

## Erratum to: Parameter optimization of machining processes using teaching-learning-based optimization algorithm

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The values of  $M_w$ ,  $\alpha_t$ ,  $h_c$ ,  $h_d$  and  $MRR$  in Table 2 are to be considered as 0.140 kg/s, 0.352°, 5.663 mm, 3.237 mm and 239.18 mm<sup>3</sup>/s respectively. The contents and meaning of the paper remain the same.

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The online version of the original article can be found at <http://dx.doi.org/10.1007/s00170-012-4524-2>.

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