

Material behaviors and mechanical features in friction stir welding process

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To avoid any possible confusions in the future, the representative author (Z. Zhang) stated that the original experimental pictures of FSW (including the ones in other published papers by the authors), which are used for the purpose of qualitative comparisons with the numerical results obtained by the authors, come from the experimental data of Dr. S.W. Xu and Prof. X.M. Deng at the University of South Carolina. The length scales and the zone designations are added into the experimental pictures by the author (Z. Zhang) who takes the responsibilities in using the above experimental pictures. The supports from Dr. Xu and Prof. Deng are greatly acknowledged.

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