



# Evaluating the potential impacts of carbon tax cost passing strategy on petrochemical selling prices

Iskandar Halim<sup>1</sup> · Jamal H. Miah<sup>2,3</sup> · Hsien Hui Khoo<sup>1</sup> · Lenny Koh<sup>2,3</sup>Received: 19 July 2019 / Accepted: 22 October 2019 / Published online: 25 October 2019  
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## Abstract

To meet their commitments to Paris climate accord, governments around the world have begun to introduce emission pricing schemes such as carbon taxes with the intention of curbing the greenhouse gas (GHG) emissions and at the same time promoting the development of low-carbon technologies. However, adoption of such taxes has prompted major concerns among the industries, especially for large emitters such as petrochemical manufacturing plants, since it will substantially increase their operating costs and hence directly affect their competitiveness in the global market. This paper proposes a bottom-up framework for modeling the potential impacts of a carbon tax introduction on petrochemical selling prices. The framework has been developed using a set of mathematical equations that links the amount of GHG emissions with the carbon tax rates. The required increases in the petrochemical product prices are then projected for compensating the incurred emission costs. The goal is to retain the same production revenues prior to carbon tax imposition—this is known as tax passing strategy. To illustrate the approach, a case study involving productions and supply chains of four petrochemical products—acetic acid, bisphenol-A, nylon-6,6, and polypropylene—is considered.

**Keywords** Climate change · Carbon pricing scheme · Carbon tax passing · Greenhouse gas emissions · Petrochemical industry · Supply chain

## 1 Introduction

One main characteristic of our society today is mass consumption of fossil fuels to meet our growing demand for energy and petrochemical products. Indeed, petrochemical products have become an indispensable part of our life—from the food we eat, the water we drink, the clothes we wear, and the appliances we use for our convenience—that their use has become synonymous with modern living. The increasing importance of petrochemical products for our daily use has led to tremendous growth of the industry over the past decades. With a global market value of about U\$515 billion, petrochemical industry currently serves as the building blocks of virtually all other

high-end industries such as agriculture, electronics, automotive, and pharmaceuticals [33]. However, despite its contribution to the world economy, recent years have seen many challenges that threaten the future sustainability of the industry. And, these come on two fronts: raw material availability and environmental degradation.

As petrochemicals production is heavily reliant on non-renewable fossil fuel supplies (oil, coal, and natural gas), the industry is highly vulnerable to future disruptions caused by the depletion of these non-renewable resources. A recent study by British Petroleum in 2016 has highlighted that proven reserves for oil, gas, and coal would only last for another 51, 53, and 114 years, respectively [4]. While new reserves are still being discovered,

✉ Iskandar Halim, Iskandar\_Halim@ices.a-star.edu.sg | <sup>1</sup>Institute of Chemical and Engineering Sciences (ICES), A\*STAR (Agency for Science, Technology and Research), 1 Pesek Road, Jurong Island, Singapore 627833, Singapore. <sup>2</sup>Centre for Energy, Environment and Sustainability (CEES), The University of Sheffield, Conduit Road, Sheffield S10 1FL, UK. <sup>3</sup>Advanced Resource Efficiency Centre (AREC), The University of Sheffield, Conduit Road, Sheffield S10 1FL, UK.



along with new technologies (e.g., hydraulic fracturing technique) enabling access to fossil fuel deposits in unconventional places being advanced, our consumption of fossil fuels has also been increasing even sharply over the past few years. Ultimately, this will still drive a fuel price increase and hence will significantly affect the sustainability of the petrochemical industry in the coming future.

Another main concern of the petrochemical industry is the environmental implications of its manufacturing processes. Petrochemicals production emits large quantities of greenhouse gases (GHGs) that trap heat that comes from the sun. As more GHGs are released, more heat is trapped in the atmosphere causing an increase in the earth surface temperatures. Such phenomenon will have a range of catastrophic impacts on the earth's climate in the long run from the melting of polar ice caps to rising sea levels and extreme weather events. In an effort to tackle the climate change impact, governments around the world have pledged their commitment—under the Paris agreement—to reduce their countries' GHG emissions. Such commitment from the government in keeping with the country's reduction targets will pose significant challenges to petrochemical companies in managing their emissions as regulations will be made more stringent in the coming years.

One economic instrument that has been adopted by governments of many developed countries to reduce their countries' GHG emissions is carbon tax, which is a form of emission pricing mechanism. When implemented, such initiative, which involves putting a monetary value or penalty on the GHG emissions, can be expected to incentivize businesses, companies, and publics to reduce their emission footprint in various ways such as investing in clean technologies, improving the operational efficiency, or simply changing the consumption behaviors. Such a pivotal role of carbon pricing strategy for reducing the GHG emissions has been reflected with about 40 countries that are signatories of the Paris climate agreement already implementing it and another 100 countries planning to adopt it [37].

Overall, there are potentially two economic outcomes that may result from the carbon tax introduction to businesses. Companies may absorb the tax if the incurred extra cost is considered to be small or have no significant impact on their revenues or profits. On the other hand, the more common practice is that companies decide to pass on parts or even all of their emission costs to the buyers of their products in the form of higher selling prices. This is equivalent to Goods and Services Tax (GST) that is charged by businesses to their customers [29]. Such a tax passing strategy could lead to undesired outcome to the companies that impose it. As the adoption of carbon tax scheme has yet to take place at a global level, there is a

high chance that companies that operate in countries that enforce the scheme will lose their profits or market shares to their competitors in other jurisdictions that are not covered by such scheme [9]. In the long run, this may lead to carbon leakage—a situation whereby companies just shift their operations to lower cost countries with more relaxed emission policies and continue to emit, thereby resulting in an increase in the total GHG emissions instead [21]. Such leakage will not only inflict damage to the environment, but also lead to job losses and reduced economic activity in the end.

Therefore, it is extremely important for governments (i.e., the policy makers) to take into account the potential economic consequences carefully prior to designing and implementing an effective carbon tax scheme. The availability of modeling tools that can assist the policy makers in providing insights into a range of issues that are relevant for getting the right carbon tax rate then becomes critical [38]. In this paper, we propose a unique approach for evaluating the economic implications caused by the introduction of carbon taxes to petrochemical industry. Here, we focus on the potential impact in the form of petrochemical selling prices. The rest of the paper proceeds as follows. In the next section, we present our literature reviews and highlight the current research gaps. Section 3 shows our mathematical equations for assessing the potential economic impact of a carbon tax. Subsequently, to illustrate our approach, we apply our model to a case study involving a hypothetical petrochemical manufacturing supply chain in Sect. 4. In Sect. 5, we discuss our results and end with concluding remarks in Sect. 6.

## 2 Modeling of carbon tax impacts

Recent years have witnessed several attempts on modeling the economic and environmental implications of carbon tax implementation. Traditionally, all these modeling approaches can be grouped into top-down and bottom-up frameworks [38]. The former is generally preferred by the economists and involves estimating the market behavior in response to carbon tax imposition. A typical problem to address includes evaluation of the effects of different carbon tax rates on the country's Gross Domestic Product (GDP) and employment rate. On the other hand, the latter approach is more commonly used by the engineers to identify the impacts of applying new technologies or practices that are potential for reducing the emissions. For instance, a bottom-up approach has been successfully applied to predict the likelihood of energy consumption profile in the commercial buildings sector in response to carbon tax imposition [6].

Different types of mathematical models have been proposed in the literature to support decision making with regard to carbon tax implementation. For example, [34] applied an input–output model to show the efficacy of carbon taxes for reducing the GHG emissions at the national level. Meanwhile, the use of computable general equilibrium (CGE) models has been proposed to investigate the impacts of carbon taxes on the GDP of various countries including Norway [7], Malaysia [2], Australia [32], and China [17]. All these studies concluded that imposition of carbon taxes while effective in reducing the countries' GHG emissions can have a dire consequence on the economic activities—however, this is highly dependent on the imposed tax rates.

Several modeling tools have also been proposed to evaluate the potential loss of competitiveness due to carbon taxation. For example, [39] applied a gravity model to measure the impacts of carbon tax to energy-intensive industries such as oil, chemical, fertilizer, paper, cement, and steel in 21 OECD countries. His results showed negative impacts of carbon tax on the international competitiveness of those industries. Similarly, a simulation model was applied to assess the potential effects of carbon tax policies on the competitiveness of the mining and metals industry in countries that are members of the International Council on Mining and Metals [19]. The results highlighted the importance of electricity sector in ensuring the overall competitiveness of the power-intensive mining sector such as aluminum smelting and copper refining. An input–output analysis was also performed to evaluate the impacts of carbon taxes on the competitiveness of 106 industries across the UK [16]. The results showed that at a carbon tax rate of £20 per tonne, 94 industries would have their operating costs increase by less than one percent and 4 industries would see their costs increase by more than 5%.

Despite the important contribution of petrochemical industry to the country's economy, our review on this subject revealed a limited work in examining the impacts of carbon taxes on this particular industry. To name a few, [25] applied a fuzzy programming approach and integrated it with gray prediction and input–output model to find an optimal carbon tax scenario for Taiwan's petrochemical industry. Their results showed an improvement in the GHG emissions in the upstream petrochemical industries, while the downstream parts failed to achieve the desired reduction targets. In a separate study, using a fuzzy goal programming model, [26] evaluated the effects of combining a carbon tax policy with a cap-and-trade scheme. They concluded the benefits of such hybrid policy for maintaining the competitiveness of Taiwan's petrochemical industry.

This paper aims to study the impending financial implications due to carbon tax imposition on the petrochemical industry. We propose a unique approach which differs from other methodologies in the existing literature in that we consider the economic impacts along the petrochemical value chain (supply chain). For this, we apply a bottom-up approach to establish a relationship between the amount of GHG emissions and the incurred emission taxes. Then, we estimate the required product price increase in order to retain the same production revenues; this will be done for each petrochemical company along the supply chain. We describe our approach in detail next.

### 3 Proposed model

Carbon tax scheme offers a simple and yet cost-effective means of reducing the GHG emissions. Such scheme, which involves setting a fixed emission tax rate, has been claimed to be successful in not only lowering the emissions but also spurring the growth of clean technology developments in countries such as Sweden and Denmark [1]. A key determining success of the outcome of this scheme is the imposed tax rate [35]. When set too low, companies will be more likely to opt for paying the “penalty” and continue emitting their GHGs. On the other hand, too high, the company's profit margin will be impaired and this will consequently affect its competitiveness in the global market. The latest data by [37] showed a range of carbon tax rates imposed by various countries. Today, Sweden has the highest carbon tax in the world at US\$131 per tonne of GHG emissions. However, this rate does not apply to its energy-intensive industries such as petrochemicals, which are currently covered by European Union's Emissions Trading System (EU ETS) [38]. Among the lowest carbon tax rate countries are Poland and Mexico with less than US\$ 1 per tonne.

Consider Fig. 1, which shows a manufacturing supply chain of a petrochemical product Z. There are three plants (Plant X, Plant Y, and Plant Z) involved in the production chain of product Z. As each of the plants emits certain amount of GHGs, the carbon tax (CT) incurred by each plant  $P$  can be calculated as follows:

$$CT^P = \sum_{i=1}^G \phi_i GWP_i T^P \quad (1)$$

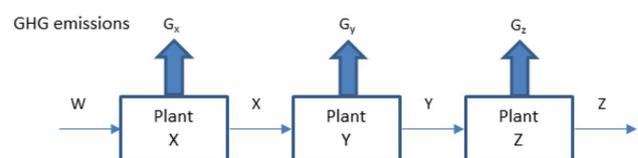


Fig. 1 Supply chain of petrochemical Z

where  $G$  is the total number of GHG types emitted from the plant;  $\Phi_i$  is the total amount of emissions of GHG type  $i$ ;  $GWP_i$  is the global warming potential value of that GHG type  $i$ ; and  $T^P$  is the carbon tax rate applied to the GHG emissions from that plant. We have used GWP in the above equation to benchmark the global warming impacts of a unit of GHG type  $i$  to the same unit of carbon dioxide gas over a period of time (usually 100 years) [36]. In this case, the larger the GWP value of a given GHG, the more that gas will cause the warming impact on the earth surface. Table 1 highlights the GWP values of several important GHGs [22]. We have sourced the GHG emission data of each petrochemical plant of our case study and the environmental impact data for the GWP calculation from Ecoinvent database [12]. We have also utilized SCEnAT (Supply Chain Environmental Analysis Tool) developed by the University of Sheffield [24] to calculate the total GHG emissions from each petrochemical plant along the supply chain of our case study.

Let us consider a scenario where Plant  $X$  decides to increase the selling price of its product to compensate for the carbon tax cost. Consequently, the increased price of product  $x$  in combination with the carbon tax incurred by the downstream Plant  $Y$  may cause it to also increase the selling price of its product  $y$  to the next customer (Plant  $Z$ ) and so on. Hence, as illustrated through this scenario, due to carbon tax imposition, we can expect a price increase that will reverberate throughout the petrochemical supply chain starting from the downstream refinery outputs all the way to the upstream petrochemical products until terminate at the end products. In this case, we envisage that the maximum price increase will be borne by the plants that produce the utmost end products along the production chain.

Let  $R$  be the revenue of a plant  $P$ , which can be defined as follows:

$$R^P = \sum_{j=1}^L f_j c_j - \sum_{k=1}^M f_k c_k \tag{2}$$

where  $L$  and  $M$  are total number of products and raw materials free plant;  $f_j$  and  $f_k$  are the corresponding flows of product  $j$  and raw material  $k$  of the plant; and  $c_j$  and  $c_k$  are the selling price of product  $j$  and the cost of raw material

$k$ , respectively. With the introduction of carbon tax  $CT$ , a drop in the revenue of plant  $P$  per unit of product  $j$  can be calculated as follows:

$$\Delta R_j^P = \frac{R^P - CT^P}{j} \tag{3}$$

Let  $c_j^{New}$  be the new selling price of product  $j$  that is required to maintain the same revenue from plant  $P$  prior to carbon tax implementation. Hence, the relationship between the new and old selling prices of product  $j$  can be described as:

$$c_j^{New} = c_j + \Delta R_j^P \tag{4}$$

Overall, Eqs. (1) to (4) form a basis over which a tandem increase of petrochemical prices can be estimated throughout the supply chain.

## 4 Case study: petrochemicals production supply chain

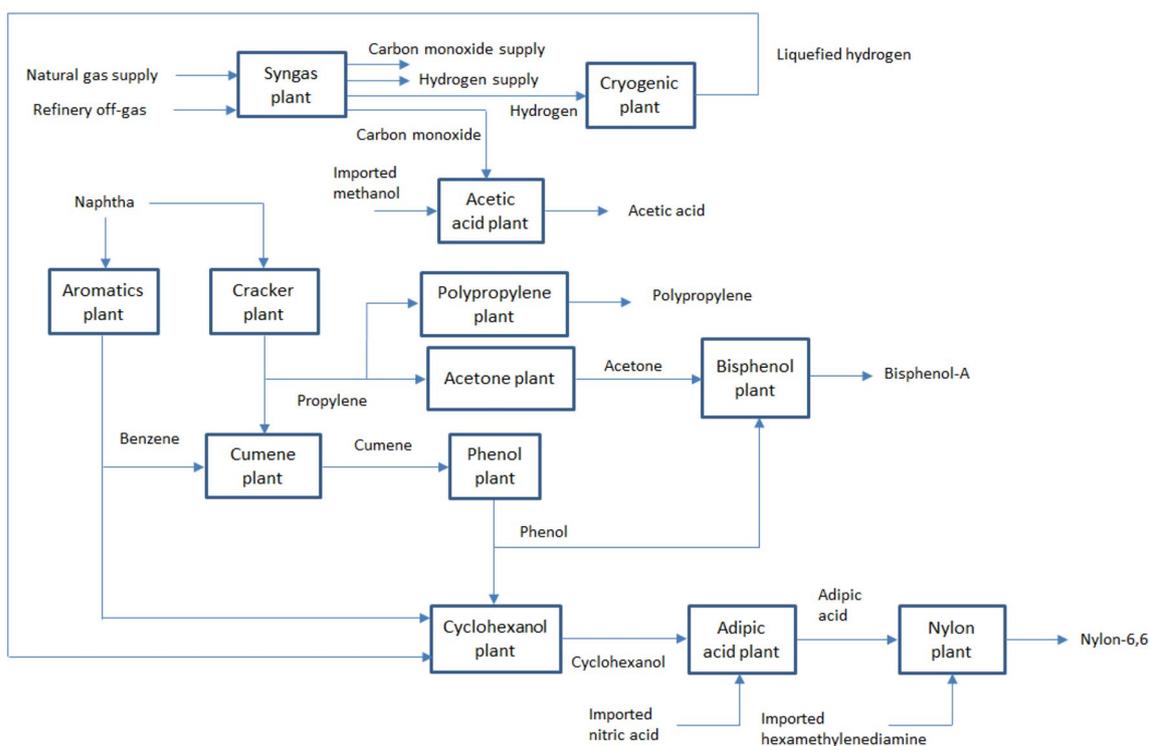
To validate our methodology, we applied it to a case study involving a petrochemical industry cluster that is modeled after the Jurong Island petrochemical complex in Singapore. As shown in Fig. 2, there are thirteen facilities (plants) belonging to thirteen companies that are involved in the manufacturing of the following products: acetic acid, bisphenol-A, nylon-6,6, and polypropylene. They are the building blocks for different high-end products including synthetic fibers and rubbers, solvents and paints, and plastics. Table 2 shows the production capacity of each of the production plants. A brief description of each product is given below.

### 4.1 Acetic acid

Acetic acid is an important industrial chemical that is used in the manufacture of plastic soft drink bottles, photographic films, and synthetic fibers and fabrics. It has also found application as an acidity regulator in the food industry [13]. The global market for acetic acid is expected to reach US\$16 billion by 2024 [14]. On the whole, China currently accounts for more than 35% of the world's total consumption of acetic acid and is expected to maintain its significance till 2024. The most commonly used technology for manufacturing acetic acid is based on a reaction between carbon monoxide (CO) and methanol [30]. This is the assumed technology in our case study where CO is supplied from the upstream syngas plant and methanol is imported from outside the petrochemical complex.

**Table 1** GWP values of important GHGs

GHG	GWP value
Carbon dioxide (CO <sub>2</sub> )	1
Methane (CH <sub>4</sub> )	25
Nitrous oxide (N <sub>2</sub> O)	298
Hydrofluorocarbons (HFCs)	124–14,800



**Fig. 2** Supply chain of acetic acid, bisphenol-A, nylon-6,6, and polypropylene

**Table 2** Production capacity of petrochemical products

Product	Capacity (tonne per annum)
Acetic acid	406,400
Bisphenol-A	52,500
Nylon-6,6	15,000
Polypropylene	277,500

## 4.2 Bisphenol-A

Bisphenol-A (BPA) has been used since the 1950s in the manufacture of plastics and resins. BPA has been employed for toughening of plastic water bottles, and lining of water pipes and food and beverage cans [11]. However, the potential health impact due to overexposure to BPA in these applications has led to its ban in many countries. Nonetheless, the increasing use of BPA in the construction and automobile industries especially in the Asia Pacific region is expected to compensate for its growing demand in the coming years, reaching up to US\$20 billion by 2020 [15]. Our petrochemical case study considers the production of BPA from acetone and phenol. Both of the chemicals are supplied by their respective upstream plants.

## 4.3 Nylon-6,6

Nylon-6,6 is a thermoplastic polymer that is commonly used in textile, carpet, and apparel production due to its excellent mechanical properties such as resistance to crushing, heat, and friction, as well as stain penetration [20]. The global market for nylon 6,6 (together with nylon 6) was estimated to be US\$ 24.44 billion in 2016 and is expected to grow by about 6% over the next 10 years [10]. The conventional synthesis route to nylon 6,6 involves a reaction between adipic acid and hexamethylenediamine (HMD) by condensation polymerization [23]. This is the scenario considered in this case study, where adipic acid is supplied by a neighboring plant and HMD is delivered from outside the complex.

## 4.4 Polypropylene

Polypropylene (PP) is a thermoplastic polymer that can be easily manufactured through polymerization of propylene. Polypropylene's characteristics—tough and resistant to many chemical solvents, bases and acids—has made it suitable for replacing traditional materials such as glass, wood, and metal that are used in a wide variety of applications including consumer products container, food packaging, wire insulation, construction materials, automotive components, and many others [3]. The global production

of PP was reported to be 56 million tons (US\$105 billion in market value) in 2016 and is expected to rise to 76 million tons (US\$151 billion) by 2022 [8]. This case study considers the production of PP using propylene that is derived from the thermal cracking of naphtha feedstock supplied from a nearby refinery. We consider that both the cracker and polymerization plants are operated by different company.

Data pertaining to the input–output materials and GHG emissions for the thirteen manufacturing plants are set as given in Table 3. This information has been retrieved from [5, 12, 27]. Table 4 shows the price information for each petrochemical in this case study. Such information

has been collected and, in some cases, approximated from various sources in the Internet.

## 5 Results and discussion

Table 5 displays the total direct GHG emissions from each petrochemical plant—such emissions constitute manufacturing process emissions and fuel combustion emissions from utilities generation. As can be observed from the table, the highest GHG emissions per unit of product belong to adipic acid production plant followed by nylon

**Table 3** Material and energy information of various petrochemical plants

Production plant	Material input		Material output		GHG emissions	
	Material name	Flow unit (t)	Material name	Flow unit (t)	GHG type	Flow (t/t of main product)
Syngas (Company A)	Natural gas	1.970	Carbon monoxide	2.333	CO <sub>2</sub>	0.933
	Refinery off-gas	1.363	Hydrogen (main product)	1		
Cryogenic (Company B)	Hydrogen	1	Hydrogen liquid	1	CO <sub>2</sub>	1.235
					CH <sub>4</sub>	0.455
Acetic acid (Company C)	Carbon monoxide	0.532	Acetic acid (main product)	1	CO <sub>2</sub>	0.037
	Methanol	0.525	Others	0.057	CH <sub>4</sub>	0.125
Aromatics (Company D)	Light naphtha	0.877	Benzene (main product)	1	CO <sub>2</sub>	1.450
			Others	1.477	N <sub>2</sub> O	7.566 × 10 <sup>-6</sup>
Cracker (Company E)	Heavy naphtha	1.600	Propylene (main product)	1	CH <sub>4</sub>	0.326
	Light naphtha	0.947	Others	1.165	CO <sub>2</sub>	1.144
Cumene (Company F)	Benzene	0.684	Cumene (main product)	1	CO <sub>2</sub>	0.150
Polypropylene (Company G)	Propylene	1.050	Polypropylene (main product)	1	CO <sub>2</sub>	1.613
			Others	0.050	CH <sub>4</sub>	0.295
Acetone (Company H)	Propylene	0.900	Acetone (main product)	0.855	CO <sub>2</sub>	1.527
	Water	0.360	Others	0.405	CH <sub>4</sub>	0.365
Phenol (Company I)	Cumene	1.340	Phenol (main product)	1	CO <sub>2</sub>	0.191
			Others	0.340		
Bisphenol-A (Company J)	Acetone	0.283	Bisphenol-A (main product)	1	CO <sub>2</sub>	0.283
	Phenol	0.916	Others	0.199		
Cyclohexanol (Company K)	Benzene	0.394	Cyclohexanol	1	CO <sub>2</sub>	0.044
	Phenol	0.479				
	Hydrogen	0.052				
	Water	0.075				
Adipic acid (Company L)	Cyclohexanol	0.749	Adipic acid (main product)	1	N <sub>2</sub> O	17.940
	Nitric acid	1.600	Others	1.349		
Nylon-6,6 (Company M)	Adipic acid	0.647	Nylon-6,6 (main product)	1	CO <sub>2</sub>	6.519
			Others	0.160	N <sub>2</sub> O	0.219
	Hexamethylenediamine	0.513			CH <sub>4</sub>	1.227

**Table 4** Price information

Chemical	Unit price (U\$/tonne)
Carbon monoxide	600
Hydrogen	1100
Hydrogen liquid	2200
Acetic acid	705
Benzene	870
Propylene	890
Polypropylene	1050
Acetone	1250
Bisphenol-A	1600
Cumene	1050
Phenol	1200
Cyclohexanol	1200
Adipic acid	2000
Nylon-6,6	2900
Natural gas	150
Refinery off-gas	150
Methanol	470
Light naphtha	550
Heavy naphtha	590
Nitric acid	250
Hexamethylenediamine	2400

plant. On the other hand, cyclohexanol plant exhibits the lowest emissions per unit of product.

Table 6 compares the economic consequences from implementing two different carbon tax rates: U\$10 and U\$20 per tonne of GHGs. These are the commonly applied rates in many countries. For example, in Singapore, while the carbon tax is currently set at U\$3.6 per tonne, it will be increased to more than U\$10 by 2030

[28]. We applied this projected carbon tax rate in our case study. As shown in the table, higher carbon taxes indeed result in greater revenue losses for the plant. In this case, the percentage of losses for nylon, polypropylene, and adipic acid plants is found to be significantly higher than the rest. Table 7 highlights the effects of different carbon tax rates on the prices of petrochemicals—this is the new selling prices needed to retain the same revenues prior to carbon tax implementation in each plant. As can be seen in the table, a small increase in the price of acetic acid at a rate of U\$0.3 per tonne of product is necessary in order to compensate for each dollar of incurred carbon tax rate. On the other hand, larger price increment is needed for PP, BPA, and nylon-6,6 at rates of U\$6, U\$7, and U\$21/tonne per dollar of carbon tax, respectively. To put these numbers into perspective, let us consider the PP product of raffia granule specification. The spot prices for this type of PP in the European market have been reported to range between €1280 and €1290/tonne in January 2017 [18]. In this case, a four percent product price increase of U\$60/tonne (€56/tonne based on the January 2017 currency exchange rate) for each U\$10 per tonne of GHG emissions is considered quite high and may put the producer of this product out of the European market.

Figure 3 plots the linear correlation between the carbon tax rates and the product selling prices. The figure implies that as the carbon tax rate increases, the product selling prices need to increase in tandem to compensate for the loss of revenues. Such a negative economic effect of carbon taxes is consistent with the findings reported in the literature such as those of [16]. This information, as depicted in the figure, is certainly valuable for the policy makers since it can be used as a point of reference for setting the base tax rate and also adjusting the future

**Table 5** GHG emissions from petrochemical plants

Production plant	Product flow (tonne per annum)	Total GHG (tonne CO <sub>2</sub> -eq)	Emissions per unit of product (tonne CO <sub>2</sub> -eq/tonne)
Syngas	217,087	86,816	0.40
Cryogenic	378	638	1.69
Acetic acid	406,400	65,776	0.16
Aromatics	50,133	89,060	1.78
Cracker	332,515	474,415	1.43
Cumene	69,106	10,366	0.15
Polypropylene	277,500	543,283	1.96
Acetone	14,858	32,880	2.21
Phenol	51,572	9850	0.19
Bisphenol-A	52,500	14,858	0.28
Cyclohexanol	7269	317	0.04
Adipic acid	9705	174,104	17.94
Nylon-6,6	15,000	119,480	7.97

**Table 6** Carbon tax impacts on revenue

Production plant	Incurred tax (\$)		Revenue before carbon tax (\$)	% Loss of revenue	
	Carbon tax rate (\$10/tonne)	Carbon tax rate (\$20/tonne)		Carbon tax rate (\$10/tonne)	Carbon tax rate (\$20/tonne)
Syngas	868,160	1,736,320	186,086,913	0.47	0.93
Cryogenic	6385	12,769	415,800	1.54	3.07
Acetic acid	657,758	1,315,517	56,509,920	1.16	2.33
Aromatics	890,599	1,781,197	14,747,150	6.04	12.07
Cracker	4,744,153	9,488,307	105,572,265	4.49	8.99
Cumene	103,659	207,319	8,742,638	1.19	2.37
Polypropylene	5,432,826	10,865,651	32,051,250	16.95	33.90
Acetone	328,804	657,608	4,652,743	7.07	14.13
Phenol	98,502	197,005	7,735,785	1.27	2.55
Bisphenol-A	148,575	297,150	7,720,125	1.92	3.85
Cyclohexanol	3,169	6,339	1,221,338	0.26	0.52
Adipic acid	1,741,038	3,482,076	14,043,949	12.40	24.79
Nylon-6,6	1,194,801	2,389,601	5,622,000	21.25	42.50

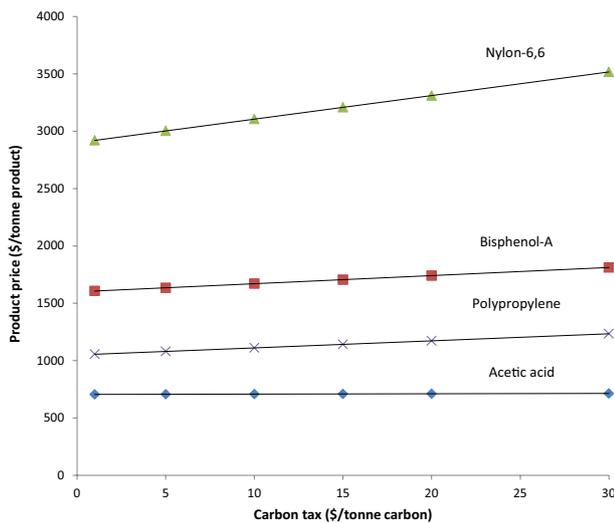
**Table 7** New pricing of petrochemical products

Tax scenario	Material input			Material output			
	Raw material name	Old price (US\$/tonne)	New price (US\$/tonne)	Product name	Old price (US\$/tonne)	New price (US\$/tonne)	% Increase
\$10	Carbon monoxide	600	603	Acetic acid	705	708	0.4
	Methanol	470	470				
	Acetone	1,250	1314	Bisphenol-A	1600	1671	4.4
	Phenol	1200	1254				
	Adipic acid	2000	2195	Nylon-6,6	2900	3106	7.1
	Hexamethylenediamine	2400	2400				
	Propylene	890	930	Polypropylene	1050	1112	5.9
\$20	Carbon monoxide	600	606	Acetic acid	705	711	0.8
	Methanol	470	470				
	Acetone	1250	1378	Bisphenol-A	1600	1741	8.8
	Phenol	1200	1308				
	Adipic acid	2000	2390	Nylon-6,6	2900	3311	14.2
	Hexamethylenediamine	2400	2400				
	Propylene	890	970	Polypropylene	1050	1173	11.7

rate so as to minimize the negative economic impacts on the petrochemical industry [38].

As can be seen in Fig. 3, the plots also imply that the effects of carbon taxes are product-specific. This is due to the fact that the GHG emissions from petrochemical plants are indeed product-specific—they are highly dependent upon the chemistry of the manufacturing process. Such a strong relationship between the process manufacturing chemistry and the GHG emissions thus highlights one relevant question for the policy makers to consider when designing a carbon tax scheme: is a flat carbon tax rate that is chargeable to all petrochemical facilities (plants)

that operate within the same jurisdiction a fair scheme to implement? This is an important question that requires an in-depth analysis by the policy makers. For some plants, in order to reduce the carbon emissions, various environmental measures including improved manufacturing process and energy efficiency through technology upgradation such as electrification in utilities (e.g., electric boilers that run on renewable energy) can be considered. However, such option may require substantial capital investment that needs to be traded off with the amount of tax savings that can be gained. Such study is beyond the scope of this paper.



**Fig. 3** Comparing the impacts of different carbon tax rates on selling prices

For other plants, due to the use of mature technologies on their sites, there may not be many options that can be taken to minimize the negative economic implications of carbon tax. For such plants, the only available alternative for reducing their emissions is through carbon capture—a technology that has been frequently cited as the most cost-effective solution to reduce the GHG emissions. However, the cost of carbon capture—without the storage option—by the most leading technologies today has been reported to be around U\$60 per tonne of carbon [31]. This is still way above the carbon tax rate that is currently put in place even in many developed countries. This situation thus points out the important role of government supports in the form of subsidies or tax breaks to incentivize companies to invest in clean and cost-effective technologies to reduce the GHG emissions. Such supports can be provided through the collected carbon tax revenue, which can be used to fund the broad R&D effort that focuses on emissions mitigation and also development of low-carbon technologies such as renewable energy and bio-based resources and products.

## 6 Conclusions

The need to tackle the climate change impact has pressurized governments around the world to seek new approaches to reduce their countries' GHG emissions. This includes implementing a carbon tax scheme as part of the strategies to cut the emissions and at the same time promote investments and developments of low-carbon technologies. However, adoption of such taxes has caused major concerns to many emissions-intensive industries

such as petrochemical manufacturing plants since it can substantially increase their overhead costs. One potential scenario that can arise as a result of carbon tax imposition is that companies may decide to pass on partial or even all of their emission costs to the buyers of their products in the form of increased price. Such a tax passing strategy can lead to negative consequence on the product competitiveness in the global market. This paper proposes a bottom-up modeling framework to study the impending economic impacts and implications caused by the adoption of such tax passing strategy. First, we outline the structure of the petrochemical product value chain of our interest. Next, we estimate the amount of GHG emissions along this manufacturing chain, from the refinery outputs and downstream to the end petrochemical products. Then, we examine the effects of applying different carbon tax rates on the production revenues and assess these impacts by projecting the required price increase for retaining the same production revenues prior to carbon tax imposition.

To validate the approach, we applied our framework to a case study involving four petrochemical products: acetic acid, bisphenol-A, nylon-6,6, and polypropylene. Our results show that an increase in the carbon tax rates will have negative repercussions on the revenues. In this case, a substantial increase in the petrochemical products, ranging from U\$0.3 to U\$21 per tonne of product, is needed to compensate for each dollar of carbon tax.

Overall, we recognize the limitations of our modeling approach. First, our model could not account for market factors such as fluctuations in the product supply and demand and other external factors such as the global rise and fall of oil prices that could render big corrections in the product prices. Further, our model could not consider the effects of carbon border adjustments for imported products from the carbon tax-free regions. They could be instrumental for averting the issues of loss of product competitiveness though. All these factors are truly challenging to account for using our bottom-up approach; it requires a new approach that integrates our bottom-up model with an economic-based top-down framework. However, despite the limitation of our model, our findings do confirm the potential economic consequences that can arise due to carbon tax adoption. Such a negative economic implication needs to be factored in by the policy makers when designing a carbon tax scheme to meet the desired environmental objectives. Hence, our future work could extend the current framework by considering the above-mentioned factors including the impact of global energy prices and the roles of government subsidies and tax cuts in the model so as to capture the interactions between the carbon taxes and the price increase in a more comprehensive manner.

## Compliance with ethical standards

**Conflict of interest** The authors declare that there is no conflict of interest regarding the publication of this article.

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