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Numerical integration and FEM-implementation of a viscoplastic Chaboche-model with static recovery

Published online: 6 January 2006
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Unfortunately, during typesetting Tables 1 and 2 were reproduced incorrectly. The correct versions of these tables are shown below:

Table 1 Material parameters

$E[MPa]$	ν	$K \left[MPa \cdot s^{\frac{1}{n}} \right]$	$k[MPa]$	n	$\omega \left[s^{\frac{1}{n}} \right]$	$Q[MPa]$	b
146705	0.3	199	12.7	15.9	0	18.76	5
$C_1[MPa]$	γ_1	$d_1[s^{-1}]$	m_1	$C_2[MPa]$	γ_2	$d_2[s^{-1}]$	m_2
294000	3108	0.048	0.777	1843.3	2.33	0.001	1.33

Table 2 Number of increments (NOI)

Simulation	1	2	3	4
NOI	8	13	74	527

The online version of the original article can be found at <http://dx.doi.org/10.1007/s00466-005-704-3>

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