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Doping Manganese Oxides with Ceria and Ceria Zirconia Using a One-Pot Sol–Gel Method for Low Temperature Diesel Oxidation Catalysts

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Abstract

Octahedral molecular sieves (OMS-2) are an interesting form of manganese oxide with a 2×2 edge sharing tunnel structure and a cation positioned inside. Cryptomelane is an OMS-2 material with K⁺ cations within the crystalline tunnel and has been widely used in catalytic oxidation reactions, due to a mixed valency of Mn³⁺ and Mn⁴⁺ cations. Cryptomelane (K-OMS-2) can be modified by structural incorporation of various dopants and tunnel cations which can enhance the catalytic activity of the material. It also offers to be a promising alternative material for the low temperature emission control of combustion vehicles; particularly during cold start and low temperature conditions of diesel vehicles. In this work we used a one-pot solgel route to synthesize a range of manganese oxide based supports doped with Ce and CeZrO₂, as alternative low temperature diesel oxidation catalysts. We have investigated the combination of manganese, ceria and zirconia in mixed oxide catalyst supports. The synthesized samples were loaded with 1 wt% Pt and their activity in the oxidation reactions of CO and C₃H₆, were compared with a commercial diesel oxidation catalyst with the same metal loading. The reductions in CO and C₃H₆ oxidation temperature T₅₀ of 109 K and 81 K respectively was achieved compared to a commercial diesel oxidation catalyst.

Keywords Manganese oxides · OMS-2 · Ceria · Emission control · DOC · CO oxidation

1 Introduction

Ceria is the most plentiful rare earth metal on the planet and has been largely exploited for the effective use in catalytic redox reactions. It has been widely used as an industrial redox catalyst in automotive emission control, VOC oxidation and water gas shift reaction to name a few [15, 20, 24, 32, 34]. One of the most common uses of ceria based materials is in automotive catalytic convertors. They have been traditionally used as supporting materials in three-waycatalysts (TWC), diesel oxidation catalysts (DOC) and soot combustion [4, 29, 31]. This has been largely attributed to

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Nancy Artioli n.artioli@qub.ac.uk the redox properties and oxygen storage component (OSC) of ceria, with the ability to repeatedly change between oxidised and reduced states of Ce⁴⁺ and Ce³⁺. The reduction of the support also results in the formation of oxygen vacancies which are known to promote the activity of the material [25]. This allows ceria to absorb O^{2-} from its environment and release it again, to facilitate oxidation of vehicle exhaust gases, particularly in transient rich and lean conditions [27]. Although ceria is a very useful catalytic material, it can be prone to morphological changes when exposed to high temperatures. Through the growth of the crystallites through sintering, the surface area is reduced and thus, the redox properties deteriorate. The addition of zirconia to ceria has proved to increase the OSC compared to pure ceria. This has been attributed to the structural defects which are imposed in the material by the addition of Zr^{4+} , which has a smaller ionic radius than Ce⁴⁺. These distortions of the ceria lattice, improves the mobility of oxygen through the bulk material, providing more available oxygen to participate in oxidation reactions at the surface [27, 29]. The introduction of zirconia to ceria, forming a mixed oxide material, has been

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an important advancement in automotive emission control catalysis [3].

Manganese oxide based materials have also gained attention for high catalytic activity in redox reactions. They have been studied for the catalytic oxidation of soot from the exhaust stream of diesel vehicles and also as a catalyst support in the catalytic oxidation of NO [1]. They have also been widely studied for the oxidation of CO and VOCs which are other typical species emitted form mobile combustion engines [1, 12, 13, 18, 28, 36, 37]. Octahedral molecular sieves (OMS) are a crystalline form of manganese oxide. OMS materials with a 2×2 edge sharing tunnel structure are known as OMS-2 and are extensively applied for its moderate cost and low environmental impact. Various OMS-2 materials are known and are defined by the cation which is positioned within the tunnel structure. Hollandite is an OMS-2 material containing Ba⁺, while cryptomelane contains K⁺ cations within its tunnel structure and has a composition of KMn₈O₁₆ [11]. Due to the mixed valence of the manganese combined with the high surface area of amorphous manganese oxide, the material has excellent oxygen mobility and can easily form oxygen vacancies, which is a desirable property for an effective oxidation catalyst [6]. Different routes have been used for the synthesis of cryptomelane (K-OMS-2); including sol-gel, reflux and hydrothermal methods. Comparisons of the various techniques used to synthesise K-OMS-2, as described in literature, report that materials synthesised using a sol-gel method have the largest surface area and least crystalline structure [2, 9, 39]. The modification of OMS-2 materials through the addition of dopants has been studied in order to enhance its catalytic capabilities [22]. Ceria is one dopant which has been used to enhance OMS-2 due to its redox and OSC properties and has been used to substitute K⁺ tunnel cations in K-OMS-2 [16, 38]. Different modification methods have been reported, including the incorporation of ceria in the OMS-2 structure for the oxidation of various hydrocarbons and CO. Yu et al. reported that the addition of ceria reduced the crystal size of K-OMS-2 and increased the surface area, resulting in a reduction of dimethyel ether (DME) combustion light-off temperature [38]. It was also reported by Hapeshi et al. that when K-OMS-2 synthesised using a sol-gel method was doped with Cerium using potassium ion-exchange method, the cations would begin to replace the manganese within the OMS-2 framework [16]. Wang et al. also showed that the incorporation of ceria in the synthesis process, would result in a hindrance of the tunnel structure formation due to the distortions created by the larger Ce^{4+} cations [35].

Ceria and manganese oxide based materials are commonly used as supporting materials for redox catalysts, such as Nobel metals, due to their participation in the reaction mechanism. Traditionally, cerium zirconium oxide, has been used for automotive emission control catalysts; in particular three-way catalysts and diesel oxidation catalysts for the oxidation of CO and HCs [30]. Noble metals have been widely studied and used in the application redox catalysts. The use of Pt, Pd and Rh and are considered to provide the active sites on which many oxidation reactions occur through the reduction of their oxides. Due to the low operating temperatures of diesel combustion engines, typically between 473 and 573 K, the required noble metal loading on diesel oxidation catalyst can be up to three times higher than on a three-way catalyst [31]. This is undesirable as the cost of nobel metals is already high. Therefore, one approach in the development of such catalysts is to improve the activity of the support and interaction between the metal and the support.

As discussed in the previous paragraph, diesel engines operate at relatively low temperatures which are higher than the typical activation temperature of a typical diesel oxidation catalyst (DOC). Therefore, it is important that to find a catalyst with a light-off temperature which is lower than the operating temperature of the diesel engine, without the need for higher noble metal loading. Much work has been done to improve the efficiency of the metal loading on DOCs. Kim et al. synthesised a ZrO₂ and SiO₂ mixed oxide support using a sol-gel method. They reported the improved metal dispersion and improved resistance to hydrothermal ageing and sulphur poisoning and CO light-off at around 473 K [21]. Huang et al. investigated the promoting effect of loading a cerium zirconium oxide support with both platinum and vanadium. They reported a CO T₅₀ of around 493 K over a Pt (1 wt%) Ce_{0.75}Zr_{0.25} catalyst and a decrement of approximately 30 K, through the addition of vanadium. A similar effect on C_3H_6 light-off was also reported [17]. Tang et al. carried out the in situ growth of ceria nano flakes on a cordierite monolith and compared the catalytic activity with a conventional DOC catalyst washcoat, showing an improvement of material use efficiency. Platinum was loaded on the ceria nanoflakes by Atomic layer deposition and CO and C₃H₆ T₅₀ values of around 323 K and 333 K respectively, were reported [33]. As previously mentioned, manganese oxide based catalysts have been reported for NO and soot oxidation. However, few studies have been carried out on the performance of such materials in the catalytic oxidation of reactants in a complex diesel exhaust mixture. Although a recent publication by Lanvande, More and More on the catalytic activity of a MnO2-CeO2 catalysts which had been doped with Mg, reported 50% CO conversion at 377 K using a simplified diesel exhaust simulation [23]. This opens up the prospect of using similar materials as integrated diesel catalysts.

In this work, we have synthesised mixed oxide catalysts, combining ceria and cerium zirconium oxide with manganese oxide using a sol–gel method, for low temperature CO and C_3H_6 oxidation. The mixed oxide catalysts were characterised to understand the effect that combining the materials has on the structure and morphology of the materials. Light-off experiments were carried out, replicating the feed conditions typically associated with those of a light duty diesel vehicle. The catalysts were benchmarked by comparing the CO and C_3H_6 light-off temperatures achieved over each sample. The most active samples were loaded with 1 wt% Pt before comparing their catalyst, which was commercially sourced.

2 Experimental Methods

2.1 Material Synthesis

Sol-gel method as described by Ching et al. [9] was used to prepare K-OMS-2 samples, using maleic acid (Sigma Aldrich) and $KMnO_4$ (Alfa Aesar). $KMnO_4$ was dissolved in deionised water prior to slowly adding maleic acid. The solution was continuously stirred for either 40 min or 60 min. The synthesised catalysts are denoted as OMS-2:X, where X is the stirring time in minutes. After stirring, the resulting gel was given time to settle before the top aqueous layer was decanted off. The gel was then washed four times; deionised water was added and the mixture was stirred for approximately 5 min. The gel was given time to settle before decanting the aqueous layer. The excess water was then removed from the solid by vacuum filtration and further dried overnight at 363 K in an oven. The catalyst was then crushed into a fine powder and treated in flowing air, increasing the temperature from ambient to 723 K at a rate of 0.16 K s⁻¹, holding the condition for 4 h.

A sol-gel method was used to synthesise Ce/Mn mixed oxide materials. KMnO₄ was dissolved in deionised water. Maleic acid was added while continuously stirring the solution. Cerium nitrate hexahydrate Ce(NO₃)₃·6H₂O (Alfa Aesar) was added to the solution in concentrations which provided a Ce/Mn molar ratios from 0.025 to 0.25. The solution was stirred for either 40 or 60 min before the subsequent gel was given time to settle. The top aqueous layer was then decanted off. The gel was then washed four times by adding deionised water and stirring for approximately 5 min; allowing the gel to settle and decanting the aqueous layer between each wash. The excess water was then removed from the solid by vacuum filtration before it was dried overnight at 363 K in an oven. The catalyst was then crushed into powder and treated in flowing air, increasing the temperature from ambient to 723 K at a rate of 0.16 K s⁻¹, holding the condition for 4 h. The samples produced are denoted as Ce[X]-Mn, where X is the Ce/Mn molar ratio.

The same sol-gel method was used to synthesise Ce/Zr/ Mn mixed oxide materials. In this synthesis route, cerium zirconium oxide (Sigma Aldrich) with a CeO_2/ZrO_2 ratio of 1:1, was added to the solution of $KMnO_4$ and maleic acid before stirring for either 40 or 60 min. The concentration of cerium zirconium oxide added to the solution provided theoretical Ce/Zr/Mn molar ratios of 0.09/0.09/1 and 0.125/0.125/1. Excess water was removed from the solid by vacuum filtration and dried overnight at 363 K. The catalyst was crushed into a powder and treated in flowing air, increasing the temperature from ambient to 723 K at a rate of 0.16 K s⁻¹, holding the condition for 4 h. The subsequent samples were denoted as Ce[X]Zr[Y]-Mn:Z, where X and Y are the Ce and Zr mole ratios respectively and Z is the stirring time in minutes.

A sample of each Ce/Mn and Ce/Zr/Mn catalysts were loaded with 1 wt% Pt by incipient wetness impregnation using platinum nitrate solution (15 wt%, Alfa Aesar), as a platinum precursor. After impregnation the materials were dried at 393 K for 4 h then calcined at 723 K for 4 h.

2.2 Material Characterisation

Powder X-ray diffraction (XRD) analysis provided structural information on the studied catalysts, verifying their chemical composition and crystallinity. The data were collected using a PANanalytical X'Pert Pro X-ray diffractometer. A Cu K α radiation source was used with a wavelength of 1.5405 Å. All measurements were carried out ex-situ using a spinning stage. The data were recorded over a 2 θ range from 15° to 75° with a step size of 0.017°. X'Pert HighScore Plus software was used to analyse the XRD patterns and crystallite sizes were estimated by using the Scherrer Calculator tool.

Brunauer–Emmett–Teller (BET) method was used to provide surface area values. N_2 was used as the adsorptive. The surface area and pore volume were determined from the N_2 adsorption–desorption isotherms at 77 K using a Micromeritics ASAP 2010. The samples were degassed at 393 K, under vacuum, for 24 h carrying out before nitrogen adsorption studies.

Elemental wt% compositions of Ce, Zr, K and Mn were determined by inductively coupled plasma optical emission spectrometry (ICP-OES) analysis using Perkin-Elmer 4300.

2.3 Catalytic Testing

Each sample was tested under conditions designed to replicate those occurring in the catalytic converter of a lean burning combustion engine. A quartz micro-reactor (with inner diameter of 0.6 cm and length of 30 cm) containing 0.1 g of powder catalyst in a fixed bed was used. The reactor was positioned in a single zone tubular Carbolite furnace. A K-type thermocouple positioned in the centre of the catalyst bed, was connected to a Eurotherm 3216 PID controller and used to control the temperature of the furnace, and hence, the reactor. Each reactant was fed to the reactor by individual Brooks thermal mass flow controllers, with a total flow rate of $16.7 \text{ cm}^3 \text{ g}^{-1} \text{ s}^{-1}$.

Light-off tests were carried out to determine the CO and C_3H_6 light-off temperatures achievable over each catalyst. The temperature was increased from 313 to 773 K at a rate of 0.083 K s⁻¹ while flowing a reactant feed composed of 10% O₂, 4.5% H₂O, 2000 ppm CO, CH₄, C₃H₆, 200 ppm NO; the balance was made up with Ar. A Pfeiffer Vacuum OmniStar, quadrupole mass spectrometer was used to analyse the outlet gases. Three test cycles were carried out on each sample to ensure their stability and the reported light-off curves are those obtained on the third cycle. The catalyst light-off temperatures were regarded as the temperature at which 50% conversion was obtained and are henceforth referred to as T₅₀ values.

3 Results and Discussion

3.1 Effect of Ceria Incorporation

The effect of introducing ceria into the synthesis method of K-OMS-2, to create an amorphous Ce/Mn mixed solid solution, was evaluated by varying the Ce/Mn molar ratio of the catalysts prepared. The theoretical Ce/Mn molar ratio used in the 60 min sol–gel synthesis method was increased from 0.025 to 0.25. A comparative study was carried out on samples synthesised using the 40 min sol–gel method, using theoretical Ce/Mn ratios of 0.175 and 0.25.

The morphology and structural properties of these catalysts using powder X-ray diffraction. The XRD patterns of the catalyst samples synthesised using the 60 min method are shown in Fig. 1. These reveal that increasing the Ce content of the materials, leads to the demise of the crystalline structure. OMS-2:60 expressed all of the phases characteristic of the tunnel structure of OMS-2; showing peaks at $2\theta = 18^{\circ}$, 25.8° , 28.7° , 37.5° , 42° , 50° , 56.5° , 60.5° and 65° which correspond the (200), (220), (310), (211), (301), (411), (600), (521) and (002) facets respectively [35]. All of the Ce/Mn samples proved to be amorphous with the exception of Ce[0.025]-Mn:60, which expressed the phases associated with OMS-2. It can be deduced that the when using the sol-gel method applied in this work, the crystalline structure characteristic of OMS-2 will form using a low Ce/Mn ratio of 0.025. However, increasing the Ce/Mn ratio to 0.08 will prevent the formation of the crystalline phases. With the incorporation of larger Ce⁴⁺ into the OMS-2 framework, the formation of nano-needles is hindered due to the reduced concentration of smaller Mn⁴⁺ cations, preventing the structure from forming [8, 16, 35]. This may indicate that the Ce is incorporated into the material's framework using the sol-gel synthesis method, rather than being positioned



Fig. 1 XRD patterns of Ce/Mn catalysts compared with OMS-2:60

around it or within the 'tunnel' structure. This explains the reduced crystallinity observed when a small concentration of Ce was incorporated in Ce[0.025]-Mn. It may suggest that Ce has been substituted for Mn in the OMS-2 lattice, however, an amorphous phase Ce/Mn mixed oxide phase may also be present. As the Ce/Mn mole ratio increases above 0.08, the higher concentration of Ce prevents any formation of the crystalline tunnel structure of OMS-2, and the resulting materials are considered to be amorphous Ce/Mn mixed oxides. To fully understand the structures and atomic environments of the catalysts would require more in-depth characterisation such as XAFS or TEM-EDX analysis. SEM images revealed that Ce[0.025]-Mn:60 still contains a small quantity of well defined, nano-needles. Peaks characteristic to a CeO₂ are absent from the XRD pattern of Ce[0.025]-Mn:60, suggesting that cerium is present in the form of cations, positioned inside the tunnel structure of OMS, rather than a free ceria phase. A similar effect was revealed through XRD analysis of the 40 min samples, as reported in Figure S1 of the supporting document.

Structural information on each sample was obtained through BET analysis and are reported in Table 1. It was found that the addition of Ce alone in the sol–gel method increases the surface area of the subsequent material. The surface areas of Ce[0.175]-Mn:60 and Ce[0.25]-Mn:60 were 225.1 m² g⁻¹ and 337 m² g⁻¹ respectively. This shows an increase of surface area by a factor of more than 2 between Ce[0.25]-Mn:60 and OMS-2:60, which had a surface area of 124.6 m² g⁻¹. A similar effect can be noted between samples synthesised with a stirring time of 40 min. OMS-2:40, Ce[0.175]-Mn:40 and Ce[0.25]-Mn:40 had surface areas of 126.8 m² g⁻¹ 207.1 m² g⁻¹ and 198.9 m² g⁻¹ respectively; however, the latter two showed similar surface areas. Table 1 BET surface area $(m^2 g^{-1})$ and pore volume $(cm^3 g^{-1})$ of all synthesised OMS-2, Ce/ Mn and Ce/Zr/Mn

Material	Surface area $(m^2 g^{-1})$	Pore volume $(cm^3 g^{-1})$	ICP-OES				
			Ce	Zr	Mn	K	Pt
OMS-2:60	124.6	0.203	_	_	71.7	7.9	_
OMS-2:40	126.8	0.203	_	_	61.3	8.8	-
Ce[0.025]-Mn:60	177.5	0.232	5	_	58.1	8	-
Ce[0.08]-Mn:60	275.2	0.302	10.3	_	49.6	8.8	-
Ce[0.175]-Mn:60	225.1	0.358	20.8	_	48.9	4.7	-
Ce[0.175]-Mn:40	207.1	0.312	20.1	-	45.3	4.9	-
Ce[0.25]-Mn:60	337.1	0.497	25.3	-	37.9	3.3	_
Ce[0.25]-Mn:40	198.9	0.41	27.4	-	42	3.1	-
Ce[0.09]Zr[0.09]-Mn:60	62.9	0.213	11.1	5	43.7	6.4	-
Ce[0.09]Zr[0.09]-Mn:40	122.5	0.237	20	13	39.1	3.5	_
Ce[0.125]Zr[0.125]-Mn:60	107.9	0.209	13.3	9.6	33	5.7	_
Ce[0.125]Zr[0.125]-Mn:40	127.5	0.202	25.4	16.5	33.9	3	-
Ce[0.5]Zr[0.5]	9.8	0.04	47.5	30.8	_	_	-
Pt:Ce[0.25]-Mn:40	233.3	0.336	27.8	-	42.2	2.9	0.9
Pt:Ce[0.09]Zr[0.09]-Mn:40	106.5	0.175	10.6	3.5	35.6	5.7	0.7
Pt:Ce[0.5]Zr[0.5]	88.2	0.193	47	30.5	_	-	1

The catalytic activity of each sample was assessed and compared with pure OMS-2:60. CO light-off curves are reported in Fig. 2a and C₃H₆ light-off curves are shown in Fig. 2b. From Fig. 2a it can be observed that the addition of ceria to the manganese catalysts gave a reduction of the CO T₅₀ value. Figure 2a shows that the CO light-off temperature decreases as the Ce/Mn ratio increases. The trend of CO T_{50} ; Ce[0.25]-Mn:60 < Ce[0.175]-Mn:60 < Ce[0.08]- $Mn:60 \le Ce[0.025]-Mn:60 < OMS-2:60$. This proved a decrement in CO T₅₀ of around 70 K was achieved over Ce[0.25]-Mn:60, compared to OMS-60. A similar trend was observed in the C_3H_6 light-off curves in Fig. 2b which shows that the C_3H_6 light-off temperature decreased by 37 K between OMS-2:60 and Ce[0.25]-Mn:60. However, it can be noted that Ce[0.175]-Mn:60 and Ce[0.25]-Mn:60 provided similar C₃H₆ T₅₀ values. Despite having a lower surface area of 124.6 m² g⁻¹, OMS-2:60 showed a similar $C_{3}H_{6}T_{50}$ values to that of Ce[0.025]-Mn:60, which had a surface area of 177.5 m² g⁻¹. However, it can also be seen that OMS-2:60 gave a faster reaction rate and achieved $C_{3}H_{6}T_{90}$ at 575 K, which was around 45 K lower than the C₃H₆ T₉₀ over Ce[0.025]-Mn:60. The catalytic activity of Ce[0.025]-Mn:60 in C₃H₆ oxidation can also be compared with previously reported results for Benzene oxidation. Liu and Hou [26] reported that a material with a similar composition to Ce[0.025]-Mn:60 gave a similar T_{50} value than the corresponding OMS-2 catalyst. However, the OMS-2 catalyst in their study gave a faster rate of reaction and achieved lower T₉₀ value than the sample doped with Ce.

It was observed from a previous study, that the stirring time of the precursor during the material synthesis, has an



Fig. 2 Comparison of CO conversion (a) and C_3H_6 conversion (b) obtained over OMS-2:60 and Ce/Mn samples synthesised for 60 min, compared with CeO₂

effect on the subsequent catalyst. It was found that reducing the stirring time of the precursor from 60 to 40 min, had no effect on the catalytic performance of the end material. As discussed in the previous paragraph, catalysts synthesised using Ce/Mn ratios of 0.175 and 0.25, and a stirring time of 60 min, gave the lowest CO and C_3H_6 light-off temperatures (Fig. 2). Therefore, a similar study has been carried out by synthesising Ce/Mn catalysts using a stirring time of the precursor of 40 min and Ce/Mn ratios of 0.175 and 0.25. The 40 min Ce/Mn samples were then compared with an OMS-2 which had also been synthesised using a stirring time of 40 min.

The catalytic performance of the 40 min Ce/Mn samples were tested using the same light-off testing procedure as was used on the 60 min Ce/Mn samples. Figure 3 shows the CO and C₃H₆ light-off curves, obtained over the catalysts synthesised using a 40 min stirring time; Ce[0.175]-Mn:40, Ce[0.25]-Mn:40 and OMS-2:40. CO light-off curves are reported in Fig. 3a, which shows that as the Ce content of the materials increases, the T₅₀ values for CO light-off decreases. A reduction in CO light-off of 50 K was achieved between OMS-2:40 and Ce[0.25]-Mn:40, which had CO T₅₀ values of 477 K and 427 K respectively. The same trend is observed in Fig. 3b for C_3H_6 light-off temperatures as seen in Fig. 3a for CO oxidation, whereby increasing the Ce content of the samples also resulted in a decrease of C_3H_6 light-off. A reduction of around 50 K was achieved over Ce[0.25]-Mn:40 compared with OMS-2:40, which gave C₃H₆ T₅₀ values of 479 K and 531 K respectively.

A comparable study on a commercial sample of CeO_2 (Sigma Aldrich), was carried out within our research group. The CeO₂ sample was tested using the same method as previously mentioned and the CO and C₃H₆ light-off curves from this experiment is reported in Fig. S3 of the supporting information. Figure S3 reports that the CO and $C_3H_6T_{50}$ values over pure CeO₂ were 576 K and 645 K respectively. When comparing these light-off values with those obtained over the manganese based catalysts synthesised in this work, we realise that the CO and C₃H₆ T₅₀ values are remarkably lower. Figure 2 reported CO and C₃H₆ T₅₀ values of 412 K and 484 K (respectively) over Ce[0.25]-Mn:60. These values show that CO and C₃H₆ light-off temperatures were decreased by up to 164 K and 161 K (respectively) through the incorporation of ceria in manganese, compared to pure CeO₂. A similar result is noticed over Ce[0.25]-Mn:40 in Fig. 3, which reported corresponding CO and $C_3H_6T_{50}$ values of 427 K and 479 K. These values showed that the CO and C₃H₆ light-off temperatures decreased by 149 K and 166 K respectively, compared with CeO₂.

A study carried out by Jan et al. [19] reported CO lightoff at approximately 543 K, over a Pt (0.5 atomic %) CeO_2 catalyst prepared by co-precipitation method. Another study carried out by Bera et al. [5] also reported CO light-off at



Fig. 3 Comparison of CO conversion (a) and C_3H_6 conversion (b) obtained over OMS-2:40 and Ce/Mn samples synthesised for 40 min, compared with CeO₂

around 453 K, over a 1 wt% Pt CeO_2 catalyst prepared using a solution combustion method. Both of these studies reported CO light-off temperatures that were higher than the Ce/Mn based catalysts, which had no noble metal loading, prepared in this work.

During the synthesis of Ce[0.5]-Mn:60, Ce[0.5]-Mn:40, the precursor solutions were stirred for 60 min and 40 min respectively, using the same Ce/Mn ratio of 0.5. The samples prepared using the same Ce/Mn mole ratio and stirring times of 60 and 40 min, show a similar decrease in the T_{50} value for CO (Figs. 2 and 3) compared to the corresponding OMS-2 catalysts (OMS-2:60 and OMS-2:40). This can be directly correlated to the increase of the surface areas of these samples which were 225.1 m² g⁻¹ and 207.1 m² g⁻¹ for Ce[0.175]-Mn:60 and Ce[0.175]-Mn:40 respectively. Moreover, The CO T_{50} observed over Ce[0.25]-Mn:60 was 412 K, which was 15 K lower than that of Ce[0.25]-Mn:40. This difference in CO light-off temperature can be attribute to the surface area of these samples. Ce[0.25]-Mn:60 which was prepared using a stirring time of 60 min and a Ce/Mn mole ratio of 0.25, had a surface area of 337.1 m² g⁻¹. This value is around 60% higher than the correspondent sample synthesised using a stirring time of 40 min, Ce[0.25]-Mn:40, which had a surface area of 198.9 m² g⁻¹. This is in line with literature results that report a direct dependence of the CO light-off temperature to the surface area of the catalyst [25]. This can be explained by the increased number of oxygen vacancies and improved oxygen mobility through the catalyst structure.

In comparison, the same trend of the decrement of the T_{50} value by increasing the surface area is not observed in C_3H_6 oxidation values. Ce[0.175]-Mn:60 gave a C_3H_6 T_{50} value which was 20 K less than the sample prepared with the same Ce/Mn mole ratio, using a stirring time of 40 min. This can be explained with the fact that HC oxidation is more strongly related to the catalyst structure and the presence of Mn⁴⁺–O²⁻ type Lewis acid–base pairs, rather than the surface area [14, 35].

From Figs. 2a and 3a, it can also be noted that CO lightoff curves of the Ce/Mn catalysts display a shoulder in the conversion profile, due to a slight decrease in the reaction rate within the temperature range of 450 K and 500 K. This can be attributed to the competitive adsorption between CO and hydrocarbons; particularly as intermediate species are formed on the surface during C_3H_6 oxidation in the presence of NOx [7, 10]. This shoulder is not observed in the CO light-off curves of OMS-2:60 (Fig. 2a) and OMS-2:40 (Fig. 3a).

The incorporation of Ce in manganese oxide affected the rate of CO oxidation that became slower compared to the one observed on the pure manganese oxide. The rate of C_3H_6 doesn't show a significant variation with the presence of Ce. For this reason, two-step oxidation of CO is less pronounced for high Ce/Mn ratios [35].

3.2 Effect of Ceria Zirconia Incorporation

The effect of introducing ceria zirconia into the synthesis method of K-OMS-2, to create a Ce/Zr/Mn mixed solid solution, was evaluated by varying the Ce/Zr/Mn molar ratio of the catalysts prepared. The samples were prepared with same Ce/Mn and Zr/Mn mole ratios of 0.09 and 0.125, using stirring times of 60 min 40 min.

Each sample was characterised by BET surface area analysis (Table 1) and powder X-ray diffraction studies. The XRD diffractograms of the 40 min samples prepared with Ce/Zr/Mn ratios of 0.09 and 0.125 are displayed in Fig. 4, together with OMS-2:40 and a commercial sample of Ce[0.5]Zr[0.5]. Figure 4 shows that Ce[0.09]Zr[0.09]-Mn:40 has crystalline phases characteristic of OMS:40 at $2\theta = 18^{\circ}$, 25.8°, 28.7°, 37.5°, 42°, 50°, 56.5° and 60.5° and Ce[0.5] Zr[0.5] at $2\theta = 29.5^{\circ}$, 33.8°, 49.1°, 58.5° and 61.5°, indicating two crystalline phases contributing to the materials structure; an OMS-2 phase and a Ce[0.5]Zr[0.5] phase. The XRD pattern of Ce[0.125]Zr[0.125]-Mn:40 shows peaks at $2\theta = 33.6^{\circ}$, 49.3° , 57° and 59.6° , which can be ascribed to the presence of a Ce[0.5]Zr[0.5] phase. The Mn phase is not evident from the XRD pattern but Mn presence was verified through ICP-OES analysis. The XRD pattern of Ce[0.09] Zr[0.09]-Mn:40 shows a peak at $2\theta = 37.6^{\circ}$, which can be related to the presence of the (211) facet of manganese oxide as is present in OMS-2:40. This peak became less intense as the Ce/Mn ratio was increased to 0.125. The same trend is followed by the other peak observed at $2\theta = 29^\circ$, which can be attributed to a crystalline phases of either Ce[0.5]Zr[0.5] or OMS-2. It is observed that at high mole ratios of Ce/Zr/Mn prevents the formation of the tunnel structure of OMS-2, and an amorphous Mn phase is formed along with a crystalline Ce[0.5]Zr[0.5] phase. This is a similar effect seen in the synthesis of the Ce/Mn materials previously reported in Fig. 1. The Scherrer equation was applied to the most intense peak of the Ce[0.5]Zr[0.5] phase at $2\theta = 29.5^{\circ}$ to estimate the crystal sizes. There was no significant change in dimensions of the crystals in Ce[0.5]Zr[0.5] (≈ 16 nm), Ce[0.09]Zr[0.09]-Mn:40 (≈18 nm) and Ce[0.125]Zr[0.125]-Mn:40 (\approx 19 nm). Similar effects were observed in the XRD patterns of the samples synthesised using a stirring time of 60 min and the results are reported in Figure S2 of the supplementary information.

BET surface area analysis were also carried out on the Ce/Zr/Mn samples and the results of the surface area and



Fig. 4 XRD patterns of Ce/Zr/Mn synthesis using the 40 min sol–gel method, compared against reference samples of OMS-2:40 (top) and commercial Ce_{0.5}Zr_{0.5}O₂ (bottom). Characteristic peaks of OMS-2 which are present in Ce/Zr/Mn samples are indicated by the vertical green line, while characteristic peaks of Ce_{0.5}Zr_{0.5}O₂ are indicated by the vertical red lines

pore volume are reported in Table 1. It is observed in the results that the incorporation of $Ce_{0.5}Zr_{0.5}O_2$ in the sol-gel method, resulted in a decrement of the surface area of the samples synthesised with 60 min stirring time. The surface area decreased from 124.6 m² g⁻¹ measured for OMS-2:60 to 62.9 m² g⁻¹ for Ce[0.09]Zr[0.09]-Mn:60. The incorporation of Ce_{0.5}Zr_{0.5}O₂ in the sol-gel synthesis, had no notable effect on the surface area of the samples prepared using a stirring time of 40 min which showed a surface area of around 125 m² g⁻¹.

Light-off tests (as described in Sect. 2.3) were carried out on the Ce/Zr/Mn catalysts synthesised using a stirring time of 60 min and the results are reported in Fig. 5. Figure 5a reports the CO oxidation results for the Ce/Zr/Mn mixed oxide catalysts with a Ce/Mn ratio ranging from 0.09 to 0.125. The results are compared with those measured on manganese oxide synthesised using the same stirring time of 60 min, and a commercially prepared sample of Ce_{0.5}Zr_{0.5}O₂. Figure 5a shows that the CO T₅₀ values of Ce[0.125] Zr[0.125]-Mn:60 (559 K), Ce[0.09]Zr[0.09]-Mn:60 (570 K) are higher than that of the corresponding OMS-2:60 sample (484 K). However, the newly synthesised catalysts brought a reduction in CO T_{50} of around 20 K compared to Ce[0.5] Zr[0.5]. From Fig. 5b it can be noted that the incorporation of Ce[0.5]Zr[0.5] to manganese oxide had a negative effect also on C₃H₆ light-off temperature, with an increase of 76 K between Ce[0.125]Zr[0.125]-Mn:60 and OMS-2:60.

The Ce/Zr/Mn catalysts synthesised using a stirring time of 40 min, were assessed using the same light-off testing procedure as previously described. The CO and C_3H_6 lightoff curves obtained from these tests are reported in Fig. 6 along with the corresponding OMS-2 sample and commercially prepared Ce[0.5]Zr[0.5] sample. Figure 6a reports the results attained from the CO oxidation over the newly synthesised Ce/Zr/Mn samples along with the corresponding manganese oxide and commercial Ce[0.5]Zr[0.5] materials. The C_3H_6 conversion curves are reported in Fig. 6b for the same samples. As observed for a stirring time of 60 min, the addition of Ce/Zr to manganese oxide has had





Fig.5 Comparison of CO conversion (a) and C_3H_6 conversion (b) obtained over OMS-2:60 and Ce/Zr/Mn samples synthesised for 60 min

Fig. 6 Comparison of CO conversion (a) and C_3H_6 conversion (b) obtained over OMS-2:40 and Ce/Zr/Mn samples synthesised for 40 min

a detrimental effect on the activity of the 40 min samples. An increase in CO T_{50} value of 93 K was observed between Ce[0.09]Zr[0.09]-Mn:40 and OMS-2:40 and an increase of 86 K was noted between the corresponding 60 min samples. The C₃H₆ T_{50} value also increased by 46 K between Ce[0.09]Zr[0.09]-Mn:40 and OMS-2:40, while an increase of 92 K was observed between the corresponding 60 min samples. However, all newly the synthesised Ce/Zr/Mn materials showed a decrease in CO light-off compared to the commercial Ce[0.5]Zr[0.5] catalyst (almost 40 K for the Ce[0.09]Zr[0.09]-Mn:40 sample and 20 K for the Ce[0.125]Zr[0.125]-Mn:60).

The negative effect on the oxidation activity of the addition of Ce/Zr to the manganese oxide samples can be explained by considering Ce/Mn mole ratio. The Ce/Zr/Mn catalysts prepared with a Ce/Mn mole ratio of 0.09 had a higher content of the more active Mn phase, than the samples prepared with the Ce/Mn mole ratio of 0.125 which results in higher light-off temperatures. The same effect was noted for the addition of Ce[0.5]Zr[0.5] to manganese oxide, which gave higher light-off temperatures compared to the OMS-2 samples.

The only results that do not follow the trend of the decrement of the light-off temperature with the manganese oxide content is represented by Ce[0.09]Zr[0.09]-Mn:60. This sample showed CO and C₃H₆ light-off temperatures slightly higher than the sample prepared using the same conditions, but with a higher Ce/Mn ratio (0.125). This can be explained by the considering the surface area measured for Ce[0.09]Zr[0.09]-Mn:60, which is significantly lower than values measured for all other Ce/Zr/Mn materials (62.9 $m^2 g^{-1}$). As previously discussed in the introduction, the catalytic activity is directly related to the number of available oxygen vacancies and thus, the surface area is an important physical property of the material for the reaction. As reported in Table 1, all of the Ce/Zr/Mn catalysts had a greater surface areas than the commercial sample Ce[0.5]Zr[0.5]. This increase in surface area and presence of a manganese oxide phase in the Ce/Zr/Mn materials, can be related to the increase catalytic activity in CO oxidation.

3.3 Effect of Pt Loading

Samples of the manganese oxide catalysts which were synthesised using a stirring time of 40 min were assessed for the application as catalytic supports for emission control applications. The pure manganese oxide sample, the Ce/Mn and Ce/Zr/Mn materials which were synthesised using the highest Ce/Mn mole ratios (0.25 and 0.125 respectively), were loaded with 1 wt% Pt. The same light-off test, as previously described, was carried out on each of the manganese oxide based catalyst after the Pt loading.

The light-off curves measured on the Pt loaded manganese oxide based samples were compared with those obtained over a commercial model automotive catalyst with a 1 wt% Pt supported on CeO₂/ZrO₂. The CeO₂:ZrO₂ mole ratio of the model catalyst was 1:1 and the samples is denoted as Pt:Ce[0.5]Zr[0.5]. The light-off curves acquired over the Pt loaded catalysts are reported in Fig. 7. Figure 7a reports that the model catalyst (Pt:Ce[0.5]Zr[0.5]) showed the lowest catalytic activity compared to the manganese oxide and mixed oxide catalysts, providing a CO T₅₀ value of 506 K. A reduction of 109 K in the T₅₀ value of CO was achieved with Pt:Ce[0.25]-Mn:40, which gave a CO T₅₀ of 397 K. At this point it should be highlighted that Ce[0.25]-Mn:40, which was without Pt, provided a CO lightoff temperature of 427 K (Fig. 3a). Comparing this result to that observed over Pt:Ce[0.5]Zr[0.5] (the model catalyst) in Fig. 7a, it is noted that Ce[0.25]-Mn:40 gave a CO T₅₀ value which was 79 K lower, despite having no Pt loading.



Fig. 7 CO conversion (top) and C_3H_6 conversion (bottom) obtained over OMS-2:40, Ce[0.25]-Mn:40 and Ce[0.125][Zr[0.125]-Mn:40 samples which had been loaded with 1 wt% Pt, compared with a commercial 1 wt% Ce_{0.5}Zr_{0.5}O₂ catalyst

A similar trend is reported in Fig. 7b for C_3H_6 conversion which also shows that all manganese oxide based materials provided lower light-off temperatures than the commercial model catalyst, which gave a $C_3H_6 T_{50}$ value of 547 K. Pt:Ce[0.25]-Mn:40 also gave the lowest C_3H_6 light-off temperature of 466 K, which was a reduction of 81 K compared to Pt:Ce[0.5]Zr[0.5]. It can also be noted that Ce[0.25]-Mn:40 gave a $C_3H_6 T_{50}$ value of 479 K. This is a reduction of 68 K compared to C_3H_6 light-off temperature achieved over the commercial Pt:Ce[0.5]Zr[0.5] sample, which had $C_3H_6 T_{50}$ of 547 K (Fig. 7b), despite having no Pt loading.

As previously noted from Figs. 2 and 3, a reduction in the rate of CO oxidation was observed over the Ce/Mn catalysts. This was attributed to the formation of intermediates during the oxidation of C_3H_6 , which created competitive adsorption for active sites on the surface in the presence of NO. The same phenomenon can also be observed from the CO light-off curves of the manganese based mixed oxide catalysts in Fig. 7a.

4 Conclusion

K-OMS-2 was synthesised using 60 min and 40 min sol-gel methods. A Cerium salt was introduced into the sol-gel synthesis route in order to synthesise amorphous Ce/Mn mixed oxide catalysts, containing different Ce/Mn mole ratios varied from 0.025 to 0.25. Light-off test were carried on each sample and the results were compared with a crystalline manganese oxide sample (K-OMS-2). It was found that that addition of Ce resulted in an increase of surface area. In the catalyst with lower Ce/Mn ratios (0.025), the crystalline structure of OMS-2 was maintained. However, the addition of ceria to OMS-2 lead to a reduction in CO light-off temperatures of up to 40 K. No effect was observed in the light-off temperature of C₃H₆. The further increase of Ce/Mn ratio resulted in the absence of any crystalline phases in the synthesised materials. The amorphous Ce/Mn materials also showed significantly higher surface areas compared to pure OMS-2. Catalytic testing also showed progressive decrement of CO and C₃H₆ light-off temperatures. A reduction in CO and C₃H₆ light-off of up to 70 K and 35 K, respectively, were observed over the 60 min samples and a 50 K decrease of both species were noted over the 40 min samples. The difference in stirring times between 60 and 40 min in the synthesis of the Ce/Mn samples had no remarkable effect on the observed catalytic activity of the materials, although a correlation among the stirring time and the increment of surface area has been reported.

Cerium zirconium oxide (Ce[0.5]Zr[0.5]) was introduced into the 60 min and 40 min sol-gel method to synthesise Ce/Zr/Mn mixed oxide catalysts containing different Ce/Mn mole ratios. It was found that the addition of low concentrations Ce[0.5]Zr[0.5] resulted in a two phases material; a crystalline Ce[0.5]Zr[0.5] phase and a crystalline OMS-2 phase were detected. However, it was observed that the increment in the content of the Ce[0.5]Zr[0.5] in the synthesis solution prevented the formation of the OMS-2 structure. The final material was, therefore, constituted by an amorphous Mn phase and a crystalline Ce[0.5]Zr[0.5] phase. Furthermore, the addition of Ce[0.5]Zr[0.5] in the sol-gel method provided materials with similar surface areas to the corresponding OMS-2 catalysts. Light-off tests also showed that the incorporation of Ce[0.5]Zr[0.5] increased the CO and C₃H₆ light-off temperatures increased by between 50 and 90 K compared to pure OMS-2. It was observed that the light-off temperatures of both CO and C₃H₆ also increased at high Ce/Zr/ Mn ratio. This was attributed to the lower concentration of the active Mn phase in the samples which present a higher content of Ce[0.5]Zr[0.5].

The effect of loading the synthesised catalysts with Pt was assessed. Samples from the materials synthesised using a stirring time of 40 min (OMS-2:40, Ce[0.25]-Mn:40 and Ce[0.125]Zr[0.125]-Mn:40) were loaded with 1 wt% Pt and compared with a commercially prepared 1 wt% Pt Ce_{0.5}Zr_{0.5}O₂ catalyst (Pt:Ce[0.5]Zr[0.5]). These results showed that the addition of Pt improved the performance of each catalyst, reducing both CO and C₃H₆ light-off temperatures. CO and C₃H₆ light-off temperature were reduced by 97 K and 39 K over Pt:Ce[0.25]-Mn:40 compared with Pt:Ce[0.5]Zr[0.5]. This can be attributed to the high surface area and amorphous nature of the active support (Ce[0.25]-Mn:40).

This work has shown that Ce/Mn mixed oxides are highly effective catalysts for oxidation of CO and C_3H_6 . It has also shown their success for the application of a support material for a diesel oxidation catalyst. The Ce/ Mn mixed oxide catalysts, provided significantly lower CO and C_3H_6 light-off temperatures than a commercial diesel oxidation catalyst opening the prospect of using such materials for the low temperature oxidation of emissions from combustion engines.

Compliance with Ethical Standards

Conflict of interest Ruairi O'Donnell, Kathryn Ralphs, Maxime Grolleau, Haresh Manyar and Nancy Artioli declare that there are no conflict of interests.

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