



The marvelous optical performance of AlGaIn-based deep ultraviolet light-emitting diodes with AlInGaIn-based last quantum barrier and step electron blocking layer

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Abstract

The optoelectronic characteristics of AlGaIn-based deep ultraviolet light-emitting diodes (DUV LEDs) with quaternary last quantum barrier (QLQB) and step-graded electron blocking layer (EBL) are investigated numerically. The results show that the internal quantum efficiency (IQE) and radiative recombination rate are remarkably improved with AlInGaIn step-graded EBL and QLQB as compared to conventional or ternary AlGaIn EBL and last quantum barrier (LQB). This significant improvement is assigned to the optimal recombination of electron–hole pairs in the multiple quantum wells (MQWs). It is due to the decrease in strain and lattice mismatch between the epi-layers which alleviates the effective potential barrier height of the conduction band and suppressed the electron leakage without affecting the holes transportation to the active region. Moreover, to figure out quantitatively, the electron and hole quantity increased by ~ 25% and ~ 15%, respectively. Additionally, the IQE and radiative recombination rate are enhanced by 48% and 55%, respectively, as compared to conventional LED. So, we believe that our proposed structure is not only a feasible approach for achieving highly efficient DUV LEDs, but the device physics presented in this study establishes a fruitful understanding of III nitride-based optoelectronic devices.

Keywords DUV LEDs · AlInGaIn · Efficiency · Optoelectronic performance

1 Introduction

The real-world applications, such as water and air disinfection, currency screening, decontamination, photolithography, color display, and even for the disinfection of the SARS-CoV-2 virus, require a narrow UV band spectrum [1–5]. AlGaIn-based semiconductor alloys have unique characteristics which make them a promising candidate for the above applications [6, 7]. Due to these remarkable characteristics, the AlGaIn-based UV LEDs have been keenly studied in the last two decades [8, 9]. Despite the extensive research, the optoelectronic performance of DUV LEDs is still considerably low. This poor performance of AlGaIn-based UV LEDs is due to many factors [8, 10]. High threading dislocation density (TDD) and Auger recombination also severely affect

the optoelectronic performance of DUV LEDs. Researchers proposed different DUV structures to enhance the optical characteristics and reducing highly TDD using buffer layers or patterned sapphire substrates [9, 11], p-doped delta-accelerating [12], and quaternary-graded quantum barrier [13]. It is worth noting that electrons have lower effective thermal velocity due to their higher effective mass, so electrons easily overcome the effective potential barrier height (denoted by Φ_e) of quantum barriers and EBL, resulting in leakage to the p-type layers [14]. Conversely, the holes have lower thermal velocity due to their higher effective mass. For holes, it is difficult to overcome the effective potential barrier height (denoted by Φ_h) of EBL and quantum barriers. Eventually, the leaked electrons recombine with holes in the p-type layer, leading to non-radiative recombination instead of radiative recombination [14, 15, 16]. Through this, the uneven distribution of carriers occurs, which further stymies the AlGaIn-based DUV LEDs performance [17]. To tackle this issue, many sophisticated approaches have been used such as V-shaped EBL [18], W-shaped EBL [19], irregular sawtooth EBL [20], trapezoidal EBL [21], and anti-trapezoidal EBL [22].

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Keeping this in mind, we have proposed QLQB and quaternary step-graded EBL and study their effect on the device output. Previously, our group studied the effect of QLQB as well as EBL simultaneously on the carrier leakage [13]. Based on simulation results, it was found that the electron and hole concentrations are remarkably enhanced in our proposed DUV LED. Although our study is theoretical, we expect that experimental implementation is quite simple because many groups fabricated the AlInGaN-based highly efficient layer for DUV LEDs, through many epitaxial technologies such as molecular beam epitaxy (MBE) and metal-organic chemical vapor deposition (MOCVD) [23, 24]. To the best of our knowledge, the effect of QLQB and quaternary step-graded EBL on DUV LEDs has not been reported to date.

2 Device structure and parameters

The AlGaN-based DUV LED denoted as (LED-A) is used as a reference structure in this study. The reference structure (LED A) comprises of a 3- μm -wide electron injector $n\text{-Al}_{0.6}\text{Ga}_{0.4}\text{N}$ layer with doping concentration (Si-doped) of $1 \times 10^{18} \text{ cm}^{-3}$, the active region contains five un-doped $\text{Al}_{0.45}\text{Ga}_{0.55}\text{N}$ (2 nm) QW and six un-doped $\text{Al}_{0.56}\text{Ga}_{0.44}\text{N}$ (12 nm) QB, followed by a 10-nm-thick $\text{Al}_{0.6}\text{Ga}_{0.4}\text{N}$ EBL layer with doping concentration (Mg-doped) of $3 \times 10^{19} \text{ cm}^{-3}$ is used. The hole injector layers, i.e., $\text{Al}_{0.4}\text{Ga}_{0.6}\text{N}$ have a thickness of 50 nm and a doping concentration of $3 \times 10^{19} \text{ cm}^{-3}$ followed by a 50-nm-wide p-contact layer p-GaN with a doping concentration of $3 \times 10^{19} \text{ cm}^{-3}$. The proposed LED denoted as (LED B) is identical to LED A except that the conventional EBL is divided into five layers of $\text{Al}_x\text{In}_y\text{Ga}_z\text{N}$, each has a thickness of 2 nm. Further, the EBL is step-graded such that the composition value x, y, z for the first EBL is (0.7, 0.02, 0.28), followed by a 10%

decrease of Aluminum (Al) composition in the next layer (0.6, 0.02, 0.38) and so on up to five consecutive EBLs and in the last layer composition (x, y, z) of EBL is (0.3, 0.02, 0.68). Change in composition of GaN is related to Al content. Additionally, in the proposed LED, AlInGaN LQB ($\text{Al}_{0.56}\text{In}_{0.02}\text{Ga}_{0.42}\text{N}$) layer is also introduced at the same time instead of ternary $\text{Al}_{0.56}\text{Ga}_{0.44}\text{N}$. The schematic of LED A is shown in Fig. 1a, while the energy band of LEDs is sketched in Fig. 1b. In Fig. 1b, the black and red lines represent the conduction band of LED A and LED B, respectively. As shown in Fig. 1b the Al content in EBL is constant and the width of EBL is 10 nm in LED A. In LED B, the Al content is decreased step-wise by 10% in every layer and the 10 nm EBL is divided into five layers (each 2 nm thick). It is worth noting that the LQB of conventional LED (AlGaN) is replaced by AlInGaN in the proposed LED.

The LED structures have been numerically simulated using SiLENSeTM 5.14. SiLENSeTM is based on the 1D drift-diffusion model by considering some specific properties like threading dislocation density, low efficiency of the wurtzite materials, and strong piezoelectric polarization. The electron and hole fluxes calculated using a self-consistent (SC) solution of the drift-diffusion transport and Poisson equations. The carrier wave functions are determined by solving the Schrödinger wave equation. The main characteristics of the SiLENSe tool are energy band profile, carrier concentration, radiative recombination rate, emission spectrum, carrier flux, and IQE. IQE is computed as [25].

$$\eta_{IQE} = \eta_{inj} \cdot \frac{R_{rad}}{R_{rad} + R_{SRH} + R_{Aug}}$$

where η_{IQE} is the IQE, η_{inj} is the injection quantum efficiency, R_{SRH} is the SRH recombination radiative, R_{rad} is

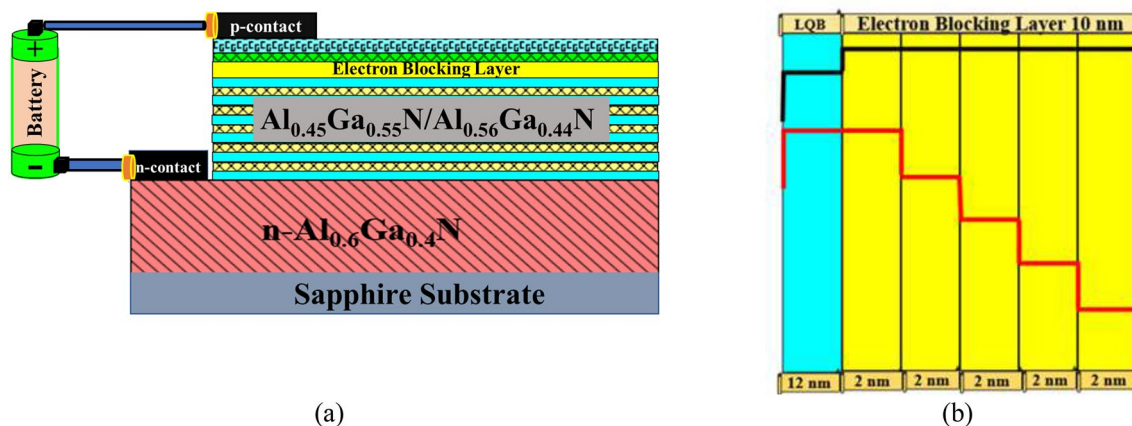


Fig. 1 Schematic of **a** LED A **b** Energy band rectangular LQB, step-graded EBL of both structures

recombination rate, while R_{Aug} is the Auger recombination rate. The defects that contribute to SRH recombination rate are computed as [26].

$$R_{SRH} = \left(\frac{\tau_n^{tot}}{n} + \frac{\tau_p^{tot}}{p} \right)^{-1} \cdot \left[1 - \exp\left(-\frac{F_n - F_p}{kT} \right) \right]$$

where, the $\tau_n^{tot}, \tau_p^{tot}$ shows the electrons and holes lifetime, and $n, p, F_n,$ and F_p are the electron and hole concentration at quasi-Fermi level, respectively. The non-radiative lifetime is calculated by [25].

$$\tau_{n,p}^{tot} = \left(\frac{1}{\tau_{n,p}^{def}} + \frac{f_{n,p}}{\tau_{n,p}^{dis}} \right)^{-1}$$

where, $\tau_{n,p}^{dis}$ is non-radiative lifetime due to some defects such as impurities and vacancies. Similarly, the relation for the total recombination rate inside the LED QWs is written as

$$R = An + Bn^2 + Cn^3$$

where n, A, B, C are the carrier concentration, SRH recombination coefficient, radiative recombination coefficient, and Auger recombination coefficient.

The overall area of the LED chips are $300 \mu\text{m} \times 300 \mu\text{m}$. Other parameters used in this work are the band offset ratio of conduction and valence band, i.e., 0.7/0.3, Auger Coefficient, i.e., $2.5 \times 10^{-30} \text{ cm}^6 \text{ s}^{-1}$. Shockley–Read–Hall (SRH) lifetime, i.e., 10 ns [27]. Electron and hole mobility of $100 \text{ cm}^2/\text{V.s}$ and $10 \text{ cm}^2/\text{V.s}$, respectively, is employed while the operating temperature is set at 300 K. Some important parameters used in simulations are listed in Table 1. The remaining parameters of the materials and complete explanation of the simulation model are given elsewhere [27–29].

3 Results and discussion

Figure 2 presents the IQE profile for both LEDs. The peak IQE of LED A and LED B is ~37% and ~54%, respectively. The IQE of LED B is increased by 48% as compared to LED A. Interestingly, the efficiency droop is severely decreased up to ~3% in LED B, while LED A exhibits ~52% droop at 200 A/cm^2 . The amelioration in IQE and decline in efficiency droop are quite clear in our proposed structure. So, it

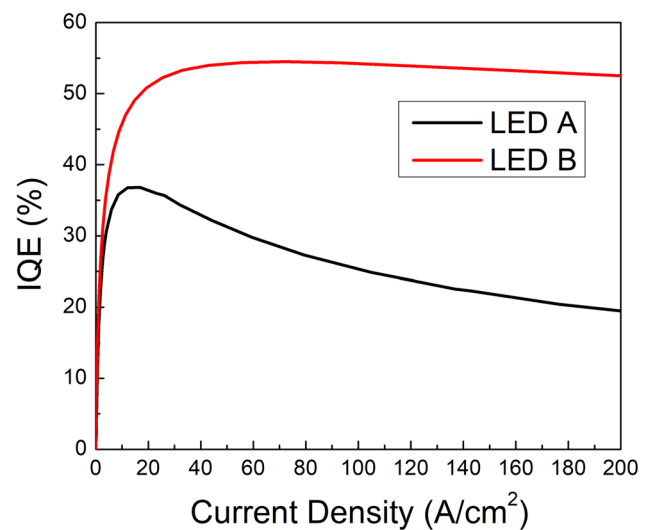


Fig. 2 Internal quantum efficiency as a function of current density

is evident that the optical characteristics of LED B (proposed structure) are improved markedly as compared to LED A.

Figure 3 illustrates quantitatively the number of electrons and holes at 80 A/cm^2 . The electron concentration in a region of LED B is increased by 25% as compared to LED A as shown in Fig. 3a. It is worth noting that in the last quantum well the electron large concentration shows the high capability of electron confinement. Likewise, the holes in the MQWs for LED B are increased by 15% as compared to LED A, as shown in Fig. 3b. Thus, these results show that the LED B confine carriers in the active region effectively.

The enhancement in the carriers' concentrations in the MQWs leads to a decrease in the electron leakage and encourages the hole transport into MQWs. To verify this, the electron and hole current density as a function of position are plotted in Fig. 4a and b, respectively. The electron current density, for LED B, in p-type layers is lesser than LED A due to increased Φ_e [30]. Conversely, the hole transport for LED B is 4.3 times greater than LED A as shown in Fig. 4b. Thus, the number of electrons is remarkably improved in the proposed structure as previously mentioned. It is principally because of the lower band-bending at the LQB and EBL interface due to lattice match, which leads to less carrier leakage in the proposed LED.

Table 1 Important Materials Parameters used in Simulations Package [27, 28]

SN	Parameter	Symbol (unit)	GaN	AlN	InN	Bowing factor of InGaIn	Bowing factor of AlGaIn
1	Lattice constant	a (Å)	3.189	3.112	3.545	–	–
2	Band gap Energy (300 K)	E_g (eV)	3.42	3.68	0.77	1.8	1.0
3	Spontaneous Polarization	P_{sp} (C/m ²)	–0.034	–0.090	–0.042	–0.037	–0.021

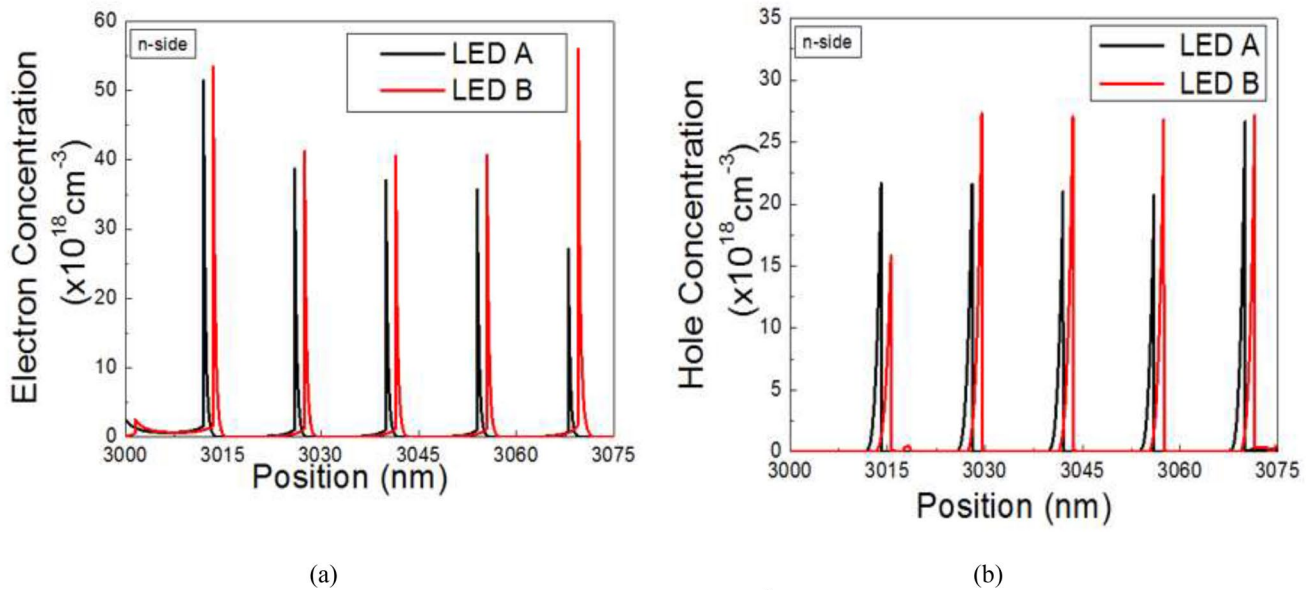


Fig. 3 Carriers' concentration in MQWs **a** Electron, **b** hole at 80 A/cm^2

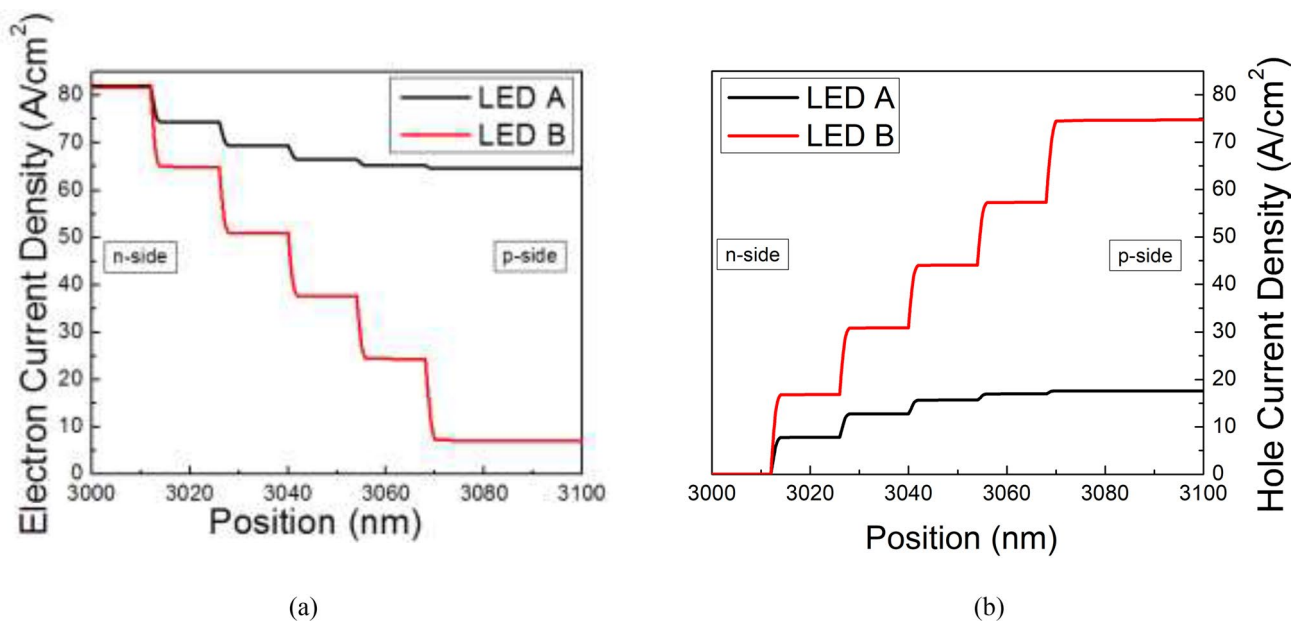


Fig. 4 **a** [Electron Current Density], **b** [Hole Current Density] in both LEDs at 80 A/cm^2

To explore the further reason for the amelioration of IQE in the proposed LED, the radiative recombination rate of both LEDs is investigated. Figure 5 shows the radiative recombination rate at 80 A/cm^2 . The electron-hole pairs radiative recombination for LED B is enormously increased by 55% as compared to LED A. So, the elevation in radiative recombination is assigned to more electron-hole pairs confinement in the active zone which is explained above.

Magnified radiative recombination rate leads to the high emission intensity of DUV LED. Figure 6 presents the emission spectra of LEDs at the current density of 80 A/cm^2 . The peak intensity of LED B is increased as compared to LED A. Peak emission spectra are around $\sim 277 \text{ nm}$ which are in the range of DUV LEDs [6]. A very minute blueshift is assigned to the reduction of quantum confinement stark effect in the proposed structure.

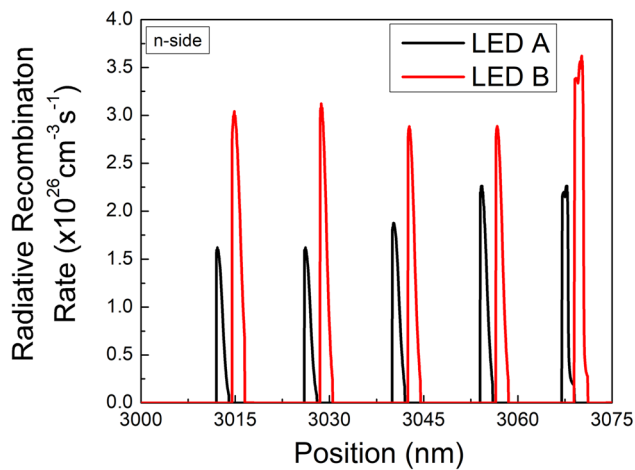


Fig. 5 Radiative recombination rates in the MQWs of both LEDs

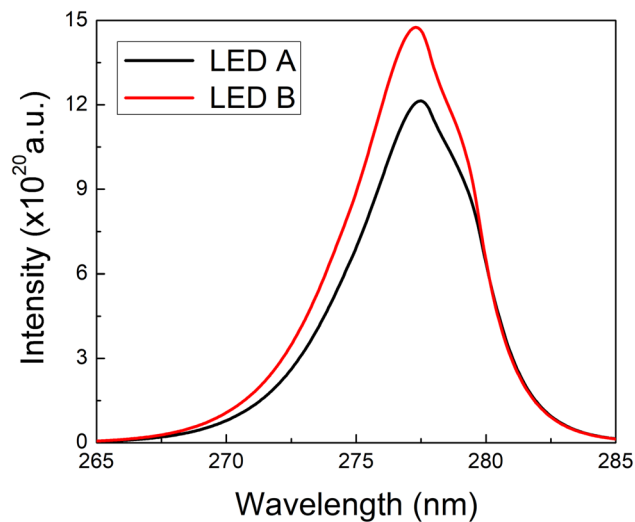


Fig. 6 Spontaneous emission spectrum for both LEDs

Figure 7 illustrates the band profile of both LEDs at 80 A/cm^2 . The Φ_e and Φ_h for electron and hole in LED A are $\sim 334 \text{ meV}$ and $\sim 345 \text{ meV}$, respectively. Inversely, in LED-B the Φ_e and Φ_h are $\sim 443 \text{ meV}$ and $\sim 336 \text{ meV}$, respectively, indicating the better ability of electron confinement as well as hole transport into the MQWs region as shown in Fig. 7. It is due to the decrease of lattice mismatching leading to a lowering in polarization. It is highly believed that the above band-gap engineering is possible due to our proposed LED structure. In Fig. 3, 4, 5, and 7, the position (x-axis) is with reference to the device structure shown in Fig. 1a.

4 Conclusion

This study reported the effect of AlInGaN-based LQB and step-graded EBL on the optoelectronic behavior of AlGaIn-based DUV LEDs. The results indicated that our approach improved the recombination of electron-hole pairs in the active region because of the elevation of potential barrier height of the conduction layer, which effectively suppressing the leakage of electrons. It is also attributed to the reduction of the induced polarization field, which is associated with lattice matching of epi-layers. Quantitatively, the electron and hole concentrations are increased by 25% and 15% as compared to conventional LED. The IQE is enhanced by 48% while the efficiency droop is decreased from 52% to 3% in the proposed LED. So, not only the IQE is ameliorated but also the efficiency droop is stifled remarkably as compared to LED A. Therefore, we highly trust that this approach provides a feasible guideline to the researchers for achieving high IQE as well as near-droop-free efficient AlGaIn-based DUV LEDs.

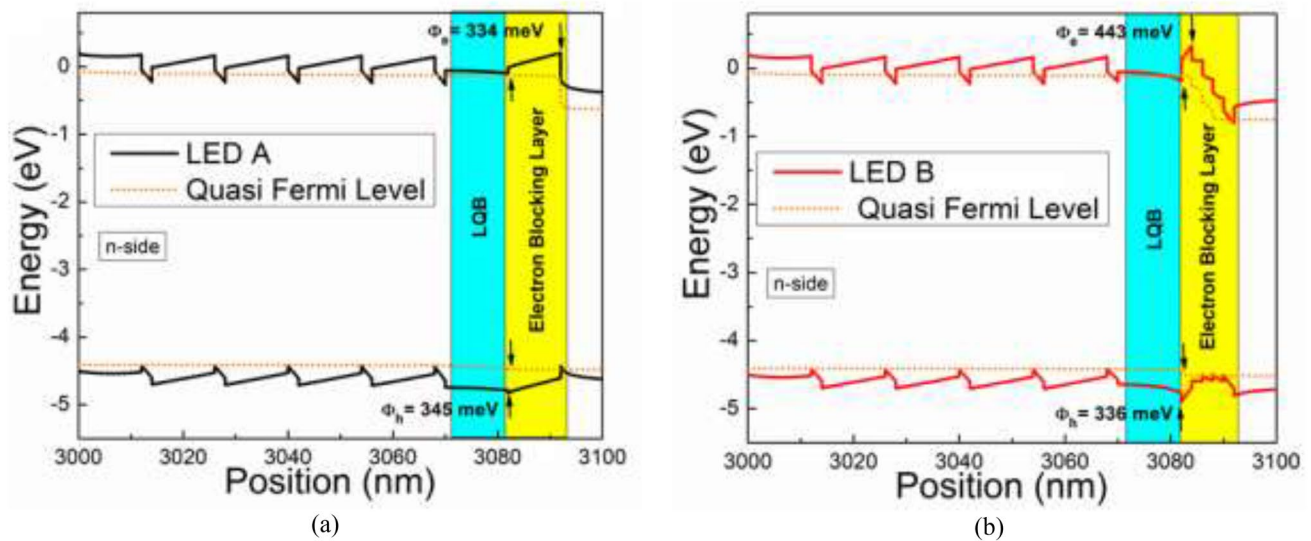


Fig. 7 Energy band profile **a** Conventional EBL structure (LED A), **b** LQB and step-graded EBL structure (LED B) at 80 A/cm²

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Declarations

Conflict of interest The authors declare no conflicts of interest.

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