

The effect of Mg doping on the dielectric and tunable properties of $\text{Pb}_{0.3}\text{Sr}_{0.7}\text{TiO}_3$ thin films prepared by sol–gel method

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Received: 22 October 2012 / Accepted: 21 February 2013 / Published online: 6 March 2013
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Abstract Mg doped $\text{Pb}_{0.3}\text{Sr}_{0.7}\text{TiO}_3$ (PST) thin films were fabricated by the sol–gel method on a Pt/Ti/SiO₂/Si substrate. The microstructure, surface morphology, dielectric and tunable properties of PST thin films were investigated as a function of Mg concentration. It is found that proper Mg doping dramatically improves the dielectric loss (0.0088 @ 1 MHz), furthermore, the crystallinity, dielectric constant, and tunability of films simultaneously decrease with the increase of Mg content. The 2 mol% Mg doped PST thin film shows the highest figure of merit (FOM) value of 36.8 for its the smallest dielectric loss and upper tunability. The dependence of Rayleigh coefficient on the doping concentration was examined, which indicated that the reduction of dielectric constant and tunability of films should be related to the $\text{Mg}_{\text{Ti}}''\text{--V}_{\text{O}}^{\bullet\bullet}$ defect dipoles pinning the domain wall motion of residual polar clusters in PST.

1 Introduction

Solid solutions of $\text{Pb}_x\text{Sr}_{1-x}\text{TiO}_3$ (PST) thin films have drawn great attention in recent years. Its Curie temperature can be adjusted linearly from 490 to -230 °C with increasing Sr content and the process temperature of PST films is relatively low. It is considered as one of the most potential candidate materials for the future tunable microwave device components, such as phase shifters, filters, varactors, delay lines, etc. [1–4]. However, significant reductions in loss at high frequencies together with the improved dielectric tunability are needed for their realization in devices.

In order to further improve the performance of PST films, many efforts have been tried in various ways. The effects of buffer layers [5], epitaxial or oriented growth [6, 7], compositionally graded films [8] and multilayered films structures [9] on the dielectric and ferroelectric properties of PST films were investigated. Besides, it has been identified that proper acceptor doping is another effective way to optimize the ferroelectric and dielectric properties of perovskite ferroelectric films. In fact, doping may be able to change the defect concentration even of defect types. Furthermore, the different defect concentration and defect types have an important effect on the electric properties of thin films. Miao et al. controlled defects in $(\text{Ba}_{0.8}\text{Sr}_{0.2})(\text{Zr}_{0.2}\text{Ti}_{0.8})\text{O}_3$ films through Co acceptor doping to depress the leakage current and increase tunable properties of films [10]. In PST system, though some researches [11, 12] about acceptor doping have been carried out, most of them mainly focus on the effect of acceptor dopant on the dielectric loss, and the related physics mechanisms behind the element doping adjusting defect concentration and types and then changing polarization and dielectric properties still need to be explored.

In this study, Mg doped PST thin films with dopant content from 0–6 mol% were prepared on Pt/Ti/SiO₂/Si sub-

Electronic supplementary material The online version of this article (doi:10.1007/s00339-013-7645-z) contains supplementary material, which is available to authorized users.

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strates by the sol–gel method. The microstructure and surface morphology of the Mg doped PST films were characterized by XRD and AFM. The Rayleigh law was used to characterize the effect of Mg as an acceptor dopant on the defects, polarization and dielectric properties of films.

2 Experimental procedure

Mg doped $\text{Pb}_{0.3}\text{Sr}_{0.7}\text{TiO}_3$ thin films were prepared according to the formula $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$, where $x = 0, 2\%, 4\%$ and 6% , with the sol–gel method. All the films with 10% excess Pb were prepared using lead acetate tri-hydrate $[\text{Pb}(\text{CH}_3\text{COO})_2 \cdot 3\text{H}_2\text{O}]$, strontium acetate semi-hydrate $[\text{Sr}(\text{CH}_3\text{COO})_2 \cdot 1/2\text{H}_2\text{O}]$, magnesium acetate $[\text{Mg}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}]$ and titanium tetrabutoxide $[\text{Ti}(\text{OC}_4\text{H}_9)_4]$ as source materials. Glacial acetic acid, deionized water and 2-methoxyethanol were selected as solvents. Formamide, acetylacetone, and ethylene glycol were added to stabilize phase, adjust the viscosity and surface tension. The concentration of the precursor solution was adjusted to 0.5 mol/L. The precursor solution was coated on the Pt/TiO₂/SiO₂/Si substrates via a spin coating at a rate of 4000 rpm for 25 s and then to pyrolyzed at 400 °C for 10 min and 480 °C for 5 min. The spin-coating and heat-treatment procedure was repeated several times to obtain desired thickness. Finally, all films were annealed at 700 °C for 30 min for crystallization.

The structural and dielectric properties of Mg doped PST thin films were characterized by various techniques. X-ray diffraction (XRD) was performed for phase identification using a Ultima IV X-ray diffractometer with Cu K_α radiation. The surface and roughness were observed by the SPM-9500J3 atomic force microscope (AFM). The cross section and thickness of the films were examined with a JSM-7500F field emission scanning electron microscope (FE-SEM). Dielectric measurements were carried out using the metal–insulator–metal (MIM) capacitor configuration. A gold top electrode with 0.3 mm diameter was deposited on the film by direct current magnetron sputtering system (JGP-560). The dielectric properties were measured using Agilent 4294A precision impedance analyzer. Ferroelectric hysteresis loops (P-E) of PST thin films were characterized by a ferroelectric tester (Precision Premier Workstation, Radiant Technology, USA).

3 Results and discussion

Figure 1 shows the X-ray diffraction patterns of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films annealed at 700 °C with different x . It can be noted that all crystal structures of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films are cubic perovskite

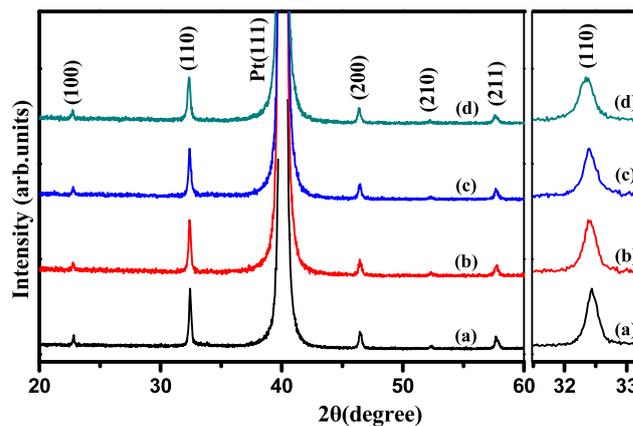
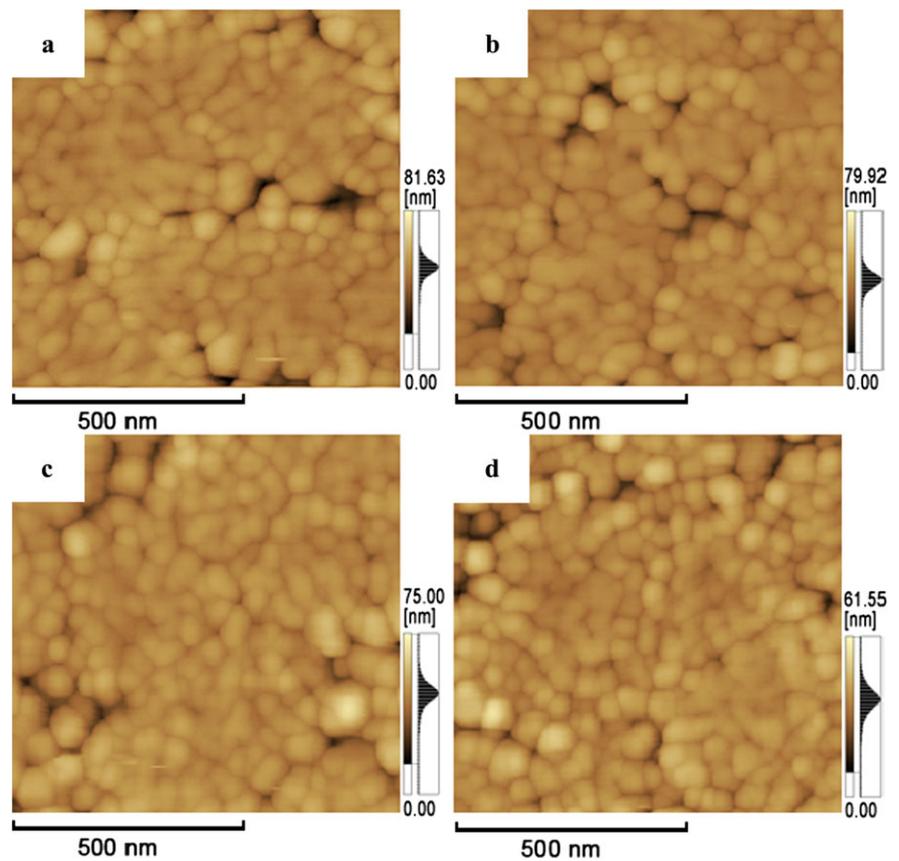


Fig. 1 X-ray diffraction patterns of the $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films annealed at 700 °C with different x : (a) $x = 0$, (b) $x = 2\%$, (c) $x = 4\%$, (d) $x = 6\%$

phase with no evidence of secondary phase formation and show no preferred orientation. Furthermore, the diffraction peaks shifted towards low angle gradually with the increase in x , which implies that the dopants have entered the unit-cell maintaining the perovskite structure of solid solution. The change in the peak position should be ascribed to the substitution of Ti^{4+} by Mg^{2+} ions. The ionic radius of Mg^{2+} (0.720 Å) in the 6-fold coordination is larger than that of Ti^{4+} (0.605 Å) in the 6-fold coordination [13], which leads to expansion of the crystal cells. In addition, the intensity of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films reduced slightly with increasing Mg content, which demonstrates that the crystallinity and/or grain size of Mg doped samples decreases. The shift of peak position and the reduction in crystallization and/or grain size by Mg dopant are in agreement with the results reported in other literature [14–16].

Figure 2 shows the surface morphology of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films analyzed by AFM. As shown in Fig. 2, all the AFM images show granular microstructure. The surface root-mean-square (RMS) roughness values of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films are 8.07–5.95 nm and the average grain sizes of films estimated using the linear intercept method are 52–62 nm. It can be seen that the reduction of grain sizes for $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films is unobtrusive, combining with the XRD analysis, which implies that Mg dopant is likely to mainly decrease the crystallinity of the PST films. The incorporation of foreign ions in thin films can lead to the lattice distortion of the perovskite phase [14] and the phase formation ability is therefore decreased with increasing dopant content, which usually results in the reduction of the crystallinity of perovskite thin films. Ming-Chieh Chiu [15], X.T. Li [14] and Sea-Fue Wang [17] et al. also reported that the Mg or MgO doping retards the crystallization of the perovskite thin films due to an increase in activation energy barrier. In addition, the cross-sectional SEM images of the PST thin films are also pre-

Fig. 2 AFM micrographs of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films with different x : (a) $x = 0$, (b) $x = 2\%$, (c) $x = 4\%$, (d) $x = 6\%$



sented in Fig. S1 (see Supporting Information). It can be observed that PST thin films are composed of granular grains randomly distributed throughout the film thickness and show no texture. All the PST films also exhibit uniform cross section, from which the film thickness can be estimated to be about 550 nm.

The room-temperature dielectric constant and dielectric loss of the $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films as a function of frequency for different x are shown in Fig. 3. The results were obtained using an oscillation voltage of 0.5 V and a frequency range of 100 Hz–1 MHz. As shown in the figure, the dielectric constant rather slowly decreases with frequency up to 1 MHz. On the other hand, the dielectric loss of all samples does not show any appreciable dispersion with frequency up to 1 MHz indicating good interfacial characteristics between films and electrodes [18, 19]. The dielectric constant and dielectric loss of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films at 1 MHz as a function of Mg content are illustrated in the inset of Fig. 3. As can be seen, the dielectric constants of the $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films gradually decreased from 435 to 150 with increasing x up to 6%. At the same time, the dielectric loss of thin films distinctly decreased to 0.0088 and then slowly increased with the increase of Mg content. But all the dielectric loss of the Mg-doped PST films is lower than that of undoped PST film.

It is reported that the dielectric properties of ferroelectric thin films are greatly influenced by microstructure, orientation, grain size and crystallization, etc. [20–22]. We know that the reduction of crystallinity and grain size of thin films all can depress the dielectric polarization and then decreases the permittivity since the volume of dielectric polarization is proportional to the crystallinity and grain size [23]. Quantitative dielectric polarization information can be obtained from the P-E hysteresis loops of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films (as shown in Fig. 4). As we can see, undoped PST thin film shows weak ferroelectricity, which should be mainly due to the presence of residual polar clusters in the paraelectric phase at temperature close to T_C [24–26]. The similar phenomenon was also reported by Zhi Yu et al. in $\text{BaTi}_{0.7}\text{Zr}_{0.3}\text{O}_3$ ceramic and X.G. Tang et al. in $(\text{Ba},\text{Sr})(\text{Zr},\text{Ti})\text{O}_3$ ferroelectric ceramics [27, 28]. With the increase of Mg content, the hysteresis loops of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ films become slim and the polarization obviously decreases, which indicates the domains' reorienting or motion of residual polar clusters are gradually locked or pinned. And the remnant polarization ($2P_r$) decreases from $3.3 \mu\text{C}/\text{cm}^2$ to $0.4 \mu\text{C}/\text{cm}^2$, which is similar to the change tendency of permittivity. According to the definition of polarization in dielectric physics ($P = \epsilon_0(\epsilon_r - 1)E$, where ϵ_0 , ϵ_r , and E are the permittivity of vacuum, the relative dielectric permittivity of film, and the applied electrical

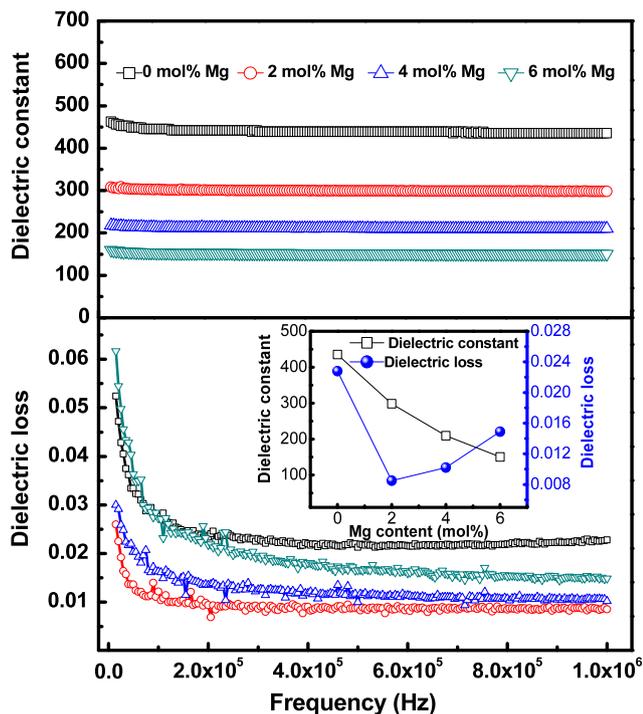


Fig. 3 Dielectric constant and dielectric loss of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films as functions of frequency at room temperature. The inset shows dielectric constant and dielectric loss of $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films as a function of Mg content at 1 MHz

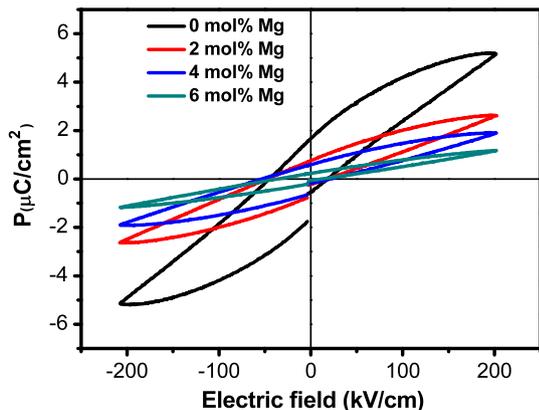


Fig. 4 The typical P-E hysteresis loops of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films measured at 10 kHz and a maximum applied field of 200 kV/cm

field, respectively), we know that the weaker the polarization is, the lower the dielectric permittivity.

The dielectric property modifications produced by dopants are largely coupled to changes in the domain wall mobility. The domain wall motion contributions to the dielectric nonlinearity and polarization in subswitching fields can be described by the Rayleigh law [10, 29],

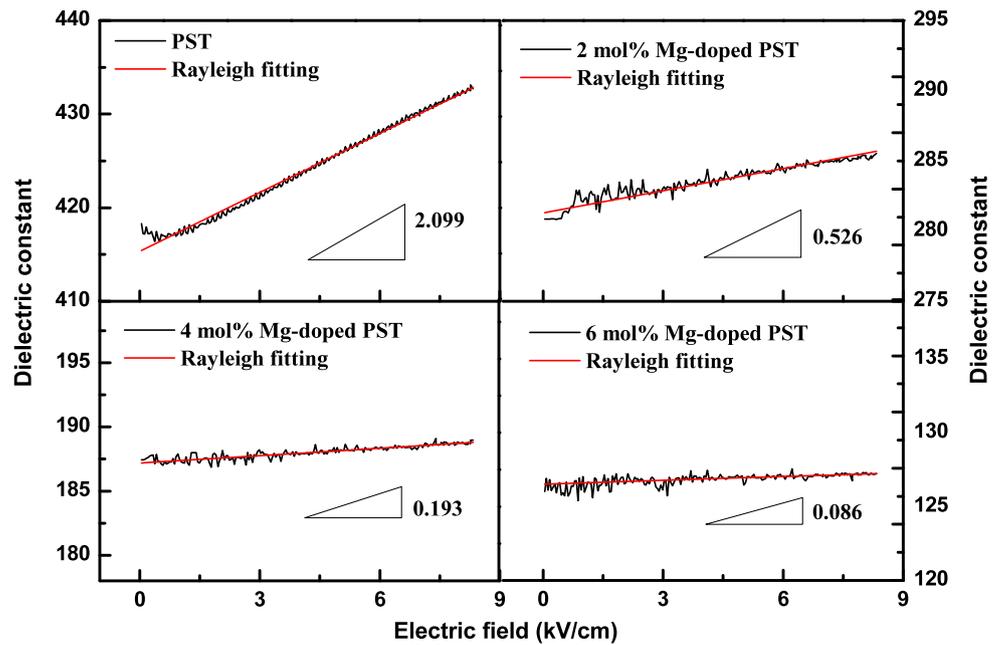
$$\varepsilon = \varepsilon_{\text{init}} + \alpha E, \quad (1)$$

where E is the applied AC field; $\varepsilon_{\text{init}}$ is the sum of the intrinsic lattice and reversible domain wall responses; α is the Rayleigh coefficient due to the irreversible displacement of domain wall. The reciprocal of Rayleigh coefficient is proportional to the concentration of defect pinning domain wall motion. Figure 5 shows the AC electric-field dependence of the dielectric constant of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ films with different x at 100 kHz. It gives a linear relationship that follows the Rayleigh law. Linear fitting the data of Fig. 5 to Eq. (1), Rayleigh coefficient α of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ films is obtained and presented in Fig. 6. The Mg content dependence of the remnant polarization and dielectric constant is simultaneously presented. Noting that with increasing Mg content, the Rayleigh coefficient α of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ films obviously reduces, i.e. the concentration of defect pinning domain wall motion increases, and the remnant polarization and the permittivity all decrease.

As we know, it is inevitable to engender some oxygen vacancies, a kind of point defect, in preparing ferroelectric thin films especially with the sol-gel method. However, oxygen vacancy should not be the defect pinning domain wall motion in here. Because the concentration of oxygen vacancy cannot increase with proper increasing Mg content (no more than the Mg content required for charge balance of the intrinsic oxygen vacancy). We know from Fig. 1 that Mg^{2+} ions substitute for Ti^{4+} ions and enter PST lattices. The substitutional ions Mg_{Ti}'' with extra negative charges can compensate positive charged oxygen vacancies, which would produce defect dipoles like $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$. The concentration of electric defect $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ will increase with increasing Mg content. Until the present, lots of researcher have observed some defect dipoles such as $\text{Cu}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ [30], $\text{Mn}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ [31], $\text{Fe}'_{\text{Ti}}-\text{V}_{\text{O}}^{\bullet\bullet}$ [32–34], $\text{Fe}'_{\text{Zr,Ti}}-\text{V}_{\text{O}}^{\bullet\bullet}$ [35–37] and $\text{Cu}'_{\text{Zr,Ti}}-\text{V}_{\text{O}}^{\bullet\bullet}$ [36] and showed the alignment of defect dipoles along the direction of the spontaneous polarization by means of electron paramagnetic resonance (EPR) spectroscopy in some perovskite oxides. As is described elsewhere, dipoles may produce local electric fields and reduce the irreversible domain wall motion [36, 38]. Furthermore, the electric dipoles could be ordered under external electric field. It will, in turn, form a lower net internal field and reduce the polarization of polar clusters and then decrease the permittivity [39]. These phenomena are all consistent with the relationship of Mg content with the Rayleigh coefficient (α), the average remnant polarization ($2P_r$), and the dielectric constant (ε_r) (as shown in Fig. 6). So, these defect dipoles $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ are thought of as defects pinning domain wall motion.

In addition, because the movement of domain wall in the remnant ferroelectric clusters would produce certain loss, the dielectric loss tangent of thin films should reduce while the domain-wall movements are constrained by the defect dipoles $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$. The reduction in dielectric loss due to

Fig. 5 AC electric field dependence of the dielectric constant of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films measured at 100 kHz



domain wall motion claimed was also reported by M. Jain [40] and M. Zhang [25] et al. However, the dielectric loss of $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films does not linearly reduce with the increase of Mg content, which should also be related to the Mg content and the mechanism of acceptor doping reducing dielectric loss.

As is known, acceptor-type dopants can prevent the reduction of Ti^{4+} to Ti^{3+} by neutralizing the donor action of the oxygen vacancies in perovskite materials. The similar result has been reported by Yanhua Fan et al. by means of the X-ray photoelectron spectra (XPS) analysis [41]. Because the electrons resulting from the generation of oxygen vacancy can hop between different titanium ions and provide a mechanism for dielectric losses, the compensation for oxygen vacancy with the correct amount of acceptor dopants such as Mg^{2+} should, in theory, help to lower the loss tangent [42]. But if the acceptor doping ions are heavy, the oxygen vacancy required for charge balance may exceed the intrinsic oxygen vacancy, which induces the increase of dielectric loss [43]. So, before the Mg doping the content does not exceed the content of the intrinsic oxygen vacancy required for charge balance, the dielectric loss tangent of Mg doped PST thin films will dramatically decrease due to the corporate effect of proper acceptor doping and defect dipoles $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ pinning domain wall motion, reducing dielectric loss. The low dielectric loss of 2 mol % Mg doped PST thin film should belong to this situation. While the Mg doping exceeds the correct content, the superfluous Mg dopant induces the increase of dielectric loss which may surpass the reduce of dielectric loss for defect dipoles $\text{Mg}_{\text{Ti}}''-\text{V}_{\text{O}}^{\bullet\bullet}$ pinning domain wall motions, which makes the dielectric loss tangent of Mg doped thin films slightly increase.

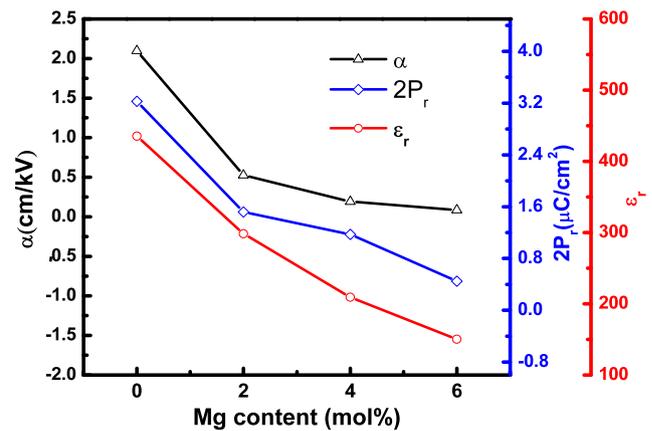


Fig. 6 The Rayleigh coefficient (α), the average remnant polarization ($2P_r$), and the dielectric constant (ϵ_r) as a function of the Mg concentration for the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films

Now we explore the possible applications of these materials in tunable microwave applications. The potential of the PST material system to be used in voltage tunable devices depends on the ability to change the dielectric constant by means of an applied electric field. The evolution of the dielectric constant (ϵ_r) and dielectric loss ($\tan\delta$) of PST thin films with different Mg content as a function of applied DC electric fields is shown in Fig. 7. The curves were measured at room temperature and 1 MHz. As shown in Fig. 7, the relative dielectric constant and dielectric loss of the PMST thin films nonlinearly decreases with increasing applied DC field. The nonlinearity of permittivity with electric field at the paraelectric phase of the material results from anharmonic interaction of titanium ions in perovskite

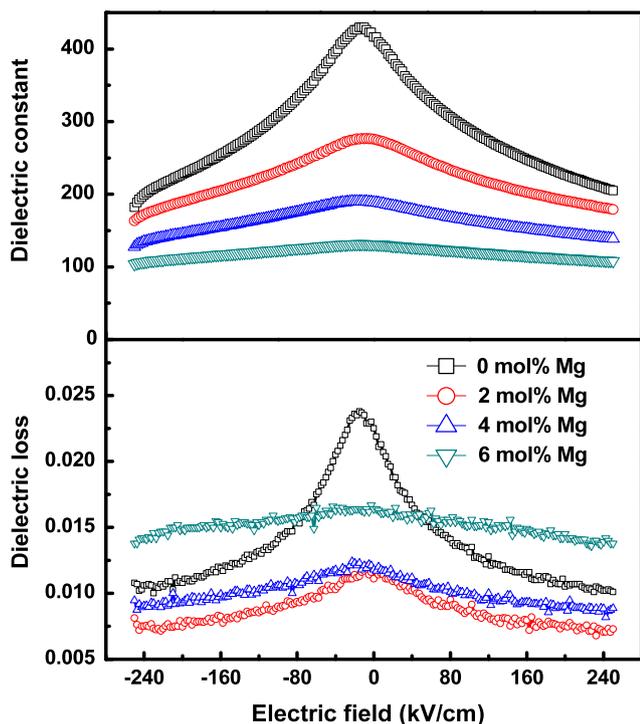


Fig. 7 Variation of the dielectric constant and loss of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films with applied DC electric field at 1 MHz

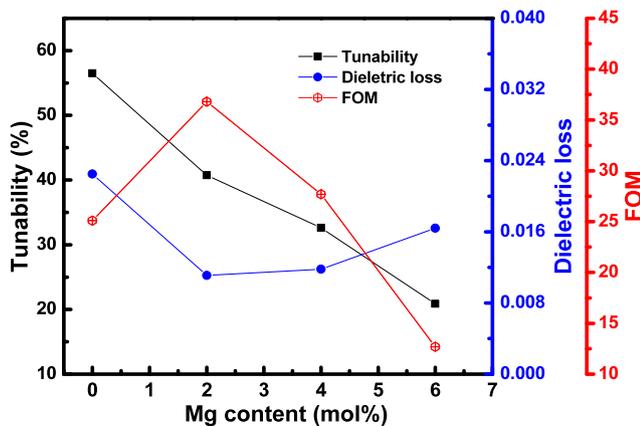


Fig. 8 Tunability, dielectric loss, and the figure of merit (FOM) of the $(\text{Pb}_{0.3}\text{Sr}_{0.7})(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films as functions of Mg content at 1 MHz

structure [44]. A phenomenological equation proposed by Johnson [45] can describe the dielectric constant under the DC field which could be represented as

$$\varepsilon_r(E)/\varepsilon_r(0) = 1/(1 + \alpha\varepsilon_r^3(0)E^2)^{1/3} \quad (2)$$

where $\varepsilon_r(0)$ and $\varepsilon_r(E)$ are the permittivity under zero electric field and applied electric field E , respectively. α is the anharmonic coefficient.

The tunability, dielectric loss, and figure of merit (FOM) of PSMT films as a function of Mg content are shown in

Fig. 8. The tunability is defined as $(\varepsilon_r(0) - \varepsilon_r(E))/\varepsilon_r(0)$. The tunability of Mg doped PST films calculated from Fig. 7 decreases with increasing Mg content, which shows the similar change trend with that of dielectric constant dependence Mg content. The values of tunability for the $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films with $x = 0, 2, 4$ and 6% are $56.5\%, 40.7\%, 32.6\%$ and 20.9% , respectively. Combining Eq. (2) and definition of tunability, we can deduce that $\text{tunability} = 1 - 1/(1 + \alpha\varepsilon_r^3(0)E^2)^{1/3}$. As we can see, the tunability is a function of $\alpha \cdot \varepsilon_r^3(0)$, at given application electric field and temperature, furthermore, the $\varepsilon_r(0)$ plays a leading role for tunability. It can be predicted that tunability of the $\text{Pb}_{0.3}\text{Sr}_{0.7}(\text{Ti}_{1-x}\text{Mg}_x)\text{O}_3$ thin films will decrease due to the obviously reduction of dielectric constant with increasing Mg content.

A tunable microwave circuit should take advantage of a high tunability together with a low loss factor ($\tan\delta$). A useful figure of merit is given by FOM, $\text{tunability}/\tan\delta$, which is desired to be as high as possible. As shown in Fig. 8, the FOM of the Mg doped PST thin films firstly increased and then decreased with increasing Mg content. The highest FOM value found for 2 mol% Mg doped PST was 36.8, which resulted from the upper tunability and the lowest loss among four samples.

4 Conclusion

PST thin films doped by Mg from 0 to 6 mol% were fabricated by the sol-gel method on Pt/Ti/SiO₂/Si substrates. The microstructure, surface morphology, dielectric and tunable properties of thin films were investigated as a function of Mg concentration. It is found that the Mg concentration in doped PST thin films has a strong influence on the material properties. The increase of Mg content leads to simultaneous decrease of crystallinity, dielectric constant, and tunability of films. But the dielectric loss of Mg doped PST decreases firstly and then increases with the increase of Mg dopant. The 2 mol% Mg doped PST thin film with the smallest dielectric loss and upper tunability is the best choice for tunable device applications for its highest FOM value of 36.8. The reduction of dielectric constant and tunability is mainly due to crystallinity decrease and electric dipoles $\text{Mg}_{\text{Ti}}''\text{V}_{\text{O}}^{\bullet\bullet}$ pinning domain wall motion of residual polar clusters.

Acknowledgements This work was supported by the National Natural Science Foundation of China under grant No. 50902085.

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