REVIEW ARTICLE





Review on molnupiravir as a promising oral drug for the treatment of COVID-19

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Received: 10 October 2021 / Accepted: 16 December 2021 / Published online: 3 January 2022 © The Author(s), under exclusive licence to Springer Science+Business Media, LLC, part of Springer Nature 2022

Abstract

During the COVID-19 pandemic, various drug candidates have been developed, molnupiravir (MK-4482 and EIDD-2801), which is a new orally anti-viral agent under development for the treatment of COVID-19, is under study in the final stage of the clinical trial. Molnupiravir enhances the replication of viral RNA mutations in animals and humans. Due to the high demand for the synthesis of this drug, it was essential to develop an efficient and suitable synthetic pathway from raw material. In this study, molecular docking analysis on molnupiravir is examined also, the mechanism of action (MOA) and the recent synthetic pathway is reported. This review will be helpful to different disciplines such as medicinal chemistry, organic chemistry, biochemistry, and pharmacology.

Graphical Abstract



Keywords COVID-19 · Molnupiravir · Mechanism of action · Synthetic pathway · Molecular docking

Abbreviation

(ATP)	Adenosine triphosphate
(AGILE)	is a randomized multi-arm, multi-dose, Phase
	Ib/IIa platform in the UK using a seamless
	Bayesian adaptive design 2 to determine the
	safety, activity, and optimal dose of multiple
	SARS-CoV-2 candidate therapeutic targets.
(CD)	Cytidine deaminase
(CTP)	Cytidine triphosphate

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(DBRPC)	Double-blind, randomized, placebo-controlled
(DBU)	1,8-diazabicyclo[5.4.0]undec-7-ene
(DMAP)	4-(N, N-dimethylamino)pyridine
(DMF-	Dimethylformamide dimethyl acetal
DMA)	
(DMP)	2,2-dimethoxypropane
(Et_3N)	Triethylamine
(EUA)	Emergency use authorization
(+gRNA)	Positive-stranded genomic RNA
(-gRNA)	Negative-strand genomic RNA
(HMDS)	Hexamethyldisilazane
(i-PrOH)	2-Propanol
(MeCN)	Methyl cyanide
(MNP)	Incorporation of molnupiravir as the
	monophosphorylated MNP
(MTP)	NHC triphosphate
(NA)	Not applicable/available
(NHC)	N-hydroxycytidine

Hydroxylamine
Open-label
Phosphoryl chloride
RNA-dependent RNA polymerase
Ribonucleic acid
Severe acute respiratory syndrome
coronavirus 2
Positive-strand subgenomic mRNA
Tetrahydrofuran
Trimethylsilyl
Uridine triphosphate

Introduction

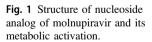
COVID-19 pandemic, which is caused by severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2), a novel coronavirus (CoV), has become a serious threat to public health. Until the end of March 8th, 2021, more than 115 million people were infected, and unfortunately almost 2.5 million people died all over the world [1]. In this regard, one of the helpful drugs for the treatment is molnupiravir which is an anti-viral drug with commercial cod (MK-4482 and EIDD-2801), and is administered to treat influenza. This prodrug has a nucleoside scaffold of N4hydroxycytidine [2, 3], which was first produced at Emory university with the cooperation of the university's drug innovation company and is developing by Merck company as a novel oral anti-viral drug for the treatment of COVID-19 [4]. The application of this drug on animal species demonstrated the success of molnupiravir in prevention of viral transmission and inhibition of SARS-CoV-22 [5]. Based on an oral anti-viral ribonucleoside analog, this drug is regarded as 5'-isobutyrate prodrugs of directacting anti-viral ribonucleoside analog, EIDD-1931 or β-D-N4-hydroxycytidine. In the plasma, molnupiravir is cleaved to release EIDD-1931. Intracellularly EIDD-1931 is phosphorylated by host kinases to its corresponding 5'-triphosphate, the active anti-viral agent [6, 7]. In animal models of various coronaviruses, influenza, Ebola virus infection demonstrated that EIDD-1931 inhibits replication of multiple RNA viruses successfully [7–9]. This oral drug with high potency toward SARS-CoV-2 infectious showed desirable safety and acceptable profile [10].

Phase 1 clinical trial demonstrated that molnupiravir as a novel oral anti-viral drug has been very good tolerated and safe for some healthy volunteers [11]. Patients with mild to moderate COVID-19 were administered twice a day for five days in Phase 2 trial, namely placebo-controlled, doubleblind, randomized, multicenter trial indicating that the drug reduces the transcription of SARS-CoV-2 and the rate of clearance of infectious virus and prevents the progression of COVID-19 and replication of SARS-CoV-2 successfully [10, 12]. The results of the phase 2/3 trial were presented at the European congress of clinical microbiology and infection disease [ECCMID]. Phase 2/3 clinical trial showed a promising drug for non-hospitalized patients with COVID-19. Merck and Ridgeback Bio collaborate to develop of a new anti-viral compound, EIDD-2801 [13]. This review focuses on the mechanism of action and new synthetic pathway of molnupiravir as an anti-viral agent to provide insight into the logical synthesis of more effective molnupiravir as an antiviral candidate.

Metabolism of molnupiravir

Molnupiravir is an oral prodrug of N6-hydroxycytidine which was planned against influenza in 2019. With the advent of SARS-CoV-2, molnupiravir has shown strong anti-SARS-CoV-2 activity (in animal models and in vitro) [5]. Potent and elective antiviral inhibitors of coronaviruses containing SARS-CoV-2 are known among nucleosides and analog nucleotides with a wide range of antiviral activity, some of which have rapidly advanced in clinical trials for the treatment of COVID-19 [14] (Fig. 1, Table 1).

Unlike other drugs of COVID-19 with emergency use authorization (EUA), molnupiravir can be produced at a bigger scale. This drug doesn't need in-hospital settings and



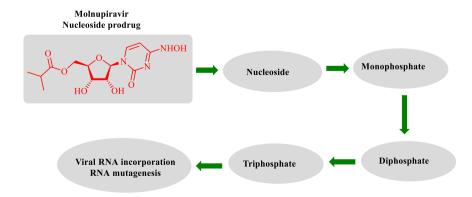


Table 1Nucleoside analog ofmolnupiravir for the treatment ofCOVID-19.Status inNovember 2020.

Nucleoside drug	From	Mechanism of action	In vitro activity EC50[µM]	Animal model efficacy	Clinical dosing
Molnupiravir (EIDD-2801; MK-4482)	Nucleoside prodrug	Viral RNA mutagenesis	0.05–0.3	Mouse	Oral BID 200–800 mg

cold transportation for administration. The evidence has shown that molnupiravir is better tolerated and safer in phase 1, 2, and 3 clinical trials, at least in the short term, without any significant side effects [15] (Table 2).

Mechanism of action of molnupiravir

Since the outbreak of the Coronavirus epidemic, several scientific projects have been launched to investigate measures against the new virus. Researchers has been developing different vaccines and drugs with various degrees of success. Molnupiravir was developed to treat influenza and was recognized as another candidate for antiviral drugs. Understanding the mechanism of molnupiravir at the molecular level is critical to the further development of antiviral drugs. The drug is activated through metabolism in the body. Once inside the cell, it becomes an RNA-like component. In the first step, RNA polymerase (the viral copy machine) incorporates these components into the RNA genome of the virus. In the next step, RNA-like components are paired with viral genetic material components. Viral RNA contains several mutations when it multiplies to produce new viruses, preventing the reproduction of pathogen. This viral drug causes mutations in other RNA viruses and prevents them from expansion [17]. Molnupiravir, a promising drug, is in the third phase of studies. When molnupiravir enters the cell, the active molnupiravir forms N-hydroxycytidine hydrate (NHC triphosphate (MTP)), which can be replaced by cytidine triphosphate (CTP) or uridine triphosphate (UTP) by RNAdependent RNA polymerase (RdRp) of SARS-CoV-2 (Fig. 2A). Initially, when RdRp uses positive-strand genomic RNA for synthesis sub-genomic RNA and negative-strand genomic RNA as a template, it regularly substitutes M for U or C. In the next step, +gRNA or +sgmRNA (positive-strand subgenomic mRNA) can be used from RNA including M as a template. Then mutations are formed in positive-stranded genomic RNA products due to the presence of M in negativestrand genomic RNA (Fig. 2B), and these products prevent the formation of healthy new viruses [3, 5, 18]. At the end of this two-step mechanism, the mechanism of molnupiravir and its activated type were shown resulting in RNA mutations through polymerases of other viruses (Fig. 2) [17, 19].

According to previous studies, molnupiravir-induced lethal mutagenesis was determined by a relatively high

selectivity of MTP for incorporation as a CTP analog and the indiscriminate incorporation of either adenosine triphosphate (ATP) or GTP when MNP (incorporation of molnupiravir as the monophosphorylated MNP) is centralized in the template strand (at least a two-step mechanism). Downstream of C-to-U mutations generated by the erroneously incorporated AMP could subsequently template UTP incorporation. The replication fidelity required for viability is demarcated by mutations' agglomeration that pushes viral replication over the "error threshold". In the end, molnupiravir has excellent pharmacokinetic properties, including oral administration [20].

Desirable dose and safety of molnupiravir in patients infected with the coronavirus

AGILE is an Ib/IIa phase substrate for rapid evaluation of COVID-19 therapies [21]. In the experiment (NCT04746183), Khoo, Saye H., et al. [16] appraised the safety and desirable dose of molnupiravir in contribution with primary signaling infection. Patients (in groups of 6) were randomly assigned to 300, 600, and 800 mg of oral molnupiravir administered twice a day for five days. If the probability of 30% or more of doselimiting toxicity (initial result) is more than 25% or more, it is unsafe. Secondary results represented clinical improvement, safety, virological reactions, and pharmacokinetics. Between July 17th and October 30th, 2020, eighteen participants (out of 103 participants screened) were registered, and it was shown that molnupiravir was well resisted at doses of 300, 600, and 800 mg without severe side effects. Overall, molnupiravir was safe and well resisted in the second phase of assessment so it was recommended administrating a dose of 800 mg twice a day for five days.

Review of recent articles on synthetic methods of molnupiravir

The main route for the synthesis of the compound molnupiravir was revealed by Emory University [22]. According to this pathway, molnupiravir was synthesized in five steps starting from uridine (4). In this study, the yield of the last two steps has not been reported; however, in total, this synthetic path has a maximum yield of 17%. Initially, the

vicinal diol was protected by acetone and sulfuric acid at room temperature (18 h) to produce acetonide (5). Following the purification of compound (5) by trimethylamine, 4-(N, N-dimethylamino) pyridine (DMAP) and triethylamine (Et₃N) were added to the reaction mixture. The mixture was cooled to 0 °C, and then isobutyricacid anhydride (6) was gradually added, and the resulting mixture was warmed to room temperature. The compound (7) was dissolved in acetonitrile solvent and then was added to the reaction triethylamine (8 equiv) and 1,2,4-triazole (7 equiv). After cooling, the solution was treated by phosphoryl chloride (POCl₃) and warmed to room temperature. The corresponding triazole (8) was isolated by chromatography with a vield of 29%. Then compound (9) was obtained by dissolving compound (8) in 2-Propanol (2-PrOH) and treating it with hydroxylamine (NH₂OH) (with a yield of 60%) at room temperature. Using neat formic acid, the study performed deprotection at room temperature and synthesized molnupiravir (10) that was finally crystallized and recrystallized using 2-PrOH/MTBE (Scheme 1) [22].

Vasudevan, N. et al. [23] reported a two-step pathway in the synthesis of molnupiravir, including esterification and hydroxamination of cytidine. This study showed a yield of 75%, which is a significant improvement compared to the previously reported yield (17%) [22]. The number of steps was reduced from five to two, and the available cytidine was replaced by the expensive uridine. In this study, with minor modification of reaction conditions, N(4)-hydroxycytidine (NHC, 12) was synthesized in a yield of 70%. This is an important point that after concentration, pure NHC with simple crystallization directly from the reaction mixture at 50% isolated yield, and then avoid dihydroxamination with NH₂OH H₂SO₄ in iPrOH altogether when it was investigated transamination of cytidine isobutyryl ester (13). Molnupiravir (10) was created from compound (13) with 96% isolated yield, indicating the survival of direct hydroxamination from both cytidine reaction pathways. In the first esterification, molnupiravir was obtained with a yield of 75%, and its yield was 37% when hydroxyamination was done (Scheme 2).

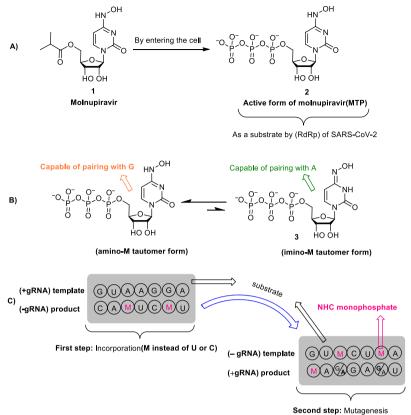
Benkovics, T. et al. [24] reported the shortest synthetic path possible to molnupiravir (three-step pathway), which was activated through the invention of a new biocatalytic waterfall and the final density step (Scheme 3). Each step was performed at a yield of more than 95% and was only used from available reagents and easy functioning. This new route is 70% shorter than the original routes [22, 23] and about seven times higher than the overall yield. This synthesis method started with the elective esterification of ribose at the primary alcohol and the use of isobutyric anhydride (6) as an isobutyryl donor. According to the hypothesis, the selectivity for the product was broad, and a small amount of any side-products was created. The

Table 2 Phase 1, 2, and 3 studies (results and side effects)

Phase	N; Types of stud	y Severity of COVID-1	N; Types of study Severity of COVID-19 Results and side effects Ref.
Phase 1 stud	hase 1 studies 130; DBRPC	NA	Two phase-1 studies of molnupiravir revealed that the dose of 1600 mg daily is safe and tolerable and has no severe adverse [11]
	18; R, OL	Mild or moderate	events up to 5.5 days.
Phase 2 stud	Phase 2 studies 202; DBRPC	Mild or moderate	A phase 2 study with molnupiravir 800 mg twice a day showed a notably lower time to clearance (RNA negativity) than the [10] placebo (log-rank p value = 0.013) in mild to moderate COVID-19.
Phase 3 stud	lies Notable reductior notable advantage	i in the risk of hospital 1 e with molnupiravir in t	Phase 3 studies Notable reduction in the risk of hospital reception or death (up to 50% ($p = 0.0012$)) has been seen in phase 3 DBRPC study in non-hospitalized COVID-19 (was not observed notable advantage with molnupiravir in the later step of modest to severe COVID-19).

DBRPC double-blind randomized placebo-controlled, OL open-label, NA not applicable/available

Fig. 2 Mechanism of action of molnupiravir. A Conversion of molnupiravir as a substrate to the active form in the cell. B Different forms of tautomeric of NHC-triphosphate (MTP). The hydroxylamine form (2) allows MTP to pair with G and acts like C, while the oxime form (3) allows it to pair with A and acts like U. C Molnupiravir-induced RNA mutagenesis in the twostep model. In the first step, RdRp uses from +gRNA and regularly substitutes M for U or C. In the second step, mutations are formed in positive-stranded genomic RNA products due to the presence of M in negativestrand genomic RNA.



(Create mutations as a result of presence M in –gRNA

esterification of ribose in acetone (10 wt% Novozym 435) supplied the desirable 5-isobutyryl ribose in 94% yield. Then it examined the 1-phosphorylation to transform (16) to 1-phosphate (17) with an appropriate nucleoside phosphorylase [25]. With the presence of hexamethyldisilazane (HMDS), quantitative yield almost occurred; however, it did not produce any significant side-products in the transformation of (19) to molnupiravir. With the elimination of inorganic species, the trimethylsilyl (TMS) groups were easily cleaved by modifying the pH, after that the product was crystallized, and a new three-step synthesis was completed producing molnupiravir (10) in high-yield.

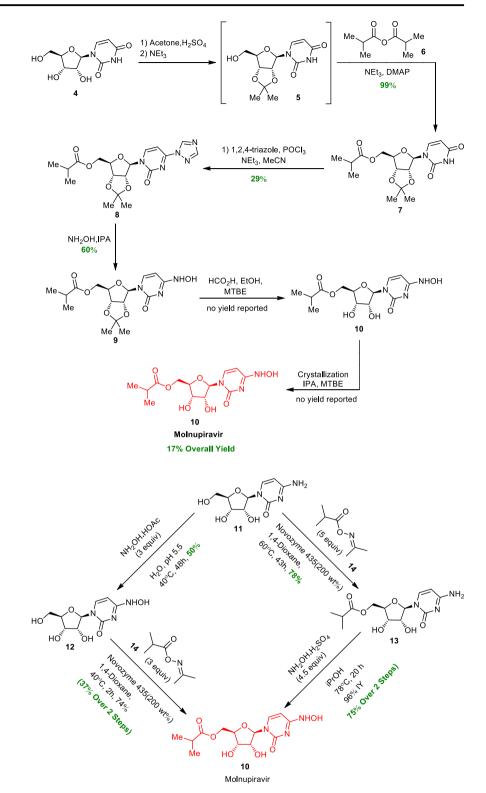
Steiner, A., et al. [26] designed and developed a simple rearrangement of the reaction series to improve the synthesis of molnupiravir against SARS-CoV-2 virus compared to the previous method [22]. The main advantage of this method compared to the main route [22] was the increase in yield from 17% to 61% and the reduction of isolation and purification steps. Moreover, a continuous flow method was developed for the final protection of acetonide, indicating high reproducibility and selectivity. Reese et al. [27] began the synthesis of molnupiravir by triazulation. By changing the triethylamine base to N-methylpyrrolidine and introducing the triazole moiety in the first stage, the yield of compound (20) increased from 74% to 88%. Then methanol

was removed by a stepwise azeotropic distillation after stirring of (20) with 2,2-dimethoxypropane (DMP) and H2SO4 in MeCN for 30 min at room temperature. This protocol showed that only (1.1 equiv) of isobutyric anhydride was required for a complete conversion (21). Compound (8) was created after extractive work-up (quantitative yield and \geq 99% HPLC purity). Compound (9) was obtained by stirring (8) in 2-Propanol (iPrOH) at room temperature with (1.5 equiv) (Scheme 4).

Ahlqvist, Grace P et al. [28] described a two-step supplycentered and chromatography-free synthesis of molnupiravir from cytidine. By undergoing transamination to yield, the final medicine product followed a selective enzymatic acylation. These two steps have been promising and were accomplished on a decagram scale; that is the first step was accomplished at 200 g and the second step was accomplished at 80 g compared to previous work in which the first step was accomplished at 5 g and the second step was accomplished at 1 g [23] (Scheme 5). In total, molnupiravir was obtained by a 41% isolated yield and was less costly than the original route recorded [29].

Snead et al. developed a four-step method for molnupiravir in which cytidine was the starting material [30]. This synthesis started with the constitution of the acetonide by 2,2-dimethoxypropane in acetone with H2SO4 (as the

Scheme 2 Synthesis pathway of molnupiravir from cytidine.

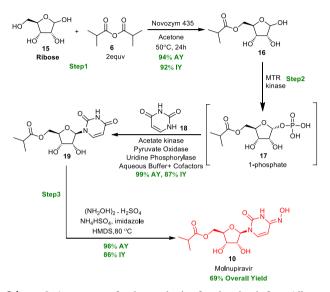


catalyst). Then acetonide (22) was separated from the reaction mixture after precipitation with a yield of 98%. Reaction with isobutyric acid anhydride produced ester (23), after flash chromatography, obtained 78% yield by using 1,8-diazabicyclo [5.4.0] undec-7-ene (DBU) and

catalytic 4-(N, N-dimethylamino) pyridine (DMAP) in acetonitrile. Hydroxyamination was performed in 70% aqueous 2-PrOH using hydroxylamine sulfate at 72–73 °C to form compound (9) in 96% yield. Protection of acetonide in formic acid was performed at room temperature. After

flash chromatography, compound (10) was separated with 98% purity in 60% yield. In total, the yield was 41% during the three-step route and 44% within the four-step pathway (Scheme 6).

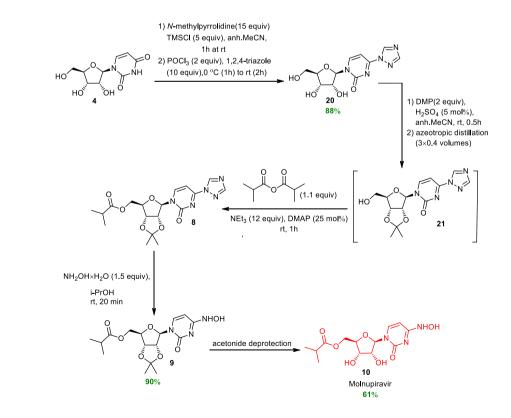
Synthesis of molnupiravir from cytidine (in four steps) was reported by Hu T et al. at a yield of 70% and only one separation in the end [31]. In this method, dimethylformamide dimethyl acetal (DMF-DMA) is used to protect the



Scheme 3 A new route for the synthesis of molnupiravir from (ribose + uracil) by Benkovics et al.

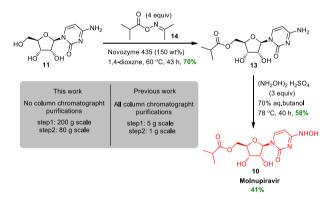
Scheme 4 An improved protocol for the synthesis of EIDD-2801 by Steiner A et al. (starting from uridine). diol (removed easily without ester hydrolysis) and activate the amine. The synthesis began by cytidine therapy with DMF-DMA using pyridine (10 equiv) in Tetrahydrofuran (THF). Esther (26) was obtained by adding isobutyric acid anhydride (6), triethylamine, dichloromethane, and DMAP (5 mol%) at room temperature. After the reaction was complete, compound (27) was produced by adding ethanol and protecting the diol. After evaporation, by adding hydroxylamine sulfate and 70% 2- propanol/water, the reaction mixture was heated for 18 h to 78 °C. The reaction mixture was cooled, and the two layers were separated. The organic layer focused on dryness, and compound (10) was crystallized by 2-methyltetrahydrofuran (Scheme 7).

Burke A et al. [32] have expanded a brief and impressive biocatalytic synthesis of N-hydroxy-cytidine (12), an essential intermediate for the generation of molnupiravir (10). This study was performed by the transformation of cytidine (11) to compound (12) by cytidine deaminase (CD). Here, the raw material of cytidine was substituted for uridine due to its lower cost. As predicted, increasing the concentration of NH₂OH led to the improved conversion of N-hydroxycitidine (12). The advantage of CD is that it easily accepts high substrate loadings and 50% hydroxylamine in water as a reaction solvent, on the other hands, its lyophilization is beneficial for bioproduction processes and will not reduce their activities significantly. 200 mM cytidine is completely transformed to a 6: 1 mixture of N-hydroxy-cytidine (12) and uridine by 50% NH₂OH. The final target was to abrogate



hydrolytic activity while concomitantly improving the yield of hydroxylamine with cytidine amination. In this work, the ratio of (12) to uridine has been increased through the direct evolution of CD. Cytidine hydrolysis activity was reduced by applying the T123G mutation near the active site and maintaining the desired amination activity (Scheme 8).

Paymode DJ et al. [33] reported a two-step synthesis of molnupiravir (10) and developed applied reaction and filtration conditions towards the production route. Since cytidine (11) was used as the available starting material, molnupiravir was obtained by straight hydroxamination of the cytosine ring and esterification of the sugar's primary alcohol. This study aims to achieve an improved path with the desired production profile. Both reactions could achieve a yield of 90% by understanding the by-products and the mechanism of formation. Finally, the overall yield of the isolated product was improved by 23% (60% of 37%) with the product isolated by crystallization rather than chromatography. In this reaction, solvents such as water and 2-methyltetrahydrofuran



Scheme 5 Advances in the large-scale synthesis of molnupiravir from cytidine by Ahlqvist, Grace P et al.

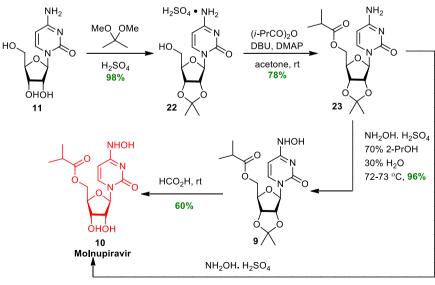
Scheme 6 The pathway of cytidine to molnupiravir in three or four steps by Snead et al.

(i.e., environmentally friendly solvents) were used, and the solvent consumption was reduced tenfold (7 volumes out of 68 volumes). The acylation was carried out by an "off-the-shelf" enzyme (CAL-B), and enzyme loading was decreased tenfold (200–20 wt%). Reactions were increased to NHC (500 g), and molnupiravir (100 g) and terminal API with 99.4% purity were produced by main part of remained active drug, NHC (0.6%) (Scheme 9).

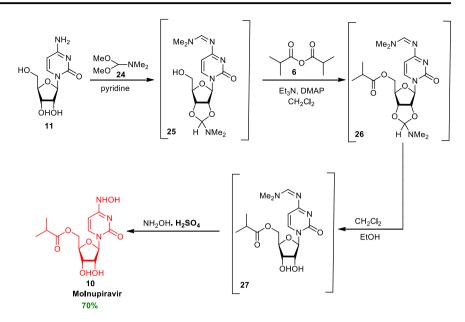
Gopalsamuthiram V et al. [34] have expressed synthesis of molnupiravir from cytidine in four steps in the form of scale (Scheme 10, Table 3). The uniqueness of this method is its chemical nature, which includes eco-friendly solvents such as isopropanol, acetone, acetonitrile, water and cheap reagents. Isolation of all intermediates by recrystallization and aqueous acid treatment improved purification and isolation procedures compared to previously reported work [30]. In the first step, compound (22) is isolated straight from the reaction by washing and filtration, and then in the next step, the organic layer is washed with 10% acetic acid and formed compound (23). In the third step, (9) is created from isopropyl acetate by recrystallization of the crude, and in the next step, molnupiravir is produced by recrystallization of water. Ester formation, hydroxamination and deprotection were performed on multigram scale. In this work, molnupiravir (10) was obtained in a yield of 36-41% and an average purity of 98% wt% (Table 3).

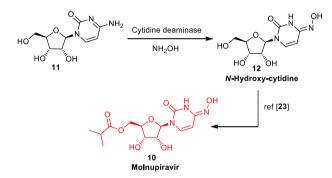
Molecular docking of molnupiravir to the nsp12-nsp7-nsp8 linked to the templateinitiator RNA and shape of remdesivir triphosphate (RTP)

 β -D-N4-hydroxycytidine-5'-isopropyl ester (molnupiravir) is a NHC of oral bioavailability analogous to remdesivir; both



60% 2-PrOH/ 40% H₂O





Scheme 8 Synthesis of molnupiravir by using a biocatalytic approach to a key intermediate.

drugs act by imitating ribonucleosides [5]; thus, molnupiravir was docked within the remdesivir binding site of the RdRp of SARS-CoV-2. AutoDock instrumentations were used for molecular docking to dock the molnupiravir to the nsp12 binding hole, where it exerts its antiviral target by providing copy errors during viral RNA replication [35, 36]. The nsp12nsp7-nsp8 complex contained the Mg²⁺ and RNA catalytic ions. PDB ID: 7BV2 by remdesivir was co-crystallized. For the molnupiravir docking studies, the identical binding grid was selected. The ligands and protein were created by using the MGL instrumentations. Kollman and Hydrogens charges were appended to the protein, and were then added to molnupiravir, Gaisteger, and hydrogen charges to be prepared. The grid with 0.375-Å grid spacing was adjusted as X = 42, Y = 46, and Z = 52. At this point, the ligand and protein were docked, and 100 binding cases were produced for the analysis. For further analysis, the best binding cases were chosen that displayed interactions with the main catalytic remainder. Therefore, docking were identified the interactions among the ligands and complex. Overall, with molnupiravir interacted of 65 residues from nsp12 (Table 4) (Fig. 3) [37].

Conclusions

Nowadays, the COVID-19 pandemic is one of the world's problems that has caused a lot of death every year. Many researchers from different fields of study, such as organic chemist, medicinal chemist, pharmacologist, etc., focused on discovering and developing new pharmaceuticals against novel coronavirus (CoV). Evaluating an effectual small-molecule therapeutic target will be the urgent therapeutic strategy. Molnupiravir as an oral antiviral agent displayed a promising compound for non-hospitalized patients with COVID-19. Phases 1, 2, and 3 clinical trials resulted molnupiravir remarkably reduced the risk of hospitalization or death in adults experiencing mild or moderate COVID-19. According to emerging findings, molnupiravir may be proved to be a global game-changer in the fight against SARS-CoV-2. In conclusion, the preparation of this potent antiviral drug has attracted attention all over the world.

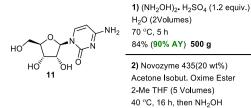
Availability of data and materials

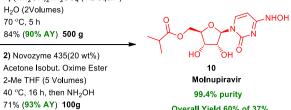
The datasets used and analyzed during the current study are available from the corresponding author on reasonable request. We have presented all data in the form of figures.

Scheme 9 M4ALL's approach to molnupiravir from cytidine.

Scheme 10 Acetonide approach

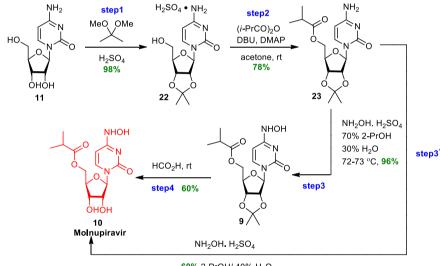
to molnupiravir [30].





Overall Yield 60% of 37%

Overall	Step	SM	Solvent	Enzyme	Final Step	Isolation	Gen.
Yield	Count	Price	Consumption	Loading	Scale		
			(Volumes)				
17%	4	S140-170	not determined	not	6.5 g	Column	Initial [22]
		Uridine		applicable			Synthesis
37%	2	S50-60kg	68	200 wt%	1g	Column	M4All
		Cytidine					1 st Gen
60%	2	S50-60kg	7	20 wt%	100g	Crystall-	M4All
		Cytidine				ization	2 nd Gen



60% 2-PrOH/ 40% H₂O

Table 4 Intermolecular interactions of molnupiravir and nsp12 binding residues.

Table 3 Increase scale of the four-step series to molnupiravir.	
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Step	Scale	% Corrected isolated yield	Area % HPLC (260 nm)	Wt % by NMR
1	100 g	94%	99.1%	95%
	300 g	92%	99.2%	95.5%
2	150 g	92%	98.6%	89%
	140 g	95.2%	94%	85.8%
3	130 g	70%	97.3%	94%
	120 g	76%	98.7%	95%
4	80 g	59%	98.6%	98.5%
	100 g	61%	99.6%	97.6%

Molnupiravir-nsp 12		
Types of interactions	Affinity-enhancing	Affinity-attenuating
Van der waals interactions	5	2
Proximal interactions	239	225
Polar contacts	10	9
Hydrogen bonds	6	2
Aromatic contacts	15	13
Hydrophobic contacts	4	3
Carbonyl interactions	2	0
Total number of interactions	281	254

241

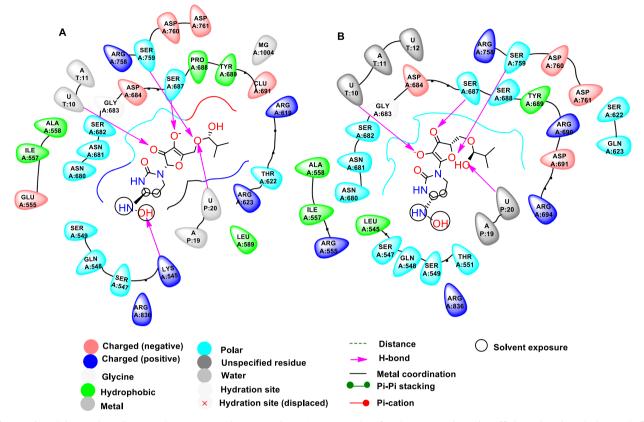


Fig. 3 Ligand interaction diagrams between nsp12-nsp7-nsp8-RNA complex and molnupiravir for high-score affinity enhancement and affinity attenuation schemes. Diagrams of two-dimensional ligand interactions between molnupiravir and the nsp12-nsp7-nsp8-RNA

Acknowledgements The authors would like to thank the support of the Noncommunicable Diseases Research Center, Fasa University of Medical Sciences (Grant No, 400092). The ethical committee has ethically approved this research; IR.FUMS.REC.1400.069.

Compliance with ethical standards

Conflict of interest The authors declare no competing interests.

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complex for the top-scoring (A) affinity-enhancing design and (B) affinity-attenuating design are shown within a $6\text{-}A^\circ$ distance. Various types of intermolecular interactions are labeled in legends [37].

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