrum of ocean waves, the contribution of the added resistance in short waves becomes dominant with increasing ship size. Thus, the accuracy of added resistance in short waves is very important. The second is the treatment of the influence of the hull form above the water surface,

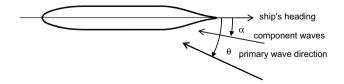


Fig. 5 Ship's heading and wave direction

since most of the present theoretical methods cannot evaluate the hull form above the water surface.

To solve the first problem, Fujii-Takahashi [16] introduced a semi-empirical correction in short waves for blunt ships. For the second problem, Tsujimoto et al. (hereafter called the NMRI method) [17] integrated the results of tank tests in short waves in calculations. This method not only improves the accuracy of the added resistance in short waves, but can also reflect the hull form above the water surface. The required tank tests are performed at only one frequency with three or more ship speeds, since in short waves, there is almost no ship motion and the frequency response of the added resistance is almost constant. Because the effect of the advance speed is important for the prediction, procedures to determine the coefficient of advance speed of added resistance in short waves are prescribed, as shown in Fig. 6. The coefficient of advance speed of added resistance in short waves (α_{II}) is fitted as proportional to the Froude number (F_r) passing through the origin. An example is shown in Fig. 7, where the tank tests in regular head waves ($\alpha = 0^{\circ}$) are carried out at a wave length/ship length ratio (λ/L_{nn}) of 0.3, where L_{pp} is the ship length between perpendiculars.

For application to other wave directions, the empirical formula shown in Fig. 8 has been devised [18], where B_f is the bluntness coefficient calculated by the water plane shape and wave direction.

For the semi-empirical correction in short waves, the coefficient of advance speed in short waves ($C_{\rm U}$) is obtained by the tank tests in short waves or the empirical formula.

The coefficient of advance speed in short oblique waves $C_{\rm U}(\alpha)$ is calculated by Eq. 8:

$$C_U(\alpha) = \operatorname{sgn}\left(B_f(\alpha)\right) \cdot C_U^+(|B_f(\alpha)|) \tag{8}$$

with

$$C_{\rm U}^{+}(B_{\rm f}(\alpha)) = \max[F_{\rm C}, F_{\rm S}]$$
(9)

1. $B_{\rm f}(\alpha = 0) < B_{\rm fc} \text{ or } B_{\rm f}(\alpha = 0) < B_{\rm fs}$

$$F_{\rm S} = C_{\rm U}(\alpha = 0) - 310 \{ B_{\rm f}(\alpha) - B_{\rm f}(\alpha = 0) \}$$
(10)

$$F_{\rm C} = Min \left[C_{\rm U}(\alpha = 0), \ 10 \right] \tag{11}$$

2. $B_{\rm f}(\alpha = 0) \ge B_{\rm fc}$ and $B_{\rm f}(\alpha = 0) \ge B_{\rm fs}$

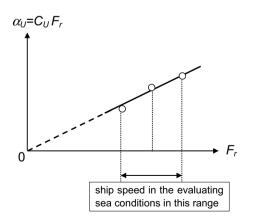
$$F_{\rm S} = 68 - 310B_{\rm f}(\alpha) \tag{12}$$

$$F_{\rm C} = C_{\rm U}(\alpha = 0)$$
 (13)
where $B_{\rm fc} = \frac{58}{310} \approx 0.187$ and $B_{\rm fs} = \frac{68 - C_{\rm U}(\alpha = 0)}{310}$.

The estimation method is validated through on-board measurement [19-23] and is also applied to evaluation of the hull form above the water surface [24]. Verification of

A mmoo oh o -		Experiment			
Approaches	Slender-body theory	3D panel method	CFD	Experiment	
Added	Direct pressure integration (e.g. Faltinsen et al, 1980, Kim & Kim, 2011)		Direct pressure integration:		
resistance computation	Momentum conservation method (e.g. Maruo, 1960, Joncquez, 2009)		Added resistance = (Total Resistance in waves) – (Resistance in cal water)		
	Radiated energy met	hod (e.g. Salvesen, 1978)	(
Methodology	Strip method, (enhanced) unified theory	Green-function method, Rankine panel method	Commercial or in-house codes	Surge-fixed or surge-free tests	
	Linear formulation for seakeeping.		Fully nonlinear	Fully nonlinear	
Short-Wave Approximation		roximation, NMRI's cal formula	formulation.	r uny nommear	
	Quick computation	Different formulations for time-domain and frequency-domain methods.	A lot of computational time	Expensive	
Remarks	In shot waves, empirical or asymptotic formula should be combined.	Grid dependency should be observed in short waves.	Strong grid dependency in short waves.	Scale dependency and repeatability should be observed.	

 Table 1
 Methods for added resistance prediction (ITTC2014)



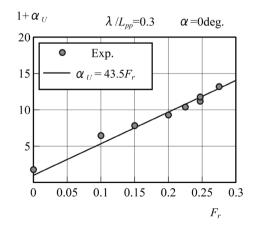


Fig. 6 Determination of coefficient of advance speed of added resistance due to waves

Fig. 7 Example of data obtained by tank test in waves (container ship, L=300 m) [17]

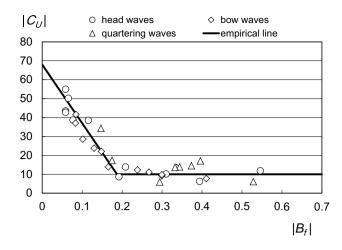


Fig. 8 Empirical relationship for estimation of $C_{\rm U}$ [18]

the calculation method was carried out at ITTC, and its effectiveness has been confirmed [14].

For quartering and following waves, a correction of NMRI method for the bluntness coefficient (B_f) is proposed in consideration of the relative relationship between the ship speed and the wave propagation by Eqs. 14 and 15:

1.
$$B_{f}(\alpha) < 0$$
 and $V + C_{g} \cos(\alpha) \ge 0$

$$B_{\rm f} = B_{\rm f}(\pi - \alpha). \tag{14}$$

2. Otherwise

$$B_{\rm f} = B_{\rm f}(\alpha) \tag{15}$$

where C_{g} is the group velocity of waves.

Figures 9 and 10 show the response of added resistance in regular waves and that in short crested irregular waves, respectively, for a container ship using Eqs. 8 and 9 in the NMRI method.

In addition, Fig. 11 shows the frequency response of added resistance in regular waves in the case of application to the ballast condition [14]. In Fig. 11, STAWAVE1 and STAWAVE2 are the calculation methods developed by the STA group and $K_{AW} = R_{AW}/(4\rho g \zeta_a^2 B_{max}^2/L_{pp})$ and NMRI shows the NMRI method. Where ρ is the fluid density, g is the gravitational acceleration, and B_{max} is the maximum breadth. Estimation of added resistance in waves in the ballast condition has been considered to be difficult so far, since the bow bulb is exposed above the water surface. However, it can be seen that the added resistance in waves can be estimated practically using the NMRI method.

It is known that the hull form above the water surface greatly affects added resistance in waves. Research and development focused on this point have been carried out [25-42]. Evaluations of the effect of the hull form above water by the RANS method have also been carried out in recent years (for example, [43, 44]).

It is possible to understand the performance difference in actual seas from the on-board monitoring data, but for application to ship design, use of an estimation method which can take into account the effect of the hull form above water is important.

In addition, it is also necessary to estimate added resistance in waves under drift motion (ΔR_{wave}). A few studies have examined this, e.g., [45, 46]. As an approximation, it is possible to use Eq. 16, in which the drift effect on added resistance in waves is counted in the change of inflow velocity:

$$\Delta R_{\text{wave}}(H, T, \theta; V, \beta) = \Delta R_{\text{wave}}(H, T, \theta; V \cos \beta).$$
(16)

In the calculation of added resistance in short crested irregular waves, the standard spectrum is used for the directional spectrum (*E*) unless the directional spectrum is measured by a wave buoy or wave radar. When the directional spectrum is not measured, the modified Pierson–Moskowitztype spectrum is often used as the frequency spectrum (S_f) for wind waves and the JONSWAP spectrum is often used for swells. The expression for standard spectrum by separation of frequency and direction is shown in Eq. 17.

The modified Pierson–Moskowitz-type spectrum is a representation of the open ocean of fully developed waves. The JONSWAP spectrum is a representation of waves of finite fetch length based on wave observations in the North Sea; the bandwidth is narrower than that of the modified Pierson–Moskowitz-type spectrum:

$$E(\omega, \alpha) = S_{\rm f}(\omega)G(\alpha). \tag{17}$$

The modified Pierson–Moskowitz-type spectrum is expressed as Eq. 18:

$$S_{\rm f}(\omega) = \frac{A_{\rm f}}{\omega^5} \exp\left(-\frac{B_{\rm f}}{\omega^4}\right). \tag{18}$$

The expression by IACS is shown as

$$A_{\rm f} = \frac{1}{4\pi} \left(\frac{2\pi}{T_{02}}\right)^4, \ H^2, \ B_{\rm f} = \frac{1}{\pi} \left(\frac{2\pi}{T_{02}}\right)^4, \ T_{02} = \frac{\Gamma(3/4)}{\pi^{1/4}} T \approx 0.9204 \ T$$

where Γ is the Gamma function.

The expression of the JONSWAP spectrum is shown in Eq. 19:

$$S_{\rm f}(\omega) = \frac{A_{\rm f}}{\omega^5} \exp\left(-\frac{B_{\rm f}}{\omega^4}\right) \gamma^{\exp\left\{-\frac{1}{2\sigma_{\rm f}^2}\left(1.3T\frac{\omega}{2\pi}-1\right)^2\right\}}$$
(19)
with $A_{\rm f} = 0.072 \left(\frac{2\pi}{T}\right)^4 H^2$, $B_{\rm f} = 0.44 \left(\frac{2\pi}{T}\right)^4$,

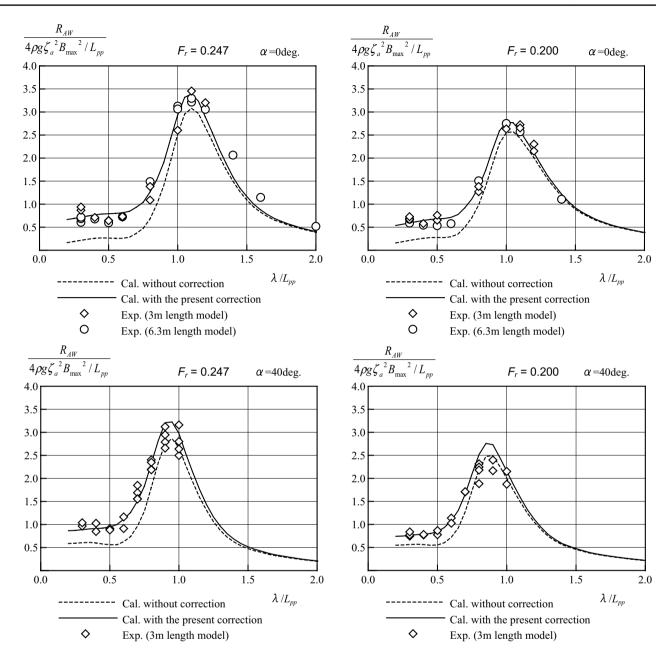


Fig. 9 Added resistance in regular waves in full load condition (container ship, L=300 m) [17]

and normally the peak enhancement factor $\gamma = 3.3$ and

shape factor
$$\sigma_{\rm f} = \begin{cases} 0.07 \ \left(\omega \leqslant \frac{2\pi}{1.3T}\right) \\ 0.09 \ \left(\omega > \frac{2\pi}{1.3T}\right) \end{cases}$$
 are used.

As the angular distribution function (*G*) for wind waves, a cosine-squared type is often used, where the spreading parameter (*s*) is 1 in Eq. 19. For swells, the angular distribution function has a higher concentration than that for wind waves; thus, s = 75 in Eq. 20 is often used:

$$G(\alpha) = \frac{2^{2s}}{2\pi} \frac{\Gamma^2(s+1)}{\Gamma(2s+1)} \cos^{2s} \left(\frac{\theta-\alpha}{2}\right).$$
 (20)

For evaluation of added resistance in waves, comparison between the standard spectrum and the directional spectrum measured on-board by wave radar has been carried out [47–49].

Figure 12 shows a comparison of the added resistance in short crested irregular waves from the directional spectrum measured by wave radar and that from the standard spectrum, in which the significant wave height (H), mean

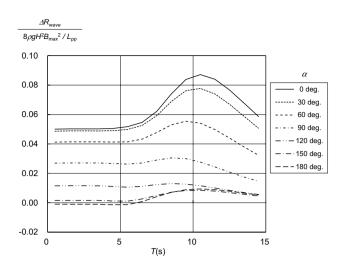


Fig. 10 Added resistance in short crested irregular waves in full load condition (container ship, L=300 m, $F_r=0.247$)

wave period (*T*), and primary wave direction (θ) are obtained from the directional spectrum. The directional spectrum is measured for about 3 months. The frequency spectrum for the standard spectrum is an IACS spectrum of the modified Pierson–Moskowitz type, and the angular distribution function is the cosine-squared type. The frequency response function of the added resistance in regular waves of a container ship with a length of 300 m is used, as shown previously in Fig. 9.

In Fig. 12, the linear regression line of all the data is shown by the thin line. Since the coefficient of determination (R^2) is as high as 0.9, it is observed that ocean waves in the open sea can generally be expressed as a standard spectrum. However, it is also observed that estimation of the added resistance in short crested irregular waves using the standard spectrum has sometimes resulted in over-estimation and under-estimation. Therefore, two typical examples, which

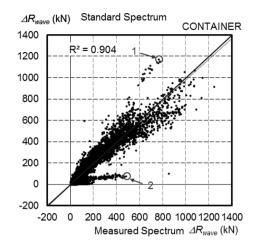


Fig. 12 Comparison of added resistance in waves by measured spectrum and by standard spectrum

are shown 1 and 2 in Fig. 13, are taken up, and the measured directional spectra are shown in Fig. 13, where θ is defined as head waves with an angle of 0°. From Fig. 12, the situation which shows over-estimation and under-estimation is exemplary two directional waves. For the waves having two and more primary wave directions, it was found that the added resistance in short crested irregular waves estimated from the standard spectrum has large error.

The reason for the under/over-estimation is the encounter wave direction. The primary wave direction of Point 1 in Fig. 12 is oblique ($\theta = 30(^{\circ})$) and the secondary wave direction is at 100 (°). In this case, the predicted added resistance using standard spectrum is larger than that by measured spectrum, since the component of beam waves in measured spectrum is larger than the standard spectrum. For Point 2, it is the encounter wave direction is quartering [$\theta = 150(^{\circ})$] and the secondary wave direction is at 60 (°). This is the opposite

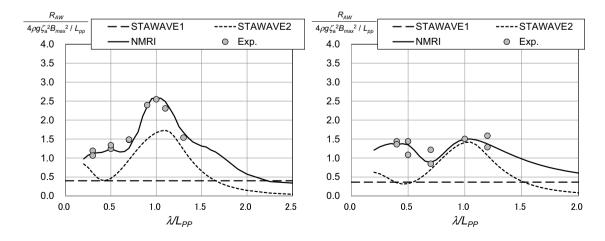


Fig. 11 Added resistance in regular waves in ballast condition (left: bulk carrier, L=217 m, $F_r=0.188$, right: tanker, L=324 m, $F_r=0.141$) [14]

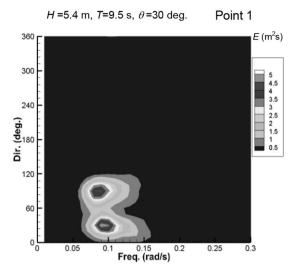


Fig. 13 Measured spectra (left: point 1, right: point 2)

case. The predicted added resistance using the standard spectrum is smaller than that by measured spectrum.

Wave steady sway force and yaw moment for a ship having advancing speed are formulated using the ship wave theory [50]. However, these have not been well validated experimentally and by numerical calculations. Therefore, the wave steady sway force and yaw moment are sometimes substituted by a three-dimensional calculation using the singularity distribution of zero forward speed (see Fig. 14 [51]). Here, $C_{\rm YW} = Y_{\rm W}/(4\rho g \zeta_a^2 B_{\rm max}^2/L_{\rm pp})$ and $C_{\rm NW} = N_{\rm W}/(4\rho g \zeta_a^2 L_{\rm pp} B_{\rm max})$ are non-dimensional coefficient for steady sway force ($Y_{\rm W}$) and steady yaw moment ($N_{\rm W}$) in regular waves, respectively.

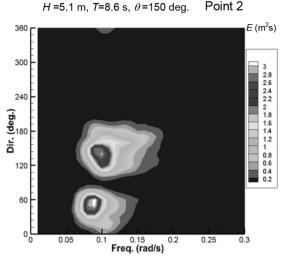
Steady sway force (Y_{wave}) and steady yaw moment (N_{wave}) in short crested irregular waves are calculated by Eqs. 21 and 22, respectively:

$$Y_{\text{wave}}(H, T, \theta) = 2 \int_0^{2\pi} \int_0^\infty \frac{Y_{\text{W}}(\omega, \alpha)}{\zeta_a^2} E(\omega, \alpha; H, T, \theta) d\omega d\alpha$$
(21)

$$N_{\text{wave}}(H, T, \theta) = 2 \int_0^{2\pi} \int_0^\infty \frac{N_{\text{W}}(\omega, \alpha)}{\zeta_a^2} E(\omega, \alpha; H, T, \theta) d\omega d\alpha.$$
(22)

2.3 Prediction of wind resistance

Wind tunnel tests are the most appropriate method of evaluation for prediction of wind resistance, which is required for estimating ship performance in actual seas. However, wind tunnel tests are often difficult from the viewpoints of facility utilization and cost. Therefore, methods using the data set of a similar hull [14] and a regression formula based on the



wind tunnel tests have been developed. Various regression formulae have been published [52–57]. Figure 15 [14] shows a comparison of the estimated value and the result of a wind tunnel test to determine the wind resistance coefficient as the standard error (\overline{SE}_{EST}). As the estimated value by the regression formula depends on the database of past wind tunnel tests, it is necessary to be aware of the difference in the shape of the current ship.

Natural wind is known to have a speed distribution in the height direction, which is caused by the atmospheric boundary layer. In general, this distribution is represented by a logarithmic law or power law shown in Eqs. 23 and 24, respectively:

$$V_z = V_h \left(\ln \frac{z}{z_0} \middle/ \ln \frac{h}{z_0} \right)$$
(23)

$$V_z = V_h \left(\frac{z}{h}\right)^{\frac{1}{n}} \tag{24}$$

where V_z is the wind speed at height *z*, V_h is the wind speed at height *h*, z_0 is the roughness length, and 1/n is an exponent. In the case of the sea, although depending on the sea state, z_0 is treated as 0.001 cm, which depends on the wave condition, and the exponent of 1/n is from 1/7 to 1/10 (calm sea condition).

The air resistance caused by self-running even in no wind should be treated in a performance prediction. Incidentally, the speed distribution in the height direction for air resistance is uniform. For a more correct analysis of the increase of wind resistance, it is necessary to convert the wind resistance coefficient by the influence of self-running and natural wind.

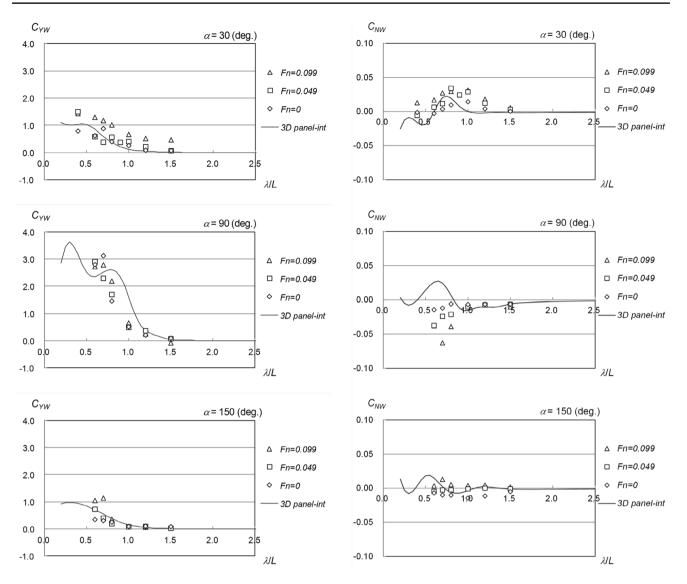


Fig. 14 Comparison of experimental and calculation results for steady sway force and steady yaw moment in regular waves and their effects on advance speed [51]

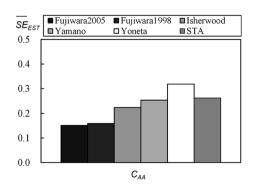


Fig. 15 Averaged standard errors of longitudinal wind force coefficient (54 ships) [14]

2.4 Prediction of hull drifting and steering forces

When the hull is subjected to forces due to wind and waves, the ship is manoeuvered so as not to deviate from the course, but resistance is increased by steering. Moreover, when the rudder force is not sufficient for the forces due to winds and waves, drift motion of the ship occurs.

2.4.1 Hull drifting force

Although the hydrodynamic forces caused by drift motion can be estimated by drift motion tests, a regression formula based on the results of tank tests has also been developed [58]. When the steady navigation condition is assumed in a performance evaluation, the term of yaw rate is omitted. Furthermore, to improve accuracy for the small drift angle, it has been shown that the lift-induced drag given by the small aspect ratio wing theory should be added to the resistance due to drift motion [59].

In this case, the hull drifting forces in the steady condition [resistance (ΔR_{drft}), sway force (Y_{drft}) and yaw moment (N_{drft})] are expressed as Eqs. 25 to 28:

$$\Delta R_{\rm drft}'(V,\beta) = -\left\{R_t'(V) - R_t'(V\cos\beta)\right\} + \frac{\left(Y_{\rm drft}'\cos\beta\right)^2}{\pi\Lambda_{\rm H}}\cos\beta$$
(25)

$$Y_{\text{drf}t}'(\beta) = C_{y\beta}\beta + C_{y\beta\beta}\beta|\beta|$$
(26)

$$N_{\rm drft}'(\beta) = C_{n\beta}\beta + C_{n\beta\beta}\beta|\beta|$$
(27)

$$\Lambda_{\rm H} = \frac{2d}{L} \tag{28}$$

where X_0' is a non-dimensional coefficient for still water resistance and $C_{y\beta}$, $C_{y\beta\beta}$, $C_{n\beta}$, and $C_{n\beta\beta}$ are non-dimensional hydrodynamic derivatives, which are calculated by the regression formula.

The non-dimensional expressions for the forces in this section are the following:

$$R' = \frac{R}{0.5\rho L dV^2}, \ Y' = \frac{Y}{0.5\rho L dV^2}, \ N' = \frac{N}{0.5\rho L^2 dV^2}$$

where d is the draught and L is the ship length.

If the results of tank tests are used, the resistance due to drift is expressed as Eq. 29, where $C_{x\beta\beta}$ is a non-dimensional coefficient derived from the tank tests:

$$\Delta R_{\mathrm{drf}t}'(\beta) = -C_{x\beta\beta}\beta^2. \tag{29}$$

2.4.2 Steering force

Hydrodynamic forces due to steering [resistance (ΔR_{rud}), lateral force (Y_{rud}), yaw moment (N_{rud})] can be estimated by model tests or regression formulae.

The hydrodynamic forces due to steering are expressed by regression formulae as Eq. 30 to 33 [58]:

$$\Delta R_{\rm rud}' = (1 - t_{\rm R}) F_{\rm N}' \sin \delta \tag{30}$$

$$Y_{\rm rud}' = -(1+a_{\rm H})F_{\rm N}'\cos\delta \tag{31}$$

$$N_{\rm rud}' = -(x_{\rm R}' + a_{\rm H} x_{\rm H}') F_{\rm N}' \cos \delta$$
(32)

$$F'_{\rm N} = \frac{A_{\rm R}}{Ld} f_{\alpha} U_{\rm R}^{\prime 2} \sin \alpha_{\rm R}$$
(33)

where $t_{\rm R}$ is the steering resistance deduction fraction, $a_{\rm H}$ is the rudder force increase factor, $x_{\rm H}' = x_{\rm H}/L$ is a non-dimensional longitudinal coordinate of the center of the additional lateral force from the center of gravity, $A_{\rm R}$ is the projected rudder area, $x_{\rm R}' = x_{\rm R}/L$ is a non-dimensional longitudinal coordinate of the rudder position from the center of gravity, δ is the rudder angle, f_{α} is the rudder lift gradient coefficient, $U_{\rm R'}$ is the non-dimensional resultant inflow velocity to the rudder, and $\alpha_{\rm R}$ is the effective inflow angle to the rudder.

The rudder lift gradient coefficient (f_a) is often expressed as Eq. (34), which uses the rudder aspect ratio (Λ_R) [60]:

$$f_{\alpha}(\Lambda_{\rm R}) = \frac{6.13\Lambda_{\rm R}}{2.25 + \Lambda_{\rm R}}.$$
(34)

There are various types of expressions for the non-dimensional resultant inflow velocity to the rudder $(U_{\rm R'})$. The following expression can be used [58]:

$$U_{\rm R}^{'2} = \left(1 - w_{\rm R0}e^{-4.0\beta^2}\right)^2 \left\{1 + C_{\rm rud}g(s)\right\}$$
(35)

$$\alpha_{\rm R} = \delta - \gamma_{\rm E} \beta \tag{36}$$

$$g(s) = K_{\beta} \frac{\left\{2 - \left(2 - K_{\beta}\right)s\right\}s}{(1 - s)^2} \frac{D_{\rm P}}{H_{\rm R}}$$
(37)

$$K_{\beta} = 0.6 \frac{1 - w_0 e^{-4.0\beta^2}}{1 - w_{\rm R0} e^{-4.0\beta^2}}$$
(38)

$$s = 1 - \frac{\left(1 - w_0 e^{-4.0\beta^2}\right) V \cos\beta}{N_{\rm P} p}$$
(39)

where w_{R0} is the wake fraction at the rudder position in straight moving, w_0 is the wake fraction at the propeller position in straight moving, D_p is the propeller diameter, H_R is the rudder height, γ_E is a flow straightening coefficient, p is the propeller pitch, and C_{rud} is a correction coefficient for the propeller slipstream [for example, rudder to port (C_{rud} =1.065) takes a different value from rudder to starboard (C_{rud} =0.935)].

The empirical formulae for the interaction coefficients $t_{\rm R}$, $a_{\rm H}$, $x_{\rm H}'$, $w_{\rm R0}$ and $\gamma_{\rm E}$ can be used [61, 62].

Another expression for $U_{\rm R}'$ is the following [63, 64]:

$$U_{\rm R}^{'} = \sqrt{u_{\rm R}^{'2} + v_{\rm R}^{'2}} \tag{40}$$

$$\alpha_{\rm R} = \delta - \frac{v_{\rm R}'}{u_{\rm R}'} \tag{41}$$

$$v_{\rm R}' = \gamma_{\rm R} \beta \tag{42}$$

$$u'_{\rm R} = \sqrt{\varepsilon_{\rm w}^2 (1-w)^2 \frac{D_{\rm P}}{H_{\rm R}} \left\{ 1 + \kappa_{\rm w} \left(\sqrt{1 + \frac{8K_{\rm T}}{\pi J^2}} - 1 \right) \right\}^2 + \left(1 - \frac{D_{\rm P}}{H_{\rm R}} \right)}$$
(43)

$$w = w_0 e^{c_w \beta^2} \tag{44}$$

$$\epsilon_{\rm w} = \frac{1 - w_{\rm R}}{1 - w} \tag{45}$$

$$\kappa_{\rm w} = k_{\rm x} / \varepsilon_{\rm w} \tag{46}$$

where w_0 is the wake fraction at the propeller position in straight moving, w_R is the wake fraction at the rudder position, K_T is the thrust coefficient in the open water condition, J is the propeller advance ratio, c_w is a constant expressing the wake fraction in drift motion, e.g., -4.0, and ε_w is the ratio of the wake coefficient at the propeller and rudder positions, e.g., 1.1, and κ_w is an experimental constant for expressing the longitudinal inflow velocity to the rudder, e.g., 0.6.

2.4.3 Added resistance due to yaw motion

In case of analysis of on-board monitoring data, the added resistance due to yaw motion (ΔR_{yaw}) may be taken into account [8]. An empirical equation is shown in Eq. 47 for the non-dimensional expression:

$$\Delta R_{\rm yaw}' = \frac{0.4L(M + C_{\rm B}m_{\rm y})\ \bar{r}^2}{0.5\rho LdV^2} = \frac{0.8(M + C_{\rm B}m_{\rm y})\ \bar{r}^2}{\rho dV^2} \quad (47)$$

where *M* is the ship mass, $C_{\rm B}$ is the block coefficient, $m_{\rm y}$ is the added mass in the lateral direction, and \bar{r} is the average of the yaw rate.

In case it is hard to obtain \bar{r} with accuracy, the empirical equation shown in Eq. 48 can be used:

$$\bar{r}^2 = 0.5 \left(\frac{2\pi\psi_a}{T_{\psi}}\right)^2 \tag{48}$$

sponds to the steering period of autopilot.

2.5 Prediction of power

Various methods have been proposed for calculation of main engine power, which varies in actual seas. However, the following five methods are proposed based on tank tests [65, 66].

(1) Direct power method; DPM, (2) torque and revolution number method; QNM, (3) thrust and revolution number method; TNM, (4) resistance and thrust identity method; RTIM, and (5) over load test method; OLTM. These techniques are characterized from the model ship to conversion to the actual ship, as shown in Table 2.

As Naito and Miyake [65] is commentary, it is necessary to consider the rationality of the physics for these methods. It is also necessary to treat wind forces, drift forces, and steering forces.

RTIM is considered to be the most rational of these methods as resistance is used in scaling up.

It is known that the self-propulsion factors in regular waves are different from those in still water. However, in many analyses, the self-propulsion factor in irregular waves is treated as the same as the average factor in still water.

In case of no propeller emersion, it has been shown experimentally that the propeller characteristics in waves can be used as those in still water, but considering the change of the propeller advance ratio.

On the contrary, OLTM [67, 68] can evaluate the selfpropulsion factors in waves, but it does not treat the change of self-propulsion factors by ship motion. The treatment of the change of self-propulsion factors by ship motion and a wake scaling method remains as future work.

Method	Scale correction of power	Physical phenomenon for scale correction of power increase due to waves	Treatment of wind resistance etc.
DPM	$\Delta P_{\rm ship} \propto \gamma_{\rm S}^{3.5} \Delta P_{\rm model}$	$\Delta P_{\rm ship} \propto H^2 \Delta P_{\rm model}$	No
QNM	$\Delta P_{\rm ship} \propto \gamma_{\rm S}^{3.5} \Delta P_{\rm model}$	$\Delta Q_{\rm ship} \propto H^2 \Delta Q_{\rm model}, \Delta N_{\rm ship} \propto H^2 \Delta N_{\rm model}$	No
TNM	ITTC 1987	$\Delta T_{\rm ship} \propto H^2 \Delta T_{\rm model}$	No
RTIM	ITTC 1987	$\Delta R_{\rm ship} \propto H^2 \Delta R_{\rm model}$	Yes
OLTM	ITTC 1987	$\Delta R_{\rm ship} \propto H^2 \Delta R_{\rm model}$	Yes

Table 2Comparison of powercorrection [66]

2.6 Prediction of engine operating point

There is a driving restriction by the torque limit of the main engine. The torque limit usually refers to the restrictions both by the mean effective pressure and by overload protection. In addition, control by constant frequency of engine revolution or constant main engine output is performed by the governor. Control of the limit of the fuel index, which means fuel injection, is applied for fuel economy. There is also a driving restriction by the turbocharger, but its effect is limited to a short time, such as in the steering. Thus, this restriction is not related to steady-state ship operation.

The schematic relationship between the frequency of engine revolution and engine power is shown in Fig. 16.

2.6.1 Limit by mean effective pressure

Shaft power (P) is expressed by Eq. (49) using the propeller characteristic and the mean effective pressure (MEP):

$$P = \frac{2\pi N_{\rm P} Q_{\rm P}}{\eta \eta_{\rm s}} = \frac{P_{\rm me} L_{\rm S} A_{\rm C} N_{\rm E} Z_c}{\zeta_{\rm cycle}}$$
(49)

where $N_{\rm P}$ is the frequency of propeller revolution, $Q_{\rm P}$ is the propeller torque, η is the propulsion efficiency, $\eta_{\rm S}$ is the transmission efficiency, $P_{\rm me}$ is the mean effective pressure, $L_{\rm S}$ is the stroke length of the cylinder, $A_{\rm C}$ is the bore area, $N_{\rm E}$ is the frequency of engine revolution, $Z_{\rm C}$ is the number of cylinders, and $\zeta_{\rm cycle}$ is the number of revolutions per cycle (1 for 2-cycle engines and 2 for 4-cycle engines).

From Eq. 35, torque is proportional to MEP. Therefore, the main engine operating limit by MEP is expressed as a linear expression with respect to the frequency of main engine revolution.

2.6.2 Limit by overload protection

The main engine operating limit due to overload protection (OLP) is expressed Eq. 50:

$$P = a_{\rm OL} N_{\rm E}^{\ d_{\rm OL}} \tag{50}$$

$$N_{\rm EOL} = (1 - p_{\rm OL}) N_{\rm EMCR} \tag{51}$$

where $a_{\rm OL}$ is a constant determined by OLP, $d_{\rm OL}$ is an exponent determined by OLP, $N_{\rm EOL}$ is the frequency of engine revolution defined as the intersection point between the torque limit by MEP and that by OLP, $p_{\rm OL}$ is the shifting ratio in revolution, and $N_{\rm EMCR}$ is the frequency of engine revolution at maximum continuous rating (MCR). The relationship of these factors is shown in Fig. 16.

Here, Eqs. 52 and 53 are generally used for d_{OL} and p_{OL} by the engine maker:

$$d_{\rm OL} = \begin{cases} 2 \text{ for low speed diesel engine} \\ 3 \text{ for mid/high speed diesel engine} \end{cases}$$
(52)

$$p_{\rm OL} = \begin{cases} 0.033 \text{ for low speed diesel engine} \\ 0.05 \text{ for mid/high speed diesel engine} \end{cases}$$
(53)

2.6.3 Limit by fuel index

In normal vessels, both MEP and OLP are used as operation limits. In addition, a limit by the fuel index (FI) is applied for fuel economy. When the operating FI exceeds the limit, the frequency of engine revolution is reduced automatically.

FI is fuel injection, where the value at MCR is 100%. The definition is shown in Eq. 54:

$$FI = \frac{SFC \cdot BHP}{SFC_{MCR} \cdot MCR} \frac{N_{EMCR}}{N_E} \times 100 \ (\%)$$
(54)

where SFC is the specific fuel consumption and the subscript MCR means SFC at MCR.

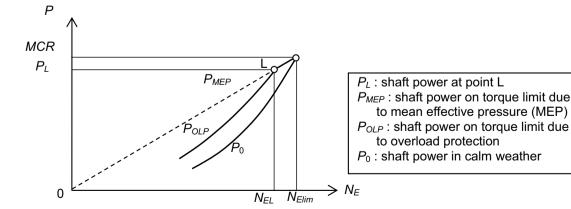


Fig. 16 Torque limit by mean effective pressure and overload protection

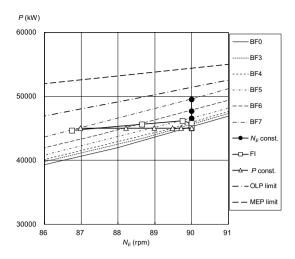


Fig. 17 Engine operating points at engine revolution-engine output curves in head weather conditions

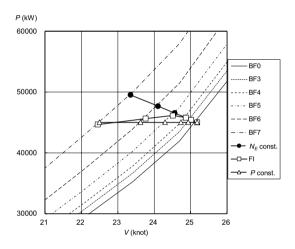


Fig. 18 Engine operating points at ship speed-engine output curves in head weather conditions

It is possible to determine the main engine operating point in accordance with the main engine operating limit line by FI with the frequency of engine revolution.

For example, the performance curves in a head weather condition for $P - N_{\rm E}$ and for P - V are shown in Figs. 17 and 18, respectively. The operating points by the various governor controls, i.e., constant frequency of engine revolution ($N_{\rm E}$ const.), limit by fuel index (FI), and constant main engine power (P const.), are shown in these figures. Figure 19 shows the set value of the upper limit of the fuel index (Limit_{FI}), which can be set arbitrarily.

In this example, the command $N_{\rm E}$ is 90 rpm, and in BF7, the operating points are below the torque limit in all cases. When a ship is operated by $N_{\rm E}$ const. control by the governor, the main engine power is increased. On the contrary, when the ship is operated by *P* const. control by the



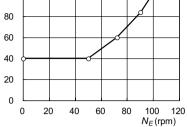


Fig. 19 Example of upper limit of fuel index

Limit_{FI}(%)

120

100

Table 3 Principal dimensions of a tanker

Particulars	Dimensions		
Ship length between perpendiculars (L_{pp})	170.5 (m)		
Maximum breadth (B_{max})	27.7 (m)		
draught (d)	10.0 (m)		

governor, the ship speed is lower than that by $N_{\rm E}$ const. control. Looking at the operating point in the case of the FI limit, the FI limit is applied from BF5, and as BF increases, *P* is reduced and $N_{\rm F}$ and *V* are significantly reduced.

From this, it is understood that the main engine operating limits cause differences in the ship speed and fuel consumption in actual seas [69].

3 Simulations

Using the performance prediction described in Sect. 2, ship speed and power are evaluated here.

Added resistance in waves is evaluated by the NMRI method. For a tanker, the added resistance in waves is calculated. The principal dimensions are shown in Table 3.

Figure 20 shows the difference of the added resistance in regular waves (R_{AW}) between using Eqs. 14 and 15 and not using them. Figure 21 shows the difference of the added resistance in short crested irregular waves (ΔR_{wave}) between using Eqs. 14 and 15 and not using them.

From these figures, the difference is found in quartering to the following waves. Using Eqs. 14 and 15, the added resistance in quartering to the following waves is increased.

Wave steady sway force and wave steady yaw moment are calculated by the method, as shown in Sect. 2.2 [51]. Wind forces are calculated by Fujiwara et al. [57], drift forces are calculated by Eqs. 11 to 13, and steering forces are calculated by Eqs. 16 to 18 using Eqs. 21 to 25. Added resistance due to yaw motion is not considered.

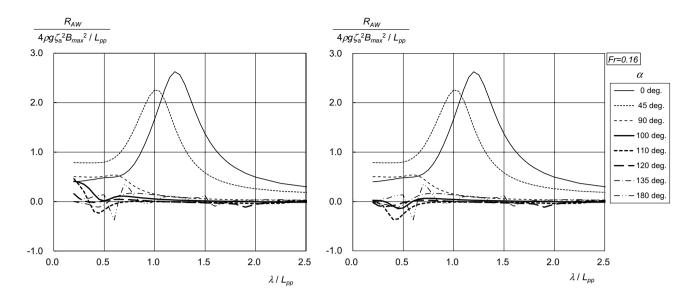


Fig. 20 Added resistance in regular waves at $F_r = 0.16$ (left; using Eqs. 14 and 15, right; not using Eqs. 14 and 15)

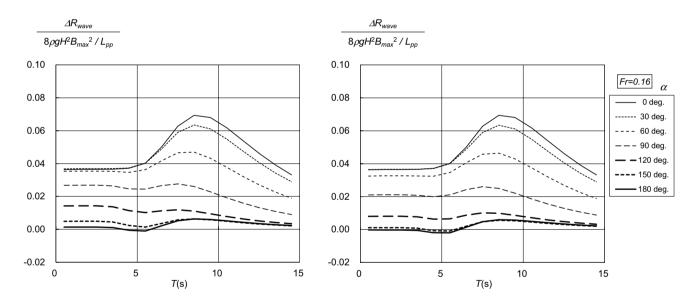


Fig. 21 Added resistance in short crested irregular waves at $F_r = 0.16$ (left; using Eqs. 14 and 15, right; not using Eqs. 14 and 15)

Using the evaluation of these external forces, ship speed and power is simulated. Power is predicted by RTM and control of the governor is selected for the constant frequency of engine revolution. The main engine is equipped with a low speed diesel. The simulated speed–power relations in quartering waves [$\theta = 135(^{\circ})$] are shown in Fig. 22. The weather conditions are shown in Table 4. From Fig. 22, it is found that the engine power is increased using Eq. 2 than not using Eq. 2. This is because the added resistance in waves is increased. Figure 23 shows the difference of the ship speed, the rudder angle (δ), and the drift angle (β) at BF7 against the wave direction. From the figure, the difference in the prediction of the speed and rudder angle can be seen from the oblique to the following waves. Difference in the drift angle cannot be seen.

4 Conclusions

Analysis of on-board monitoring data leads to an understanding of the performance of the ship for the shipyard. Its feedback to ship design enables the development of ships which display high performance in actual seas. Onboard monitoring data are also very useful for ship owners/

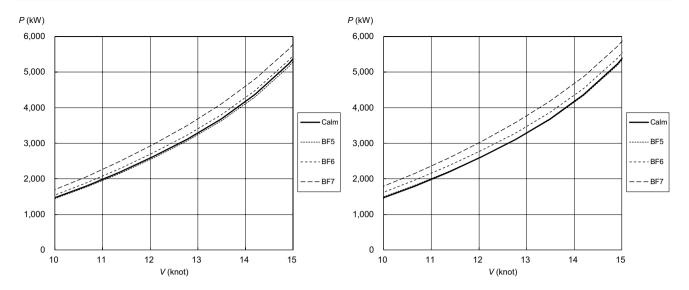


Fig. 22 Speed–power relations in quartering waves ($\theta = 135(^{\circ})$ (left; using Eqs. 14 and 15, right; not using Eqs. 14 and 15)

Table 4	Weather	condition	determined	based	on	Beaufort	scale	of
wind								

Weather con- dition	Mean wind speed $(U_{\rm wind})$	Significant wave height (H)	Mean wave period (<i>T</i>)
BF5	9.8 (m/s)	2.0 (m)	5.5 (s)
BF6	12.6 (m/s)	3.0 (m)	6.7 (s)
BF7	15.7 (m/s)	4.0 (m)	7.7 (s)

operators when analyzing factors that increase fuel consumption in actual seas, supporting improvement of ship operation.

The performance prediction method shown in this paper is based on a physical model. Use of a physical model makes it possible to analyze phenomena from a theoretical and physical point of view. It is also possible to introduce the findings from model tests.

Using the performance prediction method, simulation on speed–power relations is performed for a tanker. From

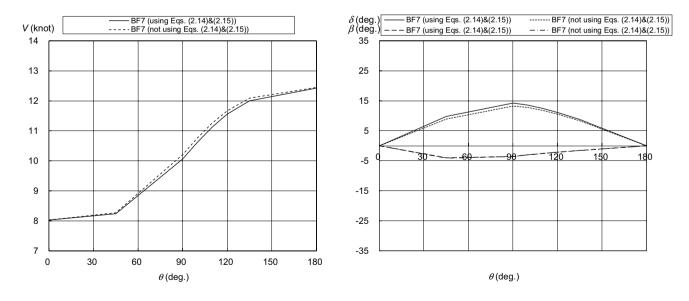


Fig. 23 Evaluation of difference of performances at BF7 (left; ship speed, right; rudder angle, and drift angle)

the simulation, a correction formula for quartering and following waves of the added resistance in waves is proposed and the effect is investigated. The validation of the method is discussed in Part 2 of this paper.

Based on the prediction of the external forces, it is possible to analyze ship performance in actual seas and to make efforts for improvement of energy efficiency in actual seas.

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